A Cr$_2$O$_3$/MWCNTs composite as a superior electrode material for supercapacitor†

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It has been a challenge to achieve a good capacitive performance for Cr-based oxides, and only few studies have been reported on these oxides. Herein, a composite of chromium oxide (Cr$_2$O$_3$) and multi-walled carbon nanotubes (MWCNTs) was prepared by a simple hydrothermal procedure followed by thermal decomposition. The Cr$_2$O$_3$ nanoparticles were evenly decorated on the surface of MWCNTs. The prepared Cr$_2$O$_3$/MWCNTs composite exhibited superior electrochemical performance in a 1 M KOH electrolyte, i.e., 257 F g$^{-1}$ at the current density of 0.25 A g$^{-1}$, and the capacity fade was only 12% after 3000 cycles. In addition, the Cr$_2$O$_3$/MWCNTs//AC asymmetric capacitor has high energy density (15.2 Wh kg$^{-1}$ at 266 W kg$^{-1}$). The abovementioned results for the first time indicate the potential application of Cr$_2$O$_3$ as an electrode material for supercapacitors.

Introduction

Recently, the need of modern society and emerging energy shortage have stimulated untiring research effort into novel, cheap, and eco-friendly energy storage systems.$^1$ Lithium-ion batteries (LIBs) and supercapacitors$^{2,4}$ are two major energy storage devices. Supercapacitors have fast charge–discharge capability, high power density, and excellent cycling stability in comparison with LIBs.$^3$

Generally, on the basis of operating principle, supercapacitors can be classified into two types. One is electrical double-layer capacitors (EDLCs), which store energy by accumulating charges at the surface of the electrodes. Carbon materials including activated carbon (AC), carbon aerogel, carbon nanotubes (CNTs), and graphene have been widely applied in EDLCs. These EDLCs have outstanding cycling performance as no chemical reaction occurs in them.$^6$ However, major drawbacks of these supercapacitors are their low energy density and specific capacitance. The other is faradaic supercapacitors that store energy through reversible redox reactions.$^7,8$

Transition metal oxides (TMO) such as MnO$_2$, RuO$_2$, V$_2$O$_5$, MoO$_3$, Co$_3$O$_4$, and NiO possess a higher pseudocapacitance and energy density compared with carbon materials. In general, use of metal oxides as supercapacitors is limited by their poor conductivity and lower specific surface area (SSA).

CNTs, known for their diverse and promising mechanical and electrical features, have been widely investigated and applied in various energy storage devices. Due to their excellent properties such as suitable pore structure, high SSA, superior conductivity as well as stability, CNTs act as an ideal skeleton for metal oxide nanoparticles to grow. At present, the primary way to grow nanoparticles on CNTs is their surface functionalization by efficient oxidizer to produce hydrophilic groups. These groups can act as nucleation centers for in situ assembling of nanoparticles on the surface of CNTs. The CNTs have been combined with various metal oxides to form composite electrodes. For instance, CNTs could be used as a conducting network to improve the electrochemical reversibility of some oxides, such as MnO$_2$, and enhance their capacitive enhancement.$^5,18$

As a p-type TMO semiconductor with a wide band gap ($E_g \sim$ 3.4 eV), Cr$_2$O$_3$ is widely applied in optical and electronic devices, catalysts, gas sensors, and colorants due to its high electrical conductivity, special optoelectronic characteristics, as well as high thermal and chemical stability.$^{19}$ Cr$_2$O$_3$ is cheap and easily available. Therefore, it is a promising candidate for supercapacitor electrode materials. As for the fourth period transition metal elements, it is known that oxides of Ti, V, [Cr], Mn, Fe, Co, and Ni can be utilized as supercapacitors, electrode materials, etc. To date, very few studies have been reported on oxides of Cr, thereby indicating that it is a challenge to achieve a good capacitive performance for Cr-based oxides.

In this study, we successfully synthesized a Cr$_2$O$_3$/MWCNTs composite. Cr$_2$O$_3$ nanoparticles were well-distributed on the
The formed precipitate was treated with 6 M HNO3 solution to purify and render hydro-purity and were purchased from Sinopharm Chemical Reagent Co. Ltd, and used without any purification. The MWCNTs were treated with 6 M HNO3 solution to purify and render hydrophobic groups on the surface. Next, 20 mg acid-treated MWCNTs were immersed in a 0.03 M Cr(NO3)3·9H2O absolute ethanol solution (35 mL). Then, the solution was transferred to a Teflon-lined stainless steel autoclave of 40 mL volume and heated at 180 °C for 12 h. After filtration and washing with deionization water, the product was dried at 80 °C overnight. The formed precipitate was finally annealed at 500 °C for 3 h under the protection of N2. Moreover, pristine Cr2O3 nanoparticles were prepared by calcifying Cr2O3/MWCNTs composite at 500 °C for 2 h in air.

Characterization
The structures and morphologies of the materials were analyzed by X-ray diffraction (XRD, Bruker D4), scanning electron microscopy (SEM, Philip XL 300 microscope), transmission electron microscopy (TEM, JEOL JEM-2010), and N2 adsorption–desorption test (TRISTAR3000, MICROMERITICS). Thermal properties of the composite were investigated by thermogravimetric analysis (TGA, Du-Pont TGA-2950).

Electrochemical tests
The working electrode was fabricated by mixing the active material (80 wt%), acetylene black (10 wt%), and polytetrafluoroethylene (PTFE) (10 wt%). Then, the mixture was coated on a Ni grid with the active material mass loading of 0.8 mg cm−2. After being dried at 80 °C overnight, they were used for electrochemical measurements.

The electrochemical measurements were evaluated by cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) using a CHI440B electrochemical working station (Shanghai, China). The galvanostatic charge/discharge (GCD) measurement was conducted using an automatic LAND battery (Wuhan, China). A three-compartment cell was assembled by the abovementioned working electrode, a Ni grid (counter electrode), and a saturated calomel electrode (SCE, reference electrode). The specific capacitance was calculated according to the following equation:

$$C_s = \int \frac{Idt}{mdV}$$

where $C_s$ is the specific capacitance (F g⁻¹), $I$ is the current (A), $dt$ is the time (s), $m$ is the mass of the active materials (g), and $dV$ is the voltage change.

Results and discussion
Morphology and structure
The XRD patterns of the Cr2O3/MWCNT nanocomposite, virginal Cr2O3, and MWCNTs are shown in Fig. 1a. The Cr2O3/MWCNT nanocomposite shows peaks at around 25°, 34°, 37°, 42°, 51°, 55°, 64°, and 66° corresponding to the (012), (104), (110), (113), (204), (116), (214), and (300) crystal planes of Cr2O3 (JCPDS no. 06-0504), respectively. The peak at around 26° indicates the existence of MWCNTs. For the Cr2O3/MWCNT composite, the intensity of the (110) plane is obviously stronger than that of the (012) plane as the Cr2O3/MWCNT composite has a crystal orientation along the (110) plane. The (110) plane has more Cr atoms compared to other planes, which can provide more active sites during the OH− insertion/extraction process (Fig. S1†). Moreover, other impurity peaks were not detected. The content of Cr2O3 in Cr2O3/MWCNTs was 80 wt%.
accurately calculated by TGA, as shown in Fig. 1b, as 68 wt% in the composite.

The porosity of Cr₂O₃ and Cr₂O₃/MWCNT composite was analyzed by N₂ adsorption–desorption test, as shown in Fig. 2a and b, respectively. The relevant parameters including Brunauer–Emmett–Teller (BET) surface area (Sₐ), total pore volume (Vₜ), and average pore size (Dₐ) are listed in Table 1. The Cr₂O₃/MWCNT composite demonstrated a type-IV isotherm, and a small hysteresis loop can be observed at the relative pressure between 0.7 and 0.95, which implied the presence of mesopores in the surface structure. The Cr₂O₃/MWCNT composite possesses a Sₐ of 225 m² g⁻¹ and higher Vₜ of 0.741 cm³ g⁻¹. In general, Sₐ is a vital factor influencing the specific capacitance since charges accumulate on the surface of the supercapacitor electrodes and a higher SSA of the electrode usually result in an increased specific capacitance. According to the Barrett–Joyner–Halenda (BJH) pore size distribution plot, the average pore size of the Cr₂O₃/MWCNT composite was calculated to be 6.67 nm. The increase of the pore size in the mesoporous region indicates improved energy and power outputs of the supercapacitors.

The SEM (Fig. 3a) and TEM (Fig. 3b and c) images of the Cr₂O₃/MWCNT composite show that the Cr₂O₃ nanoparticles are evenly decorated on the surface of the MWCNTs. The size of the Cr₂O₃ nanoparticles are in the range from 5 to 10 nm. The abovementioned results confirmed the successful synthesis of the Cr₂O₃/MWCNT composite. In contrast, the virginal Cr₂O₃ particles were agglomerated (Fig. 3d). Perhaps, the MWCNT framework could distinctly impede the aggregation of the Cr₂O₃ nanoparticles during the crystal growth process, resulting in their smaller diameter and better dispersion on the MWCNTs.

The CV curves of the two samples at the scan rate of 10 mV s⁻¹ between −0.04 and 0.46 V (vs. SCE) in a 1 M KOH electrolyte are shown in Fig. 4a. The composite exhibited two redox peaks at about 0.1/0.08 V and 0.4/0.33 V (vs. SCE). The possible reversible redox reactions have been presented as follows:

\[
\text{Cr}_2\text{O}_3 + 2\text{OH}^- + \text{H}_2\text{O} \leftrightarrow 2\text{CrO(OH)}_2 + \text{e}^- \quad (2)
\]
\[
\text{CrO(OH)}_2 + \text{OH}^- \leftrightarrow \text{CrO(OH)}_3 + \text{e}^- \quad (3)
\]

Moreover, larger area of the Cr₂O₃/MWCNT composite indicated that the composite had a higher capacitance than Cr₂O₃, which was due to the incorporation of the MWCNT. This can improve the conductivity and the rate of ion transport. Another important reason can be owed to smaller size of the Cr₂O₃ nanoparticles, which can provide more active sites during the reaction process as well as shorten the distance for ion diffusion.

As shown in the CV curves of the two samples at various scan rates (Fig. 4b and c), compared with those of virginal Cr₂O₃, the peak positions of the composite shifted a little because of their different crystal orientation. As for the composites, the location of the redox peaks slightly changed with the increasing scan rate, indicating good reversibility of the redox reactions.

Table 1 The relevant porosity parameters for virginal Cr₂O₃ and its composite

<table>
<thead>
<tr>
<th>Sample</th>
<th>Sₐ (m² g⁻¹)</th>
<th>Vₜ (cm³ g⁻¹)</th>
<th>Dₐ (nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cr₂O₃/MWCNTs</td>
<td>224.9</td>
<td>0.741</td>
<td>6.76</td>
</tr>
<tr>
<td>Cr₂O₃</td>
<td>45.7</td>
<td>0.362</td>
<td>5.93</td>
</tr>
</tbody>
</table>

Fig. 2 N₂ adsorption–desorption isotherms and pore size distribution (inset) of (a) virginal Cr₂O₃ and (b) Cr₂O₃/MWCNT composite.

Fig. 3 Morphology of the samples: SEM image (a) and TEM images (b and c) of Cr₂O₃/MWCNTs composite; SEM image of Cr₂O₃ (d).
As shown in the GCD curves of the two samples (Fig. 5a), a discharge flat voltage at around 0.3 V was observed for both samples, which corresponds well to the CV results, indicating a typical pseudocapacitive property of Cr$_2$O$_3$. Note that the Cr$_2$O$_3$/MWCNT composite has much longer discharge time than Cr$_2$O$_3$, confirming its higher specific capacitance. The GCD curves of the Cr$_2$O$_3$/MWCNT composites at various current densities are shown in Fig. 5b. The calculated specific capacitance values were 257, 189, 164, and 153 F g$^{-1}$, at 0.25, 0.5, 1, and 1.5 A g$^{-1}$, respectively. Even at the high current density of 2 A g$^{-1}$, the composite possessed a high specific capacitance of 138 F g$^{-1}$. However, the capacitance value of virginal Cr$_2$O$_3$ was only 42 F g$^{-1}$ (Fig. 5c). The cycling stability of both the electrodes were evaluated using GCD at 0.5 A g$^{-1}$ (Fig. 5d).

Obviously, at the beginning of the cycling, the specific capacitance gradually increased due to an initial activation process. After 3000 cycles, the capacity fade of the Cr$_2$O$_3$/MWCNT composite and virginal Cr$_2$O$_3$ were 12% and 38% of their highest capacitance, respectively. These values are superior to those reported in the literature. Moreover, there was a remarkable increase in the specific capacitance due to the introduction of the MWCNTs. Specifically, at the constant stage, the composite electrode possessed a high specific capacitance of 180 F g$^{-1}$, nearly 110 F g$^{-1}$ higher than that of the virginal Cr$_2$O$_3$ electrode. The good cycling stability and high pseudocapacitance of the composite can be explained as follows: the MWCNTs can form an interconnected conductive network, which can increase the conductivity.

The EIS curves of both the samples are shown in Fig. 5e. The amplitude of the perturbation was 5 mV and the data were obtained in the frequency range from 0.01 Hz to 10 kHz. The equivalent circuit used for fitting the impedance spectra is
presented in the inset of Fig. 5e, which consists of the bulk solution resistance $R_s$, charge transfer resistance $R_{ct}$, pseudocapacitive element $R_0$, and constant phase element (CPE). The semicircle in the high frequency region resulted from $R_{ct}$. The $R_{ct}$ was estimated to be 3.3 $\Omega$ for the Cr$_2$O$_3$/MWCNT composite, which was lower than 11 $\Omega$ for virgin Cr$_2$O$_3$. This result suggests that the reversible reactions on the electrode surface of the Cr$_2$O$_3$/MWCNT composite are much facile than those of virgin Cr$_2$O$_3$.$^{28}$ Moreover, the intercept on $Z'$ indicates $R_s$. Clearly, it was evident that $R_s$ of the composite (0.7 $\Omega$) was smaller than that of virgin Cr$_2$O$_3$ (1.0 $\Omega$), which means that the incorporation of the MWCNTs can decrease the $R_s$ of the composite and that was similar to the actions of CNTs in other composites such as with MnO$_2$ and V$_2$O$_5$. These results can justify the abovementioned results indicating that the incorporation of MWCNTs remarkably enhanced the electrochemical performance of the Cr$_2$O$_3$/MWCNT composite.

The applicability of the composite was investigated in an ASC (Cr$_2$O$_3$/MWCNTs//AC), in which the composite/Ni grid acted as a positive electrode and AC (mixed with 10% PTFE)/Ni grid acted as the negative electrode. The electrochemical measurement was carried out in a 1 M KOH electrolyte, and the potential ranged from 0 to 1.46 V. The energy and power densities of the ASC systems were calculated according to the following equations:

$$E = C_d (\Delta V)^2 / 7.2$$
$$P = 3600 E / \Delta t$$

where $E$ (W h kg$^{-1}$) is the specific energy density, $P$ (W kg$^{-1}$) is the specific power density, $C_d$ (F g$^{-1}$) is the specific capacitance of the total ASC system, $\Delta V$ (V) is the potential range, and $\Delta t$ (s) is the discharge time.

Fig. 5f shows the Ragone plot related to the energy and power densities of the Cr$_2$O$_3$/MWCNTs//AC ASC. At the power density of 266 W kg$^{-1}$, its energy density can reach up to 15.2 W h kg$^{-1}$; even at the high power density of 2130 W kg$^{-1}$, the energy density could still remain 8.17 W h kg$^{-1}$.

The outstanding electrochemical performance of the composite can be attributed to the following reasons: (1) MWCNTs provide a framework for the Cr$_2$O$_3$ nanoparticles and can prevent their agglomeration, which enable the nanparticles to retain high specific surface area, thereby shortening the diffusion distance during the charge–discharge progress; (2) MWCNTs provide good conductivity; thus, the composite has fast electron transfer rate and low charge transfer resistance, which may accelerate the kinetic process in the redox reaction; (3) MWCNTs have excellent mechanical properties and good chemical and thermal stability, which provide a matrix for long term cycling stability; and (4) another reason is perhaps the preferred crystal orientation due to the MWCNTs template.$^{16,20}$

**Conclusion**

In summary, a composite of Cr$_2$O$_3$ with MWCNTs was successfully synthesized. The diameter of the Cr$_2$O$_3$ nanoparticles was only several nanometers, and these nanoparticles were strongly anchored on the MWCNTs. The specific capacitance of the composite was 257 F g$^{-1}$ at the current density of 0.25 A g$^{-1}$. The composite also exhibited excellent cycling stability with the capacity fade of 12% after 3000 cycles. Moreover, the energy density of the Cr$_2$O$_3$/MWCNTs//AC ASC could reach up to 15.2 W h kg$^{-1}$ (at 266 W kg$^{-1}$). The outstanding electrochemical performance of the composite can be ascribed to good conductivity of the MWCNTs, high specific surface area of the composite, and preferred orientation of the crystal planes. Therefore, the Cr$_2$O$_3$/MWCNT composite can be applied as a potential electrode material for aqueous supercapacitor. This study also provides a strong basis to exploit the Cr-based composite for supercapacitors.

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**Notes and references**