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Regioselective oxidation of unprotected 1,4 linked glucans†

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Palladium-catalyzed alcohol oxidation allows the chemo- and regioselective modification of unprotected 1,4 linked glucans. This is demonstrated in the two-step bisfunctionalization of 1,4 linked glucans up to the 7-mer. Introduction of an anomeric azide is followed by a highly regioselective mono-oxidation of the terminal C3-OH functionality. The resulting orthogonal bis-functionalized oligosaccharides are a viable alternative to PEG-spacers as demonstrated in the conjugation of a cysteine mutant of 4-oxalocrotonate tautomerase with biotin.

Introduction

Complex molecule functionalization including complex molecule diversification is one of the frontiers of contemporary chemistry. Control over chemical reactivity and predictable selectivity are the key goals in this field. Important strategies that currently see considerable development are C-H bond oxidation¹ and C-H bond alkylation,² given the large number of C-H bonds present in most organic molecules.

The regioselective functionalization, and in particular oxidation, of oligosaccharides should be placed in the same ball park. In oligo- and polysaccharides, the number of hydroxyl groups roughly equals the number of C-H bonds, and whereas in C-H activation the actual bond cleavage is energetically costly, that is, control over chemical reactivity is challenging, in carbohydrate oxidation, (regio)selectivity is the crux. Indeed, hardly any studies have appeared on this topic,^{3,4} apart from those focusing on the anomeric hemiacetal, which obviously stands out reactivity-wise.⁵

Although based on the available literature the picture seems bleak, it is well known that in monosaccharides acetal formation is often highly regioselective. This feature has been exploited to selectively oxidize hydroxyl groups *via* tin-acetals.⁶ In the field of palladium-catalyzed alcohol oxidation, Waymouth and coworkers have shown that 1,2-vicinal diols are selectively oxidized to hydroxyl ketones, *e.g.* the secondary hydroxyl group is oxidized preferentially over the primary hydroxyl group, *via* the palladium diol-complex.⁷ We recently extended this approach by demonstrating that this catalyst also discriminates between multiple secondary hydroxyl

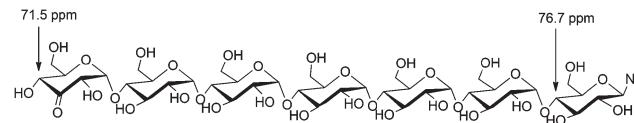


Fig. 1 β -D-3-Ketomaltoheptaosyl azide + ^{13}C -NMR shifts.

groups and oxidizes mono- and diglucosides selectively at the C3 position.⁸

We here demonstrate that palladium-catalyzed alcohol oxidation is able to modify a series of azido- β -1,4-glucans ("azido oligomaltoses") with extreme regioselectivity as shown in the oxidation of maltoheptaosyl azide, containing 15 secondary and 7 primary hydroxyl groups (Fig. 1). The compatibility of the oxidation with the presence of an azide makes it a powerful tool to prepare orthogonal bis-functionalized oligosaccharides. Like PEG chains, oligomaltoses, have shown to stabilize proteins,⁹ and may serve as spacers for the preparation of protein-drug conjugates. We illustrate this concept with a biotin conjugation to 4-oxalocrotonate tautomerase. In addition, oligomaltoses, may well be used as molecular rulers and building blocks for copolymers.

Results and discussion

The synthesis of the required glycosyl azides as starting materials for the catalytic oxidation was carried out according to literature. Shoda recently pioneered the application of 2-chloro-1,3-dimethylimidazolinium chloride (DMC) for the synthesis of anomeric azides in unprotected oligosaccharides.¹⁰⁻¹⁴ For scalability reasons, we aimed to replace the described preparative HPLC purification. Silica gel chromatography with 10–15% water in acetonitrile as the

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eluent provided NMR-pure glucosyl azides, but all oxidation experiments failed to give conversion. Further study showed that 1,3-dimethyl-imidazolidin-2-one did not hamper the but small amounts of NaCl, NaBr, KI and NaN₃ led to complete inhibition. Apparently, salts in the reaction mixture co-eluted during purification.¹⁵ To lower the amount of chloride present, DMC chloride was replaced by DMC PF₆. Additional advantage is that this reagent is less hygroscopic and therefore easier to handle. The key measure, however, turned out to be the application of column chromatography on charcoal. Improving upon the procedure of Whistler *et al.*,¹⁶ a ratio of 10:1 (w/w charcoal to product) and elution with water followed by a gradient of ethanol/water turned out sufficient to purify the glucosyl azides on preparative scale.

With this purification method in hand, we prepared the desired range of maltosyl to maltoheptaosyl azides. We subsequently subjected the obtained glucosyl azides to palladium catalyzed regioselective oxidation. Hitherto, its compatibility with azides had not been studied, and the substrate scope was limited to mono- and disaccharides. β -D-Cellobiosyl azide **2** was selected as starting point for the oxidation due to its straightforward comparison to the reported oxidation of methyl- α -D-cellobioside. When **2** was reacted with 0.5 mol% of catalyst, no conversion was observed. An increased catalyst loading of 7.5 mol%, however, led to full conversion (see Scheme 1). Ketone **10** was readily purified by charcoal column chromatography to give 61% isolated yield (Table 1, entry 1). According to NMR, the C3-OH of the non-azido glucose residue had been oxidized selectively.

The H2 and H4 of this ring shifted significantly downfield, separating them from the other signals in the ¹H-NMR and showed a long-range coupling (~1.6 Hz), for an example of these shifts in β -D-3-ketomaltotriose (13) see the ¹H-NMR in Fig. 2. Furthermore, the H2 of the oxidized ring coupled to the H1 of the O-glycoside and not to the H1 of the N-glycoside. Also β -D-3-ketomaltosyl azide **11** could be produced in this fashion in a similar yield (Table 1, entry 2). Apparently, the Pd-catalyzed oxidation is compatible with anomeric azides although an increased amount of catalyst is required. In the same way, β -D-maltotriose was oxidized, which provided **12** in 60% isolated yield. Although ¹H-NMR readily identified oxidation at a C3 position, identifying which glucose residue had been oxidized proved to be more challenging.

An empirical study by Bock and coworkers^{17,18} had revealed that the C4 carbon involved in a glycosidic bond has a distinct downfield shift in ¹³C-NMR (~77–80 ppm) compared to the



Scheme 1 Oxidation of β -D-cellobiosyl azide **2** reaction conditions: 7.5 mol% of [(neocuproine)PdOAc₂]OTf₂, 3 eq. benzoquinone, 0.3 M in DMSO/dioxane 1:4, r.t. 7 h.

Table 1 Regioselective oxidation of oligomaltosyl azides

Entry	Product	Yield (%)
1		61
2		59
3–7		12 ^a n = 1:60 13 ^a n = 2:38 14 ^a n = 3:30 15 ^a n = 4:30 16 ^a n = 5:47

Reaction conditions: 7.5 mol% of [(neocuproine)PdOAc₂]OTf₂, 3 eq. of benzoquinone, 0.3 M in DMSO/dioxane 1:4, r.t. 7 h. ^a 15 mol% of [(neocuproine)PdOAc₂]OTf₂, 3 eq. of benzoquinone, 0.15 M in DMSO.

other carbon signals (55–76 ppm, apart from the anomeric carbons). The straightforward assignment of the H4 next to the ketone in ¹H-NMR enabled identification of the corresponding carbon signal with HMQC, see Fig. 2. The signal of this C4 appeared at 71.8 ppm, identifying the carbon as a CHOH moiety, which confirmed that oxidation had taken place at the terminal non-azido end (Fig. 1). To verify this analysis, the C4 of the glucosyl azide moiety was also determined. Using TOCSY and COSY NMR techniques H4 of this ring was readily identified. As described above, the corresponding C4 could be found using HMQC, giving a signal typically around 77–80 ppm. Furthermore, the chemical shifts of the synthesized β -D-3-ketomaltotriose were in agreement with the reported values of the oxidation at the terminal C3 position of maltotriose.¹⁹

With selective oxidation on the terminal glucose moiety in this trisaccharide established, the scope was extended to even larger oligosaccharides. β -D-Maltotetraosyl azide was oxidized to **13** in 38% isolated yield upon increasing the catalyst loading to 15 mol%. With this protocol, we demonstrated that azido- β -1,4-glucans ("azido oligomaltoses") up to maltoheptaose were readily and in high selectivity converted into their C3-keto derivatives (see Table 1). NMR analysis shows that in all cases oxidation takes place selectively at the C3-position of the terminal non-reducing glucose unit. The reaction proceeds with exceptional regioselectivity and only very small amounts of regio-isomers and products resulting from over-oxidation were observed in the crude reaction mixture (see the ESI† for



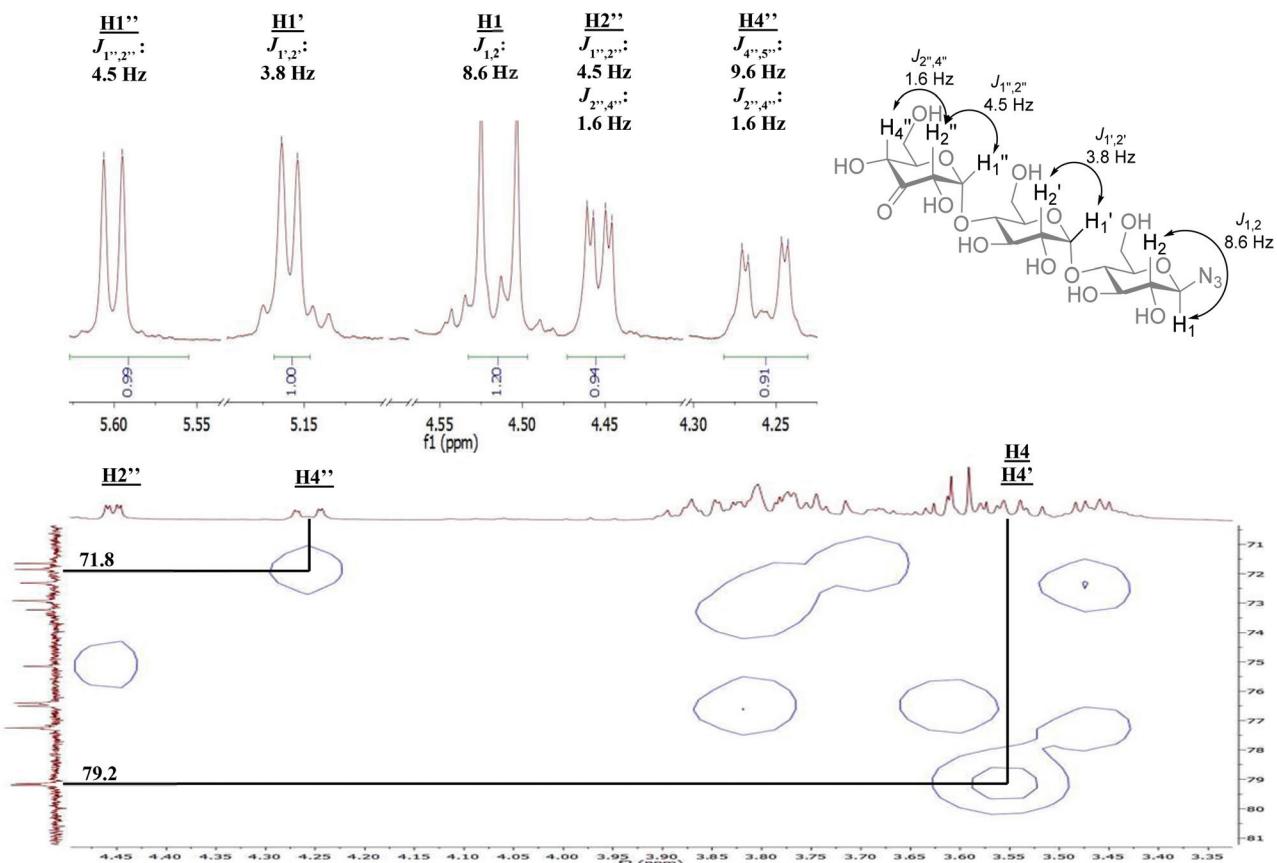


Fig. 2 NMR analysis of β -D-3-ketomaltotriosyl azide (**13**) relevant sections of the spectrum are shown, for full spectrum see ESI.† HMQC: correlation of H4'' with the corresponding carbon signal. H4 and H4' were determined via COSY/TOCSY.

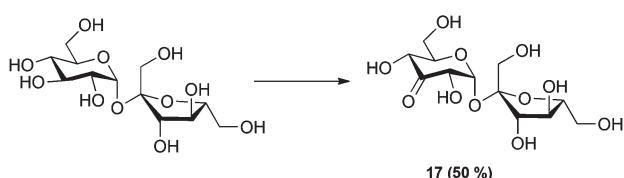
the ^1H -NMR spectrum of β -D-3-ketomaltoheptaosyl azide before purification). Although the reactions proceed with full conversion of the starting material, purification of these highly polar compounds is challenging. Charcoal column chromatography effectively removed the impurities, however resulting in a somewhat decreased isolated yield.

To further expand the scope of the oxidation reaction, readily available sucrose, although not a 1,4-linked glucan, was studied as it consists of glucose 1,1-linked to fructose. The reaction was monitored by quantitative ^1H -NMR (Q-NMR). The reaction gave 50% of the expected 3-keto sucrose together with several side products in smaller amounts (Scheme 2).

Why the C3-OH oxidizes selectively over the other secondary positions in the ring is under further investigation, but we

hypothesize that the selective oxidation of the terminal glucose residue is due to steric effects. The substituent at the C4 position of the other glucose units probably retards the oxidation. Upon prolonged reaction, over-oxidation on different positions is observed. As an indication of the extreme selectivity of the reaction, the 47% yield in the oxidation of β -D-maltoheptaosyl azide translates in a selectivity ratio of >10 .

Bis-functionalized oligosaccharides, and in particular oligomaltoses, are potentially highly effective molecular rulers and spacers.^{20–22} Oligomaltoses share a high water solubility with poly-ethylene glycol (PEG), but contrary to the latter they have a well-defined length and stiffness due to their internal structure.²³ As the two introduced functional groups, a ketone and an azide, are orthogonal to each other, and bio-orthogonal, one of these handles can be used for the glycosylation of a protein, and the second one for subsequent modification of the glycoprotein conjugate with a molecule of interest (Fig. 3). To validate the feasibility of this application, such a protein-glycan conjugate was prepared. A cysteine mutant of 4-oxalo-crotonate tautomerase, denoted 4-OT R61C-1, coupled to a terminal alkyne at the cysteine residue *via* a maleimide linker, was selected as a model protein.²⁴ We decided to ligate biotin hydrazide to the ketone functionality of the saccharide residue, for straightforward visualization of the bisfunctional-



Scheme 2 Oxidation of sucrose. Reaction conditions: 2.5 mol% of [(neocuproine)Pd(OAc)₂]OTf₂, 3 eq. benzoquinone, 0.3 M in DMSO-*d*₆, r.t. 1 h. Conversion determined by Q-NMR.

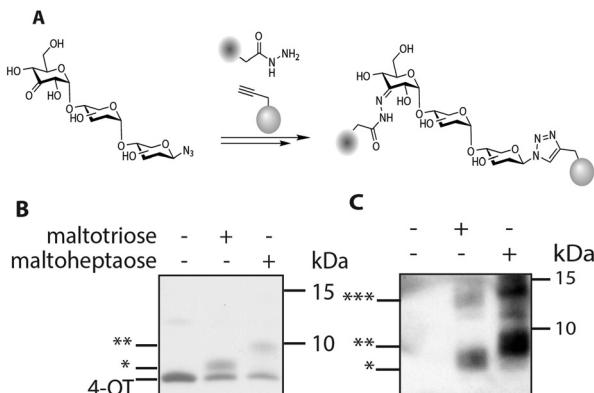


Fig. 3 A: Introduction of a protein–alkyne and a biotin hydrazide onto β -D-ketomaltoheptaosyl azide. B: Tricine SDS Page, visualized by Coomassie Brilliant Blue stain. C: Western blot using strep-HRP and ECL (* 4-OT modified with maltotriose biotin, ** 4-OT modified with maltoheptaose biotin, *** 4-OT oligomers).

lized construct by western blotting. After hydrazone formation, the modified oligosaccharides β -D-maltotriosyl azide-biotin and β -D-maltoheptaosyl azide-biotin were incubated with the protein in the presence of $\text{CuSO}_4/\text{tris}$ (3-hydroxypropyl-triazolylmethyl)amine and sodium ascorbate (Fig. 3). As a control, the same reaction was performed in the absence of the saccharides. Tricine SDS-PAGE analysis of the conjugation reaction visualized by Coomassie stain showed in the cases with saccharide present the appearance of new bands. The molecular weight of these bands is increased compared to the unmodified protein and corresponds with the respective functionalization of 4-OT with β -D-maltotriosyl azide-biotin and β -D-maltoheptaosyl azide-biotin (Fig. 3B). In the control reaction this particular shift was not observed, further confirming that these new bands originate from the biotin–carbohydrate–protein adduct. To verify the bis-functionalization of the oligosaccharide, we visualized the biotinylated protein adducts *via* western blotting. As depicted in Fig. 3C, a strong chemi-luminescence signal arising from the protein–oligosaccharide–biotin conjugate was observed at the expected molecular weight. Inversion of the ligation steps, *e.g.* first ligation of the protein to the azido carbohydrate, followed by biotinylation was also effective, albeit with a lower efficiency.

Conclusions

In conclusion, palladium-catalyzed alcohol oxidation allows the regioselective modification of azido- β -1,4-glucans, *in casu* azido oligomaltoses. The chemo- and regioselectivity of the catalyst system $[(\text{neocuproine})\text{PdOAc}]_2\text{OTf}_2$ is extremely high and unprecedented; in azido maltoheptaose one secondary hydroxyl group is oxidized in the presence of 7 primary and 15 nearly identical secondary hydroxyl groups to provide the product in 47% isolated yield. Oxidation takes place at the C3-position of the terminal residue at the non-azido end. As the

oxidation is compatible with an azide functionality in the substrate this allows the synthesis of well-defined orthogonal bis-functionalized 1,4-linked glucans. Column chromatography on charcoal allows purification on a synthetically useful scale. Among the many foreseeable applications as biocompatible spacers, molecular rulers, and building blocks for copolymers, it has been demonstrated that a protein–oligomaltose adduct can be prepared and subsequently visualized *via* biotinylation at the other terminus of the glycan.

Experimental section

β -D-3-Ketocellobiosyl azide (10)

β -D-Cellobiosyl azide (40 mg, 0.109 mmol, 1 eq.) was dissolved in a dioxane/DMSO mixture (4 : 1, 370 μl , 0.3 M), before benzoquinone (35 mg, 0.327 mmol, 3 eq.) and $[(2,9\text{-dimethyl-1,10-phenanthroline})\text{Pd}(\mu\text{-OAc})]_2\text{OTf}_2$ (9 mg, 8.6 μmol , 7.5 mol%, added in 3 portions over 6 h) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: $\text{CHCl}_3 : \text{MeOH} : \text{EtOAc} : \text{H}_2\text{O}$ 2 : 2 : 4 : 0.75)). Upon completion, the reaction mixture was diluted with H_2O (7 ml) and the resulting aqueous solution was purified by charcoal column chromatography (12% $\text{EtOH}/\text{H}_2\text{O}$ eluted the desired product). The product was freeze-dried to yield 26 mg (0.071 mmol, 65%) of an off-white solid. ^1H NMR (400 MHz, CD_3OD) δ 4.56 (d, $J = 8.7$ Hz, 1H), 4.56 (d, $J = 7.9$ Hz, 1H), 4.24 (dd, $J = 10.2, 1.7$ Hz, 1H), 4.18 (dd, $J = 8.0, 1.8$ Hz, 1H), 3.97–3.86 (m, 3H), 3.78 (dd, $J = 12.1, 5.0$ Hz, 1H), 3.72–3.65 (m, 1H), 3.58 (t, $J = 9.0$ Hz, 1H), 3.52 (ddd, $J = 9.7, 3.7, 2.3$ Hz, 1H), 3.38 (ddd, $J = 10.1, 5.0, 2.1$ Hz, 1H), 3.21 (appt, $J = 8.9$ Hz, 1H). ^{13}C NMR (101 MHz, CD_3OD) δ 206.6, 105.7, 91.9, 79.6, 78.6, 78.2, 78.2, 76.4, 74.5, 73.4, 62.3, 61.3. HRMS (ESI) calculated for $\text{C}_{12}\text{H}_{19}\text{O}_{10}\text{N}_3\text{Na}$ ($[\text{M} + \text{Na}]^+$): 388.096, found: 388.096 IR $\nu_{\text{max}}/\text{cm}^{-1}$: 3368 (OH), 2888 (C–H), 2118 (N_3), 1734 (C=O), 1028 (C–O) $[\alpha]_D^{20} = -20$ (*c* 0.6, H_2O).

β -D-3-Ketomaltosyl azide (11)

β -D-Maltosyl azide (76 mg, 0.207 mmol, 1 eq.) was dissolved in a dioxane/DMSO mixture (4 : 1, 700 μl , 0.3 M), before benzoquinone (67 mg, 0.620 mmol, 3 eq.) and $[(2,9\text{-dimethyl-1,10-phenanthroline})\text{Pd}(\mu\text{-OAc})]_2\text{OTf}_2$ (16 mg, 15.5 μmol , 7.5 mol%, added in 3 portions over 6 h) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: $\text{CHCl}_3 : \text{MeOH} : \text{EtOAc} : \text{H}_2\text{O}$ 2 : 2 : 4 : 0.75)). Upon completion, the reaction mixture was diluted with H_2O (14 ml) and the resulting aqueous solution was purified by charcoal column chromatography (7% $\text{EtOH}/\text{H}_2\text{O}$ eluted the desired product). The product was freeze-dried to yield 46 mg (0.122 mmol, 59%) as an off-white solid (contains ~10% hydroquinone by NMR integration, isolated yield corrected for this value). ^1H NMR (400 MHz, CD_3OD) δ 5.64 (d, $J = 4.5$ Hz, 1H), 4.50 (d, $J = 8.7$ Hz, 1H), 4.46 (dd, $J = 4.5, 1.5$ Hz, 1H), 4.26 (dd, $J = 9.5, 1.6$ Hz, 1H), 3.91–3.76 (m, 5H), 3.64–3.58 (m, 2H), 3.43 (ddd, $J = 9.2, 4.4, 1.9$ Hz, 1H), 3.17 (appt, $J = 8.7$ Hz, 1H). ^{13}C NMR (101 MHz, CD_3OD) δ 207.0,

104.7, 91.9, 79.7, 78.4, 77.9, 77.6, 76.5, 74.4, 73.3, 62.5, 61.8. HRMS (ESI) calculated for $C_{12}H_{19}O_{10}N_3Na$ ($[M + Na]^+$): 388.096, found: 388.096 IR ν_{max}/cm^{-1} : 3343 (OH), 2928 (C–H), 2118 (N₃), 1736 (C=O), 1028 (C–O) $[\alpha]_D^{20} = +89.6$ (c 1.00, H₂O).

β-D-3-Ketomaltotrioside (12)

β-D-Maltotriosyl azide (190 mg, 0.360 mmol, 1 eq.) was dissolved in DMSO (2.4 ml, 0.3 M), before benzoquinone (117 mg, 1.080 mmol, 3 eq.) and [(2,9-dimethyl-1,10-phenanthroline)-Pd(μ-OAc)]₂(OTf)₂ (28 mg, 27 μmol, 7.5 mol%) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: 15% H₂O/CH₃CN)). Upon completion the reaction mixture was diluted with H₂O (10 ml) and the resulting aqueous solution was purified by charcoal column chromatography (20% EtOH/H₂O eluted the desired product). The product was freeze dried to yield 121 mg (0.23 mmol, 60%) as an off-white solid. ¹H NMR (400 MHz, CD₃OD) δ 5.60 (d, $J = 4.5$ Hz, 1H), 5.16 (d, $J = 3.8$ Hz, 1H), 4.51 (d, $J = 8.6$ Hz, 1H), 4.45 (dd, $J = 4.4$, 1.6 Hz, 1H), 4.26 (dd, $J = 9.6$, 1.6 Hz, 1H), 3.93–3.71 (m, 8H), 3.65–3.43 (m, 6H), 3.18 (appt, $J = 8.9$ Hz, 1H). ¹³C NMR (101 MHz, CD₃OD) δ 207.1, 104.8, 102.6, 91.9, 80.6, 80.5, 78.7, 77.9, 77.8, 76.6, 74.6, 74.3, 73.7, 73.3, 73.0, 62.5, 62.0, 61.9. HRMS (ESI) calculated for $C_{18}H_{29}O_{15}N_3Na$ ($[M + Na]^+$): 550.149, found: 550.148 IR ν_{max}/cm^{-1} : 3338 (OH), 2925 (C–H), 2118 (N₃), 1737 (C=O), 1025 (C–O), $[\alpha]_D^{20} = +46.6$ (c 1.00, H₂O).

β-D-3-Ketomaltotetraosyl azide (13)

β-D-Maltotetraosyl azide (55 mg, 0.08 mmol, 1 eq.) was dissolved in DMSO (530 μl, 0.15 M), before benzoquinone (26 mg, 0.240 mmol, 3 eq.) and [(2,9-dimethyl-1,10-phenanthroline)-Pd(μ-OAc)]₂(OTf)₂ (12 mg, 12 μmol, 15 mol%) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: 20% H₂O/CH₃CN)). Upon completion the reaction mixture was diluted with H₂O (15 ml) and the resulting aqueous solution was purified by charcoal column chromatography (2.5% 'BuOH/H₂O eluted the desired product). The product was freeze-dried to yield an off white solid containing traces of hydroquinone. Hydroquinone was removed by washing the product in water with diethyl ether to yield 21 mg (0.03 mmol, 38%) of an off-white solid. ¹H NMR (400 MHz, D₂O) δ 5.68 (d, $J = 4.6$ Hz, 1H), 5.27 (d, $J = 4.0$ Hz, 1H), 5.24 (d, $J = 4.1$ Hz, 1H), 4.62 (d, $J = 9.1$ Hz, 1H), 4.52 (dd, $J = 4.6$, 1.5 Hz, 1H), 4.32 (dd, $J = 9.6$, 1.5 Hz, 1H), 3.85–3.50 (m, 18H), 3.48 (dd, $J = 9.8$, 4.0 Hz, 2H), 3.17 (appt, $J = 9.0$ Hz, 1H). ¹³C NMR (101 MHz, D₂O) δ 207.2, 102.1, 99.5, 99.3, 89.8, 76.7, 76.6, 76.4, 76.2, 76.1, 75.6, 74.6, 73.2, 73.0, 72.6, 71.5, 71.4, 71.4, 71.1, 70.8, 60.4, 60.4, 60.3, 60.1. HRMS (ESI) calculated for $C_{24}H_{39}O_{20}N_3Na$ ($[M + Na]^+$): 712.202, found: 712.201 IR ν_{max}/cm^{-1} : 3340 (OH), 2932 (C–H), 2121 (N₃), 1738 (C=O), 1027 (C–O), $[\alpha]_D^{20} = +102.6$ (c 1.00, H₂O).

β-D-3-Ketomaltopentaosyl azide (14)

β-D-Maltopentaosyl azide (58 mg, 0.068 mmol, 1 eq.) was dissolved in DMSO (450 μl, 0.15 M), before benzoquinone (22 mg, 0.20 mmol, 3 eq.) and [(2,9-dimethyl-1,10-phenanthroline)-

Pd(μ-OAc)]₂(OTf)₂ (6.8 mg, 11 μmol, 15 mol%) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: 25% H₂O/CH₃CN)). Upon completion the reaction mixture was diluted with H₂O (15 ml) and the resulting aqueous solution was purified by charcoal column chromatography (3.0% 'BuOH/H₂O eluted the desired product). The product was freeze-dried to yield an off white solid containing traces of hydroquinone. Hydroquinone was removed by washing the product in water with diethyl ether to yield 17 mg (0.02 mmol, 30%) of a white solid. ¹H NMR (400 MHz, D₂O) δ 5.83 (d, $J = 4.7$ Hz, 1H), 5.44–5.35 (m, 3H), 4.76 (d, $J = 8.4$ Hz, 1H), 4.66 (d, $J = 4.5$ Hz, 1H), 4.46 (d, $J = 9.6$ Hz, 1H), 4.02–3.74 (m, 18H), 3.74–3.58 (m, 7H), 3.31 (appt, $J = 9.0$ Hz, 1H). ¹³C NMR (101 MHz, D₂O) δ 207.1, 102.0, 99.5, 99.4, 99.3, 89.8, 76.7, 76.7, 76.6, 76.5, 76.3, 76.1, 76.0, 75.6, 74.5, 73.2, 73.1, 72.9, 72.5, 71.5, 71.4, 71.3, 71.0, 71.0, 70.8, 60.3, 60.3, 60.2, 60.2, 60.1. HRMS (ESI) calculated for $C_{30}H_{49}O_{25}N_3Na$ ($[M + Na]^+$): 874.255, found: 874.253 IR ν_{max}/cm^{-1} : 3339 (OH), 2927 (C–H), 2121 (N₃), 1737 (C=O), 1027 (C–O), $[\alpha]_D^{20} = +105.6$ (c 1.00, H₂O).

β-D-3-Ketomaltohexaosyl azide (15)

β-D-Maltohexaosyl azide (80 mg, 0.079 mmol, 1 eq.) was dissolved in DMSO (530 μl, 0.15 M), before benzoquinone (26 mg, 0.240 mmol, 3 eq.) and [(2,9-dimethyl-1,10-phenanthroline)-Pd(μ-OAc)]₂(OTf)₂ (13 mg, 12 μmol, 15 mol%) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: 25% H₂O/CH₃CN)). Upon completion the reaction mixture was diluted with H₂O (15 ml) and the resulting aqueous solution was purified by charcoal column chromatography (3.75% 'BuOH/H₂O eluted the desired product). The product was freeze dried to yield an off white solid containing traces of hydroquinone. Hydroquinone was removed by washing the product in water with diethyl ether to yield 24 mg (0.024 mmol, 30%) of a white solid. ¹H NMR (400 MHz, D₂O) δ 5.60 (d, $J = 4.6$ Hz, 1H), 5.23–5.14 (m, 4H), 4.54 (d, $J = 9.1$ Hz, 1H), 4.44 (dd, $J = 4.7$, 1.5 Hz, 1H), 4.24 (dd, $J = 9.6$, 1.6 Hz, 1H), 3.78–3.53 (m, 22H), 3.52–3.38 (m, 10H), 3.09 (appt, $J = 9.0$ Hz, 1H). ¹³C NMR (101 MHz, D₂O) δ 207.1, 102.0, 99.5, 99.4, 99.4, 99.3, 89.8, 76.7, 76.7, 76.7, 76.6, 76.5, 76.3, 76.2, 76.1, 76.1, 76.0, 75.6, 74.5, 73.1, 73.1, 72.9, 72.5, 71.4, 71.4, 71.3, 71.0, 70.7, 69.1, 60.3, 60.3, 60.2, 60.2, 60.2, 60.0. HRMS (ESI) calculated for $C_{36}H_{59}O_{30}N_3Na$ ($[M + Na]^+$): 1036.31, found: 1036.31 IR ν_{max}/cm^{-1} : 3340 (OH), 2929 (C–H), 2123 (N₃), 1739 (C=O), 1026 (C–O), $[\alpha]_D^{20} = +122.4$ (c 1.00, H₂O).

β-D-3-Ketomaltoheptaosyl azide (16)

β-D-Maltoheptaosyl azide (62 mg, 52.6 μmol, 1 eq.) was dissolved in DMSO (350 μl, 0.15 M), before benzoquinone (17 mg, 158 μmol, 3 eq.) and [(2,9-dimethyl-1,10-phenanthroline)-Pd(μ-OAc)]₂(OTf)₂ (8 mg, 8 μmol, 15 mol%) were added. The reaction was stirred at room temperature till complete consumption of starting material (indicated by TLC (eluent: 40% H₂O/CH₃CN)). Upon completion the reaction mixture was



diluted with H_2O (5 ml) and the resulting aqueous solution was purified by charcoal column chromatography (3.5% $^3\text{BuOH}/\text{H}_2\text{O}$ eluted the desired product). The product was freeze-dried to yield an off white solid containing traces of hydroquinone. Hydroquinone was removed by washing the product in water with diethyl ether to yield 29 mg (24.5 μmol , 47%) of an off-white solid. ^1H NMR (400 MHz, CD_3OD) δ 5.69 (d, $J = 4.6$ Hz, 1H), 5.32–5.22 (m, 5H), 4.63 (d, $J = 8.1$ Hz, 1H), 4.53 (dd, $J = 4.6$, 1.6 Hz, 1H), 4.32 (d, $J = 9.8$ Hz, 1H), 3.89–3.57 (m, 36H), 3.52 (m, 16H), 3.18 (appt, $J = 9.1$ Hz, 1H). ^{13}C NMR (101 MHz, CD_3OD) δ 207.2, 102.1, 99.5, 99.5, 99.5, 99.3, 89.8, 76.7, 76.5, 76.4, 76.2, 76.1, 75.6, 74.8, 74.6, 73.2, 73.2, 73.0, 72.6, 71.5, 71.5, 71.4, 71.1, 71.1, 70.8, 60.4, 60.4, 60.3, 60.3, 60.1 (12 signals are missing due to severe overlap). HRMS (ESI) calculated for $\text{C}_{42}\text{H}_{69}\text{O}_{35}\text{N}_3\text{Na}$ ($[\text{M} + \text{Na}]^+$): 1198.36, found: 1198.36 IR $\nu_{\text{max}}/\text{cm}^{-1}$: 3343 (OH), 2924 (C–H), 2119 (N₃), 1738 (C=O), 1025 (C–O), $[\alpha]_{\text{D}}^{20} = +120.2$ (c 1.00, H_2O).

3-Keto-sucrose (17)

Sucrose (62 mg, 0.18 mmol, 1 eq.) and benzoquinone (58 mg, 0.54 mmol, 3 eq.) were dissolved in $\text{DMSO-}d_6$ (600 μl , 0.3 M) and transferred to a NMR tube. The T_1 relaxation time was determined followed by a spectrum at $t = 0$ to determine the ratio of DMSO : starting material. $[(\text{Neocuproine})\text{PdOAc}]_2\text{OTf}_2$ (4.7 mg, 4.5 μmol , 2.5 mol%) was added to the NMR tube, mixed and the reaction monitored till completion (1 h). 50% of the product mixture was 3-keto-sucrose ^1H NMR (400 MHz, $\text{DMSO-}d_6$) δ 5.60 (d, $J = 4.5$ Hz, 1H, H1), 4.27 (d, $J = 4.4$ Hz, 1H, H2), 4.14 (d, $J = 9.7$ Hz, 1H, H4), 3.94–3.86 (m, 2H, H3' + H5), 3.75–3.61 (m, 3H, H4' + H6), 3.61–3.55 (m, 3H, H5' + H6'), 3.50–3.41 (m, 1H, H1a'), 3.40–3.32 (m, 1H, H1b'). ^{13}C NMR (101 MHz, $\text{DMSO-}d_6$) δ 206.6 (C3), 104.5 (C2'), 94.5 (C1), 82.8 (C5'), 76.2 (C3'), 75.6 (C5), 74.2 (C2), 74.1 (C4'), 71.6 (C4), 62.3 (C6'), 61.8 (C1'), 60.4 (C6).

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