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Selective aerobic benzylic C–H oxidation co-catalyzed by *N*-hydroxyphthalimide and Keplerate {Mo₇₂V₃₀} nanocluster†

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The catalytic efficiency of a Keplerate {Mo₇₂V₃₀} nanocapsule in the aerobic benzylic C–H oxidation of alcohols and hydrocarbons was exploited. The aerobic reactions were conducted using catalytic amounts of {Mo₇₂V₃₀} and under the co-catalytic effects of NHPI (*N*-hydroxyphthalimide) to furnish desired aldehydes and ketones in high yields and excellent selectivity. Different benzylic alcohols and hydrocarbons were shown to be amenable to oxidation under standard conditions presented here. Spectral data and leaching experiments revealed that the cluster had a long-term stability and could be used repeatedly in consecutive runs.

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1. Introduction

The selective aerobic oxidation of alcohols is an important strategy for the synthesis of desired carbonyl compounds as valuable chemical intermediates with widespread applications in the perfumery, dye and agro chemical industries.^{1–3} The undesirable features of traditional reagents and methods such as chromium or manganese oxides and hypervalent iodine oxidants used for alcohol oxidation have forced chemists to use transition metal catalysts to reduce the economic and environmental costs of chemical production.^{4,5} Nevertheless, metal organic catalysts such as porphyrin and Schiff base complexes are disadvantaged by their oxidative instability and the consequent drawbacks in separating the products and contamination by residual catalysts.^{6,7} Further, the use of inexpensive and green oxidants such as O₂ or H₂O₂ with high active oxygen content producing water as the sole by-product is another main issue in catalytic oxidation of alcohols and other substrates. Hence, development of clean, selective and atom-efficient methods is a fundamental challenge in modern oxidation methods and a hot topic within both academic and industrial arenas.^{4,5}

Polyoxometalates (POMs), with controllable redox and acidic properties at atomic or molecular levels have been well considered as alternative oxidation catalysts in the past few

decades. POM-catalyzed oxidation of alcohols to aldehydes and ketones have been well documented mostly by employing Keggin type POMs and to a lesser extent by Wells–Dawson scaffolds.⁸ Among different transition metal containing POMs used for alcohol oxidation, V-substituted ones exhibited to be more competent to promote this transformation.⁹ The use of polyoxovanadates (POVs) in the oxidation of alcohols are disadvantaged by their high catalyst loadings and high reaction temperatures up to 135 °C, leading to the catalyst overheating, termed cooking, which results in concomitant catalyst deactivation.⁹

Giant nanosized porous Keplerate-type POMs, as a significant class of inorganic nanocapsules with variety of fascinating and unusual properties, have attracted more and more attention of scientists in the areas of chemistry, physics, biology, and materials.^{10,11} Nevertheless, unlike the commonly explored Keggin and Dawson POMs, they are largely unexplored for catalytic reactions.⁸

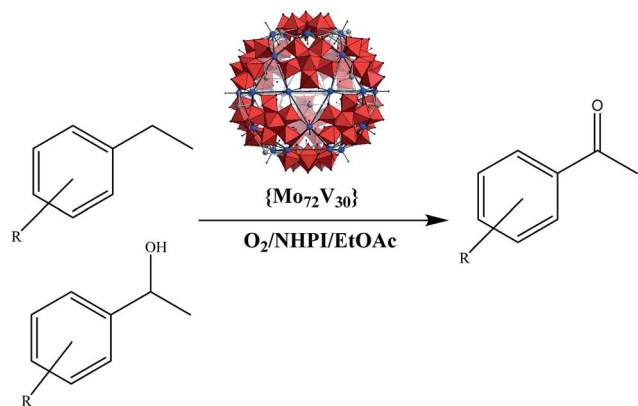
Following our discovery on catalytic activity of Keplerate {Mo₁₃₂-OAc} nanoball in aerobic olefin epoxidation,¹² as well as oxidation of sulfides and olefins with H₂O₂,¹³ a few works on catalytic activity of Keplerates has been done.^{14–18}

In continuation of our recent research on development of selective aerobic C–H oxidation of benzylic alcohols and hydrocarbons,^{19–21} herein the catalytic efficiency of nanosized {Mo₇₂V₃₀} Keplerate POM,²² as a heterogeneous catalyst is exploited for the first time using O₂/NHPI (*N*-hydroxyphthalimide) oxidation system, in ethyl acetate as a safe solvent (Scheme 1). The solid catalyst exhibited desired efficiency and selectivity in the oxidation of benzylic alcohols as well as benzylic hydrocarbons and proved to maintain its integrity under oxidation conditions and could be recyclable for many times.

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† Electronic supplementary information (ESI) available: FT-IR, UV-Vis and XRD of {Mo₇₂V₃₀}, the synthesis procedures and characterizations of as-prepared ionic liquid Keplerate polyoxometalates, the results for catalyst recycling and GC trace for acetophenone analysis (entry 10 in Table 4). See DOI: 10.1039/c6ra26942g





Scheme 1 Aerobic oxidation of benzylic alcohols and hydrocarbons catalyzed by $\{\text{Mo}_{72}\text{V}_{30}\}$.

2. Experimental

2.1. General remarks

All chemicals were purchased from Merck and Fluka Chemical Companies. Powder X-ray diffraction (XRD) was performed on a Bruker D8-advance X-ray diffractometer with Cu K α ($\lambda = 1.5406 \text{ \AA}$) radiation. The FT-IR spectra were recorded on a Shimadzu 800 FT-IR system using a KBr pellet. UV-Vis spectra were recorded on a SPECORD® 210 PLUS. The TGA measurements were obtained by a TGA-50 (Shimadzu) at the heating rate of $10 \text{ }^\circ\text{C min}^{-1}$ under 20 mL min^{-1} flowing air. Progresses of the reactions were monitored by TLC using silica-gel SIL G/UV 254 plates and also by GC on a Shimadzu GC-16A instrument using a 25 m CBP1-M25 (0.32 mm ID, 0.5 mm coating) capillary column.

2.2. Synthesis of $\{\text{Mo}_{72}\text{V}_{30}\}$

$\{\text{Mo}_{72}\text{V}_{30}\}$ was synthesized according to literature.²² A solution of NaVO_3 (2.6 g, 21.3 mmol) dissolved in 55 mL H_2O at $70 \text{ }^\circ\text{C}$ and then cooled to room temperature was added to a solution of $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$ (6 g, 24.8 mmol) dissolved in 75 mL H_2O at room temperature. The mixture was acidified to pH 2.0 with H_2SO_4 (2 M; 14 mL) and then treated with $\text{N}_2\text{H}_6\text{SO}_4$ (0.9 g, 6.9 mmol). The solution turned dark violet and the pH increased to 2.8. After stirring for 3 h a solution of KCl (3 g, 40.2 mmol) in 20 mL H_2O was added to the mixture. Finally, the solution was filtered and the filtrate was left standing at room temperature. Black-purple hexagonal plates formed overnight. The FT-IR, UV-Vis spectra and XRD of as-prepared $\{\text{Mo}_{72}\text{V}_{30}\}$ are given in ESI (Fig. S1–S3†). The synthesis and characterization of as-prepared ionic liquid polyoxometalates $\{\text{C}_{18}\text{mim-Mo}_{72}\text{V}_{30}\}$ and $\{\text{DODA-Mo}_{72}\text{V}_{30}\}$ are given in ESI (Fig. S4–S11†).

2.3. General procedure for oxidation of alcohols

To a mixture of alcohol (0.2 mmol) and 2 mg $\{\text{Mo}_{72}\text{V}_{30}\}$ nanocapsule (0.1 μmol , 0.05 mol%) in 0.4 mL EtOAc was added 3 mg NHPI (0.02 mmol, 10 mol%) and the reaction mixture was stirred under 1 atm O_2 (balloon) at $70 \text{ }^\circ\text{C}$ for the required time. The reaction progress was monitored by TLC and GC. After

completion of the reaction EtOAc was added and the mixture was filtered (or centrifuged) to remove the catalyst. The products were purified by plate silica chromatography using *n*-hexane/ethyl acetate (10 : 2).

2.4. General procedure for oxidation of benzylic hydrocarbons

To a mixture of benzylic hydrocarbon (0.2 mmol) and 2 mg $\{\text{Mo}_{72}\text{V}_{30}\}$ nanocapsule (0.1 μmol , 0.05 mol%) in 0.4 mL EtOAc was added 4.5 mg NHPI (0.03 mmol, 15 mol%) and the reaction mixture was stirred under 1 atm O_2 (balloon) at $70 \text{ }^\circ\text{C}$ for the required time. The reaction progress was monitored by TLC and GC. After completion of the reaction EtOAc was added and the mixture was filtered (or centrifuged) to remove the catalyst. The products were purified by plate silica chromatography using *n*-hexane/ethyl acetate (10 : 2).

2.5. Recycling procedure for oxidation of benzyl alcohol

To a mixture of benzyl alcohol (0.2 mmol) and 2 mg $\{\text{Mo}_{72}\text{V}_{30}\}$ nanocapsule (0.1 μmol , 0.05 mol%) in 0.4 mL EtOAc was added 3 mg NHPI (0.02 mmol, 10 mol%) and the reaction mixture was stirred under 1 atm O_2 (balloon) at $70 \text{ }^\circ\text{C}$ for the required time. After completion of the reaction, EtOAc was added and the mixture was filtered (or centrifuged) to remove the catalyst followed by washing with EtOAc or ethanol as safe solvents. It was dried under vacuum and weighted before using in the next run to avoid errors resulting from loss of the catalyst during work up.

3. Results and discussion

The catalytic activity of $\{\text{Mo}_{72}\text{V}_{30}\}$ nanocapsule was examined in the oxidation of benzyl alcohol using molecular oxygen (1 atm, balloon) as oxidant. Blank reaction showed no benzyl alcohol conversion at different conditions. The reaction was then carried out by using $\{\text{Mo}_{72}\text{V}_{30}\}$ as catalyst in different solvents, at various temperatures and different amounts of NHPI or catalyst. Data for benzaldehyde yield can be found in Table 1. Data in entries 1–5 reflect solvent effects on catalytic

Table 1 Solvent and temperature effects on the aerobic benzyl alcohol oxidation catalyzed by $\{\text{Mo}_{72}\text{V}_{30}\}$ ^a

Runs	Solvent	$T/^\circ\text{C}$	Yield%
1	Solvent free	70	8
2	Water	70	13
3	EtOH	70	22
4	Acetonitrile	70	78
5	EtOAc	70	89
6	EtOAc	60	57
7	EtOAc	50	31
8	EtOAc	40	12
9	EtOAc	25	0

^a The reactions were stirred for 3 h under 1 atm O_2 (balloon) in 0.4 mL solvent containing 0.2 mmol benzyl alcohol, 3 mg NHPI (0.02 mmol, 10 mol%) and 2 mg (0.1 μmol) catalyst.



Table 2 Screening of catalyst, NHPI amount and other oxidant system on the benzyl alcohol oxidation catalyzed by $\{\text{Mo}_{72}\text{V}_{30}\}^a$

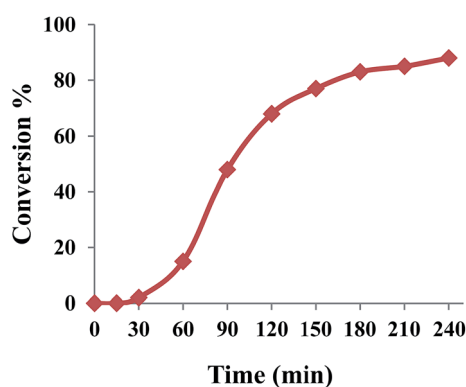
Runs	Catalyst mol%	NHPI mol%	Oxidant	Yield% (3 h)
1	0	10	O_2	0
2	0.01	10	O_2	54
3	0.02	10	O_2	67
4	0.05	10	O_2	89
5	0.5	10	O_2	40
6	1	10	O_2	18
7	0.05	0	O_2	0
8	0.05	5	O_2	24
9	0.05	7.5	O_2	46
10	0.05	12.5	O_2	60
11	0.05	15	O_2	47
12	0.05	10	Air	68
13	0.05	0	TEMPO/ O_2^b	27
14	0.05	0	H_2O_2^c	15
15	0.05	0	UHP ^c	46
16	0.05	0	TBHP ^c	22

^a The reactions were stirred at 70 °C in 0.4 mL ethyl acetate containing 0.2 mmol benzyl alcohol. ^b The amount of TEMPO was 10 mol%. ^c 0.4 mmol of oxidants were used.

Table 3 Screening of catalyst nature on the aerobic benzyl alcohol oxidation^a

Runs	Catalyst	Catalyst mol%	Yield%
1	NaVO_3	1.5 ^b	36
2	$\text{NaMoO}_4 \cdot 2\text{H}_2\text{O}$	3.6 ^b	0
3	$\text{NaVO}_3 + \text{NaMoO}_4 \cdot 2\text{H}_2\text{O}$	1.5% V + 3.6% Mo ^b	24
4	VOSO_4	1.5 ^b	42
5	$\{\text{Mo}_{132}\}$	0.05	16
6	$\{\text{Mo}_{72}\text{Fe}_{30}\}$	0.05	0
7	$\{\text{Mo}_{72}\text{Cr}_{30}\}$	0.05	62
8	$\{\text{W}_{72}\text{V}_{30}\}$	0.05	48
9	$\{\text{Mo}_{72}\text{V}_{30}\}$	0.05	89
10	$\{\text{C}_{18}\text{mim-Mo}_{72}\text{V}_{30}\}$	0.05	67
11	$\{\text{DODA-Mo}_{72}\text{V}_{30}\}$	0.05	45

^a The reactions were stirred at 70 °C for 3 h under 1 atm O_2 (balloon) in 0.4 mL ethyl acetate containing 0.2 mmol benzyl alcohol and 10 mol% NHPI (3 mg). ^b The mol% of simple salts are the same with metal concentration in Keplerate POMs, i.e. 72 times Mo and 30 times V.

**Fig. 1** Reaction profile of the aerobic oxidation of benzyl alcohol co-catalyzed by $\{\text{Mo}_{72}\text{V}_{30}\}$ and NHPI.

performance: EtOAc and CH_3CN -mediated reactions resulted in the 89 and 78% benzaldehyde yields, respectively under heterogeneous conditions at 70 °C, whereas EtOH, and water only gave a low conversion and yield. Considering the environmentally impacts, EtOAc was applied as solvent for further studies. The reaction at 70 °C exhibits the highest benzaldehyde

yield (89%, entry 5), and the corresponding yield decreased at lower temperatures (entries 6–9).

Screening of the catalyst and NHPI amount on the catalytic performance was further set of experiments. Data in entries 1–6 in Table 2 shows the effect of the applied catalyst amount on the catalytic performance. The higher the amount of catalyst loading, the higher are conversion and yield. After 3 h, the reaction reaches almost quantitative conversion of benzyl alcohol and 89% benzaldehyde was obtained using 0.05 mol% of catalyst (entries 1–4). Nevertheless, increasing the catalyst loading upto 0.5 and 1 mol% led to a significant decrease in the yields to 40 and 18%, respectively (entries 5, 6). The formation of the blackberry structures in concentrated solution of $\{\text{Mo}_{72}\text{V}_{30}\}$ macroanion reduces remarkably the active sites.²³

Knowing that the reaction does not proceed in the absence of NHPI, the effect of NHPI amount on the catalytic performance was studied. The data in entries 4, 7–11 in Table 2 revealed that the efficiency of oxidation was dependent on the NHPI amount. Increasing the NHPI loading to 10 mol% led to an increase in benzaldehyde yield to 89% demonstrating a co-catalyst role for NHPI in combination with $\{\text{Mo}_{72}\text{V}_{30}\}$ (entry 4). Considering the free radical oxidation activity of NHPI,^{24,25} a radical pathway may be prevailed for title oxidation system using O_2 . The time course study of benzyl alcohol oxidation was investigated under optimized conditions. As shown in Fig. 1, benzyl alcohol conversion sharply increased with an increase in the reaction time from 30

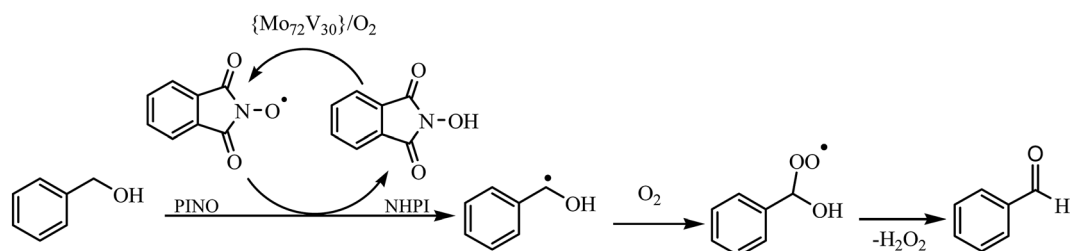
**Fig. 2** Plausible mechanism for aerobic oxidation of alcohols co-catalyzed by NHPI and $\{\text{Mo}_{72}\text{V}_{30}\}$.

Table 4 Aerobic oxidation of benzylic alcohols co-catalyzed by $\{\text{Mo}_7\text{V}_{30}\}$ and NHPI^a

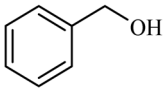
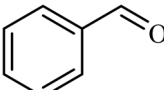
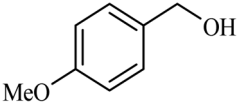
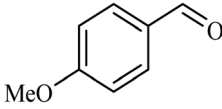
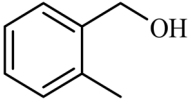
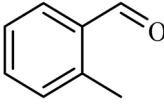
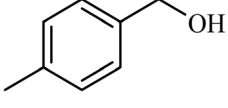
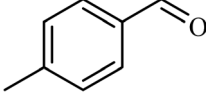
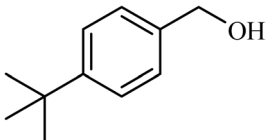
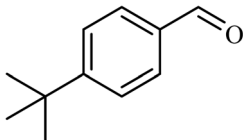
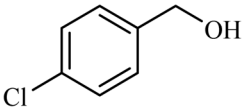
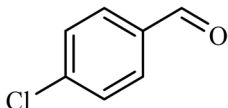
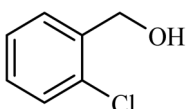
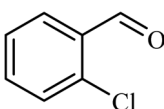
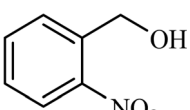
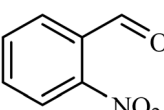
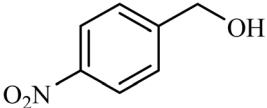
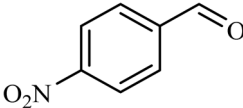
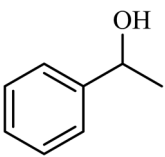
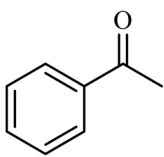
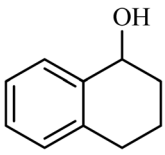
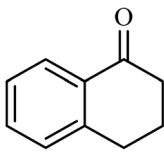
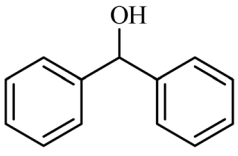
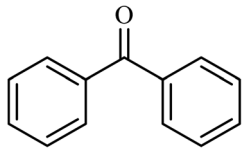
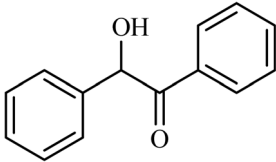
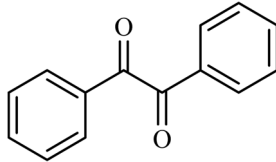
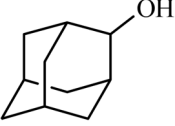
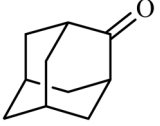
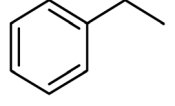
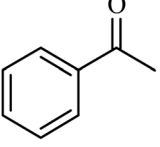
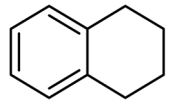
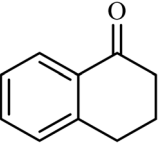
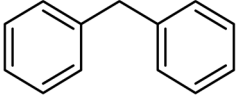
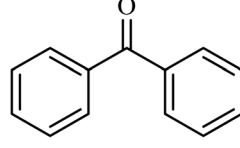
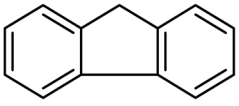
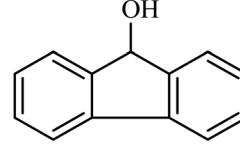
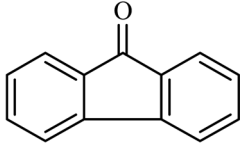
Entry	Substrate	Time (h)	Product ^b	Yield ^c %	TOF ^d
1		3		89 (85)	300
2		3		90	340
3		3.5		89	200
4		3		83	230
5		5		82	185
6		5		77	140
7		5		84	100
8		6		50	60
9		6		40	43
10		2.5		88 (85)	620
11		3		90	400
12		4		(78)	180



Table 4 (Contd.)

Entry	Substrate	Time (h)	Product ^b	Yield ^c %	TOF ^d
13		4.5		(66)	80
14		5		43	40
15		3		94	440
16		2.5		90 (82)	400
17		7		(83)	140
18		10	 	(24) (45)	80

^a The reactions of entries 1–14 were run using 0.2 mmol substrate at 0.4 mL EtOAc under O₂ (1 atm, balloon) at 70 °C with 0.05 mol% catalyst (2 mg) and 10 mol% NHPI (3 mg) except for entry 10 which was run at a 0.5 mmol scale (0.5 mmol 1-phenyl ethanol, 5 mg catalyst, 7.5 mg NHPI at 1 mL EtOAc, see Fig. S12 for GC analysis). Entries 15–18 use 15 mol% NHPI (4.5 mg). ^b The selectivity of products were >99% based on GC analysis. ^c GC yield based on benzyl chloride as internal standard (see ESI of ref. 35 for GC conditions). The yields in parenthesis refer to the isolated products.

^d TOF were calculated as moles of consumed substrate/moles of catalyst after 1 h.

to 180 min and, thereafter, it was mostly invariable which matches the expected chain propagation process during radical oxidation. To prove this claim, a radical scavengers such as 2,6-di-*tert*-butyl-4-methylphenol was added to the reaction mixture which led to a sluggish progress in the oxidation of benzyl alcohol under the same conditions.

The reaction performance was also decreased under “air” producing benzaldehyde in 68% yield after 3 h (entry 12).²¹ As expected, conducting the reaction under anoxic conditions (Ar atmosphere) did not yield any oxidation product at any conditions.

Moreover, replacing the NHPI with TEMPO ((2,2,6,6-tetramethylpiperidin-1-yl)oxyl) under the same conditions, reduced the benzyl alcohol conversion to less than 30% (entry 13) due to steric hindrance associated with the methyl groups of TEMPO.^{5,26} Other common terminal oxidants, including H₂O₂ (30%), *tert*-butyl hydroperoxide (TBHP, 70%) and urea–hydrogen peroxide (UHP), were inferior producing benzaldehyde in 15, 22, and 46% yields, respectively after 3 h (entries 14–16). With respect to the above results, a radical mechanism involving both NHPI and Keplerate catalyst may be postulated (Fig. 2). The use of redox-



active $\{\text{Mo}_{72}\text{V}_{30}^{(\text{IV})}\}$, in combination with O_2 enable efficient conversion of NHPI into the phthalimido-*N*-oxyl (PINO) radical, abstracting H from the alcohol to produce an organic radical. Once the radical trapped by O_2 , leads to the formation of the carbonyl compounds after elimination of H_2O_2 .^{9,27–29}

The ability of other catalysts was probed to promote the oxidation of benzyl alcohol under optimized conditions (Table 3). Simple Mo and V salts (entry 1–4) exhibited poor activity under this condition (0–42%). Inspection of data in entries 5–10 in Table 3 indicates the activity rate of other Keplerate-type POMs. Fe-Containing polyoxomolybdate, $\{\text{Mo}_{72}\text{Fe}_{30}\}$,³⁰ was actually inactive catalyst for this transformation (entry 6). However, $\{\text{Mo}_{132}\}$,³¹ $\{\text{Mo}_{72}\text{Cr}_{30}\}$,³² and $\{\text{W}_{72}\text{V}_{30}\}$,³³ exhibited low/moderate activity at the same conditions (entries 5–8). Further, modification of $\{\text{Mo}_{72}\text{V}_{30}\}$ by organic cations such as 1-methyl-3-octadecaneimidazolium (C_{18}mim , see ESI for the synthesis and characterization Fig. S4–S7†) and dioctadecyldimethylammonium (DODA, see ESI for the synthesis and characterization Fig. S8–S11†) producing organic-inorganic nanohybrids reduced the yield of benzaldehyde to 67 and 45%, respectively. Protection of active sites by the long chains of organic counter ions of title surfactant-encapsulated cluster may be a good reason for reduced efficiency.³⁴

Thus, with respect to the above results, to reach the best performance in the oxidation of benzyl alcohol, 0.05 mol% $\{\text{Mo}_{72}\text{V}_{30}\}$ and 10 mol% NHPI should be stirred at 70 °C in EtOAc under molecular oxygen (1 atm, balloon) for 3 h, leading to 89% benzaldehyde. Similar to benzyl alcohol, a number of primary and secondary substituted benzylic alcohols were oxidized smoothly to their corresponding aldehyde (Table 4, entries 2–9) and ketones products (entries 10–13) regardless of the electronic and steric nature of the arene substituent. The formation of benzoic acids and esters by-products was completely controlled and desired aldehyde and ketones were obtained in yields ranging from 70% to quantitative. Nevertheless, aryl ring substituted with electron-withdrawing nitro group (entries 8, 9) did reduce the conversion of the starting material resulting from decreasing in the spin density on radical center.²⁹ Further, treatment of cyclohexanol under the optimized conditions for 12 h gave only 2% cyclohexanone indicating that our conditions are not amenable for aliphatic C–H activation. However, the catalytic system oxidized 2-adamantanol moderately to the pertinent ketone under the same condition (entry 14).

Next, we checked the potential of title catalytic method for the oxidation of benzylic hydrocarbons. Under the above

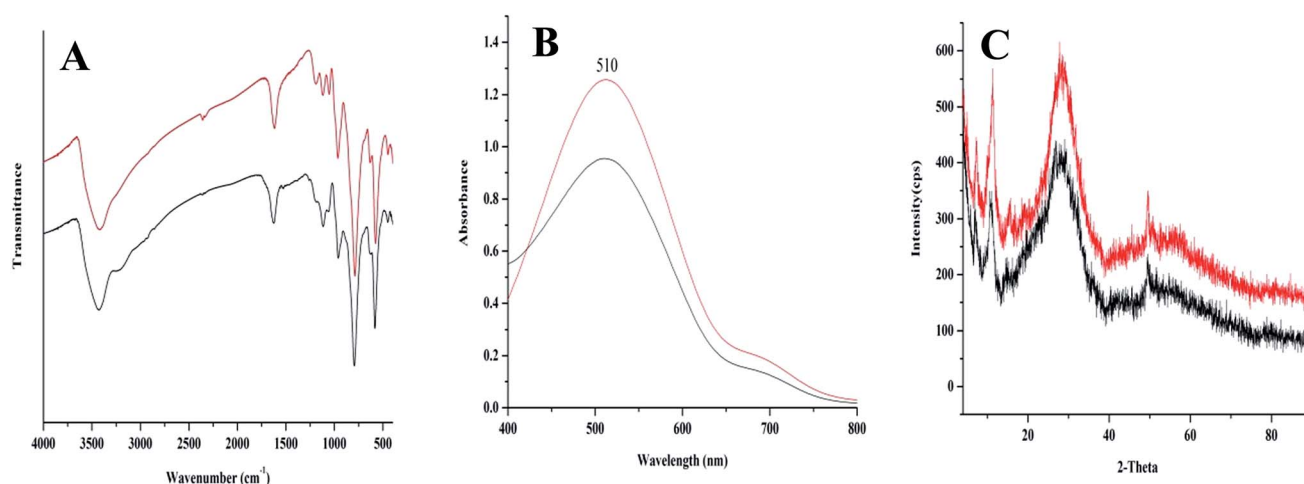


Fig. 3 FT-IR (A), UV-Vis spectra (B) and XRD pattern (C) of fresh (red) and recovered $\{\text{Mo}_{72}\text{V}_{30}\}$ (black) from the aerobic benzyl alcohol oxidation reaction.

Table 5 Comparison of the results and conditions used for oxidation of benzyl alcohol catalyzed by $\{\text{Mo}_{72}\text{V}_{30}\}$ with some Co and V-catalysts reported in the literature

Entry	Catalyst	Catalyst mol%	Conditions	Time (h)	Yield (%)	Ref.
1	$\{\text{Mo}_{72}\text{V}_{30}\}$	0.05	EtOAc/ O_2 /NHPI/70 °C	3	89	This work
2	$\text{CoL}_2\text{@SMNP}$	0.5	$\text{CH}_3\text{CN}/\text{O}_2$ /NHPI/70 °C	16	97	19
3	$\text{CoL}_2\text{@TiO}_2$	0.5	$\text{CH}_3\text{CN}/\text{O}_2$ /NHPI/70 °C/visible light	3	91	20
4	$\text{H}_5\text{PVMo}_{10}\text{O}_{40}$	2	PEG200/ O_2 /100 °C	16	100	36
5	$\text{H}_5\text{PVMo}_{10}\text{O}_{40}$	1	ScCO_2/O_2 /100 °C	16	81	37
6	$\text{H}_5\text{PV}_2\text{Mo}_{12}\text{O}_{40}$	0.01	DMSO/ O_2 /135 °C	4	85	38
7	$[\text{C}_4\text{mim}]^{5+}[\text{PMo}_{10}\text{V}_2\text{O}_{40}]^{5-}\text{SBA-15}$	40	$\text{CH}_3\text{CN}/\text{O}_2$ /100 °C	12	98	39
8	$(\text{DODA})_4\text{PMo}_{11}\text{VO}_{40}$	0.05	Solvent-free/ H_2O_2 /90 °C	6	53	40
9	$\text{VOSO}_4/\text{NaNO}_2$	5	$\text{CH}_3\text{CN}/\text{O}_2/\text{H}_2\text{O}/80$ °C	2	99.5	41



Table 6 Comparison of the results and conditions used for oxidation of ethyl benzene catalyzed by {Mo₇₂V₃₀} with some Co and V-catalysts reported in the literature

Entry	Catalyst	Catalyst mol%	Conditions	Time (h)	Yield (%)	Ref.
1	{Mo ₇₂ V ₃₀ }	0.05	EtOAc/O ₂ /NHPI/70 °C	3	89	This work
2	CoL ₂ @SMNP	0.5	CH ₃ CN/O ₂ /NHPI/70 °C	9	97	19
3	CoL ₂ @TiO ₂	0.75	CH ₃ CN/O ₂ /NHPI/70 °C/visible light	6	97	20
3	VO(acac) ₂	0.5	PhCN/NHPI/O ₂ /90 °C	12	92	42
4	NH ₄ VO ₃	0.5	PhCN/NHPI/O ₂ /90 °C	12	90	42
5	CPS-[VO(SAAM) ₂]	0.1	O ₂ /110 °C	14	98	43
6	[Bu ₄ N]VO ₃	0.2	CH ₃ CN/NHPI/O ₂ /75 °C	20	79.5	44
7	V-MCM-41	1.67	Acetone/TBHP/60 °C	8	97	45
8	[V ₃ O ₃ (OEt)(ashz) ₂ (μ-OEt)] ₂	0.1	PCA/MeCN/H ₂ O ₂ /50 °C	2.5	16.4	46

optimized conditions, tetralin converted selectively to tetralone in 70% yield within 3 h and after which it remained almost unchanged. By increasing the catalyst loading up to 0.1 mol%, the conversion was almost the same (75%), nevertheless the reaction selectivity decreased markedly by producing an approximately equal yield of the pertinent alcohol (40%) and ketone (35%). Then, NHPI amount was increased to 15 mol%, in which the conversion reached to 90% and tetralone was produced as sole product within 2.5 h. Under this new condition, ethylbenzene and diphenylmethane oxidized smoothly and the related ketones were achieved quantitatively after 3 and 7 h, respectively. Nevertheless, oxidation of fluorene proceeded slowly and a mixture of the pertinent alcohol (24%) and ketone (45%) was achieved after 10 h.

Finally, we sought to evaluate the catalyst activity and durability. The TOF of catalyst for oxidation of different substrates summarized in Table 4, demonstrated the desired activity for title nanocluster. Moreover, the durability of {Mo₇₂V₃₀} nanocluster was established by TONs of 4920 and 5850 after 12 h oxidation of benzyl alcohol and 1-phenyl ethanol respectively, using 0.01 mol% catalyst. More evidences for stability of catalyst were achieved using FT-IR and UV-vis spectra as well as XRD pattern (Fig. 3). No vibrational changes were observed after recycling, indicating that the nanocluster maintains its integrity during oxidation reaction (Fig. 3A). There were also no noticeable changes in UV-Vis spectra and the XRD pattern (Fig. 3B and C) which further reveals that the reaction had no effect on the structure and properties of catalyst. Comparing the UV-Vis characteristic band (510 nm, Fig. 3B) of recovered and fresh catalysts substantiated remarkable durability of title catalyst. Considering the possible loss of catalyst during steps of work up procedure, only a 24% reduction in the absorbance was observed. These results demonstrated that {Mo₇₂V₃₀} rather than the products of its destruction acts as an active catalyst form in the oxidation process.

These promising results for survival of {Mo₇₂V₃₀} as a heterogeneous catalyst encouraged us to screen its recyclability in the oxidation of benzyl alcohol. The solid catalyst could be readily recovered after a simple filtration step and recycled up to five times in the oxidation of benzyl alcohol. Only a 9% reduction in the yield of benzaldehyde product was observed after five runs (Fig. S13†). Standard leaching experiments using

the hot filtration method and AAS provided negligible quantities of Mo or V within the limit of detection (<1 ppm). Only 3% conversion evolution was observed for solid-free filtrate after 12 h. These advantages make the method amenable to scalability readily. {Mo₇₂V₃₀} could catalyze oxidation of benzyl alcohol in a semi-scaled up procedure (10.0 mmol) and the benzaldehyde was secured in 83% yield after 3 h.

Ultimately, we compared the result and conditions used in this work for oxidation of benzyl alcohol (Table 5) as well as ethyl benzene (Table 6) with our previous works using Co-Schiff base complexes,^{19,20} and some reports using V-containing catalysts. The superiority of {Mo₇₂V₃₀} is established with respect to catalyst mol%, solvent nature, temperature and reaction time.

4. Conclusion

In conclusion, for the first time we demonstrated the use of the {Mo₇₂V₃₀} Keplerate polyoxometalate as an efficient catalyst for the selective aerobic benzylic C–H oxidation of primary and secondary benzylic alcohols as well as hydrocarbons. The high activity of catalyst provides high yielding methods for producing different carbonyl compounds. The survival of catalyst was demonstrated by spectral data as well as leaching experiments. The title methodology uses molecular oxygen as an oxygen source, ethyl acetate as a safe reaction media and shows great potential in scalability with relatively low catalyst loading. These benefits plus excellent reusability of the catalyst render the present strategy practical to address the environmental and industrial issues.

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