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Highly efficient red emission and multiple energy transfer properties of Dy³⁺/Mn⁴⁺ co-doped Ca₁₄Zn₆Ga₁₀O₃₅ phosphors

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Novel Dy^{3+}/Mn^{4+} co-doped $Ca_{14}Zn_6Ga_{10}O_{35}$ phosphors have been synthesized by a solid state reaction technique. Strong blue emission ranging from 370 nm to 500 nm was observed for the $Ca_{14}Zn_6Ga_{10}O_{35}$ host, attributed to the recombination of a donor–acceptor pair through a tunneling process. High internal and external quantum efficiencies of 64.4% and 56.2% respectively were obtained under the excitation of 310 nm in Mn^{4+} doped $Ca_{14}Zn_6Ga_{10}O_{35}$. This external quantum efficiency is the highest one reported for Mn^{4+} doped oxides. The temperature-dependent quantum efficiency of $Ca_{14}Zn_6Ga_{10}O_{35}$: Mn^{4+} is also measured, indicating the unchanged absorption of the excitation light with temperature. In $Ca_{14}Zn_6Ga_{10}O_{35}$: Dy^{3+} , Mn^{4+} phosphors, multiple energy transfer from the host to Dy^{3+} and from Dy^{3+} to Mn^{4+} is observed and is confirmed to be a result of the dipole–dipole interaction. The emission changes from deep blue to white to deep red according to the different Dy^{3+}/Mn^{4+} concentration ratio, and the warm white emission can be realized with the chromaticity coordinate (0.345, 0.275), CCT 3525 K and CRI 87. These results suggest that $Ca_{14}Zn_6Ga_{10}O_{35}$: Mn^{4+} phosphors have potential application as high efficiency red phosphors for solid-state lighting, while Dy^{3+}/Mn^{4+} co-doped $Ca_{14}Zn_6Ga_{10}O_{35}$ phosphors can be used as a single-phased white phosphor.

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1 Introduction

The Mn⁴⁺ ion, which is similar to the isoelectronic Cr³⁺ (d³), gives a rather complicated optical spectrum. It shows absorption in the whole ultraviolet region^{1,2} and the subsequently emitted phosphorescence is in the deep red (620–720 nm) due to transition from the $^2E \rightarrow ^4A_2$.^{3,4} Thus, Mn⁴⁺-doped red phosphors might have potential application in lighting,⁵ holography,⁶ lasers,⁷ and dosimetry.⁸

As a kind of red phosphor with a high quantum efficiency, Mn⁴⁺ activated fluoride phosphors have attracted considerable interest. Mn⁴⁺ doped K₂TiF₆ red phosphors show internal quantum yields as high as 98%, and high performance white LEDs with 3556 K correlated color temperature, 81 color rendering index (*R*_a) and luminous efficacy of 116 lm W⁻¹ have been fabricated with these red phosphors. Unfortunately, fluoride host is not stable because of their easy deliquescence. Moreover, the toxic HF solution is harmful to the environment in the synthesis process, which restricts its applications. Fluoride phosphors are also not suitable for fluorescent lamps because of their reactivity with the mercury vapor. Unlike fluoride phosphors, the Mn⁴⁺ activated oxide phosphors exhibit good chemical stability. However, the currently known Mn⁴⁺

School of Physics and Optoelectronic Engineering Guangdong University of Technology, Guangzhou 510006, China. E-mail: zwren123@126.com; Fax: +86 020 39322265; Tel: +86 020 39322265 activated oxide phosphors cannot meet the needs of general lighting due to their low quantum efficiency. The internal quantum of $Sr_4Al_{14}O_{25}:Mn^{4+}$ and $3SrO\cdot 5Al_2O_3:Mn^{4+}$ under 380 nm is close to 18%, 27% respectively. The quantum efficiency of $La_2LiTaO_6:Mn^{4+}$, Mg^{2+} is 21.4%. The internal and external quantum of $CaMg_2Al_{16}O_{27}:Mn^{4+}$ is 35.6% and 16.0% respectively. The highest external quantum reported for Mn^{4+} doped phosphors is about 80% for $Sr_2MgAl_{22}O_{36}:Mn^{4+}$, but the internal quantum efficiency which is more important for application is still needed identification. Moreover, the synthesis temperature for $Sr_2MgAl_{22}O_{36}:Mn^{4+}$ as high as 1500 °C is not benefit for its application. Therefore, Mn^{4+} activated oxide phosphors with high internal quantum efficiency under low synthesis temperature focused recently.

It is known that Dy^{3+} ions exhibit characteristic emissions of the blue and yellow regions corresponding to ${}^4F_{9/2} \rightarrow {}^6H_{15/2}$ and ${}^4F_{9/2} \rightarrow {}^6H_{13/2}$ transitions under the excitation of NUV light, and thus result the emission of near white-light. Due to the overlap of the emission spectrum of Dy^{3+} ions and the excitation spectrum of Mn^{4+} ions, the energy transfer process between Dy^{3+} ions and Mn^{4+} ions can be expected based on Dexter's energy transfer theory. Therefore, it is reasonable to believe Dy^{3+}/Mn^{4+} co-doped samples possess higher color rendering index (CRI) and lower color temperature than the single Dy^{3+} -doped samples.

In our work, photoluminescence properties of Mn⁴⁺ doped and Mn⁴⁺/Dy³⁺ co-doped Ca₁₄Zn₆Ga₁₀O₃₅ (CZGO) are studies.

The intense blue light emission of CZGO host was observed for first time. High quantum efficiency for Mn⁴⁺ doped CZGO was obtained. The internal and external quantum efficiencies of Ca₁₄Zn₆Ga_{9.85}O₃₅:0.15Mn⁴⁺ synthesized under 1210 °C reached 64.4% and 56.2%, the highest external quantum efficiency in Mn⁴⁺ activated oxide phosphors reported according to our knowledge. For Dy³⁺/Mn⁴⁺ co-doped CZGO, the CIE chromaticity coordinate (0.345, 0.275), color rendering index (CRI) 85 and color temperature 3525 K are obtained. Moreover, multiply energy transfer processes have been observed and discussed by

Inokuti-Hirayama (I-H) model and Dexter's theory. The results

show that Mn4+ doped CZGO is a potential red phosphor for

high performance white light LED devices.

2 Experiment

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2.1 Material synthesis

 $Ca_{14-x}Zn_6Ga_{10-y}O_{35}:xDy^{3+}$, yMn^{4+} (x=0–0.18, y=0–0.25) were prepared by the solid-state reaction method. $CaCO_3$ (99.9% purity), ZnO (99.9% purity), Ga_2O_3 (99.9% purity), Dy_2O_3 (99.99% purity) and MnO_2 (99.99% purity) were used as the starting reactants. According to the stoichiometric composition, the reactants were weighed and mixed thoroughly in an agate mortar, then sintered in a tubular furnace at 1210 °C for 6 h in air. After cooled down to the room temperature, the synthetic products were ground for subsequent analysis.

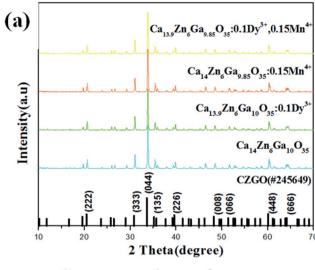
2.2 Characterizations

The phase compositions of the synthesized samples were studied using an Ultima IV X-ray diffractometer with Cu K α radiation ($\lambda=1.5406$ Å) operated at 36 kV tube voltage and 20 mA tube current. The morphology of the samples were characterized using a S3400N scanning electron microscope (SEM). The PL spectra were obtained using a Hitachi F-7000 spectrophotometer at room temperature with a Xe lamp as source. Time-resolved photoluminescence decays were recorded by a FLS980 (Edinburgh) time-correlated single-photon counting (TCSPC) spectrofluorometer using an interchangeable Nano LED source for excitation. The temperature dependence of luminescence and photoluminescence quantum yields were measured by an Olsuka Electronics QE-2100 intensified multichannel spectrometer.

3 Results and discussion

3.1 XRD and SEM analysis

Fig. 1(a) shows the X-ray diffraction (XRD) patterns of Ca_{14-x} - $Zn_6Ga_{10-y}O_{35}$: xDy^{3+} , yMn^{4+} (x,y=0,0;0.1,0;0,0.12;0.1,0.12). All patterns of the samples are well in agreement with the standard XRD pattern of CZGO (#245649).²⁰ Fig. 1(b) shows the unit cells viewed from [100] for CZGO crystal which possesses cubic structure with space group F23 (196) and lattice parameters a=15.0794 Å and V=3428.88 Å³. In the crystal lattice of CZGO, tetrahedral GaO₄ and ZnO₄ (partial disorder) share vertices to form a 3D network with two types of large empties. One type of these empties is filled with octahedral (Ga, Zn)O₆⁻, while the other ones are half



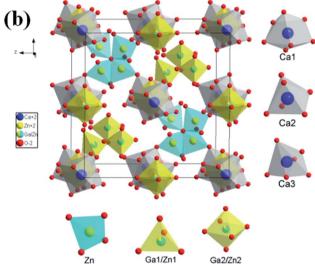


Fig. 1 (a) XRD patterns of $Ca_{14-x}Zn_6Ga_{10-y}O_{35}$:xDy³⁺, yMn⁴⁺ (x, y = 0, 0; 0.1, 0; 0, 0.15; 0.1, 0.15). (b) A schematic of the CZGO crystal structure viewed in x-direction.

occupied by four corner-linked tetrahedral ZnO₄ sharing common oxygen atom, according to Pauling's rules.²¹ On the basis of the effective ionic radii of cation with different coordination numbers (CN),²² Dy³⁺ (6CN, 0.91 Å; 7CN, 0.97 Å) ions are expected to randomly occupy six- and seven-coordinated Ca²⁺ (6CN, 1.00 Å; 7CN, 1.06 Å) sites, and Mn⁴⁺ (6CN, 0.53 Å) ions are preferentially accommodated at the Ga³⁺ (6CN, 0.62 Å) sites with an octahedral coordination in the crystal structure.

Fig. 2 displays the SEM image of Ca_{13.9}Zn₆Ga_{9.85}O₃₅:0.1Dy³⁺, 0.15Mn⁴⁺. The sample exhibits non-identical grains with the particle size approximately sub-micrometer to a few micrometers which tend to aggregate.

3.2 High PL QEs of CZGO:Mn⁴⁺

Fig. 3(a) shows the diffuse reflection spectra of $Ca_{14}Zn_6Ga_{10-y}$ - O_{35} :yMn⁴⁺ (y = 0.00, 0.03, 0.12, and 0.25). There are three dips of reflectivity between 280 and 550 nm. Two dips locating at 332 and 465 nm are assigned to strong spin-allowed transitions in

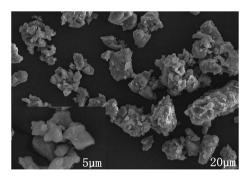


Fig. 2 SEM image of $Ca_{13.9}Zn_6Ga_{9.85}O_{35}:0.1Dy^{3+}$, $0.15Mn^{4+}$ sample

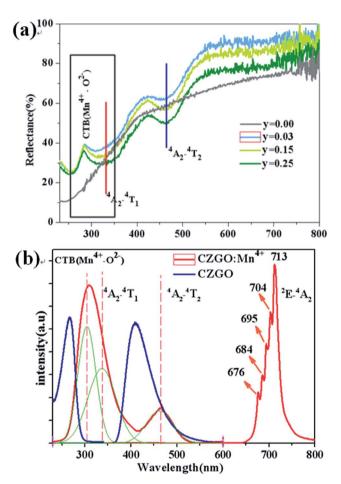


Fig. 3 (a) Representative diffuse reflection spectra of Ca₁₄Zn₆- $Ga_{10-v}O_{35}$: yMn⁴⁺ (y = 0.00, 0.03, 0.12, 0.25). (b) PLE and PL of CZGO $(\lambda_{em} = 410 \text{ nm}, \lambda_{ex} = 266 \text{ nm}) \text{ and } Ca_{14}Zn_6Ga_{9.99}O_{35}:0.01Mn^{4+} (\lambda_{em} = 410 \text{ nm})$ 713 nm, $\lambda_{ex} = 310$ nm).

 Mn^{4+} ions corresponding to ${}^4\mathrm{A}_2 \rightarrow {}^4\mathrm{T}_2$ and ${}^4\mathrm{A}_2 \rightarrow {}^4\mathrm{T}_1$, respectively. The broad dip in the range of 250-350 nm is aroused by both Mn⁴⁺-O²⁻ charge transfer transition and ${}^{4}A_{2} \rightarrow {}^{4}T_{1}$ transition of Mn⁴⁺ ions, which can be judged from the excitation spectra as below.

PLE and PL of CZGO ($\lambda_{em}=410$ nm, $\lambda_{ex}=266$ nm) and $\text{Ca}_{14}\text{Zn}_{6}\text{Ga}_{9.99}\text{O}_{35}\text{:}0.01\text{Mn}^{4+}~(\lambda_{em}=713~\text{nm},~\lambda_{ex}=310~\text{nm})$ are shown in Fig. 3(b). For CZGO, an absorption band from about 200 nm to 300 nm centered at 266 nm (monitored emission wavelength $\lambda_{em} = 410 \text{ nm}$) and a broad-band PL blue emission centered at 410 nm extend from 360 nm to 500 nm (excitation wavelength $\lambda_{ex} = 266$ nm) of CZGO are observed. The broadband blue emission has not been reported in CZGO before, 19,20 but similar blue emission was observed in ZnGa₂O₄ crystals owning to the distorted octahedral Ga-O groups serving as the self-activated luminescent centers.23-27 It is reasonable to ascribe the broad-band blue emission to the recombination of a donor-acceptor pair (DAP) through a tunneling process in CZGO host. For Ca₁₄Zn₆Ga_{9,97}O₃₅:0.03Mn⁴⁺, the excitation spectrum can be fitted by three Gaussian curves, leading to three distinguished bands peaking at 303 (band I, 33 003 cm⁻¹), 332 (band II, 30 120 cm⁻¹) and 465 (band III, 21 505 cm⁻¹) which are in good agreement with those in the diffuse reflection spectra. The excitation bands located at 332 and 465 nm are assigned to the spin-allowed (${}^{4}A_{2} \rightarrow {}^{4}T_{2}$) and (${}^{4}A_{2} \rightarrow {}^{4}T_{1}$) transitions of Mn4+, respectively. The broad band, which is composed by bands I and II, is due to the overlap between the transitions of Mn⁴⁺-O²⁻ and the spin-allowed transitions of $Mn^{4+}(^4A_2 \rightarrow {}^4T_1)$. Under excitation at 310 nm, the intense red emission is composed of some distinguishable sharp R lines and Stokes/anti-Stokes side-peaks, located at 676, 684, 695, 704 and 713 nm, due to different vibrational modes for the 3d3 electrons when Mn4+ is of the octahedral complex.28 Although there is an overlap between the PLE spectrum of CZGO and Mn⁴⁺ ion, our measurement for the average lifetimes of the PL spectrum of CZGO with different Mn4+ concentration suggesting there is no energy transfer between CZGO and Mn⁴⁺.

The energy splitting of Mn⁴⁺ ion with octahedral coordination on the crystal field strength can be well illustrated by Tanabe-Sugano energy diagram (Fig. 4).29 The value of the local crystal-field parameter D_q can be obtained from the peak energy (21 505 cm⁻¹) of the ${}^4A_2 \rightarrow {}^4T_2$ transition³⁰

$$D_{\rm q} = E(^4 A_{2g} \to {}^4 T_{2g})/10 \tag{1}$$

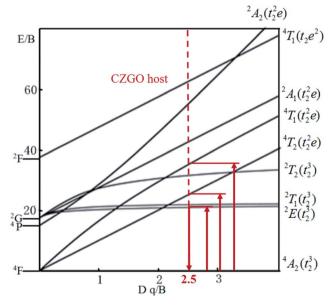


Fig. 4 Tanabe-Sugano diagram for Mn⁴⁺ in CZGO.

Moreover, based on the obtained energy difference (8615 cm $^{-1}$) between the $^4\text{A}_2 \rightarrow ^4\text{T}_2$ and $^4\text{A}_2 \rightarrow ^4\text{T}_1$ transitions, Racah parameter *B* can be evaluated from the expression³¹

$$\frac{D_{\rm q}}{B} = \frac{15(x-8)}{(x^2-10x)} \tag{2}$$

here the parameter x is defined as

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$$x = \frac{E(^{4}A_{1} \rightarrow {}^{4}T_{1}) - E(^{4}A_{1} \rightarrow {}^{4}T_{2})}{D_{0}}$$
(3)

According to the peak energy (14 025 cm $^{-1}$) corresponding to 2 E \rightarrow 4 A₂ transition of Mn $^{4+}$ derived from emission spectrum above, Racah parameter C can be calculated by the following eqn 32

$$E(^{2}E \rightarrow {}^{2}A_{2})/B = 3.05C/B + 7.9 - 1.8B/D_{q}$$
 (4)

The values of D_q , B and C in the CZGO:Dy³⁺, Mn⁴⁺ are then determined to be 2150, 860 and 2572 cm⁻¹, respectively. The values of B is higher than those reported in oxides while the values of C is smaller than those reported in oxides, and the values of D_q is similar to those reported in oxides.³³ In fact, the emission peak energy of $^2E \rightarrow ^4A_2$ transition is singularly dependent on the covalence of the "Mn⁴⁺-ligand" bonding (nephelauxetic effect). The nephelauxetic ratio β can be determined by following equation:³⁴

$$\beta = \sqrt{(B/B_0)^2 + (C/C_0)^2}$$
 (5)

here B_0 and C_0 represent Racah parameters for free ions. For Mn⁴⁺ ions, B_0 and C_0 are equal to 1160 cm⁻¹ and 4303 cm⁻¹, respectively.³⁵ So β for Mn⁴⁺ in CZGO is calculated to be 0.952. This value is similar to those reported in oxides, but higher than those in fluorides, due to the more ionic Mn⁴⁺–F⁻ bonding than Mn⁴⁺–O²⁻ bonding.³⁶

Fig. 5 shows PL spectra ($\lambda_{\rm ex}=310$ nm) of Ca₁₄Zn₆Ga_{10-y}-O₃₅:yMn⁴⁺ phosphors as a function of y at room temperature. The PL intensity of Mn⁴⁺ ions increases with increased Mn⁴⁺

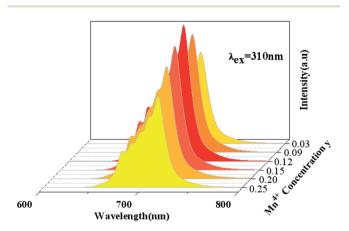


Fig. 5 Photoluminescence emission spectra of $Ca_{14}Zn_6Ga_{10-y}O_{35}$: yMn^{4+} (y=0.03,~0.09,~0.12,~0.15,~0.20,~0.25) under $\lambda_{ex}=310$ nm.

concentration, and concentration quenching occurs beyond y = 0.15. Photoluminescence internal and external quantum efficiency of $Ca_{14}Zn_6Ga_{10-y}O_{35}$:yMn⁴⁺ phosphors is measured in Table 1. The photoluminescence internal an external quantum efficiencies (QEs) reach 64.4% and 56.2% respectively when y = 0.15. Although the internal quantum efficiency of our sample is lower than the phosphor $Sr_2MgAl_{22}O_{36}$:Mn⁴⁺ reported by Renping Cao,¹⁷ the external quantum efficiency of our sample has been the highest one according to our knowledge.

The temperature-dependent emission spectra is shown in Fig. 6, and two features can be observed: (1) emission intensity decreases with temperature increasing (2) all emission peaks shift to longer wavelength (red shift) region with increasing temperature.

The Arrhenius equation can be used to evaluate activation energy ΔE for thermal quenching:³⁷

$$I_T = I_0/[1 + c \exp(-\Delta E/kT)] \tag{6}$$

here I_0 is the initial emission intensity, I_T is the intensity at temperature T, c is a constant, k is the Boltzmann constant, and ΔE is the activation energy for thermal quenching. Based on the PL spectra in Fig. 6, the ΔE of CZGO:Mn⁴⁺ is obtained as 0.156 eV by fitting the curve of $\ln[(I_0/I_T)-1]$ *versus* 1/kT, as shown in the inset of Fig. 6.

The peak position, the internal and external QEs are shown in Table 2. The peak position shifts from 713.4 to 716.6 nm as temperature from 298 K to 573 K. The red-shift behavior can be

Table 1 Photoluminescence internal and external QEs at different y in $Ca_{14}Zn_6Ga_{10-v}O_{35}$:yMn⁴⁺ phosphors excited at 310 nm

у	0.03	0.09	0.12	0.15	0.20	0.25
Internal QE (%)	41.3	49.5	59.4	64.4	54.6	44.6
External QE (%)	36.2	43.7	52.4	56.2	48.2	38.3

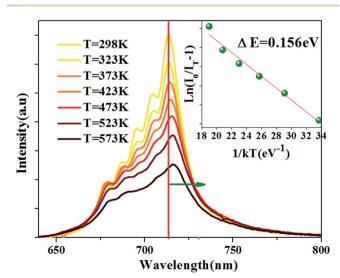


Fig. 6 PL spectra at different temperature for the $Ca_{14}Zn_6Ga_{9.85}$ - O_{35} :0.15Mn⁴⁺ excited at 310 nm. The inset: the activation energy 0.156 eV for $Ca_{14}Zn_6Ga_{9.85}O_{35}$:0.15Mn⁴⁺.

Table 2 The peak position, internal and external QEs of Ca₁₄Zn₆-Ga_{9.85}O₃₅:0.15Mn⁴⁺ at different temperature

Temperature (K)	298	323	373	423	473	523	573
Peak (nm)	713.4	714.0	714.3	715.0	715.6	715.9	716.6
Internal QE (%)	64.4	63.7	61.4	59.4	56.4	53.0	45.9
External QE (%)	56.2	55.4	53.4	51.6	49.0	46.1	39.9

explained by the Varshini equation for temperature dependence38,39

$$E(T) = E_0 - \frac{aT^2}{T+h}$$
 (7)

where E(T) is the energy difference between excited states and ground states at a temperature T, E_0 is the energy difference at 0 K, and a and b are fitting parameters. The bond lengths between the luminescent center and its ligand ions increase with increased temperature, which results in the decreased crystal field. Then, it will cause the split of degenerate excited state or ground state, resulting in the decrease of the transition energy. Therefore, the emission peak is red-shifted with the increase of temperature.40 The red-shift behavior can also be explained by Tanabe-Sugano energy diagram (Fig. 4), decreased crystal field correspond to less value of D_q/B , resulting in the smaller transition energy between excited state ²E and ground state ⁴A₂.

Both internal QE and external QE decreases with increased temperature. The internal and external OEs decrease 28.7% and 29.0% of the values at 298 K, respectively. Almost the same decreasing rate indicates that the change of QEs with temperature is not brought by the change of the absorption of the incident light on the phosphors.

3.3 White light of CZGO:Dy³⁺

Fig. 7 displays the PL and PLE spectra of Ca_{13.9}Zn₆Ga₁₀- O_{35} :0.1Dy³⁺ ($\lambda_{em} = 410 \text{ nm}$ and 486 nm, $\lambda_{ex} = 266 \text{ nm}$ and 352 nm). The broad emission blue band centered at 410 nm is obviously from CTB of host. The absorption peak centered at 352 nm and the sharp emission bands centered at 486 nm and 578 nm come from the transition ${}^{6}H_{15/2} \rightarrow {}^{6}P_{7/2}, {}^{4}F_{9/2} \rightarrow {}^{6}H_{13/2}$ and ${}^4F_{9/2} \rightarrow {}^6H_{15/2}$ for Dy³⁺ ion respectively. It can be seen that the emission spectrum under the excitation 266 nm have the similar profile with that excited at 352 nm except for the appearance of the wide band centered at 410 nm. In addition to, the intensity of emission excited at 266 nm is much times higher than the emission excited at 352 nm, which indicating the high photon energy that host absorbed can be transferred efficiently to Dy³⁺ ion.

The dependence of the emission host intensities of Ca_{14-x}- $Zn_6Ga_{10}O_{35}$: xDy^{3+} phosphors on Dy^{3+} concentration x is shown in Fig. 8. The change of the intensity for ${}^4F_{9/2} \rightarrow {}^6H_{13/2}$, ${}^6H_{15/2}$ transition shows the feature of concentration quenching with the maximum intensity as x = 0.1. However, the blue intensity for host decreases monotonically with x increase, indicating further the existence of the energy transfer from the host to Dy³⁺ ions.

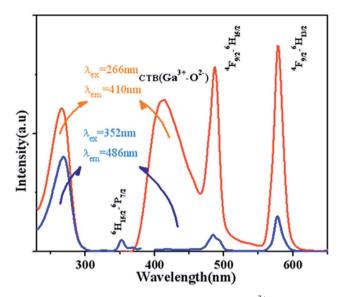


Fig. 7 PL and PLE spectra of $Ca_{13.9}Zn_6Ga_{10}O_{35}:0.1Dy^{3+}$ ($\lambda_{em} = 410 \text{ nm}$ and 486 nm, $\lambda_{ex} = 266$ nm and 352 nm).

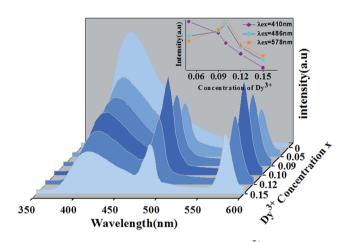


Fig. 8 Emission spectra of Ca_{14-x}Zn₆Ga₁₀O₃₅:xDy³⁺ under the excitation of 266 nm. The inset shows the dependence of three emission peakshost on Dy3+ concentration.

An energy band diagram is proposed in Fig. 9. The broadband blue emission of host is suggested to be ascribed to the recombination of a donor-acceptor pair (DAP) through a tunneling process, that is, from the transition between electrons trapped by the donor band (DB) (being formed by oxygen vacancies) and holes captured by the acceptor band (AB) (being formed by gallium vacancy) (V_{Ga}) , or pair of gallium vacancy and oxygen vacancy (Vo, Va). It is worth noting that the absorption energy (4.7 eV, 266 nm) of host is located at approximately twice the energy of the Dy³⁺: ${}^{4}F_{9/2} \rightarrow {}^{6}H_{13/2}$ (2.1 eV, 578 nm) or ${}^{4}F_{9/2} \rightarrow$ ⁶H_{15/2} (2.5 eV, 486 nm) transition. Moreover, absorption bands of the host and Dy3+ are almost overlapped in Fig. 7, which means the energy transfer process from the host to Dy3+ is dominated by the cooperative energy transfer.41,42 The cooperative energy transfer between the CZGO host and Dy3+ ions can be understood as following: in first step, the electrons in the

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Fig. 9 Energy level diagram showing energy transfer and the CR processes of CZGO:Dv³⁺. Mn⁴⁺.

Valence Band

conduction band de-excite to DB (process I in Fig. 9), accompanying the excitation of Dy $^{3+}$ from $^6H_{15/2}$ to $^4F_{9/2}$ (process II in Fig. 9) followed by the emission of Dy³⁺ (${}^4F_{9/2} \rightarrow {}^6H_{13/2}$ and ${}^4F_{9/2}$ \rightarrow $^{6}H_{15/2}$); In second step, the electrons in DB can either deexcite to AB (process III in Fig. 9) which results the emission of the host, or to valance band (process IV in Fig. 9) which results the excitation of Dy3+ from 6H_{15/2} to 4F_{9/2} (process IIV in Fig. 9) followed by the emission of Dy³⁺. The concentration quenching of Dy3+ emission intensity can be ascribed to the cross relaxation between neighboring Dy3+ ions. Cross relaxation (CR) occurs when the energy from excited states promotes the ground state to the metastable levels. For Dy³⁺ ions, the CR mechanisms $[{}^{4}F_{9/2}, {}^{6}H_{15/2}] \rightarrow [{}^{6}H_{7/2}/{}^{4}F_{9/2}, {}^{6}F_{3/2}], [{}^{4}F_{9/2}, {}^{6}H_{15/2}]$ \rightarrow [$^{6}H_{9/2}$] $^{6}F_{11/2}$, $^{6}F_{5/2}$] and [$^{4}F_{9/2}$, $^{6}H_{15/2}$] \rightarrow [$^{6}F_{1/2}$, $^{6}H_{9/2}$] $^{6}F_{11/2}$] denoted by CRC1, CRC2, and CRC3, respectively, are possible responsible to the concentration quenching based on the energy match rule, as illustrated in Fig. 9.

The fluorescence decay curves of $Ca_{14-x}Zn_6Ga_{10}O_{35}$: xDy^{3+} ($x=0.00,\,0.05,\,0.09,\,0.10,\,0.12,\,0.15$) monitored at 410 nm with the excitation of 266 nm are shown in Fig. 11. The curve can be nearly fitted by one exponential function, and the average lifetime τ is given by⁴³

$$\tau = \int_0^\infty t I(t) dt / \int_0^\infty I(t) dt$$
 (8)

where I(t) is the luminescent intensity at time t. The obtained τ is given in the inset of Fig. 10. The lifetime decreased from 32.8 μ s to 22.6 μ s when the concentration of Dy³⁺ increased from 0.05 to 0.15. The decrease of lifetime with increase of Dy³⁺ concentration confirms the existence of the energy transfer between host and Dy³⁺ ions.

In order to figure out the interaction type of energy transfer between host and Dy^{3+} ions, the donor centers of oxygen vacancies marked as "A", are considered. If "A" and Dy^{3+} ions are randomly distributed in the host and the migration processes among Dy^{3+} ions are negligible, then the temporal evolution of the Dy^{3+} luminescence intensity I(t), following pulsed excitation at 266 nm, can be given by the Inokuti-Hirayama (I–H) model⁴⁴

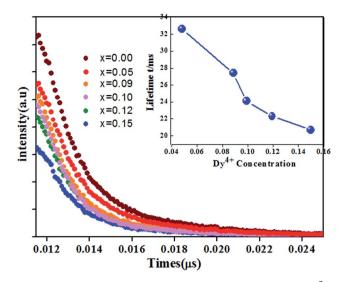


Fig. 10 Luminescence decay curves of $Ca_{14-x}Zn_6Ga_{9.88}O_{35}:xDy^{3+}$ ($x=0.00,\ 0.05,\ 0.09,\ 0.10,\ 0.12,\ 0.15$) (monitored at 410 nm excited at 266 nm). The inset: dependence of the lifetime τ and energy transfer efficiency η on Dy^{3+} doping concentration.

$$I(t) = I(0)\exp\left(-\frac{t}{\tau_0} - \gamma t^{\frac{3}{S}}\right) \tag{9}$$

where I(0) is luminescence intensity when t=0, τ_0 is the lifetime of the host in the absence of Dy^{3+} ions, S is the multipolar interaction parameter, and the energy transfer parameter γ is defined by

$$\gamma = \frac{4\pi}{3} C_{\rm A} \Gamma \left(1 - \frac{3}{S} \right) \left(C_{\rm DA}^{(S)} \right)^{\frac{3}{S}} \tag{10}$$

in which $C_{\rm A}$ is Dy³⁺ concentration, $\Gamma(x)$ is the gamma function, and $C_{\rm DA}^{(S)}$ is the "A" \to Dy³⁺ energy transfer parameter. The decay curves for the samples doped with 5 mol% and 10 mol% of Dy³⁺ ions are presented in Fig. 11. The best fitting using I–H model is S=6, indicating the energy transfer between the host and Dy³⁺ ions is dominantly governed by dipole–dipole interaction.

Considering no overlap between PLE and PL spectra of Dy³⁺, the concentration quenching of Dy³⁺ emission cannot be related to the radiation re-absorption. It might be attributed to multipole–multipole interaction or exchange interaction. In order to figure out this point, the average distance (R_c) between the nearest Dy³⁺ ions can roughly be calculated using the following eqn.⁴⁵

$$R_{\rm C} \approx 2 \left[\frac{3V}{4\pi X_{\rm c} N} \right]^{\frac{1}{3}} \tag{11}$$

where V is the volume of the unit cell; N is the number of host cations which can be replaced by Dy^{3+} ions in the unit cell; X_{c} is the critical concentration of Dy^{3+} ion. For this case, V=3428.88 Å³, N=4, $X_{\mathrm{c}}=0.10$, R_{c} is obtained to be 25 Å. Blasse⁴⁶ has pointed out that multipolar interaction predominates if R_{c} is larger than 5 Å. Therefore, the multipolar interaction accounts for the concentration quenching in CZGO: Dy^{3+} phosphors.

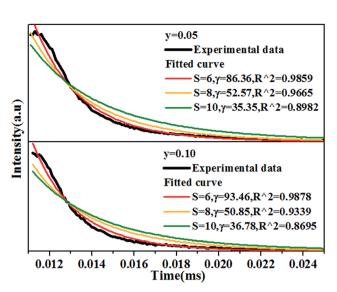


Fig. 11 Decay curves of $Ca_{14-x}Zn_6Ga_{10}O_{35}:xDy^{3+}$, ($x=0.05,\ 0.10$) measured by 266 nm excitation and monitored at 410 nm, together with the fitted curves using I–H model, showing the best fitting when S=6. All the experimental data of samples.

Based on the model proposed by Dexter,⁴⁷ the interaction type between Dy³⁺ ions can be identified by

$$I/x = [1 + \beta(x)^{\theta/3}]^{-1}$$
 (12)

where I is the emission intensity of $\mathrm{Dy^{3^+}}$ ion under the excitation of 352 nm; x is $\mathrm{Dy^{3^+}}$ concentration; and is a constant for the same excitation condition for a given host. $\theta=6$, 8, or 10 for dipole–dipole (d–d), dipole–quadrupole (d–q) and quadrupole–quadrupole (q–q), respectively. For the phosphor CZGO: $\mathrm{Dy^{3^+}}$, the dependence of $\log(I/x_{\mathrm{Dy^{3^+}}})$ on $\log(x_{\mathrm{Dy^{3^+}}})$ shown in Fig. 12 is almost linear and the fitted line slopes are -1.44 and -1.49 for $^4\mathrm{F}_{9/2} \to ^6\mathrm{H}_{13/2}$ and $^4\mathrm{F}_{9/2} \to ^6\mathrm{H}_{15/2}$ transition respectively. The value of θ is 6 determined by the line slope, indicating the electric d–d interaction is responsible for the concentration quenching of $\mathrm{Dy^{3^+}}$ ions in CZGO.

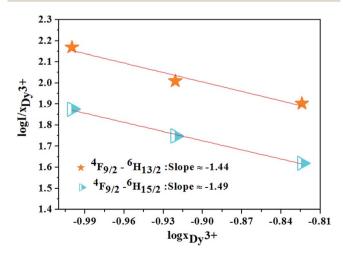


Fig. 12 The relations of $\log(I/x_{\mathrm{Dy^{3+}}})$ and $\log(x_{\mathrm{Dy^{3+}}})$ for ${}^4\mathrm{F_{9/2}} \rightarrow {}^6\mathrm{H_{13/2}}$, ${}^4\mathrm{F_{9/2}} \rightarrow {}^6\mathrm{H_{15/2}}$ transitions of $\mathrm{Dy^{3+}}$ ions.

3.4 Optimized white light of CAGO:Dy³⁺, Mn⁴⁺

Fig. 13 shows PL spectra of $Ca_{13.9}Zn_6Ga_{10-y}O_{35}:0.1Dy^{3+}$, yMn^{4+} phosphors (y = 0.03, 0.09, 0.12, 0.15, 0.20, 0.25) at room temperature ($\lambda_{ex} = 266$ nm). The spectra exhibits blue CTB, blue/yellow emissions and a deep red emission, which result from the emission of host, ${}^4F_{9/2} \rightarrow {}^6H_{15/2}/{}^4F_{9/2} \rightarrow {}^6H_{13/2}$ transitions of Dy³⁺ ion and ${}^{2}E \rightarrow {}^{4}A_{2}$ transition of Mn⁴⁺ ion, respectively. As Mn4+ concentration increases, the emissions intensity of both host and Dy3+ ions decrease, and the maximum emission of Mn^{4+} ions is shown as y = 0.15. As discussed above, energy transfer exists from host to Dy³⁺ ions at the excitation of 266 nm. Moreover, the external QEs of Mn⁴⁺ ion excited at 266 nm in Ca_{13.9}Zn₆Ga_{9.85}O₃₅:0.1Dy³⁺, 0.15Mn⁴⁺ and Ca₁₄Zn₆Ga_{9.85}O₃₅:0.15Mn⁴⁺ are measured as 15.6% and 10.1%, which indicating the energy transfer from Dy3+ to Mn4+ helps enhancing the QEs of Mn⁴⁺ emission. Energy transfer from Dy³⁺ to Mn⁴⁺ ions is also possible due to the overlap between the PLE spectrum of Mn⁴⁺ ions and PL spectrum of Dy³⁺ ions in CAG-O:Dy³⁺, Mn⁴⁺. The energy transfer mechanism from Dy³⁺ to Mn⁴⁺ ion can be explained as non-radiative transitions from ⁴F_{9/} $_{2}$ level of Dy³⁺ (20 747 cm⁻¹) to 4 T $_{2}$ level of Mn⁴⁺ (14 025 cm⁻¹) by the assistance of phonons⁴⁸ by Fig. 10. Therefore, multiply energy transfer can be happen in CZGO:Dy3+, Mn4+ at the excitation of 266 nm.

Fig. 14(a) shows the luminescence decay curves (excited at 266 nm and monitored at 486 nm of Dy³⁺ emission) of Ca_{13.9}-Zn₆Ga_{10-y}O₃₅:0.1Dy³⁺, yMn⁴⁺ samples. The lifetimes were determined by the fitting of single exponential function to be 0.630, 0.468, 0.360, 0.334, 0.316, 0.296 and 0.261 ms for y=0, 0.03, 0.09, 0.12, 0.15, 0.20, and 0.25 respectively, shown also in Fig. 14(a). The decrease of the lifetime confirms the existence of energy transfer from Dy³⁺ to Mn⁴⁺. The energy-transfer efficiency η_T is calculated using eqn (5) and shown in Fig. 14(b). Although the value of η_T always increase with increasing Mn⁴⁺ dopant concentration in our experiment, the emission intensity of Mn⁴⁺ tends to decrease at higher Mn⁴⁺ concentration (x>0.15) due to the concentration quenching. The energy transfer efficiency is 59% when y=0.25 with maximal 713 nm emission intensity.

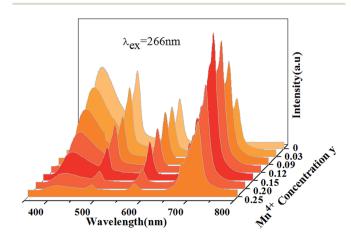
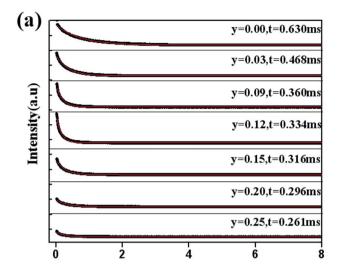


Fig. 13 Photoluminescence emission spectra of $Ca_{13.9}Zn_6Ga_{10-y}-O_{35}:0.1Dy^{3+}$, yMn⁴⁺ as a function of y under $\lambda_{ex}=266$ nm.

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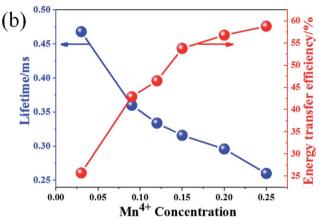


Fig. 14 (a) Decay curves of $Ca_{13.9}Zn_6Ga_{10-y}O_{35}$:0.1Dy³⁺, yMn^{4+} phosphors doped with various Mn^{4+} concentrations (excited at 266 nm and monitored at 486 nm). (b) The dependence of lifetime and energy transfer efficiency (corresponding to the Dy³⁺ $^4F_{9/2} \rightarrow ^6H_{15/2}$ transition) in $Ca_{13.9}Zn_6Ga_{10-y}O_{35}$:0.1Dy³⁺, yMn^{4+} (y=0.05, 0.09, 0.12, 0.15, 0.20, 0.25) on Mn^{4+} concentration.

According to Dexter's energy-transfer model of multipolar interaction and Reisfeld's approximation, the following relation can be given 49,50

$$\frac{\tau_{\rm Dy}}{\tau_{\rm Dy-Mn}} \propto C^{S/3} \tag{13}$$

where $\tau_{\rm Dy}$ and $\tau_{\rm Dy-Mn}$ are the lifetimes of ${\rm Dy}^{3+}$ in the absence and presence of ${\rm Mn}^{4+}$, respectively. C is the sum of the concentrations of ${\rm Dy}^{3+}$ and ${\rm Mn}^{4+}$, and S=6, 8 and 10 corresponding to d-d, d-q, and q-q interactions, respectively. Fig. 15 shows the linear fitting of the relationship between $\tau_{\rm Dy}/\tau_{\rm Dy-Mn}$ and $C^{S/3}$, and the largest values of R^2 with S=6, indicating that the energy transfer from ${\rm Dy}^{3+}$ to ${\rm Mn}^{4+}$ occurs via d-d interaction.

Fig. 16 shows the CIE chromaticity diagram of (a) CZGO, (b) $Ca_{13.9}Zn_6Ga_{10}O_{35}:0.1Dy^{3+}$, (c) $Ca_{13.9}Zn_6Ga_{9.85}O_{35}:0.1Dy^{3+}$, $0.15Mn^{4+}$ excited at 266 nm and (d) $Ca_{14}Zn_6Ga_{9.85}O_{35}:0.15Mn^{4+}$ excited at 310 nm. The phosphor CZGO emits deep blue light, of which the chromaticity coordinate is $(0.158,\,0.062)$. The chromaticity coordinates of $Ca_{13.9}Zn_6Ga_{10}O_{35}:0.1Dy^{3+}$ and $Ca_{13.9}Zn_6Ga_{9.85}$

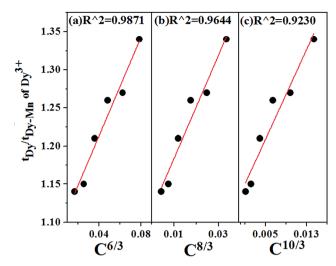


Fig. 15 Dependence of $\tau_{\rm Dy}/\tau_{\rm Dy-Mn}$ on (a) $C^{6/3}$, (b) $C^{8/3}$ and (c) $C^{10/3}$ in $Ca_{13.9}Zn_6Ga_{10-y}O_{35}:0.1{\rm Dy}^{3+}$, $y{\rm Mn}^{4+}$ (y=0.05,~0.09,~0.12,~0.15,~0.20,~0.25). The best linear fitting indicates the energy transfer from Dy³⁺ to Mn⁴⁺ occurs via d-d interaction.

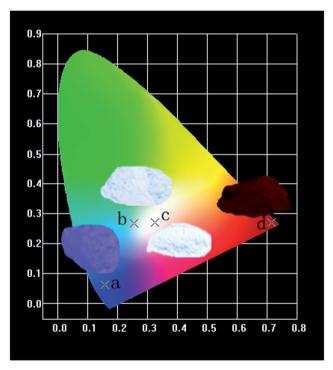


Fig. 16 CIE chromaticity coordinates of (a) CZGO, (b) $Ca_{13.9}Zn_6-Ga_{10}O_{35}$:0.1Dy $^{3+}$, (c) $Ca_{13.9}Zn_6Ga_{9.85}O_{35}$:0.1Dy $^{3+}$, 0.15Mn $^{4+}$ excited at 266 nm and (d) $Ca_{14}Zn_6Ga_{9.85}O_{35}$:0.15Mn $^{4+}$ excited at 310 nm in wavelength range 380–800 nm.

 O_{35} :0.1Dy³⁺, 0.15Mn⁴⁺ with CCTs of 5252 K and 3522 K, with CRIs of 72 and 87, are (0.254, 0.288) and (0.345, 0.275), respectively. Obviously, higher color rendering index (CRI) and lower color temperature are obtained by adding Mn⁴⁺ ions. Except for the short exciting wavelength, the high color rendering index ($R_a = 87$) and low color temperature 3522 K can well meet the generally lighting.

4 Conclusion

In summary, strong blue emission band ranging from 370 nm to 500 nm was observed for CZGO host, attributed to the recombination of a donor-acceptor pair (DAP) through a tunneling process. The highest internal and external quantum efficiencies were measured to be 64.4% and 56.2% respectively for CZGO:Mn⁴⁺. This external quantum efficiency is the highest one reported for Mn⁴⁺ doped oxides. The energy transfer processes either from the host to Dy³⁺ or from Dy³⁺ to Mn⁴⁺ are confirmed and demonstrated arising from dipole-dipole interaction in Dy³⁺/Mn⁴⁺ co-doped CZGO, and the emission changes from deep blue to white to deep red according to the different Dy³⁺/Mn⁴⁺ concentration ratio, and Furthermore, the warm white emission can be realized with the chromaticity coordinate (0.345, 0.275), CCT 3525 K and CRI 87. The results suggest CZGO:Mn⁴⁺ phosphors have the potential application as high efficiency red phosphors for solid-state lighting, while Dy³⁺/Mn⁴⁺ co-doped CZGO can used as a single-phased white phosphor.

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