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One pot synthesis of amine-functionalized and angular-shaped superparamagnetic iron oxide nanoparticles for MR/fluorescence bimodal imaging application†

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Herein, we report the simple preparation of water dispersible angular-shaped amine-functionalized superparamagnetic iron oxide nanoparticles (A-SPIONs). A-SPIONs were synthesized by heating iron(III) acetylacetonate in a mixture of solvents containing polyethyleneglycol (PEG) and branched polyethyleneimine (b-PEI) under vigorous stirring. Both PEG and b-PEI provided high water dispersibility by competitively surface coating the A-SPIONs. In addition, b-PEI controlled the overall morphology of the A-SPIONs, producing polyhedral nanocrystals in combination with the added halide ions. Due to the amine functional group from b-PEI, the A-SPIONs are proven to have both a positively charged surface (+29.1 mV) and active sites, which enable facile functionalization. Using A-SPIONs of 9.42 ± 2.93 nm (TEM observation), a high saturation magnetization value of 75.61 emu g^{-1} was obtained using a superconducting quantum interface device (SQUID). The A-SPIONs sustained a stable dispersion in aqueous media with various pH, and their hydrodynamic size was about 13.97 nm in 0.10 M NaCl solution. Through the MTT assay, the A-SPIONs were proven to have negligible cellular toxicity in SKOV-3, U87-MG, and U251 cell lines. The angular-shaped iron oxide nanoparticles also exhibited high relaxivity for magnetic resonance imaging (MRI), which originated from their high magnetization. Cyanine 5.5 dye-functionalized A-SPIONs (Cy 5.5@A-SPIONs) were prepared and serial experiments were conducted to investigate their fluorescence imaging applications. According to the results, the A-SPIONs are expected to have potential applications in bimodal imaging.

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Introduction

With the advancement of nanotechnology, nanosized materials have been investigated as novel bioimaging probes and therapeutic agents in various biomedical research areas due to their many unique properties.¹ Especially, superparamagnetic iron oxide nanoparticles (SPIONs) have been widely researched for the development of multimodal bioimaging nanoprobes by merging with other functional components such as fluorescent dyes,² radioisotopes,³ and anti-cancer drugs.^{4–7}

There have been many efforts in the synthesis of iron oxide nanoparticles (IONPs) *via* various methods such as co-precipitation,^{8–10} thermal decomposition,^{11–13} hydrothermal,^{14,15}

solvothermal,^{16,17} and polyol synthesis.^{18,19} Among these, polyol synthesis was discovered to overcome some problems such as low crystallinity,²⁰ post-synthetic processes for water dispersibility,^{21–23} and lack of morphological uniformity.²⁴ Since a biocompatible polymer, polyethyleneglycol (PEG), is used as both a solvent and a reducing agent in the polyol process, the synthesized nanoparticles are highly water dispersible and biocompatible without further functionalization steps such as ligand exchange and phase transfer.¹⁹

In biological applications, one of the important issues in nanoparticle synthesis is chemical modification on the surfaces. Click chemistry,^{25,26} amide-bond formation,²⁷ and disulfide interactions^{28,29} are common approaches in the surface modification. However, these post syntheses require additional reaction time, considerable number of reagents, and further purification steps.

The physicochemical properties of the nanoparticles are highly dependent on their size and shape. Significant amount of research has been conducted on the preparation of IONPs with various shapes by optimizing the heating rate, reaction temperature, and aging time.^{11–13} For example, Park *et al.*³⁰ achieved nanoworm-shaped IONPs to enhance the blood

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circulation time and Guardia *et al.*³¹ synthesized cubic-shaped IONPs to improve the hyperthermia effect. Moreover, Zhen *et al.*³² compared the magnetic properties of spherical and cubic-shaped IONPs that were similar in size and concluded that the cubic IONP showed an enhanced magnetization value.

Furthermore, the shape of iron oxide nanoparticles can be adjusted by adding halide ions or metal-chelating polymers. Zhao *et al.*³³ reported the synthesis of octapod IONPs in the presence of sodium chloride and achieved high-performance T_2 contrast from *in vivo* MR imaging, whereas Xu *et al.*³⁴ synthesized iron oxide using halide ions in organic solvent.

Polyethyleneimine (PEI) is a polymer with repeated amine groups and two carbon aliphatic CH_2CH_2 spacers. Due to the abundance of amine functional groups, PEI has been used to control the surface charge³⁵ and to introduce other functional groups³⁶ such as carboxylic acid groups *via* amide-bond formation. Furthermore, because of its positive charge originating from the amine functional group, PEI has been used in the layer-by-layer (LBL) process to attach the oppositely charged moieties *via* physical interaction.³⁵ Moreover, PEI also has been used as an attachment promoter in cultured cells because PEI can facilitate weak anchoring of the cells with a negatively charged outer surface to stick to the cell plate.³⁷ In addition, PEI also has been employed as a chelating agent with the ability to complex heavy metal ions such as zirconium and zinc.³⁸ Recently, Yu *et al.* reported the novel synthesis of metal nanoparticles by controlling the ratio of the metal precursor and PEI, producing certain nanoparticles with various shapes such as cubic, triangular, and so on.^{39,40}

In this study, we proposed the facile direct synthesis of angular-shaped and amine-functionalized super-paramagnetic iron oxide nanoparticles (A-SPIONs). A-SPIONs were amine-functionalized *via* a facile one-step procedure, which is an advantage in the engineering aspect for their biomedical applications. Furthermore, coincident passivation of halide ions and b-PEI resulted in polyhedral nanocrystals with superior magnetic property, which is highly relevant to their contrast enhancement in MR imaging. Surface-anchored PEG and b-PEI chains enabled stable dispersions in various pH and diluted saline solutions. The cellular toxicity of A-SPIONs was investigated using three types of cell lines and their uptake study was also conducted *via* confocal microscopy. A near-infrared dye (Cyanine 5.5) was labelled to avoid any optical interference with the A-SPIONs. Based on these results, we believe that A-SPIONs are promising candidates for multipotent platforms in biomedical applications.

Experimental

Materials

Ferric nitrate nonahydrate ($\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$), polyethyleneglycol 600 (PEG), diethyl ether, potassium bromide (KBr), and sodium chloride (NaCl) were purchased from Samchun Chemical. Iron(III) acetylacetonate (>99%) was purchased from STREM-CHEM. Branched polyethyleneimine (b-PEI) and phosphate buffered saline (PBS) tablets of pH 7.4 were acquired from Sigma Aldrich. Flamma 675 NHS ester was purchased from

BioActs (South Korea). Dimethyl sulfoxide (DMSO) was purchased from Junsei. Hoechst 33342 and WGA-1 were purchased from Thermo Fisher Scientific. All the reagents were used without further purification and aqueous solutions were prepared using high purity deionized water (18.2 M Ω).

Characterization

Powder X-ray diffraction (XRD) patterns of the A-SPIONs were obtained using a Rigaku Dmax 2500 diffractometer with Cu-K α radiation ($\lambda = 1.5406 \text{ \AA}$) at 40 kV and 100 mA. Transmission electron microscopy (TEM) images were obtained *via* a LIBRA 120 (Carl Zeiss) at an accelerating voltage of 120 kV and high resolution TEM (HRTEM) images were obtained using a JEM-3010 (JEOL) at an accelerating voltage of 300 kV. The hydrodynamic size distribution of the A-SPIONs dispersed in water was measured by a Zetasizer Nano ZS equipped with a He-Ne laser operating at 633 nm and a back-scattering detector at 173° (Malvern). FT-IR spectra were obtained using a Nicolet iS10 in the attenuated total reflectance (ATR) mode (Thermo scientific Fisher corp.). Fluorescence excitation and emission spectra were obtained using a FluoroMate FS-2 (Scinco). Thermogravimetric analysis was carried out using a TGA/DSC 1 thermo gravimetric analyzer (Mettler-Tolledo). An inductively coupled plasma-emission spectrometer (Shimadzu, JP/ICPS-7500) was used to quantify the iron concentration of the A-SPIONs dispersed in water. *In vitro* fluorescence images were observed *via* confocal microscopy (A1-Rsi, Nikon). Magnetic measurement was conducted using a PPMS-14 (Quantum Design).

Synthesis of the ultra-small PEGylated iron oxide nanoparticles

Ultra-small PEGylated iron oxide nanoparticles (USPIOs) were prepared for comparison. The synthesis was carried out according to a previously reported procedure.¹⁹ Briefly, 0.5 mmol of $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ was mixed with 10 mmol of PEG. The resulting mixture was heated to 95 °C at a constant heating rate of 2.3 °C min⁻¹ and kept at this temperature for 30 min. After this, the mixture was heated to 265 °C at the heating rate of 5 °C min⁻¹ and was kept at this temperature for 30 min. The synthesis of PEGylated IONPs was carried out under very low pressure (-76 cm Hg) to remove the generated impurities present in PEG using a Schlenk line. During the process, the initial transparent red-colored mixture changed to brown when the temperature was above 140 °C. At the end of the reaction, a brownish black solution was obtained, indicating the formation of USPIO. Subsequently, the resulting product was cooled down to room temperature by removing the heating mantle. An ethanol-ether mixture was added to the resulting solution and the nanoparticles were separated by centrifugation with a relative centrifugal force (RCF) of 8000.

Synthesis of the angular-shaped and amine-functionalized super-paramagnetic iron oxide nanoparticles with different weight ratios of PEG and b-PEI

The angular-shaped and amine-functionalized super-paramagnetic iron oxide nanoparticles (A-SPIONs) were



synthesized using a mixture of PEG and b-PEI with different weight ratios. A 0.5 mmol of iron(III) acetylacetonate was added to 6 g of PEG and b-PEI mixtures with different weight ratios (PEG : b-PEI = 5 : 1, 1 : 5, and 0 : 6). The mixture was heated at 95 °C for 1 hour with low pressure (−76 cm Hg) to eliminate H₂O present in PEG and b-PEI. After the degassing step, the temperature was increased to 265 °C at the heating rate of 5 °C min^{−1}. During the process, the initial transparent red solution gradually changed to brown when the temperature was above 140 °C. Subsequently, a brownish black solution was obtained at the end of the reaction. After the reaction, the resulting solution was cooled down to room temperature by removing the heating mantle. An ethanol–ether mixture was added to the resulting solution and the nanoparticles were separated by centrifugation with an RCF of 8000.

Synthesis of the angular-shaped IONPs with halide ions (KBr and NaCl)

The A-SPIONs were synthesized using a mixture of PEG and b-PEI (weight ratio, 5 : 1) in the presence of either potassium bromide or sodium chloride. Typically, 0.5 mmol of iron(III) acetylacetonate precursor was dissolved in the PEG and b-PEI mixture and 1 mmol of potassium bromide or sodium chloride was added to the mixture. The heating and washing steps were the same as abovementioned. Moreover, the added amount of NaCl was changed from 0 to 5 mmol to study the morphological variations.

Synthesis of Cy 5.5@A-SPIONs

Cyanine 5.5 dye (Flamma 675-NHS ester) was used for the fluorescent labelling of the as-prepared A-SPIONs. Since this dye molecule has a single NHS end, as shown in Fig. S7,[†] the amide bonding with the amine end of A-SPIONs was directly achieved. To prepare Cy 5.5@A-SPIONs, 2 mL of the as-synthesized A-SPIONs solution was washed three times with a mixture of ethanol and ether by centrifugation and redispersed in 2 mL methanol. Then, 1 mL of 9.6×10^{-4} M Cy 5.5 methanol solution was added and stirred at room temperature for 2 hours. After this, 8 mL of ethanol–ether mixture (1 : 3 v/v) was added to the solution under vigorous stirring and the resulting Cy 5.5@A-SPIONs were separated by centrifugation with an RCF of 8000 3 times to remove the unreacted Cy 5.5 dye. The obtained Cy 5.5@A-SPIONs were redispersed in 2 mL of DI water.

Cellular viability test

Three types of cell lines (SK-OV-3: human ovarian cancer, U-251: human glioblastoma astrocytoma, and U87-MG: human glioblastoma astrocytoma were provided from the Korean Cell Line Bank) were used to investigate the cellular toxicity of the as-prepared nanoparticles. The cell lines were grown in RPMI-1640 and DMEM (Gibco-BRL) media solution supplemented with 10% heat-inactivated fetal calf serum (BSA) and 1% penicillin/streptomycin (Gibco). For the analysis of cellular viability, each cell line was cultured in a 12-well plate ($\sim 1.0 \times 10^5$ cells per well) with a certain concentration of A-SPIONs. After incubating for 3, 6, 24, and 48 hours, the supernatant media was discarded and

washed with 0.01 M PBS (phosphate buffered saline) solution. Then, each well was filled with 1 mL MTT solution (3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide, 0.5 mg mL^{−1}) and incubated for one hour. Again, the supernatant solution was eliminated and 500 μ L of DMSO was added to each well to break the cell membrane and dissolve the formazan crystals. Then, the absorbance value of each well was measured using a microplate reader (μ Quant, BIO-TEK INSTRUMENTS, INC.). Each absorbance value was divided by that of the control experiment for relative comparison.

In vitro cell imaging

The RAW 264.7 cell line (macrophage from mouse, provided from the Korean Cell Line Bank) was grown in DMEM (Gibco-BRL) media solution supplemented with 10% heat-inactivated fetal calf serum (BSA) and 1% penicillin/streptomycin (Gibco). For high resolution confocal imaging, about 1×10^5 cells were cultured in a confocal dish (SPL life science, 100350). After 5 hours, the upper media solution was replaced with fresh media containing Cy 5.5-labelled A-SPIONs (40 μ g Fe per mL) and was incubated for 12 hours. The cell nucleus and overall membrane were stained with Hoechst 33342 and WGA-1, respectively, and the images were obtained using an A1 Rsi confocal microscope ($\times 60$).

MR phantom test

Phantom images were obtained using a 9.4 T/160 AS animal MRI system (Agilent Technologies, Santa Clara, CA, USA). The transverse relaxation time T_2 mapping was estimated using MEMS (multi echo multiple slice) sequences with a spin-echo readout. The sequence parameters were as follows: TR = 3000 ms, TE = 8.50 ms, NE = 16, average = 1, matrix size = 128×128 , FOV (field of view) = 60.0×60.0 mm², slice thickness = 2.0 mm, and scan time = 6 min 30 s.

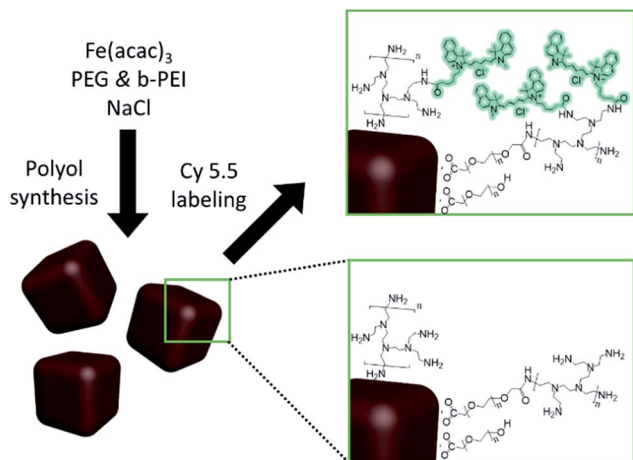
Results and discussion

Synthesis of angular-shaped superparamagnetic iron oxide nanoparticles (A-SPIONs)

In a typical process (Scheme 1), the angular-shaped iron oxide nanoparticles were prepared *via* PEG-assisted polyol synthesis based on the previously reported method.¹⁹ During the polyol synthesis, the added b-PEI and NaCl attached on the surface of the iron oxide nanoparticles, facilitating the angular aspects and uniform size distribution. The anchored b-PEI structures generated numerous amine groups on the surface of the nanoparticles and enabled further functionalization to attach the Cy 5.5 dye on the surface of A-SPIONs, where we employed the commonly used amine–NHS ester reaction in methanol solvent.

The synthesis of A-SPIONs was conducted under the various reaction conditions to understand the surface-binding mechanism of b-PEI (Fig. 1). The amount of iron precursor was fixed (0.5 mmol) and only the weight ratio of PEG and b-PEI was changed as 0 : 6, 1 : 5, and 5 : 1. First, when there was no PEG during the synthesis (6 g of b-PEI only), iron oxide nanoparticles





Scheme 1 Schematic for the synthesis of A-SPIONs and Cy 5.5@A-SPIONs.

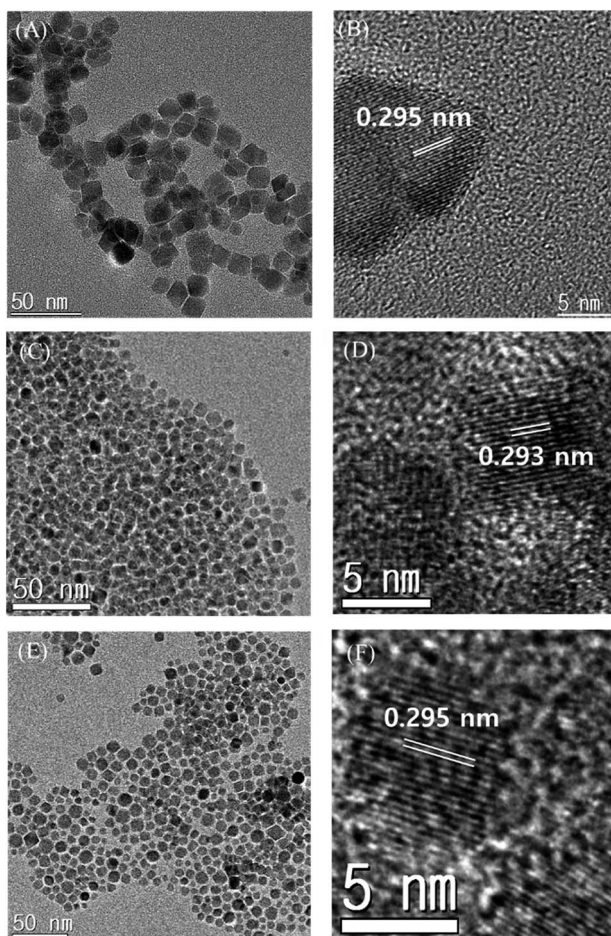


Fig. 1 TEM images of the synthesized nanoparticles prepared using various weight ratios of PEG and b-PEI, 0 : 6 (A and B), 1 : 5 (C and D), and 5 : 1 (E and F). Lattice distances (d -spacing) of the synthesized nanocrystals were measured from the magnified HR-TEM images (B, D and F).

of 17.41 ± 6.83 nm ($\sigma = 2.68$) were obtained, which exhibit distinctive anisotropic shapes due to the amine-mediated surface binding of b-PEI (Fig. 1A). Second, in the case of the synthesis using the PEG and b-PEI solvent mixture with a weight ratio of 1 : 5, the size of the nanocrystals (Fig. 1C) was measured to be 7.70 ± 2.62 nm ($\sigma = 1.20$), which is smaller than that of the abovementioned crystals. Third, when the nanoparticles were synthesized in a solvent mixture of 5 g PEG + 1 g b-PEI, the size of the obtained nanoparticles (Fig. 1E) was measured to be 9.08 ± 2.70 nm ($\sigma = 2.21$) and there was no big difference in the overall morphology of the second and third samples. As the content of PEG increased in the reaction solvent, the synthesized nanoparticles showed stable dispersion after the purification steps using ethanol and ether. Through HR-TEM, the lattice distance of the as-synthesized nanoparticles was measured to be 0.295 nm, which is almost close to the reference data of the (220) planes of magnetite, Fe_3O_4 (Fig. 1B, D and F).⁴¹

As previously reported, halogens can facilitate the synthesis of cubic-shaped iron oxide nanoparticles by dissociating from the haloids and stabilizing the (100) facets of the nanocrystals.³⁴ To enhance the angular morphology of the A-SPIONs, 1 mmol of the halide ion source, such as sodium chloride or potassium bromide, was added to the reaction mixture with a 5 : 1 (5 g PEG + 1 g b-PEI) ratio (Fig. 2). From the TEM observation, it was observed that the A-SPIONs with 1 mmol of KBr (Fig. 2A) showed polyhedral morphologies with a wide size distribution. Fig. 2B shows the size distribution of the randomly selected A-SPIONs with 1 mmol of KBr ($n = 100$), in which the mean size was calculated to be 13.49 ± 10.53 nm ($\sigma = 5.4$). Fig. 2C is the TEM image of the A-SPIONs with 1 mmol of NaCl.

Compared to the case of KBr, relatively monodispersed iron oxide nanoparticles were obtained with NaCl. Fig. 2D represents the size distribution of the randomly selected A-SPIONs with 1 mmol of NaCl ($n = 100$), in which the mean size was calculated to be 9.43 ± 2.93 nm ($\sigma = 1.40$). As a control experiment, we also synthesized iron oxide nanoparticles without b-PEI to confirm the influence of the added halide ions (Fig. S2A and B†). In the absence of the added halide ions, no prominent anisotropic aspects in the shape of A-SPIONs were observed. Moreover, the quantity of NaCl added was tuned from 0 to 5 mmol to find the optimum conditions to prepare A-SPIONs. Through these experiments and thorough TEM observation, it was found that the concentration of chloride ions strongly influenced the shape of the nanoparticles. Using up to 3 mmol of NaCl, angular-shaped nanoparticles were generated (Fig. S3A and C†). In the case of 5 mmol of NaCl, only serious aggregation of A-SPIONs was observed (Fig. S3D†). After careful comparison, 1 mmol of NaCl was chosen as the optimized condition to prepare the angular-shaped A-SPIONs in consideration of the shape and size uniformity (Fig. S3B†).

Based on these results, we concluded that the combination of b-PEI and halide ions is highly related to the angular features of the synthesized A-SPIONs and chloride ions are more suitable compared to bromide ions. Thus, in further studies, we focused on A-SPIONs (9.43 ± 2.93 nm, TEM observation) synthesized using 5 g PEG, 1 g b-PEI, and 1 mmol NaCl.



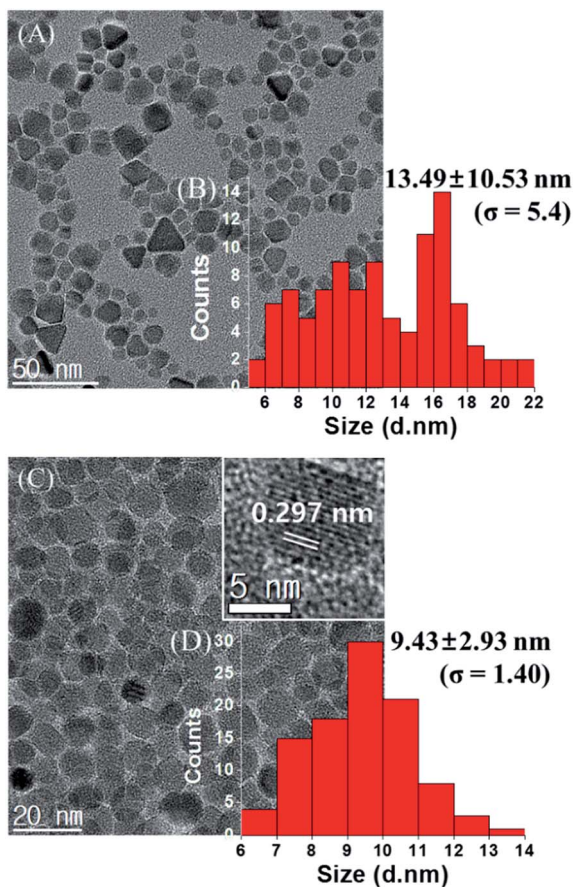


Fig. 2 TEM images of the A-SPIONs prepared with 1 mmol of KBr (A) and 1 mmol of NaCl (C). Size-distribution histograms of A-SPIONs with 1 mmol of KBr (B) and 1 mmol of NaCl (D). Lattice distances (d -spacing) of the synthesized nanocrystals were measured from the magnified HR-TEM images (inset).

The hydrodynamic size distribution of A-SPIONs was measured by DLS. The hydrodynamic size of the A-SPIONs dispersed in 0.1 M saline was determined to be 13.97 nm, as shown in Fig. 3. The DLS measurements and TEM images suggest that the A-SPIONs have a narrow size distribution and good water dispersibility.

Crystal structure study of the A-SPIONs

Regarding the crystal structure of the A-SPIONs, XRD measurement was carried out and the results are summarized in Fig. 4. The typical XRD patterns of the A-SPIONs show well-defined (200), (311), (222), (400), (422), (511), and (440) lines of Fe_3O_4 (JCPDS # 00-019-0629). The (111) peak could not be assigned to PEG because it is overlapping the pattern of PEG, which is the surface organic molecule of A-SPIONs.⁴²

The size of the crystalline region of the A-SPIONs was calculated using the Debye-Scherrer equation for the (220) diffraction peak ($K = 0.9$, $\lambda = 1.54 \text{ \AA}$). The calculated crystal size was found to be 10.02 nm, which matches well with that obtained from the TEM images. The lattice adsorption band from the FT-IR spectra of A-SPIONs exhibits a peak at about 600 cm^{-1}

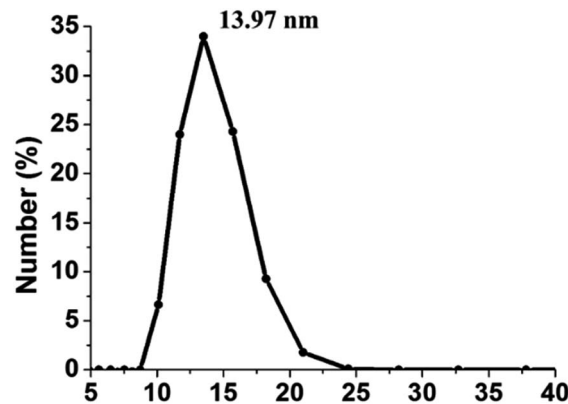


Fig. 3 Hydrodynamic size-distribution of the A-SPIONs in 0.1 M saline.

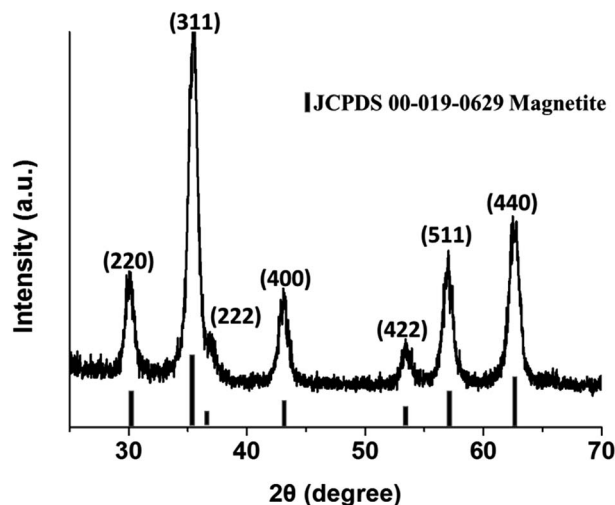


Fig. 4 XRD pattern of the synthesized A-SPIONs (5 g PEG, 1 g b-PEI, and 1 mmol NaCl).

with a broad shoulder up to 750 cm^{-1} , as shown in Fig. 5B, which indicates that the A-SPIONs are predominantly magnetite although they have a small oxide layer.⁴³

Surface studies of the A-SPIONs

To quantify the amount of PEG and b-PEI on the surface of the A-SPIONs, we conducted TGA measurement from $25 \text{ }^\circ\text{C}$ to $1000 \text{ }^\circ\text{C}$ at the heating rate of $3 \text{ }^\circ\text{C min}^{-1}$ in air. About 3% weight loss was observed below $200 \text{ }^\circ\text{C}$ due to the evaporation of water from the A-SPIONs powder. After $200 \text{ }^\circ\text{C}$, thermal degradation of the surface capping polymers occurred, resulting in about 15 wt% loss (Fig. 5A). Using ICP-MS analysis, the weight percentage of the surface capping polymers was calculated to be about 17.2 wt%, which is nearly the same as the value obtained from the TGA analysis.

We also carried out FT-IR analysis to better understand the surface chemistry of the A-SPIONs, as shown in Fig. 5B. The characteristic peaks appeared at 3400 cm^{-1} , 2922 cm^{-1} , 2853 cm^{-1} , 1615 cm^{-1} , 1431 cm^{-1} , 1381 cm^{-1} , 1286 cm^{-1} , 1110



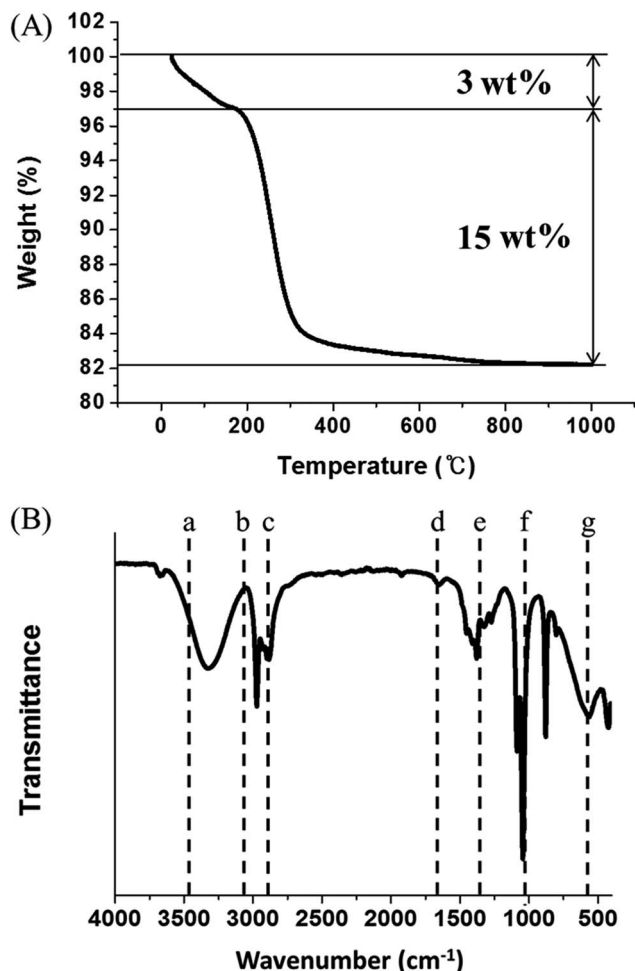


Fig. 5 TGA curve (A) and FT-IR spectra (B) of the as-synthesized A-SPIONs. a, b, c, d, e, f and g in (B) are the characteristic peaks of the functional groups on the surface of A-SPIONs, a: -OH, b: -NH, c: -CH₂, d and e: -COO, f: -CN, and g: Fe-O.

cm⁻¹, and 585 cm⁻¹. The broad band at 3400 cm⁻¹ can be ascribed to the O-H stretching vibration of PEG.

The peaks at about 1431 cm⁻¹, 2922 cm⁻¹, and 2853 cm⁻¹ are due to the CH₂ groups of PEG and b-PEI. The peak at 1651 cm⁻¹ can be ascribed to the asymmetric -COO stretching mode and the -NH₂ bending mode, and the band at 1442 cm⁻¹ can be assigned to the symmetric -COO stretching mode. The characteristic peak at 1286 cm⁻¹ can be assigned to the C-N bending vibration of b-PEI and the peak at about 580 cm⁻¹ is due to the Fe-O stretching vibration of the Fe₃O₄ nanoparticles. The FT-IR spectroscopic results confirmed that PEG and b-PEI were firmly attached onto the A-SPIONs surface, having amine and hydroxyl groups. Furthermore, due to the amine functional groups on the A-SPIONs surface, they exhibit the highly positive surface charge of 29.1 mV, which results in a stable dispersion in DI water (Fig. S4†).

Magnetization study of the A-SPIONs

The magnetic characteristic of the A-SPIONs was analyzed by drawing their *M-H* loops in an applied field ranging from -10

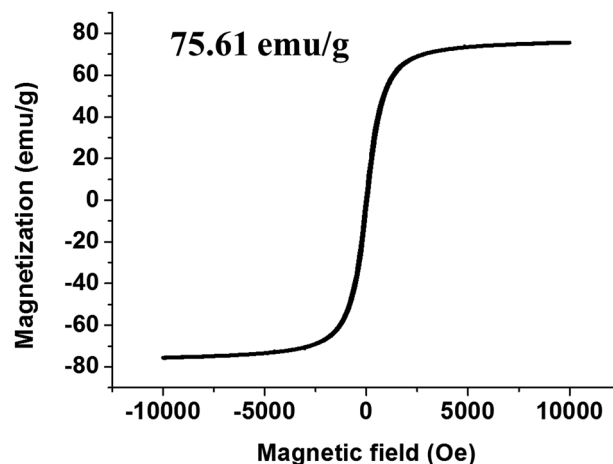


Fig. 6 SQUID magnetization measurement performed on the powder of 9.42 ± 2.93 nm A-SPIONs.

kOe to 10 kOe at 298 K (Fig. 6). The *M-H* curve of the A-SPIONs exhibits saturation magnetization (M_s) up to 75.61 emu g⁻¹, and thus they have a superparamagnetic property. We assume that this high magnetization among iron oxide nanoparticles in a similar size range^{14,44} may be contributed by the angular shape of the nanocrystals.

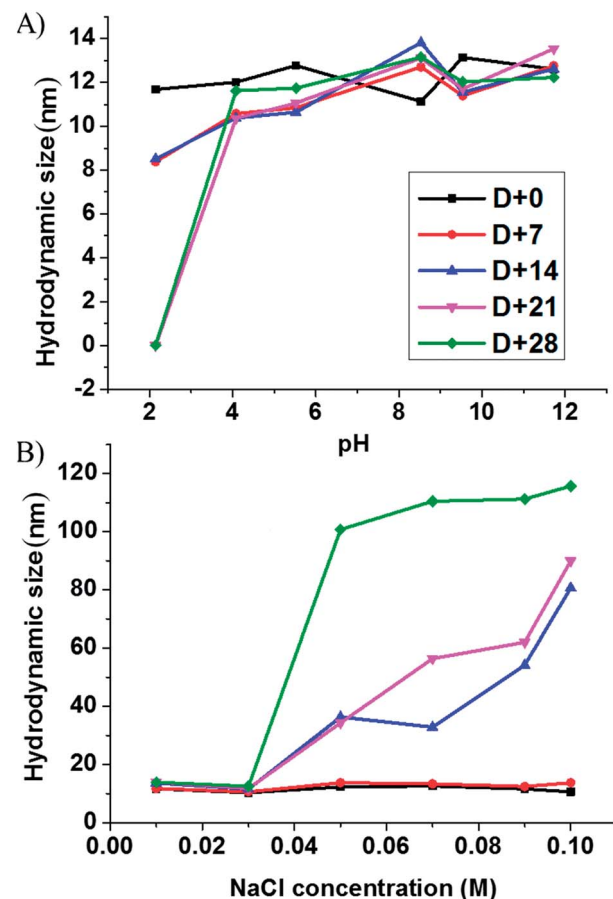


Fig. 7 Hydrodynamic size of the A-SPIONs dispersed in various pH (A) and NaCl concentrations for 28 days (B).



There are several reports that compare magnetization according to the shape and size of the nanoparticles. Kovalenko *et al.*⁴⁵ and Zhen *et al.*³² reported that iron oxide nanocubes show superior saturation magnetization than spherical nanoparticles due to the shape-dependent effect. Recently, Zhou *et al.*⁴⁶ reported that the structural anisotropy of iron oxide nanoparticles is strongly related to their magnetic property and cubic-shaped iron oxide nanoparticles exhibit enhanced r_1 and r_2 (specific relaxivity) compared to spherical nanoparticles in MR imaging.

Aqueous dispersion stability test of the A-SPIONs in various pH and NaCl concentrations

Maintaining a stable dispersion is highly desirable for nanoparticles in the biomedical research area. In general, PEG has been widely used in the development of biomedical nanomaterials due to its biocompatibility and colloidal stability enhancement by the steric repulsive effect. The colloidal stability test of the as-synthesized A-SPIONs with an Fe concentration of $50 \mu\text{g mL}^{-1}$ was conducted in a broad range of solution pH (from pH 2.14 to pH 11.73) over a month. After 14 days, through DLS measurement (Fig. 7A) and data from the images (Fig. S5[†]), it was observed that the A-SPIONs in pH 2.14 completely dissolved; however, the hydrodynamic size under other pH conditions was maintained as that of their original colloidal states (10–13 nm).

A-SPIONs were also dispersed in solutions with various NaCl concentrations, ranging from 0.01 M to 0.1 M, and were kept over a month. No precipitation was observed until 1 week; however, after 2 weeks, aggregation of A-SPIONs occurred at high concentration (0.07–0.1 M). This is probably due to the strong electrostatic interaction between the surface of the nanoparticles and ions. Under 0.01 M and 0.03 M NaCl conditions, no aggregation was observed for a month. These results confirm that the A-SPIONs have high dispersion stability over

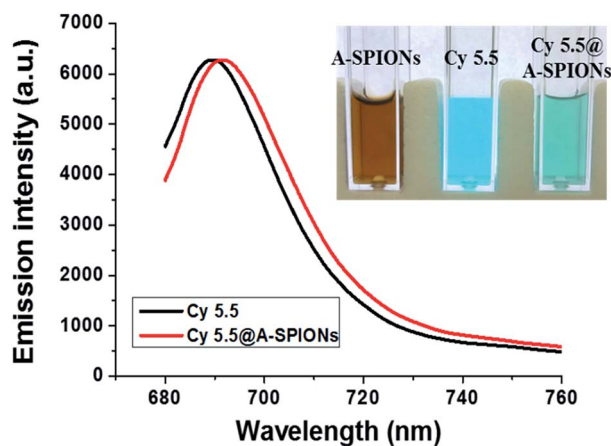


Fig. 8 Fluorescence spectra of Cy 5.5 and Cy 5.5@A-SPIONs. Cy 5.5 dye and Cy 5.5@A-SPIONs were excited at 675 nm, and the emission was measured from 680 to 760 nm (inset: images of A-SPIONs, Cy 5.5 and Cy 5.5@A-SPIONs dispersed in distilled water).

a broad range of pH, whereas less stability in concentrated NaCl solutions.

Fluorescence functionalization of the A-SPIONs

The prepared A-SPIONs were labelled with Cyanine 5.5, one of the well-known near infrared (NIR) dyes commonly used for fluorescence imaging, by taking advantage of the amine-rich surface of the A-SPIONs. The Cy 5.5 dye-NHS ester was attached *via* amide-bond formation in a single step (Scheme 1).

The emission spectra of the free-standing Cy 5.5 and Cy 5.5@A-SPIONs are shown in Fig. 8. The free-standing Cy 5.5 dye shows maximum emission at 688.7 nm and Cy 5.5@A-SPIONs exhibits maximum intensity at 690.8 nm, indicating that the fluorescence of the labelled Cy 5.5 dye was barely interfered by the iron oxide nanoparticles. We also tried to quantify the

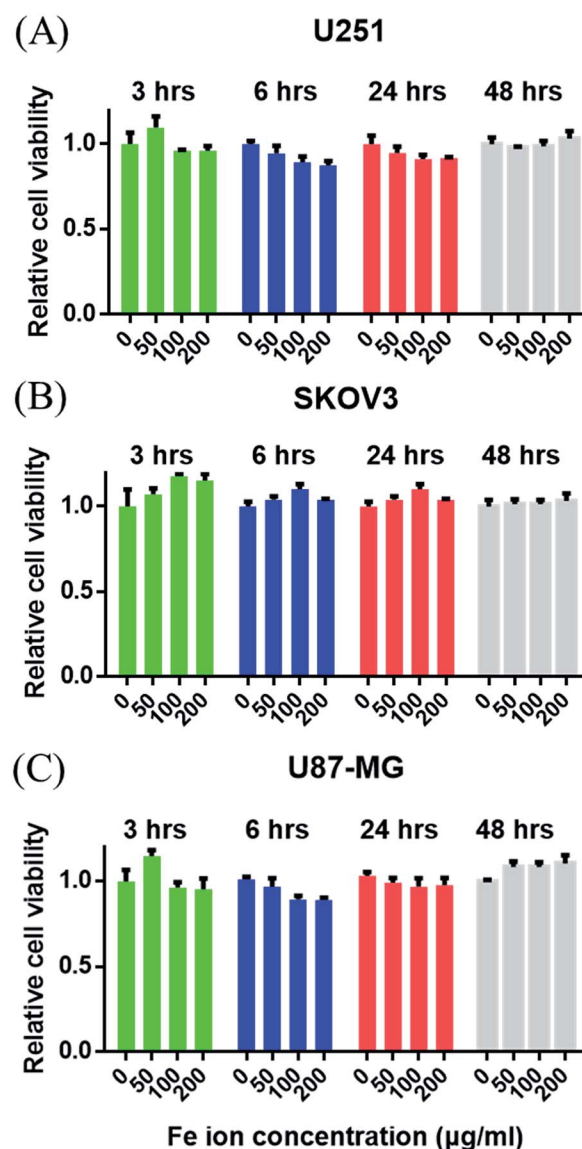


Fig. 9 MTT assay results from three different types of cell lines (U251, SKOV3, and U87-MG) with an increase in the concentration of Fe ($\mu\text{g mL}^{-1}$) for 3, 6, 24, and 48 hours.



attached Cy 5.5 dye on the surface of A-SPIONs by comparing the fluorescence intensity between the Cy 5.5 dye and Cy 5.5@A-SPIONs. The standard curves of the free standing Cy 5.5 and Cy 5.5@A-SPIONs with various concentrations were achieved and are plotted in the ESI (Fig. S6[†]). The experimental results showed that a high loading of about 0.312 μmol of Cy 5.5 dye was bound to 1 mg of A-SPIONs.

Cytotoxicity assessment

Cellular viability was examined using the MTT assay method. Three types of cell lines were treated with three different concentrations of the nanoparticles and the results are shown in Fig. 9. More than 90% of the cells survived for 48 hours, regardless of the nanoparticle concentration up to 200 μg Fe per mL, proving that the as-prepared A-SPIONs have negligible cellular toxicity. This biological safety obtained *via in vitro* cytotoxic tests may guarantee their applications in the biomedical research area.

In vitro fluorescent cell imaging

The cellular uptake study of the Cy 5.5-labelled A-SPIONs was conducted using fluorescence confocal microscopy ($\times 60$), as shown in Fig. 10. Nanoparticles in the fresh media (40 μg Fe per mL) were used to incubate RAW 264.7 cells for 12 hours. Blue and green fluorescence indicate the cell nucleus and plasma membrane, respectively, representing the overall morphology of the cells. The red signals, as shown in Fig. 10B, show the distribution of the Cy 5.5-labelled A-SPIONs absorbed by the cells. However, no red fluorescence signal was observed from the negative control experiment (Fig. 10A); thus, we concluded that the as-prepared nanoparticles were ingested enough and are highly acceptable as a fluorescent imaging nanoprobe for further *in vivo* studies.

MR phantom imaging

The principle of the T_2 MR contrast effect is that a magnetic dipole moment in superparamagnetic nanoparticles is induced under an applied magnetic field. When H_2O molecules diffuse into the vicinity of the A-SPIONs with an induced dipole moment, the magnetic relaxation of the H_2O protons is perturbed; thus, the T_2 (spin–spin relaxation time) is shortened.⁴⁷ Due to this effect, the signal decreases around the nanoparticles and a dark region on the T_2 -weighted MR image appears. Fig. 11A shows the T_2 -weighted MR phantom test from serially diluted iron oxide nanoparticles with various concentrations ([Fe]: 0.09–0.72 mM). The Fe concentration was determined from the ICP-MS data after dissolving in nitric acid solution. After the phantom imaging, we plotted the R_2 relaxation profile against Fe concentration. Due to the synthetic similarity of the previously reported USPIO¹⁹ and A-SPIONs, we prepared both in same Fe concentration to compare their R_2 relaxivity. Furthermore, we also compared Feridex®, which is commonly used as an MRI contrast agent for diagnosis. The calculated R_2 (specific relaxivity) of A-SPIONs is $215.37 \text{ mM}^{-1} \text{ s}^{-1}$ (Fig. 11B), which is superior to that of USPIO ($51.19 \text{ mM}^{-1} \text{ s}^{-1}$) and Feridex® ($152.92 \text{ mM}^{-1} \text{ s}^{-1}$). This difference probably originates from the saturation magnetization values. As shown in Fig. S1B,[†] the measured value of USPIO is 20.42 emu g^{-1} , which is much smaller than that of the A-SPIONs (75.61 emu g^{-1}).

Several factors such as structural composition, particle size⁴⁷ and surface coating layer⁴⁸ were widely investigated, associated with the relaxivity of iron oxide nanoparticles. Hu *et al.*⁴⁸ reported that PEG-IONPs have an enhanced r_2 compared to DEG (diethylene glycol)-IONPs because PEG can carry more water molecules due to its longer polymer chains. This good performance of the A-SPIONs obtained *via* MR phantom test implies their potential for high-efficiency imaging in clinical diagnosis.

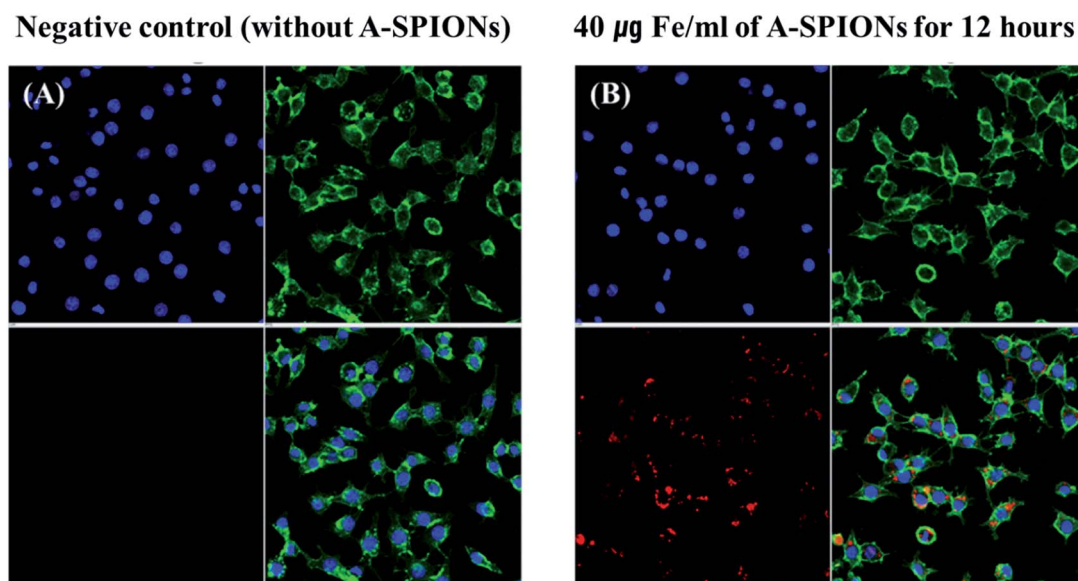


Fig. 10 Cellular uptake study of the Cy 5.5-labelled A-SPIONs *via in vitro* fluorescence imaging of RAW 264.7 cell lines ($\times 60$). Cells were stained with Hoechst 33342 (cell nucleus, blue) and WGA-1 (plasma membrane, green). (A) Negative control and (B) incubated with 40 μg Fe per mL for 12 hours. Red fluorescence from (B) shows strong cellular uptake of Cy 5.5-labelled A-SPIONs.



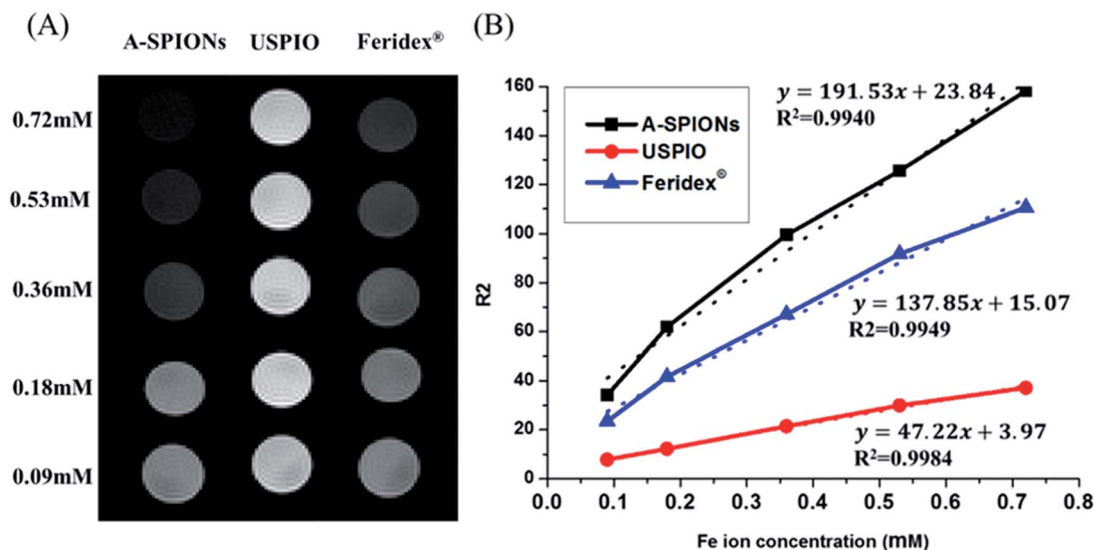


Fig. 11 (A) T_2 -weighted MRI images of various concentrations of A-SPIOs (B) R_2 relaxation rates as a function of iron concentration (mM) of A-SPIOs dispersed in DI water, measured at 25 °C and 9.4 T.

Conclusions

In this study, we introduced the robust synthesis of angular-shaped amine-functionalized iron oxide nanoparticles using the polyol process with a mixture of PEG and b-PEI by collaborating with halide ions. The A-SPIOs exhibit stable dispersion in various aqueous media. The saturation magnetization value of 9.42 ± 2.93 nm A-SPIOs was measured to be 75.61 emu g^{-1} , which contributes to the superior enhancement of the R_2 relaxation of the nanoparticles compared to that of the previously reported iron oxide nanoparticles. The surface charge of A-SPIOs was measured to be 29.1 mV due to their amine-rich surfaces; thus, NHS-functionalized Cy 5.5 dye labelling was easily accomplished *via* direct amide-bond formation. We also confirmed their cellular toxicity from SKOV3, U87MG, and U251 cell lines for up to 48 hours and the result was highly acceptable. Based on these results, we believe that the A-SPIOs will serve as a multipotent platform with high-efficiency T_2 contrast enhancement for MR imaging applications. In addition, the synthetic method may be applicable for the preparation of other functional nanomaterials for various biomedical applications.

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