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Surface characteristics influencing bacterial adhesion to polymeric substrates†

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Superhydrophobic surfaces have been reported to reduce bacterial adhesion, but interactions between bacterial media and solid surfaces at the interface have rarely been associated with the solid area fraction (f) from the Cassie–Baxter wetting state. This study aimed to investigate the effective surface area for bacterial adhesion by analyzing the solid area fraction of surfaces where the bacterial medium is in contact with a solid surface. Also, the self-cleaning ability of the superhydrophobic surface against adhered bacteria was examined. The influences of roughness, surface energy, entrapped air, and surface charge of substrate materials on bacterial adhesion were examined, and the critical surface characteristics that are conducive to reducing *Escherichia coli* adherence to polymeric surfaces were determined. Moderate hydrophobicity with water contact angle of about 90° produced the highest level of bacterial adhesion. Entrapped air at the interface of superhydrophobic surfaces interfered with the direct contact of bacteria to solid surfaces, leading to less bacterial adhesion. The superhydrophobic surface with a reduced solid area fraction displayed self-cleaning ability, where initially-adhered bacteria were removed by washing. The superhydrophilic substrate with negative zeta potential exhibited limited bacterial binding, due to the reduced hydrophobic interaction and possible repulsive interaction between bacteria and surface. The findings of this study can be utilized for an effective surface design to circumvent bacterial adhesion as an alternative solution to using antibiotics.

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Introduction

Bacterial adhesion and subsequent biofilm formation on surfaces can limit material applications and increase health risks and costs. As the use of antibiotics can aggravate biofilm formation,^{1–3} material design that limits bacterial adhesion to surfaces has been explored as an alternative method of using biocides to kill bacteria directly.^{4–9} For an effective surface design to resist bacterial adhesion, multiple aspects of material properties need to be considered, including surface energy, wettability,^{10–14} surface charges,^{3,15} and material topography.^{5–7,16–19} In general, surfaces with moderate wettability are more able to bind bacteria or cells, as compared with extremely hydrophobic or hydrophilic surfaces.^{3,20} Lee *et al.*²¹ reported that surface with water contact angles (CA) of 40–70° enhanced cell adhesion and growth, while Dou *et al.*¹³ showed that surfaces with CA of 54–130° had a higher adsorption of bacterial peptidoglycan. A hydrophobic material with surface energy of 20–30

mN m⁻¹ (ref. 3, 10 and 11) produced lower bacterial adhesion, as compared to materials with higher surface energies. Harnett *et al.*¹² reported that the polar component of the surface energy is important for cell adhesion and spreading, where the polar component lower than 5 mN m⁻¹ led to reduced cell spreading and that greater than 15 mN m⁻¹ promoted spreading.¹²

The effect of surface topography on bacterial adhesion and biofilm formation has been extensively studied.^{5–7,16–19} While a large surface area with rough topography can promote bacterial adhesion, topographic patterns that are favorable for bacterial adhesion cannot be generalized, since the shape and size of bacteria also play roles in bacterial interactions with material surfaces. Therefore, the spatial distribution of roughening structures and macroscopic/microscopic patterns on surfaces, relative to bacterial size and shape, are important parameters for bacterial adhesion.^{5–7,16–19}

Superhydrophobic surfaces with extremely low wettability (CA > 150°) have been examined for their ability to resist bacterial adhesion.^{3,8,22–25} A superhydrophobic surface can be fabricated by implementing roughness to a low surface energy surface, and because of this roughness, air becomes entrapped between roughening features when a liquid is in contact with the solid surface.^{26–30} The maintenance of entrapped air plays an important role in suppressing bacteria adhesion²² by reducing the contact area at the interface and decreasing the adhesion force. However, if entrapped air is intruded by bacterial media,

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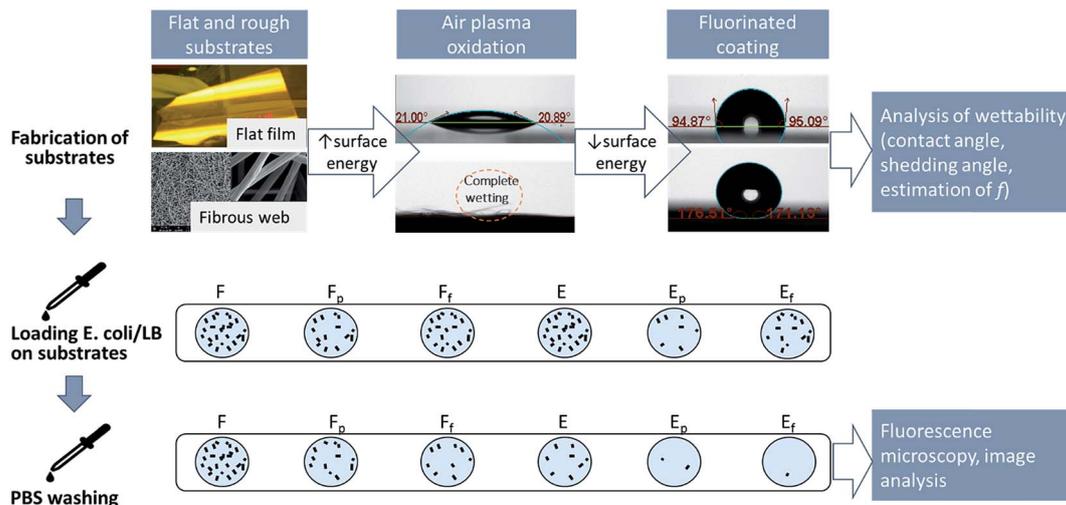


Fig. 1 Research approach schematic.

the roughness then provides a larger surface area to adhere more bacteria, eventually promoting bacterial growth.^{13,31–33} Thus, to clarify the influence of surface roughness on bacterial adhesion, the solid area fraction (f) of the Cassie–Baxter model,³⁴ where the liquid is in contact with solid as opposed to air, needs to be analyzed. It is also worthwhile to examine the self-cleaning ability of a superhydrophobic surface attributed to the reduced f , in relation to bacterial removal with wash procedures.

The purpose of this study is to investigate the influence of effective surface area for bacterial contact, estimated by the solid area fraction (f), on initial bacterial binding and self-cleaning ability against adhered bacteria. The critical surface characteristics that are conducive to reducing *Escherichia coli* adherence to polymeric surfaces were examined for surface area, surface energy, entrapped air, and material surface charge. Polystyrene (PS) substrates of differing wettability were produced by modifying the surface energy and roughness of PS surfaces. The modified substrates were tested for the initial adherence of enterotoxigenic *Escherichia coli* (ETEC) and the amount of *E. coli* that remained adherent after washing. The overall research approach is illustrated in Fig. 1.

Materials and methods

Materials

Polystyrene (PS) pellets (M_w 192 000, >99%) were purchased from Sigma-Aldrich (USA). 1H,1H,2H,2H-Perfluorodecyltrichlorosilane (PFDTs) (96%) was purchased from Alfa Aesar (USA). Solvents including *N,N*-dimethylformamide (DMF), tetrahydrofuran (THF), methylene iodide (MI), acetone, isopropanol, and toluene were purchased from Sigma-Aldrich (USA). *n*-Hexane was purchased from Fisher Scientific (USA). *Escherichia coli* strain 3030-2 expressing the green fluorescence protein (GFP) was used in adherence assays. LB Miller Broth and phosphate buffered saline (PBS) were obtained from MID-SCI (USA).

Preparation of PS substrates

Flat PS substrates were prepared by spin coating (VTC-100, MTI Corporation, USA) with 12% (w/v) PS in toluene. Fibrous surfaces were prepared by electrospinning 30% (w/v) PS solution, where PS was dissolved in the solvent mixture of tetrahydrofuran (THF) and DMF in 3 : 1 v/v ratio. An electrospinning apparatus (Spraybase®, USA) was used to maintain a 10 cm distance between the collector and the spinning needle (22-gauge), and fibers were spun horizontally toward the collector rotating at 100 rpm. The feeding rate of the PS solution was 2.0 mL h⁻¹, the applied voltage was 14 kV.

To increase the surface energy of polymer surfaces, both film and electrospun web were exposed to air plasma (PDC-32G, Harrick Plasma, USA), at approximately 100 mTorr, 18 W for 3 min. This plasma treatment also facilitated the later process of PFDTs chemical attachment by forming –OH groups on the surface. PFDTs (surface energy ~ 17.2 mN m⁻¹) was deposited by vapor coating on plasma-treated PS substrates. PFDTs was diluted to 5% (v/v) in hexane, and the diluted solution was vaporized at approximately 100 Torr and 70 °C in a vacuum desiccator.²⁶ Electrospun web topographies were observed using field-emission scanning electron microscope (FE-SEM) (Versa 3D Dual Beam, FEI, USA), with the prior sputter coating with Au/Pd in 20 nm thickness (150TS, Quorum, UK).

Analysis of wettability, surface energy, and zeta potential

Static contact angle (CA) was measured for a 5 ± 1 μ L liquid drop of distilled water (WA), PBS, and LB medium on PS substrates. Shedding angle (SA) was measured for a 10 μ L drop of water, PBS, and LB on the superhydrophobic PS electrospun web. Both CA and SA were measured by an optical tensiometer (Attension Theta, Biolin Scientific, USA).

Surface energy and its dispersive and polar components of PS substrates were estimated by using Wu's method,³⁵ from the CA measurement of water and methylene iodide (MI). The polar (γ_L^d) and dispersive (γ_L^p) components, and the total surface



tension (γ_L) for water and MI are as follows: for water, γ_L^p 51.0 mN m⁻¹, γ_L^d 21.8 mN m⁻¹, and γ_L 72.8 mN m⁻¹; for MI, γ_L^p 0 mN m⁻¹, γ_L^d 50.8 mN m⁻¹, and γ_L 50.8 mN m⁻¹.³⁶

Zeta potential of PS and plasma-treated PS was measured using Zetasizer Nano ZSP (Malvern, USA). PS particles in powder form were prepared by electrospinning 10% (w/v) PS solution, where PS was dissolved in THF and DMF in 3 : 1 v/v ratio. The power-like PS particles were used as is and after plasma oxidation. The particles dispersed in distilled water were measured for zeta potential at pH 7.

Binding of bacteria to PS substrates

GFP-EPEC culture was inoculated into 4.0 mL LB and then incubated at 37 °C to an OD₆₀₀ of approximately 0.5. The culture was diluted 1 : 3 in sterile PBS, placed on ice, and tested for adherence to PS substrates. For each PS film and electrospun substrate, discs (diameter 6 mm) were cut to fill sequential wells of a 96-well plate. Diluted bacteria cultures (100 μ L) were added to each well, and PBS (100 μ L) was added as a negative control. The plate was incubated at 33 °C for 1 h.

Samples were sequentially washed up to four times with 100 μ L of sterile PBS at 100 rpm for 5 minutes. After washing, bacteria were fixed in 4% (w/v) paraformaldehyde in PBS for 30 min at room temperature. Samples were rinsed with PBS and then placed onto slides for microscopic analysis. Samples were analyzed in duplicate using an Olympus IX73 inverted fluorescent microscope system with an excitation wavelength of 490 nm and an emission wavelength of 525 nm. For each polymer substrate, two independent samples in 6 mm diameter discs were analyzed for twelve different locations of fluorescent areas (each in area of 110 μ m \times 120 μ m) to quantify the area fraction adhered by *E. coli* using ImageJ.

Results and discussion

Fabrication of PS substrates with varied surface wettability

Electrospinning conditions were adjusted to create surfaces with different topographies, including particles and fibers.²⁶ Among different topographies, a surface with wrinkled fibers was selected for this study, as it was durable enough to permit further experimentation. Substrate surface energy was increased by air plasma oxidation or decreased by vapor deposition of 1H,1H,2H,2H-perfluorodecyltrichlorosilane (PFDTs). Specimen codes for different substrates are listed in Table 1.

The oxidation by plasma treatment and fluorination by PFDTs vapor deposition have been shown in FTIR-ATR spectra

in previous work.²⁶ Sample surface energies were calculated using Wu's method,³⁵ by measuring CAs of water and methylene iodide (MI) on smooth surfaces of F, F_p, and F_f (Table 2). The surface energy of plasma-treated substrate was substantially increased, especially in the polar component. For the fluorinated substrate, the dispersive component was decreased considerably. PS surface topographies are shown in Fig. 2. Neither plasma treatment nor vapor deposition changed the overall morphology.

Characterization of wettability

PS substrate wettability against water (W), phosphate buffered saline (PBS), and Luria–Bertani (LB) medium was examined by measuring the static contact angles (CA) and shedding angles (SA) (Table 3). Surface roughness attributed to fibrous topography of electrospun webs can amplify the intrinsic wettability or anti-wettability.^{34,37} PS is intrinsically hydrophobic with its Young's water contact angle (WCA) of 95°, and the roughness resulting from the fibrous structures increased the apparent WCA to 156°. For the plasma-treated substrates, the roughness of E_p further enhanced hydrophilicity (WCA of 0°) as compared to the smooth F_p substrate (WCA of 28°). Likewise, the fluorinated web E_f exhibited increased hydrophobicity (WCA of 168°), while the fluorinated film F_f showed moderate hydrophobicity (WCA of 115°). Thus, surface wettability can be altered by manipulating surface energy and topography (Table 3). PBS contact angles were similar to WCAs. The CA of LB medium was lower than that of water because LB contains tryptone that acts as a surfactant.

For a superhydrophobic surface with rough topography, a liquid drop rolls-off rather easily due to the reduced contact area between the adhered liquid and solid surface.^{26,38} E_f has a low shedding angle (2.7° for water) indicating the surface follows the Cassie–Baxter wetting state; on such a surface, liquid pinning does not occur, and the contact area between liquid and solid is reduced by the entrapped air.³⁸ For a surface that follows the Cassie–Baxter wetting state, the solid area fraction (*f*) can be roughly estimated using the Cassie–Baxter equation³⁴ below. To obtain *f* in the equation, CA measured from a smooth film was used as the Young's CA (θ_Y) and the CA measured from a rough electrospun substrates was used as the apparent CA (θ_{CB}).

Table 1 Specimen codes

| Code | Description |
|----------------|---|
| F | PS untreated spin-coated film |
| F _p | PS film hydrophilized by air plasma treatment |
| F _f | PS film treated hydrophobized by PFDTs vapor deposition |
| E | PS untreated electrospun web with fibrous morphology |
| E _p | PS fibrous web hydrophilized by air plasma treatment |
| E _f | PS fibrous web hydrophobized by PFDTs vapor deposition |

Table 2 Contact angle of water and methylene iodide, and the estimated surface energy^a

| Substrate | Contact angle (°) | | Surface energy (mN m ⁻¹) | | |
|----------------|-------------------|-----|--------------------------------------|--------------|--------------|
| | WA | MI | γ_s | γ_s^d | γ_s^p |
| F | 95° | 39° | 43.2 | 40.6 | 2.6 |
| F _p | 28° | 18° | 79.6 | 48.3 | 31.3 |
| F _f | 115° | 99° | 15.8 | 13.6 | 2.2 |

^a γ_s , surface energy of solid substrate; γ_s^d , dispersive component of surface energy; γ_s^p , polar component of surface energy; γ_L , surface tension of liquid; γ_L^d , dispersive component of surface tension of liquid; γ_L^p , polar component of surface tension of liquid.



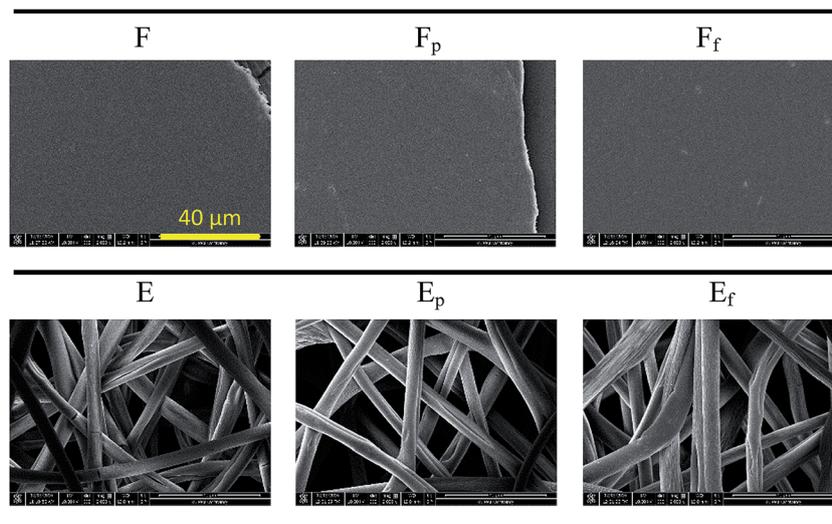


Fig. 2 Topography of PS substrates with varied treatments. A positive control substrate (cellulose filter paper) is added. All images are shown at the same magnification.

$$\cos \theta_{CB} = f(\cos \theta_Y + 1) - 1 \text{ (Cassie–Baxter equation)}$$

θ_{CB} : apparent contact angle for Cassie–Baxter state, θ_Y : Young's contact angle, contact angle at smooth surface, f (solid area fraction): area fraction where liquid is in contact with a solid surface as opposed to air.

The calculated solid area fractions (f) for E and E_f surface in contact with water, PBS, and LB are shown in Table 3. It should be noted that estimation of solid area fractions (f) for E may be less accurate than that for E_f . From a high shedding angle of E surface, it can be speculated that the liquid in contact with E may have intruded, at least partially, into the protrusions of surfaces. Thus, E surface may not fully satisfy the Cassie–Baxter's wetting state, giving less accurate estimation of f . E_p surface with complete wetting is far from the Cassie–Baxter wetting state, thus the estimation of f was not performed.

Bacterial adhesion to PS substrates

Surfaces with different wettability were exposed to *E. coli* in LB medium for 1 h, and the adhered *E. coli* on substrates with and without washing are shown as green fluorescent areas in Fig. 3. Negative controls were added for all tested substrates and none

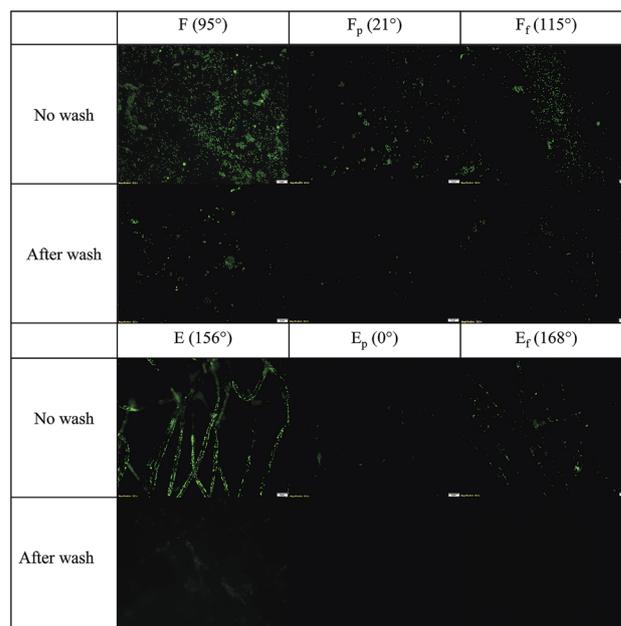


Fig. 3 Adhered *E. coli* on surfaces with and without PBS wash: embedded bar in the lower right is in 20 μ m length.

Table 3 Measurement of contact angle, shedding angle, solid area fraction, and roughness factor

| | | F | F_p | F_f | E | E_p | E_f |
|-----------------------------|-------|-------------------|-------------------|--------------------|--------------------|---------|----------------------|
| CA ($^\circ$) | Water | 95° (± 1.1) | 28° (± 2.0) | 115° (± 1.6) | 156° (± 2.1) | 0° (NA) | 168° (± 1.3) |
| | PBS | 96° (± 2.2) | 27° (± 1.8) | 114° (± 2.4) | 153° (± 2.9) | 0° (NA) | 169° (± 3.4) |
| | LB | 82° (± 3.2) | 23° (± 2.1) | 105° (± 2.0) | 151° (± 2.8) | 0° (NA) | 158° (± 2.9) |
| Shedding angle ($^\circ$) | Water | >90° | | | >90° | | 2.7° (± 0.24) |
| | PBS | | | | | | 5.4° (± 0.67) |
| | LB | | | | | | 13.5° (± 1.50) |
| Solid area fraction (f) | Water | ~1 | | | 0.09 | N/A | 0.03 |
| | PBS | | | | 0.11 | | 0.03 |
| | LB | | | | 0.11 | | 0.09 |



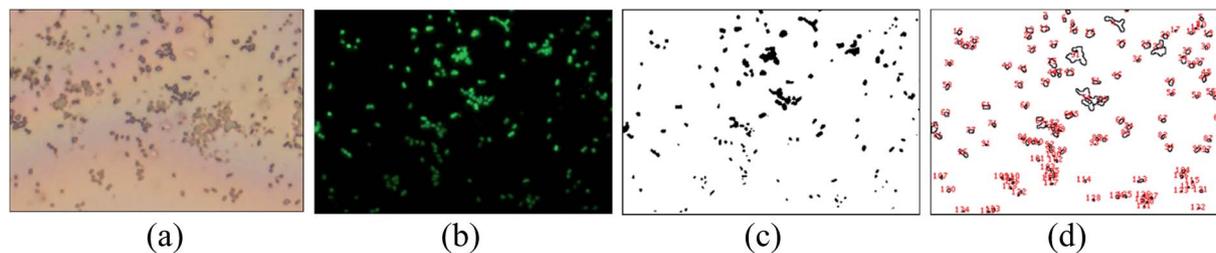


Fig. 4 Image analysis for measurement of an area fraction (%) covered by *E. coli*: (a) bright field image, (b) fluorescence image, (c) black and white binary image produced using ImageJ, (d) boundary of bacteria-covered area analyzed from (b) using ImageJ.

of them showed fluorescence. On the smooth film surface (F), bacteria were distributed randomly, while they adhered along the fiber axis on E surface. Particularly, the protruded surface of fibers appeared to be the preferred site for bacterial attachment over the depression of surface.

A simple method for rough quantification of the adhered bacteria was developed (Fig. 4). The binding sites of bacteria on the bright field image (Fig. 4a) and the corresponding fluorescence image (Fig. 4b) match, demonstrating that the green fluorescence is true representation of adhered *E. coli*. The fluorescent area was converted to black and white binary image by adjusting the threshold of contrast (Fig. 4b to c) using ImageJ, and the boundary of the binary image (Fig. 4d) was used for area calculations.

The area fraction covered by green fluorescence was used as a quantified representation of bacterial adhesion to substrates for further analysis in Fig. 5. In general, the untreated PS film and electrospun web displayed more *E. coli* adhered to surfaces, compared to plasma-treated or fluorinated surfaces. The polar component of surface energy for F and E (untreated PS) was measured to be 2.6 mN m^{-1} from the total surface energy of 43.2 mN m^{-1} . Contradicting a previous report,¹² F with a very low polar component of surface energy still had considerable bacterial adhesion. When PS surface energy was significantly lowered to 15.8 mN m^{-1} by fluorination (F_f and E_f), initial *E. coli* adhesion was considerably lowered. Notably, E and E_f surfaces whose WCA $> 150^\circ$ showed a self-cleaning ability, in which the initially adhered bacteria were effectively removed after washing. This

self-cleaning effect generally appears from superhydrophobic surfaces where the adhesion force between contaminating particles and solid surface is weakened due to reduced contact.

Area fractions adhered by *E. coli* as a function of WCA of surface are shown (Fig. 5b). The surface with WCA of 95° gave the highest level of bacterial adhesion, and the adhesion decreased as the wettability becomes either higher ($F_p \sim 28^\circ$) or lower ($F_f \sim 115^\circ$). The results roughly correspond with earlier research¹³ that showed that surfaces with a CA range of $54\text{--}130^\circ$ had higher bacterial adhesion by the promoted hydrophobic

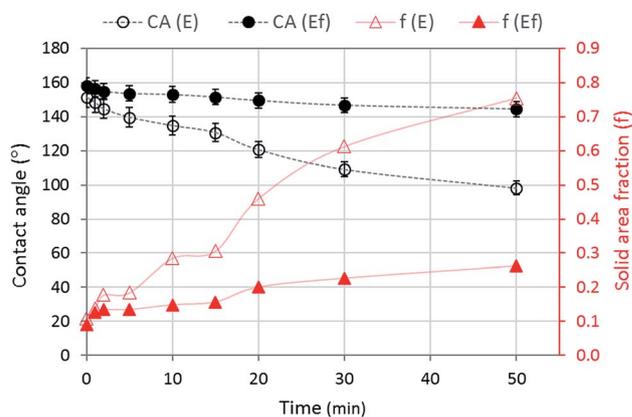


Fig. 6 LB contact angle (CA) and solid area fraction (f) for E and E_f substrates as a function of time.

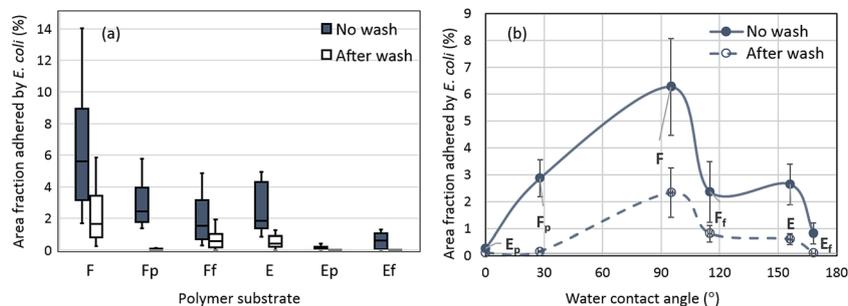


Fig. 5 Area fraction (%) adhered by *E. coli* on PS surfaces with and without wash, (a) a whole data from twelve images are included; (b) average area fraction adhered by *E. coli* with respect to water contact angle of substrates (bars indicate standard deviations). * In Fig. 4(a), box represents the range of 25th and 75th percentile of raw data, the vertical bar shows the whole range of raw data. The horizontal bar in the box represents the median value. Statistical tests to show significant differences among samples are shown in Table S1.† Bacterial adhesion to substrates after washing is shown in Fig. S1.†



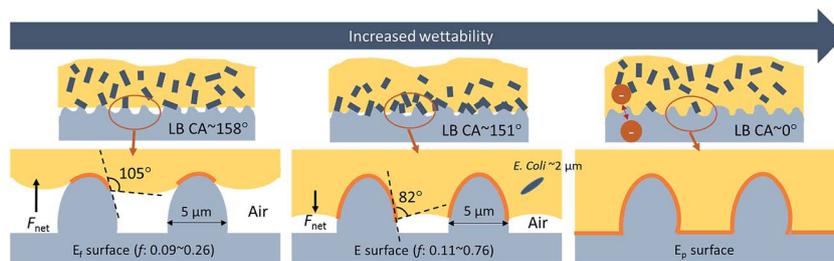


Fig. 7 Illustration of interactions at the interface between bacterial medium and fibrous rough surfaces.

interaction between the bacterial membrane and the solid surface. Adhesion of E (WCA 156°) was similar to those of F_p and F_f , regardless of the lowered wettability for E. The fibrous E surface would have provided a larger surface area for *E. coli* attachment, if the wetting of bacterial medium was not interfered. The superhydrophilic E_p (WCA 0°) or superhydrophobic E_f (WCA 168°) exhibited reduced bacterial adhesion.

For bacterial adhesion, the wettability of substrates to LB medium is important because the LB medium that contains *E. coli* should first wet the surface to allow the bacterial attachment to the substrate. If the wetting of bacterial medium is restrained due to the entrapped air of hydrophobic surfaces during an hour of contact, the adhesion of bacteria would be limited.²⁵ To examine the maintenance of entrapped air during the exposure of fibrous surfaces to LB medium, CAs of LB medium (without *E. coli*) and the corresponding solid area fractions were measured with time (Fig. 6).

The LB contact angle was measured during 50 min of contact, because the size of a droplet was reduced to less than a half of the original droplet size due to evaporation in longer than 50 min. E_f maintained high CAs during 50 min while E decreased CAs considerably with time. High CAs of E_f implies the maintenance of entrapped air at the interface during 50 min, and this is somewhat evident by the low solid area fractions of E_f during this time (0.09–0.26). In contrast, the solid area fraction of E was substantially increased with time (0.11–0.76), indicating the intrusion of LB medium, at least partially, into protrusions on fibrous E surface. However, the calculation of solid fraction of E is not as accurate as that of E_f , as the perfect Cassie–Baxter wetting state is not met for the E surface.

The interfacial interactions for E and E_f substrates are illustrated in Fig. 7. For both E and E_f surfaces, complete wetting through the surface depressions, produced by fibers and fiber wrinkles, was prevented. Bacteria were most likely to adhere to protruded regions. The local contact angles of LB on E and E_f at the protruded interface can be estimated as 82° (from LB CA on F) and 105° (from LB CA on F_f), respectively. On E_f surface, the intrusion of liquid through the roughening structures would be hindered because of a high local CA (105°) at the protrusions, and the entrapped air between protrusions will be maintained. Due to the maintenance of low solid area fraction (0.09–0.26) on E_f surface, bacterial adhesion was less for E_f than E. Also, the adhered bacteria on E_f were effectively removed by PBS wash, demonstrating the self-cleaning ability of E_f surface. This self-cleaning ability of superhydrophobic E_f surface is

attributed to the lowered adhesion force between bacteria and solid surface as a result of the reduced contact area. On E surface, the microscopic local CA at the protrusion is lower (82°), and the entrapped air would be reduced with time by the penetrated liquid. While a complete pinning could be prevented, the fibers on E would still provided a sufficient surface for bacterial attachment. Furthermore, hydrophobic interaction between bacterial membrane and hydrophobic surface would have promoted bacterial adhesion on E surface.

The superhydrophilic E_p surface exhibited the least bacterial adhesion. For non-specific bacterial attachment, hydrophobicity and surface charge¹⁵ of bacteria are important parameters. The hydrophobic lipopolysaccharide (LPS) surface of Gram-negative bacteria accounts for the favored binding of *E. coli* to a hydrophobic surface over hydrophilic surface.^{39,40} Moreover, as *E. coli* has an overall negative charge,⁴¹ it may experience repulsive interactions with E_p , of which surface is oxidized by the air plasma treatment. The plasma-treated PS displayed a higher zeta potential (-40 mV) compared to the untreated PS (-8 mV). From this measurement, it was speculated that not only the demoted hydrophobic interaction but also the repulsive interaction between E_p and *E. coli* resulted in the restricted adhesion of *E. coli* on E_p surface, regardless of the increased wettability of E_p .

Multiple aspects of surface characteristics influence bacterial adhesion to material surfaces. Though surface energy is one of the important factors that causes hydrophobic interaction to promote bacterial adhesion, it is not the sole parameter of adhesion. A small-scale roughness on a superhydrophobic surface can hinder the contact of bacteria by the entrapped air, and a low work of adhesion on such a surface allows an easy removal of adhered bacteria by the self-cleaning effect. When the introduction of surface roughness promotes hydrophilicity, this can also hinder bacterial adhesion by discouraging the hydrophobic interaction and creating the substrate-bacteria repulsion.

Conclusion

The influence of effective surface area that allows initial bacterial adhesion was examined by analyzing the solid area fractions of substrates using the Cassie–Baxter equation. The self-cleaning ability of substrates against adhered bacteria was also examined in association with the solid area fraction. To understand the critical surface characteristics that are desirable



for reducing bacterial binding, the adhesion of *E. coli* was examined with regards to material surface energy, roughness, wettability, and zeta potential. Moderate hydrophobicity with WCA of about 90° produced the highest level of bacterial adhesion. A superhydrophilic substrate with a zeta potential of −40 mV exhibited limited bacterial binding, due to the demoted hydrophobic interaction and the repulsive interaction between *E. coli* and the substrate. On a superhydrophobic E_f surface, the solid area fraction (f) was reduced due to the entrapped air, and the bacterial adhesion to E_f was lowered. Due to the reduced contact and the weakened adhesion of bacteria, E_f surface exhibited self-cleaning ability against the bacteria, where the initially adhered bacteria were effectively removed with subsequent washing.

It can be concluded that an extremely hydrophobic or an extremely hydrophilic surface reduces *E. coli* adhesion. Careful surface design should be made not to promote the hydrophobic interaction with an enlarged surface area. The findings of this study provide information about the role of surface roughness on bacterial adhesion for polymeric surfaces with different surface energies. In this study, a Gram-negative, rod *E. coli*, was used as a model bacterium to screen the surface properties of polymeric materials to reduce bacterial adhesion. As bacterial shape and charge will affect adhesion, further study is suggested to include various bacteria with different properties and shapes, employing the developed analytical procedures in this study. Also, the study can expand to investigate the biofilm formation of polymeric surfaces.

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