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# The enhanced resistance to P species of an Mn–Ti catalyst for selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub> by the modification with Mo

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Phosphorous has a deactivation effect on an SCR catalyst. In this study, the effect of Mo modification on the resistance to P species of a Mn–Ti catalyst for selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub> was investigated. It was found that the addition of Mo could greatly improve the P species tolerance of the Mn–Ti catalyst. From the characterization results of BET, XRD, H<sub>2</sub>-TPR, NH<sub>3</sub>-TPD and XPS, it could be concluded that the modification of the Mn–Ti catalyst by Mo could enhance its specific surface area, redox ability and NH<sub>3</sub> adsorption capacity, along with the generation of more surface chemisorbed oxygen species, as a result, greatly enhancing the P species resistance of the Mn–Ti catalyst. The results of an *in situ* DRIFT study indicated that the NH<sub>3</sub>-SCR reactions over Mn–Ti and Mn–Mo–Ti catalysts were governed by L–H mechanism ( $\leq 200$  °C) and E–R mechanism ( $> 200$  °C) respectively.

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## 1. Introduction

Emission of NO<sub>x</sub> due to the combustion of fossil fuels in stationary and mobile sources has brought about a great amount of environmental issues including acid rain, photochemical smog, haze formation and ozone depletion.<sup>1–6</sup> Selective catalytic reduction of NO<sub>x</sub> with NH<sub>3</sub> is the state of the art for NO<sub>x</sub> emission abatement from stationary sources such as coal-fired power plants and municipal solid waste (MSW) incinerators.<sup>7–9</sup> V-based catalysts (mainly V<sub>2</sub>O<sub>5</sub>–WO<sub>3</sub>/TiO<sub>2</sub> and V<sub>2</sub>O<sub>5</sub>–MoO<sub>3</sub>/TiO<sub>2</sub>) are the prevailing catalysts used in this process, which exhibit high SCR activity in the temperature range of 300–400 °C.<sup>10</sup> However there are still some inevitable disadvantages associated with this type of catalyst in practical application, including the high conversion of SO<sub>2</sub> to SO<sub>3</sub>, N<sub>2</sub>O generation at high temperature and the toxicity of vanadia to the environment and humans.<sup>11–14</sup> Moreover, the deactivation of V-based catalyst by SO<sub>2</sub>, alkali/alkali earth/heavy metals and phosphorus greatly weakens its SCR performance.<sup>15–22</sup> Therefore, much effort has been put into developing green catalyst with high efficiency for further application.

Due to the presence of various types of labile oxygen in manganese oxides, Mn-based catalyst exhibits excellent performance in low-temperature NH<sub>3</sub>-SCR reaction.<sup>23–26</sup> Moreover, the environmental-friendly property of manganese oxides offers competitive advantage for the future application of Mn-based

SCR catalyst. Recently, the NH<sub>3</sub>-SCR reaction over Mn-based catalyst has been investigated intensively by many research groups.<sup>27–38</sup> The SCR reactor using Mn-based catalyst could be installed downstream of the electrostatic precipitator of power plants, where the concentrations of fly ash is greatly decreased. However, the deactivation of Mn-based SCR catalyst by the impurity components of flue gas is still a concern.<sup>39–42</sup> Lately, the modification of Mn/TiO<sub>2</sub> catalyst by some transitional metals such as Ce, Co and Nb has been proven to be an effective method to enhance the resistance of Mn-based catalyst to alkali and heavy metals.<sup>43–45</sup> It is well recognized that P is enriched in the fly ash of sewage sludge incinerators (SSI).<sup>46</sup> The study of Cyr *et al.*<sup>47</sup> reported that the concentration of P in the fly ash of SSI was about 5–10 wt%. And the poisoning effect of P on SCR catalyst has been investigated by many researchers.<sup>48–50</sup> However, enhancing the P resistance of SCR catalyst has not been reported in the literatures till now. In this study, Mn–Ti catalyst was modified by Mo to promote its P resistance in SCR reaction, and the mechanism would be discussed based on the characterization results.

## 2. Experimental

### 2.1 Catalyst preparation

The fresh Mn–Ti and Mn–Mo–Ti catalyst samples were prepared by using coprecipitation method. Manganese nitrate, ammonium molybdate (when used) and titanium sulfate were used as the sources of Mn, Mo and Ti respectively. A certain amount of manganese nitrate, ammonium molybdate (when used) and titanium sulfate were fully dissolved in deionized water, followed by the addition of ammonia solution (3 mol L<sup>-1</sup>)

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dropwisely under aqueous stirring at room temperature to the solution until its pH value reached 11. Then the sediment was filtered and washed thoroughly with deionized water after aged for 3 h. After dried at 110 °C overnight, the sample was calcined at 500 °C in air for 5 h. The molar ratios of Mn/Ti in Mn–Ti catalyst and Mn/Mo/Ti in Mn–Mo–Ti catalyst were set as 0.25 : 1 and 0.2 : 0.05 : 1 respectively.

Next then, the P-poisoned catalyst samples were prepared by impregnation method. The fresh Mn–Ti and Mn–Mo–Ti catalyst samples were impregnated in aqueous H<sub>3</sub>PO<sub>4</sub> solution with a certain concentration (the molar ratio of P/Mn or P/(Mn + Mo) was 2 : 5) under vigorous stirring at room temperature. Then the mixture was dried at 110 °C for 12 h, followed by calcination at 500 °C in air for 5 h. The two catalyst samples were denoted as Mn–Ti–P and Mn–Mo–Ti–P respectively.

## 2.2 Characterizations

Brunauer–Emmett–Teller (BET) surface areas were measured by N<sub>2</sub> adsorption at –196 °C on a Quantachrome Autosorb-iQ-AG instrument. The XRD patterns were recorded on a Bruker D8 Advance powder diffractometer with CuK $\alpha$  radiation. The data was collected over a 2 $\theta$  range of 10–80° with a step size of 0.02°. To determinate the chemical states of the elements on catalyst surface, X-ray photoelectron spectroscopy (XPS) measurement was carried out on an ESCALAB250 (Thermo Scientific Corp., USA) with monochromatic AlK $\alpha$  radiation. The binding value of C 1s (284.6 eV) was chose as the standard for calibrating the binding energy shift due to surface charging effect.

Temperature programmed reduction of H<sub>2</sub> (H<sub>2</sub>-TPR) and temperature programmed desorption of NH<sub>3</sub> (NH<sub>3</sub>-TPD) were all performed on a Quantachrome Autosorb-iQ-C chemisorption analyzer using 50 mg catalyst samples. Prior to TPR experiments, the catalyst sample was pretreated in pure Ar at 500 °C for 1 h. Then TPR runs were performed with a linear heating rate of 10 °C min<sup>–1</sup> in pure Ar containing 5% H<sub>2</sub> at a flow rate of 40 mL min<sup>–1</sup>. For NH<sub>3</sub>-TPD experiments, after pretreatment in He environment at 400 °C for 1 h, the catalyst sample was cooled down to room temperature, then it was saturated with anhydrous NH<sub>3</sub> (4% in He) at a flow rate of 30 mL min<sup>–1</sup> for about 30 min. Desorption was carried out by heating the sample in He environment (30 mL min<sup>–1</sup>) from 100 °C to 500 °C with a heating rate of 10 °C min<sup>–1</sup>. The consumption of H<sub>2</sub> during TPR experiment and the amount of NH<sub>3</sub> desorption during TPD experiment were all measured by a thermal conductivity detector (TCD).

NO<sub>x</sub>-TPD experiments were performed in a fixed-bed reactor (i.d. = 8 mm) using 0.1 g catalyst sample. At first, the sample was pretreated with pure Ar at 450 °C for 1 h, then it was cooled down to room temperature. Next then, the sample was exposed to 500 ppm NO + 5% O<sub>2</sub>/Ar (300 mL min<sup>–1</sup>) for 1 h to reach the saturated adsorption of NO<sub>x</sub> on it, followed by Ar purging (300 mL min<sup>–1</sup>) for 1 h. At last, NO<sub>x</sub>-TPD experiments were carried by heating the sample in Ar flow (300 mL min<sup>–1</sup>) at a heating rate of 10 °C min<sup>–1</sup> from room temperature to 500 °C. The desorption of NO<sub>x</sub> was recorded by a continuous flue gas analyzer (Thermo, Model 42i-HL).

The *in situ* DRIFT measurements were performed on a FTIR spectrometer (Thermo Nicolet iS 50) with an MCT detector. In the DRIFT cell connected with a gas flow system, the catalyst sample was pretreated in Ar at 400 °C for 2 h and then cooled down to 50 °C in Ar. During the cooling process, the background spectra at certain temperature were recorded and automatically subtracted from the sample spectrum. During the *in situ* DRIFT experiments, the following conditions were used: 600 ppm NH<sub>3</sub> or/and 600 ppm NO + 5%O<sub>2</sub>, balance with N<sub>2</sub>, and the total flow rate was 300 mL min<sup>–1</sup>. The DRIFT spectra were recorded by accumulating 32 scans with a resolution of 4 cm<sup>–1</sup>.

## 2.3 Activity test

The SCR activity tests were performed in a fixed-bed quartz flow reactor (i.d. = 8 mm) at atmospheric pressure. The components of the simulated flue gas were as follows: 600 ppm NO, 600 ppm NH<sub>3</sub>, 5% O<sub>2</sub> and balance Ar, with the total flow rate of 1 L min<sup>–1</sup>. In each experimental run, about 0.55 cm<sup>3</sup> catalyst sample (80–100 mesh) was loaded, thus the gas hourly space velocity (GHSV) was 108 000 h<sup>–1</sup>. Concentrations of NO, NO<sub>2</sub>, NH<sub>3</sub> and N<sub>2</sub>O were monitored by a Nicolet iS 50 spectrometer equipped with a gas cell with 0.2 dm<sup>3</sup> volume. The data for steady-state activity calculation were recorded after about 1 h at each temperature. The NO<sub>x</sub> conversion and N<sub>2</sub> selectivity could be calculated by:

$$\text{NO}_x \text{ conversion} = \frac{[\text{NO}_x]_{\text{in}} - [\text{NO}_x]_{\text{out}}}{[\text{NO}_x]_{\text{in}}} \times 100\% \quad (1)$$

$$\text{N}_2 \text{ selectivity} = \left( 1 - \frac{2[\text{N}_2\text{O}]_{\text{out}}}{[\text{NO}_x]_{\text{in}} + [\text{NH}_3]_{\text{in}} - [\text{NO}_x]_{\text{out}} - [\text{NH}_3]_{\text{out}}} \right) \times 100\% \quad (2)$$

The oxidation of NO to NO<sub>2</sub> was also measured in the same fixed-bed reactor as mentioned above. The compositions of reactants were as follows: 600 ppm NO, 5% O<sub>2</sub> and balance Ar, with the total flow rate of 1 L min<sup>–1</sup>. And the GHSV was also kept at 108 000 h<sup>–1</sup>.

# 3. Results and discussion

## 3.1 SCR performance

The SCR activities of the four catalyst samples as a function of reaction temperature are presented in Fig. 1. As can be seen from Fig. 1(A), the addition of Mo on Mn–Ti catalyst could enhance its SCR performance, especially in the lower temperature ( $\leq 200$  °C). For Mn–Ti catalyst, a sharp decrease of NO<sub>x</sub> conversion over it could be observed after the addition of P. It is noticeable that the NO<sub>x</sub> conversion over Mn–Ti–P is no more than 70% in the whole experimental temperature range. Compared with Mn–Ti–P, the deactivation of Mn–Mo–Ti–P is relatively weaker. Moreover, the deactivation effect for the two poisoned catalyst samples becomes weaker with increasing temperature. The N<sub>2</sub> selectivities over the four catalyst samples are shown in Fig. 1(B). It is obvious that the loading of P would lead to the decrease of N<sub>2</sub> selectivities over Mn–Ti and Mn–Mo–Ti.



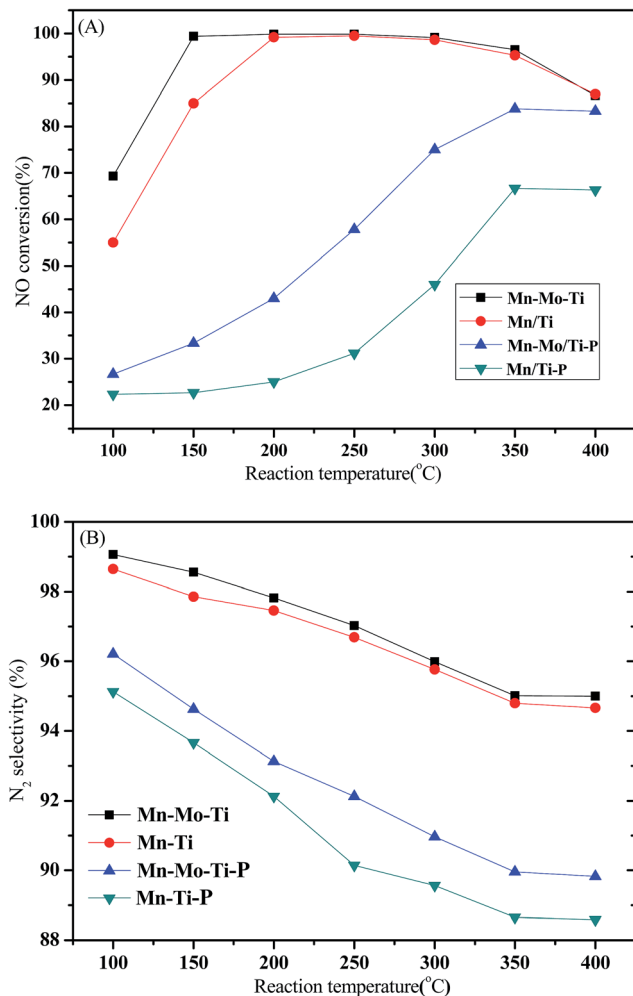


Fig. 1 (A) NO<sub>x</sub> conversions and (B) N<sub>2</sub> selectivities over the four catalyst samples as a function of reaction temperature reaction conditions: [NO] = [NH<sub>3</sub>] = 600 ppm, [O<sub>2</sub>] = 5%, balance Ar, GHSV = 108 000 h<sup>-1</sup>.

Table 1 BET measurements for the four catalyst samples

| Samples    | BET surface area (m <sup>2</sup> g <sup>-1</sup> ) | Pore volume (cm <sup>3</sup> g <sup>-1</sup> ) | Pore diameter (nm) |
|------------|--|--|--------------------|
| Mn-Ti      | 118.0  | 0.441  | 12.37              |
| Mn-Mo-Ti   | 125.8  | 0.692  | 9.58               |
| Mn-Ti-P    | 81.3   | 0.338  | 12.38              |
| Mn-Mo-Ti-P | 90.0   | 0.587  | 12.35              |

### 3.2 BET and XRD analysis

The BET surface areas of different catalyst samples are summarized in Table 1. It can be seen that Mn-Mo-Ti is of the largest BET surface and pore volume are among the four catalyst samples, which should be resulted from the strong interaction among Mn, Mo and Ti. After the addition of P, the BET surface areas of the two fresh catalyst samples decrease distinctly. The effect might be originated from the blocking effect of P species. Large BET surface area of Mn-Mo-Ti catalyst could enhance the adsorption of reactants on its surface, which is beneficial to the NH<sub>3</sub>-SCR reaction over it.

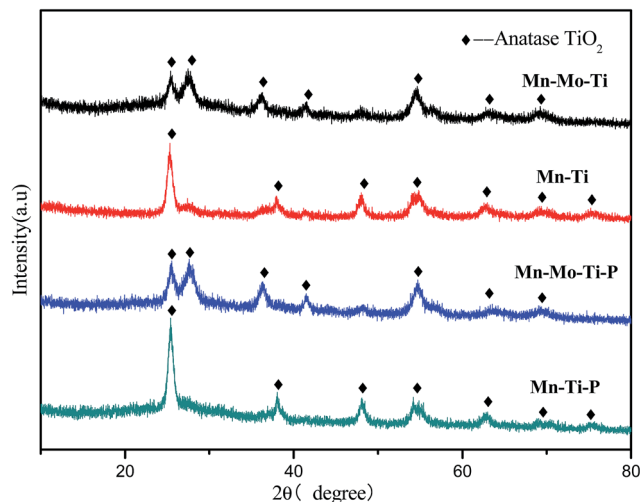


Fig. 2 XRD patterns of the four catalyst samples.

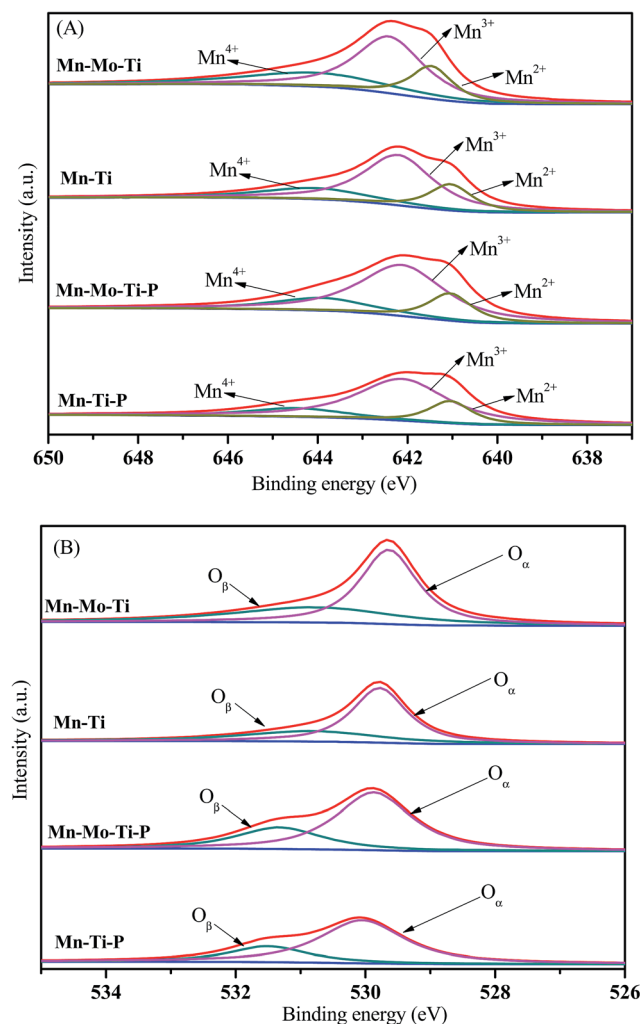


Fig. 3 (A) Mn 2p<sub>3/2</sub> and (B) O 1s XPS spectra of the four samples.

The XRD patterns of different catalyst samples are illustrated in Fig. 2. From Fig. 2, only anatase phase TiO<sub>2</sub> could be detected in the XRD spectra of the four catalyst samples, indicating the



Table 2 Elemental surface analysis of the four catalyst samples (by XPS)

| Samples    | Mn (at%) | O (at%) | Mn <sup>4+</sup> /Mn <sup>2+</sup> + Mn <sup>3+</sup> + Mn <sup>4+</sup> (%) | O <sub>β</sub> /(O <sub>α</sub> + O <sub>β</sub> ) (%) | P (at%) | Mn <sup>4+</sup> (at%) | O <sub>β</sub> (at%) |
|------------|----------|---------|--|--|---------|------------------------|----------------------|
| Mn-Ti      | 7.34     | 68.25   | 20.66  | 32.27  | —       | 1.52                   | 22.02                |
| Mn-Mo-Ti   | 8.09     | 67.41   | 27.17  | 36.88  | —       | 2.20                   | 24.86                |
| Mn-Ti-P    | 6.94     | 68.07   | 14.96  | 25.45  | 3.97    | 1.04                   | 17.32                |
| Mn-Mo-Ti-P | 6.06     | 68.30   | 18.37  | 29.78  | 3.73    | 1.11                   | 20.34                |

good dispersion of Mn, Mo and P species on catalyst surface. For the XRD spectra of the two fresh catalyst samples, it could be observed that the addition of Mo would decrease the peak intensities of anatase TiO<sub>2</sub>. Thus the presence of Mo would result in lower crystallinity of Mn-Ti catalyst. Moreover several new diffraction peaks of anatase TiO<sub>2</sub> appeared after the addition of Mo, meanwhile, the diffraction peak of TiO<sub>2</sub> (1 0 1) in the shift to a higher 2θ value. This feature indicates the incorporation of MoO<sub>3</sub> into TiO<sub>2</sub> lattice and the formation of solid solution.<sup>51</sup> On the contrary, the doping of P would promote the formation of anatase TiO<sub>2</sub> crystal, as indicated by the relatively

higher diffraction peak intensities shown in the XRD spectra of Mn-Ti-P and Mn-Mo-Ti-P.

### 3.3 XPS analysis

XPS analysis was performed to investigate the chemical states of elements on catalyst surface, and the results are shown in Fig. 3 and Table 2. As shown in Table 2, the surface concentrations of Mn species of the two fresh samples decrease after the loading of P, which might be resulted from the shielding/doping effect of P species on catalyst surface.

The Mn 2p<sub>3/2</sub> XPS spectra of different catalyst samples could be observed in Fig. 3(A). According to previous studies,<sup>52–54</sup> the Mn 2p<sub>3/2</sub> XPS spectra could be separated into three overlapped peaks belonging to Mn<sup>2+</sup>, Mn<sup>3+</sup> and Mn<sup>4+</sup> respectively after a peak-fitting deconvolution. The surface atomic concentrations of Mn and O and the relative ratio of Mn<sup>4+</sup> and chemisorbed

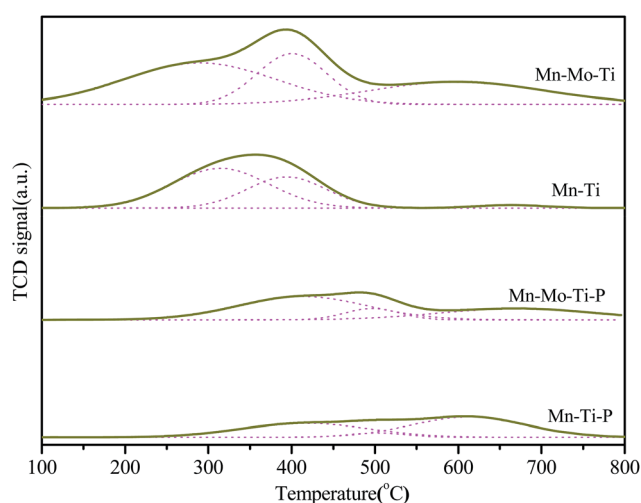
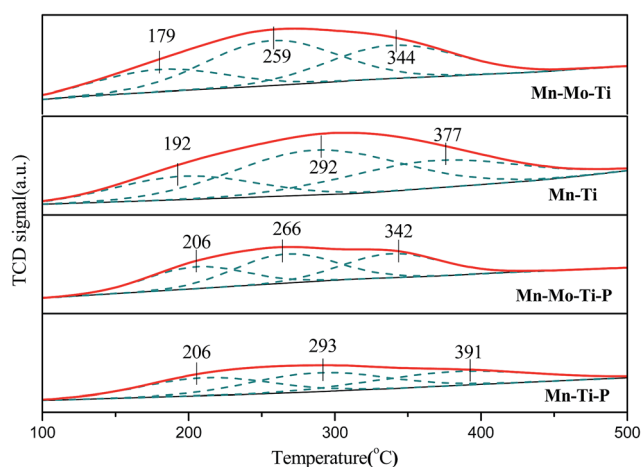
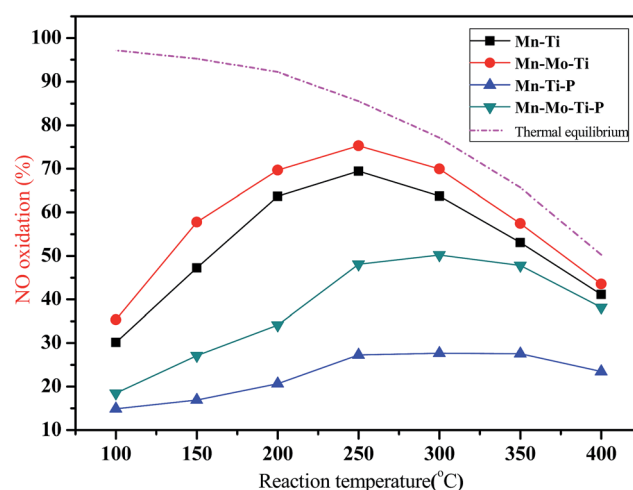
Fig. 4 H<sub>2</sub>-TPR profiles of the four catalyst samples.Fig. 5 NH<sub>3</sub>-TPD profiles of the four catalyst samples.

Table 3 Surface acidities of the four catalyst samples

| Samples    | Surface acidity (mmol g <sup>-1</sup> ) |
|------------|---|
| Mn-Ti      | 0.648                                   |
| Mn-Mo-Ti   | 0.735                                   |
| Mn-Ti-P    | 0.246                                   |
| Mn-Mo-Ti-P | 0.326                                   |

Fig. 6 NO oxidation over the four catalyst samples as a function of reaction temperature reaction conditions: [NO] = 600 ppm, [O<sub>2</sub>] = 5%, balance Ar, GHSV = 108 000 h<sup>-1</sup>.

oxygen are all listed in Table 2. As can be seen from Table 2, the  $\text{Mn}^{4+}$  concentration over Mn–Mo–Ti catalyst is much higher than that over Mn–Ti catalyst, suggesting the generation of more  $\text{Mn}^{4+}$  over the surface of Mn–Ti catalyst by the modification with Mo. Based on previous studies,<sup>7,55,56</sup> the presence of more  $\text{Mn}^{4+}$  species could promote the oxidation of NO to  $\text{NO}_2$ , as a result, facilitating the “fast SCR” reaction and enhancing the low-temperature SCR activity.<sup>57–59</sup> Thus the low-temperature SCR activity of Mn–Mo–Ti catalyst is higher than that of Mn–Ti

catalyst (Fig. 1(A)). Furthermore, the surface concentrations of  $\text{Mn}^{4+}$  of the two fresh catalyst samples decrease sharply after the addition of P. For instance, the surface concentration of  $\text{Mn}^{4+}$  of Mn–Mo–Ti catalyst is 2.20 at%, while the corresponding concentration of Mn–Mo–Ti–P is only 1.11 at%. As a result, the low-temperature SCR reactions over the two poisoned catalyst samples are greatly weakened, leading to their bad SCR performances at low temperature range.

The O 1s XPS spectra of different catalyst samples are exhibited in Fig. 3(B), which could be fitted into two peaks: lattice oxygen species  $\text{O}_\alpha$  (529.0–530.0 eV) and chemisorbed oxygen species  $\text{O}_\beta$  (B. E. = 531.3–532.0 eV, mainly  $\text{O}_2^-$  or  $\text{O}^-$  belonging to defect-oxide or hydroxyl-like group).<sup>60,61</sup> From Table 2, it is evident that the concentration of  $\text{O}_\beta$  over Mn–Mo–Ti catalyst (24.86%) is higher than that over Mn–Ti catalyst (22.02%). Due to its high mobility, the chemisorbed oxygen species are more active than lattice oxygen, which is beneficial to the oxidation of NO to  $\text{NO}_2$  and the subsequent “fast SCR” reaction. Besides that, the presence of large amount surface hydroxyl-like groups could act as Brønsted acid sites to adsorb  $\text{NH}_3$  and form  $\text{NH}_4^+$ . Next then, the generated  $\text{NH}_4^+$  could react with  $\text{NO}_2$  to form  $\text{N}_2$  and  $\text{H}_2\text{O}$ .<sup>62,63</sup>

### 3.4 $\text{H}_2$ -TPR analysis

$\text{H}_2$ -TPR analysis was performed to investigate the reduction behavior of the four catalyst samples, and the results are exhibited in Fig. 4. From Fig. 4, it could be seen that there are three reduction peaks in the profile of each catalyst sample. For the

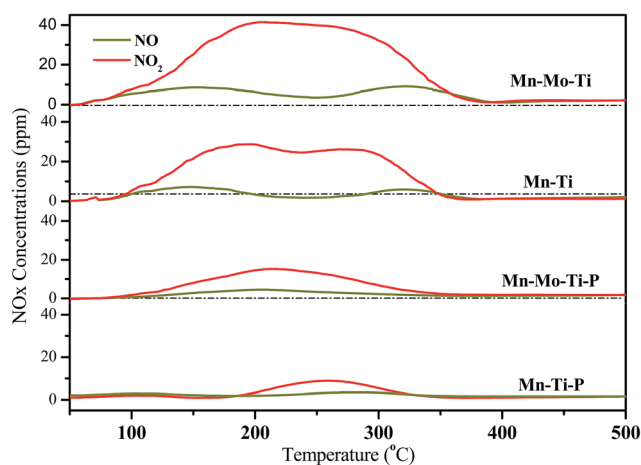


Fig. 7  $\text{NO}_x$ -TPD profiles of the four catalyst samples.

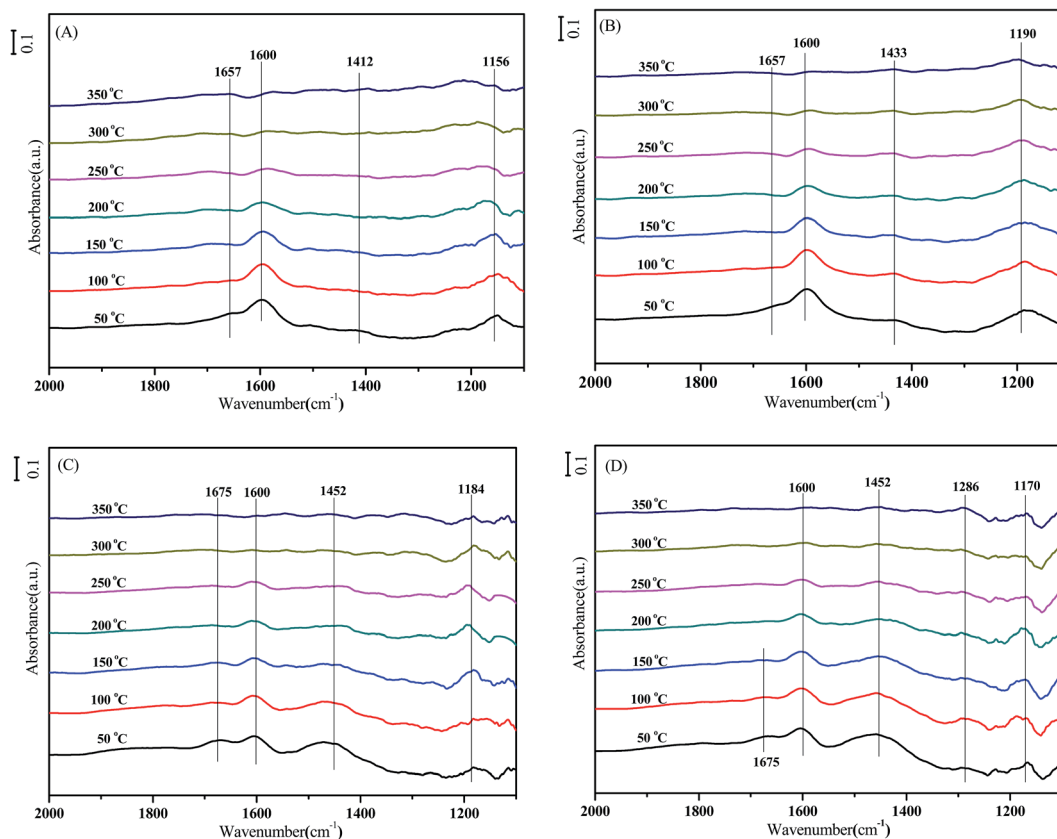


Fig. 8 *In situ* DRIFT spectra of  $\text{NH}_3$  adsorption over (A) Mn–Ti; (B) Mn–Mo–Ti; (C) Mn–Ti–P and (D) Mn–Mo–Ti–P at different temperature.



profile of Mn–Ti catalyst, the first peak at about 310 °C could be assigned to the reduction of  $\text{MnO}_2/\text{Mn}_2\text{O}_3$  to  $\text{Mn}_3\text{O}_4$ , the second peak at about 395 °C may be attributed to the reduction of  $\text{Mn}_3\text{O}_4$  to  $\text{MnO}$ , and the third one at about 660 °C could be related to the reduction of the oxygen groups.<sup>64–66</sup> Thus the results of TPR analysis agree well with that of XPS analysis. It is noticeable that the reduction peaks in the profile of Mn–Ti catalyst move to lower value after the addition of Mo, as can be seen from the profile of Mn–Mo–Ti–P catalyst. Moreover, the reduction peak area of Mn–Mo–Ti catalyst is much larger than that of Mn–Ti catalyst, indicating the higher oxygen storage ability of Mn–Mo/TiO<sub>2</sub> catalyst. Thus the modification of Mn–Ti catalyst by Mo could greatly enhance its reducibility, which is helpful to complete the catalytic cycle in NH<sub>3</sub>-SCR reaction and enhance the SCR performance. On the other hand, the loading of P would lead to the reduction peaks moving to higher temperature, accompanied by the great decrease of reduction peak area. Therefore, the addition of P on Mn–Ti or Mn–Mo–Ti catalyst would make the Mn species more stable and less reducible. Correspondingly, Mn–Ti–P and Mn–Mo–Ti–P only present bad low-temperature SCR performance, especially in the lower temperature range.

### 3.5 NH<sub>3</sub>-TPD analysis

The adsorption of NH<sub>3</sub> species is a key step for NH<sub>3</sub>-SCR reaction,<sup>67,68</sup> which is greatly dependent on the surface acidity of

SCR catalyst. So the surface acidities of the four catalyst samples were determined by NH<sub>3</sub>-TPD analysis, and the results are presented in Fig. 5. After a peak-fitting deconvolution, each profile could be separated into three peaks. The first one and the second one could be assigned to weak adsorption of ammonia on the catalyst samples, and the third one is NH<sub>3</sub> species strongly adsorbed on the catalyst.<sup>69</sup> From the peak area of each profile, the surface acidity of each catalyst sample could be obtained, as listed in Table 3. Apparently, the surface acidity of Mn–Ti catalyst increases by 13.4% after the addition of Mo. Thus the doping of Mo on Mn–Ti catalyst could promote the adsorption of NH<sub>3</sub> species on it. As a contrast, both the number and strength of the acid sites of the two fresh catalyst samples drop sharply after the introduction of P, which could be reflected by the low NH<sub>3</sub> adsorption capacities of them, as shown in Fig. 5 and Table 3.

### 3.6 NO oxidation

The oxidation of NO to NO<sub>2</sub> has a distinct promotion effect to NH<sub>3</sub>-SCR reaction through “fast SCR” pathway:  $\text{NO} + \text{NO}_2 + 2\text{NH}_3 \rightarrow 2\text{N}_2 + 3\text{H}_2\text{O}$ .<sup>70–72</sup> Thus the NO catalytic activities over the four catalyst samples are tested and the results are illustrated in Fig. 6. From Fig. 6, it can be seen that the NO conversion curves exhibit a convex-parabola trend, indicating the conversion from kinetics-control to thermodynamics-control.<sup>73</sup> As presented in Fig. 6, the

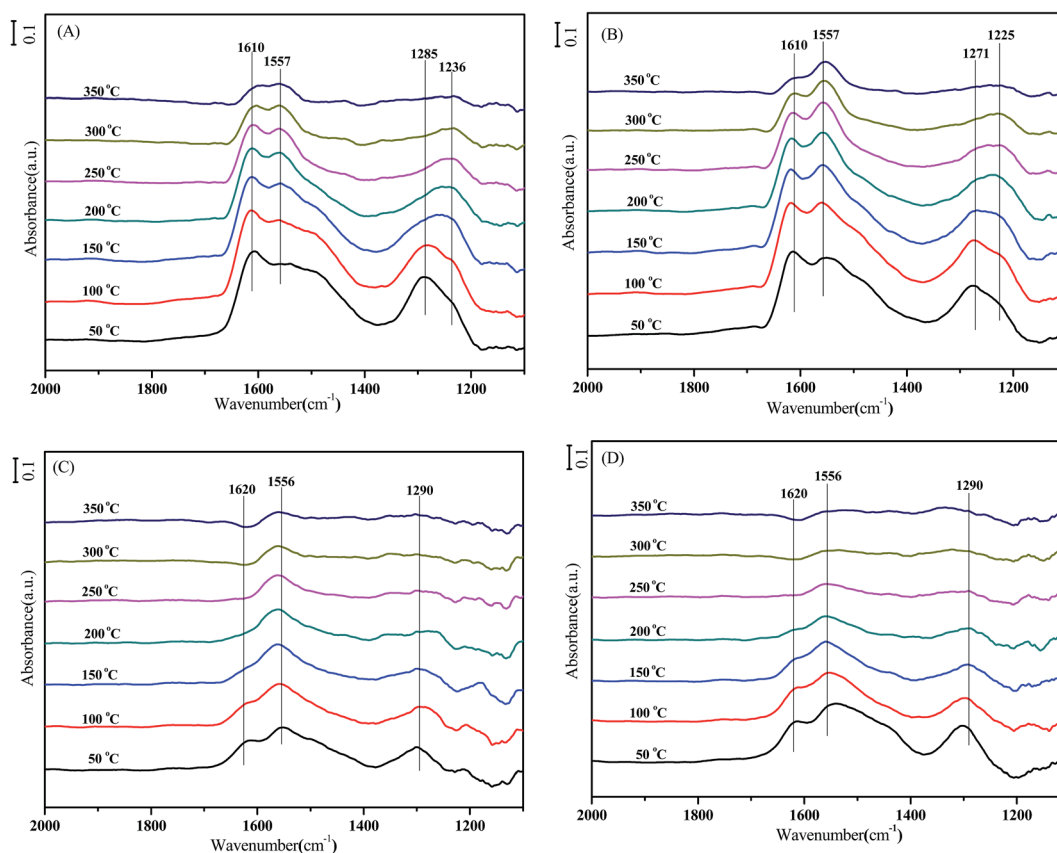


Fig. 9 *In situ* DRIFT spectra of NO + O<sub>2</sub> co-adsorption over (A) Mn–Ti; (B) Mn–Mo–Ti; (C) Mn–Ti–P and (D) Mn–Mo–Ti–P at different temperature.



addition of Mo on Mn-Ti catalyst could enhance the NO catalytic oxidation activity over it, as a result, facilitating the low-temperature SCR reaction. On the contrary, the loading of P would lead to the drop of activity for NO oxidation, correspondingly, inhibiting the low-temperature SCR reaction over the two poisoned catalyst samples. Therefore, the promoted NO oxidation over Mn-Ti catalyst after the addition of Mo could enhance its P resistance in low-temperature NH<sub>3</sub>-SCR reaction.

### 3.7 NO<sub>x</sub>-TPD analysis

NO<sub>x</sub>-TPD analysis was performed to investigate the adsorption behavior of NO<sub>x</sub> over the four catalyst samples, and the results are shown in Fig. 7. For Mn-Ti catalyst, two overlapped NO<sub>2</sub> desorption peaks could be found in the temperature range of 100–350 °C. For Mn-Mo-Ti catalyst, a broad NO<sub>2</sub> desorption peak lasting from 80–350 °C could be observed, and the peak area is a little larger than that of the NO<sub>2</sub> desorption peaks in the profile of Mn-Ti catalyst. Thus the modification of Mn-Ti catalyst with Mo could promote the oxidation of NO. For the two poisoned catalyst samples, only a weak NO<sub>2</sub> desorption peak could be detected in the profile of each catalyst. Moreover, two NO desorption peaks located at about 155 and 324 °C could be observed in the profiles of the two fresh catalyst sample, which could be ascribed to NO<sub>x</sub><sup>-</sup>.<sup>74</sup> After the loading of P, only a very weak NO desorption peak appears in the profile of each

poisoned catalyst sample. Therefore, the addition of P has a strong inhibition effect on both NO oxidation and adsorption, similar effect has also been reported in our recent study.<sup>75</sup>

### 3.8 In situ DRIFT study

*In situ* DRIFT study was performed to identify the active sites, adsorbed species and intermediates on catalyst surface in the NH<sub>3</sub>-SCR process, thereby providing the evidence for mechanism analysis.

**3.8.1 NH<sub>3</sub> adsorption.** The *in situ* DRIFT spectra of NH<sub>3</sub> adsorption over Mn-Ti and Mn-Mo-Ti at different temperature are shown in Fig. 8. Several bands could be detected in the DRIFT spectra of the two catalyst samples, including species on Brønsted acid sites (1657, 1433 and 1412 cm<sup>-1</sup>) and NH<sub>3</sub> species coordinated to Lewis acid sites (1600, 1190 and 1156 cm<sup>-1</sup>).<sup>76–80</sup> Obviously, NH<sub>3</sub> species are mainly absorbed on Lewis acid sites, as reflected by the higher intensities of the corresponding bands. It is obvious that the band intensities of Lewis acid sites in the spectra of Mn-Mo-Ti catalyst are higher than that in the spectra of Mn-Ti catalyst, suggesting the presence of more Lewis acid sites for NH<sub>3</sub> adsorption on the surface of Mn-Mo-Ti catalyst. Thus the results of DRIFT study agree well with that of NH<sub>3</sub>-TPD analysis. According to the results of XPS analysis, the surface concentration of Mn<sup>4+</sup> over Mn-Mo-Ti is much higher than that over Mn-Ti catalyst. And the study of Meng *et al.*<sup>81</sup> has

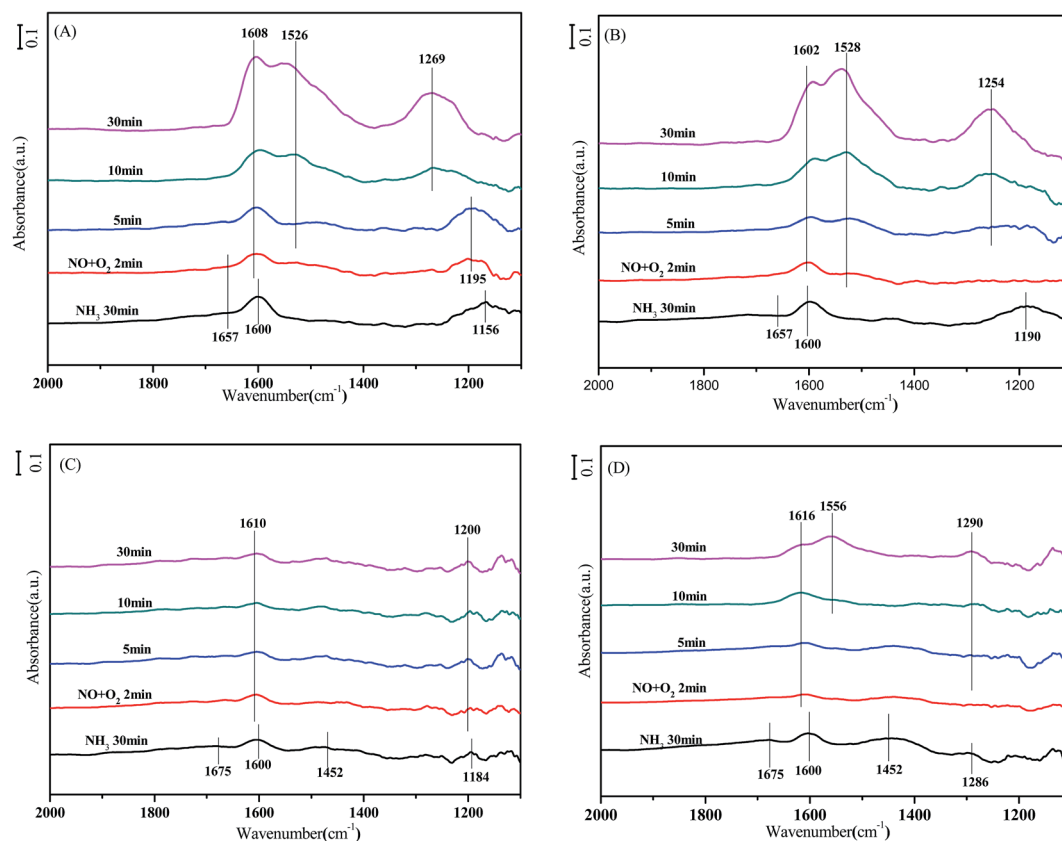


Fig. 10 DRIFT spectra of the reaction between NO + O<sub>2</sub> and preadsorbed NH<sub>3</sub> species over (A) Mn-Ti; (B) Mn-Mo-Ti; (C) Mn-Ti-P and (D) Mn-Mo-Ti-P at 200 °C.



pointed that the presence of more  $\text{Mn}^{4+}$  could generate more empty orbitals, which is helpful to the formation of Lewis acid sites for  $\text{NH}_3$  adsorption. So the results of DRIFT study are also in accordance with that of XPS study. In addition, the band intensities decrease with increasing temperature, indicating the desorption of adsorbed  $\text{NH}_3$  species from catalyst surface. It could be observed that all the bands due to Brønsted acid sites in the spectra of Mn-Ti catalyst nearly disappear at about  $250^\circ\text{C}$ , while the band at  $1190\text{ cm}^{-1}$  in the spectra of Mn-Mo-Ti catalyst is still present. Therefore, the  $\text{NH}_3$  species adsorbed on Lewis acid sites are more thermally stable than that adsorbed on Brønsted acid sites, as indicated by Chen *et al.*<sup>82</sup> The DRIFT spectra of  $\text{NH}_3$  adsorption over the two poisoned catalyst samples are shown in Fig. 8(C) and (D) respectively, it can be seen that the adsorption of  $\text{NH}_3$  species over the two poisoned catalyst samples are greatly suppressed by the presence of P, however, the band intensities in the spectra of Mn-Mo-Ti-P are still higher than that in the spectra of Mn-Ti-P catalyst.

**3.8.2 NO + O<sub>2</sub> co-adsorption.** The DRIFT spectra of NO + O<sub>2</sub> co-adsorption over Mn-Ti and Mn-Mo-Ti at different catalyst samples are shown in Fig. 9. For the spectra of Mn-Ti catalyst, four bands could be found, which might be assigned to adsorbed NO<sub>2</sub> species ( $1610\text{ cm}^{-1}$ ), bidentate nitrate ( $1557$  and  $1236\text{ cm}^{-1}$ ) and monodentate nitrate ( $1285\text{ cm}^{-1}$ ).<sup>1,76,82–84</sup> For Mn-Mo-Ti catalyst, the DRIFT spectra is very similar with that of

Mn/TiO<sub>2</sub> catalyst, and the two different bands at  $1271$  and  $1225\text{ cm}^{-1}$  could be attributed to monodentate nitrate and bridged nitrate respectively.<sup>85,86</sup> And the intensities of the bands in Fig. 9(A) is very close to that of the bands in Fig. 9(B). Moreover, the DRIFT spectra of NO + O<sub>2</sub> co-adsorption over Mn-Ti-P and Mn-Mo-Ti-P are presented in Fig. 9(C) and (D) respectively. Compared with the DRIFT spectra of the two fresh samples, an obvious band intensity drop could be found in the DRIFT spectra of the two poisoned samples, thus the loading of P also inhibit the adsorption of NO<sub>x</sub> on Mn-based SCR catalyst, as reported in our previous study.<sup>50</sup>

### 3.8.3 Reaction between NO<sub>x</sub> and preadsorbed NH<sub>3</sub> species.

Prior to the adsorption of NO<sub>x</sub>, the catalyst sample was pre-treated by 600 ppm NH<sub>3</sub>/N<sub>2</sub> at  $200^\circ\text{C}$  for 30 min. After purging with N<sub>2</sub> for 15 min, 600 ppm NO + 5% O<sub>2</sub>/Ar was introduced to the DRIFT cell and the DRIFT spectra were recorded with reaction time. As shown in Fig. 10(A), several bands of adsorbed NH<sub>3</sub> species ( $1657$ ,  $1600$  and  $1156\text{ cm}^{-1}$ ) appeared in the DRIFT spectra of Mn-Ti catalyst after the pretreatment with NH<sub>3</sub>. After the introduction of NO + O<sub>2</sub>, all these bands quickly vanished in 2 min, indicating the high reactivity of the adsorbed NH<sub>3</sub> species. Thus all the adsorbed NH<sub>3</sub> species could take part in the NH<sub>3</sub>-SCR reaction over Mn-Ti catalyst, meanwhile, several bands of adsorbed NO<sub>x</sub> species formed and grew with time. For Mn-Mo-Ti catalyst, the DRIFT spectra are similar with that of

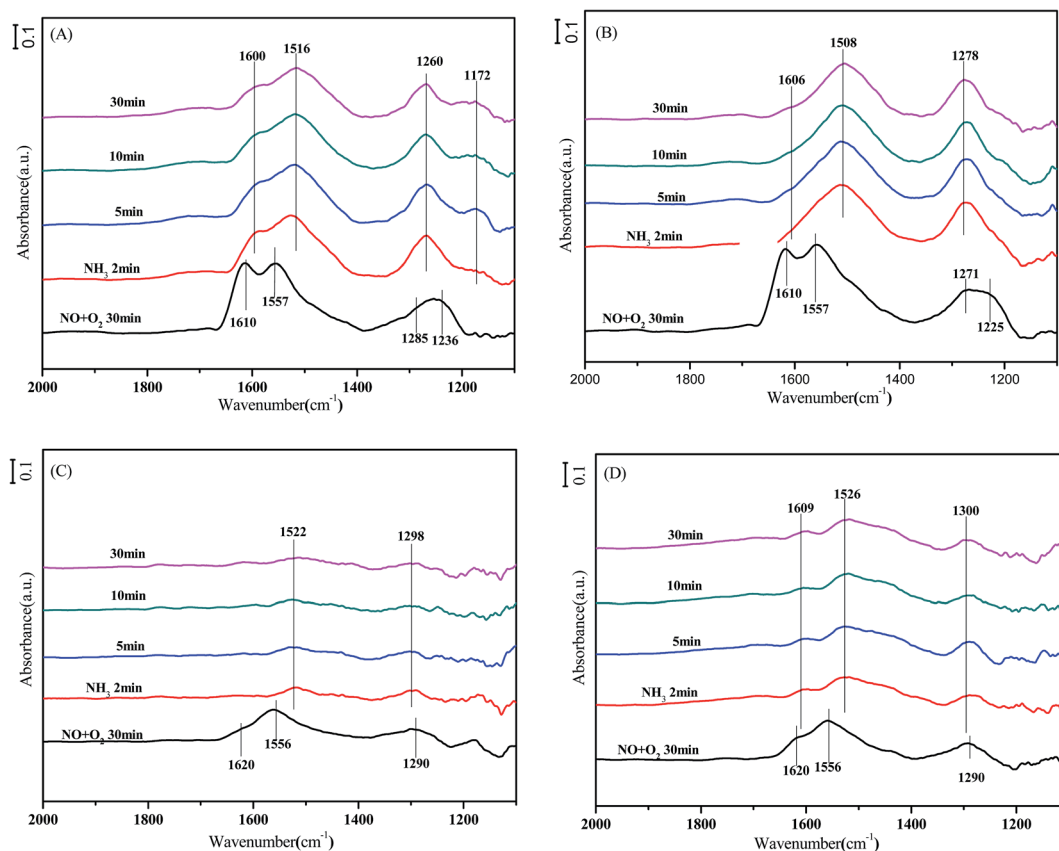


Fig. 11 DRIFT spectra of the reaction between  $\text{NH}_3$  and preadsorbed NO<sub>x</sub> species over (A) Mn-Ti; (B) Mn-Mo-Ti; (C) Mn-Ti-P and (D) Mn-Mo-Ti-P at  $200^\circ\text{C}$ .





Mn/TiO<sub>2</sub> catalyst, all the adsorbed NH<sub>3</sub> species exhibited high reactivity in the NH<sub>3</sub>-SCR reaction over it. Thus the Eley-Rideal (E-R) mechanism is suitable to the NH<sub>3</sub>-SCR reactions over the two fresh catalyst samples.<sup>62</sup> Furthermore, the DRIFT spectra of the reaction between NO + O<sub>2</sub> and preadsorbed NH<sub>3</sub> species over the two poisoned catalyst samples are shown in Fig. 10(C) and (D). Similar conclusion could be drawn from the results illustrated in Fig. 10(C) and (D), it seems that the addition of P only inhibit the adsorption of NH<sub>3</sub> species over the two fresh catalyst samples, but the reactivity of adsorbed NH<sub>3</sub> species over Mn-Ti-P and Mn-Mo-Ti-P are still as high as that over the two fresh catalyst samples.

### 3.8.4 Reaction between NH<sub>3</sub> and preadsorbed NO<sub>x</sub> species.

In this experiment, the catalyst sample was pre-exposed to 600 ppm NO + 5% O<sub>2</sub>/N<sub>2</sub> at 200 °C for 30 min. After purging with N<sub>2</sub> for 15 min, 600 ppm NH<sub>3</sub>/Ar was introduced to the cell and the DRIFT spectra were recorded with the variation of time, as illustrated in Fig. 11. As can be seen from Fig. 11(A) and (B), the spectra of Mn-Ti and Mn-Mo-Ti are basically similar. Several bands of adsorbed NO<sub>x</sub> species could be detected in the spectra of the two fresh catalyst samples after the exposure to NO + O<sub>2</sub>. And all the bands of adsorbed NO<sub>x</sub> species vanished after the introduction of NH<sub>3</sub> in about 2 min. Therefore, all the adsorbed NO<sub>x</sub> species are active in the NH<sub>3</sub>-SCR reactions over Mn-Ti and Mn-Mo-Ti. The results indicate that the NH<sub>3</sub>-SCR reactions over the two fresh catalyst samples are also under the control of Langmuir-Hinshelwood (L-H) mechanism,<sup>63</sup> in which the

adsorbed NO<sub>x</sub> species react with the adsorbed NH<sub>3</sub> species to form N<sub>2</sub> and H<sub>2</sub>O. For the two poisoned catalyst samples, the DRIFT spectra under the same conditions are shown in Fig. 11(C) and (D). Similarly, the reactivities of adsorbed NO<sub>x</sub> species over the two poisoned catalyst samples have not been weakened by the addition of P, except that the decreased adsorption amount of them. In summary, the addition of Mo on Mn-Ti catalyst does not change the NH<sub>3</sub>-SCR reaction mechanism over it. The NH<sub>3</sub>-SCR reactions over Mn-Ti and Mn-Mo-Ti are governed by the combination of E-R and L-H mechanisms, which is also reported by Meng *et al.*<sup>81</sup> and Yang *et al.*<sup>87</sup> for Mn-based SCR catalysts.

### 3.9 Reaction mechanism

As can be seen from Fig. 1(A), the NH<sub>3</sub>-SCR reaction over the two poisoned catalyst samples is greatly dependent on the reaction temperature, and the deactivation effect is more serious at lower temperature range. In order to further understand the promotion mechanism of Mo modification on the P resistance of Mn-Ti catalyst, the effect of reaction temperature on the mechanism of the NH<sub>3</sub>-SCR reactions over the four catalyst samples should be investigated.

Based on the method proposed by Yang *et al.*,<sup>87</sup> the mechanism of NH<sub>3</sub>-SCR reaction over a catalyst could be determined by varying the NO inlet concentration. In this process, the inlet concentrations of NO and NH<sub>3</sub> remain the same to ensure full

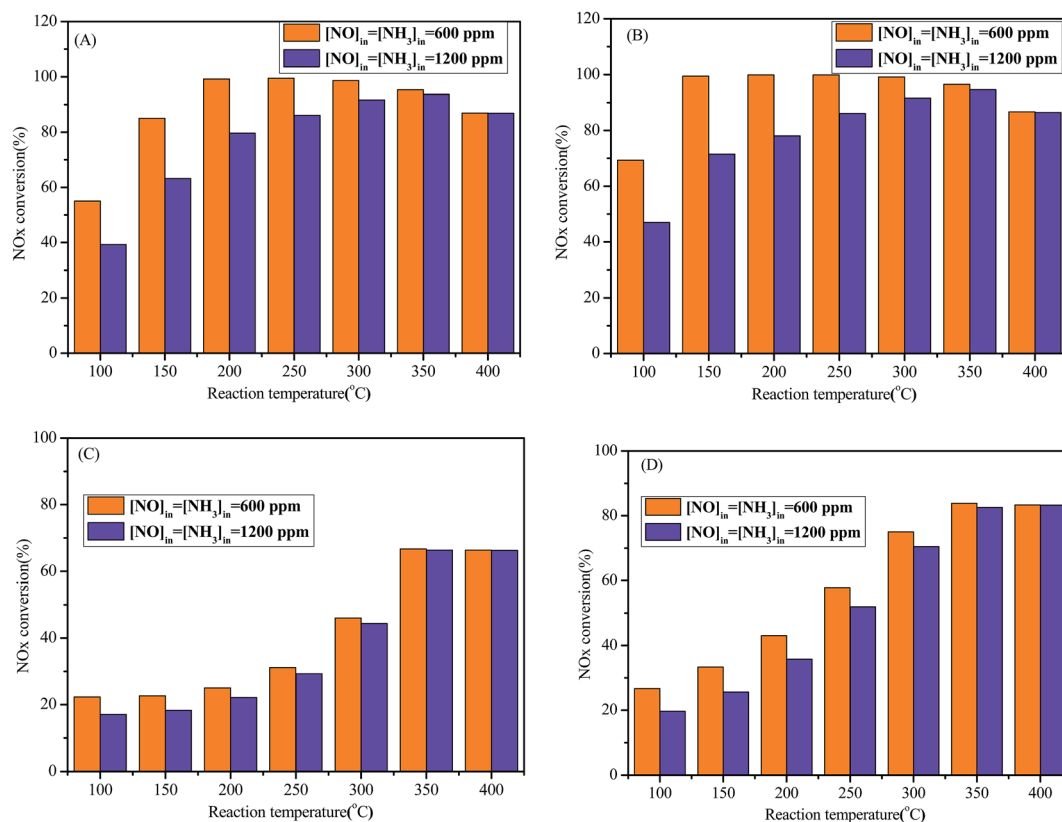


Fig. 12 Influence of NO inlet concentration on NO<sub>x</sub> conversion over (A) Mn-Ti; (B) Mn-Mo-Ti; (C) Mn-Ti-P and (D) Mn-Mo-Ti-P at different temperature reaction conditions: [NO] = [NH<sub>3</sub>] = 600 ppm or [NO] = [NH<sub>3</sub>] = 1200 ppm, [O<sub>2</sub>] = 5%, balance Ar, GHSV = 108 000 h<sup>-1</sup>.



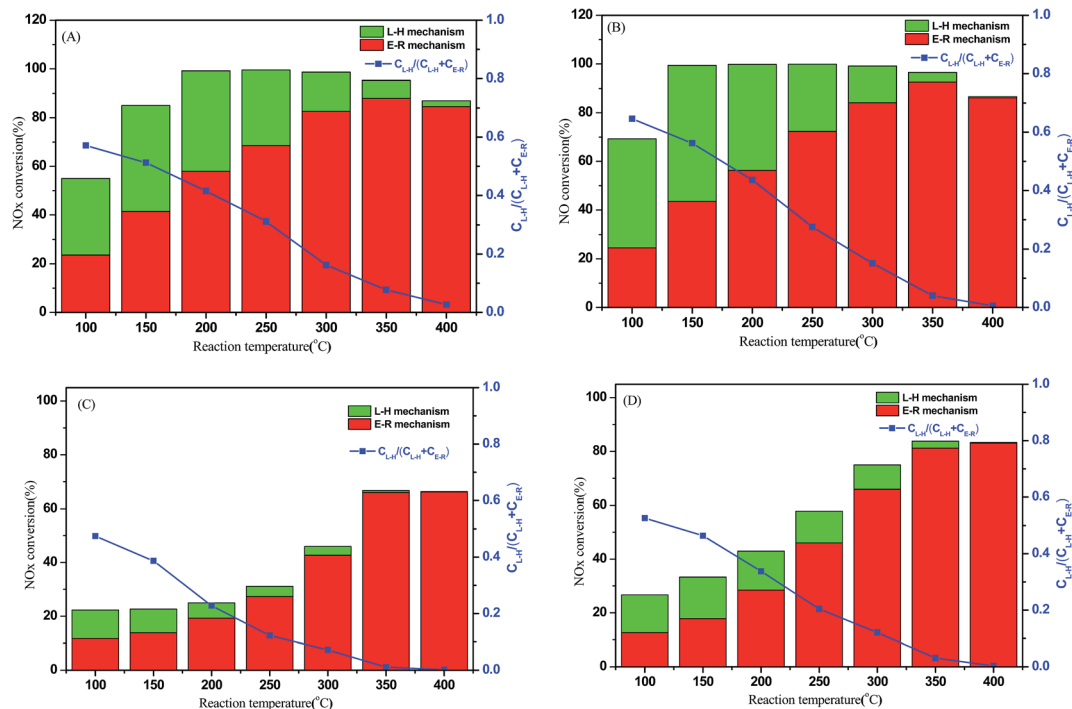


Fig. 13 Contributions of E-R and L-H mechanisms to the  $\text{NH}_3$ -SCR reactions over: (A) Mn-Ti; (B) Mn-Mo-Ti; (C) Mn-Ti-P and (D) Mn-Mo-Ti-P at different temperature reaction conditions:  $[\text{NO}] = [\text{NH}_3] = 600$  ppm,  $[\text{O}_2] = 5\%$ , balance Ar, GHSV =  $108\,000\text{ h}^{-1}$ .

reaction. If the SCR reaction over a catalyst was mainly controlled by E-R mechanism, the  $\text{NO}_x$  conversion should not decrease with the increase of  $\text{NO}$  inlet concentration from 600 ppm to 1200 ppm; in the other aspect, the  $\text{NO}_x$  conversion should halve under the same conditions change for a  $\text{NH}_3$ -SCR reaction mainly controlled by L-H mechanism. From Fig. 12, it can be observed that the  $\text{NO}_x$  conversions over Mn-Ti and Mn-Mo-Ti decrease after the  $\text{NO}$  inlet concentration increases from 600 ppm to 1200 ppm, but the values don't halve. The results further proven the coexistence of E-R and L-H mechanisms in the  $\text{NH}_3$ -SCR reactions over Mn-Ti and Mn-Mo-Ti, as mentioned above. For the two poisoned catalysts, similar conclusions could be drawn from the results shown in Fig. 12(C) and (D).

Moreover, the contributions of E-R and L-H mechanisms to the  $\text{NH}_3$ -SCR reactions over Mn-Ti and Mn-Mo-Ti could be obtained, as exhibited in Fig. 13. And the ratio of  $C_{\text{L-H}}/(C_{\text{L-H}} + C_{\text{E-R}})$  represents the contribution of L-H mechanism to  $\text{NH}_3$ -SCR reaction, where  $C_{\text{L-H}}$  and  $C_{\text{E-R}}$  are the SCR reaction rates through L-H and E-R pathways respectively (normalized by BET surface area). From Fig. 13, it can be seen that the  $\text{NH}_3$ -SCR reactions over Mn-Ti and Mn-Mo-Ti are mainly governed by L-H mechanism ( $\leq 200\text{ }^\circ\text{C}$ ) and E-R mechanism ( $>200\text{ }^\circ\text{C}$ ) respectively. The promoted  $\text{NH}_3$  adsorption over Mn-Mo-Ti catalyst could be favorable to the  $\text{NH}_3$ -SCR reaction over it through both L-H and E-R mechanisms, thereafter, enhancing its P resistance. From Fig. 13(C) and (D), it is clear that E-R mechanism is the main pathway for the  $\text{NH}_3$ -SCR reactions over the two poisoned catalyst samples. It is well recognized that the adsorption of  $\text{NH}_3$  species is the key step for the  $\text{NH}_3$ -SCR

reaction through E-R pathway; therefore, the presence of more adsorbed  $\text{NH}_3$  species Mn-Mo-Ti-P could facilitate the SCR reaction over it. As a result, Mn-Mo-Ti-P catalyst shows better SCR performance than Mn-Ti-P catalyst.

## 4. Conclusions

In this study, it was found that the modification of Mn-Ti catalyst could enhance its resistance to P species in  $\text{NH}_3$ -SCR reaction. The characterization results indicated that the doping of Mo on Mn-Ti catalyst could increase the specific area and restrain the crystallization of  $\text{TiO}_2$ , and enhance the reducibility and  $\text{NH}_3$  adsorption capacity, along with the formation of more surface chemisorbed oxygen species. All these features are helpful to promote the SCR performance of Mn-Ti catalyst. The results of *in situ* DRIFT study revealed that the addition of Mo on Mn-Ti catalyst did not change the mechanism of  $\text{NH}_3$ -SCR reaction over it, which is a combination of E-R and L-H mechanisms. For the  $\text{NH}_3$ -SCR reactions over the two poisoned catalyst samples, it seemed that E-R mechanism was predominant. The introduction of Mo to Mn-Ti catalyst would provide more Lewis acid sites for  $\text{NH}_3$  adsorption, and the adsorbed  $\text{NH}_3$  species are all active in the  $\text{NH}_3$ -SCR reactions over the two fresh catalyst samples.

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