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p-Bromoaryl- and ω -bromoalkyl-VA-PNBs: suitable starting materials for the functionalization of vinylic addition polynorbornenes *via* palladium-catalyzed cross-coupling reactions†

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New vinylic addition polynorbornenes (VA-PNBs) with a variable amount of pendant 4-bromoaryl groups have been synthesized by homo- and copolymerization with norbornene of 2-(4-bromophenyl)-5-norbornene catalyzed by $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$. These polymers can be transformed by Pd-catalyzed cross coupling reactions into VA-PNBs with pendant diaryl (Suzuki), alketyl and ketoalkyl (Stille) and amino (Buchwald–Hartwig) groups. Although the cross-coupling reactions of alkylhalides are more difficult, (ω -bromobutyl)-VA-PNBs can also be functionalized by a Suzuki reaction with arylboronic acids. This results open up new ways of post-polymerization functionalization of VA-PNBs, quite attractive for their robust, thermally stable and transparent skeleton.

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Introduction

Vinylic addition polynorbornenes (VA-PNBs, Fig. 1) have emerged as convenient and robust polymeric materials for a variety of applications. Their all-aliphatic polycyclic backbone makes them less reactive than their ring opening metathesis polymerization counterparts (ROMP-PNBs, Fig. 1),¹ and it imparts good properties such as high thermal stability, high T_g s, and transparency. As a result, new applications of VA-PNBs are being explored to construct optical devices,² ion exchange membranes,³ gas separation membranes,⁴ and supports in synthesis and catalysis,⁵ including photocatalysis.

Most applications require the presence of functional groups that either improve the properties of the polymeric material or carry the active site for the desired use (a luminescent group, a catalyst, *etc.*). Functionalized VA-PNBs are not easy to obtain by direct polymerization or copolymerization of substituted norbornenes. In contrast, the ROMP-polymerization of norbornene is more tolerant to the presence of functional groups in the monomer, although it introduces double bonds on the ROMP-PNB skeleton (Fig. 1) that are potential centers for polymer degradation and can indeed react in the presence of metal complexes.^{1a} If a hydrogenation reaction is applied, an all-aliphatic polymer backbone can be obtained,⁶ but many functional groups may not survive this process.⁷ The presence of

polar groups notably decreases the reactivity of norbornenes towards double bond insertion polymerization (VA-polymerization) and most catalyst that are very active for the VA-polymerization of norbornene do not perform well with substituted norbornenes. Only a few nickel or palladium catalysts can polymerize substituted norbornenes (NB-R) or copolymerize them with norbornene to give VA-PNBs.^{2,3a,4,8,9} Additionally, since the NB-R are usually synthesized by a Diels–Alder reaction, they are a mixture of *exo* and *endo* isomers which have different polymerization rates and this is sometimes an extra difficulty.¹⁰ We reported a different strategy to synthesize functionalized VA-PNBs that circumvents this problem and involves the post-polymerization functionalization of a VA-PNB with pendant ω -bromoalkyl units.⁸ The bromoalkyl-polymer can be obtained in good yields and different bromo loadings by direct copolymerization of NB and NB-(CH₂)_nBr using $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$. The nucleophilic substitution of bromide in the polymer leads to VA-PNBs with polar groups (ester, cyano, SR, imidazole, *etc.*),^{8,5b} as well as the azido moiety that can be used as to anchor other groups by a click CuAAC reaction with alkynes.^{5c} The versatility of these brominated VA-PNBs led us to

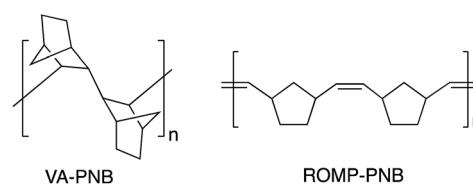


Fig. 1 Types of polynorbornene backbone.

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explore the possibility of using Pd-catalyzed cross coupling reactions to functionalize VA-PNBs. For that, we envisioned that a VA-PNB with pendant bromoaryl groups would be a suitable parent material. Thus, we describe here the preparation of those polymers as well as the application of a variety of Pd-catalyzed cross coupling reactions to give VA-PNBs with pendant biaryls, anilines and other groups. The functionalization of the more challenging VA-PNBs with ω -bromoalkyl groups by the same methods is also reported.

Cross-coupling reactions catalyzed by palladium are extremely useful in synthesis and this has been highly recognized.¹¹ In the realm of polymer chemistry these reactions have found application in the synthesis of polymeric materials by condensation of two doubly-functionalized coupling reagents. It is worth mentioning the Stille reaction for the preparation of a variety of polymers,¹² the Suzuki and Sonogashira couplings in the synthesis of polyfluorenes,¹³ and some examples that involve the Heck reaction,¹⁴ the Buchwald–Hartwig amination,¹⁵ or the related *ipso*-arylation.¹⁶ Fewer examples can be found of the application of Pd-catalyzed C–C or C–X bond forming reactions for the post-polymerization functionalization of pre-formed polymers.¹⁷ Most examples report the use of the Sonogashira coupling to synthesize derivatives of polystyrene,¹⁸ or polyphenylene.¹⁹ Polytriazoles,²⁰ and polythiophenes have also been subjected to this type of reactions.²¹ The functionalization of polymers by palladium-catalyzed C–N bond formation has been scarcely used on polystyrene,²² or PEG.²³

Results and discussion

Synthesis of *p*-bromoaryl VA-PNBs

Polymers with pendant bromoaryl groups were synthesized by homopolymerization of **1** or co-polymerization of this monomer with norbornene (NB) (Scheme 1). Monomer **1** is not commercial and it was synthesized by a Diels–Alder reaction of 1-bromo-4-vinylbenzene with cyclopentadiene. In order to avoid radical side reactions 2,6-ditertbutylphenol was used as a trap. **1** is a mixture of isomers in a ratio *endo* : *exo* = 80 : 20 and this mixture was used for the polymerization reactions.

The polymerization reactions were carried out as shown in Scheme 1 and the results are collected in Table 1. $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$ was chosen as catalyst because of its high activity both

in homopolymerization of norbornene and in the copolymerization of norbornene with substituted norbornenes with ω -haloalkyl or alkyltin groups.^{5d,f,8,24} It is also very easy to handle as it is stable to moisture and air. The concentration of **1** was the same in all the experiments and the amount of NB in the copolymerization reactions was varied to reach the required monomer feed ratio; a catalyst loading between 0.5 and 2 mol% was used depending on the experiment (it is referred to the total amount of monomer). Monomer **1** can be homopolymerized with this catalyst with a moderate yield to give polymer **2** (entry 1, Table 1). The copolymerization of NB and **1** gave polymers **3** with different composition depending on the monomer feed ratio ($a/b = \text{NB}/\mathbf{1}$ ratio in the polymer, Scheme 1), and moderate to good yields, the better the higher the NB ratio in the feed mixture. All the polymers are obtained by precipitation in MeOH as off-white solids. The ratio a/b was determined by quantitative analysis of the Br content in the polymer.

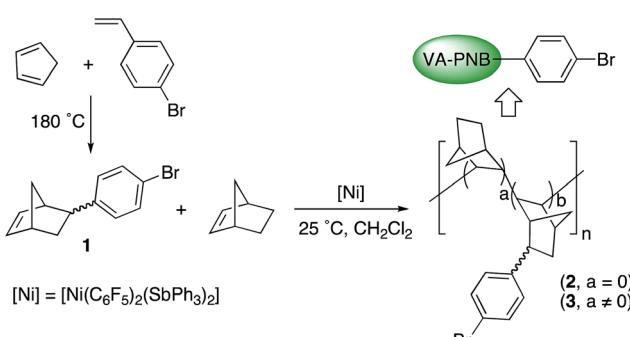
The polymers synthesized showed unimodal distributions in GPC and a polydispersity in the range of 2.3–3.9. The molecular weight range was between 8×10^3 to 120×10^3 Da and it increased as the ratio of NB increased. When the ratio NB : **1** in the feed was higher than those shown in Table 1, insoluble polymers were obtained that could not be characterized by GPC.

According to the data in Table 1 (entries 2–6), a rough determination of the reactivity ratios of NB and **1** can be made: $r_{\text{NB}} = 1.86$, and $r_1 = 0.45$.²⁵ These values imply that NB has a higher probability than **1** of entering the copolymer, so the composition of copolymers **3** obtained do not reproduce the monomer feed ratio and are always richer in NB. A composition drift of the copolymer as the polymerization proceeds is also expected.

Polymers **2** and **3** were characterized by IR, ^1H and ^{13}C NMR. The NMR spectra in solution showed broad signals corresponding to the NB skeleton. The aromatic signals of the pendant bromoaryl groups were clearly observed in the ^1H and $^{13}\text{C}\{^1\text{H}\}$ NMR spectra. No signals around 20 ppm were observed in the ^{13}C NMR, which indicated *exo*-enchainged norbornene units in the polymer backbone.²⁶ Furthermore, in these polymers terminal pentafluorophenyl groups were observed in the ^{19}F NMR spectra, which suggest an insertion polymerization mechanism with an initiation step that involves insertion of the olefin in the Ni–C₆F₅ bond.^{8,24,27} The IR spectra of polymers **2** and **3** clearly show a band at 1075 cm^{-1} due to the C^{Ar}–Br stretching. After obtaining the polymers, the analysis by ^1H NMR of the mother liquors showed that in all the cases the unreacted *endo*-**1** : *exo*-**1** ratio showed values in the range 100 : 0 to 91 : 9, higher than the *endo*-**1** : *exo*-**1** = 80 : 20 ratio in the initial monomer. This clearly shows that, as expected, the *exo* isomer of **1** reacts preferentially to the *endo* isomer in transition metal NB-insertion polymerization.

Functionalization of *p*-bromoaryl VA-PNBs

A simplified mechanism for palladium-catalyzed cross coupling reactions involves three main steps: oxidative addition of the organic halide, coordination of the nucleophilic reagent, by transmetalation in most cases, and reductive elimination



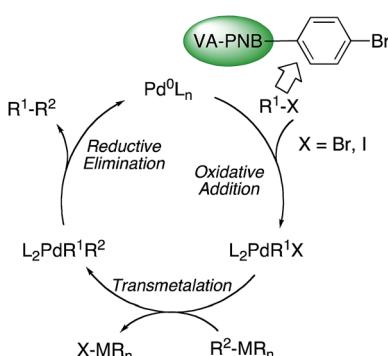
Scheme 1 Synthesis and polymerization of **1** to give *p*-bromophenyl VA-PNBs.



Table 1 Homo and copolymerization reactions of **1** and norbornene to give polymers **2** and **3**^a

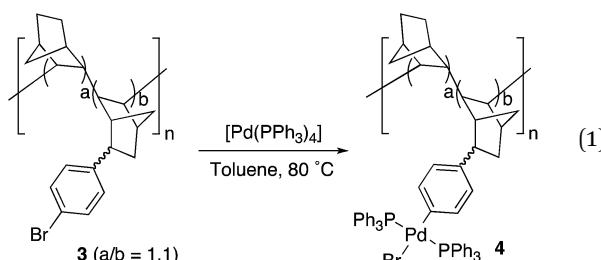
Entry	Feed ratio ^b NB : 1 : [Ni]	Yield ^c (%)	Polymer, <i>a/b</i> ^d	<i>M</i> _w ^e (Da)	<i>M</i> _w / <i>M</i> _n ^e
1 ^f	0 : 50 : 1	50	2, 0	8755	2.3
2	33 : 50 : 1	45	3, 1.3	37 248	3.2
3	50 : 50 : 1	74	3, 1.8	49 170	3.9
4	75 : 50 : 1	>99	3, 2.4	68 521	3.8
5	100 : 50 : 1	>99	3, 4.7	101 508	3.6
6	150 : 50 : 1	>99	3, 5.7	119 405	2.4

^a The reactions were carried out using CH_2Cl_2 as solvent, 0.4 mmol of **1** and a total volume of 9 mL (unless otherwise noted) at room temperature for 10 min. ^b Molar ratio in the feed. ^c Yields are referred to the total monomer mass. ^d *a/b* = NB/NBC₆H₄X molar ratio; it was determined by quantitative analyses of the bromine in the polymer. ^e Determined by GPC using polystyrene standards. ^f 0.80 mmol of **1** were used and a total volume of 18 mL; reaction time 24 h.



Scheme 2 Simplified catalytic cycle for Pd-catalyzed cross-coupling reactions.

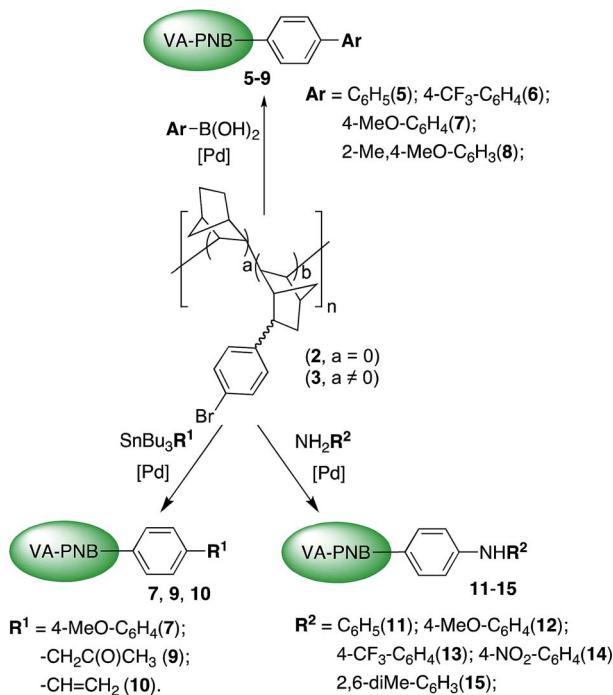
(Scheme 2).²⁸ The actual mechanism in each case may involve additional isomerizations, ligand coordination and exchange reactions, which are also important, but the representation in Scheme 2 can be used as a reasonable working guide. VA-PNBs **2** and **3**, the organic halide reagents, should undergo oxidative addition to palladium, the first step in Scheme 2, if they are to be functionalized by these reactions. In order to test this point the reaction of **3** and $[\text{Pd}(\text{PPh}_3)_4]$ was carried out (eqn (1)). Indeed the reaction occurred and a palladium-functionalized polymer, **4**, was obtained. IR analysis showed the disappearance of the $\nu(\text{C}^{\text{Ar}}-\text{Br})$ at 1075 cm^{-1} band and the appearance of the bands corresponding to the $\nu(\text{Pd-P})$ at 539 cm^{-1} . The formation of **4** also becomes clear when we recorded ^{13}C CP-MAS and ^{31}P CP-MAS spectra, where a signal at 26 ppm typical of a coordinated PPh_3 to palladium in a *trans* "PdP₂" arrangement, is observed.



Once we found out that polymer **3** is a suitable reagent for the coupling processes, we tested the utility of the Suzuki reaction to introduce aryl groups on **3**. Scheme 3 (top) collects the aryl groups introduced and Table 2 the reactions tried. Polymers **5–8** were obtained in good yields (82–98%) as greyish solids insoluble in common organic solvents.[‡] Thus, they were characterized by IR and solid state MAS-NMR, and the most significant absorptions of each group are clearly visible with both techniques (see the Experimental section and ESI†). The extent of the reaction was measured by quantitative analyses of the residual bromine in the polymer products, and it is given as the percentage of Br that has been substituted in Table 2. Two different sets of reaction conditions were employed. Method A (entries 1–6, Table 2) uses the best reaction conditions we found using palladium catalysts with conventional aryl phosphines (see ESI† for additional optimization experiments). Using $[\text{PdCl}_2(\text{dppf})]$ as precatalyst in toluene at $110\text{ }^{\circ}\text{C}$ good results were obtained for the boronic acids $\text{BAr}(\text{OH})_2$ where Ar = Ph, 4- $\text{CF}_3\text{-C}_6\text{H}_4$ (entries 1–4, Table 2). The reaction works well regardless the composition of the starting polymer **3**, so polymers with different degree of functionalization can be obtained (entries 2–4, Table 2). Method A is less efficient for Ar = 4- $\text{OMe-C}_6\text{H}_4$, 2-Me-4- $\text{OMe-C}_6\text{H}_3$ (62% of Br substituted, entries 5, 6, Table 2). However, the reaction conditions of Method B, used by Fu *et al.* for more challenging alkyl halide substrates, proved to be superior (see below). In the presence of the precatalyst system $[\text{Pd}_2(\text{dba})_3]/\text{P}^t\text{Bu}_2\text{Me}$ and 2-methyl-2-butanol as solvent, almost complete reaction of the arylbromo substituents of the polymer was achieved (entries 7, 8, Table 2).

[‡] After functionalization, all the polymers synthesized in this work are not soluble in most common organic solvents. We could not determine the exact reason of this change in properties. There is no loss of bromine when the homopolymer **2** was subjected to prolonged heating (48 h) in toluene or 2-methyl-2-butanol at $T = 100\text{--}110\text{ }^{\circ}\text{C}$, indicating that no cross-linking derived from unwanted reactions of this group alone takes place. It has been shown that the rigid nature of the VA-PNB skeleton leads to polymers in metastable conformations that can rearrange upon heating and produce a change of properties (see ref. 5f and P. P. Chu, W.-J. Huang, F.-C. Chang, S. Y. Fan, *Polymer* 2000, **41**, 401–404). This could have some importance along with the introduction of an additional rigid aromatic group that alters the morphology of the material and consequently its response to solvation. The occurrence of a small amount of homocoupling in the bromoaryl derivatives **3** (less likely in the bromoalkyl PNBS **16**) may also contribute to the change in solubility and cannot be ruled out.





Scheme 3 Functionalization of VA-PNBs **2** and **3** by Pd-catalyzed C–C and C–N coupling.

The Suzuki reaction is the most convenient one for the formation of a pendant biaryl moiety on the polymer. The Stille reaction is a viable but less efficient alternative for this type of groups as shown in entry 3, Table 3. However the use of SnBu_3R ($\text{R} \neq \text{aryl}$) leads to VA-PNBs functionalized with ketoalkyl (**9**) or vinyl (**10**) groups in a very good or moderate Br substitution degree respectively (entries 1 and 2, Table 3). In the case of **9**, the required organostannane can be easily prepared *in situ* from SnBu_3OMe and 2-propenylacetate. Both **9** and **10** are insoluble in common solvents and, again, their characterization was made by IR and solid state MAS-NMR (see Experimental section).

The Buchwald–Hartwig amination reaction is a good route for the formation of supported diaryl amines on VA-PNBs. The

reaction of **3** in the presence of different anilines, a base and a mixture of $[\text{Pd}_2\text{dba}_3]$ and X-Phos as precatalyst led to polymers **11–15** with complete bromo-substitution (Scheme 3 and Table 4). The reaction conditions followed those reported by Marqués *et al.* for the synthesis of PEG derivatives with pendant anilines.²³ Amines with either electron-donating or electron-withdrawing groups on the aryl ring can be introduced (entries 1–4, Table 4). An increase in the steric bulk of the aniline is not a problem either (entry 5, Table 4). The IR spectra of polymers **11–15** clearly shows the disappearance of the $\nu(\text{C}^{\text{Ar}}-\text{Br})$ at 1075 cm^{-1} and a new weak resonance at about 3400 cm^{-1} typical of the N–H stretching.

Functionalization of ω -bromobutyl VA-PNB

A more challenging reaction is the functionalization of bromoalkyl VA-PNBs by Pd-catalyzed C–C cross coupling reactions. After oxidative addition of an alkylhalide ($\text{R}^1 = \text{alkyl}$, Scheme 2), the transmetalation step competes with a favorable β -H elimination that often hampers the coupling process. Nonetheless, useful catalysts and reaction conditions have been developed, specially by Fu's group, that allow the use of alkylhalides (and also alkyl organometallics) as coupling partners.²⁹ No Pd-catalyzed alkyl coupling has been tried on polymeric substrates so far, and we decided to test our ω -bromoalkyl-VA-PNBs reported before.⁸ Polymer **16** was synthesized by copolymerization of norbornene and 2-(ω -bromobutyl)-5-norbornene with $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$ in an analogous reaction to that in Scheme 1 and following the procedure we described in the literature.⁸

The Suzuki reaction was tested on polymer **16** (2.7 mmol Br per g; $a/b = 1.5$) using the conditions described by Fu *et al.* for discrete alkylbromides (same as Method B in Table 2). Polymers **17–19** were obtained as greyish solids insoluble in most common organic solvents (Scheme 4). The substitution of bromide in the starting polymer **16** is almost complete in all cases (95–99%). This is shown by the quantitative determination of the bromide content in polymers **17–19** as well as the disappearance of the band at $\nu(\text{C}^{\text{Alk}}-\text{Br})$ at 562 cm^{-1} present in **16**.

Table 2 Functionalization of VA-PNB-NBC₆H₄Br by Suzuki reactions according to Scheme 3

Entry	VA-PNB, <i>a/b</i> (mmol Br per g)	Method	Product VA-PNB	Ar	% Br subst. ^a
1	3, 1.6 (2.5)	A ^b	5	C ₆ H ₅	94
2	3, 1.3 (2.7)	A ^b	6	4-CF ₃ -C ₆ H ₄	94
3	3, 4 (1.6)	A ^b	6	4-CF ₃ -C ₆ H ₄	93
4	2, 0 (4)	A ^b	6	4-CF ₃ -C ₆ H ₄	89
5	3, 1.3 (2.7)	A ^b	7	4-MeO-C ₆ H ₄ -	62
6	3, 1.6 (2.5)	A ^b	8	2-Me-4-MeO-C ₆ H ₃ -	62
7	3, 1 (2.9)	B ^c	7	4-MeO-C ₆ H ₄ -	95
8	3, 1.4 (2.6)	B ^c	8	2-Me-4-MeO-C ₆ H ₃ -	98

^a Determined by quantitative analyses of the bromine content in the polymer product. ^b Method A: the reactions were carried out at $110\text{ }^\circ\text{C}$ using toluene as solvent and $[\text{PdCl}_2\text{dppf}]$ as catalyst (1 mol%). Ratio of reagents: $\text{ArB(OH)}_2 : \text{VAPNB-C}_6\text{H}_4\text{Br} : \text{K}_2\text{CO}_3 = 2 : 1 : 2.5$. Reaction time 48 h.

^c Method B: the reactions were carried out at $100\text{ }^\circ\text{C}$ using *t*-amylalcohol as solvent, $[\text{Pd}_2\text{dba}_3]$ as precatalyst (2.5 mol%), and $\text{P}^t\text{Bu}_2\text{Me}$ (10 mol%). Ratio of reagents: $\text{ArB(OH)}_2 : \text{VAPNB-C}_6\text{H}_4\text{Br} : \text{KO}^t\text{Bu} = 1.5 : 1 : 3$.



Table 3 Functionalization of VA-PNB-NBC₆H₄Br by Stille reactions according to Scheme 3^a

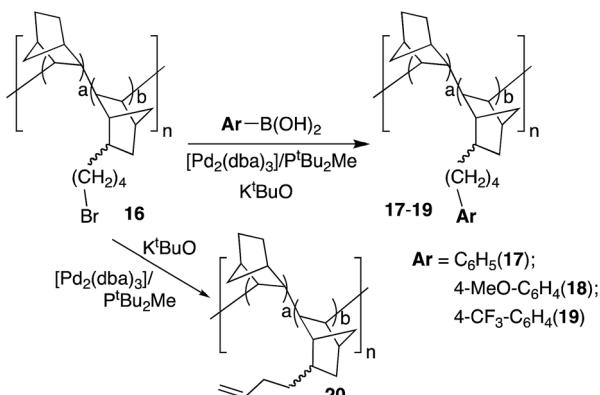
Entry	VA-PNB, a/b (mmol Br per g)	Product VA-PNB	R ¹	% Br subst. ^b
1 ^c	3, 1.6 (2.5)	9	—CH ₂ COCH ₃	98
2 ^d	3, 1 (2.9)	10	—CH=CH ₂	75
3 ^e	3, 1.6 (2.5)	7	MeOC ₆ H ₄ —	56

^a The reactions were carried out at 110 °C for 48 h using toluene as solvent. ^b Determined by quantitative analyses of the bromine content in the polymer product. ^c [PdCl₂{P(*o*-MeC₆H₄)₃}₂] as catalyst (1 mol%). Ratio of reagents: SnBu₃R¹ : VAPNB-C₆H₄-Br = 1.5 : 1. ^d [Pd(PPh₃)₄] as catalyst (10 mol%). Ratio of reagents: SnBu₃R¹ : VAPNB-C₆H₄-Br = 1.1 : 1. ^e [Pd(PPh₃)₄] as catalyst (2 mol%).

Since the elimination of bromide could occur easily in this case by β-H elimination after oxidative addition of the ω-bromobutyl-VA-PNB, with little incorporation of the aryl moiety, we decided to check this possibility. Thus, we run the reaction in the same conditions used in the Suzuki couplings, but in the absence of the coupling partner, *i.e.* the boronic acid (Scheme 4). Polymer **20** was obtained which showed the presence of a terminal double bond both in the ¹³C MAS-NMR spectrum (signals at 140 and 116 ppm) and in the IR spectrum (absorptions at 1640 (m) and 908 (s) cm^{−1}). The bromide substitution was complete. Fig. 2 shows the IR spectra of polymers **17** and **20**. As can be seen, the β-H elimination is not important in the Suzuki reactions and the most intense bands in the IR of **17** correspond to the phenyl group incorporated (762, 696 cm^{−1}). However, the presence of a terminal double bond cannot be completely excluded in **17** since there is a very low intensity band at 908 cm^{−1}. The same applies to polymers **18** and **19**.

Elimination of the residual palladium in the functionalized polymers

We analyzed the polymer products after the functionalization reactions in order to find out how much residual palladium was trapped in them. The ICP-MS quantitative data showed that the amount of Pd varies from 1.5 mg g^{−1} in the reactions where 1% mol of palladium catalysts is used to 5–10 mg g^{−1} if the amount of catalyst in the reaction is 5% mol. Several procedures to eliminate this residual metal were tested. Since the palladium occluded in the polymer is most probably black Pd(0) coming from the decomposition of the catalyst once the

**Scheme 4** Functionalization of VA-PNB **16** by Suzuki coupling and Pd-catalyzed β-H elimination.

coupling reagents have been consumed, we decided to check if an oxidative addition reaction, to give a soluble Pd(II) complex, was a suitable cleaning way. A sample of polymer **6** containing 1.19 mg Pd per g was mixed with an excess of 1-trifluoromethyl-4-iodobenzene and refluxed in toluene for 24 h. The analysis of the polymer showed that only about 10% of the residual Pd was eliminated (1 mg Pd per g remained). The reaction was carried out with a new sample of **6** (1.6 mg Pd per g) but adding PPh₃ to increase the stability and solubility of the oxidative addition product (a putative [PdI(4-CF₃-C₆H₄)(PPh₃)₂]). In this way half of the palladium in the polymer could be eliminated (from 1.6 mg Pd per g in **6** to 0.8 mg Pd per g after treatment).

Krebs *et al.* have used *N,N*-dimethyl-2-phenyldiazene-carbothioamide to remove palladium nanoparticles from polymers synthesized by Pd-catalyzed reactions.³⁰ They describe that this compound coordinates to Pd(0) and forms a soluble complex in most organic solvents. Thus, a sample of polymer **19** that contained 4.6 mg Pd per g was treated with an excess of *N,N*-dimethyl-2-phenyldiazene-carbothioamide and refluxed in toluene for 24 h. The cleaned **19** contained 0.47 mg Pd per g, one order of magnitude lower than the initial amount, indicating that this is a superior method to that tested above. In general, this treatment leads to polymers that contain a palladium residue ten times lower than the initial amount (see ESI†). The process can be repeated leading to a further reduction of Pd, although about 400 ppm is the lowest limit we have reached.

Table 4 Functionalization of VA-PNB-NBC₆H₄Br (**3**) by Buchwald–Hartwig aminations according to Scheme 3^a

Entry	VA-PNB, a/b (mmol Br per g)	Product VA-PNB	NHR ²	% Br subst. ^b
1	3, 1.4 (2.6)	12	NHC ₆ H ₅	>99
2	3, 1.4 (2.6)	13	NH-C ₆ H ₄ -4-MeO	>99
3	3, 1.3 (2.7)	14	NH-C ₆ H ₄ -3-CF ₃	>99
4	3, 1.4 (2.6)	15	NH-C ₆ H ₄ -4-NO ₂	>99
5	3, 1.4 (2.6)	16	NH-C ₆ H ₃ -2,6-Me ₂	>99

^a The reactions were carried out at 110 °C for 48 h using toluene as solvent, [Pd₂dba₃] as precatalyst (1 mol%) and X-Phos (6 mol%). Ratio of reagents: R²-NH₂ : VAPNB-C₆H₄-Br : KO³Bu = 2 : 1 : 2. ^b The polymer products do not contain any bromine as determined by quantitative analyses.

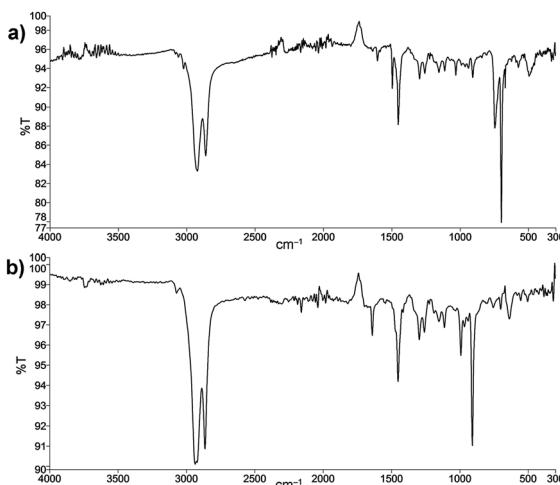


Fig. 2 IR spectra of polymers 17 (a) and 20 (b).

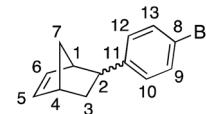
Experimental

Materials and general considerations

The compounds $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$,³¹ $[\text{PdCl}_2(\text{dppf})]$,³² $[\text{Pd}(\text{PPh}_3)_4]$,³³ and $[\text{PdCl}_2(\text{P}(\text{o}-\text{tolyl}))_3)_2$,³⁴ $[\text{Pd}_2(\text{dba})_3]$,³⁵ $[\text{PdCl}_2(-\text{PPh}_3)_2]$,³⁶ *N,N*-diethylfenilazotioformamida,³⁰ tributyl(4-methoxyphenyl)-stannane,³⁷ and tributyl(vinyl)stannane,³⁷ were prepared according to the literature procedures. Polymer VA-PNBNB(CH₂)₄Br (16) was prepared as reported before.⁸ The other reagents used in this work were purchased from commercial suppliers and used without further purification. Solvents such as THF and CH₂Cl₂ were dried using a Solvent Purification System (SPS); toluene was dried over Na, distilled and deoxygenated prior to use. NMR spectra were recorded at 293 K using Bruker AV-400 and Agilent MR-500 instruments. Chemical shifts (δ) are reported in ppm and referenced to SiMe₄ (¹H, ¹³C) or CFCl₃ (¹⁹F). The solid state NMR spectra were recorded at room temperature under magic angle spinning (MAS) in a Bruker AV-400 spectrometer using a Bruker BL-4 probe with 4 mm diameter zirconia rotors spinning at 10 kHz. ¹³C CP MAS NMR spectra were measured at 100.61 MHz and recorded with proton decoupling (tppm), with 90° pulse length of 4.5 μ s and a contact time of 3 ms. Chemical shifts were calibrated indirectly through the glycine CO signal recorded at 176.0 ppm relative to TMS. ³¹P MAS NMR spectra were recorded at 161.97 MHz with proton decoupling (tppm), with a 90° pulse length of 5.45 μ s. ³¹P-NMR chemical shifts are in ppm relative to external 85% H₃PO₄. ¹⁹F MAS NMR spectra were recorded at 376.5 MHz with a 90° pulse length of 5.5 μ s. ¹⁹F NMR chemical shifts are in ppm relative to external CFCl₃. IR spectra were recorded either on neat samples using a Perkin-Elmer FT/IR SPECTRUM FRONTIER spectrophotometer with CsI + ATR diamond accessory in the range 200–4000 cm⁻¹, or on KBr pellets using a Perkin-Elmer BX FT-IR in the range 400–4000 cm⁻¹. Size exclusion chromatography (SEC) was carried out using a Waters SEC system on a three-column bed (Styragel 7.8 \times 300 mm columns: 50–10⁵, 5 \times 10³ to 5 \times 10⁵ and 2 \times 10³ to 4 \times 10⁶ Da) and a Waters 410 differential refractometer. SEC

samples were run in CHCl₃ at 313 K and calibrated to polystyrene standards. The bromine content in the polymers was determined by oxygen-flask combustion of a sample and analysis of the residue by mercurimetric titration of the bromide.³⁸ The bromine content of the polymer 3 (x = mmol Br per g) and the polymer composition given as a ratio of monomers incorporated ($a/b = \text{NB}/1$) are related by the equation: $x = 1000/(94.16(a/b) + 249.155)$, where 94.16 and 249.155 are the molecular weights of norbornene and NB-C₆H₄Br (1) respectively. The amount of residual palladium in the functionalized polymers was determined by ICP-MS, using Agilent 7500i equipment; the samples were dissolved in HNO₃ (65%) using an ETHOS SEL Milestone microwave oven. Each analysis is the average of two independent determinations for each sample. C, H and N elemental analyses were carried out using a Perkin-Elmer 2400 CHN microanalyzer.

Synthesis of 1. A mixture of 1-bromo-4-vinylbenzene (2.0 mL, 14.85 mmol), dicyclopentadiene (1.0 mL, 7.43 mmol) and 2,6-ditertbutylphenol (0.46 g, 2.23 mmol) was heated at 180 °C for 3 hours. The resulting mixture was precipitated by pouring the mixture into *n*-hexane (30 mL) and the solid was removed by filtration. The solvent was evaporated to dryness and the liquid obtained was distilled under reduced pressure (150 °C, 0.6 mmHg) and then it was chromatographed through a silica column using *n*-hexane as eluent. A colorless liquid was obtained, which was a 80 : 20 *endo* : *exo* mixture of isomers (1.24 mL, 44% yield). Elemental analysis: calcd (%) for C₁₃H₁₃Br: C, 62.67; H, 5.26; found: C, 62.45; H, 5.20. MS (EI, *m/z* (%)): 250, 248 (10) [M⁺], 184, 182 (100) [M⁺ – cyclopentene], 103 (26) [M⁺ – cyclopentene – Br], 77 (24) [M⁺ – NB – Br], 66 (50) [M⁺ – CH₂CHC₆H₄Br].



1_{endo} ¹H NMR (400.13 MHz, CDCl₃): δ 7.42 (m, 2H, H⁹, H¹³), 7.16 (m, 2H, H¹⁰, H¹²), 6.26 (dd, J = 5.71, 2.78 Hz, 1H, H⁶), 6.18 (dd, J = 5.71, 2.94 Hz, 1H, H⁵), 2.97 (br, 1H, H⁴), 2.86 (br, 1H, H¹), 2.68 (m, 1H, H²), 1.75–1.6 (m, 2H, H³), 1.5 (m, 2H, H⁷). ¹³C {¹H} NMR (100.6 MHz, CDCl₃): δ 145.20 (s, 1C, C¹¹), 137.47 (s, 1C, C⁵), 137.13 (s, 1C, C⁶), 131.25 (s, 2C, C⁹, C¹³), 129.35 (s, 2C, C¹⁰, C¹²), 119.19 (s, 1C, C⁸), 48.12 (s, 1C, C¹), 45.72 (s, 1C, C⁷), 43.29 (s, 1C, C²), 42.33 (s, 1C, C⁴), 33.77 (s, 1C, C³).

1_{endo} ¹H NMR (400.13 MHz, CDCl₃): δ 7.35 (m, 2H, H⁹, H¹³), 7.02 (m, 2H, H¹⁰, H¹²), 6.26 (dd, J = 5.71, 3.1 Hz, 1H, H⁵), 5.78 (dd, J = 5.71, 2.78 Hz, 1H, H⁶), 3.35 (m, J = 9.29, 4.78 Hz, 1H, H²), 3.07 (br, 1H, H¹), 2.97 (br, 1H, H⁴), 2.2 (ddd, J = 11.9, 9.29, 3.75 Hz, 1H, H³), 1.5 (m, 2H, H⁷), 1.26 (ddd, J = 11.3, 4.89, 2.61 Hz, 1H, H⁸). ¹³C {¹H} NMR (100.6 MHz, CDCl₃): δ 144.05 (s, 1C, C¹¹), 137.41 (s, 1C, C⁵), 132.58 (s, 1C, C⁶), 130.78 (s, 2C, C⁹, C¹³), 129.84 (s, 2C, C¹⁰, C¹²), 119.34 (s, 1C, C⁸), 50.27 (s, 1C, C⁷), 48.60 (s, 1C, C¹), 43.23 (s, 1C, C⁴), 43.05 (s, 1C, C²), 33.04 (s, 1C, C³).

Homopolymerization reaction. Synthesis of VA-PNBC₆H₄Br (2). *p*-Bromophenyl-norbornene (1) (0.153 mL, 0.80 mmol) and



dry CH_2Cl_2 (18.0 mL) were mixed in a Schlenk flask under nitrogen. A solution of $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$ (0.0176 g, 0.016 mmol) in dry CH_2Cl_2 (2.0 mL) was then added dropwise to the former solution. The starting orange solution got darker and the viscosity increased gradually. The mixture was stirred for 24 h at room temperature and then poured onto MeOH (50 mL). A solid precipitated and it was stirred for 1 h, filtered, washed with MeOH (3×5 mL) and air-dried. The homopolymer (2) was obtained as an off-white solid. Isolated yield: 0.1005 g (50%). ^1H NMR (400.13 MHz, CDCl_3): δ 7.6–7.4 (br, 2H, H^9 , H^{13}), 7.2–6.8 (br, 2H, H^{10} , H^{12}), 3.4–3 (br, 1H, H^2), 2.8–0.5 (br, 8H, H^1 , H^3 – H^7). $^{13}\text{C}\{\text{H}\}$ NMR (100.6 MHz, CDCl_3): δ 141 (br, 1C, C^{11}), 132–130 (br, 2C, C^9 , C^{13}), 130–128 (br, 2C, C^{10} , H^{12}), 119 (br, 1C, C^8), 50–30 (br, 7C, C^1 – C^7). ^{19}F NMR (376.5 MHz, CDCl_3): –135.7, –140, –142.8 (b, F_{ortho} , C_6F_5), –156.8 (b, F_{para} , C_6F_5), –162.2 (b, F_{meta} , C_6F_5). IR (cm^{-1}): $\nu(\text{C}^{\text{Ar}}\text{–Br})$: 1075 (s), $\nu(\text{CH}\delta\text{oop})$: 821 (s). The polymer contains 319.2 mg Br per g (3.99 mmol Br per g).

Copolymerization reactions. Synthesis of VA-PNBNBC₆H₄Br (3) ($a/b = 1.8$, entry 3, Table 1). A solution of $[\text{Ni}(\text{C}_6\text{F}_5)_2(\text{SbPh}_3)_2]$ (0.0088 g, 0.008 mmol) in dry CH_2Cl_2 (2 mL) was added dropwise to a mixture of *p*-bromophenylnorbornene (0.0767 mL, 0.4 mmol), norbornene in CH_2Cl_2 (0.074 mL, 5.44 M, 0.40 mmol) and dry CH_2Cl_2 (6.0 mL).³⁹ The starting orange solution got darker and the viscosity increased gradually. The mixture was stirred for 10 min at room temperature and then it was poured onto MeOH (50 mL). A solid precipitated, which stirred for 1 h, filtered, washed with MeOH (3×5 mL) and air-dried. The VA-PNB copolymer, 3, was obtained as off-white solid. Isolated yield: 0.0948 g, (74%). ^1H NMR (400.13 MHz, CDCl_3): δ 7.6–7.4 (br, 2H, H^9 , H^{13}), 7.2–6.9 (br, 2H, H^{10} , H^{12}), 3.3–3 (br, 1H, H^2), 2.8–0.5 (br, 8H, H^1 , H^3 – H^7). $^{13}\text{C}\{\text{H}\}$ NMR (100.6 MHz, CDCl_3): δ 143–141 (br, 1C, C^{11}), 132–130.5 (br, 2C, C^9 , C^{13}), 130.5–128.5 (br, 2C, C^{10} , C^{12}), 119 (br, 1C, C^8), 50.5 (br, 1C, C^7), 45.5 (br, 2C, C^1 , C^4), 39 (br, 1C, C^5), 35 (br, 1C, C^6), 30.5 (br, 1C, C^2), 30 (br, 1C, C^3). ^{19}F NMR (376.5 MHz, CDCl_3): –140.5 (b, F_{ortho} , C_6F_5), –157.8 (b, F_{para} , C_6F_5), –162.7 (b, F_{meta} , C_6F_5). IR (cm^{-1}): $\nu(\text{C}^{\text{Ar}}\text{–Br})$: 1075 (s), $\nu(\text{CH}\delta\text{oop})$: 821 (s). The polymer contains 2.4 mmol Br per g, which corresponds to a NB : NBC₆H₄Br = $a : b = 1.8 : 1$ ratio. The other copolymerization reactions were carried out in a similar way using a different monomer feed ratio as collected in Table 1.

Functionalization of VA-PNBNBC₆H₄Br

Synthesis of [VA-PNBNBC₆H₄–PdBr(PPh₃)₂] (4). Polymer 3 (0.259 g, 0.7416 mmol of Br), $[\text{Pd}(\text{PPh}_3)_4]$ (0.857 g, 0.7416 mmol) and dry toluene (15 mL) were added in a Schlenk flask under N_2 . The reaction mixture was heated at 80 °C for 8 h. After that time, the solid was filtered, washed several times with Et_2O (6×3 mL) and vacuum dried. The product was obtained as a light brown solid. Isolated yield: 0.314 g (43%). ^{13}C CP-MAS NMR (100.61 MHz): δ 153–144 (br, 8C, C^8 , C^{11} , $\text{C}_{\text{ipso}}\text{–PPh}_3$), 141–117 (br, 34C, C^9 , C^{10} , C^{12} , C^{13} , $\text{C}_{\text{ortho}}\text{–PPh}_3$, $\text{C}_{\text{meta}}\text{–PPh}_3$, $\text{C}_{\text{para}}\text{–PPh}_3$), 61–20 (br, 7C, C^1 – C^7). ^{31}P MAS NMR (161.97 MHz): δ 26 (br, PPh_3). IR (cm^{-1}): $\nu(\text{C}^{\text{Ar}}\text{–H}\delta\text{oop})$: 743 (m), 693 (s), $\nu(\text{Pd–P})$: 539 (m), 513 (vs.), $\nu(\text{Pd–Br})$: 303 (w).

Suzuki reactions. Method A. Synthesis of VA-PNBNBC₆H₄–Ph (5). Entry 1, Table 2. Polymer 3 (0.1 g, 0.2549 mmol of Br),

phenylboronic acid (0.062 g, 0.5098 mmol), K_2CO_3 (0.088 g, 0.6373 mmol), and $[\text{PdCl}_2(\text{dppf})]$ (0.0018 g, 0.0025 mmol) and dry toluene (5 mL) were added to a Schlenk flask under N_2 . The reaction mixture was heated at 110 °C for 48 h. After that time, the solution was poured onto MeOH (50 mL). A solid precipitated, which was stirred for 30 min. The solid was filtered, washed several times with a mixture of diluted $\text{HCl}(\text{aq})$ /MeOH and then MeOH (3×5 mL) and air-dried. The copolymer was obtained as a brownish solid. Isolated yield: 0.0842 g (85%). The polymer contains 0.14 mmol Br per g, which indicates 94% of Br substitution. ^{13}C CP-MAS NMR (100.61 MHz): δ 150–137 (br, 3C, C^8 , C^{11} , $\text{C}_{\text{ipso}}^{\text{Ph}}$), 135–123 (br, 9C, C^9 , C^{10} , C^{12} , C^{13} , $\text{C}_{\text{ortho}}^{\text{Ph}}$, $\text{C}_{\text{meta}}^{\text{Ph}}$, $\text{C}_{\text{para}}^{\text{Ph}}$), 64–17 (br, 7C, C^1 – C^7). IR (cm^{-1}): $\nu(\text{CH}\delta\text{oop})$: 762 (s), $\nu(\text{CH}\delta\text{oop})$: 696 (s). The other polymers (entries 2–6, Table 2) were prepared in the same way but using the corresponding arylboronic acid.

VA-PNBNBC₆H₄–C₆H₄–4–CF₃ (6). Entry 2, Table 2. ^{13}C CP-MAS NMR (100.61 MHz): δ 153–144 (br, 3C, C^8 , C^{11} , $\text{C}_{\text{ipso}}^{\text{Ar}}$), 142–136 (br, 1C, $\text{C}_{\text{para}}^{\text{Ar}}$ CCF_3), 135–117 (br, 9C, C^9 , C^{10} , C^{12} , C^{13} , $\text{C}_{\text{ortho}}^{\text{Ar}}$, $\text{C}_{\text{meta}}^{\text{Ar}}$, $\text{C}_{\text{para}}^{\text{Ar}}$, CF_3), 61–22 (br, 7C, C^1 – C^7). ^{19}F MAS (376.49 MHz): δ –61 (br). IR (cm^{-1}): $\nu(\text{C–Fst})$: 1327 (vs.), 1167 (vs.), 1125 (vs.), $\nu(\text{CH}\delta\text{oop})$: 823 (vs.). The copolymer contains 0.15 mmol Br per g, which indicates 94% of Br substitution.

VA-PNBNBC₆H₄–C₆H₃–2–Me–4–OMe (8). Entry 6, Table 2. ^{13}C CP-MAS NMR (100.61 MHz): δ 161–159 (br, 1C, $\text{C}_{\text{para}}^{\text{Ar}}$ COME), 149–125 (br, 9C, C^8 – C^{13} , $\text{C}_{\text{ortho}}^{\text{Ar}}$, $\text{C}_{\text{ipso}}^{\text{Ar}}$), 123–118 (s, 2C, $\text{C}_{\text{meta}}^{\text{Ar}}$), 65–20 (br, 9C, C^1 – C^7 , CH_3O , CH_3). IR (cm^{-1}): $\nu(\text{COCst as})$: 1235 (vs.), $\nu(\text{COCst sim})$: 1055 (m). The copolymer contains 0.87 mmol Br per g, which indicates 62% of Br substitution.

Method B. Synthesis of VA-PNBNBC₆H₄–C₆H₄–4–OMe (7). Entry 7, Table 2. A mixture of polymer 3 (0.2 g, 0.573 mmol of Br), 2-methyl-2-butanol (10 mL), 4-methoxyphenylboronic acid (0.1306 g, 0.86 mmol), K^tBuO (0.2101 g, 1.719 mmol), $\text{P}^t(\text{Bu})_2\text{Me}$ (0.011 mL, 0.057 mmol), $[\text{Pd}_2(\text{dba})_3]$ (0.0148 g, 0.0143 mmol) was heated at 100 °C in a N_2 atmosphere for 48 h. Then, the resulting mixture was poured into MeOH (50 mL) and stirred for 30 minutes. The resulting solid was collected by vacuum filtration, washed with MeOH (3×10 mL) and air-dried. The copolymer was obtained as a greyish solid. Isolated yield: 0.2007 g (94%). The copolymer contains 0.14 mmol Br per g, which indicates 95% of Br substitution. ^{13}C CP-MAS NMR (100.61 MHz): δ 160 (s, 1C, $\text{C}_{\text{para}}^{\text{Ar}}$), 150–137 (br, 1C, C^{11}), 136–122 (br, 8C, C^8 – C^{10} , C^{12} , C^{13} , $\text{C}_{\text{ipso}}^{\text{Ar}}$, $\text{C}_{\text{ortho}}^{\text{Ar}}$), 115 (s, 2C, $\text{C}_{\text{meta}}^{\text{Ar}}$), 65–20 (br, 8C, C^1 – C^7 , CH_3O). IR (cm^{-1}): $\nu(\text{COCst as})$: 1246 (vs.), $\nu(\text{COCst sim})$: 1044 (m).

Stille reactions. Synthesis of VA-PNBNBC₆H₄–CH₂C(O)CH₃ (9). A mixture of polymer 3 (0.2 g, 0.5098 mmol of Br), dry toluene (7 mL), $\text{SnBu}_3(\text{OMe})$ (0.22 mL, 0.7504 mmol), $\text{AcOCMe}=\text{CH}_2$ (0.082 mL, 0.7504 mmol) and $[\text{PdCl}_2(\text{P}(o\text{-tolyl})_3)_2]$ (0.004 g, 0.005 mmol) in a N_2 atmosphere, was heated at 110 °C for 48 h. After that time, the solution was poured onto MeOH (30 mL), then was filtered, washed several times with MeOH (3×5 mL) and dried under vacuum. The product was obtained as a greyish solid. Isolated yield: 0.1773 g (77%). The copolymer contains 0.07 mmol Br per g, which indicates 98% of Br substitution. ^{13}C CP-MAS NMR (100.61 MHz): δ 205 (s, 1C,



CO), 151–139 (br, 1C, C¹¹), 138–121 (br, 5C, C⁸–C¹⁰, C¹², C¹³), 67–17 (br, 9C, C¹–C⁷, CH₂C(O)CH₃). IR (cm^{−1}): ν (CO): 1720 (s).

Synthesis of VA-PNBNBC₆H₄–CH=CH₂ (10). A mixture of polymer 3 (0.1 g, 0.2865 mmol of Br), SnBu₃CH=CH₂ (0.095 mL, 0.3152 mmol), [Pd(PPh₃)₄] (0.0331 g, 0.0286 mmol) and dry toluene (10 mL) was heated in a Schlenk flask under a N₂ atmosphere at 110 °C for 48 h. After that time, the mixture was poured onto MeOH (30 mL). The solid was filtered, washed several times with MeOH (3 × 5 mL) and air-dried. The product was obtained as a greyish solid. Isolated yield: 0.0917 g (99%). The copolymer contains 0.76 mmol Br per g, which indicates 75% of Br substitution. ¹³C CP-MAS NMR (100.61 MHz): δ 154–140 (br, 2C, C⁸, C¹¹), 140–135 (br, 2C, CH=CH₂), 135–127 (br, 4C, C⁹, C¹⁰, C¹², C¹³), 67–22 (br, 7C, C¹–C⁷). IR (cm^{−1}): ν (C=Cst): 1629 (w), ν (=CHδoop): 902 (m).

Amination reactions. Synthesis of VA-PNBNBC₆H₄–NH(C₆H₄–3-CF₃) (13). Polymer 3 (0.2 g, 0.54 mmol), KO^tBu (0.132 g, 1.08 mmol), 3-(trifluoromethyl)aniline (0.134 mL, 1.08 mmol), X-Phos (0.0154 g, 0.0324 mmol), and Pd₂(dba)₃ (0.0056 g, 0.0054 mmol) were added to dry and deoxygenated toluene (10 mL) in a Schlenk flask under a N₂ atmosphere. The reaction mixture was heated at 110 °C for 48 hours. The mixture was then poured onto MeOH (50 mL). A solid precipitated and it was stirred for 30 minutes, filtered, washed with MeOH (3 × 5 mL), and air-dried. The polymer was obtained as a greyish solid. Isolated yield: 0.223 g (91%). The polymer contains 0 mmol Br per g which indicates complete Br substitution. ¹³C CP-MAS NMR (100.61 MHz): δ 154–137 (br, 3C, C⁸, C¹¹, C^{Ar}_{ipso}), 135–108 (br, 10C, C⁹, C¹⁰, C¹², C¹³, C^{Ar}_{para}, C^{Ar}_{ortho}, C^{Ar}_{meta}, CF₃), 65–21 (br, 7C, C¹–C⁷). ¹⁹F MAS (376.49 MHz): δ –61 (br). IR (cm^{−1}): ν (CF): 697, ν (CFst): 1334, 1163, 1124, ν (NHst): 3403 (w), ν (CNst): 1279 (m). The other polymers in Table 4 were prepared in the same way but using the corresponding aniline. All of them contain 0 mmol Br per g which indicates complete of Br substitution.

VA-PNBNBC₆H₄–NHPh (11). ¹³C CP-MAS NMR (100.61 MHz): δ 150–139 (br, 3C, C⁸, C¹¹, C^{Ar}_{ipso}), 135–126 (br, 4C, C¹⁰, C¹², C^{Ar}_{para}), 125–112 (br, 6C, C⁹, C¹³, C^{Ar}_{ortho}, C^{Ar}_{meta}), 65–21 (br, 7C, C¹–C⁷). IR (cm^{−1}): ν (NHst): 3399 (w), ν (CNst): 1307 (m).

VA-PNBNBC₆H₄–NH(C₆H₄–4-OMe) (12). ¹³C CP-MAS NMR (100.61 MHz): δ 161–153 (br, 1C, C^{Ar}_{para}), 150–125 (br, 9C, C⁸–C¹³, C^{Ar}_{ipso}, C^{Ar}_{ortho}), 120–110 (br, 2C, C^{Ar}_{meta}), 63–23 (br, 8C, C¹–C⁷, CH₃O). IR (cm^{−1}): ν (C–O–Cst as): 1236, ν (C–O–Cst sim): 1037, ν (NHst): 3395 (w), ν (CNst): 1296 (m).

VA-PNBNBC₆H₄–NH(C₆H₄–4-NO₂) (14). ¹³C CP-MAS NMR (100.61 MHz): δ 153–147 (br, 1C, C^{Ar}_{ipso}), 145–135 (br, 3C, C⁸, C¹¹, C^{Ar}_{para}), 134–110 (br, 8C, C⁹, C¹⁰, C¹², C¹³, C^{Ar}_{ortho}, C^{Ar}_{meta}), 64–24 (br, 7C, C¹–C⁷). IR (cm^{−1}): ν (NO₂stas): 1503, ν (NO₂stsim): 1302, 1324, ν (CNst–NO₂): 1110, ν (anillo δ): 750, ν (NHst): 3374 (w), ν (CNst): 1252 (m).

VA-PNBNBC₆H₄–NH(C₆H₃–2,6-diMe) (15). ¹³C CP-MAS NMR (100.61 MHz): δ 149–143 (br, 1C, C^{Ar}_{para}), 143–122 (br, 9C, C⁸–C¹³, C^{Ar}_{ipso}, C^{Ar}_{ortho}), 120–110 (br, 2C, C^{Ar}_{meta}), 66–25 (br, 7C, C¹–C⁷), 24–15 (br, 2C, CH₃). IR (cm^{−1}): ν (NHst): 3408 (w), ν (CNst): 1295 (m).

Functionalization of VA-PNBNB(CH₂)₄Br. Synthesis of VA-PNBNB(CH₂)₄Ph (17). A mixture of polymer 17 (0.2 g, 0.5342 mmol), phenylboronic acid (0.0977 g, 0.8013 mmol), K^tBuO (0.1958 g, 1.6026 mmol), P(^tBu)₂Me (0.0104 mL, 0.0534 mmol),

Pd₂(dba)₃ (0.0138 g, 0.0134 mmol) and 2-methyl-2-butanol (5 mL) was heated at 100 °C with stirring, under N₂, for 48 h. Then, the resulting mixture was poured onto MeOH (30 mL) and stirred for 30 minutes. The resulting solid was collected by vacuum filtration, washed with MeOH (3 × 5 mL), and air-dried. The copolymer was obtained as a greyish solid. Isolated yield: 0.1871 g (94%). The copolymer contains 0.08 mmol Br per g, which indicates 97% of Br substitution. ¹³C CP-MAS NMR (100.61 MHz): δ 147–137 (br, 1C, C^{Ph}_{ipso}), 136–128 (br, 5C, C^{Ph}_{ortho}, C^{Ph}_{meta}, C^{Ph}_{para}), 67–23 (br, 11C, C¹–C⁷, CH₂Bu, CH₃Bu). IR (cm^{−1}): ν (CHδoop): 762 (vs.), ν (CHδoop): 696 (vs.).

Polymers 19 and 20 were prepared in the same way but using the corresponding boronic acid.

VA-PNBNB(CH₂)₄–C₆H₄–4-OMe (18). ¹³C CP-MAS NMR (100.61 MHz): δ 160 (s, 1C, C^{Ar}_{ipso}OMe), 143–127 (br, 4C, C^{Ar}_{meta}, C^{Ar}_{para}), 115 (s, 1C, C^{Ar}_{ortho}), 64–22 (br, 12C, C¹–C⁷, CH₃O, CH₂Bu, CH₃Bu). IR (cm^{−1}): ν (OCstas): 1235 (vs.), ν (OCstsim): 1055 (m). The copolymer contains 0 mmol Br per g, which indicates complete Br substitution.

VA-PNBNB(CH₂)₄–C₆H₄–4-CF₃ (19). ¹³C CP-MAS NMR (100.61 MHz): δ 149 (s, 1C, C^{Ar}_{para}), 142 (s, 1C, C^{Ph}_{ipso}CF₃), 136–120 (br, 5C, C^{Ph}_{ortho}, C^{Ph}_{meta}, CF₃), 65–20 (br, 11C, C¹–C⁷, CH₂Bu, CH₃Bu). ¹⁹F MAS (376.49 MHz): δ –62 (br). IR (cm^{−1}): ν (CFst): 1327 (vs.), 1167 (vs.), 1125; ν (CHδoop): 851.5 (s), 823 (s). The copolymer contains 0.01 mmol Br per g, which indicates 95% of Br substitution.

Synthesis of VA-PNBNB(CH₂)₂–CH=CH₂ (20). A mixture of polymer 17 (0.150 g, 0.4006 mmol), K^tBuO (0.147 g, 1.470 mmol), P(^tBu)₂Me (0.0078 mL, 0.04 mmol), Pd₂(dba)₃ (0.0104 g, 0.01 mmol) and 2-methyl-2-butanol (10 mL) was placed in a Schlenk flask and stirred for 48 h at 100 °C, under a N₂ atmosphere. After this time, the resulting mixture was poured onto MeOH (50 mL) and stirred for 30 minutes. The resulting solid was collected by vacuum filtration and washed with MeOH (5 × 5 mL) and air-dried. The polymer was obtained as a greyish solid. Isolated yield: 0.1037 g (88%). The copolymer contains 0.05 mmol Br per g, which indicates 99% of Br substitution. ¹³C CP-MAS NMR (100.61 MHz): δ 140 (s, 1C, CH=CH₂), 116 (s, 1C, CH=CH₂), 65–20 (br, 9C, C¹–C⁷, 2CH₂). IR (cm^{−1}): ν (C=Cst): 1640 (m), ν (=CHδoop): 908 (s).

Elimination of residual palladium in the functionalized polymers. To polymer 19 (0.0577 g, 4.6 mg Pd per g) in dry toluene (5 mL) was added *N,N*-dimethyl-2-phenyldiazene-carbothioamide (0.059 g, 0.2680 mmol). The mixture was refluxed under N₂ for 24 h and, after that time was poured onto MeOH (30 mL). The solid was filtered, washed with MeOH (5 × 5 mL) and dried under vacuum. Isolated yield: 0.0550 g (93%). The polymer contained 0.47 mg Pd per g.

Conclusions

Vinylic addition polynorbornenes (VA-PNBs) with pendant *p*-bromophenyl groups can be synthesized by homopolymerization of 1 and copolymerization of 1 and norbornene catalyzed by [Ni(C₆F₅)₂(SbPh₃)₂]. They are most convenient starting materials for the synthesis of VA-PNBs with aryl, ketoalkyl, alkenyl, and amino functional groups by Pd-catalyzed cross coupling



reactions, as has been demonstrated in the application of the Suzuki, Stille and Buchwald–Hartwig amination reactions. A successful aryl functionalization by a Suzuki coupling can be applied to the more challenging ω -bromoalkyl-VA-PNB polymer. Post-polymerization functionalization is a very attractive route to synthesize functional VA-PNBs, which are difficult to synthesize by direct polymerization of substituted norbornenes. This opens up new ways to anchor a suitable functionality to the robust and transparent scaffold that the VA-PNB skeleton provides and, thus, increase the range of its applications as a support.

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