



Cite this: *Green Chem.*, 2016, **18**, 842

## A step towards hydroformylation under sustainable conditions: platinum-catalysed enantioselective hydroformylation of styrene in gamma-valerolactone†

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Platinum-catalysed enantioselective hydroformylation of styrene was performed in  $\gamma$ -valerolactone (GVL) as a proposed environmentally benign reaction medium. Optically active bidentate ligands, possessing various types of chirality elements e.g. central (BDPP), axial (BINAP, SEGPHOS, DM-SEGPHOS, DTBM-SEGPHOS) and planar/central (JOSIPHOS) elements, were applied in *in situ* generated Pt-diphosphine-tin(II)chloride catalyst systems. In general, slightly higher activities and regioselectivities towards a branched aldehyde (2-phenylpropanal) were obtained in toluene as a reference conventional solvent. However, higher chemoselectivities towards aldehydes (up to 98%) in GVL were obtained at lower temperatures. The application of GVL proved to be also advantageous regarding enantioselectivity: although moderate enantioselectivities were obtained in both solvents, in most cases higher ee values were detected in GVL. From the mechanistic point of view, the formation of different catalytic intermediates and/or different kinetics can be envisaged from the different temperature dependences of ee in GVL and toluene. The <sup>31</sup>P-NMR characterization of catalyst species in GVL was also provided.

Received 2nd August 2015,  
Accepted 8th September 2015

DOI: 10.1039/c5gc01778e

www.rsc.org/greenchem

### Introduction

Solvents are intrinsic parts of many chemical reactions and the “solvent friendly chemical thinking” has evolved due to many advantages in both industrial and laboratory operations.<sup>1</sup> Thus, the industrial activities involving solvents result in the release of 10–15 million tons of solvents into the atmosphere annually, some of which are leading to serious environmental concerns and economic issues. Consequently, the replacement of conventional organic solvents with green alternatives having low vapour pressure even at high temperature, low or no toxicity, low flammability and limited negative impacts on the environment is a crucial part in the development of greener and cleaner chemical technologies.<sup>2</sup> Although, “solvent free” transformation could offer environmentally friendly solutions, many thousands if not millions of reactions can only be operated in the presence of solvents. According to

FDA guidelines<sup>3</sup> the use of several common organic solvents has to be avoided such as benzene and chlorinated hydrocarbons or limited including toluene, hexane *etc.*, just to name a few. However, if a solvent is crucial to perform the target transformation, an alternative that has no or limited impact on the environment and health has to be selected. Several alternative solvents such as water,<sup>4</sup> ‘fluorous’ solvents<sup>5</sup> and ionic liquids,<sup>6</sup> supercritical carbon-dioxide<sup>7</sup> have been proposed for better solutions and some of them have industrial importance, e.g. Ruhrchemie/Rhone-Poulenc aqueous biphasic hydroformylation process.<sup>8</sup> Moreover, the application on a non-toxic reaction medium is fundamentally important in the pharmaceutical industry, where the residual solvent traces could result in serious health issues.

The intensive research activity on biomass conversion has led to the identification of several platform molecules such as  $\gamma$ -valerolactone (GVL)<sup>9</sup> which could replace the currently used fossil-based chemicals including solvents. Due to the environmentally friendly chemical and physical properties, GVL has been considered as a sustainable liquid.<sup>9,10</sup> It is renewable and can efficiently be produced by hydrogenation of levulinic acid (LA).<sup>11</sup> GVL has already been used for the production of alkanes,<sup>11e</sup> transportation fuels,<sup>12</sup> ionic liquids,<sup>13</sup> 1,4-pentandiol,<sup>11d,e</sup> adipic acid,<sup>14</sup> polymers,<sup>15</sup> illuminating liquids, lighter fluids<sup>16</sup> *etc.* Since it was firstly suggested by Horváth, only a few studies have been published concerning the utilization of GVL

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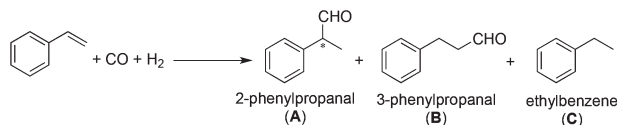
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†Electronic supplementary information (ESI) available. See DOI: 10.1039/c5gc01778e





Scheme 1 Hydroformylation of styrene.

as a solvent. It was shown that GVL could be used as a reaction medium for acid catalysed dehydration of various carbohydrates and wastes.<sup>17</sup> We demonstrated that the selective hydrogenation of LA could be performed in GVL and/or in a GVL–water mixture.<sup>11a–c</sup> Very recently, heterogeneous Sonogashira,<sup>18</sup> Heck<sup>19</sup> and Hiyama<sup>20</sup> cross-coupling reactions have been performed in GVL as well.

The very low toxicity of GVL<sup>9</sup> makes it a particularly attractive reaction medium in the synthesis of pharmaceuticals. Since chiral aldehydes are potential precursors of non-steroidal anti-inflammatory drugs (NSAI), such as ibuprofen, naproxen or suprofen,<sup>21,22</sup> the enantioselective hydroformylation of vinyl aromatics to 2-arylpropanals in the presence of rhodium and platinum catalysts is of utmost importance. Soon after the recognition of the hydroformylation activity of *in situ* generated platinum–monophosphine–tin(II)halide systems,<sup>23</sup> the corresponding ‘preformed’ PtCl(SnCl<sub>3</sub>)(chiral diphosphine) catalysts and PtCl<sub>2</sub>(chiral diphosphine) + tin(II) halide systems were tested in enantioselective oxo-synthesis.<sup>24,24a</sup> In addition, to the most widely used vinyl aromatics, 1,1-disubstituted olefins were also used as model substrates in highly enantioselective hydroformylation.<sup>25</sup> During the past three decades, various types of chiral mono- and bidentate phosphorus ligands have been tested in platinum-based hydroformylation with the aim of increasing the activity, chemo-, regio- and enantioselectivities.<sup>26</sup> Since the industrial hydroformylation was carried out in alternative solvents to facilitate catalyst recycling,<sup>27</sup> even the enantioselective hydroformylation was performed in water,<sup>28</sup> in ionic liquids,<sup>29</sup> as well as in fluorosulfonic media.<sup>30</sup>

We report here the investigation of asymmetric hydroformylation of styrene (Scheme 1) in the presence of platinum-chiral diphosphine-tin(II)chloride *in situ* generated catalyst systems comparing their activity and selectivities in toluene as a conventional solvent and in  $\gamma$ -valerolactone as a non-toxic and environmentally benign solvent. It has to be also emphasized that to the best of our knowledge, some of the diphosphines (the SEGPHOS family) were not tested in hydroformylation at all.

## Results and discussion

Initially, the formation of the corresponding platinum complexes of the applied ligands in gamma-valerolactone was investigated. The <sup>31</sup>P-NMR measurement clearly established the *in situ* formation of PtCl<sub>2</sub>(diphosphine) complexes from

PtCl<sub>2</sub>(PhCN)<sub>2</sub> (0.005 mmol) and 0.005 mmol ligands (*S,S*)-BDPP, (*R*)-SEGPHOS, (*R*),(*S*)-JOSIPHOS and (*R*)-BINAP (Fig. 1) representing a square-planar geometry in GVL (0.6 mL). The <sup>1</sup>J (<sup>31</sup>P,<sup>195</sup>Pt) coupling constants of the diagnostic value show that phosphorus donor atoms are coordinated *trans* to the chloro ligands (Table 1). Similarly, the excellent solubility of the PtCl<sub>2</sub>(diphosphine) complexes and SnCl<sub>2</sub> in GVL allows us to study the structure of the PtCl(SnCl<sub>3</sub>)(diphosphine) complexes formed in the ‘carbene-like’ insertion of tin(II)-chloride into the Pt–Cl bond. The formation of the trichlorostannato ligand was undoubtedly proved by increasing the chemical shift and decreasing the <sup>1</sup>J (<sup>31</sup>P,<sup>195</sup>Pt) coupling constants of the phosphorus *trans* to SnCl<sub>3</sub>. The 2 : 1 mixture of two isomers (**I** and **II**) was formed when JOSIPHOS possessing two chemically different phosphorus atoms was used. It is worth mentioning that the NMR characteristics were found to be almost identical to those obtained in CDCl<sub>3</sub>.<sup>25c</sup> It should be emphasized that

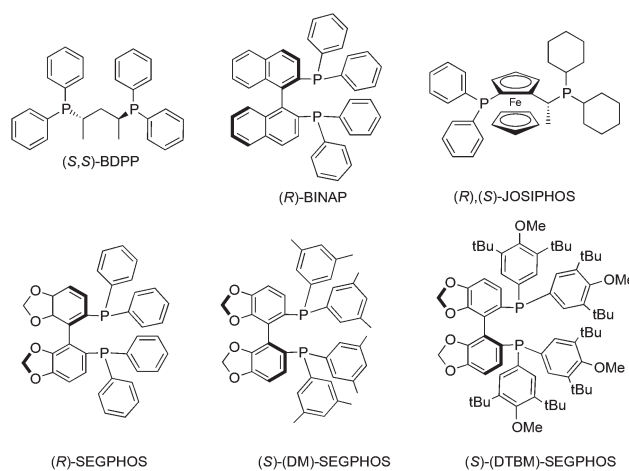


Fig. 1 Ligands used in Pt-catalysed hydroformylation.

Table 1 <sup>31</sup>P-NMR data of the platinum complexes formed *in situ* in GVL<sup>a</sup>

Complex	PtCl <sub>2</sub> (P <sub>A</sub> ) <sub>2</sub>		PtCl(SnCl <sub>3</sub> )(P <sub>A</sub> )	
	$\delta$ (P <sub>A</sub> ) (ppm)	<sup>1</sup> J (Pt, P <sub>A</sub> ) (Hz)	$\delta$ (P <sub>B</sub> ) (ppm)	<sup>1</sup> J (Pt, P <sub>B</sub> ) (Hz)
PtCl <sub>2</sub> (BDPP)	6.8	3394	—	—
PtCl <sub>2</sub> (SEGPHOS)	7.5	3662	—	—
PtCl <sub>2</sub> (JOSIPHOS) <sup>c</sup>	−0.7	3570	44.4	3537
PtCl <sub>2</sub> (BINAP)	9.7	3665	—	—
PtCl(SnCl <sub>3</sub> )(BDPP)	7.8	3302	13.1	2780
PtCl(SnCl <sub>3</sub> )(SEGPHOS)	6.8	3512	17.2	3110
PtCl(SnCl <sub>3</sub> )(JOSIPHOS) ( <b>I</b> )	1.3	3450	59.5	3072
PtCl(SnCl <sub>3</sub> )(JOSIPHOS) ( <b>II</b> ) <sup>b</sup>	11.7	3048	58.9	3496
PtCl(SnCl <sub>3</sub> )(BINAP)	8.4	3515	18.8	3070

<sup>a</sup> PtCl<sub>2</sub>(PhCN)<sub>2</sub>/SnCl<sub>2</sub> = 1/2, P<sub>A</sub>: *trans* to Cl; P<sub>B</sub>: *trans* to SnCl<sub>3</sub>. <sup>b</sup> P<sub>A</sub> *trans* to SnCl<sub>3</sub>, P<sub>B</sub> *trans* to Cl. <sup>c</sup> Chemically different phosphorus atoms; solvent: GVL; for spectra, see ESI Fig. S1–S9.



the characterization of bidentate phosphine modified Pt- and even Pt/SnCl<sub>3</sub>-complexes in GVL has not yet been described. Accordingly, it can be proposed that GVL could also be a good solvent for characterization of transition metal complexes, as well.

Since the *in situ* formation of precursors of catalytically active species from PtCl<sub>2</sub>(PhCN)<sub>2</sub>, optically active bidentate phosphine, and tin(II)chloride in GVL was established, they were applied for the hydroformylation of styrene. Various types of chiral ligands possessing stereogenic centres (BDPP, entries 1–4), perpendicular dissymmetric planes due to restricted rotation (BINAP, entries 5–18; SEGPHOS, entries 19 and 20; DM-SEGPHOS, entries 21–26; DTBM-SEGPHOS, entries 27–31) and both stereogenic centres and planar elements of chirality (JOSIPHOS, entries 32–36) were used (Fig. 1 and Table 1). As a major aim of this paper, the applicability of GVL in hydroformylation was tested and the most important issues such as activity, chemo-, regio- and enantioselectivities were investigated. As a comparison, toluene as a generally used solvent in platinum-catalysed hydroformylation was also investigated in all cases. It has to be added that the SEGPHOS family was not tested in hydroformylation, even while using GVL as a solvent.

All catalysts show remarkable catalytic activity in GVL under standard 'oxo-conditions' (p(CO) = p(H<sub>2</sub>) = 40 bar, 60–100 °C). As generally observed in the hydroformylation of styrene (Scheme 1), in addition to the branched and linear formyl regioisomers (2-phenylpropanal (**A**) and 3-phenylpropanal (**B**), respectively) the hydrogenation by-product ethylbenzene (**C**) was also formed.

The catalytic activities of the above systems in GVL were comparable to those observed in toluene. However, in general lower activities were obtained in GVL when experiments were carried out under identical conditions (compare for instance entries 1 and 3 (BDPP), entries 6 and 12 (BINAP, entries 19 and 20 (SEGPHOS), entries 22 and 25 (DM-SEGPHOS), and entries 32 and 34 (JOSIPHOS). The only exception is DTBM-SEGPHOS which formed more active catalysts in GVL (entries 27 and 29). It has to be added that the activities obtained with the Pt-DTBM-SEGPHOS catalyst in both solvents fall far behind those generally observed in platinum-catalysed hydroformylation of styrene.<sup>23–25</sup> It should be noted that the hydroformylation carried out above 120 °C resulted in the formation of some alcohols as the side-products, *i.e.*, the hydrogenation products of the aldehydes (**A** and **B**) (entries 5 and 11).

As for the chemoselectivity towards hydroformylation, in general the GVL-based systems provided higher aldehyde selectivities. When chemoselectivities at higher reaction temperatures (100 °C) are compared, the values fall in the range of 80–88%, with similar chemoselectivities in GVL and toluene. For instance, 81 and 85% (BDPP), 88 and 86% (BINAP), 83 and 86% (DM-SEGPHOS), and 82 and 80% (JOSIPHOS) were obtained in toluene and GVL, respectively. However, in some cases more pronounced differences in chemoselectivities obtained in GVL and toluene at a lower temperature (80 °C)

were observed. For instance, 86 and 93% for BDPP were obtained.

When the partial pressure of hydrogen was increased from 40 to 80 bar (while carbon monoxide pressure was kept at 40 bar) a decrease in aldehyde selectivity was detected, expectedly (entries 12 and 15). A similar effect was observed when hydrogen partial pressure was increased from 20 to 60 bar (while carbon monoxide partial pressure was kept at 20 bar) (entries 13 and 14). As in the case of activity, the DTBM-SEGPHOS-containing systems behave in a different way (entries 29 and 30). As for the regioselectivity, the linear aldehyde (**B**) predominated over the branched one (**A**) in all the cases as observed generally when platinum–diphosphine catalysts were used in the hydroformylation of styrene.<sup>25</sup> It can be stated that the application of GVL instead of toluene resulted in a drop of *ca.* 10%. While regioselectivities in GVL are in general below 30%, the corresponding values in toluene fall in the range of 36–48% (BINAP), 36–46% (DM-SEGPHOS). No pronounced effect of the change of the partial pressures on regioselectivities was observed.

Although moderate enantioselectivities were obtained using the above systems, some important phenomena regarding enantioselectivity were observed. The application of GVL instead of toluene resulted in two important features. First, the *ee* values obtained in GVL were higher in the cases of all six ligands. Second, the strong dependence of the enantioselectivity on the reaction temperature was not observed neither in the case of BDPP nor that of BINAP. As published before, the formation of (*S*)-2-phenylpropanal was found to be favoured at low temperatures while that of the (*R*)-enantiomer at higher temperatures when (*S,S*)-BDPP was used in toluene.<sup>25c,d</sup> The results were rationalized on the basis of a kinetic phenomenon.<sup>31</sup> A similar change of the absolute configuration in the temperature range of 40–100 °C was observed with the Pt-BINAP system.<sup>26f</sup>

The GVL-based system differs substantially from the toluene-based one in the cases of both ligands: neither the application of the Pt-BDPP system nor that of the Pt-BINAP system resulted in the reversal of the enantioselectivity as a function of temperature. The formation of the (*S*)-2-phenylpropanal as the predominating enantiomer was observed both with (*S,S*)-BDPP (entries 3 and 4) and (*R*)-BINAP (entries 11–18) in the temperature range investigated.

To investigate the effect of the hydrogen partial pressure, a rather complicated picture was obtained. While the increase of the hydrogen pressure from 20 to 60 bar (entries 13 and 14), as well as from 40 to 80 bar (entries 12 and 15) has no effect on the *ee*-s in the case of BINAP, some increase was observed with DTBM-SEGPHOS (entries 29 and 30) and a substantial decrease with JOSIPHOS (entries 35 and 36).

The reproducibility of the catalytic results was confirmed by repeating the experiments performed in the presence of BDPP in GVL (Table 2, entry 4) at 80 °C. The parallel experiments resulted practically in the same chemo-, regio- and enantioselectivities. That is, the selectivity values differ by less than 1.5%.



Table 2 Hydroformylation of styrene in the presence of Pt-L-SnCl<sub>2</sub> catalysts in toluene and GVL<sup>a</sup>

Entry	Ligand (L)	Solvent	T (°C)	Time (h)	Conv. (%)	R <sub>c</sub> <sup>b</sup> (%)	R <sub>br</sub> <sup>c</sup> (%)	ee <sup>d</sup> (%)
1	(S,S)-BDPP	Toluene	100	3	99	81	33	7 (R)
2	(S,S)-BDPP	Toluene	80	20	99	86	36	14 (R)
3	(S,S)-BDPP	GVL	100	20	91	85	23	2 (S)
4	(S,S)-BDPP	GVL	80	96	99	93	26	18 (S)
5 <sup>e</sup>	(R)-BINAP	Toluene	120	20	99	78	48	16 (S)
6	(R)-BINAP	Toluene	100	20	99	88	44	28 (S)
7 <sup>f</sup>	(R)-BINAP	Toluene	100	20	96	82	48	30 (S)
8	(R)-BINAP	Toluene	80	70	99	92	45	2 (S)
9	(R)-BINAP	Toluene	60	144	99	94	36	19 (R)
10	(R)-BINAP	Toluene	40	120	16	91	31	32 (R)
11 <sup>g</sup>	(R)-BINAP	GVL	130	20	99	59	20	5 (S)
12	(R)-BINAP	GVL	100	20	83	86	19	26 (S)
13 <sup>f</sup>	(R)-BINAP	GVL	100	20	58	84	22	16 (S)
14 <sup>h</sup>	(R)-BINAP	GVL	100	20	94	84	21	15 (S)
15 <sup>i</sup>	(R)-BINAP	GVL	100	20	98	72	21	25 (S)
16	(R)-BINAP	GVL	80	72	99	94	21	10 (S)
17	(R)-BINAP	GVL	60	240	70	90	26	28 (S)
18	(R)-BINAP	GVL	40	336	46	95	23	49 (S)
19	(R)-SEGPHOS	Toluene	100	24	99	82	48	21 (S)
20	(R)-SEGPHOS	GVL	100	20	14	80	23	45 (S)
21	(S)-DM-SEGPHOS	Toluene	120	5	83	77	36	1 (S)
22	(S)-DM-SEGPHOS	Toluene	100	20	99	83	39	10 (S)
23	(S)-DM-SEGPHOS	Toluene	80	72	99	90	46	21 (S)
24	(S)-DM-SEGPHOS	GVL	120	20	30	55	25	24 (S)
25	(S)-DM-SEGPHOS	GVL	100	20	45	86	24	14 (S)
26	(S)-DM-SEGPHOS	GVL	80	71	10	92	32	36 (S)
27	(S)-DTBM-SEGPHOS	Toluene	100	24	2	73	23	n.d.
28	(S)-DTBM-SEGPHOS	Toluene	100	48	11	74	42	40 (S)
29	(S)-DTBM-SEGPHOS	GVL	100	24	17	82	16	46 (S)
30 <sup>i</sup>	(S)-DTBM-SEGPHOS	GVL	100	24	20	93	24	56 (S)
31	(S)-DTBM-SEGPHOS	GVL	80	48	20	98	12	57 (S)
32	(R)-(S)-JOSIPHOS	Toluene	100	24	99	82	28	13 (S)
33	(R)-(S)-JOSIPHOS	Toluene	60	48	99	88	34	6 (S)
34	(R)-(S)-JOSIPHOS	GVL	100	24	52	80	22	31 (S)
35	(R)-(S)-JOSIPHOS	GVL	60	72	6	97	30	70 (S)
36 <sup>i</sup>	(R)-(S)-JOSIPHOS	GVL	60	240	13	94	28	36 (S)

A: 2-phenylpropanal, B: 3-phenylpropanal, C: ethylbenzene. <sup>a</sup> Reaction conditions: Pt/styrene = 1/100, Pt/SnCl<sub>2</sub> = 1/2; p(CO) = p(H<sub>2</sub>) = 40 bar, 1 mmol of styrene, solvent: 5 mL of toluene (or GVL). <sup>b</sup> Chemoselectivity towards aldehydes (A, B) [(moles of A + moles of B)/(moles of A + moles of B + moles of C) × 100]. <sup>c</sup> Regioselectivity towards the branched aldehyde (A) [moles of A/(moles of A + moles of B) × 100]. <sup>d</sup> Enantioselectivities were determined by chiral GC. <sup>e</sup> ca. 8% alcohols as side-products. <sup>f</sup> p(CO) = p(H<sub>2</sub>) = 20 bar. <sup>g</sup> ca. 5% alcohols as side-products. <sup>h</sup> p(CO) = 20 bar, p(H<sub>2</sub>) = 60 bar. <sup>i</sup> p(CO) = 40 bar, p(H<sub>2</sub>) = 80 bar.

Additionally, efforts were made to separate and re-use the catalyst. Using PtCl<sub>2</sub>(PhCN)<sub>2</sub> together with (S,S)-BDPP or (R)-BINAP ligands, we were able to separate the products as GVL solution from the catalyst by vacuum (10 mmHg) distillation at 80–82 °C. The glue-like residue containing the catalyst, which remained at the bottom of the distillation unit, was re-dissolved in GVL and reused in the next catalytic run. The activity and also the regioselectivity of the reaction decreased in those reactions carried out at 100 °C, reflecting the partial degradation of the catalyst. When recirculation experiments with the Pt-BINAP-tin(II)chloride system were carried out at a lower temperature (85 °C) the decrease in the catalytic activity was accompanied by the slight decrease in regioselectivity. Surprisingly, some increase in chemo- and enantioselectivities was observed (Table 3).

The reused catalysts were investigated by <sup>31</sup>P-NMR after removal of volatile compounds from the reaction mixture. Surprisingly, the characteristic 1/4/1 pattern of the PtCl<sub>2</sub>(diphosphine) complex could be seen but no presence of the corresponding trichlorostannato complex (Table 1) was detected. In addition, neither the signals of the uncoordinated diphosphine and its oxide nor that of the hemioxide was present even after the catalyst was re-circulated three times (ESI Fig. S10 and S11†). It can be assumed that the complete dissociation of tin(II)chloride in the presence of the rest of the reaction products led to the decreased activity of the catalyst. Presumably, the partial degradation of the catalyst cannot be related to the (partial) oxidation of the diphosphine ligand.



**Table 3** Re-use of the Pt-BINAP-tin(II)chloride catalyst in the hydroformylation of styrene at 85 °C<sup>a</sup>

Cycle	Conv. (%)	R <sub>c</sub> (%)	R <sub>br</sub> (%)	ee (%)
1.	76	94	16	22 (S)
2.	57	96	14	20 (S)
3.	33	97	12	26 (S)
4.	25	97	12	25 (S)

<sup>a</sup> Reaction conditions: Pt/styrene = 1/100, Pt/SnCl<sub>2</sub> = 1/2; p(CO) = p(H<sub>2</sub>) = 40 bar, 1 mmol of styrene, solvent: 5 mL of GVL, reaction time 24 h. For R<sub>c</sub>, R<sub>br</sub> and ee, see footnotes in Table 2.

## Conclusions

We have demonstrated that  $\gamma$ -valerolactone can be an excellent solvent in the enantioselective hydroformylation of styrene in the presence of platinum–diphosphine–tin(II)chloride ‘*in situ*’ generated catalysts. Various chiral diphosphines with central, axial and planar elements of chirality were tested. Although more active catalysts were formed in widely used toluene, the higher chemo- and enantioselectivities, as well as the green properties of GVL would deserve further investigations.

## Experimental

The platinum(II)chloride–dibenzonitrile complex was prepared as described before.<sup>32</sup> The chiral ligands were purchased from Sigma-Aldrich and were used without further purification. Gamma-valerolactone was purchased from Sigma-Aldrich Kft., Budapest, Hungary and was purified by vacuum distillation (2 Torr, 80–82 °C). The purified GVL was stored under nitrogen.

In a typical hydroformylation experiment, a solution of PtCl<sub>2</sub>(PhCN)<sub>2</sub> (2.4 mg, 0.005 mmol), chiral diphosphine (0.005 mmol), and tin(II) chloride (1.9 mg, 0.01 mmol) in 5 mL of GVL containing 0.115 mL (1.0 mmol) of styrene was transferred under argon into a 100 mL stainless steel autoclave. The reaction vessel was pressurized to 80 bar total pressure (CO/H<sub>2</sub> = 1/1) and placed in an oil bath of appropriate temperature and the mixture was stirred with a magnetic stirrer. Samples were taken from the mixture and the pressure was monitored throughout the reaction. After cooling and venting of the autoclave, the pale yellow solution was removed and immediately analysed by GC and chiral GC (on a capillary Cyclodex-column, (S)-2-phenylpropanal was eluted before the (R) enantiomer). For appropriate determination of enantiomeric excess, 10 mL of hexane was added to a sample of the reaction mixture (2 mL) and washed with water (twice 10 mL). The hexane phase was dried over Na<sub>2</sub>SO<sub>4</sub>, filtered and concentrated to a colorless oil. The CH<sub>2</sub>Cl<sub>2</sub> solution of this GVL free sample was applied for chiral GC.

## Acknowledgements

This work was supported by the Hungarian Scientific Research Fund (Grant No. OTKA K113177), “Environmental industry

related innovative *trans*- and interdisciplinary research team development in the University of Pécs knowledge base” (SROP-4.2.2.D-15/1/KONV-2015–0015), “Synthesis of supramolecular systems, examination of their physicochemical properties and their utilization for separation and sensor chemistry” project (SROP-4.2.2.A-11/1/KONV-2012-0065) and National Research, Development and Innovation Office – NKFIH (PD 116559). L. T. Mika is grateful to the support of János Bolyai Research Scholarship of the Hungarian Academy of Sciences. The present scientific contribution is dedicated to the 650<sup>th</sup> anniversary of the foundation of the University of Pécs, Hungary.

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