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Comparison of dry and wet milling pre-treatment methods for improving the anaerobic digestion performance of the *Pennisetum* hybrid

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Two types of milling pre-treatment methods were used to study their effects on the anaerobic digestion performance of the *Pennisetum* hybrid. The physical structure of the *Pennisetum* hybrid could be significantly damaged with both milling pre-treatment methods. With an increase in treatment time, the pore volume, surface area, average pore diameter, and the crystallization index of the *Pennisetum* hybrid increased gradually. The anaerobic fermentation test showed that, among the dry and wet milling pre-treatments, the highest specific methane yield was obtained at 3 h dry milling pre-treated (358.07 mL g⁻¹ VS) and 6 h wet milling pre-treated grass (315.87 mL g⁻¹), which was 41.04% and 24.42% higher than that of the untreated *Pennisetum* hybrid (253.88 mL g⁻¹ VS). The median diameter (D50) of the *Pennisetum* hybrid was 25.28% and 22.36% lower than that of the untreated *Pennisetum* hybrid after 3 h dry and 6 h wet milling pre-treatment. After wet milling pre-treatment, the fluidity of the *Pennisetum* hybrid was much better than conventional "smashing" pre-treatment, which may make feeding easier in large-scale biogas projects. Good fluidity and optimization of the degree of milling pre-treatment could, therefore, be applied on an industrial scale in the future.

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1. Introduction

With the increasing use of energy resources and demand for sustainable development, finding new energy sources has an important role in the development of energy strategies.¹ Global warming and environmental pollution also require exploration of alternative methods of energy production.² Production of biogas by anaerobic fermentation has huge potential for meeting energy needs. Anaerobic digestion (AD) is a continuous biochemical process. AD can transform many types of biodegradable organic matter to clean, renewable biogas through the metabolism of microorganisms that can biodegrade polymers to CH₄ and CO₂.¹ AD is usually divided into "thermophilic AD" (55–70 °C) and "mesophilic AD" (35–37 °C). Compared with thermophilic AD, mesophilic AD systems exhibit better process stability and higher richness of bacteria. Acidification may occur and then inhibit the production of biogas during thermophilic AD. Other disadvantages of thermophilic AD are: low-quality effluent; increased toxicity and susceptibility to environmental conditions; requirement of larger investment; poor methanogenesis; higher net energy input. In addition, this process is more sensitive to environmental changes than the

mesophilic process.³ Although mesophilic systems afford low CH₄ yields and suffer from poor biodegradability, the pre-treatment of raw materials can, to a certain degree, alleviate these problems.

The sources of raw materials for use as fermentation feedstock are broad: maize straw, wheat straw, and cow dung. Disadvantages in using these raw materials for biogas production include high costs for transportation and storage. Dedicated energy crops make it possible for the bioenergy industry to have an adequate supply of renewable raw materials.⁴ Many perennial energy crops are planted in China's marginal lands: the *Pennisetum* hybrid, giant reeds, switchgrass, and elephant grass.⁵ The *Pennisetum* hybrid is promising feedstock for biogas production due to its higher volatile solid (VS) content.⁶ The dry matter content of its leaves accounts for ≈ 50% of the whole plant. It has strong regeneration ability and can be harvested several times during the growing season.⁷ It has high annual production of 90–120 ton hm⁻².⁸ The *Pennisetum* hybrid can grow on marginal lands because it has high tolerance to hostile environments, and it is anticipated to have a positive impact on the environment.^{2,5}

However, bioconversion is inefficient due to the presence of lignocellulosic materials that are difficult to degrade by bacterial hydrolysis.⁹ Lignocellulosic materials mainly consist of three types of polymers—cellulose, hemicellulose, and lignin—which are associated with each other, as well as smaller amounts of pectin, protein, extractives, and ash.¹⁰ The lignin is

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closely associated with hemicellulose because it covers cellulose and creates a physical barrier for hydrolytic enzymes.¹¹ Furthermore, the cellulose arranges itself in crystalline structures, which are also difficult to degrade. Finally, large particles have a relatively small surface area where the microorganisms can attack the fibers and break down their structures.¹² A reduction of the particle size represents an interesting pre-treatment option for solids to be used in biological processes because it is not necessary to add chemical substances and the system is relatively simple.¹³ Smaller particles allow higher kinetics during the biological processes through the release of dissolved organic matter.¹⁴ Also, smaller particles can stimulate hydrolysis by increasing the surface area and pore volume for the microorganisms to access,¹⁵ and cause a modification of the lignocellulosic structures through alteration of the cellulose crystallinity or lignin distribution.¹⁶

There are increasing numbers of studies on the pre-treatment methods of AD feedstock. Steam explosion is among the most widely applied thermal pre-treatment methods for enhancing CH₄ production from lignocellulosic biomass. However, when a steam explosion is carried out, the release of furans and phenolic compounds may have an inhibitory effect on methanogens, leading to decreased gas production.¹⁷ “Ensiling” is the most common process used for farm-scale storage of energy crops. Chopped biomass undergoes anaerobic lactic fermentation, but loss of matter is a problem of ensiling pre-treatment.¹⁸ Enzymatic pre-treatments have been investigated at the laboratory scale. When enzymatic hydrolysis is applied upstream, AD occurs and there is a strong chance that released sugars are consumed by endogenous microorganisms. Romano *et al.*¹⁹ indicated that there was little increase ($\leq 13\%$), no impact or even a decrease ($\leq 10\%$) in biogas production. The combined effect of thermochemical disperser pre-treatment has been carried out and indicates that biogas production is comparatively higher. Production of volatile fatty acids (VFAs) can reach 675 mg L⁻¹ after thermochemical disperser pre-treatment.²⁰ Kavitha *et al.*²¹ investigated the synergistic effects of a combined thermochemical-sonic disintegration technique. However, limited literature is available on milling pre-treatment of the *Pennisetum* hybrid for biogas engineering.

In the present study, the *Pennisetum* hybrid was processed in a planetary ball mill at a rotational speed of 600 rpm and a ball : powder ratio of 10 : 1 at room temperature. The planetary ball mill had four ball-grinding jar holders installed on a single planetary disk. When the latter was rotated, the jar axis made planetary movements. With the balls ground and mixed grass at high speed, the grass in the jars was smashed. After pre-treatment, the particle size was reduced remarkably. The resulting slurry could be used as raw fermentation material and fed continuously into an anaerobic reactor for biogas production. The purpose of this study was to explore the effect of milling pre-treatments on the structure of the *Pennisetum* hybrid. Then, the treated *Pennisetum* hybrid was tested to identify the effect of treatment in mesophilic AD batch experiments at 35 °C. Then, microbial community analyses were done to assess the changes in microbial communities during AD.

Table 1 Characteristics of the *Pennisetum* hybrid silage and inoculum for AD^a

Analysis	<i>Pennisetum</i> hybrid silage	Inoculum
pH	—	7.71 ± 0.04
TS (%)	21.93 ± 1.02	1.3729 ± 0.03
VS (%)	19.81 ± 0.54	0.7566 ± 0.02
Total C (% TS)	41.85 ± 0.31	30 ± 0.42
Total N (% TS)	0.78 ± 0.00	2.84 ± 0.11
C : N	53.65 ± 0.40	10.56 ± 0.58
NH ₄ -N (mg L ⁻¹)	—	1168 ± 8
Lignin (% TS)	19.603 ± 0.497	—
Cellulose (% TS)	45.01 ± 1.30	—
Hemicellulose (% TS)	20.05 ± 0.82	—
Calorific value (kJ g ⁻¹)	13.20 ± 0.043	—
Starch (% TS)	15.2 ± 0.13	—
Crude fat (%)	2.0 ± 0.05	—
Crude protein (%)	5.2 ± 0.21	—
Carbohydrate (% TS)	71.3 ± 2.00	—
Total sugar (% TS)	3.2 ± 0.12	—
Water (% TS)	10.7 ± 0.38	—

^a Results are shown as mean ± sd ($n = 3$); TS = total solids; VS = volatile solids.

2. Experimental

2.1 Substrates and inoculum

The *Pennisetum* hybrid (*Pennisetum americanum* × *P. purpureum*) was harvested from the Ruhu district of Guangdong Province (China) on 3 January 2016. The growth stage of the *Pennisetum* hybrid was set at 2 months so that we could obtain raw material with lower lignin content. No fertilizer was applied during the planting season. The pH, organic matter content, total nitrogen content, total phosphorus content, and total potassium content of the soil was 5.35 ± 0.1, 8.003 ± 0.4 g kg⁻¹, 476.66 ± 4 mg kg⁻¹, 313.33 ± 6 mg kg⁻¹, and 17.46 ± 0.5 g kg⁻¹, respectively. The grass was cut into pieces of length 20 mm using a hay cutter. Then, the grass was ensiled for 12 weeks in cylindrical plastic buckets (diameter, 0.8 m) wrapped in polyethylene foil and subsequently placed in the shade to facilitate bioconversion efficiency. After the silage, the grass was placed in an oven at 80 °C and removed after 5 h. This is because fresh grass is difficult to crush completely due to bast fiber in the stem; after dehydration the fiber can be crushed more easily. After crushing for 1 min, the substrates were homogenized and subsequently stored at 4 °C in a refrigerator.

The anaerobic sludge used as the inoculum was collected from an AD at a cattle farm in Longmen County (Guangdong Province) and then cultured in a mesophilic AD reactor fed with pig manure. Before use, the inoculum was sieved through a 1 mm mesh to remove large particles and grit. The chemical characteristics of the *Pennisetum* hybrid and sludge are presented in Table 1.

2.2 Milling treatment

A planetary ball mill device was employed to pre-treat the grass hybrid. Milling pre-treatment was done in two ways: (i) “wet” milling (by addition of 1/3 volume of deionized water to the



milling tank); (ii) “dry” milling (without the addition of water to the milling tank). Four milling times—3, 6, 9, and 12 h—were used for wet and dry milling (identified as “dry 3”, “dry 6”, “dry 9”, “dry 12”, “wet 3”, “wet 6”, “wet 9”, and “wet 12”, respectively). A 50 g (VS) sample was processed for each milling time. A total of 200 g (VS) samples was processed. The particle-size distribution was analyzed using a laser granulometer. The particle size of the substrate decreased and the surface area increased with milling time.

2.3 AD

The AD equipment consisted of an anaerobic digester (1 L reagent bottle), a biogas collector (2 L Erlenmeyer flask), and a water discharge collector (1 L Erlenmeyer flask). The biogas generated in the digester was transported to the head space of the bottle using a glass pipe. Then, the water in the bottle was pressed out and overflowed into the receiver through another glass pipe. The volume of the water discharged from the bottle represented the volume of biogas generated in the digester.

The inoculum and *Pennisetum* hybrid silage were added at a ratio of 2 : 1 based on VS contents. All reactors were filled with 1000 mL of the inoculum, and 1.011 g L⁻¹ of sodium bicarbonate was added to improve the buffer capacity. The inoculum without addition of any feedstock was used as a control. Reactor headspaces were flushed with N₂ and placed in a mesophilic water bath at 35 ± 1 °C for 46 days. Each experimental run was carried out in duplicate. The biogas generated was measured every day for the first 7 days and every 3 days for subsequent days. At predetermined days (0, 1, 2, 3, 4, 5, 6, 7, 11, 15, 20, 27, and 39), the content of each reactor was mixed thoroughly and sampled for pH and VFA, and the microbial community composition was analyzed on days 0, 2, 5, 15, and 35. After termination, the total solids (TS) and volatile solids (VS) contents were analyzed.

2.4 Analytical methods

Standard analytical methods were used to determine the TS and VS contents of the inoculum and silage feedstocks.²² C, N, and H contents were measured using a Vario EL element analyzer. Displacement of saturated brine solutions was used for calculation of daily biogas yield. Mixtures of silage samples (20 g) and deionized water (180 mL) were placed in a refrigerator at 4 °C for 24 h, and then filtered through four-layer gauze. A pH meter (pHS-3C) was used for pH determination. The concentration of NH₃-N was determined using a Hach® test kit and spectrophotometer. The VFA contents were determined by a high-performance liquid chromatography system (e2695; Waters, USA) equipped with a refractive index detector, a Shodex sugar SH-1011 column with 0.005 M H₂SO₄ as the mobile phase at 0.5 mL min⁻¹ and a column temperature of 50 °C. The gas composition (CH₄, CO₂, and N₂) was determined using a gas chromatograph (hp5890) equipped with a thermal conductivity detector and Porpak5 column. The flow rate of the carrier gas (Ar) was 7.5 mL min⁻¹, and the temperatures of the injection port, column, and detector, were 30 °C, 40 °C, and 120 °C, respectively.

The special surface area, pore size, and total pore volume of the raw materials were analyzed with an automated surface and porosity analyzer (SI-MP-10/Pore Master 33; Quanta Chrome Instruments, USA).

2.5 Analyses of high-throughput microbial community sequencing data

2.5.1 DNA extraction, amplification of the 16S rRNA gene, and sequencing. To analyze the structure of the microbial communities in the anaerobic digester, 0.5 g of sludge at 1, 3, 7, 20, 30, and 45 days of incubation was used for DNA extraction. Total DNA was extracted according to a method described.²³ For sequencing, 16S rRNA genes were amplified with primers 515F (5'-GTGYCAGCMGCCGCGGTA-3') and 909R (5'-CCCCGYCAATTCMTTTRAGT-3' targeting the bacterial and archaeal V4-V5 region in the 16S rRNA gene) with a 10-mer barcode at the 5' end of primer 515F.²⁴ To minimize polymerase chain reaction (PCR) bias, two PCR reactions were set up for each sample, and the PCR products in the replicate reactions were pooled. The amplicons from each sample were pooled with an equimolar concentration. Then, the PCR products were purified by a DNA gel extraction kit (Sangon Biotech, China). Finally, sequencing to the PCR product was done using an Illumina MiSeq platform (Illumina, USA).

2.5.2 Processing of sequencing data. The raw sequences were sorted based on the unique sample barcodes, trimmed for sequence quality, and denoised using the QIIME pipeline.²⁵ Chimera sequences were removed using the UCHIME algorithm.²⁶ The sequence number varied among samples, so we randomly re-sampled the sequences to 5600 reads per sample for further analysis. Then, the sequences were clustered by the complete linkage clustering method in the QIIME pipeline. The sequences were clustered into operational taxonomic units (OTUs) with a threshold of 97% similarity and assigned to taxonomic classifications using an RDP classifier. Data were expressed as the means ± standard deviations of the triplicate measurements. Differences between mean values were examined by one-way analysis of variance, and statistical significance was assumed at $P < 0.05$.

3. Results and discussion

3.1 Change of physical structure after milling pre-treatment

The purpose of milling pre-treatment was to increase the surface area and digestibility of the *Pennisetum* hybrid. Milling could also increase the rates of degradation and volumetric biogas production during the AD process. Meanwhile, the smaller the particle size, the more likely it is that severe acidification will occur during the fermentation cycle. A decrease in pH can inhibit the activity of CH₄-producing bacteria, which leads to a decrease in CH₄ production. Hence, it is necessary to explore the optimal crushing degree of the *Pennisetum* hybrid to increase the amount of CH₄ production while not causing severe acidification.

Table 2 shows the particle-diameter distribution, pore volume, surface area, and average pore diameter of the *Pennisetum* hybrid before and after pre-treatment. The size of the



Table 2 Pore volume, surface area, average pore diameter, and particle-diameter distributions of the *Pennisetum* hybrid silage before and after pre-treatment^a

Milling time (h)		0	3	6	9	12
Dry milling	Pore volume (cm ³ g ⁻¹)	1.52 × 10 ⁻³	4.6 × 10 ⁻³	5.43 × 10 ⁻³	5.57 × 10 ⁻³	7.71 × 10 ⁻³
	Surface area (m ² g ⁻¹)	1.392	2.228	2.532	2.68	3.895
	Average pore diameter (nm)	4.37502	10.3018	8.26448	8.09834	7.91347
	D10 (μm)	100.62	33.25	25.815	21.945	11.79
	D50 (μm)	313.8	234.46	131.75	106.12	47.92
	D90 (μm)	1056.45	959.8	535.52	469.22	202.25
	Wet milling	Pore volume (cm ³ g ⁻¹)	1.52 × 10 ⁻³	5.99 × 10 ⁻³	6.63 × 10 ⁻³	9.11 × 10 ⁻³
Surface area (m ² g ⁻¹)		1.392	1.936	2.678	4.202	4.777
Average pore diameter (nm)		4.37502	9.90184	12.3670	8.95684	7.63025
D10 (μm)		100.62	95.89	88.49	78.08	65.57
D50 (μm)		313.8	290.87	243.64	165.96	149.94
D90 (μm)		1056.45	1033.49	810.59	759.95	684.73

^a Results are shown as means ± sd (*n* = 3); DX indicates that X% of the sample size is smaller than DX.

surface area reflects the opportunities for contact with anaerobic microorganisms and raw materials, which determines the degree of difficulty for AD. The hydrolysis rate and the degree of cellulose hydrolysis are directly related to the size of the surface area of the raw materials.²⁷ For the dry 3 and wet 6 pre-treatments, the surface area of the *Pennisetum* hybrid was 2.228 m² g⁻¹ and 2.678 m² g⁻¹, respectively, or 60.06% and 92.39%, higher than that of the untreated grass (1.392 m² g⁻¹). The median diameters (D50) of the *Pennisetum* hybrid were 234.46 μm, 131.75 μm, 106.12 μm, and 47.92 μm for dry 3, 6, 9, and 12, respectively, or 25.28%, 58.01%, 66.18%, and 84.73%, lower than that of the untreated *Pennisetum* hybrid (313.80 μm). The median diameters (D50) of the wet 3, 6, 9, and 12 were 290.87 μm, 243.64 μm, 165.96 μm, and 149.94 μm, respectively, or 7.3%, 22.36%, 47.11%, and 52.22%, lower than that of the untreated *Pennisetum* hybrid. With an increase in treatment time, the pore volume, surface area, and average pore diameter of the *Pennisetum* hybrid gradually increased. This effect helped to increase the accessibility of the substrate to microorganisms, thus improving the fermentation efficiency.

Milling treatment changed the surface structure of the *Pennisetum* hybrid and changed its structural characteristics. X-ray diffraction can be used to investigate the change of crystallinity in raw materials. With an increase in treatment time, the cellulose crystallinity index (CrI) of the *Pennisetum* hybrid increased gradually. This may have been due to the removal of amorphous components, such as hemicellulose and lignin, during the pre-treatment process, which leads to a relative increase in the proportion of crystalline cellulose. The characteristic peak did not shift or diffract, so the milling treatment did not change the cellulose crystal form of the *Pennisetum* hybrid.²⁸ The cellulose in the untreated *Pennisetum* hybrid was inlaid and wrapped with the hemicellulose and lignin yet, due to the reduction of cellulose and lignin in the treated *Pennisetum* hybrid, the shape of the characteristic peak became sharp, the width of the half peak was reduced, and the response was enhanced. This shows that the cellulose content of the *Pennisetum* hybrid increased after the milling treatment, which

improved the CrI. A clear relationship between the CrI and the degree of damage to the material structure has been shown in a previous study,²⁹ which is in agreement with our experimental results: with an increase in the degree of damage to the material structure, the CrI also increased.

3.2 Biogas production

As indicated in Fig. 1a, the specific biogas yields of untreated grass, and the dry 3, 6, 9, and 12 treatments reached 467.33, 676.17, 458.51, 443.13, and 395.5 mL g⁻¹-VS, respectively. The highest cumulative biogas yield (676.17 mL g⁻¹-VS) was obtained with the dry 3 treatment, at 44.68% higher than that of the un-milled samples. The biogas production decreased for the other pre-treatments compared with that of the untreated *Pennisetum* hybrid. Also, Fig. 1b shows that the specific biogas yields of untreated grass, and the wet 3, 6, 9, and 12 treatments reached 467.33, 535.17, 577.00, 492.00, and 438.17 mL g⁻¹-VS, respectively. The wet 6 treatment had the highest yield, which was 23.47% higher than that of the untreated grass. This phenomenon could be because the pre-treated *Pennisetum* hybrid has a larger specific surface area and smaller particle size, which results in the acidification of the reactor. Thus, a reduction in gas production in the corresponding reactor occurs. These results indicated that >6 h for dry milled grass and >9 h for wet milled grass does not increase the biogas yield. Furthermore, >6 h for dry milled grass and 9 h for wet milled grass inhibited CH₄ production.

Biogas CH₄ contents are shown in Fig. 1c and d. The CH₄ contents of the dry milled grass digesters increased gradually. On day 15, CH₄ contents reached about 74–77%, and then decreased gradually afterwards. Also, Fig. 1d shows that, in the wet milled grass digesters, the highest CH₄ contents (78.27%) during the 46 day digestion were obtained with the wet 3 AD on day 27. After day 27, the CH₄ contents of all digesters fluctuated between 60% and 75%.

The specific CH₄ yields for the pre-treated *Pennisetum* hybrid during the 46 days of AD are presented in Fig. 1e and f. Among the four dry milled grass pre-treatments, the highest specific



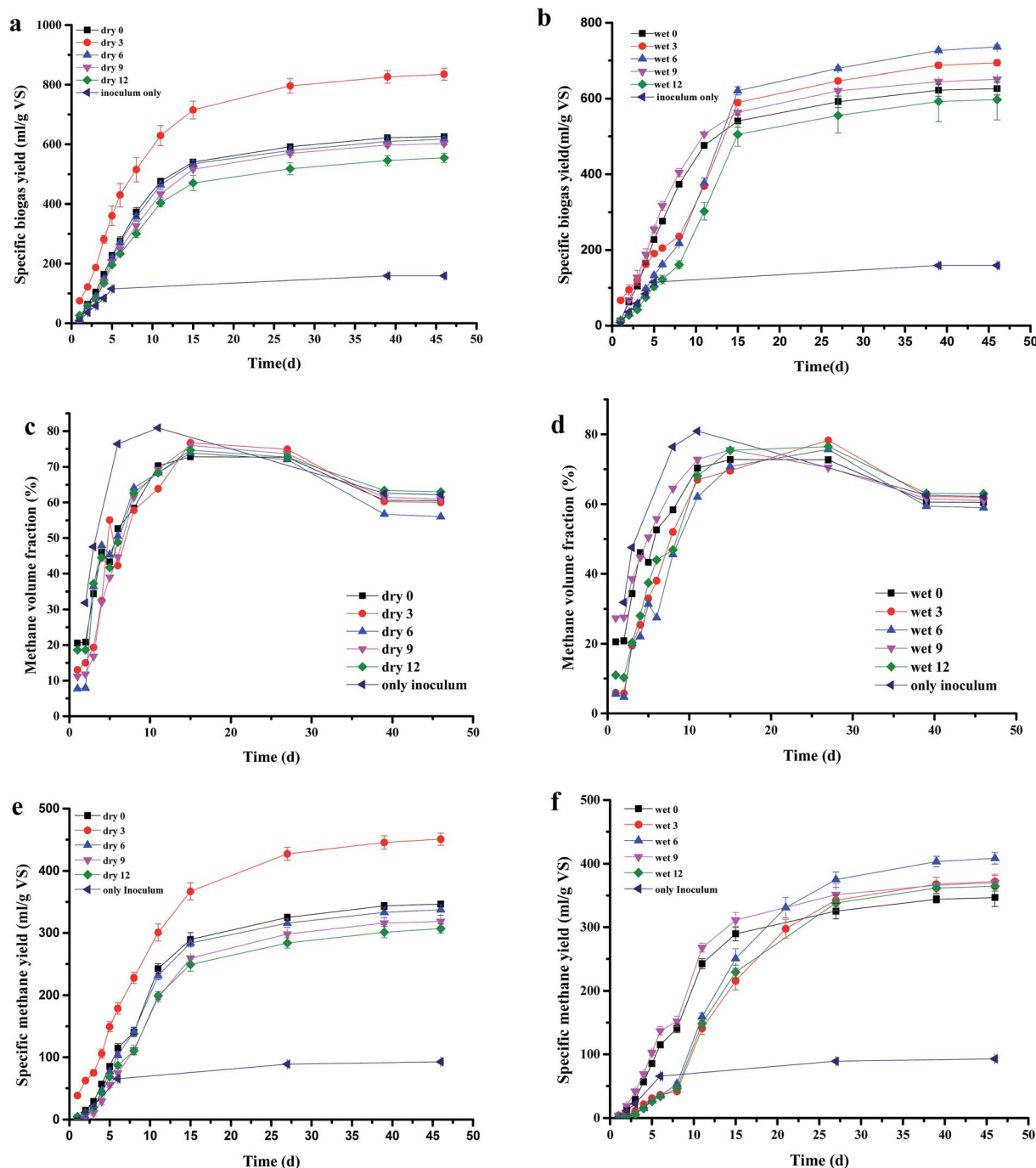


Fig. 1 Biogas production by pre-treated grass: (a) specific biogas yield of dry milled grass, (b) specific biogas yield of wet milled grass, (c) methane volume fraction of biogas from dry milled grass, (d) methane volume fraction of biogas from wet milled grass, (e) specific methane yield of dry milled grass, and (f) specific methane yield of wet milled grass.

CH_4 yield was obtained for the dry 3 AD ($358.07 \text{ mL g}^{-1}\text{-VS}$), which was 41.04% higher than that of the untreated grass AD ($253.88 \text{ mL g}^{-1}\text{-VS}$), followed by dry 6 ($244.78 \text{ mL g}^{-1}\text{-VS}$), dry 9 ($225.74 \text{ mL g}^{-1}\text{-VS}$), and dry 12 ($214.26 \text{ mL g}^{-1}\text{-VS}$), respectively. The specific CH_4 yields for the wet 3, 6, 9, and 12 AD reached 278.99, 315.87, 277.12, and 271.55 $\text{mL g}^{-1}\text{-VS}$, respectively. The wet 6 AD had the largest specific CH_4 yield, at 24.42% higher than that of the untreated grass ($253.88 \text{ mL g}^{-1}\text{-VS}$).

Several analyses have been developed to investigate the effects of pre-treatment on the feedstock of AD and mainly to describe the improvements in the CH_4 yield. "Partial composting" has been investigated as a pre-treatment step in AD. Mshandete *et al.*³⁰ obtained a 26% higher CH_4 yield from sisal pulp pre-treated during 9 h of composting under aerobic conditions. Alkaline pre-treatment is a suitable method for solubilizing lignin. Sambusiti *et al.*³¹ investigated the effect of



alkaline (NaOH) pre-treatment on ensiled sorghum forage in semi-continuous digesters. It was observed that pre-treatment with 10 g NaOH/100 g TS increased the CH₄ yield by 25% compared with untreated sorghum. Steam explosion of different lignocellulosic feedstocks has been thoroughly studied and applied at the laboratory scale. Forgacs *et al.*³² studied the co-digestion of steam-exploded citrus waste with municipal solid wastes in continuous reactors and found CH₄ production of 0.56 m³ CH₄ per kg VS d. Enzymatic pre-treatments have been investigated at the laboratory scale and biochemical methane potential tests showed that the addition of the enzyme to laboratory-scale batch anaerobic tests can lead to an increase in biogas yield of ≈10%.³³ Several research studies have shown that combined pre-treatment is efficient at enhancing the extent and rate of sludge AD. According to Kavitha *et al.*,³⁴ though combined thermochemical-sonic disintegration combination pre-treatment enhanced the preliminary rate of CH₄ generation as a result of increased solubilization, it caused only a non-significant increase in CH₄ generation. Rani *et al.*³⁵ studied the influence of combined alkaline and disperser pre-treatment on sludge disintegration, and found that biogas production was 76% higher than that of control at optimized conditions. Our investigation indicated that milling pre-treatment of the *Pennisetum* hybrid was effective in improving CH₄ yield compared with other single pre-treatments.

3.3 Changes in pH and VFA

During AD, the pH value is a significant parameter that is highly sensitive to the buffering capacity and VFA concentration. The pH values had a completely different trend than VFA concentrations. As shown in Fig. 2e and f, pH values of 6.6–6.7 and 6.4–6.6 in the dry and wet AD systems were detected at day 4, and at that time the acetic acid reached maximum yields of 2500–3000 mg L⁻¹ and 3500–4000 mg L⁻¹, respectively. The CH₄ yields from the dry 6, dry 9, dry 12, wet 9, and wet 12 AD were relatively lower, which could have been caused by the acidification of the digestion and inhibition of methanogenesis, resulting in falling production of CH₄. Thereafter, the pH values appeared to increase from 7.6 to 7.9, whereas the VFA concentration decreased, which indicates that VFA was being transformed to CH₄.

The evolution of VFAs has a very significant role in guaranteeing the effect of AD, and strongly influences the pH value, alkalinity, and methanogen activity.^{16,36} Rapid hydrolysis and acidogenesis is a major challenge in AD, and can lead to the accumulation of VFAs. Irreversible acidification and inhibition of methanogenesis would result in failure of the digester.^{37,38} The variations in VFAs during AD of the milled *Pennisetum* hybrid are shown in Fig. 2a–d. The data indicate that the dominant VFA was acetic acid. After starting the test, the concentrations of VFAs for all AD reactors increased rapidly. Among them, as shown in Fig. 2a and c, the concentrations of acetic acid and propionic acid in dry 3 rapidly dropped to about 70–80 mg L⁻¹ and 200–300 mg L⁻¹, respectively, after a brief increase. The concentrations of acetic acid and propionic acid

in dry 6, 9, and 12 reached a maximum of about 2700 mg L⁻¹ and 1400 mg L⁻¹ on day 4, and then dropped slowly until the digestion process was complete. The decrease in the VFAs concentrations indicates that the production of VFAs is slower than its consumption by methanogenesis. This finding suggests that the hydrolysis of lignocellulose is the rate-limiting step for the AD of the *Pennisetum* hybrid. Constant CH₄ contents of 50–60% were achieved. Changes in the concentrations of acetic acid and propionic acid are shown in Fig. 2b and d, respectively. The highest concentrations of acetic acid and propionic acid were detected in the wet 9 and wet 12 AD reactors, with values of 3500–4000 mg L⁻¹ and 1500–1800 mg L⁻¹, respectively. Conversely, the wet 6 AD system did not show accumulation of acetic acid or propionic acid after 5 days, with values of 80–100 mg L⁻¹ and 400–500 mg L⁻¹, respectively. This phenomenon led to a decline in CH₄ production for the dry 6, dry 9, dry 12, wet 9, and wet 12 AD systems. This could have been because of acid accumulation, at 3000 mg L⁻¹ acetic acid and 1500 mg L⁻¹ propionic acid, and a drop in pH to 6.5.

3.4 Microbial community analyses

The compositions of the microbial communities were analyzed dynamically to assess how milling pre-treatment impacted the microbial activity and the adaptation of microbial communities to specific processing conditions. As shown in Table 3, the cumulative recovered reading of the dry and wet samples was 1 762 583, and the total amount of OTUs was 95 709. OTUs are indicators of the quantity of bacterial communities. The OTUs of the dry milled grass AD were 48 516, slightly higher than that of the wet milled grass (47 193). The Chao1 algorithm was also used to estimate the number of OTUs in microbial communities. The Chao1 and OTUs estimators showed similar trends, and indicated that the bacterial communities for wet milled grass AD had lower richness than those for dry milled grass AD. The diversity of a microbial community can also be reflected by Shannon and Simpson indices. A higher Shannon index indicates a higher diversity of the microbial community, whereas a lower Simpson index indicates higher diversity. The Shannon indices for dry milled grass AD were 4.06–4.66, and for wet milled grass AD they were 3.58–4.57. The Simpson indices were 0.11–0.06 and 0.15–0.04, respectively. The Shannon and Simpson indices showed that dry milled grass AD had a higher diversity of the microbial community compared with wet milled grass AD. The phenomenon mentioned above explained why the CH₄ yield of dry milled grass AD was better than that for wet milled grass AD. The coverage values of all samples were >0.95, indicating that most of the bacteria were within the range of detection.

Principal component analyses indicate changes in the structure of a microbial community during AD. As shown in Fig. 3, principal components 1 (PC1) and 2 (PC2) accounted for 34.14% and 24.25% of the total change, respectively. Samples were aggregated into ten groups and identified by Roman numerals. The dry milled treatment samples were divided into groups I, III, IV, IX, and X and a part of group VIII (A-35d, B-35d, D-35d), whereas the other groups contained the wet milled



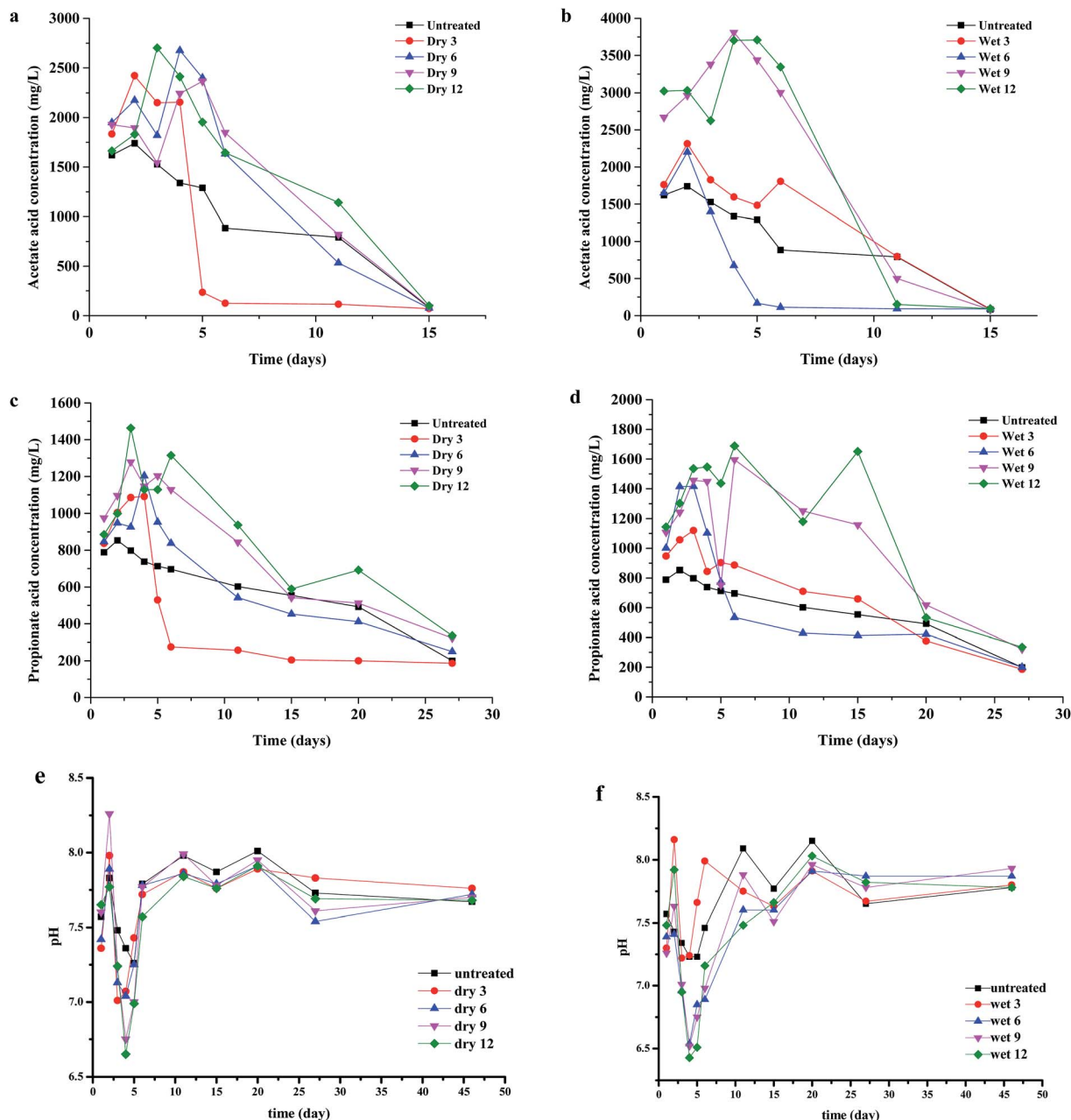


Fig. 2 Production of volatile fatty acids during anaerobic digestion of grass with four levels of pre-treatment: (a) concentrations of acetic acid for dry milled grass, (b) concentrations of acetic acid for wet milled grass, (c) concentrations of propionic acid for dry milled grass, and (d) concentrations of propionic acid for wet milled grass; and change in pH during anaerobic digestion for (e) dry milled grass and (f) wet milled grass.

treatment samples. Samples for days 1 and 4 of the wet milled grass (c and b) fell into groups II and V, respectively, whereas a and d fell into group VI, indicating that there was no significant change in the microbial-community structure during the first 4 days of digestion. The microbial-community structure of dry milled grass AD changed little compared with that of wet milled grass AD during the first 4 days of fermentation, as shown in groups I, III, and IV. This phenomenon indicated that there was no significant difference in the starting speed of all AD reactors. It is worth noting that sample A-4d was located in group III, not in group IV like the other day 4 samples. This may have been because dry 3 did not experience serious acidification

on day 4. Groups VIII and X indicated that the bacterial-community structure of the dry milled grass AD reached a relatively steady state after 15 days of digestion, whereas the wet milled grass entered stable fermentation much later. This result was consistent with the results for CH_4 production and VFAs.

During the AD, various bacterial (Fig. 4a and b) and archaeal (Fig. 4c and d) community structures at the genus level were detected. The dominant genus was the same for all AD processes, but the relative abundance of each genus was different depending on the pre-treatment type. Dominant bacteria included *Levilinea*, *Bacteroides*, *Saccharofermentans*, *Alkalitalea*, *Acinetobacter*, *Synergistes*, and *Proteiniphilum*.



Table 3 Alpha diversity statistics of bacterial communities during digestion

Fermentation time (days)	Sample	Reads	OTUs	Shannon	Chao1	Coverage	Simpson	
1	Dry 3	55 806	3154	4.16182	16 076.96	0.956779	0.069527	
	Dry 6	65 881	3094	4.061444	16 653.25	0.964466	0.073349	
	Dry 9	55 319	3317	4.262944	20 708.37	0.953398	0.058401	
	Dry 12	49 566	2468	3.934603	11 266.44	0.963786	0.091761	
	Wet 3	50 342	2954	4.28821	15 914.84	0.955445	0.052661	
	Wet 6	52 106	2912	4.217762	14 153.36	0.958488	0.050612	
	Wet 9	65 060	3049	3.577421	17 001.14	0.964694	0.153	
	Wet 12	53 422	2867	4.181939	15 505.93	0.959511	0.055752	
	4	Dry 3	44 738	2593	4.552737	11 772.70	0.958022	0.037974
		Dry 6	57 400	2846	4.091292	14 290.80	0.962997	0.064667
		Dry 9	65 840	3317	4.176026	15 842.01	0.961984	0.060175
		Dry 12	59 216	3004	4.144411	15 862.06	0.961885	0.056986
Wet 3		53 723	2715	4.204539	14 759.27	0.961339	0.04807	
Wet 6		49 341	2691	4.350349	14 441.16	0.958655	0.043056	
Wet 9		57 353	2745	4.06387	12 539.09	0.964797	0.075542	
Wet 12		56 180	3172	4.442022	19 673.33	0.955536	0.036447	
15		Dry 3	56 941	3064	4.652357	13 903.78	0.961118	0.036078
		Dry 6	57 035	3070	4.046908	16 617.67	0.958973	0.080478
		Dry 9	56 790	3351	4.288492	19 883.22	0.954147	0.063166
		Dry 12	59 693	3052	4.031164	14 938.78	0.961419	0.075797
	Wet 3	27 819	1742	4.598299	8076.64	0.956217	0.032259	
	Wet 6	47 790	2798	4.565135	13 479.78	0.956413	0.040131	
	Wet 9	52 524	2972	4.347882	15 072.07	0.958	0.051466	
	Wet 12	54 758	3035	4.234921	13 465.01	0.959129	0.080019	
	35	Dry 3	46 840	2675	4.204925	13 471.70	0.957899	0.084436
		Dry 6	53 967	3280	4.299125	13 595.23	0.956177	0.082486
		Dry 9	61 836	3321	4.379049	14 150.71	0.961689	0.065638
		Dry 12	58 822	2910	4.060932	11 422.52	0.9652	0.111108
Wet 3		75 160	3605	4.660527	19 655	0.964396	0.033939	
Wet 6		53 420	3342	4.663317	15 567.63	0.954549	0.055168	
Wet 9		53 765	3223	4.485514	13 220.17	0.957258	0.065835	
Wet 12		54 130	3371	4.207647	13 607.11	0.954591	0.102073	

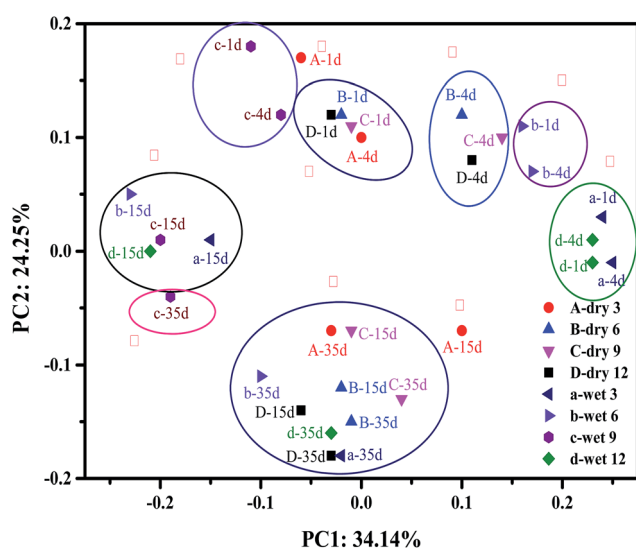


Fig. 3 Principal component analysis (PCA).

Dominant archaea included *Methanosaeta*, *Methanospirillum*, *Thermogymnomonas*, *Methanosphaerula*, *Methanosarcina*, and *Methanolinea*.

As shown in Fig. 4a, the most abundant bacteria at the genus level were *Levilinea* in samples from dry milled grass AD, followed by *Bacteroides*, at relative abundances of 2.33–27.76% and 0.4–24.94%, respectively. The two most abundant genera in the samples of wet milling treatment were *Bacteroides* and *Levilinea* (Fig. 4b), with relative abundance of 0.18–42.01% and 0.14–37.12%, respectively. *Levilinea* abundance was drastically reduced on day 4 of fermentation in dry 3 (11.98%), more so than in dry 6 (9.13%), dry 9 (8.26%), or dry 12 (8.18%). This may have been caused by acidification of the sample. As shown in Fig. 4b, the relative abundance of *Bacteroides* decreased with increasing fermentation time.

Some of the archaea, such as *Methanosaeta*, *Methanospirillum*, *Thermogymnomonas*, *Methanosphaerula*, *Methanosarcina*, and *Methanolinea*, occupied dominant positions in the fermentation process (Fig. 4c and d). The most abundant archaea at the genus level were *Methanospirillum* (up to 56.83% for wet 6 at 35 days), followed by *Methanosaeta* (up to 50.77% for dry 3 at 35 days), in dry and wet milled grass AD. For samples from dry and wet milled grass AD, after 15 days of digestion the relative abundance of *Methanospirillum* increased significantly; however, the relative abundance of *Thermogymnomonas* decreased significantly after 15 days of fermentation. This may have been due to the close correlation of *Methanospirillum* to the



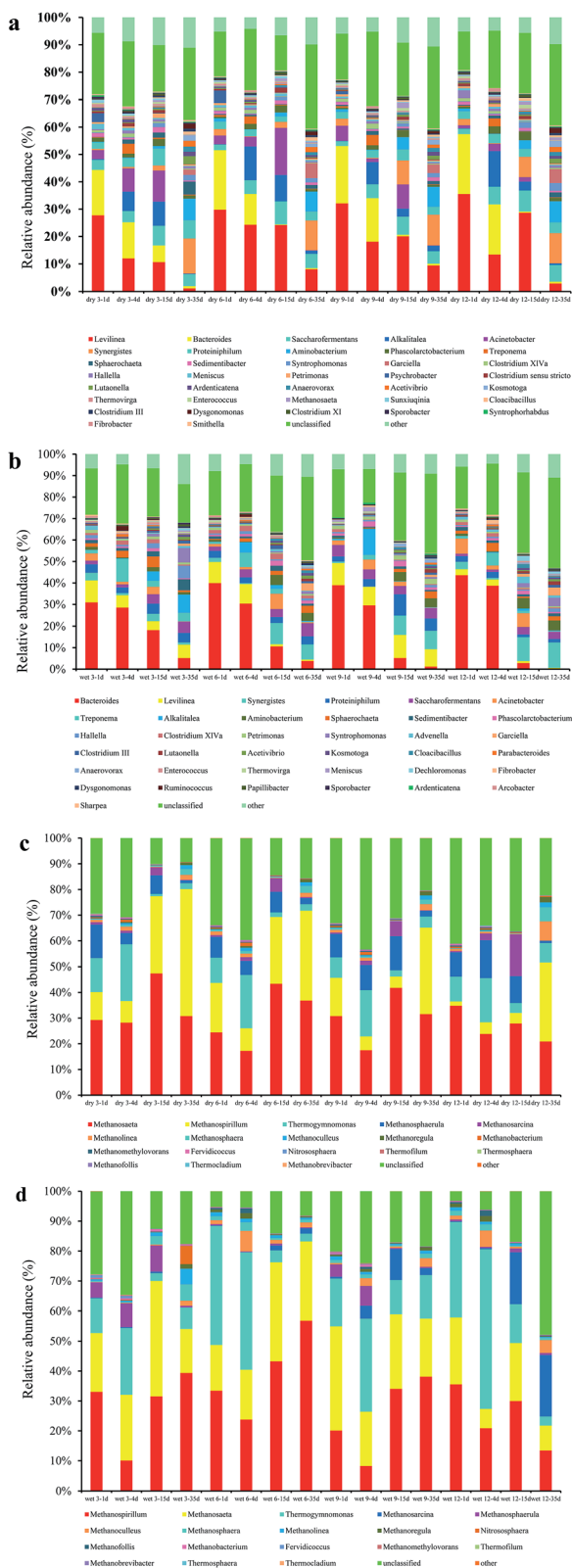


Fig. 4 Relative microbial abundances at the genus level for (a) bacteria in dry milled grass, (b) the most abundant bacteria in wet milled grass, (c) archaea in dry milled grass, and (d) archaea in wet milled grass.

methanogenic phase of AD. *Thermogymnomonas* was closely related to the hydrolysis of cellulose.

4. Conclusions

The use of a planetary ball mill can effectively reduce the particle size of the *Pennisetum* hybrid. Dry milling was more efficient than wet milling for a given processing time. The effects of milling were visually evident, and the pore diameters, pore volumes, and specific surface areas of the grass were altered. The CrI increased with increasing treatment time. The particle-size reduction significantly increased the digestibility of the raw material. Excessive breakage caused acidification, as detected by increasing concentrations of VFAs and changes in microbiological populations. This investigation showed a 41.04% increase in the specific CH_4 yields after 3 h of dry milling pre-treatment, and indicated that the milling pre-treatment of the *Pennisetum* hybrid was effective in improving the CH_4 yield. In addition, wet milling pre-treatment can improve the mobility of raw materials. Good fluidity and optimization of the degree of milling pre-treatment could, therefore, be applied on an industrial scale.

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