



Cite this: RSC Adv., 2017, 7, 9152

## Investigating microwave deicing efficiency in concrete pavement

Song Lu,<sup>\*a</sup> Jinyu Xu,<sup>ab</sup> Erlei Bai,<sup>a</sup> Junliang Liu<sup>a</sup> and Xin Luo<sup>c</sup>

Microwave deicing is an intelligent and environmentally friendly method that overcomes the many shortfalls of traditional deicing methods, including mechanical, chemical and thermal techniques. In this paper, a robust method was investigated and the microwave deicing efficiency was defined as the temperature-rise rate of a concrete surface heated to 0 °C. The heating of a concrete surface covered with an ice layer using microwaves from a rectangular waveguide was explored numerically and experimentally. A microwave deicing simulation model was constructed on the basis of finite element theory. Laboratory experiments were then carried out using a self-designed microwave deicing apparatus. The effects of the microwave frequency and pavement material on the microwave deicing efficiency were examined. The results indicate that the microwave efficiency is closely linked with the microwave frequency and pavement material. Compared with the use of a frequency of 2.45 GHz, using 5.8 GHz radiation decreased the penetration depth to 45%, while the microwave deicing efficiency increased by more than fivefold. When black iron oxide was added into the concrete mortar at 10 wt% of the total cement content, the microwave efficiency increased by more than 1.8-fold. Furthermore, the validity of the simulation model based on finite element theory was verified by the consistent results obtained between the simulations and experiments. Moreover, these results could provide theoretical guidance for the future application of microwave deicing.

Received 21st November 2016  
Accepted 12th January 2017

DOI: 10.1039/c6ra27109

[rsc.li/rsc-advances](http://rsc.li/rsc-advances)

## 1 Introduction

Winter ice can greatly reduce the friction coefficient of a pavement. On an icy pavement, automobile brake difficulties can cause accidents, while an increase in aircraft taxiing distance can easily cause overshooting. Pavement freezing has become a serious threat to transportation safety.<sup>1</sup> Therefore, it is very important to study effective methods to remove ice from pavements, and in particular, from important traffic facilities such as highways, airports and roads.

To deice pavements, the traditional methods are mechanical, chemical, or thermal. The mechanical method, which is easy to operate, requires substantial manpower and material resources, and its deicing effect is also not satisfactory, because the vibration and improper use of the machinery can lead to serious damage of the pavement surface.<sup>2</sup> Moreover, mechanical devices cannot be used under some severe environmental conditions. As for the chemical method, it may be effective in its ability to deice, but the salts required to remove the ice, mainly NaCl-based melting agents, may affect the chemical composition of the concrete structure and pollute the environment.<sup>3</sup> The thermal

method involves either an internal heating method or an external heating method. The internal heating method involves a heating element buried within the pavement, and possesses several disadvantages such as large investment, high energy consumption and unsatisfactory removal of thick ice. It can only be used for short segments of roadway, such as bridges.<sup>4</sup> The external heating method involves the use of high-temperature air produced by an old aircraft engine to melt snow and ice. The exhaust from the engine, at high temperatures of up to 400–500 °C, is usually used as the external heat source. Although this method is efficient, the engine fuel consumption is very high and it causes severe heat damage to airport pavement structures.<sup>5</sup> Rubber particles are also used for deicing; these are inlaid into pavements and can produce self-stress under automobile tire loads, making pavement deicing easier.<sup>6</sup> However, rubber particles are not suitable for constructing concrete pavements that require high strength, especially for those in airport runways.

Microwaves, which can rapidly heat dielectric and magnetic materials, are commonly used as a heat source. Ice scarcely absorbs microwaves, while concrete is a type of dielectric material. Accordingly, microwaves can heat concrete surfaces directly through the ice layer and weaken the bonding between the ice and concrete surface. Therefore, microwave heating provides an alternative approach for melting ice on the surface of concrete in an efficient and environmentally friendly way, and has good prospects for application to pavement deicing. The United States put forward research into microwave deicing in the 1980s, but the

<sup>a</sup>Department of Airfield and Building Engineering, Air Force Engineering University, Xi'an 710038, China. E-mail: lusong647@163.com

<sup>b</sup>College of Mechanics and Civil Architecture, Northwest Polytechnic University, Xi'an 710072, China

<sup>c</sup>Construction Engineering Planning & Design Institute, Logistic Support Department, Central Military Commission, Beijing 100036, China



method has not been widely adopted, due to low efficiency.<sup>7</sup> The natural magnetite in taconite is an outstanding microwave absorber and in order to enhance the microwave absorbing capacity of a pavement, Hopstock used taconite as the aggregate to construct a "microwave road". The microwave radiation was greatly absorbed by the taconite and converted into heat, improving microwave deicing efficiency.<sup>8</sup> Guan *et al.*<sup>9</sup> used a domestic microwave to heat a frozen road specimen. The ice slowly broke away from the specimen surface under the microwave radiation. However, their study lacked in-depth analysis of the factors contributing to the deicing efficiency. Jiao *et al.*<sup>10</sup> applied microwave deicing to an asphalt pavement and analyzed the key factors driving the deicing efficiency; however, water, which shows an excellent ability to absorb microwave radiation, was not taken into account in their simulation model. The water from melting ice has a great influence on the distribution of the temperature field. In addition, a number of patents concerning the design of microwave deicing vehicles have been filed. For example, Xu *et al.*<sup>11</sup> designed a model for a microwave deicing vehicle and applied to patent it, while Witt Highway Maintaining Equipment Company Ltd. in Foshan<sup>12,13</sup> devoted much effort to developing a microwave deicing vehicle for pavements and obtained two patents. However, microwave deicing has not been adopted in practice, due to its low efficiency. Therefore, the key to the practical application of microwave deicing in pavement deicing lies in the enhancement of the microwave deicing efficiency.

In this paper, the microwave deicing mechanism and the key factors that contribute to the deicing efficiency were analyzed. The microwave deicing efficiency is mainly affected by the microwave frequency and the pavement material, which were analyzed in-depth using simulation methods and experiments. A microwave deicing simulation model was constructed based on finite element theory. In order to verify the validity of the simulation model, a self-designed device was used to conduct the microwave deicing in laboratory experiments.

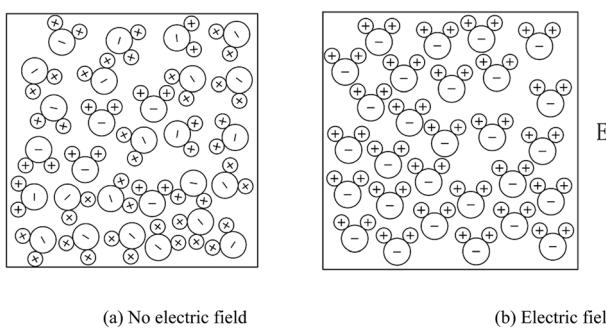


Fig. 1 Diagram showing dielectric polarization.

Table 1 The characteristic parameters of related substances

Material	Relative dielectric constant	Loss angle constant	Conductivity coefficient ( $\text{W}(\text{m}^\circ\text{C})^{-1}$ )	Density ( $\text{kg m}^{-3}$ )	Specific heat ( $\text{J}(\text{kg}^\circ\text{C})^{-1}$ )
Water	76.7	0.157	0.63	997	4179
Ice	3.2	0.0009	2.31	918	2052
Concrete	8	0.048	1.8	2300	880



attributes of materials responsible for the microwave-absorbing ability. The larger these parameters are, the stronger the ability is. The characteristic parameters of related substances are listed in Table 1.<sup>10</sup> The loss angle of ice is close to zero, accounting for the fact that the ice layer, which hardly absorbs microwave radiation, is almost transparent to microwaves.<sup>1</sup> Therefore, the microwaves can pass through the ice layer and heat the concrete surface directly.

### 3 Research methods

The temperature-rise characteristic of a concrete material under microwave irradiation is very complex, and many factors may influence this parameter. According to the mechanism analysis, microwave frequency and material type are the two prominent factors. In this paper, based on finite element theory, a microwave deicing simulation model was built. In addition, it is practicable to take the temperature-rise rate of a concrete surface heated up to 0 °C as the index for microwave deicing efficiency. The temperature field distribution in the interior and on the surface of the concrete was analyzed. The influence of the microwave frequency and the material type on the microwave deicing efficiency was analyzed in depth.

#### 3.1 Simulation model

The microwave generator of the microwave deicing vehicle is made up of many magnetrons and waveguides. For simplicity, the coupling effects between different microwaves produced by different magnetrons were ignored in this study. The microwave deicing efficiency was studied using a single magnetron and waveguide as an example. Relevant literature reports indicated that the penetration depth for 2.45 GHz microwaves in concrete is about 112 mm and the penetration depth for 5.8 GHz microwaves in concrete is deeper.<sup>14</sup> Therefore, the thickness of

the specimen was set to 150 mm and the thickness of the ice layer was set to 15 mm in the simulation model. Based on finite element theory, the model was built. The mesh graph shown in Fig. 2 indicates that the simulation model is composed of several types of domain, including concrete, ice layer, waveguide and air. The concrete dimensions are 150 mm × 150 mm × 150 mm, the dimensions of the waveguide for 2.45 GHz microwave radiation are 109.2 mm × 54.6 mm and the dimensions of the waveguide for 5.8 GHz microwave radiation are 40.4 mm × 20.2 mm. A perfect matching layer (PML), which can absorb microwaves from different angles without reflection, was adopted to model the radiation properties in a natural environment. Phase-change heat transfer was used to simulate the ice-to-water process. It can be seen that the water displays excellent microwave absorption, even though the ice layer hardly absorbs microwaves. Thus, the water melting from the ice layer must be seriously considered in the simulation. The origin of the coordinate system is set at the center of the concrete surface, the positive Z-axis points to the waveguide, and Path 1 is defined as the line from point (0, 0, -150) to point (0, 0, 15); namely, from the center of the concrete surface to that of the ice layer surface.

#### 3.2 Laboratory experiments

Laboratory experiments were conducted on the self-designed microwave deicing apparatus shown in Fig. 3, which is composed of a magnetron, waveguide, adjusting lever for waveguide height, cooling system and circuit system. The height of the waveguide port can be adjusted using the adjusting lever. Two cooling pipes with circulating water were added onto the magnetron to control the internal temperature. The apparatus for generating a frequency of 2.45 GHz is similar to that for generating 5.8 GHz, except for the waveguide dimensions, which are the same as those adopted in the simulation

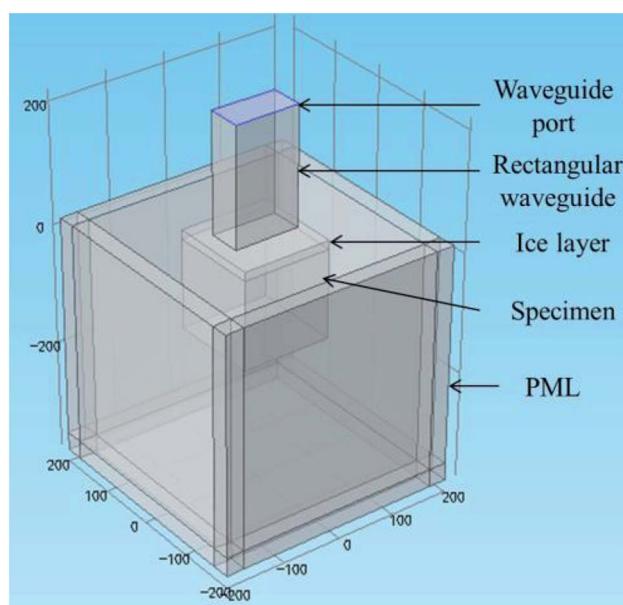


Fig. 2 Microwave deicing simulation model.

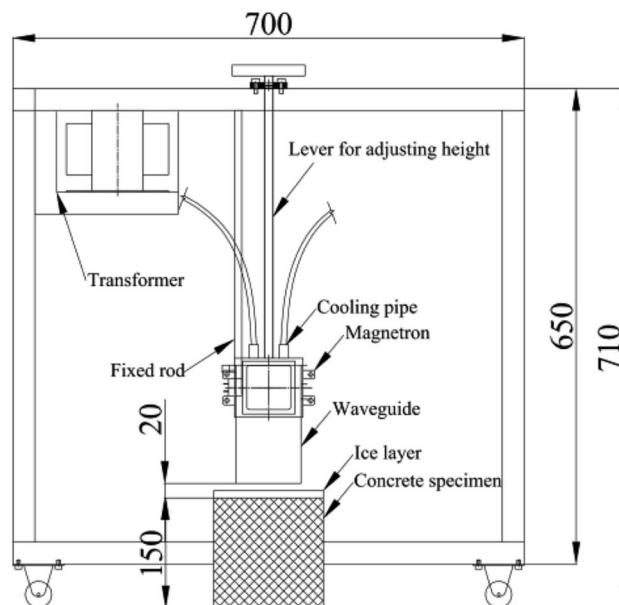


Fig. 3 Microwave deicing experiment apparatus.



model. In laboratory experiments, the microwave radiation is produced in the magnetron. Then, the microwaves propagate in a direction parallel to the waveguide. When the microwaves reach the waveguide port, they diffuse towards the ice layer and concrete specimen. Then they penetrate the ice layer and heat the concrete surface directly. The surface temperature increases under the microwave irradiation. The concrete specimens of dimensions 150 mm × 150 mm × 150 mm were covered with a 15 mm-thick ice layer. The thermocouple, recording the temperature change, was positioned at the interface between the concrete surface and the ice layer.

## 4 Results and discussion

### 4.1 Microwave frequency

Microwave frequency is a key factor influencing microwave heating which can affect the electromagnetic parameters of a material and the penetration depth of microwave radiation. A frequency of 2.45 GHz is generally used in industrial microwave heating. However, in contrast to industrial microwave heating, microwave deicing focuses only on the surface temperature change on a pavement. Compared with 2.45 GHz radiation, the heating efficiency of 5.8 GHz radiation is higher and exhibits a smaller penetration depth. Therefore, it is necessary to study the microwave deicing efficiency of 5.8 GHz radiation. This paper reports the deicing efficiency obtained using both simulations and experiments.

**4.1.1 Simulation research.** In the simulation model, the initial temperature of the air, concrete and ice layer was set to  $-10\text{ }^{\circ}\text{C}$ , the height of the waveguide end was set to 20 mm and the excitation power of the waveguide port was set to 1500 W. Free triangulation and free tetrahedral were adopted for mesh generation. The results demonstrate the relevance of employing a simulation model to microwave deicing.

Fig. 4 shows the highest temperatures achieved at a concrete surface under these two frequencies. The results indicate that when the highest temperature on the concrete surface reaches  $0\text{ }^{\circ}\text{C}$  from the same initial temperature ( $-10\text{ }^{\circ}\text{C}$ ), the microwave

duration time for 2.45 GHz is 24.5 s and the temperature-rise rate is  $0.41\text{ }^{\circ}\text{C s}^{-1}$ , whereas for 5.8 GHz, the microwave duration time is 4.5 s and the temperature-rise rate is  $2.22\text{ }^{\circ}\text{C s}^{-1}$ , which is 5.4 times that for 2.45 GHz. A possible reason for this observation may be that the polarization direction of the material under the effect of 5.8 GHz radiation changes faster and the friction between the polar molecules is stronger. Consequently, more heat is produced in the material and the surface temperature is higher. In addition, it was observed that the temperature-rise rate increases after the surface temperature reaches  $0\text{ }^{\circ}\text{C}$ . This is due to the excellent microwave absorbing ability of water. The polar molecules in water are more active than those in ice. Therefore, more heat is produced in water than in ice under the same microwave radiation. When the ice layer melts into water, the water absorbs more microwave energy and more heat is produced than in ice. Therefore, the temperature-rise rate increases after the surface temperature reaches  $0\text{ }^{\circ}\text{C}$ . Another interesting observation is that the temperature-rise rate increases and decreases repeatedly after the ice layer melts into water. The temperature difference between the ice and water is large and leads to heat transfer to the ice layer when the temperature of the water in the ice layer rises to a certain value. The surface temperature-rise rate then becomes slow, resulting in the melting of the ice into water and the absorption of more microwave energy. Then the temperature-rise rate continues to increase and even the surface temperature decreases, which can be clearly seen under the conditions of 2.45 GHz microwave irradiation.

The electric field mode is an important parameter that affects the heat generation rate in microwave heating. Taking Path 1 as an example, this study investigated the distribution of the electric field in concrete. Based on electromagnetic theory, microwave radiation can permeate into a material where the electric field mode decreases to  $e^{-1}$  times that at the material surface. The electric field distributions in concrete under these two frequencies are compared in Fig. 5. It is observed that, for 2.45 GHz, the electric field mode is  $8.21\text{ kV m}^{-1}$  on a concrete surface, and the depth is 118 mm as the field mode decreases to  $3.02\text{ kV m}^{-1}$  ( $e^{-1}$  times). However, for 5.8 GHz, the electric field

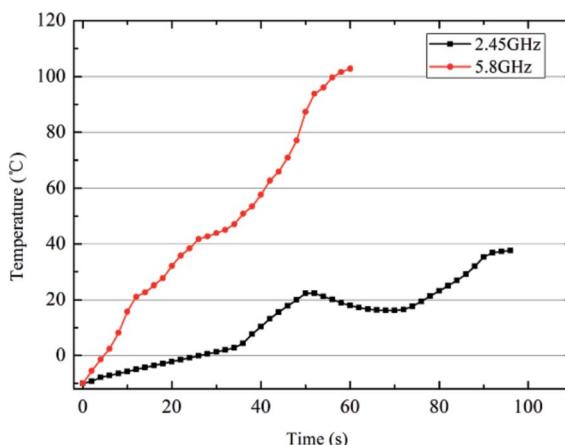


Fig. 4 The maximum surface temperature under frequencies of 2.45 GHz and 5.8 GHz.

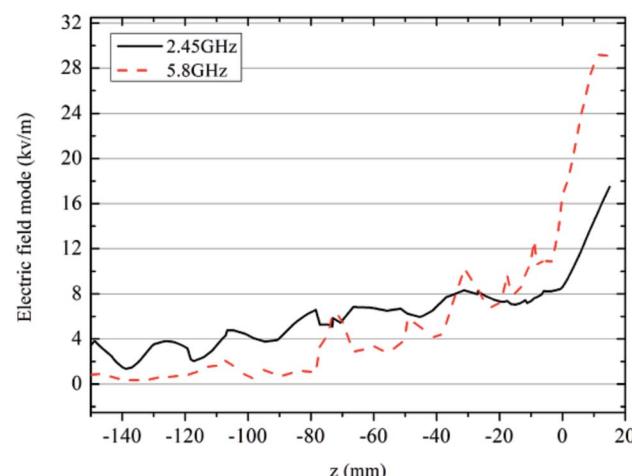


Fig. 5 Electric field distribution in concrete.



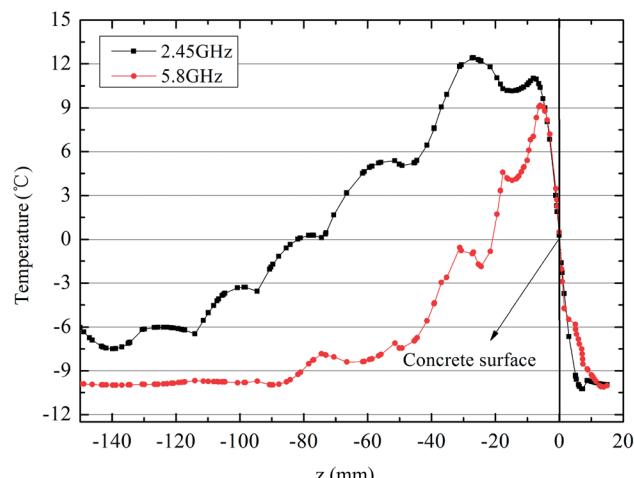


Fig. 6 Temperature field distribution along the vertical direction of concrete.

mode is  $12.38 \text{ kV m}^{-1}$  on a concrete surface. As the field mode decreases to  $4.56 \text{ kV m}^{-1}$  ( $e^{-1}$  times), the depth decreases to 53 mm. Therefore, the penetration of 5.8 GHz radiation is just 44.9% that of 2.45 GHz radiation in microwave deicing, which means that the heat produced by 5.8 GHz microwaves is more concentrated near the concrete surface, indicating that the 5.8 GHz frequency is more conducive to the application of deicing.

The temperature field distribution inside concrete is demonstrated in Fig. 6, for when the surface temperature reaches  $0^\circ\text{C}$ . The direction of the temperature field distribution is parallel to Path 1. This indicates that the temperature change curves along the direction of Path 1 under these two frequencies are similar. The temperature on the surface of the ice layer is the lowest. Then, the temperature increases with increasing depth until it reaches its peak at about 10 mm below the concrete surface. After this peak, the temperature decreases with increasing depth. As can be seen from Fig. 6, compared with 2.45 GHz, the heat generated by 5.8 GHz radiation is much closer to the concrete surface. The reason for this observation may be that the penetration depth of the 5.8 GHz radiation is smaller than that of the 2.45 GHz radiation. In addition, it also can be seen that the magnitude of the 5.8 GHz radiation is lower than that of the 2.45 GHz radiation. The main reason for this phenomenon may be that the duration time (4.5 s) of the 5.8 GHz microwave exposure is much shorter than that (24.5 s) for the 2.45 GHz microwaves. Thus, the heat produced by 5.8 GHz radiation is less. Above all, it can be concluded that microwaves with a frequency of 5.8 GHz are better for application to pavement deicing.

**4.1.2 Experimental research.** The concrete specimens were prepared in the mixture ratio of 330 kg of cement, 136 kg of water, 4 kg of superplasticizer, 563 kg of sand and 1438 kg of stone per  $1 \text{ m}^3$ . The specimens were then cured in an environmentally-controlled room at  $20^\circ\text{C}$  and 95% relative humidity for 28 days. Then, the ice layer was prepared in a refrigerator at a temperature of  $-20^\circ\text{C}$ . The specimens covered with the ice layer are shown in Fig. 7. A self-designed microwave deicing apparatus was adopted to conduct the microwave deicing



Fig. 7 Specimens covered with ice layer.

experiments. In the experiments, the magnetron power was set to 1500 W and the waveguide port height was set to 20 mm. The thermocouples, pasted at the interface between the concrete surface and ice layer, were used to record the temperature change on the concrete surface. The surface temperature changes under frequencies of 2.45 GHz and 5.8 GHz were studied.

Fig. 8 displays the ice layer after microwave irradiation. It is observed that there is a large hole in the ice layer. The hole appears to be cone-shaped, which indicates that the ice melted first from the part close to the concrete surface. The adhesion between the ice layer and the concrete surface would then have been reduced and consequently the ice layer could easily have been removed by mechanical means. This phenomenon also indicates that the microwave-absorbing property of the ice layer is weak and that the microwaves could penetrate through the ice layer to heat the concrete directly.

The thermocouples recorded the temperature change at the interface between the concrete surface and the ice layer; the results are shown in Table 2. It can be seen that the initial temperature (namely the environmental temperature) is independent of the



Fig. 8 Ice after microwave irradiation.



Table 2 Efficiency of concrete under different microwave frequencies

Parameters	2.45 GHz			5.80 GHz		
	1	2	3	1	2	3
Initial temperature/°C	−15.6	−13.1	−10.3	−14.3	−12.8	−10.4
Heating time/s	48	36	30	9	7	6
Temperature-rise rate/(°C s <sup>−1</sup> )	0.33	0.36	0.34	1.59	1.83	1.73

microwave efficiency, but it affects the deicing time. The lower the initial temperature, the longer the deicing time. The average temperature-rise rate is  $0.34\text{ }^{\circ}\text{C s}^{-1}$  under 2.45 GHz radiation, whereas for 5.8 GHz radiation, the average temperature-rise rate can reach  $1.72\text{ }^{\circ}\text{C s}^{-1}$ . Therefore, the microwave deicing efficiency of the 5.8 GHz microwaves is 4.99 times of that of the 2.45 GHz microwaves.

The experimental results are very close to the simulation results, indicating the reliability of the simulation model. However, it can be seen that the deicing efficiency obtained in the experiments is slightly lower than that from the simulation research. That is because the electromagnetic parameters are regarded as constant in the simulation model. In reality, these parameters are dependent on the temperature of the material, especially when it is exposed to microwave-frequency radiation.<sup>19</sup>

#### 4.2 Pavement materials

The relative dielectric constant and loss tangent are important indicators for the microwave-absorbing properties of materials. Black iron oxide, which is smelted from magnetic ore, is a type of oxide mineral with an equiaxed crystalline structure. This oxide exhibits strong magnetism and has a chemical formula of  $\text{Fe}_3\text{O}_4$ . Studies have shown that this type of mineral exhibits perfect performance with respect to microwave-absorption and temperature-rise behavior.<sup>18–20</sup> In the present work, black iron oxide was doped into cement mortar to improve microwave-absorbing performance. The dosage of black iron oxide was 10 wt% of the total cement content. The new electromagnetic parameters, important input parameters for the simulation model, were calculated according to the volume ratio. The new

dielectric constant was 28 and the new loss tangent was 0.075. Simulations and experiments were conducted on plain concrete (PC) and black iron oxide concrete (BC).

**4.2.1 Simulation research.** In the simulation model, the initial temperature of the concrete was set to  $-10\text{ }^{\circ}\text{C}$ , the frequency was set to 2.45 GHz, the power was set to 1500 W and the waveguide port height was set to 20 mm. The deicing process of PC and BC was simulated based on finite element theory. The highest surface temperatures with time for PC and BC are demonstrated in Fig. 9. It can be seen that the time taken for the BC surface temperature to reach  $0\text{ }^{\circ}\text{C}$  is 15 s. The temperature-rise rate is  $0.67\text{ }^{\circ}\text{C s}^{-1}$ , which is 1.87 times that of PC. The black iron oxide, mixed in cement mortar, improves the magnetism of the mixture and transforms the magnetic component into heat. Hence the temperature-rise rate of BC is higher than that of PC. Another interesting observation is that the temperature-rise rate increases and decreases repeatedly after the ice layer melts into water, which is similar to the trend observed in the study of the microwave frequency.

The temperature field distribution inside the concrete is shown in Fig. 10, for when the highest surface temperature reaches  $0\text{ }^{\circ}\text{C}$ . The direction of the temperature field distribution is parallel to Path 1. It can be seen that the general rule of temperature distribution inside these two kinds of concrete is similar, but the highest internal temperature in BC is  $7.9\text{ }^{\circ}\text{C}$ , whereas the highest internal temperature in PC is  $12.4\text{ }^{\circ}\text{C}$ . The internal temperature in PC is higher than that in BC at the same depth. The reason for this phenomenon is as follows. Black iron oxide increases the electromagnetic parameters of the concrete, so the microwave penetration depth decreases.<sup>17</sup> Consequently,

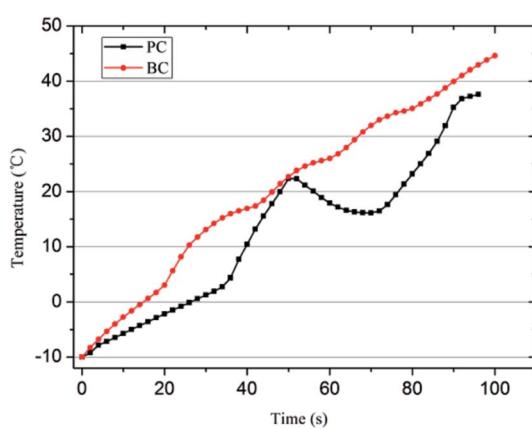


Fig. 9 The maximum surface temperature of PC and BC.

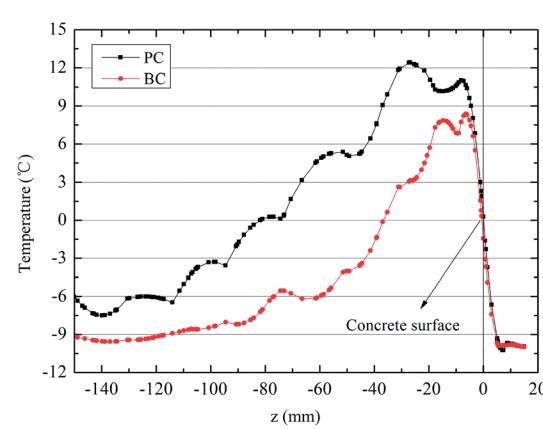


Fig. 10 Temperature field distribution in the vertical direction.



Table 3 The microwave deicing efficiency of BC

No.	Initial temperature (°C)	Heating time (s)	Temperature-rise rate (°C s <sup>-1</sup> )
1	-18.6	30	0.62
2	-15.3	28	0.55
3	-12.7	22	0.57

compared with PC, the heat produced by the microwave radiation is much closer to the concrete surface inside BC and the surface temperature-rise rate of BC is faster. Therefore, less time is needed to heat the surface temperature to 0 °C and less heat is produced inside BC. Accordingly, the internal temperature in PC is higher than that in BC at the same depth.

**4.2.2 Experimental research.** In order to study the microwave deicing efficiency of concrete with black iron oxide added, the microwave deicing apparatus was used to conduct microwave deicing experiments at the frequency of 2.45 GHz on BC and PC. The BC specimens were prepared using the same mixture ratio as PC, with 10 wt% black iron oxide added to the cement content. The preparation of the specimens and the ice layer for BC was the same as those for PC. Table 3 presents the microwave deicing efficiency of BC. It can be seen that the average temperature-rise rate for BC is 0.58 °C s<sup>-1</sup>, which is 1.73 times that for PC. In addition, the experimental results are in general agreement with the simulation results, thus verifying the validity of the simulation model again.

## 5 Conclusions

In this paper, the effects of microwave frequency radiation and pavement material on microwave deicing efficiency were explored numerically and experimentally. The microwave deicing efficiency was defined as the temperature-rise rate of the concrete surface heated up to 0 °C. Based on finite element theory, a microwave deicing simulation model was built and simulations were conducted. Laboratory experiments were carried out using a self-designed microwave deicing apparatus.

The experimental results are in general agreement with the simulation results, verifying the validity of the simulation model. The results show that the microwave efficiency of 5.8 GHz radiation is about 5 times that of 2.45 GHz radiation. When black iron oxide was added into the concrete at 10 wt% of the total cement content, the microwave deicing efficiency improved by about 1.8-fold. In addition, a cone-shape hole formed in the ice layer after microwave irradiation, indicating that the ice layer absorbs little microwave radiation and that the method of microwave deicing is feasible.

Microwave deicing is an intelligent, environmentally friendly method, which overcomes the shortfalls of traditional deicing methods such as mechanical, chemical and thermal methods. In the present study, a microwave deicing simulation model was constructed on the basis of constant parameters in Table 1. However, these parameters change depending upon concrete composition. The effects of the change in these parameters on the microwave deicing efficiency need to be further investigated.

Additionally, in future research more attention should be paid to studying 5.8 GHz microwave radiation and pavement materials with superior microwave-absorbing performance.

## Acknowledgements

The authors would like to acknowledge the Industrial Public Relations Project for Science and Technology Development in Shaanxi Province, China (2014k10-15); the Open Foundation for the State Key Laboratory of Explosion Shock, Disaster Prevention and Reduction (DPMEIKF201406); and Projects of Youth Technology New Star of Shaanxi Province, China (2013KJXX-81).

## References

- 1 W. Wang, C. Li and G. Tang, *et al.*, Effect of Road Adhesion Coefficient on Tractor-Semitrailer Cornering Braking Stability, *Mechanical Engineering and Control Systems. Mechanical Engineering and Control Systems (MECS2015)*, 2016.
- 2 Z. D. Hu, S. R. Du, B. C. Shen, *et al.*, Mechanical Property Analysis on Cutting Tool of the Ice and Snow Removing Machine Based on ANSYS, *Appl. Mech. Mater.*, 2015, **779**, 74–79.
- 3 J. S. Seo and S. J. Kwon, Analysis for Chloride Penetration in Concrete under Deicing Agent using Multi Layer Diffusion, *Journal of the Korea Contents Association*, 2016, **16**(4), 114–122.
- 4 K. Huang, T. Xu, G. Li, *et al.*, Heating effects of asphalt pavement during hot in-place recycling using DEM, *Constr. Build. Mater.*, 2016, **115**, 62–69.
- 5 X. W. Tang, *Study of Microwave Deicing Efficiency in Pavement*, Chang'an University, Xi'an, 2009.
- 6 D. Niu, S. Han, X. U. Ouming, *et al.*, Pavement performance of rubber asphalt mixture with polyethylene additives, *Journal of Jiangsu University*, 2016, **4**, 479–484.
- 7 D. M. Hopstock, Microwave-absorbing road construction and repair material, *Final Report to NRRI on Idea Evaluation Subcontract*, 2003.
- 8 D. M. Hopstock and L. M. Zanko, *Minnesota taconite as a microwave-absorbing road aggregate material for deicing and pothole patching applications*, 2005.
- 9 M. H. Guan, Y. G. Xu, T. J. Lu, *et al.*, Application of microwave heating on removing ice on streets, *Journal of Northern Jiao Tong University*, 2003, **27**(4), 79–83.
- 10 S. J. Jiao, X. W. Tang, Z. Y. Gao, *et al.*, Study of key technology on microwave deicing efficiency, *China J. Highw. Transp.*, 2008, **21**(6), 121–126.
- 11 Y. G. Xu, X. Li, Z. Ning and C. H. Xu, A kind of microwave deicing vehicle, China, CN02243786. X, 2004-03-10.
- 12 Midea Group, A way of cleaning up the pavement ice and snow by the magnetron microwave, China, 200710027333, 2007-09-05.
- 13 Midea Group, A kind of snow sweeping vehicle, China, 200520059734, 2006-08-02.
- 14 X. W. Tang, S. J. Jiao, Z. Y. Gao, *et al.*, Study of 5.8 GHz magnetron in microwave deicing, *J. Electromagn. Waves Appl.*, 2008, **22**(10), 1351–1360.



15 S. Akbari, A. H. Nour, S. S. Jamari, *et al.*, Demulsification of Water-in-Crude Oil Emulsion *via* Conventional Heating and Microwave Heating Technology in their Optimum Conditions, *Aust. J. Basic Appl. Sci.*, 2016, **10**(4), 66–74.

16 W. X. Sun, L. Z. Wang and P. Z. Zhong, *et al.*, The Study of New Technology of Tempered Glass—Using Microwave Heating Method, *International Conference on Advanced Material Science and Engineering*, 2016.

17 S. X. Ying, *Microwave heating and microwave desiccation*, Beijing, National Defence Industry Press, 1976.

18 K. S. Zhou, C. Jing, D. Lianwen, *et al.*, Microwave absorbing properties of Z-type hexaferrite  $\text{Sr}_3(\text{CuZn})_x\text{Co}_2(1-x)\text{Fe}_{24}\text{O}_{41}$ , *J. Cent. South Univ. (Sci. Technol.)*, 2015, **46**(5), 1615–1621.

19 A. Y. Ma, L. B. Zhang, C. Y. Sun, *et al.*, Microwave dielectric properties and temperature increasing characteristics on zinc oxide dust with high content of Cl, *J. Cent. South Univ. (Sci. Technol.)*, 2015, **46**(2), 410–415.

20 B. Hu, Z. C. Huang, H. Wang, *et al.*, Temperature rising characteristics of iron and iron oxides in microwave field, *J. Cent. South Univ. (Sci. Technol.)*, 2013, **44**(8), 3095–3100.

