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1. Introduction

Organic solar cells (OSCs) have attracted extensive attention due to their advantages such as low cost, flexibility, light weight and simple fabrication.¹⁻⁴ Rapid progress has led to high power conversion efficiencies (PCE) of over 10% being achieved in single-junction OSCs.^{5,6} Meanwhile, the stability, especially in an air atmosphere, becomes a key issue for their application.⁷ Compared with a conventional structure, inverted organic solar cells (i-OSCs) could improve the stability because of the application of high work-function metals (Ag, Au) as the anode. $8-12$ Moreover, to achieve the inverted configuration, the indium tin oxide (ITO) cathode is modified by electron extraction materials, including metal oxides (ZnO, TiO₂),¹³ metal salts (CsF, CS_2CO_3 , $C_{17}H_{35}COOCs$),¹⁴⁻¹⁶ and polyelectrolytes (PFN, PEI, PEIE).^{17,18} Among these interfacial materials, $TiO₂$ attracts more attention due to its high chemical and thermal stability, hole blocking, and electron selectivity.¹⁹

 $TiO₂$ can exist in one of three major bulk crystalline forms, rutile, anatase, and brookite; all of which can be described in terms of distorted $TiO₆$ octahedra with different symmetries or arrangements.²⁰ Among its three polymorphs, the brookite structure is not experimentally investigated as much as the others because brookite is a metastable phase with a complicated and

Ligand-free rutile and anatase $TiO₂$ nanocrystals as electron extraction layers for high performance inverted polymer solar cells†

Lijie Zhu, Qipeng Lu, Long[fen](http://orcid.org/0000-0002-1485-087X)g Lv, Yue Wang, Yufeng Hu, D^{*} Zhenbo Deng,* Zhidong Lou, Yanbing Hou **D** and Feng Teng

Ligand-free rutile and anatase TiO₂ nanocrystals have been synthesized through a hydrolytic sol–gel reaction. The morphology, crystal structure, elemental composition and band structure of the obtained nanocrystals are characterized by transmission electron microscopy, X-ray diffraction, X-ray photoelectron spectroscopy, ultraviolet photoelectron spectroscopy and UV-visible absorption spectroscopy. These two kinds of nanocrystals could serve as electron extraction layers for improving the performance in inverted polymer solar cells. Compared with the device fabricated by using amorphous TiO₂ (6.11%) and rutile TiO₂ (6.93%), the device based on anatase TiO₂ shows a significant enhancement in power conversion efficiency (7.85%). Meanwhile, the ideal current–voltage model for a single heterojunction solar cell is applied to clarify the junction property of the cell. The model demonstrates that the device based on anatase TiO₂ has effective electron extraction and hole-blocking properties. **PAPER**
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low-symmetry structure; furthermore, the formation of brookite $TiO₂$ is almost always accompanied by the presence of secondary phases such as anatase and/or rutile. In comparison, rutile and anatase are the two most dominant polymorphs used in applications. Usually, anatase $TiO₂$ shows a higher photocatalytic activity due to its wider band gap than rutile TiO_2 .²¹

The basic synthetic routes of $TiO₂$ nanomaterials and films have been reviewed by Chen and Sang,^{20,22} including sol-gel, micelle, hydrothermal, solvothermal, sonochemical and microwave methods. Among these methods, the sol–gel method is a versatile route to fabricate amorphous or low crystalline $TiO₂$ nanomaterials or films at low temperature. However, the solar cells based on amorphous or low crystalline TiO₂ result in relatively low electron mobility and subsequently poor device performance.²³ Therefore, a sol-gel method combined with heat treatment was developed yielding advances for DSSCs. For example, Agarwala reported a series of methods to prepare $TiO₂$ films with high crystallinity and stable mesoporous structure, and improved performance of the DSSCs was achieved.²⁴⁻²⁷

To obtain the crystalline $TiO₂$ nanomaterials or films with tunable crystal phases, one common method is annealing the spin-coated titanium precursors in different ranges of temperature. For example, anatase $TiO₂$ films can be obtained by annealing titanium isopropoxide at $400-500$ °C.²⁸ Upon increasing the annealing temperature to 600 °C , phase transformation occurs and rutile $TiO₂$ films could be obtained.²⁹ These strategies above were well-developed in DSSCs. But in the case of OSCs, the electron extraction layer (EEL) requires a thin (usually below 50 nm) and condensed $TiO₂$ film for high electron mobility and high transmittance. The high-temperature calcination will cause large

Key Laboratory of Luminescence and Optical Information, Ministry of Education, Beijing JiaoTong University, Beijing 100044, China. E-mail: zbdeng@bjtu.edu.cn; yfhu@bjtu.edu.cn; Fax: +86-10-51688018; Tel: +86-10-51684860

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grain or particle size for the crystalline $TiO₂$. Meanwhile, the metal atoms (Ti, In, Sn) from ITO will diffuse into $TiO₂$ films during the calcination process, resulting in altered optical and electronic properties.³⁰ Therefore, the fabrication of the crystalline $TiO₂$ thin films at low temperature is required. With the development of the synthesis, the controllable size, phase and morphology of $TiO₂$ nanomaterials could be obtained by using surfactants and ligands with long alkyl chains. However, these capped surfactants or ligands on the surface of $TiO₂$ crystals may cause trapping of electrons in the EEL thus decreasing the PCE.³¹

Herein, we synthesized ligand-free rutile and anatase $TiO₂$ nanocrystals by using a hydrolytic sol–gel reaction, followed by a phase separation from the bulk solvent by gravity. These two kinds of $TiO₂$ nanocrystals with high purity are uniform in shape and can be well-dispersed in water. Due to the clean surface and excellent electron extraction property, the device based on anatase $TiO₂$ shows a significant enhancement in PCE compared with the devices based on rutile and amorphous $TiO₂$.

2. Experimental section

2.1 Materials

TiCl₃ (15.0–20.0% basis in 30% HCl) and ethyl alcohol (98%) were purchased from Aladdin. $SnCl₄$ (99.9%), titanium isopropoxide (TTIP, 97%), isopropyl alcohol (IPA, 99%), chlorobenzene (99%), and 1,8-diiodooctane (DIO, 98%) were purchased from Alfa Aesar. PTB7 was purchased from 1-Materials Inc. PC_{71} BM (99%) was purchased from Solenne BV Inc. All chemicals were used as received without further treatment.

2.2 Synthesis of the anatase/rutile $TiO₂$ nanocrystals

Anatase/rutile $TiO₂$ nanocrystals were synthesized by using a developed synthetic method with slight modification.³² (1) Synthesis of rutile nanocrystals: aqueous solutions of $TiCl₃$ $(\sim 20\%, 1.6 \text{ mL})$ and SnCl₄ (0.5 M, 1.0 mL) were mixed with ethanol (60 mL) in a glass bottle. After being sealed with parafilm, the reaction mixture was heated at 75 \degree C in a water bath. After 4 hours, the products precipitated at the bottom of the bottle. (2) Synthesis of anatase nanocrystals: aqueous solutions of TiCl₃ (\sim 20%, 1 mL) and HCl (6 M, 1.0 mL) were mixed with ethanol (60 mL) in a bottle. After being sealed with parafilm, the reaction mixture was heated at 75 \degree C in a water bath. After 6 h, the products deposited at the bottom of the bottle. Rutile and anatase $TiO₂$ nanocrystals were collected by pouring out the supernatant ethanol and then washed with ethanol through centrifugation at 8000 rpm for 3 times to remove the Sn^{4+} or HCl. The final products were redispersed into the water for device fabrication.

2.3 Material characterization

The X-ray diffraction (XRD) patterns were recorded by a Bruker D8 X-ray diffractometer with Cu K α radiation ($\lambda = 1.5406$ Å, 40 kV, 40 mA). Transmission electron microscopy (TEM) and highresolution TEM (HRTEM) images were obtained on a FEI Tecnai G2 F30 transmission electron microscope. X-ray photoelectron

spectroscopy (XPS) and ultraviolet photoelectron spectroscopy (UPS) images were recorded on a Kratos Axis Ultra DLD photoelectron spectrograph. The UV-vis absorption measurements of $TiO₂$ films deposited onto quartz substrates were measured by a Shimadzu UV-3101 PC spectrophotometer at room temperature. The thickness of the different $TiO₂$ layers on the ITO glasses was measured by a Hitachi (S-4800) field emission scanning electron microscope (SEM).

2.4 Device fabrication

The inverted organic solar cells were fabricated with the structure sequence of ITO/TiO₂ (amorphous TiO₂ or TiO₂ nanocrystals)/ $PTB7 : PC₇₁BM/Moo₃/Ag.$ The ITO-coated glass substrates were pre-cleaned with deionized water, acetone, and isopropanol in an ultrasonic bath for 15 min each. Subsequently, a thin layer (approximately 25 nm, Fig. S1, ESI†) of rutile or anatase $TiO₂$ (10 wt%) was spin-coated onto ITO glasses and dried on a hot plate at 130 °C for 30 min. The device based on amorphous TiO₂ as a reference was prepared using a sol–gel method, in which the $TiO₂$ precursor solution was spin-coated on the ITO-coated glass with a procedure reported previously.³³ Subsequently, the active layer PTB7 : PC_{71} BM (1 : 1.5 weight ratio) was spin-coated on the electron extraction layers under N_2 atmosphere from a homogeneous solution of 20 mg mL^{-1} . The solution was prepared by dissolving PTB7 and PC_{71} BM in chlorobenzene with a 3% volume ratio of 1,8-diiodooctane (DIO) additive. Finally, $MoO₃$ (10 nm) and Ag (100 nm) were thermally evaporated at a pressure below 2 \times 10⁻⁶ Torr. Paper

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2.5 Device characterization

The current density–voltage $(J-V)$ characteristics were measured using a Keithley 6430 Source Measure Unit. The performance measurements of the OSCs were carried out using an Air Mass 1.5 Global (AM 1.5 G) solar simulator with an irradiation intensity of 100 mW cm^{-2} (SAN-EI Electric XEC-301S solar simulator). The incident photon to current efficiency (IPCE) was measured by Zolix Solar Cell Scan 100.

3. Results and discussion

The morphology of the as-obtained nanocrystals was investigated by TEM. As shown in Fig. 1(a) and (b), the monodispersed anatase and rutile $TiO₂$ nanoparticles exhibit an average size of 11.0 nm and 12.4 nm, respectively (insets of Fig. 1(a) and (b)). The HRTEM images demonstrate that these two kinds of $TiO₂$ nanoparticles are well-crystalline (Fig. 1(c) and (d)). The interplanar distances of the lattice fringes are 0.22 nm and 0.19 nm, corresponding to the (111) planes of the anatase $TiO₂$ crystal and (200) planes of the rutile TiO₂ crystal.^{34,35}

Fig. 2 shows X-ray diffraction patterns of the anatase $TiO₂$ and rutile $TiO₂$ nanocrystals. The diffraction peaks for the pure samples can be completely indexed to the anatase phase $TiO₂$ and rutile phase $TiO₂$ (JCPDS card file no. 21-1272 and no. 21-1276).36,37 Both samples possess high purity. The grain size of these two kinds of $TiO₂$ nanocrystals was determined by the Xray diffraction using the Scherrer equation:

Fig. 1 TEM images of anatase (a) and rutile (b) $TiO₂$ nanocrystals. HRTEM image of anatase (c) and rutile (d) $TiO₂$ nanocrystals.

Fig. 2 XRD patterns of anatase and rutile $TiO₂$ nanocrystals.

$$
D = \left(\frac{k\lambda}{\beta\cos\theta}\right) \tag{1}
$$

where *D* is the grain size in nanometers, λ is the wavelength of the radiation (1.54056 Å for Cu K α radiation), k is a constant equal to 0.94, β is the peak width at half-maximum intensity and θ is the peak position.^{38,39} The average crystalline grain sizes are \sim 4.0 and 3.8 nm for the anatase TiO₂ and rutile TiO₂ nanocrystals, respectively. The grain sizes of these two $TiO₂$

nanocrystals are smaller than the particle size according to the TEM images, indicating both $TiO₂$ nanocrystals are polycrystalline.

To determine the composition and identify the chemical states of the anatase and rutile $TiO₂$ nanocrystals, XPS analysis was carried out. Fig. 3 shows Ti 2p and O 1s regions of the high resolution XPS spectra of the anatase and rutile $TiO₂$ nanocrystals. The two strong peaks from the anatase and rutile $TiO₂$ nanocrystals at around 465.2 eV and 459.5 eV with symmetry can be attributed to Ti 2 $p_{1/2}$ and Ti 2 $p_{3/2}$, respectively (Fig. 3(a) and (c)).⁴⁰ The peak positions and 5.8 eV peak separation of the Ti 2p doublet agree well with the energy reported for $TiO₂$ nanoparticles.^{41,42} Fig. 3(b) and (d) present the O 1s XPS spectra of the above two samples. The peaks of O 1s are located at about 530.8 eV, whose energy is equal to the O 1s electron binding energy for TiO₂.⁴³ Also, there is one more peak in both samples observed at binding energy of 532.0 eV, which was attributed to the H–O from the absorbed H_2O on their surface.⁴⁴ Although the atomic ratio of Ti/ Sn was about 4 : 1 in the initial reactant, the signal of the Sn^{4+} was not detected in the XPS spectrum of the rutile $TiO₂$, which is consistent with previous literature.³² Fourier-transform infrared spectra (FTIR) of the as-prepared $TiO₂$ nanocrystals were measured (Fig. S2, ESI†). These results demonstrate that there is no ligand or surfactant on their surfaces.

The UPS and UV-visible absorption spectra of the anatase and rutile TiO₂ films are shown in Fig. 4 to study their energy levels. For comparison, a film of amorphous $TiO₂$ was prepared

Fig. 3 XPS spectra of anatase and rutile TiO₂ nanocrystals. High resolution Ti 2p spectra for (a) anatase and (c) rutile TiO₂ nanocrystals. High resolution O 1s spectra for (b) anatase and (d) rutile $TiO₂$ nanocrystals.

as the reference interfacial layer by using a procedure reported previously.³³ The valence band maximum (VBM) level values of the TiO₂ films can be calculated from Fig. 4(a), meanwhile, according to the classical Tauc's formula (eqn (2)) for an indirect band gap semiconductor, the optical band gap (E_g) can also be calculated from the Fig. $4(b)$.³³

$$
(\alpha h v)^{1/2} = A(hv - E_g) \tag{2}
$$

where α is the absorption coefficient, hv is the incident photon energy and A is a constant.⁴⁵ Thus, the conduction band minimum (CBM) level values of the TiO₂ films could be determined by the VBM and $E_{\rm g}$. All of the above energy level results are summarized in Table 1. The band gap of anatase $TiO₂$ increased from 3.2 eV (bulk material) to 3.3 eV (nanocrystal), and the band gap of rutile $TiO₂$ increased from 3.0 eV (bulk material) to 3.2 eV (nanocrystal).⁴⁶ These results, which are consistent with previous literature, could be explained by the quantum confinement effect.⁴⁷

The structures of i-OSCs with the amorphous, anatase, and rutile TiO₂ films as the electron extraction layers are shown in Fig. 5(a). The device structure is $ITO/TiO₂/PTB7$: $PC₇₁BM/$ $MoO₃/Ag$ and the energy level diagrams of each component used in the devices are illustrated in Fig. 5(b). Due to the deep

VBM level of these three kinds of $TiO₂$, it is reasonable to realize the hole-blocking and thus reduce the loss of the interfacial charge recombination. On the other hand, because their CBM level values are closer to the lowest unoccupied molecular orbital (LUMO) of PC_{71} BM, these TiO₂ layers could easily create a quasi-ohmic contact, providing the effective electron transport pathways and enhancing electron extraction.⁴⁸

The current density versus voltage $(J-V)$ characteristics of i-OSCs with the above three kinds of $TiO₂$ interfacial layers under AM 1.5 G irradiation (100 mW $\rm cm^{-2})$ are shown in Fig. 6, and the detailed device parameters are summarized in Table 2. Compared with the devices fabricated by amorphous and rutile $TiO₂$ layers, the optimized solar cell with the anatase $TiO₂$ layer shows a signicant enhancement in the performances: the short-circuit current density (J_{SC}) increased from 13.92 mA cm⁻² to 15.66 mA $\rm cm^{-2},$ the open-circuit voltage $\rm \left[V_{OC} \right]$ from 0.69 V to 0.71 V, the fill factor (FF) from 63.57% to 70.63%, and consequently the PCE from 6.11% to 7.85%.

The external quantum efficiency (EQE) spectra of the above three devices are presented in Fig. 7. When the crystalline $TiO₂$ films are used as electron extraction layers, the EQE of the device shows an obvious enhancement over a broad wavelength range, indicating that more electrons can be extracted and transported to ITO. Moreover, compared with the device using

Fig. 4 (a) UPS spectra of various TiO₂ (amorphous, anatase and rutile TiO₂) films on ITO. (b) The plots of (ahv)^{1/2} versus photon energy (hv) for the three types of $TiO₂$ films prepared on the quartz substrates.

Table 1 Summary of the energy levels for the three electron extraction layers

Electron extraction layer	VBM (eV)	$E_{\rm o}$ (eV)	CBM (eV)
Amorphous $TiO2$	7.40 \pm 0.02	$3.07 + 0.02$	4.33 ± 0.02
Anatase TiO ₂	$7.22 + 0.02$	$3.35 + 0.02$	3.87 ± 0.02
Rutile $TiO2$	$7.15 + 0.02$	$3.23 + 0.02$	3.92 ± 0.02

the rutile $TiO₂$ films as interfacial layer, the anatase one shows improved EQE, which demonstrates that the anatase $TiO₂$ nanocrystals have more effective electron extraction properties than the rutile $TiO₂$ nanocrystals. Based on the results from the $J-V$ and EQE spectra, we can conclude that the anatase TiO₂ nanocrystals as electron extraction layer could significantly improve the PCE for the i-OSCs.

In order to further clarify the photovoltaic characteristics, a model based on the single heterojunction solar cell was set up to analyze the J–V property. According to the equivalent circuit in Fig. 8, the J–V characteristic could be described by the following equation:⁴⁹

$$
J = J_{\rm L} - J_0 \left[\exp\left(\frac{e(V + J \times R_{\rm S})}{AK_{\rm B}T}\right) - 1 \right] - \frac{V + J \times R_{\rm S}}{R_{\rm sh}} \tag{3}
$$

where J is the current density flowing through the external load, $J_{\rm L}$ is the light induced constant current density, J_0 is the reverse saturated current density, K_{B} is the Boltzmann constant, $K_{\text{B}} =$ 1.3806505(24) \times 10 $^{-23}$ J K $^{-1}$, T is the absolute temperature, T $=$ 298.15 K, *e* is the elementary charge, *e* = 1.60217662 \times 10⁻¹⁹ C, R_S is the series resistance, R_{sh} is the shunt resistance, A is the ideality factor, and V is the DC bias voltage that is applied to the cell. Some intrinsic parameters of the cell can be derived from

Fig. 5 (a) The structure of the inverted polymer solar cells. (b) Energy level diagram of the component materials used in device fabrication.

eqn (3) for an ideal heterojunction solar cell. Where $R_{\rm sh}$ is very large, it can be deduced by eqn (4) and (5).

$$
-\frac{dV}{dJ} = \frac{AK_{\rm B}T}{e}(J_{\rm SC} - J)^{-1} + R_{\rm S}
$$
 (4)

Fig. 6 The J-V characteristics of the inverted devices using amorphous, anatase and rutile $TiO₂$ as electron extraction layers.

Table 2 The current density versus voltage $(J-V)$ characteristics of the inverted devices by using amorphous, anatase and rutile $TiO₂$ as electron extraction layers

Device	$J_{\rm sc}$ (mA cm ⁻²)	$V_{\rm OC}$ (V)	FF(%)	PCE(%)
Amorphous TiO ₂	13.92	0.69	63.57	6.11
Anatase TiO ₂	15.66	0.71	70.63	7.85
Rutile $TiO2$	14.64	0.71	66.69	6.93

Fig. 7 The IPCE spectra of inverted devices using amorphous, anatase and rutile $TiO₂$ as electron extraction layers.

$$
\ln(J_{\rm SC} - J) = \frac{e}{AK_{\rm B}T}(V + R_{\rm S} \times J) + \ln J_0 \tag{5}
$$

Fig. 9(a), (c) and (e) gives the plots of $-\frac{dV}{dJ}$ versus $(J_{\rm SC} - J)^{-1}$ and the linear fitting curves could be obtained according to eqn (4). It can be found that there is a good linear relationship between $-\frac{dV}{dJ}$ and $\left(\int_{SC} - J\right)^{-1}$. The ideality factor A and series resistance R_S of the cell are derived from the slope and intercept

Fig. 8 Single-diode equivalent circuit mode employed in describing the J–V behavior of the OPVs.

of the linear tting results, as shown in Table 3. Under illumination, the ideality factors are 2.08 for amorphous $TiO₂$, 1.88 for rutile TiO₂ and 1.69 for anatase TiO₂, respectively. And the series resistances are 2.32 Ω cm² for amorphous TiO₂, 2.18 Ω cm² for rutile TiO₂ and 1.45 Ω cm² for anatase TiO₂.

As we know, a small series resistance is necessary for a highperformance solar cell with a high fill factor according to eqn (3). Therefore, the device based on anatase $TiO₂$ shows the best performance among these three devices. The value of the ideality factor represents the quality of a junction and the carrier recombination mechanism in a heterojunction solar cell. For a wellbehaved heterojunction solar cell, the ideality factor is typically in the range $1.3 < A < 2$. When the diode current of a PN junction is dominated by the carrier diffusion in the neutral region of semiconductors, A is approaching 1. On the other hand, when carrier recombination in the depleted space-charge region dominates the diode current, A is approaching 2. For most cases, both carrier diffusion and recombination happened simultaneously, with A having a corresponding value in the range $1 \leq A \leq 2$. For the cells based on TiO₂ nanocrystals, A is between the ideal regions, which indicates that the cells agree well with the heterojunction solar cell model. For the cell based on amorphous $TiO₂$, the ideality factor is larger than 2, which means that there are additional recombination mechanisms besides the recombination in the charge neutral region and space charge region.⁴⁹ The higher values of A and R_S from the device employing rutile TiO₂ compared to the device based on anatase $TiO₂$ illuminates that a higher level charge recombination occurs and leads to the poor fill factor and short circuit current.

Fig. 9(b), (d) and (f) gives the plots of $ln(J_{SC} - J)$ versus $V + R_S J$ and there is also a linear relationship between them. The reverse saturated current density of the cells is 2.95 \times 10⁻⁵ mA cm^{-2} for amorphous TiO₂, 3.89 \times 10⁻⁶ mA cm⁻² for rutile TiO₂ and 1.08×10^{-6} mA cm⁻² for anatase TiO₂. According to eqn (3), when $R_{\rm sh}$ is large enough, the $V_{\rm OC}$ of a heterojunction solar cell can be deduced as:

$$
V_{\rm OC} = \frac{AK_{\rm B}T}{e} \ln \left(\frac{J_{\rm L} + J_0}{J_0} \right) \approx \frac{AK_{\rm B}T}{e} \ln \left(\frac{J_{\rm SC}}{J_0} \right) \tag{6}
$$

It is obvious that the V_{OC} is determined by the ideality factor, working temperature, light-induced current, and the reverse saturated current of the cell. A low J_0 together with a large

Fig. 9 Plots of $-dV/dJ$ vs. (J_{SC} $-J$) $^{-1}$ and the linear fitting curves (a), (c) and (e), plots of ln(J_{SC} $-J$) against V + $R_S J$ and the linear fitting curves (b), (d) and (f) from the devices fabricated by using amorphous, rutile and anatase $TiO₂$ as electron extraction layers.

Table 3 Summary of extracted parameters fitted by the plots of $-dV/$ dJ vs. $(J_{SC} - J)^{-1}$ and the plots of ln($J_{SC} - J$) against $V + R_S J$ from the devices prepared by using amorphous, anatase and rutile $TiO₂$ as electron extraction layers

Device	A	$R_{\rm S}$ (Ω cm ²)	J_0 (mA cm ⁻²)
Amorphous $TiO2$ Anatase TiO ₂	2.08 1.69	2.32 1.45	2.95×10^{-5} 1.08×10^{-6}
Rutile TiO ₂	1.88	2.18	3.89×10^{-6}

ideality factor are key factors for a high V_{OC} . For the devices based on the rutile and anatase $TiO₂$, the values of ideality factor and the reverse saturated current are close, which results in the same V_{OC} . For the device based on the amorphous TiO₂, the reverse saturated current is of the order of 10^{-5} magnitude. But as A and J_0 have opposite effects on V_{OC} as shown in eqn (6), this result indicate that J_0 plays a bigger role in changing V_{OC} . So the larger J_0 of the device based on amorphous TiO₂ causes the open-circuit voltage to decrease. Similar results have been observed in previous studies.^{50,51}

In order to investigate the recombination kinetics of the devices, the open-circuit photovoltage decay (OCVD) measurements were conducted. OCVD has been widely used to study recombination in DSSCs and perovskite solar cells.52,53 The cells are illuminated at open circuit to establish a photo stationary state. The light is then switched off, and

Fig. 10 Open-circuit voltage decays for the three types of $TiO₂$ based **OSCs**

the decay in V_{OC} is monitored as a function of time. Zaban et al. proposed that the rate of photovoltage decay is inversely proportional to the lifetime of the photoelectron in the DSSCs, and that the lifetime of the electron is inversely proportional to the rate of recombination.⁵² Experimental OCVD decay plots for the above three devices are shown in Fig. 10. The open-circuit voltage of the cell based on amorphous TiO₂ decays rapidly, falling below 0.1 V within 100 ms. By contrast, the devices based on the crystalline $TiO₂$ nanocrystals, especially for anatase $TiO₂$, exhibited a remarkably slow decay of V_{OC} , indicating their superior recombination characteristics.

4. Conclusion

In summary, we synthesized ligand-free rutile and anatase $TiO₂$ nanocrystals by using a simple hydrolytic sol–gel reaction. The monodispersed anatase and rutile $TiO₂$ nanocrystals with high purity exhibited a branched structure. Moreover, we demonstrated that the use of anatase $TiO₂$ nanocrystals as an electron extraction layer for i-OSCs dramatically improves the devices' power conversion efficiency. Meanwhile, the ideal model for a single heterojunction solar cell has been applied to clarify the cell characteristics. Analysis from the diode parameters shows that anatase $TiO₂$ nanocrystals could reduce the carrier recombination and improve the performance. It is expected that the ligand-free anatase $TiO₂$ nanocrystals may have other promising applications in energy-related fields.

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