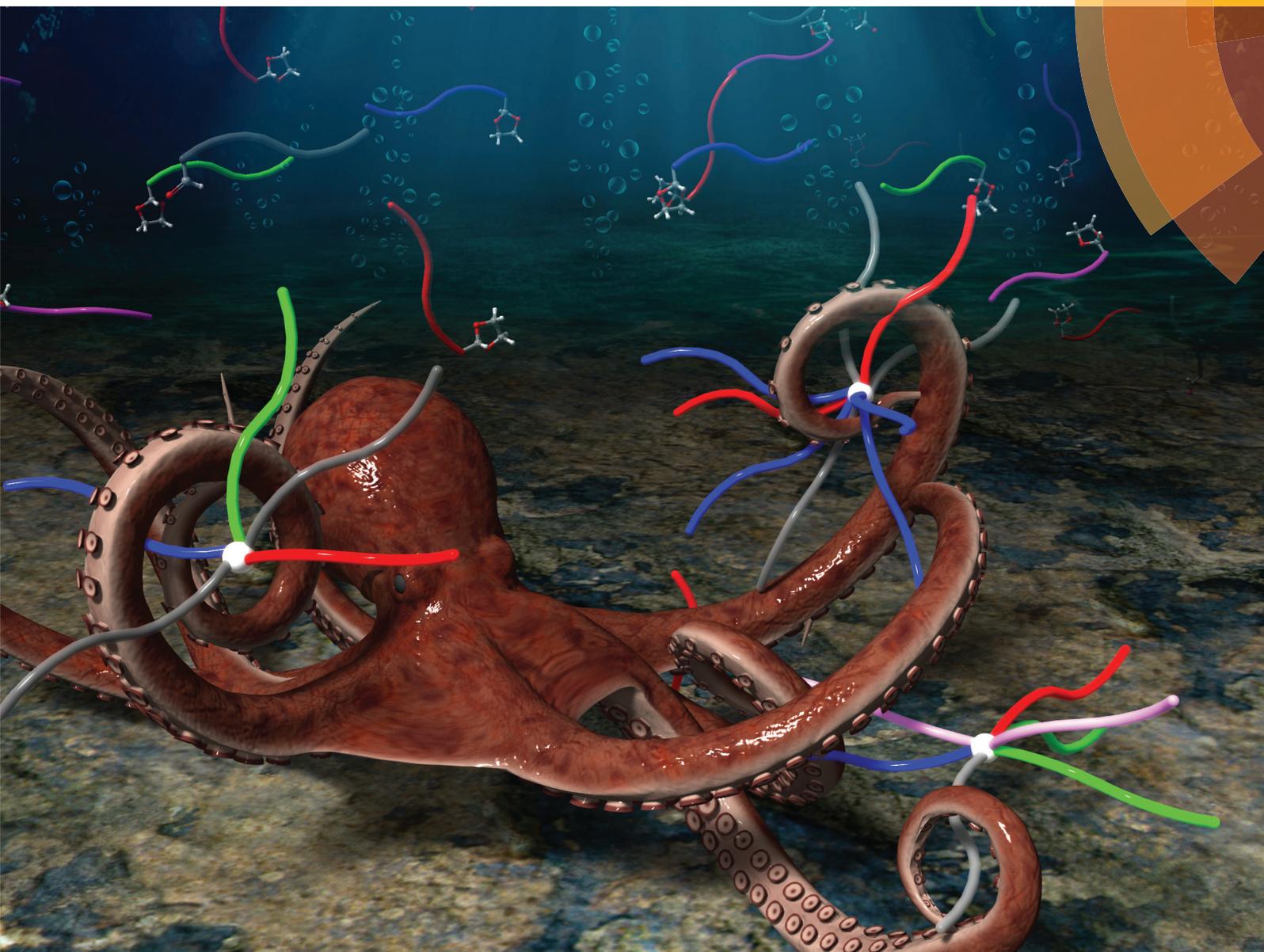


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**PAPER**

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# Facile synthesis of multiarmed and multicomponent star polymers by a new iterative methodology using (formyl-protected 1,3-dioxolane)-end-functionalized polymer anions†

Raita Goseki,<sup>\*a,b</sup> Shotaro Ito,<sup>a</sup> Emi Akemine<sup>a</sup> and Akira Hirao<sup>c,d</sup>

A new and efficient iterative methodology using (formyl-protected 1,3-dioxolane (DOL))-end-functionalized polymer anions was carried out for the facile synthesis of multiarmed and multicomponent  $\mu$ -star polymers. Using this methodology, both the arm introduction and DOL reintroduction steps are simultaneously performed by the linking reaction of the DOL-end-functionalized polymer anion with the formyl group regenerated from the DOL reintroduced in advance and repeated several times. By combining the DOL-end-functionalized polymer anions with non-DOL-functionalized polymer anions in the linking reaction, synthetically-difficult and well-defined complex  $\mu$ -star polymers ranging from the ABC, ABCD, ABCDE, and ABCD<sub>2</sub>, to the ABCD<sub>2</sub>E<sub>2</sub> types were successfully obtained. Moreover, synthesis of A<sub>3</sub>B<sub>2</sub> and A<sub>3</sub>B<sub>2</sub>C<sub>4</sub> star polymers was also achieved with the same methodology using (DOL)<sub>2</sub>-end-functionalized polymer anions. The arm segments were polystyrene, polystyrene derivatives, polyisoprene, poly(2-vinylpyridine), and poly(alkyl methacrylate(s)), which were introduced into the  $\mu$ -star polymers *via* the formyl or  $\alpha$ -phenylacrylate reaction site(s).

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## Introduction

Asymmetric star-branched polymers with chemical structures that emanate a number of different arm segments from a core, often named  $\mu$ -star polymers, have attracted a great deal of attention in the field of nanoscience as multiphase materials creating characteristic nanostructures which are self-assembled in the bulk, as thin films, and in selected solvents.<sup>1–21</sup> These nanostructures can be tailored by varying the star-branched architecture, and the composition, and chemical structure of the arm. Based on this,  $\mu$ -star polymers are expected to be promising next-generation multiphase materials with future applications.

$\mu$ -Star polymers composed of more than three different arm segments are quite limited in synthesis, even now, because the same number of selective reactions corresponding to the arm numbers is required. In order to solve this synthetic limitation, we have been developing several new methodologies on the basis of an iterative concept since 2001.<sup>22–47</sup> A typical iterative methodology is shown in Scheme 1. An end-functionalized polymer (A) with 1,1-diphenylethylene (DPE) was prepared by the reaction of a 4-bromobutyl-substituted DPE, **1**, with a DPE-end-capped living anionic polymer (A). A living polymer (B) reacted with the DPE terminus to link the polymer chain with the “A” chain. A new DPE anion was generated at the linking point, followed by a reaction with **1** to reintroduce the reaction site (DPE). A block copolymer of A-*b*-B with DPE between the two blocks was thus obtained. Since the resulting polymer possessed a DPE reaction site, the same reaction process using a living polymer (C) was iterated to synthesize an ABC core-DPE-functionalized star polymer. By iterating the process, both ABCD and ABCDE star polymers were successively obtained.

Very importantly, the need for the same number of selective reactions corresponding to arm numbers could be completely avoided in this methodology, since each arm segment was always introduced by a linking reaction in each process. With the above-mentioned and modified methodologies, we

<sup>a</sup>Department of Organic and Polymeric Materials, Tokyo Institute of Technology, 2-12-1, Ookayama, Meguro-ku, Tokyo 152-8550, Japan.

E-mail: rgoseki@polymer.titech.ac.jp; Fax: +81 3 5734 2131; Tel: +81 3 5734 2131

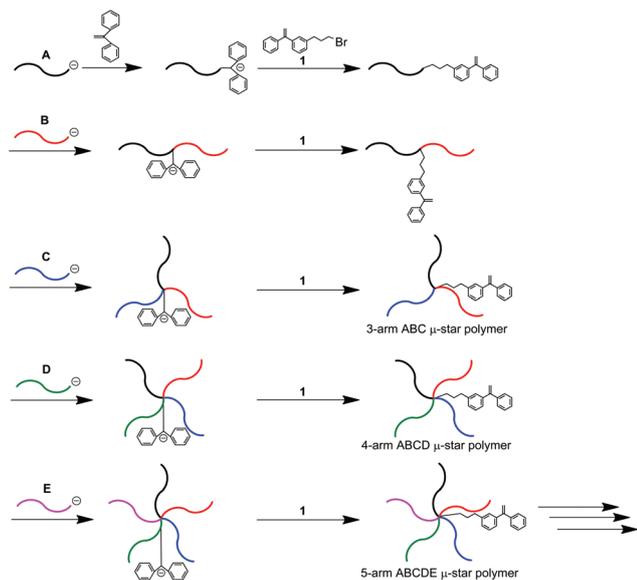
<sup>b</sup>Department of Chemical Science and Engineering, Tokyo Institute of Technology, 2-12-1, Ookayama, Meguro-ku, Tokyo 152-8552, Japan

<sup>c</sup>Department of Chemical Engineering, National Taiwan University, No. 1, Sec. 4, Roosevelt Road, Taiwan

<sup>d</sup>Department of Applied Chemistry, National Chiao Tung University, 1001 University Road, Hsinchu 30010, Taiwan

† Electronic supplementary information (ESI) available: Experimental details, <sup>1</sup>H NMR spectra, SEC profiles (Fig. S1–S5), and scheme of synthetic strategy for the complex  $\mu$ -star polymer. See DOI: 10.1039/c6py01341d



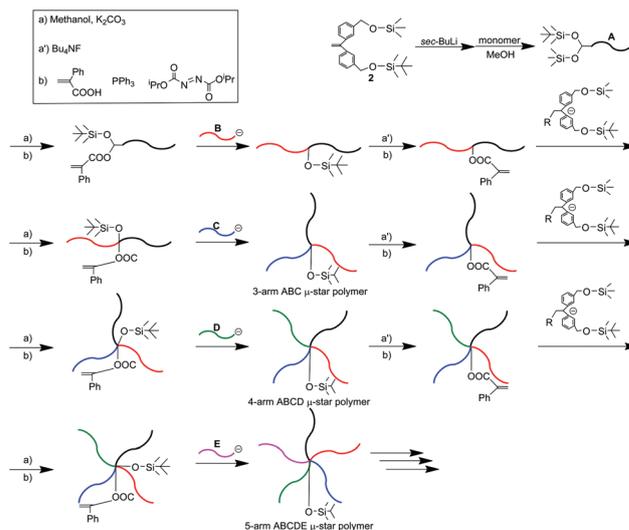


**Scheme 1**  $\mu$ -Star polymer synthesis by an iterative methodology using 1.

successfully synthesized new complex  $\mu$ -star polymers, such as ABCDEF, ABCDEFG,  $A_3B_3C_3$ ,  $AB_2C_4$ ,  $AB_2C_4D_8$ , and even  $AB_2C_4D_8E_{16}$  types.<sup>6,31,35–37,48–54</sup>

The living polymers of styrene, 1,3-butadiene, and isoprene quantitatively reacted with the DPE reaction site(s) to introduce their polymers as arms. Contrastingly, poly(2-vinylpyridine) (P2VP) and poly(alkyl methacrylate)s (PRMA)s with useful functionalities cannot be introduced because their living chain-end anions are not nucleophilic enough to react with the DPE reaction site(s). To realize a better generality and versatility of the iterative methodology, we explored a more reactive site capable of reacting with the less nucleophilic living P2VP and PRMAs and found that an  $\alpha$ -phenylacrylate (PA) function satisfied our purpose,<sup>47,48,55–59</sup> as shown in Scheme 2.

In this methodology, two different hydroxyl-protected functionalities, trimethylsilyl (TMS) and *tert*-butyldimethylsilyl (TBS) ethers, were adopted. The two silyl ethers, convertible to the PA reaction sites, were first introduced into the initiating chain-end of the methacrylate-based polymer (A) by the living anionic polymerization of a methacrylate monomer with a functional DPE anion, prepared from *sec*-BuLi, and DPE substituted with the two silyl ethers, 2. The TMS ether was selectively deprotected, followed by subsequent esterification to convert it to a PA reaction site. The resulting (A) polymer, functionalized with the PA and TBS termini, was reacted with a living PRMA (B) to afford an A-*b*-B molecule with the TBS group between A and B. The TBS ether was then deprotected with  $(C_4H_9)_4NF$ , followed by esterification to convert it to a PA reaction site. Both of the two silyl ethers were again reintroduced by the reaction of the PA reaction site with the same DPE anion substituted with the same two silyl ethers as those used above. As seen in Scheme 2, the same process was iterated, resulting in quantitative formation of the ABC, ABCD, and ABCDE star polymers. Throughout the synthesis, the less



**Scheme 2**  $\mu$ -Star polymer synthesis by an iterative methodology using a functional DPE anion substituted with different two silyl ethers.

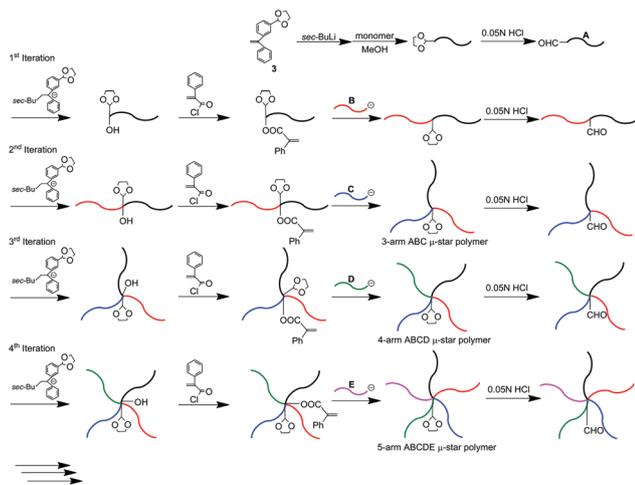
nucleophilic living anionic P2VP and (PRMA)s were found to undergo the quantitative linking reaction with the PA reaction site to introduce their polymer segments as arms.<sup>55</sup>

We subsequently reported a second successful methodology, in which a formyl-protected 1,3-dioxolane (DOL) group was employed to repeat the reaction process. A DOL-substituted DPE derivative, 3, was prepared and changed to a functional DPE anion by treatment with *sec*-BuLi. MMA was then polymerized with this anion. DOL introduced at the initiating end was deprotected to regenerate the formyl group. The same DPE anion substituted with DOL reacted with the formyl terminus to reintroduce DOL together with the production of a hydroxyl group. The hydroxyl group was converted to a PA reaction site by esterification with  $\alpha$ -phenylacryloyl chloride, followed by the reaction with living poly(benzyl methacrylate) (PBnMA) to quantitatively link PBnMA to the PMMA chain. During the esterification and linking reactions, DOL remained unchanged.

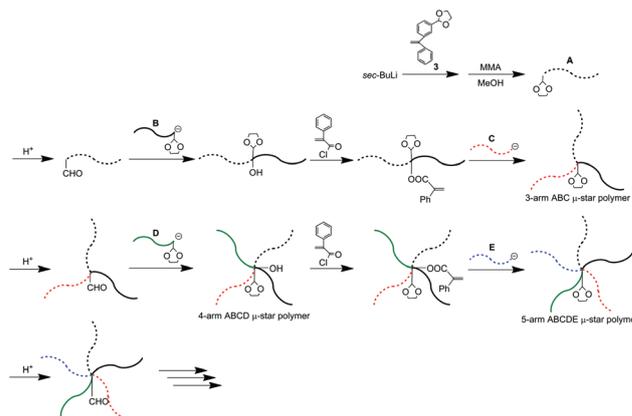
After deprotection of DOL, the same process with living poly(allyl methacrylate) (C) was repeated to afford an ABC star polymer, in which DOL was at the core. Repetition of the process twice enabled successive synthesis of the ABCD and ABCDE star polymers.<sup>57</sup> Thus, the second methodology also satisfactorily worked for multiarmed and multicomponent star polymer synthesis. The difference between the first and second iterative methodologies is that two different functionalities sequentially converting to PA reaction sites are needed to repeat the reaction process in the first methodology, while the use of only a formyl-protected DOL group is sufficient to perform the same role in the latter methodology.

We now report a more efficient iterative methodology using DOL-end-functionalized polymer anions as an extension of the above-mentioned second methodology for the facile synthesis of multiarmed and multicomponent  $\mu$ -star polymers.





**Scheme 3**  $\mu$ -Star polymer synthesis by an iterative methodology using a DOL-substituted DPE anion.



**Scheme 4**  $\mu$ -Star polymer synthesis by a new methodology using DOL-end-functionalized polymer anions.

## Experimental section

### Materials and characterization

Purification and preparation of the solvents and monomers used in this study were described in our previous papers.<sup>41,52,53,57,58</sup> The general synthetic procedure for  $\mu$ -star polymers and their characterization is described in the ESI.†

## Results and discussion

### $\mu$ -Star polymer synthesis by a new iterative methodology using DOL-end-functionalized polymer anions (1)

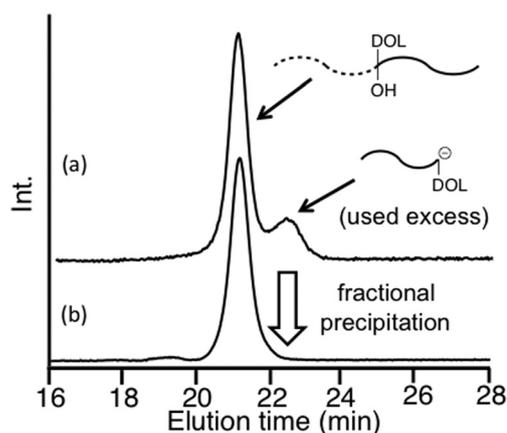
As already mentioned, we reported  $\mu$ -star polymer synthesis by an iterative methodology using a DOL-substituted DPE anion (see Scheme 3). Herein, we propose a new iterative methodology using DOL-end-functionalized polymer anions, which is more efficient than the above-mentioned original methodology. In this methodology, both the arm introduction and DOL reintroduction steps are simultaneously performed in one linking reaction. Accordingly, one of the two reaction steps is saved in each process. This has the great advantage of reducing the number of reaction steps in multiarmed and multicomponent star polymer synthesis which requires several reaction processes.

As seen in Scheme 4, the living polymerization of MMA with the DOL-substituted DPE anion prepared from **3** and *sec*-BuLi is carried out to prepare a DOL-end-functionalized PMMA (A). The formyl terminus was regenerated by deprotection of DOL with a catalytic amount of *p*-toluene sulfonic acid. In the <sup>1</sup>H NMR spectrum, quantitative formyl regeneration was confirmed by a new signal at 9.86 ppm assigned to the formyl proton. The resulting formyl-end-functionalized PMMA was reacted with the DOL-end-functionalized polystyrene (PS) anion (in a 1.2-fold excess) prepared from living PS and **3** to link the PS. The SEC profile showed two

peaks for the linked product and the excess DOL-end-functionalized PS anion (Fig. 1(a)). The linking efficiency was estimated to be quantitative by comparing these two peak areas. The linked product was isolated by fractional precipitation and found to possess a sharp SEC peak (Fig. 1(b)) and a predictable molecular weight.

Resonance peaks for reintroduced DOL were observed in the <sup>1</sup>H NMR spectrum, while a signal for the hydroxyl group produced by the linking reaction was not clearly found in the same spectrum. After conversion of the hydroxyl group into the PA reaction site,<sup>57</sup> NMR analysis based on the integrated ratio of the PA group indicated that the hydroxyl group was quantitatively produced.

The thus-prepared PMMA-*b*-PS with PA and DOL groups between the two blocks was reacted with the living anionic P<sub>Bn</sub>MA (C). The quantitative linking efficiency was also estimated from the SEC profile of the reaction mixture. The isolated polymer was observed to be the expected ABC star polymer with a well-controlled structure (see Table 1).



**Fig. 1** SEC profiles of the reaction mixture (a) and the isolated PMMA-*b*-PS with DOL and OH groups between the two blocks (b).

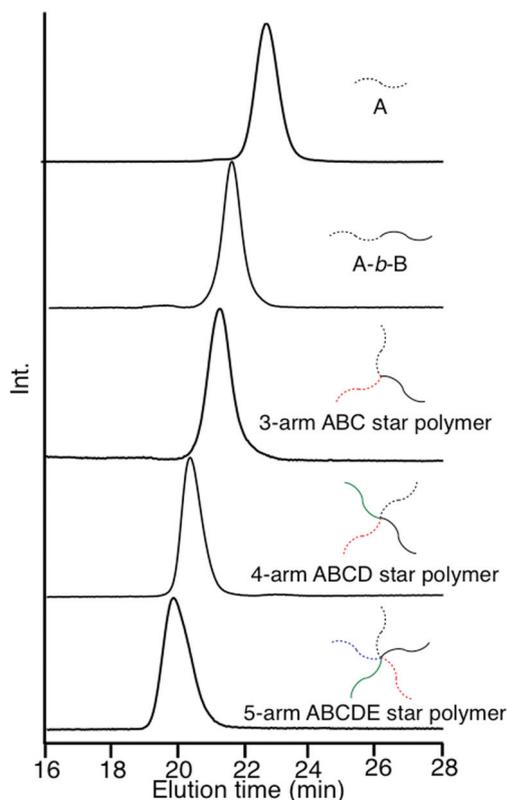


**Table 1**  $\mu$ -Star polymers' synthesis by an iterative methodology using DOL-end-functionalized polymer anions

Type	$M_n$ (kg mol <sup>-1</sup> )			$M_w/M_n$ SEC	A/B/C/D/E (E')	
	Calcd	SEC	RALLS <sup>a</sup>		Calcd	Obsd <sup>b</sup>
A	11.5	13.6	—	1.03	100/0/0/0/0	100/0/0/0/0
AB	27.2	26.8	—	1.03	51/49/0/0/0	53/47/0/0/0
ABC	37.5	33.7	37.8	1.04	41/39/20/0/0	41/37/22/0/0
ABCD	48.4	37.1	47.7	1.03	32/31/16/21/0	34/29/18/19/0
ABCDE	57.4	40.1	56.2	1.04	30/29/15/20/6	32/27/16/18/7
ABCDE'	59.1	43.5	57.2	1.04	26/24/12/16/23	27/20/13/14/26

<sup>a</sup> SEC-RALLS equipped with triple detectors. <sup>b</sup> <sup>1</sup>H NMR; A/B/C/D/E (E') = PMMA/PS/PBnMA/P $\alpha$ MS/PCPPHM (P2VP).

After deprotection of the DOL group, the same process was twice iterated. A DOL-end-functionalized P $\alpha$ MS anion (D), prepared from the living P $\alpha$ MS and **3**, and the living anionic poly(6-(4-(4-cyanophenyl)phenoxy)hexyl methacrylate) (PCPPHMA) (E) were used, respectively. Both the linking reactions proceeded with almost quantitative efficiencies to afford the ABCD and ABCDE star polymers. SEC profiles of all of the polymers, shown in Fig. 2, exhibit that each of the peaks is sharp in distribution and moves toward the higher molecular weight region by iterating the process. The final ABCDE  $\mu$ -star polymer, composed of PMMA, PS, PBnMA, P $\alpha$ MS, and PCPPHMA arms, possessed an expected molecular weight

**Fig. 2** SEC profiles from the A, AB, 3-arm ABC, and 4-arm ABCD, to the 5-arm ABCDE  $\mu$ -star polymers.

determined by SEC-RALLS ( $M_n = 56.2$  kg mol<sup>-1</sup>) and a narrow polydispersity index of 1.04. The introduction of the E arm segment into the  $\mu$ -star seems interesting because it shows liquid crystalline behaviour.

To evaluate the possible introduction of the P2VP (E') arm into the  $\mu$ -star polymer, the living P2VP was reacted *in situ* with the same ABCD star core-functionalized with PA and DOL groups as that used in the above star polymer synthesis. Since the resulting polymer was the expected ABCDE' star polymer, the living anionic P2VP was found to readily and quantitatively react with the PA reaction site (see Table 1).

One more ABCDE type star polymer was similarly synthesized using polymer anions prepared from all of the functional styrene derivatives. For this synthesis, the DOL-end-functionalized poly(4-methoxystyrene) (PMOS) anion, poly(4-methylstyrene) (PMS) anion, DOL-end-functionalized PS anion, P $\alpha$ MS anion, and DOL-end-functionalized poly(4-*tert*-butyldimethylsilyloxystyrene) (PTBSOS) anion were used in each reaction process. The PMOS (A), PS (C), and PTBSOS (E) anions were prepared by the reaction of the corresponding living anionic polymers with **3**, while both the non-DOL-end-functionalized PMS (B) and P $\alpha$ MS (D) anions corresponded to DPE-end-capped polymer anions. All the linking reactions were observed to proceed almost quantitatively, resulting in the successful synthesis of the ABC, ABCD, and ABCDE star polymers (see Table 2). The PTBSOS arm was quantitatively converted to a hydrophilic poly(4-vinylphenol) segment, which showed an ionic character and water-solubility under basic conditions.

The use of the DOL-end-functionalized polymer anions significantly reduced the total number of reaction steps. For example, the number of reaction steps was reduced from sixteen to eight in the ABCDE star synthesis counting from the formyl-end-functionalized polymer, as seen in Schemes 3 and 4. Thus, the new methodology obviously works more efficiently than the previous one using the DOL-substituted DPE anion. Since the final ABCDE star polymers are still DOL-core-functionalized, the same iterative process may possibly be continued to further synthesize more armed and component stars.

As can be seen in Scheme 4, the DOL-end-functionalized polymer anion is used alternately with the non-DOL-end-functionalized polymer anion in each linking reaction step.

**Table 2** Characterization results of the  $\mu$ -star polymers composed of all PS derivatives

Type	$M_n$ (kg mol <sup>-1</sup> )			$M_w/M_n$ SEC	A/B/C/D/E	
	Calcd	SEC	RALLS <sup>a</sup>		Calcd	Obsd <sup>b</sup>
A	11.8	11.2	11.6	1.03	100/0/0/0/0	100/0/0/0/0
AB	21.7	21.8	22.4	1.03	49/51/0/0/0	48/52/0/0/0
ABC	34.1	29.7	32.3	1.03	30/31/39/0/0	29/30/41/0/0
ABCD	43.0	36.6	43.4	1.04	23/24/30/23/0	21/25/32/22/0
ABCDE	54.4	44.5	54.7	1.04	20/21/27/21/11	19/22/29/20/10

<sup>a</sup> SEC-RALLS equipped with triple detectors. <sup>b</sup> <sup>1</sup>H NMR; A/B/C/D/E = PMOS/PMS/PS/P $\alpha$ MS/PTBSOS.



Both the formyl group regenerated by deprotection of DOL reintroduced in advance and the PA function prepared from the produced hydroxyl group worked as the reaction sites for the polymer anions. Very importantly, whenever the DOL-end-functionalized polymer anion is used in the linking reaction, both steps, *i.e.*; the arm introduction and DOL reintroduction, are simultaneously performed. The use of the formyl group is advantageous in this regard such that the hydroxyl group's conversion to the PA reaction site is always produced by the linking reaction of the polymer anion with the formyl group, and therefore, the two functionalities used in the methodology shown in Scheme 2 are not necessary to continue the iterative process.

### $\mu$ -Star polymer synthesis by a new iterative methodology using DOL-end-functionalized polymer anions (2)

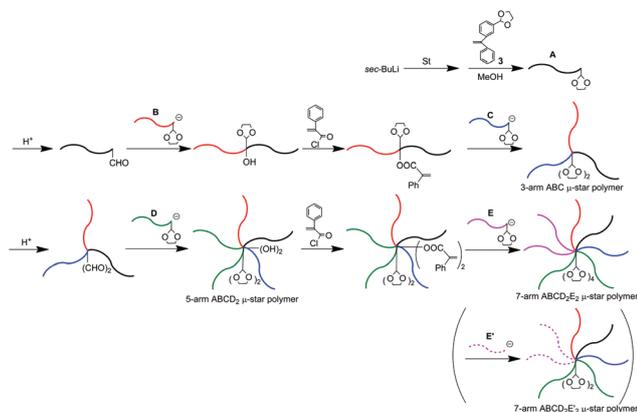
As often mentioned, the DOL-end-functionalized polymer anion plays a key role to simultaneously introduce an arm segment and reintroduce the DOL group in one linking reaction. By alternately using the DOL-functionalized polymer anion with the non-DOL-end-functionalized polymer anion, the process was iterated to smoothly synthesize the  $\mu$ -star polymers. A question now arises about what kind of  $\mu$ -star polymers can be synthesized by the same methodology, in which the DOL-end-functionalized polymer anion is always used in the linking reaction.

As illustrated in Scheme 5, the starting DOL-end-functionalized polymer anion (A) is prepared and quantitatively converted to formyl-end-functionalized (A) simply by deprotection of the DOL terminus. A DOL-end-functionalized polymer anion (B) then reacted with the resulting formyl-functionalized (A), resulting in A-*b*-B, in which the OH and DOL were functionalized between the A and B chains. After conversion of the produced hydroxyl group to the PA reaction site, a DOL-end-functionalized polymer anion (C) reacted with the resulting PA-functionalized A-*b*-B to give an ABC star polymer with two DOL groups at the core. Obviously, the resulting star polymer

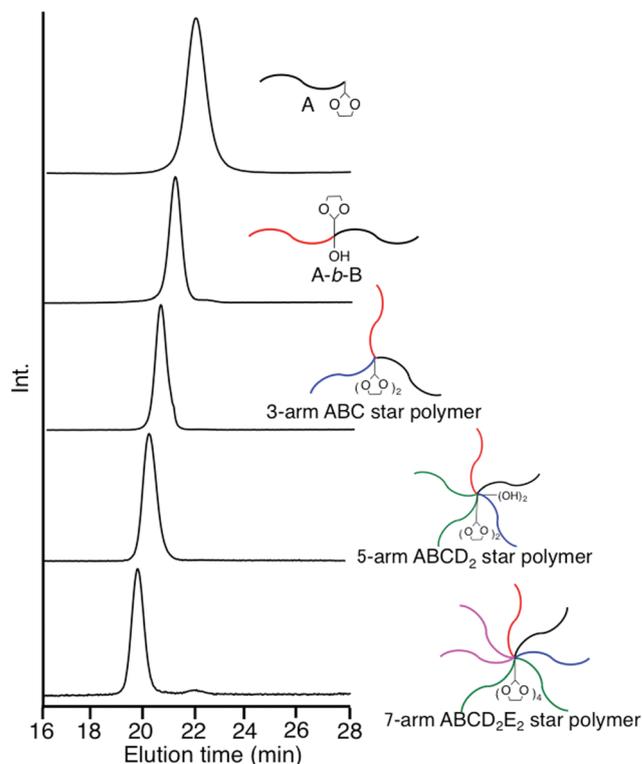
obtained at this stage is different in DOL number from the ABC star polymer with one DOL at the core by the methodology shown in Scheme 4.

Two formyl groups were regenerated by deprotection of the two DOL groups, followed by subsequent linking with a DOL-end-functionalized anion (D), affording a 5-arm ABCD<sub>2</sub> star polymer. Two hydroxyl groups were produced and two DOL groups were reintroduced at the core at the same time by the linking reaction. After converting the two hydroxyl groups to two PA reaction sites, the same process using a DOL-end-functionalized anion (E) was iterated to synthesize an ABCD<sub>2</sub>E<sub>2</sub> star polymer. The number of DOL groups at the core increases from two to four. For these  $\mu$ -star polymer syntheses, five different DOL-end-functionalized polymer anions were prepared by reacting 3 with the living anionic polymers of four styrene derivatives and isoprene (Ip) and sequentially reacted *in situ* with the regenerated formyl and the PA reaction sites. All of the linking reactions were estimated from the SEC profiles to be quantitative. The SEC profiles of all the linked products exhibit sharp monomodal distributions (see Fig. 3). The well-defined structures of the synthesized ABC, ABCD<sub>2</sub>, and ABCD<sub>2</sub>E<sub>2</sub> star polymers were all confirmed based on the characterization results summarized in Table 3.

Since the final  $\mu$ -star polymer has four DOL groups, the same process can be iterated to synthesize more armed  $\mu$ -star polymers, such as the 11-arm ABCD<sub>2</sub>E<sub>2</sub>F<sub>4</sub> and 15-arm ABCD<sub>2</sub>E<sub>2</sub>F<sub>4</sub>G<sub>4</sub> stars (see Scheme S1†).



**Scheme 5**  $\mu$ -Star polymer synthesis by an iterative methodology using DOL-end-functionalized polymer anions in all linking reactions.



**Fig. 3** SEC profiles from A, AB, 3-arm ABC, and 5-arm ABCD<sub>2</sub> to 7-arm ABCD<sub>2</sub>E<sub>2</sub>.



**Table 3** Characterization results of the ABC, ABCD<sub>2</sub>, and ABCD<sub>2</sub>E<sub>2</sub> star polymers

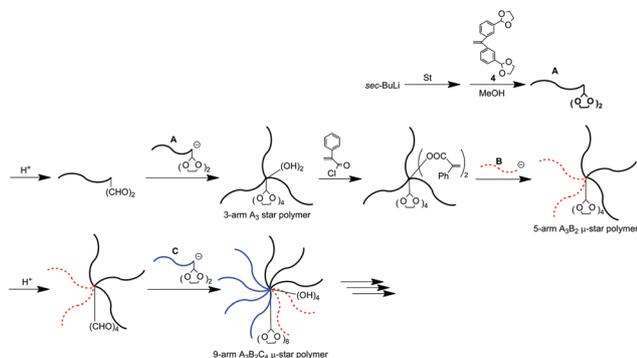
Type	$M_n$ (kg mol <sup>-1</sup> )			$M_w/M_n$	A/B/C/D/E (or E')	
	Calcd	SEC	RALLS <sup>a</sup>		Calcd	Obsd <sup>b</sup>
A	10.4	10.1	—	1.05	100/0/0/0/0	100/0/0/0/0
AB	20.8	20.3	20.6	1.03	52/48/0/0/0	53/47/0/0/0
ABC	30.5	24.9	30.1	1.03	36/34/30/0/0	36/36/28/0/0
ABCD <sub>2</sub>	45.4	33.4	43.0	1.04	25/23/21/31/0	27/24/18/31/0
ABCD <sub>2</sub> E <sub>2</sub>	64.6	42.6	63.2	1.04	16/14/12/17/41	16/14/10/20/40
ABCD <sub>2</sub> E' <sub>2</sub>	60.8	40.9	62.3	1.04	17/16/15/20/32	18/16/12/20/34

<sup>a</sup> SEC-RALLS equipped with triple detectors. <sup>b</sup> <sup>1</sup>H NMR; A/B/C/D/E (E') = PS/PMS/PαMS/PMOS/PIP (PMMA).

By reacting the living PMMA (E'), instead of the DOL-end-functionalized Pip anion, with the 5-arm core-((PA)<sub>2</sub> and (DOL)<sub>2</sub>)-functionalized ABCD<sub>2</sub> μ-star polymer at the final stage shown in Scheme 5, the same architectural 7-arm star-branched ABCD<sub>2</sub>E'<sub>2</sub> polymer was synthesized (see Table 3). In this star polymer, however, the number of DOL groups at the core remained unchanged at two. Therefore, the next possible μ-star would be a 9-arm ABCD<sub>2</sub>E'<sub>2</sub>F<sub>2</sub> star polymer with two hydroxyl and two DOL groups at the core (see also Scheme S1†). Thus, the occasional use of the non-DOL-functionalized polymer anion instead of the DOL-end-functionalized polymer anion may advantageously extend the synthetic possibility to obtain a greater variety of μ-star polymers.

### μ-Star polymer synthesis by an iterative methodology using (DOL)<sub>2</sub>-end-functionalized polymer anions

The utility of a (DOL)<sub>2</sub>-end-functionalized polymer anion in the iterative methodology was examined for significantly increasing the introduced arm number (Scheme 6). The living PS reacted with a (DOL)<sub>2</sub>-substituted DPE derivative, **4**, and the introduced two DOL termini were quantitatively deprotected by a catalytic amount of *p*-toluene sulfonic acid in a similar way to that already mentioned. The subsequent linking reac-

**Scheme 6** μ-Star polymer synthesis by an iterative methodology using (DOL)<sub>2</sub>-end-functionalized polymer anions.**Table 4** Characterization results of μ-star polymers using a DOL-di-functional polymer anion

Type	$M_n$ (kg mol <sup>-1</sup> )			$M_w/M_n$	A/B/C	
	Calcd	SEC	RALLS <sup>a</sup>		Calcd	Obsd <sup>b</sup>
A	4.94	4.89	—	1.05	100/0/0	100/0/0
A <sub>3</sub>	15.3	14.3	14.9	1.04	100/0/0	100/0/0
A <sub>3</sub> B <sub>2</sub>	26.7	21.6	27.5	1.04	63/37/0	68/32/0
A <sub>3</sub> B' <sub>2</sub>	29.8	22.4	29.4	1.03	57/43/0	60/40/0
A <sub>3</sub> B <sub>2</sub> C <sub>4</sub>	47.3	28.5	46.5	1.03	33/24/43	32/22/46

<sup>a</sup> SEC-RALLS equipped with triple detectors. <sup>b</sup> <sup>1</sup>H NMR; A/B (B')/C = PS/PMMA (PCPPHM)/PαMS.

tion was carried out between the resulting (formyl)<sub>2</sub>-end-functionalized PS and the above-used (DOL)<sub>2</sub>-end-functionalized PS anion. The quantitative reaction efficiency was estimated by SEC analysis of the reaction mixture. The introduction of four DOL groups into the resulting polymer was ascertained by <sup>1</sup>H NMR. Thus, a 3-arm PS star (A<sub>3</sub>) with two hydroxyl and four DOL functions at the core was synthesized.

The two hydroxyl groups were converted to two PA reaction sites and the living anionic PMMA (B) reacted with PA-functionalized A<sub>3</sub>. An A<sub>3</sub>B<sub>2</sub> star with four DOL groups was obtained (Table 4). One more A<sub>3</sub>B'<sub>2</sub> star core-functionalized with four DOL groups was similarly synthesized by the quantitative reaction of the living PCPPHMA (B') with the above-mentioned core-((PA)<sub>2</sub> and (DOL)<sub>4</sub>)-functionalized A<sub>3</sub>. Thus, a liquid crystalline polymer segment could also be introduced into the star.

Next, the four DOL groups at the core were deprotected to convert to an A<sub>3</sub>B<sub>2</sub> μ-star polymer with four formyl groups. A (DOL)<sub>2</sub>-end-functionalized PαMS anion (C) was newly prepared from the living PαMS and **4** and reacted with the resulting formyl-functionalized A<sub>3</sub>B<sub>2</sub> star. The quantitative reaction resulted in the formation of a well-defined A<sub>3</sub>B<sub>2</sub>C<sub>4</sub> star polymer, whose core was functionalized with four hydroxyl and eight DOL groups (Table 4). Thus, the numbers of the DOL and hydroxyl groups were drastically increased in fewer reaction steps. This is therefore expected to allow for the ready synthesis of more armed μ-stars by developing the methodology using (DOL)<sub>2</sub>-end-functionalized polymer anions.

## Conclusions

We have developed a new and efficient iterative methodology using DOL-end-functionalized polymer anions for the facile synthesis of multiarmed and multicomponent stars. With this methodology, various well-defined multiarmed and multicomponent star polymers were successfully synthesized as follows: the ABC, ABCD, ABCDE, ABCD<sub>2</sub>, and ABCD<sub>2</sub>E<sub>2</sub> star polymers. Since both the arm introduction and DOL regeneration steps are simultaneously performed by one linking reaction of the DOL-end-functionalized polymer anion with the regenerated formyl group, the number of reaction steps could



be significantly reduced for complex  $\mu$ -star synthesis. Furthermore, the occasional use of the DOL-end-functionalized polymer anion with the non-DOL-functionalized polymer anion allows for the possible synthesis of more varied  $\mu$ -star polymers. Thus, this newly developed methodology works more efficiently and versatilely than the original methodology using the DOL-substituted DPE anion.

The synthetic possibility for more armed  $\mu$ -star polymers was examined by developing the same iterative methodology using (DOL)<sub>2</sub>-end-functionalized polymer anions. With this methodology, an A<sub>3</sub>B<sub>2</sub>C<sub>4</sub> star polymer could be readily synthesized in a few reaction steps. Further synthesis of more complex star polymers is currently under investigation.

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