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1 Introduction

In recent times, combining two-dimensional (2D) materials with different properties in order to obtain novel van der Waals (vdW) heterostacks with tailored and tunable features¹ has become a possible and tantalizing goal. At present, the most successfully combined 2D materials have been graphene and hexagonal boron nitride (h-BN). The latter provides a great substrate for enhancing graphene's electrical properties and the encapsulation of graphene within h-BN has been proved to be very effective in doing this.^{2,3} However, 2D encapsulating

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Electronic properties of single-layer tungsten disulfide on epitaxial graphene on silicon carbide†

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This work reports an electronic and micro-structural study of an appealing system for optoelectronics: tungsten disulfide (WS₂) on epitaxial graphene (EG) on SiC(0001). The WS₂ is grown *via* chemical vapor deposition (CVD) onto the EG. Low-energy electron diffraction (LEED) measurements assign the zero-degree orientation as the preferential azimuthal alignment for WS₂/EG. The valence-band (VB) structure emerging from this alignment is investigated by means of photoelectron spectroscopy measurements, with both high space and energy resolution. We find that the spin–orbit splitting of monolayer WS₂ on graphene is of 462 meV, larger than what is reported to date for other substrates. We determine the value of the work function for the WS₂/EG to be 4.5 ± 0.1 eV. A large shift of the WS₂ VB maximum is observed as well, due to the lowering of the WS₂ work function caused by the donor-like interfacial states of EG. Density functional theory (DFT) calculations carried out on a coincidence supercell confirm the experimental band structure to an excellent degree. X-ray photoemission electron microscopy (XPEEM) measurements performed on single WS₂ crystals confirm the van der Waals nature of the interface coupling between the two layers. In virtue of its band alignment and large spin–orbit splitting, this system gains strong appeal for optical spin-injection experiments and opto-spintronic applications in general.

layers alternative to h-BN, with better prospects in terms of synthesis and scalability and which might open novel research avenues are being actively seeked for. In this respect, tungsten disulfide (WS₂) combined with graphene is a vdW heterostack which hosts a great appeal for applications in optoelectronics. For example, the mobility of graphene encapsulated between WS₂ and h-BN is very promising,⁴ *i.e.* about $60\,000 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$. Improving the mobility of graphene by providing an extremely flat substrate and a defect-free interface is only one possible application out of plenty that might emerge. WS₂ has a layer-number dependent band gap and when going from 2 to 1 layer, it exhibits a transition from indirect- to direct-gap semiconductor.^{5,6} The gap in single layer WS₂ measures about 2.1 eV (ref. 5, 7 and 8) at the two non-equivalent \overline{K} -points of its Brillouin Zone (BZ). The neutral exciton in WS₂ has a large binding energy,⁹ making it a good candidate for the realization of exciton-polariton lasers.¹⁰ In virtue of such a long-lived exciton, WS₂ shows a remarkably high room-temperature photoluminescence.¹¹ In the vicinity of the two \overline{K} valleys the bands are energy separated because of spinorbit coupling. The spin-valley coupling is robust enough to observe spontaneous magnetoluminescence at zero magnetic field.¹² Combining semimetallic graphene and semiconducting single-layer WS₂ in a vertical heterostack brings together

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massless Dirac particles with long spin-lifetimes and strongly spin-polarized electrons with great potential for spintronics and optospintronics. Indeed, when placed in close contact, these materials have already shown interesting results in this direction. The high spin-orbit interaction in WS₂ bands has been observed to induce an enhancement of the intrinsic graphene spin-orbit coupling via proximity effect.¹³ Moreover, single-laver WS₂ was observed to preserve the polarization in photoluminescence experiments.¹⁴ Charge transfer between WS₂ and graphene was seen to be fast and efficient under optical pump.¹⁵ Very recently, a first evidence of tunable spininjection for stacked flakes of WS2 and graphene has been reported.¹⁶ The system has therefore a serious appeal for a wide number of applications, ranging from photodetection¹⁷ to flexible and transparent electronics,¹⁸ to optospintronics.¹⁹ However, an in-depth investigation of its electronic properties is still missing.

Here we report on the structural and electronic properties of the WS₂/graphene system synthesized over large areas *via* CVD.¹⁴ Investigations are carried out using synchrotron-based X-ray photoemission electron microscopy (XPEEM) for chemical and electronic-structure characterisation, combined with structurally sensitive low-energy electron microscopy²⁰ (LEEM). The electronic structure is further probed using angle-resolved photoelectron spectroscopy (ARPES), which provides higher energy resolution. The experimental results are supported by DFT calculations.

2 Methods

2.1 Experimental details

Nominally on-axis Si-face polished 6H-SiC(0001) purchased from SiCrystal GmbH was used as a substrate for all the experiments. Epitaxial graphene (EG) was grown by thermal decomposition, adapting the recipe of Emtsev and coworkers²¹ in an Aixtron Black Magic reaction chamber. WS₂ was synthesized by CVD in a hot-wall quartz furnace, similar to the system described in ref. 22 (*cf.* also Fig. S9 in the ESI†), heating up WO₃ powder at 900 °C for 1 hour and using thermally vaporized sulfur powder as precursor. Argon was used as carrier gas with a flow of 0.5 slm, while the pressure in the reactor was kept at 1 mbar.¹⁴

The microscopy measurements were carried out at the Nanospectroscopy beamline (Elettra Synchrotron, Italy) using the Spectroscopic Photoemission and Low Energy Electron Microscope (SPELEEM) set-up. The SPELEEM combines LEEM with energy-filtered XPEEM. LEEM is a structure-sensitive technique which uses elastically backscattered electrons to image the surface. In the SPELEEM, a focused, collimated electron beam is generated by a LaB₆ gun; the electron energy is precisely set by applying a voltage bias, referred to as start voltage (STV), to the sample.²³ The lateral resolution of the microscope in LEEM is better than 10 nm.^{24,25} Along with imaging, microscopic low-energy electron diffraction (μ LEED) measurements (also known as microprobe-LEED) are performed using illumi-

nation apertures to restrict the electron beam to a minimum size of 500 nm. The SPELEEM is equipped with a bandpass energy filter, allowing to carry out laterally resolved ultra-violet (UV) and soft X-ray photoelectron spectroscopy. In imaging mode, the lateral resolution approaches 30 nm, the energy resolution 300 meV. XPEEM data at core level energies were evaluated to obtain microscopic photoelectron spectroscopy (µXPS) spectra. The system is illuminated with photons linearly polarized in the synchrotron's ring plane. The sample is mounted vertical with respect to that plane and the photon beam impinge at 16° onto the sample. The light is therefore mostly p-polarized. The SPELEEM allows also to carry out microprobe (also known as microspot) ARPES (µARPES) measurements.²⁶ With this technique the band structure of the system can be probed on areas as small as $\sim 2 \ \mu m$ in diameter, allowing the imaging of the angular distribution of photoemitted electrons.

In order to resolve the spin-orbit splitting of the WS₂ bands at the \overline{K} -point, we carried out ARPES measurements at the Max Planck Institute (MPI) for Solid State Research in Stuttgart. There, ARPES spectra were recorded with a hemispherical SPECS Phoibos 150 electron analyzer in combination with a Scienta VUV5000 lamp. A monochromator selects the He I emission line of the lamp (21.22 eV). 2D dispersion sets E(k)were recorded with the display detector, through a 0.2 mm entrance slit in low angular dispersion mode, corresponding to ±13° range. With this technique the probed area is of the order of 1 mm². The mapping of the WS_2 BZ was done by measuring single spectra perpendicularly to the high-symmetry direction and varying the photoemission angle. The spectra were acquired at different azimuthal orientations along the $\overline{\Gamma}$ - \overline{K} , $\overline{\Gamma}$ - \overline{M} , \overline{M} - \overline{K} directions. The three different band branches were then put together via software. In this geometrical configuration, the graphene π -bands intersect the WS₂ VB for a small portion. Considering their low cross section at 21 eV and the high emission angle needed close to \overline{K} , the π -bands are not to be seen unless the contrast is strongly enhanced, as in the inset Fig. 2(e).

X-ray photoelectron spectroscopy (XPS) spectra were acquired with a Kratos hemispherical analyzer coupled to a monochromatized Al K_{α} X-ray source. The atomic force microscopy (AFM) images were acquired with a Bruker Dimension Icon microscope used in ScanAsyst tapping mode. Spatially averaged LEED measurements were carried out using an ErLEED system from SPECS GmbH.

All measurements were performed at room temperature.

2.2 Core-level fitting procedures

In section 3.3 we display the results of local XPEEM measurements. For those measurements, photons at 400 eV were used. For every spectrum a Shirley-type background was considered. We used the reference position of the C 1s peak of SiC in monolayer graphene (MLG) on SiC(0001) (*i.e.*, 283.7 eV (ref. 27)), in order to align the binding energy of the spectra extracted for the XPEEM scans. The symmetric peaks were fitted with Voigt functions. To take into account the asymme-

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try of the peaks coming from conductive layers, such as graphitic carbon, a Doniach-Šunjić (DS) line shape was used. The C 1s on MLG was fitted taking into account the following components: SiC (Voigt), graphene (DS), S1 (Voigt) and S2 (Voigt), where S1 and S2 are the components associated with the buffer layer.^{27–29}

2.3 Computational methods

The electronic band structure of the system was evaluated within the Density Functional Theory (DFT) framework, using the code Quantum ESPRESSO.30 The simulation setup is similar to the one we previously used and tested for similar systems.³¹ We used a plane wave expansion of the wavefunctions within the pseudopotential^{32,33} approach and a PBEsol³⁴ vdW corrected³⁵ density functional, both scalar and fully relativistic for spin orbit calculations, using a calculation setup which was previously well tested in similar systems.^{31,36} Both the isolated (i.e. free-standing) WS₂ and WS₂ on top of graphene were studied. To match the graphene and WS₂ lattice parameters a supercell was used, with a periodicity of (7×7) with respect to WS_2 and (9×9) with respect to graphene. At variance with a similar previous calculations³⁷ we included vdW correction, which were proven of utmost importance in reproducing inter-layer interactions in graphene-based systems.³¹ The model systems, the supercells and all the simulation setup information are described in detail in the ESI.†

3 Results and discussion

3.1 Structure and morphology

Fig. 1(a) displays a representative image of the typical μ m-sized triangularly-shaped WS₂ single-crystals obtained with our growth approach. This LEEM micrograph, acquired over a field of view (FOV) of 30 μ m, indicates that the majority of the WS₂ crystals are aligned along the same crystallographic direction. In Fig. 1(b) we show an AFM image with a WS_2 triangle to highlight the morphology of the system. The average height of the single-layer WS₂ is estimated to be 0.84 nm. The LEEM micrograph in panel (c) is a zoom-in of the image of panel (a) on a single triangle over a 6 μm FOV. The different contrast results from the different electron energy used (STV 4.8 instead of 3.2 V of (a)). µLEED measurements were performed on the same region, the results of which are shown in panels (d) and (e) for WS_2 and graphene, respectively. Because of the very low intensity of the graphene spots when measured on the triangle, we show a measurement acquired outside of the triangle, on a MLG region nearby it. Both measured regions are indicated with dashed circles on the figure. In µLEED, the (10) spots of WS₂ are 3-fold symmetric, resulting from the broken inversion symmetry of the real space lattice, as visible from the sketch in panel (g). In spatially averaged LEED measurements shown in panel (f), the 3-fold symmetry is lost because of the presence of crystals rotated by $n\pi/3$, as visible in panel (a). The preferential alignment of the WS_2 along the graphene's crystalline axes is apparent by looking at the (10)



Fig. 1 (a) LEEM micrograph recorded at STV 3.5 eV on a 30 μ m FOV. (b) AFM image centered on a single WS₂ triangle on MLG over a (770 \times 770) nm² area. (c) LEEM micrograph of a single WS₂ crystal imaged at STV 4.8 eV on a 6 μ m FOV. Areas with different contrast are labeled MLG, BLG and WS₂, respectively. (d) and (e) μ LEED pattern acquired on the dashed-circle areas for WS₂ and MLG, respectively. (f) LEED pattern at electron energy of 67 eV. WS₂, graphene and SiC reciprocal lattice vectors are indicated as *w*, *g* and *s*, respectively. (g) Real and reciprocal space sketch derived from μ LEED. Crystal directions are drawn in panel (c), according to this sketch.

diffraction spots of WS₂, indicated by $w_{i,j}$ in the figure. The minority orientations are visible as a ring passing through the (10) spots of WS₂. The ring is very faint in intensity and its diameter is slightly smaller - about 2.6% - than the SiC reciprocal lattice vectors ($s_{i,i}$ in the figure). Moreover, the (10) spots of WS₂ appear to be slightly elongated along the azimuthal direction, possibly suggesting an equilibrium position fluctuating about the zero degrees orientation. In panel (g) we display the 2D projection of the real and reciprocal space structures of the system as derived from the µLEED and LEED measurements, assuming the equilibrium value of the graphene's lattice parameter to be 2.461 Å and that of SiC to be 3.08 Å. We find the WS_2 lattice parameter to be 3.16 ± 0.1 Å. However, no evidence of superperiodicity (moiré pattern) was found in µLEED (at higher energies as well), in contrast with WS₂/Au(111).³⁸ From diffraction measurements we also determine that the edges of the triangular WS_2 crystals on epitaxial graphene are aligned along the [1,0] (zigzag) direction, as apparent by comparing panels (c) and (g).

3.2 Electronic properties

The band structure of WS₂/MLG was measured by means of µARPES on a single WS₂ crystal. In particular, the results for the triangle of Fig. 1(c) obtained with photons of 70 eV are shown in Fig. 2(a). The graphene π - and π *-bands are well visible and also highlighted by orange dots, corresponding to the DFT calculated bands on the graphene single cell. Calculated graphene σ -bands are not superimposed as in the experimental data they are not detectable due to their low intensity. The bands visible in $\overline{\Gamma}$ belong to WS₂ as also indicated by DFT calculations (see Fig. S4 and S6 in the ESI[†]). Interestingly, at the points where the bands of graphene and WS₂ cross (indicated by green arrows in the panel), no apparent splitting or gap is observed. In order to confirm this finding, DFT calculations were carried out, the result of which is summarized in Fig. 2(b), where we display the bands "unfolded" onto graphene's BZ, for better readability. The smallest coincidence lattice for the WS₂/graphene system was found to be (7×7) WS₂ unit cells (u.c.) on (9×9) of graphene, as sketched in Fig. 2(c). DFT calculations were carried out on

this supercell and as a result, no mini-gap opening was predicted for this system (cf. Fig. S4 in the ESI[†] for further details), contrary to what was recently observed for MoS₂ on graphene.³⁹ However, the calculations predict that a gap of about 4 meV can be opened at the Dirac point when the distance between WS₂ and graphene becomes small enough (see ESI[†]), a result which might open interesting scenarios for lowtemperature measurements. To better match the experimental data the DFT spectrum was artificially "doped" by an energy shift of about 200 meV. The results of the calculations displayed in panel (b) do not include matrix-element effects depending on the incident photons and thus the intensity distribution cannot be directly compared with the experimental ARPES data. To better visualize the relation between the graphene π -bands and the WS₂ bands, we show constant energy surfaces (CESs) in Fig. 2(d), extracted starting from the Fermi surface (FS) at binding energies indicated in the figure. The CESs in this case are small volumes in k space integrated over about 250 meV, corresponding to the resolution of the instrument. The data were acquired with a photon energy of 27.5 eV in order to maximize the intensity of the WS2 bands with respect to graphene (see Fig. S6[†]).

We display the results of the ARPES measurements recorded at the MPI with He I radiation in Fig. 2(e), together



Fig. 2 Band structure of WS₂/MLG. (a) μ ARPES measured on a single WS₂ triangle with photons of 70 eV. (b) Theoretical DFT band structure evaluated on the WS₂/graphene supercell depicted in panel (c) and unfolded into graphene's BZ. (c) Coincidence supercell (7 × 7) over (9 × 9) of WS₂/graphene. (d) Experimental ARPES CESs recorded with p-polarized photons at 27.5 eV (e) Experimental ARPES band structure of WS₂/EG measured with He I light along the path indicated in the inset by the red line. DFT calculated bands including spin–orbit effects are overlapped to the raw data. On the right: zoom-in of the region around \vec{K}_{WS_2} (green-dashed line in panel (e)). Both DFT calculated bands and experimental band fit are overimposed to the raw data. The red-dashed line is on the graphene's π -bands.

with the DFT-calculated bands including spin-orbit coupling. The image was obtained by scanning the BZ of the system along the red line traced within the green hexagon in the inset (cf. Fig. S6(d) of the ESI[†] for the raw data). Note that in this image the high symmetry points are for the WS₂ BZ, whereas for panels (a) and (b) we referred to graphene's BZ. Single spectra were measured perpendicular to the red line.

We have fitted the experimental data in proximity $(\pm \sim 0.1 \text{ Å}^{-1})$ of \overline{K} with a parabolic function in order to extract the effective mass values of the holes. The result along the $\overline{\Gamma}$ - \overline{K} - \overline{M} direction is displayed on the right side of Fig. 2(e), representing the zoom-in of the region framed with a greendashed line in the panel. We find $m_{\rm h1} \simeq 0.39 m_{\rm e}$ for the low energy band and $m_{\rm h2} \simeq 0.53 m_{\rm e}$ for the high energy band, confirming the asymmetry reported in other publications.³⁸

The spin-orbit splitting of the WS₂ bands in \overline{K} was retrieved from integrated energy distribution curves (EDCs) to be 462 ± 5 meV (see also Fig. S7 in the ESI[†]). Notably, this value is about 10% larger than what was measured for monolayer WS₂ on Au(111) and Ag(111)^{38,40} and about 7% larger than the highest value reported so far.⁴¹ The value measured on our system is comparable only with measurements carried out on bulk WS_2 .⁴²

In Fig. 3(a) we show LEEM-IV spectra recorded on WS_2 , MLG and bilayer graphene (BLG) areas, as labeled in Fig. 1(c). LEEM-IV curves give information about the electronic properties of the system for energies above $E_{\rm F}$ and their dips, at least in the case of graphene, indicate the number of layers.⁴³⁻⁴⁶ In the WS₂ spectrum we observe three dips modulated by a linear decay of the intensity, possibly reflecting the three-layer structure of the single-layer WS₂.

ment of the surface potential difference between different regions looking at the transition between mirror mode (MEM) and LEEM.²⁴ In the inset of the figure we show a zoom-in of the MEM-LEEM transition region with an energy scale-bar of 50 meV. We observe that the WS₂/MLG exhibits a value of work function slightly larger (about 150 meV) than of pristine (or as grown) MLG. The value of the work function instead, was obtained over the entire sample from HeI UV photoelectron spectroscopy (UPS) measurements of the VB. The VB spectrum is shown in panel (b) and was acquired with the sample biased at 5 V in order to access the secondary electrons cut-off energy. The work function of the analyzer is constant and the acquisition software compensate for it in a way that the kinetic energy of the electrons at the Fermi level, essentially coincide with the photon energy. The work function of the sample $\phi_{\rm S}$ is then $h\nu - E_{\rm F} + E_{\rm co}$, where $E_{\rm co}$ is the cut-off energy beyond which no electron is emitted from the sample. The value obtained in this way is 4.35 ± 0.05 eV. By combining these information we could determine the band alignment of the system, which is displayed in Fig. 3(c).

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Although the role of the substrate requires further investigation, in Fig. 3(d) we provide a first proof of its relevance. On the left side we show the ARPES spectrum of WS₂ grown directly on 6H-SiC(0001) following the procedure described in section 2.1. The bands are recorded in \overline{K} in the same geometry as shown in the inset of panel (a). On the right side, we show again the ARPES of WS_2/MLG as in panel (c). The energy difference between the two valence band maxima $(E_{\rm v})$ is about 830 meV. This indicates that the WS_2 , when grown on SiC(0001), exhibits a band alignment very close to the one



Fig. 3 (a) LEEM-IV curves measured on and outside the triangle on the MLG, BLG and WS₂ regions defined in Fig. 1(c). In the inset, the bar is 50 meV. (b) Experimental UPS data acquired with a 5 V bias voltage applied to the sample. (c) Scheme of the band alignment derived from the ARPES spectra measured with He I light along the red lines shown in the inset. (d) On the left, bands of WS₂/SiC(0001) and on the right WS₂/MLG/SiC (0001). Both measurements are aligned to the Fermi energy and the energy scale is the same. (e) Simple scheme of the different energy alignments for intrinsic (ideal) WS₂, WS₂/SiC(0001) and WS₂/MLG. On the top, a schematic representation of each considered system.

expected for isolated WS2, i.e. Fermi level in the middle of the bandgap. For the size of the bandgap we refer to recent timeresolved ARPES measurements,40 which set the bandgap value for single layer WS₂ at 2.1 eV. To make this visually more clear, in panel (e) we show a scheme of the band alignment for the three situations: isolated WS₂, WS₂/SiC(0001) and WS₂/MLG. On top of every sketch, a simple ball-stick model of each system is shown. For the WS₂/MLG, the conduction band minimum (E_c) lays then ~260 meV above the Fermi level. In the case of WS₂/SiC(0001) instead, the valence band maximum $(E_{\rm v})$ is found at 1.00 ± 0.05 eV below $E_{\rm F}$, which means that the donor states of the graphene/buffer layer system^{47,48} "pin" the Fermi level of WS₂ on MLG, thereby lowering its work function. The spin-orbit splitting of the bands in \overline{K} remains instead unaltered. Indeed, for the WS₂/SiC(0001), the ΔE between the fitted maxima of the peaks of the integrated intensity yields 458 ± 5 meV.

The population of the conduction band via transfer of negative charge to TMDs leads to unconventional phenomena as negative electronic compressibility (NEC), as observed in WSe2⁴⁹ and more recently also in WS2.⁴¹ The NEC reduces the size of the gap and since bilayer WS₂ has a smaller band-gap, it could be readily metallic on EG, opening up the possibility for the observation of predicted exotic phenomena such as the transition to a superconductive phase.^{50,51} In addition, the energy difference between the maxima of the VB in $\overline{\Gamma}$ and \overline{K} is found to be $\Delta_{\Gamma K}$ = 182 meV (*cf.* Fig. 2(e)), about a third of what was observed for the same material on Au(111),³⁸ possibly implying the occurrence of many-body renormalization effects of the bands or due to the graphene– WS_2 interaction. As a comparison, we note that for the WS₂/SiC(0001) system the same quantity was found to be $\Delta_{\Gamma K} = (250 \pm 20)$ meV (not shown).

Despite the recent popularity of vdW vertical heterostructures and the variety of investigated TMDs, the system presented and studied in this work represents an *unicum* as referred to the potential applications in opto-spintronics. Graphene has a large spin relaxation time,⁵² but the electrical injection of spin in graphene suffers of problems arising from the quality of the contacts, defects at the interfaces, minority spin injection or the definition of a tunnel barrier to minimize it.⁵³ A cleaner way to inject spin polarized carriers into graphene would be optically, *i.e.* by exploiting the optical selection rules introduced by the use of photons with a specific helicity. We propose that the WS₂/MLG described in this work has the ideal band alignment for such applications using photons in the visible range.

3.3 Chemical properties

The chemical properties of the system are investigated locally, *i.e.* measuring each core level spectrum on and outside a single WS₂ crystal, by means of XPEEM. The outcome of those measurements are summarized in Fig. 4(a–e). Laterally averaged chemical properties were instead collected *via* XPS, as described in the methods section and the data are summarized in Fig. S8 of the ESI.[†]



Fig. 4 Panels (a–e): Core level photoemission spectroscopy spectra extracted from XPEEM scan at 400 eV. The label "out" indicates that the spectrum was recorded outside the triangle. (f) XPEEM snapshot of S 2p extracted on the high-spin component highlighting the areas from which the spectra are extracted. The same areas are valid for the W 4f spectra.

In Fig. 4(a) and (b) we compare the C 1s spectra recorded on MLG and WS₂/MLG, respectively. Intensities are area normalized so that line-shape and peak positions can be better compared. We point out that, within the experimental error, the positions of the C 1s components do not shift. In particular, the sp² graphitic peak remains at 284.4 \pm 0.1 eV, confirming the absence of doping variation in graphene (cf. section 3.2) and at the same time excluding strong chemical interaction between the two 2D layers. Because their shape is not explicitly evident at this particular photon energy, the S1 and S2 components - characterizing the buffer layer - were assigned from literature data.²⁷ We find S1 at 284.7 \pm 0.2 eV and S2 at 285.2 \pm 0.1 eV. Again, their positions are stable on and outside the WS₂ island. The SiC component is found at 283.7 \pm 0.1 eV in both cases, meaning that the WS₂ layer does not induce any band bending of the SiC core-level bands. Such a fact is further confirmed by the Si 2p peak, shown in Fig. 4(c). Also in that case, the 2p doublet remains at 101.2 \pm 0.1 eV. Panels (d) and (e) display the S 2p and W 4f spectra, respectively. The S 2p is well fitted with a single Voigt doublet with Lorentian width 0.09 eV and Gaussian width 0.2 eV, with the $2p_{3/2}$ component centered at 262.2 ± 0.1 eV. This is symptomatic of the fact that the sulphur atoms of both top and bottom layers are in the same chemical environment and the interaction with the graphene p_z orbitals does not induce a measurable chemical shift. The W 4f contains a visible second component that we ascribe to a high-oxidation state, namely WO₃. The intensity of the oxide doublet is about 4.5% of that of the 4f disulfide doublet. The energy position of the WS₂ W $4f_{7/2}$ component is measured as 32.2 ± 0.1 eV and the spinorbit splitting 2.15 ± 0.05 eV. As for the other peaks, we measured W 4f and S 2p also outside the WS₂ triangle and we report those spectra with intensity multiplied by a factor 5 in the figures. We find some sulphur and tungsten with energies

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compatible with those of WS₂. The WO₃ was instead detected only on the island, leading us to the conclusion that some unreacted material is embedded into the WS₂ or underneath it. In panel (f) we display the XPEEM snapshot acquired at the S $2p_{3/2}$ energy, showing the regions where the spectra in and outside the triangle were acquired from.

4 Conclusions

In this article we investigate the properties of CVD-grown WS₂ crystals on epitaxial graphene on SiC(0001) by means of microscopy techniques such as LEEM/PEEM and AFM as well as laterally averaging methods as ARPES and XPS. The set of measurements we carry out converges on defining the $WS_2/$ MLG a low-interacting system. Indeed, µLEED does not show moiré-like diffraction spots and neither µARPES nor ARPES show replica bands. DFT calculations support the experimental findings by evidencing the absence of gaps (either due to band anticrossing or to superperiodicity effects), which have instead been recently reported for a similar system, e.g. MoS₂/ graphene. The analysis of core level data excludes substantial chemical shifts and line-shape modifications such as peak broadening or splitting, further confirming the weak interaction between WS₂ and graphene. The band alignment between WS₂ and graphene is determined. We find that the position of the MLG Dirac point does not change, behavior observed also for MoS_2 on MLG,⁵⁴ and the E_v of WS₂ is located 1.84 eV below $E_{\rm F}$. This strong downshift of about 830 meV of the VB maximum depends on the substrate and it alters the value of work function for the WS₂. The band structure of the system is measured through the entire BZ. We extract the effective masses in \overline{K} , finding $m_{\rm h1} \simeq 0.39 m_{\rm e}$ for the low energy band and $m_{\rm h2} \simeq 0.53 m_{\rm e}$ for the high energy band. The spinorbit splitting of the VB at \overline{K} is found to be 462 meV, the highest values reported for this material in its monolayer form. Together with the observed 0° azimuthal alignment of the two crystals, the band structure of the system results to be promising for applications in the realm of opto-, spin- and valleytronics.

Conflicts of interest

There are no conflicts to declare.

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