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# Higher UV-shielding ability and lower photocatalytic activity of TiO<sub>2</sub>@SiO<sub>2</sub>/APTES and its excellent performance in enhancing the photostability of poly(*p*-phenylene sulfide)

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U-TiO<sub>2</sub> is successfully coated with SiO<sub>2</sub> and subsequently well modified by APTES, and the core-shell structure exists on TiO<sub>2</sub>@SiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES, which greatly reduces aggregation of the TiO<sub>2</sub> nanoparticles. The photocatalytic activities of U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub>, and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES are evaluated using MB decomposition. Nearly 50% of the MB is degraded after 15 min in the presence of the U-TiO<sub>2</sub> under UV radiation (300 W), and only 17.44% and 4.18% of the MB is degraded in the presence of the TiO<sub>2</sub>@SiO<sub>2</sub>-0.6 and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-1. However, TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 and TiO<sub>2</sub>@SiO<sub>2</sub>-0.2 exhibit excellent UV absorbance capacities, and the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 achieves 80% of the UV-shielding ability of U-TiO<sub>2</sub>. Poly(*p*-phenylene sulfide) (PPS) is an easily photodegraded material and TiO<sub>2</sub>/PPS is more seriously photodegraded than PPS, however, the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES nanoparticles can effectively protect the PPS from UV degradation, owing to their lower photocatalytic activities, higher UV-shielding abilities and easy dispersion in the PPS matrix. The breaking strength retention rate of the 1 wt% TiO<sub>2</sub>@SiO<sub>2</sub>/APTES/PPS film shows a maximum increase of 38.26%, and the breaking elongation retention rate increased by 41.64% at 2 wt% TiO<sub>2</sub>@SiO<sub>2</sub>/APTES loading. These results reveal that the incorporation of the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES nanoparticles into the PPS matrix imparts excellent anti-UV properties to the PPS matrix, leading to a mechanical performance improvement.

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## Introduction

Over the last few years, increasing reports of ultraviolet aging owing to the collapse of the ozone layer have made people greatly aware of the danger to polymers from prolonged exposure to UV rays.<sup>1,2</sup> The ultraviolet degradation of polymers is hugely important because resistance to aging, especially to UV light, is a key factor for outdoor applications.<sup>3</sup> UV light, which accounts for about 7% of terrestrial sunlight, has been proven to cause aging of polymers, such as yellowing, brittleness, and even degradation.<sup>4,5</sup> Both organic ultraviolet light stabilizers and inorganic nanoparticles have been introduced into polymer matrices to improve the UV stability of polymers.<sup>6–8</sup> Compared with organic UV filters, inorganic nanoparticles are generally accepted as more stable and safe anti-UV agents. In particular, as an inorganic anti-UV agent, rutile TiO<sub>2</sub> nanoparticles have been widely employed in polymers to shield against UV radiation.<sup>9–11</sup>

It is well known that TiO<sub>2</sub> has excellent photocatalytic activity. However, for sunscreen and other applications that

require a low photocatalytic activity, it would be of great value to modify the performance of TiO<sub>2</sub>. TiO<sub>2</sub> nanoparticles absorb UV light and catalyze the formation of super oxide and hydroxyl radicals on the surface of the TiO<sub>2</sub>, and then these radicals may cause the degradation of organic components. Therefore, TiO<sub>2</sub> is generally coated with inert materials such as SiO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> to inhibit its photocatalytic activity by disturbing the formation of these radicals, which are produced by the reaction of O<sub>2</sub> and/or H<sub>2</sub>O with the electron-hole pair.<sup>12</sup> Using a microwave assisted sol-gel method, Furusawa *et al.*<sup>13</sup> coated rutile TiO<sub>2</sub> with SiO<sub>2</sub> to suppress its photocatalytic activity. Similarly, Siddiquey *et al.*<sup>14</sup> applied a MW irradiation method to obtain the SiO<sub>2</sub> coated TiO<sub>2</sub> nanoparticles, which showed a higher inhibition of photocatalytic activity and superior UV-shielding characteristics than those of particles coated using the conventional solution method. In a report by El-Toni *et al.*,<sup>12</sup> control of the SiO<sub>2</sub> shell thickness and microporosity of TiO<sub>2</sub>-SiO<sub>2</sub> core-shell type nanoparticles was conducted to depress the photocatalytic activity of TiO<sub>2</sub>. The coating parameters were optimized to attain larger amounts of precipitated SiO<sub>2</sub> and thicker shells with lower microporosity, which in turn resulted in great depression of the photocatalytic activity. In previous research, treatments of the TiO<sub>2</sub> surface with various silane coupling agents were also conducted.<sup>15–19</sup> Zhao *et al.*<sup>18</sup> have applied 3-

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aminopropyltrimethoxysilane (APTMS) and 3-isocyanatopropyltrimethoxysilane (IPTMS) to coat commercial TiO<sub>2</sub> nanoparticles, which acted to suppress the photocatalytic activity of the TiO<sub>2</sub> nanoparticles while maintaining their excellent UV-shielding properties. However, the UV-shielding ability of the original TiO<sub>2</sub> particles decreases as a result of excessive coating. Thus, the effective inhibition of the photocatalytic activity with lower coating amounts will be essential for anti-photoaging in organic polymers. So, it can be speculated that simultaneous or continuous coating of SiO<sub>2</sub> and a silane coupling agent is potentially useful for suppressing the photocatalytic activity and maintaining the excellent UV-shielding ability by changing the surface characteristics.<sup>20</sup>

PPS is a semicrystalline engineering plastic with a symmetrical rigid backbone chain composed of *para*-substituted phenylene rings and sulfur atoms. It possesses excellent properties such as heat resistance, flame resistance, and corrosion resistance, which have resulted in PPS being widely applied in electronics, aerospace, and chemical industries, *etc.*<sup>21</sup> However, due to the poor UV-resistance properties, the photodegradation of PPS manifests itself not only in yellowing and color-darkening, but also in a serious reduction of the mechanical properties as a result of UV radiation.<sup>22,23</sup> The last one is the most important obstacle to the practical application of PPS. To the best of our knowledge, few studies regarding the preparation of anti-UV PPS materials have been published.<sup>22</sup>

In this manuscript, TiO<sub>2</sub> nanoparticles coated with different thicknesses of SiO<sub>2</sub> were prepared from tetraethoxysilane (TEOS) and commercial TiO<sub>2</sub> nanoparticles, and TiO<sub>2</sub>@SiO<sub>2</sub> was further modified with APTES. The photocatalytic activities and UV-shielding capabilities of TiO<sub>2</sub>@SiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES were characterized, and the nanoparticles with optimal performance were selected to improve the UV-resistance properties of PPS. The photostability of the PPS composite under UV-radiation was studied using an ultraviolet accelerated weatherometer, and the aim of this work is to suppress the photocatalytic activity of TiO<sub>2</sub> and improve its dispersion in PPS to develop a stable and safe inorganic sunscreen with superior UV-shielding capability and inhibited photocatalytic activity.

## Experimental section

### Materials

The PPS resins (0320) used in this study were purchased from Ticona Engineering Polymers Co, in powder form. Rutile TiO<sub>2</sub> nanoparticles and 3-aminopropyltriethoxysilane (APTES) were provided by Aladdin Industrial Corporation. Tetraethyl orthosilicate (TEOS) was supplied by Aldrich-Sigma. Methylene blue (MB) was obtained from Kermel Chemical Reagent Co. Ltd (Tianjin, China). These reagents were used as received without further purification.

### Synthesis of the SiO<sub>2</sub> coated TiO<sub>2</sub> nanoparticles

0.5 g of TiO<sub>2</sub> nanoparticles were homogeneously dispersed in a mixed solution of ethanol (140 mL), deionised water (30 mL), and ammonia aqueous solution (28%, 3.0 mL), and then the

TiO<sub>2</sub> nanopowder dispersion was subjected to mechanical stirring and sonication in a water bath. Subsequently, the appropriate amount (TEOS/TiO<sub>2</sub> weight ratio = 0.2, 0.4, 0.6) of TEOS pre-dissolved in ethanol (10 mL) was added to the above mixture. After 2 h, the sonication was stopped and the mixture was kept stirring for 6 h. Then, the SiO<sub>2</sub> coated TiO<sub>2</sub> nanoparticles were separated from solution by centrifugation (8000 rpm, 10 min) followed by washing with ethanol several times. After the process was finished, the particles were dried in a vacuum oven at 60 °C for 12 h. The sample modified by TEOS was described as TiO<sub>2</sub>@SiO<sub>2</sub> and the sample without treatment was described as U-TiO<sub>2</sub>.

### APTES modification of the TiO<sub>2</sub> and SiO<sub>2</sub> coated TiO<sub>2</sub> nanoparticles

A precise amount of TEOS (TEOS/TiO<sub>2</sub> weight ratio = 0.2) was added to the TiO<sub>2</sub> nanopowder suspension. Subsequently, an appropriate amount (APTES/TiO<sub>2</sub> weight ratio = 0.2, 0.6, 1) of APTES together with ethanol (10 mL) was loaded into the TiO<sub>2</sub> nanopowder suspension dropwise under continuous stirring and sonication conditions. After 2 h, the sonication was stopped and the mixture was kept stirring for 6 h. APTES modification of the SiO<sub>2</sub> coated TiO<sub>2</sub> nanoparticles was obtained by centrifugation (8000 rpm, 10 min) followed by washing with ethanol and deionised water alternately for at least 3 cycles, and drying for 12 h in a vacuum oven at 60 °C. The sample modified with APTES was described as TiO<sub>2</sub>@SiO<sub>2</sub>/APTES.

### Preparation of the PPS composite films

The PPS composite films were prepared by mixing nanoparticles into the PPS matrix, using caprolactam as the solvent, at 255 °C. Subsequently, the obtained mixture was quickly poured onto the surface of a hot plate and spread with a casting bar into thin films. And then the PPS composite films were placed into the alcohol and water bath alternately for more than 24 hours to completely remove the solvents. Finally, the films were freeze-dried using a freeze dryer. Four composite films were prepared, with nanoparticle quantities of 0.5, 1.0, 2.0 and 5.0 wt%, respectively. For comparison, the neat PPS films were also prepared under the same conditions.

### Photocatalytic activity measurement

The photocatalytic activities of the TiO<sub>2</sub>@SiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES particles were characterized by measuring the decomposition of methylene blue (MB). The dried samples (0.1 g) were loaded into a MB aqueous solution (10 mg L<sup>-1</sup>, 200 mL) with the aid of sonication. The obtained suspension was kept in the dark and magnetically stirred for 1 h to ensure adsorption-desorption equilibrium of MB on the surface of the samples. Then the suspension was illuminated for 90 min in the photochemical reactors (UV lamp, 300 W) with continuous stirring and sampling at 15 min intervals from the reaction system. The absorbance of MB at 664 nm was measured using a UV-vis spectrophotometer (V-1200, MAPADA).



## UV treatment of the PPS composite films

The neat PPS films and composite films were irradiated in the ultraviolet accelerated weatherometer (Dongguan, China) for 192 h. The distance between the films and the UV lamp (313 nm, 95 W) was fixed at 7 cm.

## Characterization techniques

The morphology of the PPS composite films was characterized using a S-4800 Hitachi scanning electron microscope (SEM). TEM images were obtained from a H7650 Hitachi transmission electron microscope to examine the uniformity and dispersion of the nanoparticles. Infrared spectra were recorded on a TENSOR 37 Fourier transform infrared spectroscope (FT-IR, BRUKER, Germany) in the wavenumber range of 4000–400  $\text{cm}^{-1}$ . X-ray photoelectron spectroscopy (XPS) was performed on a Thermo Fisher K-alpha photoelectron spectrometer. The thermal behavior of the nanoparticles was evaluated using STA409 PC thermogravimetry (TG, NETZSCH, Germany) under a  $\text{N}_2$  atmosphere from room temperature to 1000  $^\circ\text{C}$  with a heating rate at 10  $^\circ\text{C min}^{-1}$ . The contact angle of the nanoparticles was measured using a DSA 100 (KRÜSS) drop shape analysis system. Before the measurement, adequate amounts of nanoparticles were dispersed in ethanol with ultrasonic treatment for 1 h. Then, the suspension was dropped onto the surface of a glass plate to form a uniform film. Every film was

tested at least three times and then an average value was obtained. A UV-vis spectrophotometer (Lambda 750, PerkinElmer) was used to characterize the transmittance of the films with and without the modified nanoparticles. The mechanical properties of PPS films before and after UV radiation for 192 h were determined with a single strength tester (LLY-06, China) at ambient temperature. The lengths and widths of each film were 30 mm and 10 mm. Fifteen films of every sample were tested and the average values were evaluated.

## Results and discussion

### FT-IR studies of the nanoparticles

FT-IR spectra of the U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES nanoparticles are shown in Fig. 1. All spectra (Fig. 1c and d) show that adsorbed water and hydroxyl groups existed on the surface of all of the samples, revealed by the presence of the broad peak at around 3420  $\text{cm}^{-1}$  and the sharp peak at around 1630  $\text{cm}^{-1}$ .<sup>14,24</sup> An intense absorption peak is also found at 800–400  $\text{cm}^{-1}$ , which was assigned to the stretching vibration of the Ti–O–Ti bond. For the TiO<sub>2</sub>@SiO<sub>2</sub> particles, new peaks at 1229, 1157, 1071 and 941  $\text{cm}^{-1}$  are also observed. According to the literature, the characteristic peak at 1071  $\text{cm}^{-1}$  is caused by the stretching vibration of the Si–O–Si bond.<sup>24</sup> Furthermore, the absorption peaks at 1157  $\text{cm}^{-1}$  and 941  $\text{cm}^{-1}$  arise from Si–OH groups and the Ti–O–Si bond, respectively.<sup>10,13</sup> The appearance

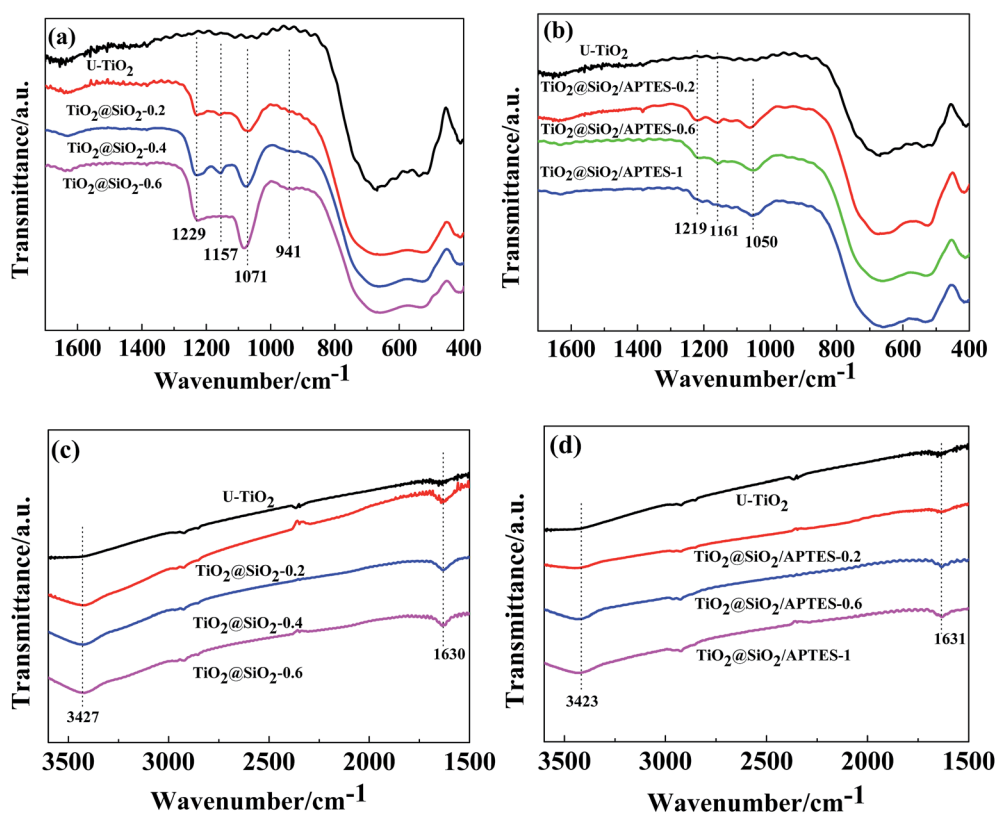


Fig. 1 FT-IR spectra of (a) U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub> (weight ratio = 0.2, 0.4, 0.6) and (b) U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub>/APTES (weight ratio = 0.2, 0.6, 1) at a range of 1700–400  $\text{cm}^{-1}$ , (c) U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub> (weight ratio = 0.2, 0.4, 0.6) and (d) U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub>/APTES (weight ratio = 0.2, 0.6, 1) at a range of 3600–1500  $\text{cm}^{-1}$ .



of these peaks clearly shows that the condensation reaction of  $\text{Si}(\text{OH})_4$  and the hydrolyzed production of TEOS and  $\text{TiO}_2$  surface hydroxyl groups takes place to form Ti–O–Si bonds.<sup>25</sup> In addition, the peak intensity of the Si–O–Si bond ( $1071\text{ cm}^{-1}$ ) and the Ti–O–Si bond ( $941\text{ cm}^{-1}$ ) increases with an increasing amount of the  $\text{SiO}_2$  coating, suggesting that the  $\text{SiO}_2$  shell tends to be denser when increasing the amount of  $\text{SiO}_2$  coating. Similarly, for the  $\text{TiO}_2@/\text{SiO}_2/\text{APTES}$  particles, the intensity of the absorption peaks at  $1631\text{ cm}^{-1}$  (Fig. 1d) and  $1050\text{ cm}^{-1}$  (Fig. 1b) increases with increasing APTES loading amounts. It can be considered that the peak of the N–H bending vibration of primary amine<sup>10</sup> ( $1605\text{ cm}^{-1}$ ) overlapped with the peak ( $1631\text{ cm}^{-1}$ ) arising from the H–O–H bending vibration. These analyses show that the  $\text{TiO}_2@/\text{SiO}_2$  nanoparticles are successfully prepared and modified with APTES.

### XPS studies of the nanoparticles

XPS analysis was utilized to characterize the chemical composition of the nanoparticles' surface. The survey spectrum in Fig. 2A shows the presence of C, O, and Ti in the U– $\text{TiO}_2$  and C, O, Ti, and Si in the  $\text{TiO}_2@/\text{SiO}_2$ , while elements C, O, Ti, Si, and N are found in the  $\text{TiO}_2@/\text{SiO}_2/\text{APTES}$ . The high-resolution detailed XPS spectra were carried out around peaks of interest, specifically C 1s, O 1s, Ti 2p, Si 2p, and N 1s. Fig. 2B shows high-resolution spectra of the C 1s signal of (a) U– $\text{TiO}_2$ , (b)  $\text{TiO}_2@/\text{SiO}_2$ , and (c)  $\text{TiO}_2@/\text{SiO}_2/\text{APTES}$ . In the C 1s XPS line, three C components, C1, C2, and C3, are fitted and assigned according to literature values.<sup>12,25</sup> The binding energy of the C1, C2, and C3 peaks for U– $\text{TiO}_2$  at 284.8, 285.4, and 288.7 eV is attributed to the presence of  $\text{CH}_x$  and C–O and C=O bonds, respectively. Similarly, the C1, C2, and C3 peaks of the  $\text{TiO}_2@/\text{SiO}_2$  nanoparticles at 284.9, 285.6, and 286.6 eV arise from  $\text{CH}_x$  and C–O and C=O bonds, respectively.<sup>26,27</sup> The above peaks ( $\text{CH}_x$ , C–O and C=O bonds) come from hydrocarbon impurities typically obtained during sample preparation and transportation. The  $\text{TiO}_2@/\text{SiO}_2/\text{APTES}$  also exhibits three carbon components at 284.9, 285.6, and 286.4 eV, which are assigned to  $\text{CH}_x/\text{C–C}/\text{C–Si}$ , C–H/C–N and C=O functions, respectively.<sup>15</sup> The C3 component is probably caused by the mixture of organic residues during sample treatment because the carbonyl function does not exist in APTES. The presence of the C 1s peaks of the C–Si and C–N bonds confirms that APTES was successfully grafted on the  $\text{TiO}_2@/\text{SiO}_2$  surface. For the O 1s signal of the U– $\text{TiO}_2$ , there are two typical O 1s peaks (530.0 and 531.7 eV). The peak at 530.0 eV corresponds to the O atoms in  $\text{TiO}_2$ .<sup>28,29</sup> Another peak at 531.7 eV is consistent with the peak position for surface termination oxygen<sup>30,31</sup> or absorbed water.<sup>32,33</sup> For the  $\text{TiO}_2@/\text{SiO}_2$  nanoparticles, the O 1s spectrum exhibits three peaks at 530.2, 530.9, and 533.3 eV, which can be attributed to the presence of the Ti–O–Ti, Ti–O–Si, and Si–O–Si functions, respectively.<sup>12</sup> It can be inferred that Si is successfully combined onto the surface of the  $\text{TiO}_2$  nanoparticles, forming the Ti–O–Si bond. After APTES is grafted on to the surface of the  $\text{TiO}_2@/\text{SiO}_2$ , the O 1s spectra were fitted using four components at 529.6, 530.3, 532.4, and 533.1 eV. The peaks at 529.6, 530.3, and 533.1 eV can be assigned to the O 1s in  $\text{TiO}_2$ , Ti–O–Si, and  $\text{SiO}_2$ ,

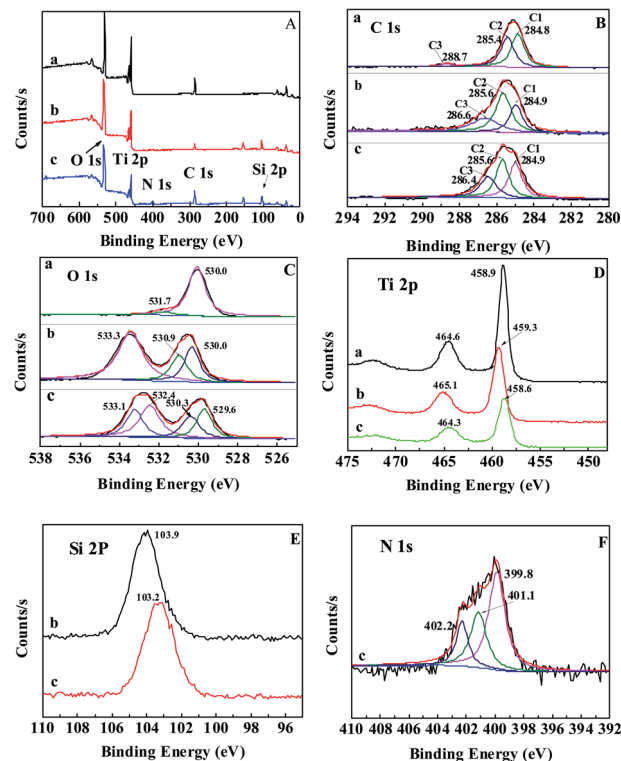


Fig. 2 (A) XPS survey spectra and (B) C 1s, (C) O 1s, (D) Ti 2p, (E) Si 2p, and (F) N 1s high-resolution spectra of (a) U– $\text{TiO}_2$ , (b)  $\text{TiO}_2@/\text{SiO}_2$ -0.2, and (c)  $\text{TiO}_2@/\text{SiO}_2/\text{APTES}$ -0.6.

respectively. The new peak at a binding energy of 532.4 eV is also exhibited in the O 1s spectrum, which is in agreement with the surface species of O–Si–R.<sup>34</sup> Fig. 2D–F show the high-resolution detailed scans of Ti 2p, Si 2p, and N 1s. In the Ti 2p<sub>3/2</sub> spectrum, the binding energy of the U– $\text{TiO}_2$  is found at 458.9 eV, whereas that of the  $\text{TiO}_2@/\text{SiO}_2$  is at 459.3 eV, 0.4 eV greater than the Ti 2p<sub>3/2</sub> peak of U– $\text{TiO}_2$ . These results also clearly confirm the Ti–O–Si bond formation. The decrease of the electron density around the Ti atom is caused by the greater electronegativity of Si *via* O acting on Ti. The shielding effect is weakened, so the binding energy of the  $\text{TiO}_2@/\text{SiO}_2$  increased.<sup>12</sup> However, the Ti 2p peak position of the  $\text{TiO}_2@/\text{SiO}_2/\text{APTES}$  has no obvious chemical shift compared with the U– $\text{TiO}_2$ . It can be attributed to the fact that APTES mainly reacts with the Si–OH groups, and thus it has almost no influence on the binding energy of the Ti 2p of the U– $\text{TiO}_2$ . Furthermore, the intensity of the Ti 2p peaks significantly decreases after  $\text{SiO}_2$ -coating and APTES modification, suggesting that the  $\text{SiO}_2$ -coating actually formed on the surface of the  $\text{TiO}_2$  and followed modification with APTES. The presence of sharp peaks at 103.9 eV in the Si 2p signal is in agreement with the Si 2p in  $\text{SiO}_2$ ,<sup>35</sup> which also indicates that the surface of the  $\text{TiO}_2$  is coated with  $\text{SiO}_2$ . After the  $\text{TiO}_2@/\text{SiO}_2$  is treated with APTES, the binding energy of Si 2p shifts negatively by 0.7 eV. This negative shift indicates that APTES has been grafted onto the  $\text{TiO}_2@/\text{SiO}_2$  surface. The presence of three new peaks at 399.8, 401.1, and 402.2 eV in the N 1s spectrum provides direct evidence of the successful



grafting of APTES onto the surface of the  $\text{TiO}_2/\text{SiO}_2$ . The peak at 399.8 eV is attributed to the free terminal amine groups on the APTES,<sup>36</sup> whereas the peaks at 401.1 and 402.2 eV probably resulted from protonated amine  $\text{NH}_3^+$  or hydrogen bonded  $\text{NH}_2$ .<sup>21,37</sup> Previous reports have shown that APTES has different attachment modes.<sup>34,38,39</sup> The Si end of the APTES can react with the silanol groups of the  $\text{TiO}_2/\text{SiO}_2$  *via* a condensation reaction to form Si–O–Si bonds, and the free  $\text{NH}_2$  termination can be observed at 399.8 eV (the desired attachment). However, if the  $\text{NH}_2$  groups of the APTES are attached to the surface (reverse attachment) through ionic bonding or hydrogen bonding with the silanol groups of the  $\text{TiO}_2/\text{SiO}_2$ , protonated amine  $\text{NH}_3^+$  or hydrogen bonded  $\text{NH}_2$  can be observed at 401.1 or 402.2 eV, respectively. The reverse attachment of the APTES reveals that the silanization process is accompanied by a secondary reaction, which is in agreement with literature reports.<sup>40,41</sup> Fig. 2F shows that the contribution of the peak at 399.8 eV is much higher than that of the peaks at 401.1 and 402.2 eV. The available data indicate that the APTES is mainly attached by silanized bonding with free  $\text{NH}_2$  termination.

### TG study

The thermogravimetric (TG) curves of the U- $\text{TiO}_2$ ,  $\text{TiO}_2/\text{SiO}_2$ , and  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$  are shown in Fig. 3. As can be seen from the curves, the U- $\text{TiO}_2$  is relatively stable and only slightly decomposed. The weight loss at the initial stage between 95 °C and 200 °C is probably due to the loss of water physically adsorbed on the surface of the nanoparticles. From 340 °C to 420 °C, the weight loss of the U- $\text{TiO}_2$  is mainly attributed to the reduction of OH on its surface.<sup>18,42</sup> The weight loss of the  $\text{TiO}_2/\text{SiO}_2$  is 2.47% between 300 °C and 670 °C, which is attributed to the reduction of OH on its surface and the decomposition of the residual organic group ( $-\text{CH}_3\text{CH}_2$ ) of the TEOS.<sup>43,44</sup> A significant decrease in weight, with 3.82% weight loss, can be observed from the curve of the  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$  at

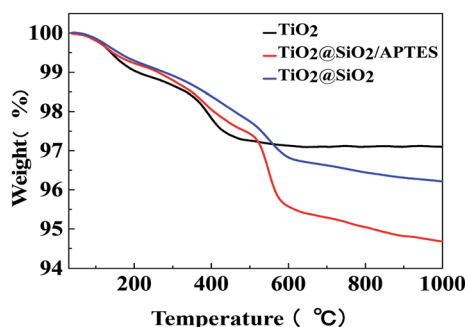


Fig. 3 TG curves of the U- $\text{TiO}_2$ ,  $\text{TiO}_2/\text{SiO}_2$ -0.2, and  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$ -0.6 nanoparticles.

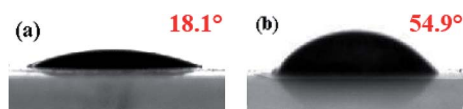


Fig. 4 The contact angle of (a) U- $\text{TiO}_2$  and (b)  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$ -0.6.

300–670 °C, which is mainly caused by thermal decomposition of the APTES. The TG analysis thus reconfirms that the  $\text{TiO}_2$  is successfully coated with  $\text{SiO}_2$  and subsequently modified by APTES.

### Contact angle analysis

Contact angle tests are carried out to evaluate the hydrophobicity of the U- $\text{TiO}_2$ ,  $\text{TiO}_2/\text{SiO}_2$ , and  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$ . The contact angle of the  $\text{TiO}_2/\text{SiO}_2$  approximately reaches 0°, indicating that the  $\text{TiO}_2/\text{SiO}_2$  is superhydrophilic. As shown in Fig. 4, the contact angle of the  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$  obviously increases from 18.1 to 54.9° because of some hydrophobicity of the organic APTES, which could improve the compatibility of  $\text{TiO}_2$  with organics or polymers.<sup>36</sup>

### TEM analysis

TEM images of the U- $\text{TiO}_2$ ,  $\text{TiO}_2/\text{SiO}_2$ , and  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$  are shown in Fig. 5. It is clearly observed that the U- $\text{TiO}_2$  nanoparticles are seriously aggregated and distinct particles can be hardly found (Fig. 5a). However, the  $\text{TiO}_2/\text{SiO}_2$  (Fig. 5b) and  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$  (Fig. 5c) nanoparticles are evenly or well distributed, without forming agglomerates. It can be seen that the homogeneous  $\text{SiO}_2$  coating was deposited on the surface of the  $\text{TiO}_2$  and formed a continuous coating layer (Fig. 5e). Similarly, APTES was also predominately deposited on the  $\text{TiO}_2/\text{SiO}_2$  nanoparticles' surface and an obvious interface can be detected (Fig. 5f). The core-shell structure existed when the  $\text{TiO}_2$  nanoparticles were modified with TEOS and APTES. After being coated by  $\text{SiO}_2$  and further modified with APTES, the aggregation of the  $\text{TiO}_2$  nanoparticles is greatly reduced.

### Photocatalytic activities of the nanoparticles

The photocatalytic activities of the U- $\text{TiO}_2$ ,  $\text{TiO}_2/\text{SiO}_2$ , and  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$  are evaluated by measuring MB decomposition. With increasing  $\text{SiO}_2$  coating and APTES loading amounts, the MB degradation rate decreased remarkably (as shown in Fig. 6). The available data indicate that the photocatalytic activity of  $\text{TiO}_2$  is suppressed effectively after  $\text{SiO}_2$  coating and

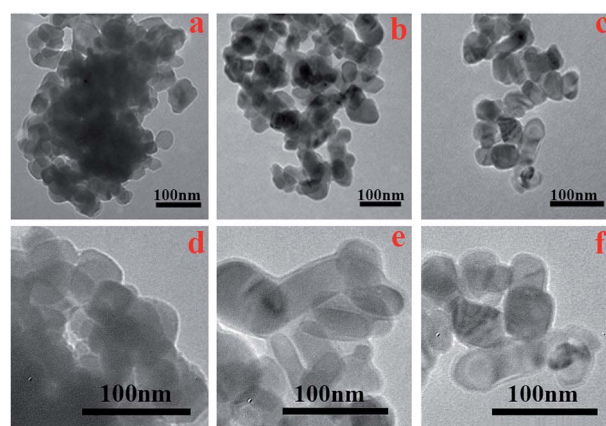


Fig. 5 TEM images of the (a and d) U- $\text{TiO}_2$ , (b and e)  $\text{TiO}_2/\text{SiO}_2$ -0.2, and (c and f)  $\text{TiO}_2/\text{SiO}_2/\text{APTES}$ -0.6.



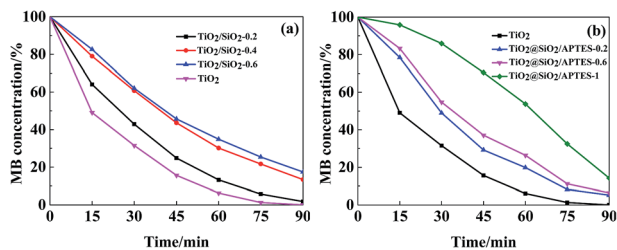


Fig. 6 Photocatalytic activities for (a) the U-TiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub> (weight ratio = 0.2, 0.4, 0.6) nanoparticles, (b) the U-TiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES (weight ratio = 0.2, 0.6, 1) nanoparticles.

APTES modification because the direct contact between the MB molecule and the surface of the TiO<sub>2</sub> nanoparticles is interfered with by the SiO<sub>2</sub> coating and APTES deposited on the TiO<sub>2</sub> surface.<sup>45–47</sup> Nearly 50% of the MB is degraded after 15 min in the presence of the U-TiO<sub>2</sub> nanoparticles under strong UV radiation (300 W), while only 17.44% and 4.18% of the MB is degraded in the presence of the TiO<sub>2</sub>@SiO<sub>2</sub>-0.6 and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-1 nanoparticles. The TiO<sub>2</sub> nanoparticles catalyze the formation of super oxides and hydroxyl radicals under UV light conditions, and these radicals may cause the degradation of organic components. After the TiO<sub>2</sub> is coated with SiO<sub>2</sub> and APTES, the photocatalytic activities of the TiO<sub>2</sub>@SiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES were decreased through the inhibition of free radical production from the reaction of O<sub>2</sub> and/or H<sub>2</sub>O with the electron-hole pair. Therefore, the TiO<sub>2</sub> surface was coated with SiO<sub>2</sub>, and the prepared TiO<sub>2</sub>@SiO<sub>2</sub> was further modified with APTES, which can effectively inhibit the photocatalytic activity of TiO<sub>2</sub>.

### UV-shielding ability of the nanoparticles

To investigate the UV-shielding ability of the prepared nanoparticles, UV absorption of the nanoparticles is measured in

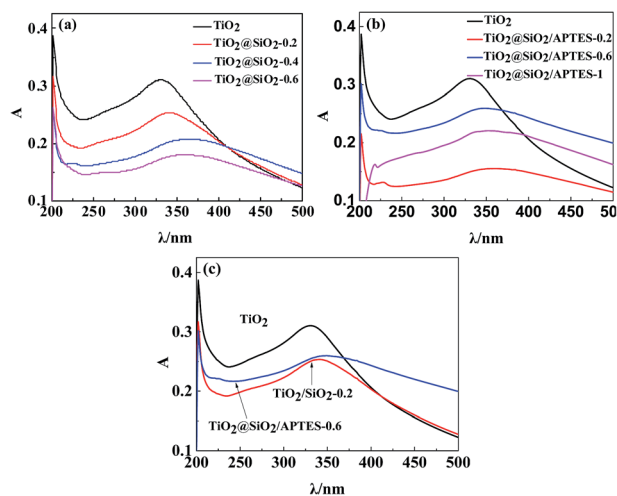


Fig. 7 UV absorbance spectra of (a) the U-TiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub> (weight ratio = 0.2, 0.4, 0.6) nanoparticles, (b) the U-TiO<sub>2</sub> and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES (weight ratio = 0.2, 0.6, 1), (c) the U-TiO<sub>2</sub>, TiO<sub>2</sub>@SiO<sub>2</sub>-0.2, and TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 nanoparticles.

a highly dilute suspension with a volume of 10 mg L<sup>-1</sup>, which is shown in Fig. 7. The UV absorption at wavelengths ranging from 280–400 nm decreases gradually with the increase of the SiO<sub>2</sub> coating, indicating that excessive SiO<sub>2</sub> coating can remarkably restrain the UV-shielding ability of the TiO<sub>2</sub> nanoparticle (Fig. 7a). In comparison with the U-TiO<sub>2</sub>, the UV absorption of the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES decreases, but the UV absorption of the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 reaches the maximum value (Fig. 7b). As shown in Fig. 7c, the UV absorption capacity of the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 is higher than that of the TiO<sub>2</sub>@SiO<sub>2</sub>-0.2. These results suggest that the TiO<sub>2</sub> coated with SiO<sub>2</sub> and further modified by appropriate amounts of APTES can more effectively maintain the UV-shielding ability than the TiO<sub>2</sub>@SiO<sub>2</sub>. Although the UV-shielding ability of the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 nanoparticles is also reduced in comparison with the U-TiO<sub>2</sub>, it can remain above 80%. Based on these results, it is found that the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 nanoparticles can more effectively quench the photocatalytic activities and retain high UV-shielding ability. So the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 is the best candidate to improve the anti-UV properties of polymers.

### FT-IR studies of the PPS composite films

Fig. 8 presents the ATR-FTIR spectra of the PPS film before and after UV irradiation for 192 h, in order to obtain information about the photoaging degradation of PPS. The spectrum of the neat PPS film exhibits absorption peaks at 1573, 1470, 1388, 1092, 1008, and 807 cm<sup>-1</sup>. The characteristic peaks at 1573, 1470, and 1388 cm<sup>-1</sup> are assigned to the skeleton stretching vibration of the aromatic rings. The absorption peak at 1092 cm<sup>-1</sup> is related to stretching of the C-S bond. In addition, the peaks at 1008 and 807 cm<sup>-1</sup> are assigned to the in-plane C-H bending and the out-of-plane deformation vibration of =C-H, respectively.<sup>21</sup> After UV irradiation for 192 h, the intensity of the above PPS characteristic absorption peaks decreased obviously, but some new absorption peaks were detected at 3206, 3053, 1716, 1320, 1159, 1035, 647, and 619 cm<sup>-1</sup>, which confirmed that photodegradation of PPS can be induced by UV rays. The new broad peaks at 3206 and 3053 cm<sup>-1</sup> are assigned to phenolic groups,<sup>23</sup> which indicates that the oxidation reaction takes place at the aromatic rings of PPS. Furthermore, the characteristic absorption at 1716 cm<sup>-1</sup> is attributed to the skeletal stretching vibration of the 1,2,4-trisubstituted phenyl

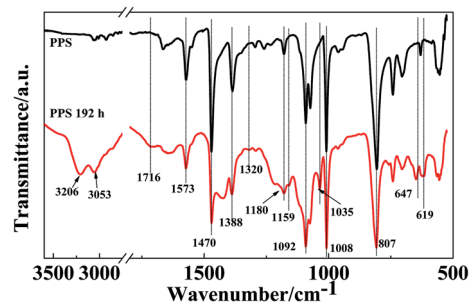


Fig. 8 ATR-FTIR spectra of the neat PPS film before and after UV irradiation for 192 h.



ring, which results from the formation of crosslinking groups after cleavage of the PPS chain. The intensity of the peak at  $1180\text{ cm}^{-1}$  related to crystalline components decreased, which results from the poor regularity of the PPS chain. The PPS chain cleavage caused by UV radiation can reduce its crystallization degree, which increases the amount of amorphous components. Moreover, the absorption peak intensity of the C-S bond also decreased after UV irradiation for 192 h. The new characteristic absorption peaks at  $1320$ ,  $1159$ , and  $1035\text{ cm}^{-1}$  are attributed to the -SOO' stretching and -SO' stretching vibrations. These results confirm the fact that the C-S bond can be cleaved under UV irradiation. The absorption peaks that occurred at  $647$  and  $619\text{ cm}^{-1}$  are attributed to small molecules' or oligomers' stretching vibrations. The above results indicated that the PPS films were photodegraded seriously under UV rays due to their poor anti-UV properties.

Fig. 9 presents the ATR spectra and cross-sectional SEM images of the  $\text{TiO}_2/\text{PPS}$  film in comparison with the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  film. As shown in Fig. 9a, the  $\text{TiO}_2/\text{PPS}$  film is photodegraded seriously, which is consistent with the process of neat PPS photodegradation. However, the ATR spectrum of the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  film has nearly no changes before and

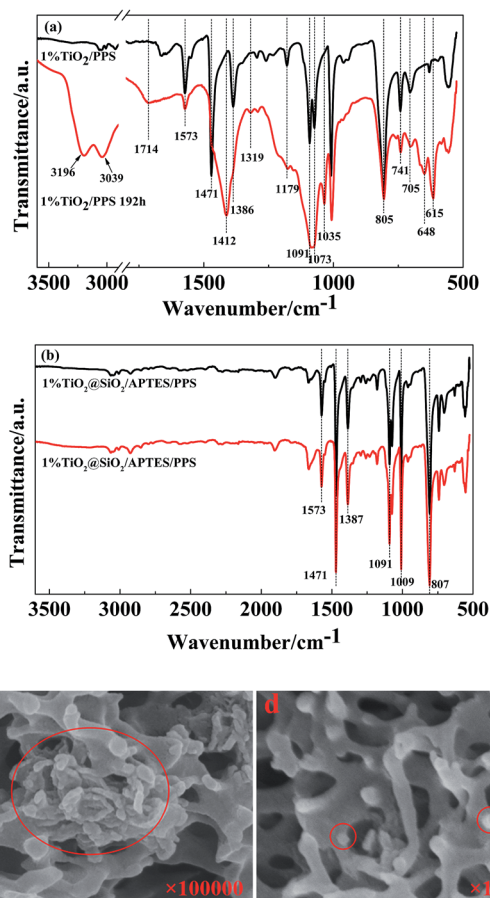


Fig. 9 ATR-FITR spectra of the (a)  $\text{TiO}_2/\text{PPS}$  film with 1 wt% loading and (b)  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  composite film with 1 wt% loading before and after UV irradiation for 192 h. SEM images of the (c)  $\text{TiO}_2/\text{PPS}$  film with 1 wt% loading and (d)  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  composite film with 1 wt% loading.

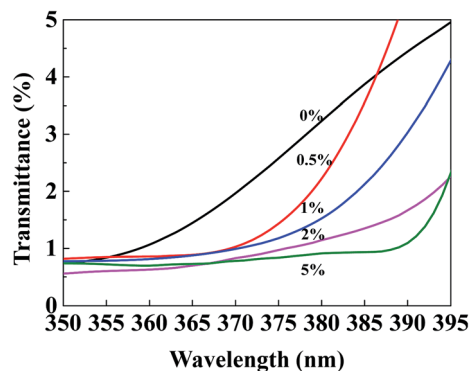


Fig. 10 UV transmittance spectra of the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  films with 0 wt%, 0.5 wt%, 1 wt%, 2 wt%, and 5 wt% loading.

after UV irradiation for 192 h (Fig. 9b). U- $\text{TiO}_2$  agglomerates are formed in the  $\text{TiO}_2/\text{PPS}$  film (Fig. 9c), however,  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  can be well dispersed in the PPS film (Fig. 9d). These results confirm the idea that the U- $\text{TiO}_2$  degrades the PPS macromolecule chain due to its excellent photocatalytic activity and poor dispersion properties, while the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  nanoparticles can effectively protect the PPS from UV ray degradation owing to their lower photocatalytic activity, higher UV-shielding ability and easy dispersion in the PPS matrix.

#### UV-screening properties of the $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$ films

To investigate the UV-screening properties of the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  films, UV transmittance is measured at a wavelength of 350–395 nm which belongs to the maximum absorption range of the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  nanoparticles, as shown in Fig. 10. The UV transmittance of the PPS film is very low (<5%), which indicates that the PPS film has considerably strong UV absorption. The UV transmittance of the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  films decreases with increasing nanoparticle loading amounts, which is consistent with the excellent UV-shielding ability of the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  nanoparticles. Thus, taking advantage of the absorbing and scattering of UV rays, the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  nanoparticles can effectively protect the PPS matrix from UV radiation.

#### SEM analysis

In order to investigate the phenomenon of photoaging degradation, SEM images of the PPS films and  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  films were characterized before and after UV irradiation for 192 h. As shown in Fig. 11, it can be clearly seen that there are some obvious cracks and small holes on the surface of the PPS film, but no structure defects exist on the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}/\text{PPS}$  film after UV irradiation for 192 h. These results demonstrate that the UV resistance of the PPS was significantly improved by the  $\text{TiO}_2@\text{SiO}_2/\text{APTES}$  nanoparticles, which is consistent with the ATR-FITR characterization results.

#### Color change analysis

From the photographs of the films (Fig. 12), it can be observed that UV radiation causes a dramatic change in the color of the



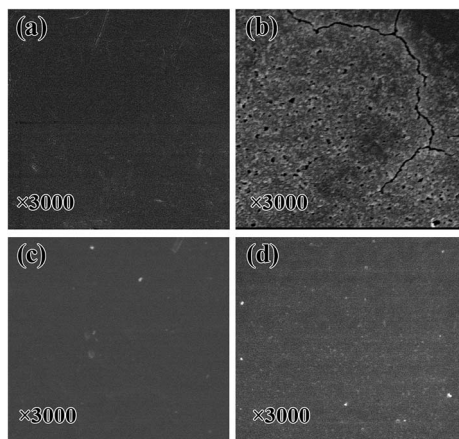


Fig. 11 SEM images before and after UV irradiation for 192 h: (a) the neat PPS film before irradiation, (b) the neat PPS film after UV irradiation, (c) the  $\text{TiO}_2@SiO_2/APTES/PPS$  composite film with 1 wt% loading before irradiation and (d) the  $\text{TiO}_2@SiO_2/APTES/PPS$  composite film with 1 wt% loading after UV irradiation.

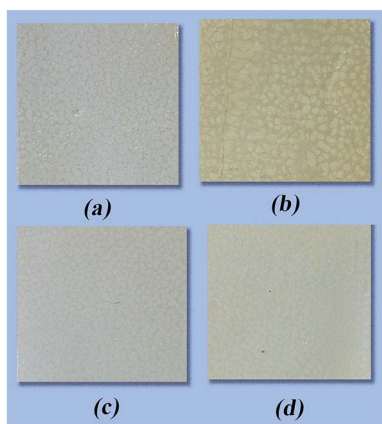


Fig. 12 The color of the films before and after UV irradiation for 192 h: (a) the neat PPS film before irradiation, (b) the neat PPS film after irradiation, (c) the  $\text{TiO}_2@SiO_2/APTES/PPS$  composite film with 1 wt% loading before irradiation, and (d) the  $\text{TiO}_2@SiO_2/APTES/PPS$  composite film with 1 wt% loading after irradiation.

neat PPS film, resulting in a deep yellow color. However, the  $\text{TiO}_2@SiO_2/APTES/PPS$  composite film only exhibits minimal yellowing, which suggests that the  $\text{TiO}_2@SiO_2/APTES$  nanoparticles are effective in protecting the PPS from discoloration due to UV radiation.

### Mechanical properties of the films

To further evaluate the effects of UV-resistance on the mechanical properties of PPS, tensile tests are carried out on films subjected to UV irradiation for 192 h at a tensile speed of  $10 \text{ mm min}^{-1}$ . Their breaking strength retention rates and breaking elongation retention rates are shown in Fig. 13. The pure PPS film exhibits 50.35% and 45.82% breaking strength retention rate and breaking elongation retention rate, significantly lower than those of the  $\text{TiO}_2@SiO_2/APTES/PPS$  films. The breaking strength retention rate improvements are found for our  $\text{TiO}_2@SiO_2/APTES/PPS$  films, and the retention rate of the 1 wt%  $\text{TiO}_2@SiO_2/APTES/PPS$  film shows a maximum improvement of 38.26% but this reduces at higher filler loadings due to nanoparticle agglomeration (Fig. 13a). Regarding the breaking elongation retention rate (Fig. 13b), a maximum improvement of 41.64% can be observed at a 2 wt%  $\text{TiO}_2@SiO_2/APTES$  loading, and this also shows a small decrease at higher loadings due to poor nanoparticle dispersion. These results reveal that the incorporation of the  $\text{TiO}_2@SiO_2/APTES$  nanoparticles into the PPS matrix imparts excellent anti-UV properties to the PPS matrix, leading to the mechanical performance improvement.

### Conclusions

In summary,  $\text{TiO}_2@SiO_2$  nanoparticles were prepared using a sol-gel method from TEOS and  $\text{TiO}_2$ , and further treated with APTES to obtain the  $\text{TiO}_2@SiO_2/APTES$  nanoparticles. FT-IR, XPS, TG and contact angle analyses confirmed that the  $\text{SiO}_2$  shell could be well deposited on the surface of core  $\text{TiO}_2$ , and that APTES could be further successfully attached on to the  $\text{TiO}_2@SiO_2$  surface. TEM images revealed that the core-shell structure was formed on the surface of the  $\text{TiO}_2$  and the APTES modified nanoparticles could be well dispersed in a PPS matrix. The  $\text{TiO}_2@SiO_2/APTES-0.6$  nanoparticles are the best candidates for improving the UV-resistance of a PPS polymer because

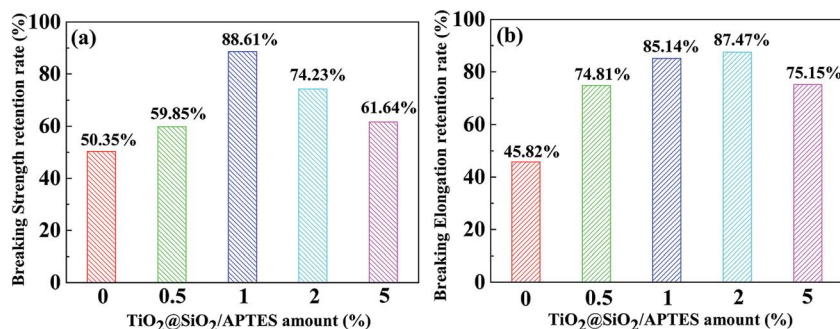


Fig. 13 (a) Breaking strength and (b) breaking elongation retention rate of the neat PPS film and the  $\text{TiO}_2@SiO_2/APTES/PPS$  composite films with 0 wt%, 0.5 wt%, 1 wt%, 2 wt%, and 5 wt% loading after UV irradiation for 192 h.



of their higher UV-shielding ability, lower photocatalytic activity and better dispersion. The TiO<sub>2</sub>@SiO<sub>2</sub>/APTES-0.6 nanoparticles were used as fillers in a PPS matrix, and ATR-FTIR analysis, UV screening tests, SEM characterization, and color change and tensile tests were used to investigate the anti-UV properties of PPS and its composites. Compared to the pure PPS film after UV irradiation, excellent anti-UV properties of the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES/PPS composite films are manifested in the superior photostability, good UV transmittance ability, minimal yellowing, and remarkably enhanced mechanical properties. On the basis of these results, it can be concluded that the TiO<sub>2</sub>@SiO<sub>2</sub>/APTES nanoparticles are an excellent filler in PPS to improve UV resistance.

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