A comprehensive approach to investigate the structural and surface properties of activated carbons and related Pd-based catalysts†

A. Lazzarini,a A. Piovano,*b R. Pellegrini,c G. Leofanti,d G. Agostini,e S. Rudić,f M. R. Chierotti,a R. Gobetto,g A. Battiato,g G. Spoto,a A. Zecchina,a C. Lambertia,f and E. Groppo*aa

Activated carbons are widely used as supports for industrial catalysts based on metal nanoparticles. The catalytic performance of carbon-supported catalysts is strongly influenced by the carbon activation method. Notwithstanding this important role, the effect induced by different activation methods has been rarely investigated in detail. This work deals with two carbons of wood origin, activated either by steam or by phosphoric acid, and the corresponding catalysts based on supported Pd nanoparticles. We demonstrate that the catalysts perform in a different way in hydrogenation reactions depending on the nature of the carbon used as a support, being the palladium dispersion the same. We propose a multi-technique approach to fully characterize both carbons and catalysts at the micro- and nanoscale. In particular, we investigate how the activation procedure influences the texture (by N2 physisorption), the morphology (by Scanning Electron Microscopy), the structure (by Solid State Nuclear Magnetic Resonance, Raman spectroscopy and X-ray Diffraction) and the surface properties (by X-ray Photoelectron Spectroscopy, Diffuse Reflectance Infrared Spectroscopy and Inelastic Neutron Scattering) of carbons and of the related catalysts. The comprehensive characterization approach proposed in this work allows the rationalization, at least in part, of the role of activated carbons in enhancing the performance of a hydrogenation catalyst.

1. Introduction

Activated carbons are important modifications of carbon that find a wide use in the field of catalysis, where they are usually employed as supports for noble metal nanoparticles. They consist of carbonized bio-polymeric materials activated in a second step of the synthesis process.1-3 A large number of patents describe numerous ways to activate carbon from several natural sources, such as wood, peat or coconut shells.1-7 Activation is usually performed in the presence of steam or by adding phosphoric acid to the raw product, resulting in activated carbons having different properties in terms of porosity, structure at a micro- and nanoscale, and surface chemistry. All these three factors play a fundamental role in catalysis. The support may have a direct influence on the catalytic reaction because its surface is often active toward reactants and reaction products.8 In addition, the support may exhibit an indirect influence because its physical-chemical properties may affect the properties of the deposited metal nanoparticles (such as shape, size distribution and dispersion), their tendency to aggregate under catalytic conditions (i.e. resistance to sintering), and the accessibility of active sites to reactants.1-3,9-13

Pore size and pore volume are important factors for physical adsorption. Many works in the literature report detailed analysis of the porosity of carbons activated following different routes.5,7,14 It is now well established that in all cases a high specific surface area is obtained (up to 1500 m2 g−1) due to the oxidative generation of micropores of variable size and shape distribution. In the presence of phosphoric acid, a fraction of the additive is incorporated during carbonization into the carbon body and is subsequently removed by
natesp2domains. In addition, it is well documented that hydrogen is naturally present in activated carbons to terminate each of which can undergo a variety of chemically different reactions. Amongst the most important hetero-elements are hydrogen and oxygen,17,18 the surface chemistry of carbons plays a key role in specific applications. As a result, understanding the structure of the overall properties of activated carbons; instead, a wide range of complementary characterization techniques is needed to characterise these materials at different dimension scales.

In this work we investigate in detail two activated carbons and the corresponding Pd/C catalysts. The two carbons originate from the same raw material (wood) but have been activated either by steam (Cw) or by phosphoric acid (CChemi). At first, we explore the catalytic performance of Pd/C catalysts in hydrogenation reactions as a function of the activated carbon used as a support. Then, we systematically characterize the morphological, structural and surface properties of the two activated carbons and of the related catalysts by means of a multi-technique approach. In particular, we apply N2 physisorption to evaluate surface area and porosity, Scanning Electron Microscopy (SEM) to investigate the morphology at a micrometric scale, X-ray Powder Diffraction (XRPD), 1H and 13C Solid-State Nuclear Magnetic Resonance (SSNMR) and Raman Spectroscopy to determine the structural properties at the nanometric scale, X-ray Photoelectron Spectroscopy (XPS), Diffuse Reflectance Infrared Fourier-Transform (DRIFT) spectroscopy and Inelastic Neutron Scattering (INS) to investigate the surface properties. Although some of these techniques are commonly applied to investigate carbon-based materials, to the best of our knowledge this is the first time that such a large number of characterization techniques are simultaneously used to investigate the same activated carbons and related catalysts. In particular, to the best of our knowledge, no other work reports the synergic combination of Raman, DRIFT and INS spectrosopies to achieve a full vibrational characterization of carbon-based materials.

2. Experimental section

2.1 Materials

Two commercial grades of activated carbons, both having wood origin, were provided by Chimêt S.p.A.19 Cw is activated at high temperature in the presence of steam, whereas CChemi is activated at high temperature after impregnation with phosphoric acid.

Pd/C catalysts (metal loading of 5.0 wt%) were prepared in the Chimêt Laboratories on Cw and CChemi carbons, following the deposition–precipitation method as reported elsewhere.9 Na2PdCl4 was used as the palladium precursor and Na2CO3 as the basic agent. All the catalysts were water-washed until residual chlorides were removed and dried at 120 °C overnight. No metal was found in the solution after filtration (as determined by ICP). In some cases, pre-reduction was carried out before washing with formate at 65 °C for 1 h.20 Hereafter, Pd/Cw and Pd/CChemi will be used to indicate the unreduced Pd-based catalysts prepared on Cw and CChemi carbons, respectively. When a pre-reduction is performed, a label indicating the reducing agent is added. Thus, Pd/Cw(F) and Pd/CChemi(F) refer, respectively, to Cw and CChemi supported palladium catalysts (5.0 wt% loading) reduced with formate.

2.2 Catalytic performance in hydrogenation reactions

The catalytic performance of the Pd/C catalysts was tested in a transfer hydrogenation and a debenzylation reaction.22 Transfer hydrogenation of resorcinol to 1,3-cyclohexanedione23 was carried out in a 300 cm3 glass reactor equipped with a double mantle for water circulation, a magnetic stirrer, a gas inlet and a reflux condenser. Water at the required temperature was circulated inside the reactor mantle by means of a circulation bath. The reactor was charged with 125 ml of water, 55.0 g of resorcinol and 44.2 g of sodium formate. The reaction mixture was heated to 40 °C while stirring and purging the reaction medium with nitrogen gas for 30 minutes. Then, 2.75 g of Pd/C catalyst were added and held for 3 hours. After that, the temperature was raised to 55 °C and maintained for 15 hours. Samples were withdrawn at 2, 3, and 18 hours and analysed by HPLC to determine conversion and selectivity.

Debenzylation of N-benzyl-N-ethylaniline to N-ethylaniline and toluene24 was carried out in a 500 cm3 autoclave equipped with a heating mantle, mechanical stirrer and gas regulation system able to perform the reaction at constant pressure. The autoclave was charged with 300 ml of ethanol, 150 g of N-benzyl-N-ethylaniline and 3.0 g of Pd/C catalyst. The autoclave was closed and purged first with nitrogen and
then with hydrogen. Hydrogenation was performed at a temperature of 65 °C, a pressure of 3 bar and a stirring speed of 900 rpm. The automatic recording of the hydrogen consumption allowed plotting of the consumption curve and then the catalytic activity expressed in mmolH₂ min⁻¹ gcat⁻¹.

2.3 Methods

\textbf{N₂ physisorption.} The surface area and pore volume of the carbons were measured by N₂ physisorption at 77 K. Measurements were performed on a Micromeritics ASAP 2020 instrument. The adsorption isotherms were analysed according to the procedure described in ref. 9.

\textbf{SEM.} SEM images were collected at a voltage of 20 kV with a Zeiss EVO MA10 instrument equipped with a LaB₆ filament. The samples were put on an Al stub covered with a double-layer adhesive disk. EDX analysis was performed with an OXFORD xαt detector using AZtecEnergy analysis software.

\textbf{XRPD.} X-ray powder diffraction patterns were collected with a PW3050/60 XPert PRO MPD diffractometer from PANalytical working in the Debye–Scherrer geometry, using as a source a Cu anode filtered by a Ni foil to attenuate the Kβ line and focused by a PW3152/63 X-ray mirror (λ = 1.5409 Å). The samples were measured as powders in a glass capillary. The average dimension (Lₐ) of the crystalline domains was obtained by applying the Scherrer equation, \( L_{\alpha} = \lambda / \beta \cos(\theta_{\text{Bragg}}) \), where \( \lambda \) is the wavelength of the Cu Kα radiation (1.541 Å), \( K \) is the shape factor (fixed to 0.9), and \( \beta \) is the FWHM (in 2θ, corrected by the instrumental broadening) of the (100) and (110) reflections.

\textbf{SSNMR spectroscopy.} SSNMR spectra were recorded on a Bruker Avance II 400 instrument operating at 400.23, 162.02 and 100.65 MHz for \(^1\text{H}, \(^{31}\text{P}\) and \(^{13}\text{C}\) nuclei, respectively. Cylindrical 4 mm diameter zirconia rotors with a sample volume of 80 µl were employed and spun at 12 kHz. All CPMAS experiments employed the Ramp-Amplitude Cross-Polarization pulse sequence (\(^1\text{H} 90°\) pulse = 3.05 µs, contact time = 1.5 ms, relaxation delay 0.2 s) with the Two Pulse Phase Modulation \(^1\text{H}\) decoupling with an rf field of 75 kHz during the acquisition period. \(^1\text{H}\) MAS experiments were performed on a 2.5 mm probe. The rotors (12 µl volume) were spun at 32 kHz. A DEPTH sequence (π/2–π–π) for the suppression of the probe background signal was used. \(^1\text{H}, \(^{13}\text{C}\) and \(^{31}\text{P}\) chemical shifts were referenced with the resonance of adamantane (\(^1\text{H}\) signal at 1.87 ppm), glycine (\(^{13}\text{C}\) methylene signal at 43.86 ppm) and 85% phosphoric acid (\(^{31}\text{P}\) signal at δ = 0 ppm) as external standards.

\textbf{XPS spectroscopy.} The XPS measurements were performed using a Nonmonochromatized Al Kα (VSW TA10) X-ray source of incident energy of 1486.6 eV was applied to generate core excitation. The energy step at the survey spectra was 1 eV, while the energy step at the C 1s spectra was 0.2 eV. Two different modes were employed in the XPS measurements: low resolution (fixed analyzer transmission at a pass energy of 44 eV, FAT 44) for survey spectra and high resolution (fixed analyzer transmission at a pass energy of 22 eV, FAT 22) for core line scans and quantitative surface composition.

The XPS analysis depth in the case of carbon matrix is about 10–15 nm. The spectra were analysed and processed with the use of Unifit2000® software. The background was approximated by a third-order polynomial function combined with the Shirley model for inelastic processes, and the detailed spectra were fitted with a convolution of Gaussian functions.

\textbf{DRIFT spectroscopy.} DRIFT spectra were collected on a Nicolet 6700 instrument equipped with a ThermoFisher Smart accessory and an MCT detector, at 4 cm⁻¹ resolution and averaging 1024 scans. The measurements were performed on powdered samples in air without dilution in KBr. The spectra were collected in reflectance mode and subsequently converted in Kubelka–Munk units (K.M.).

\textbf{Raman spectroscopy.} Raman spectra were recorded by using a Renishaw inVia Raman microscope with an excitation λ = 514 nm. The laser power was fixed at 0.5% of the total after having checked the sample stability under the laser beam. The photons scattered by the sample were dispersed by a 1800 lines per mm grating monochromator and simultaneously collected on a CCD camera; the collection optic was set at 20× objective. The spectra were obtained by collecting 20 acquisitions (each of 50 s) on samples in the powder form. UV–Raman spectra were collected with a Renishaw Micro-Raman System 1000 equipped with a frequency doubled Ar⁺ laser operating at 244 nm. The laser power was adjusted to avoid carbon degradation. The photons scattered by the sample were dispersed by a 3600 lines per mm grating and simultaneously collected by a CCD detector; the collection optic was set at 15× objective. The spectra were obtained by collecting 10 acquisitions (each of 30 s) on samples in the powder form.

\textbf{INS spectroscopy.} The INS spectra were recorded using the TOSCA spectrometer at the ISIS spallation neutron source (Rutherford Appleton Laboratory, UK). The samples were previously treated in vacuum at 150 °C for a prolonged time in order to remove the physisorbed water. Subsequently, they were inserted in a tin aluminium envelope and then placed into In-wire sealed Al cells. All the manipulations were performed inside a glove-box to prevent contamination by moisture. Finally, the cell was inserted in a duplex CCR cryostat, and the measurements were performed at 20 K. Each INS spectrum was measured with a high statistic by integrating for 1500 μA of the proton current (the proton accelerator was working at about 150 μA per hour). The signals from detectors both in forward and in backward directions were extracted and combined using Mantid software, without any sign of degradation of the resolution. The beam size was 40 mm × 40 mm so that a representative macroscopic amount (7.706 g for CW and 7.650 g for CChem) of samples...
was measured in each experiment. Since the intensity of the INS signal is proportional to the amount of the corresponding chemical species, the spectra were normalized on sample mass and incoming proton current values in order to allow a quantitative comparison among the samples.

**CO chemisorption.** The metal dispersion for Pd/C catalysts was evaluated by means of the CO chemisorption method. CO chemisorption measurements were performed at 50 °C using a dynamic pulse method on samples pre-reduced in H₂ at 120 °C. In a typical experiment, the catalyst (200 mg) is loaded inside the U-tube, heated in He up to 120 °C (heating rate of 10 °C min⁻¹), reduced in H₂ for 30 min, and finally cooled to 50 °C in He (cooling rate of 10 °C min⁻¹). A CO/metal average stoichiometry of 1 was assumed to calculate the metal dispersion, as widely documented.²⁹,³⁰

### 3. Results and discussion

#### 3.1 Catalytic performance of Pd/C catalysts in hydrogenation reactions

The catalytic performance of the Pd/C catalysts in two selective hydrogenation reactions is summarized in Tables 1 and 2. The pre-reduced Pd/C_w(F) and Pd/C_Chem(F) catalysts were tested in the transfer hydrogenation of resorcinol to 1,3-cyclohexanedione using sodium formate as the hydrogen source (Chart 1 and Table 1). Although the two catalysts have a similar metal dispersion and display a similar conversion as a function of time, they give a different selectivity to 1,3-cyclohexanedione. In particular, Pd/C_w(F) is more selective than Pd/C_Chem(F), reaching almost 100% selectivity at full conversion.

The unreduced Pd/C_w and Pd/C_Chem catalysts were tested in the debenzylation of N-benzyl-N-ethylaniline to give N-ethylaniline and toluene (Chart 2 and Table 2). Also in this case the metal dispersion is quite similar for the two catalysts, but Pd/C_Chem is much more active than Pd/C_w.

These data clearly demonstrate that the catalytic performance (in terms of both activity and selectivity) of Pd/C catalysts in hydrogenation reactions is strongly affected by the nature of the support, being the palladium dispersion similar in the two couples of catalysts. This is well known in industrial practice, but the reasons were never investigated in a systematic way. In most of the cases only the metal phase was characterized in detail, whereas very little attention was devoted to the investigation of the support properties, especially when dealing with carbons whose “black” nature makes the characterization techniques using IR, visible and near-UV photons not straightforwardly applicable.³¹–³³

#### 3.2 Chemical composition, morphology and porous texture of C_w and C_Chem

The average composition of C_w and C_Chem was determined by means of Electron Dispersive X-ray (EDX) analysis (Table S1†) by averaging the measurements performed on five different carbon granules. Complementary information on the surface composition was obtained by XPS spectroscopy (Fig. S1, Tables S2 and S3†). Both carbons contain a substantial amount of oxygen, which is at least in part contained in inorganic insoluble ashes. The ash content in the two carbons was quantitatively determined by calcination and resulted in 0.58 wt% for C_w and 1.96 wt% for C_Chem. Compositional analysis indicates that they are mainly composed of silico-aluminates. Accordingly, Si is detected by XPS in C_Chem and hardly visible in C_w. Phosphorus is also present in the inorganic ashes in C_Chem (see below). The role of the inorganic ashes in affecting the catalysts’ performance is expected to be marginal because of their very low concentration.

In addition, C_Chem carbon contains a consistent amount of phosphorus, in agreement with recent literature reporting that activation with phosphoric acid not only develops porosity but also leads to the inclusion of a significant amount of phosphorus into the carbon structure.³⁴–³⁷ The nature and localization of the phosphorus contained in C_Chem was clarified by ³¹P Cross-Polarization Magic Angle Spinning (CPMAS) Solid-State Nuclear Magnetic Resonance (SSNMR) measurements and X-ray photoelectron spectroscopy. The ³¹P CPMAS NMR spectrum (Fig. S2†) is characterized by two main signals centred around 1.3 and 14.1 ppm. The former is characteristic of phosphates, *i.e.* phosphorus bound to four oxygen atoms, likely contained in the inorganic ashes. On the contrary, the resonance at 14.1 ppm is attributed to phosphonates, *i.e.* organo-phosphorus compounds containing one P–C bond, revealing that at least a fraction of phosphorus

### Table 1

<table>
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<th>Catalyst</th>
<th>D (%)</th>
<th>Conversion (%)</th>
<th>Selectivity (%)</th>
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</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>2 h</td>
<td>3 h</td>
</tr>
<tr>
<td>Pd/C_w(F)</td>
<td>28.1</td>
<td>30.8</td>
<td>40.2</td>
</tr>
<tr>
<td>Pd/C_Chem(F)</td>
<td>26.3</td>
<td>29.4</td>
<td>38.1</td>
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</table>

### Table 2

<table>
<thead>
<tr>
<th>Catalyst</th>
<th>D (%)</th>
<th>Activity (mmol H₂ min⁻¹ g⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pd/C_w</td>
<td>23.5</td>
<td>14.6</td>
</tr>
<tr>
<td>Pd/C_Chem</td>
<td>18.8</td>
<td>31.1</td>
</tr>
</tbody>
</table>

**Chart 1**

![Chart 1](image)
has functionalized the carbon.\textsuperscript{34–37} Interestingly, XPS measurements (Fig. S1†) do not reveal the presence of phosphorus, indicating that it is not localized at the surface of C\textsubscript{Chemi} and hence it is not relevant for catalysis. This is in contrast to the findings of Puziy \textit{et al.}\textsuperscript{37} which, however, are related to chemically activated carbons of different origin (polymer- and fruit-stone-based carbons).

Fig. 1 shows a few representative SEM picture of C\textsubscript{W} (a) and C\textsubscript{Chemi} (b) carbons. In both cases, irregular microparticles are observed, which resemble the peculiar structures of the pristine wood. In particular, reminiscence of the original vascular bundles and tracheids are clearly observed in C\textsubscript{W} (see inset in Fig. 1a), whereas they are hardly detectable for C\textsubscript{Chemi}, which shows on average much smaller micro-particles. These morphological differences on a microscale are in good agreement with the average particle size as determined by light scattering, and reflect the harsher activation conditions for C\textsubscript{Chemi}. It is expected that the different microstructure has an influence on the macroscopic mechanical properties of the two carbons. Finally, the textural properties of the two carbons were investigated by means of N\textsubscript{2} physisorption at 77 K. Fig. 1c shows the N\textsubscript{2} physisorption isotherms collected at 77 K for C\textsubscript{W} and C\textsubscript{Chemi} carbons. The activation process substantially affects the textural properties of carbons. The specific surface area is approximately 1000 m\textsuperscript{2} g\textsuperscript{−1} for the C\textsubscript{W} and 1500 m\textsuperscript{2} g\textsuperscript{−1} for C\textsubscript{Chemi}, which also displays a significantly larger total pore volume.

\subsection*{3.3 Structural properties of C\textsubscript{W} and C\textsubscript{Chemi} at a nanometric scale}

\textbf{3.3.1 XRPD measurements.} The structure of the two carbons at a nanometric scale was evaluated at first by means of XRPD technique. The XRPD patterns of both carbons (Fig. 2, inset) do not show distinct sharp diffraction peaks, but only three very broad peaks can be distinguished, more intense for C\textsubscript{W} than for C\textsubscript{Chemi}. These peaks resemble those typical of crystalline graphite and demonstrate that both carbons are characterized by small graphitic islands, in agreement with literature data.\textsuperscript{16,38–41} To better appreciate the differences among the two carbons, the background was subtracted from the original patterns (main part of Fig. 2). The first peak (centred around 2\textdegree = 23\textdegree) corresponds to the (002) reflection of graphite, which is attributed to the stacking of the graphene layers.\textsuperscript{16,39,40} The other two peaks (centred around 2\textdegree = 44\textdegree and 80\textdegree) correspond to the (100) and (111) reflections originating from the in-plane structure of graphitic crystallites.\textsuperscript{16,39,40} Narrower peaks correspond to crystallites having a larger lateral dimension. These peaks are narrower in the diffraction pattern of C\textsubscript{W}, suggesting that on average the sp\textsuperscript{2} islands are larger in C\textsubscript{W} than in C\textsubscript{Chemi}.

The lateral size (L\textsubscript{a}) of the sp\textsuperscript{2}-ordered crystallites has been estimated from the width of the (100) and (111) peaks by using the Scherrer equation, resulting in L\textsubscript{a} = 16.5 ± 0.5 Å for C\textsubscript{W} and L\textsubscript{a} = 12.5 ± 0.5 Å for C\textsubscript{Chemi}. However, it should be noted that several discrepancies are reported in the literature on the exact determination of the average crystallite size according to the different methods of peak profile evaluation and also that defects and strain within the carbon lattice would contribute to the diffraction broadening.\textsuperscript{16,42–44} For the present discussion, it is sufficient to note that the activation procedure influences the in-plane dimension of the graphitic domains in carbons. In particular, C\textsubscript{W} is characterized, on average, by sp\textsuperscript{2} crystallites larger than C\textsubscript{Chemi}, but in both

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{chart2}
\caption{Chart 2}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{fig1}
\caption{Fig. 1 Representative SEM images of C\textsubscript{W} (a) and C\textsubscript{Chemi} (b). (c) N\textsubscript{2} physisorption isotherms collected at 77 K for C\textsubscript{W} (grey) and C\textsubscript{Chemi} (white).}
\end{figure}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{fig2}
\caption{Fig. 2 XRPD patterns of C\textsubscript{W} (grey) and C\textsubscript{Chemi} (black) carbons after subtraction of the background and assignment of the main peaks (\(\lambda = 1.5409 \text{ Å}\)). The inset shows the patterns as collected.}
\end{figure}
cases the lateral size of regular sp² islands is smaller than 2 nm. It is worth noting that the presence of defects (such as heteroatoms) is sufficient to remove the aromaticity and hence to disrupt the regularity of the sp² domains.

3.3.2 ¹H and ¹³C SSNMR measurements. The carbon local structure was investigated by ¹³C CPMAS SSNMR measurements, which offer complementary information to the XRPD data discussed above. Indeed, it is well known that SSNMR techniques can provide structural information on materials that cannot be fully characterized using X-ray crystallography due to the lack of sufficient long-range order. While diffusion experiments reveal topological data, SSNMR unravels connections and distances on local and intermediate length scales. In this sense, it does not require the long-range order needed by diffraction techniques. Furthermore, the usefulness of SSNMR stems also from its ability to non-destructively investigate multicomponent and multiphase systems at the bulk level.

The ¹³C CPMAS NMR spectra of both CW and CChemi carbons, shown in Fig. 3, are entirely dominated by a broad peak centered around 125 ppm, which is characteristic of sp²-hybridized carbon in condensed aromatic rings. The line width of the signal is much broader for CW (FWHM = 3120 Hz) than for CChemi (FWHM = 1820 Hz). In principle, the observation of broad resonances can be related to the presence of magnetic impurities or a distribution of slightly different chemical environments typical of condensed aromatic carbon systems of different size. EPR spectra (not reported) reveal in both cases the presence of a very small amount of oxygen-containing functional groups. A similar trend is observed also in the ¹H MAS spectra (Fig. S3†). They are characterized by a single broad resonance around 5.5 ppm, with that of CW (FWHM 5600 Hz) broader than that of CChemi (FWHM 2850 Hz).

3.3.3 Raman spectroscopy. Fig. 4 shows the Raman spectra of both CW and CChemi carbons collected with an excitation λ of 514 nm, whereas Fig. S4† reports the Raman spectra collected with a λ of 244 nm. The former gives information mainly on the microcrystalline graphitic domains because the green laser light has a strong selectivity towards the π states of sp²-hybridized carbon species. On the contrary, UV Raman spectroscopy excites both the π and the σ states and hence it is able to probe both the sp² and the sp³ carbon species.

The two Raman spectra shown in Fig. 4 are both dominated by two intense bands, which are attributed to vibrational modes involving sp²-bonded carbon atoms belonging to disordered microcrystalline domains. In particular, the band centred at 1605 cm⁻¹ (G band) is commonly assigned to the bond stretching of pairs of sp² carbon atoms (either in aromatic rings or chains), as schematically shown in the left inset of Fig. 4. For crystalline graphite, the G mode has E₂g symmetry and gives a band at about 1580 cm⁻¹. The large shift observed in the present case is common to other disordered graphitic systems and has been explained by considering the overlap of a second band (D₂, around 1620 cm⁻¹), which is ascribed to lattice vibrations analogous to that of the G band but involving surface graphene layers, i.e. not sandwiched between two other layers. Very recently, it has been reported that the C-C stretch Raman fingerprint systematically moves to higher frequency whenever the graphitic molecular nanostructure goes from a planar geometry to a strained geometry. On this basis, the position of the G band in the present spectra provides evidence that the graphene stacking order is very low in both carbons, in agreement with XRPD data, and that the graphene layers are at least partially defective.

![Fig. 3](image1.png) ¹³C (100.65 MHz) CPMAS NMR spectra of CW (grey) and CChemi (black) recorded at 12 kHz. Asterisks denote spinning sidebands. The inset shows a magnification of the region characteristic of C=O functional groups.

![Fig. 4](image2.png) Raman spectra of CW (grey) and CChemi (black) carbons (counts as a function of the Raman shift in cm⁻¹), collected with an excitation λ = 514 nm, and assignment of the main bands. The insets show a scheme of the vibrational modes associated with the two main bands.
On the other hand, the origin of the band close to 1350 cm\(^{-1}\) (band D, or D1 in the specialized literature) has been debated for long time; it is usually assigned to a lattice breathing mode with \(A_{1g}\) symmetry (right inset of Fig. 4), which is forbidden in ideal graphitic crystals, but becomes Raman active in the presence of structural disorder,\(^{1, 3, 53, 54, 56}\) although the theoretical work of Thomsen and Reich ascribes it to a double resonant Raman scattering.\(^{57}\) In particular, it has been suggested to arise from carbon atoms close to the edge of a graphene layer. Hence, the relative ratio between the intensity of the D and G bands \(I(D)/I(G)\) should correlate with the degree of structural disorder. After the first report of Tuinstra and Koenig,\(^{58}\) who reported that the intensity ratio between the two bands varies inversely with carbon cluster dimension (TK correlation), the \(I(D)/I(G)\) value has long been indicative of the size of the graphitic domains in different carbon-based materials. Nevertheless, the extraction of the \(I(D)/I(G)\) ratio from the Raman spectra is ambiguous in the literature and large discrepancies are found according to the different evaluation techniques of the Raman spectra. More recently it has been argued that the TK correlation is not applicable for graphitic domains having a lateral dimension smaller than about 2 nm.\(^{59}\) The argument is based on the fact that the intensity of the D band is proportional to the probability of finding a six-fold ring in the cluster, which is proportional to the cluster area. Therefore, for crystallite sizes below 2 nm the development of a D band in the Raman spectrum indicates ordering, which is exactly the opposite than for graphitic clusters larger than 2 nm.\(^{59}\) It is thus clear that the correlation of the \(I(D)/I(G)\) value with structural properties of carbons is not straightforward. In the present case, the Raman spectra of \(C_W\) and \(C_{Chem}\) are clearly characterized by a different \(I(D)/I(G)\), the value being higher for \(C_W\) than for \(C_{Chem}\). According to the XRPD data discussed above, both carbons are characterized by graphitic domains smaller than 2 nm and are more extended for \(C_W\) than for \(C_{Chem}\). In these conditions the TK correlation is no more valid and the higher \(I(D)/I(G)\) value for \(C_W\) indicates that it is characterized by more ordered \(sp^2\) domains with respect to \(C_{Chem}\).

Additional broad absorptions are observed in the Raman spectra of both carbons, around 1450 cm\(^{-1}\) (D3 band, in between the G and the D bands), attributed to a statistical distribution of amorphous carbon on the interstitial position of the graphitic islands\(^{60}\) and around 1150 cm\(^{-1}\) (I band), originating from a coexistence of \(sp^2\) and \(sp^3\) phases (the last one in the form of conjugated non-aromatic polyenes).\(^{61}\) Both of them have been attributed to stretching vibrations involving the amorphous carbon phase. These bands are relatively more prominent for \(C_{Chem}\), suggesting that the fraction of amorphous carbon is larger than in \(C_W\). Finally, in the spectrum of \(C_{Chem}\), a weak but well-resolved band is observed around 1700 cm\(^{-1}\), which indicates the presence of C=O groups.\(^{62}\) This observation is in good agreement with the \(^{13}\)C CPMAS SSNMR measurements and confirms that \(C_{Chem}\) contains a larger amount of surface oxygen-containing groups.

### 3.4 Surface properties of \(C_W\) and \(C_{Chem}\) and functional groups

With the aim to investigate in detail the surface properties of the two activated carbons at a molecular level we carried out a thorough investigation by means of three techniques which are sensitive to the surface species: XPS, DRIFT and INS spectroscopy.

#### 3.4.1 XPS spectroscopy

High-resolution XPS spectra of C 1s excitation for both \(C_W\) and \(C_{Chem}\) showed a complex envelope indicative of several carbon species at the carbon surface. For both carbons the spectra were deconvoluted into six Gaussian components as reported in Tables S2 and S3 and shown in Fig. 5. The most intense band (peak B), located around 284.7 eV and presenting an asymmetric tail at high binding energies (BEs), is assigned to graphitic \(sp^2\) carbon.\(^{63}\) The other bands witness the presence of several C-O bonds.\(^{63}\) In particular, peak C is usually assigned to carbon species in alcohol (C-OH) or ether (C-O-C) groups, peak D to carbon in carbonyl groups, and peak E to carboxyl and/or ester groups. Finally, band F is a satellite peak of shake-up type due to \(\pi-\pi^*\) transitions in aromatic rings.\(^{17}\)

The relative atomic concentration O/C in \(C_{Chem}\) is about double that in \(C_W\), indicating that the surface of \(C_{Chem}\) is more oxidized than that of \(C_W\). As a consequence, the main C 1s band (band B) appears narrower in the spectrum of \(C_W\) than in \(C_{Chem}\). Table S4† compares the relative amount of the different oxygenated species, as obtained by normalizing the area of the six deconvoluted bands in the XPS spectra.

![Fig. 5](image_url)High-resolution XPS spectra of C 1s peak for \(C_W\) (part a) and \(C_{Chem}\) (part b) and corresponding fits with six Gaussian components. For details see Tables S2 and S3†.
to the area of peak B, set arbitrarily to 100. In both carbons, the most abundant oxygenated species are C–OH or C–O–C (band C).

3.4.2 DRIFT spectroscopy. IR spectroscopy has been widely used to characterize the surface species in different carbon-based materials, 1–3 including coals, carbon blacks, chars, carbon films, 64,65 activated carbons, 66–73 and carbon-supported metal nanoparticles. 31,74 In general, the IR spectra of carbon materials are difficult to obtain because of problems in sample preparation, poor transmission, and uneven light scattering. More important, the electronic structure of carbon materials results in a complete absorption band through the visible region and the infrared one, which limits the collection of the spectra in the conventional transmission mode. For these reasons, very often IR spectra of carbon-based materials are characterized by unavoidable spectral artefacts or distortions, which complicate the data interpretation. At least part of the problem can be avoided by performing the measurements in diffuse reflectance mode. Fig. 6 shows the DRIFT spectra of CW and CChemi in the 2000–600 cm⁻¹ region. The two spectra are characterized by the same main absorption bands, although the total intensity of the spectra is around one order of magnitude larger for CChemi.

The assignment of the main absorption bands is not trivial, also because several discrepancies are present in the literature. However, the following assignments seem to be now firmly established:

i) The narrow and prominent absorption band centred around 1600 cm⁻¹, whose assignment has been controversial for a long time, is assigned to ν(C≡C) vibrational modes of conjugated sp³ bonds belonging to graphitic islands. 74 The intensity of this band would be reinforced by the presence of oxygen atoms, most likely because of an increase in the dipole moment associated with these ring vibrations. This band is more intense in the spectrum of CChemi than for CW. Indeed, an increase in dipole moment associated with the sp² ring vibrations is expected in the presence of defect sites, including heteroatoms and island terminations.

![Fig. 6](image)

**Fig. 6** DRIFT spectra of CW (grey) and CChemi (black) carbons (Kubelka-Munk units as a function of the wavenumber in cm⁻¹). The spectra were collected in air, using powdered samples and without dilution.

bands difficult to be distinguished and due to many vibrational modes. In-plane C–H bending modes should contribute in this region, 23 but they are necessarily strongly coupled with the collective modes of the carbonaceous C–C skeleton, whose frequency range increases with the size of the system. This is the case not only for the C–H vibration, but also for any other modes associated to geometrical distortion of the C–C skeleton. 75 This is the main reason why no specific absorption bands are observed in this frequency range. In addition, most of the oxygenated species detected by XPS may give absorption in this region. Finally, it is important to note that the P=O stretching vibration of phosphonate groups, which have been detected on the CChemi sample by 31P CP MAS SSNMR technique, should also contribute in this region (1380–1140 cm⁻¹). 76 Although it is not possible to exclude that a fraction of the total absorbance in the 1300–1000 cm⁻¹ region for CChemi is due to the presence of surface phosphonates, we are inclined to exclude that this is the main reason for the much higher intensity of the DRIFT spectrum of the CChemi sample.

iii) The series of narrow bands in the 900–750 cm⁻¹ range is characteristic of the IR spectra of many molecules consisting of several condensed rings and are assigned to the out-of-plane vibrations of C–H bonds of condensed ring edges. 75 It has been demonstrated that the frequencies of the C–H deformational modes of aromatic species are dependent on the number of adjacent hydrogen atoms. According to the nomenclature proposed by Zander, for substituted benzenes the following values were reported: 860–910 cm⁻¹ for an isolated hydrogen atom (solo), 800–810 cm⁻¹ and 810–860 cm⁻¹ for two adjacent hydrogen atoms (duo), and 750–770 cm⁻¹, 770–800 cm⁻¹ and 800–810 cm⁻¹ for three adjacent hydrogen atoms (trio). In the spectrum of the CChemi sample three well-defined bands are observed at 880 cm⁻¹ (solo), 838–807 cm⁻¹ (duo + trio) and 758 cm⁻¹ (trio), which suggest a large heterogeneity of boundaries. The absorption bands due to C–H out-of-plane vibrations are definitely less intense in the spectrum of CW, as expected because of the larger size of the sp² domains.

iv) Finally, in the spectrum of CChemi a weak but well-defined absorption band is observed at 1707 cm⁻¹, which is assigned to ν(C=O) vibrational mode, in good agreement with 13C CP MAS NMR, Raman and XPS data.

Summarizing, the DRIFT spectra shown in Fig. 6 demonstrate that the surface properties of CW are mainly dictated by terminal C–H bonds, while in CChemi a detectable amount of C=O functional groups are clearly identified. The presence of these oxygen-containing surface species (and of others, not easily identified by FT-IR but detected by XPS), as well as the reduced dimension of the sp² islands (as revealed by the previously discussed techniques), might be the main causes for the much higher intensity of the whole DRIFT spectrum for CChemi than for CW. Indeed, an increase in dipole moment associated with the sp² ring vibrations is expected in the presence of defect sites, including heteroatoms and island terminations.
3.4.3 INS spectroscopy. Inelastic neutron scattering technique has been widely used for detailed studies on carbon-based materials and carbon-supported catalysts.\textsuperscript{77–83} This technique is extremely powerful in detecting vibrations involving the terminating hydrogen atoms at the edges of the sp\textsuperscript{2} domains. Fig. 7 shows the INS spectra of C\textsubscript{W} and C\textsubscript{Chem} carbons. The spectra were normalized to the sample mass and to the proton current of the source, integrated along the acquisition time, so that the intensity of each band is directly proportional to the amount of the corresponding species.

All the bands observed in the spectra are due to vibrational modes that involve significant hydrogen displacement, since the neutron cross section for the hydrogen nucleus is one order of magnitude higher than that of all the other elements. The two spectra are very similar, although the total intensity is almost two times higher for C\textsubscript{Chem} than for C\textsubscript{W}. This means that the type of hydrogen terminations and their relative abundance are basically the same in the two carbons but more abundant in C\textsubscript{Chem} than in C\textsubscript{W}. The larger amount of hydrogen termination in the C\textsubscript{Chem} sample is only partially explained in terms of the higher surface area, which would account only for a factor of 1.5. Hence, we should conclude that in C\textsubscript{Chem} carbon the sp\textsuperscript{2} domains are smaller than in C\textsubscript{W}, in good agreement with previously discussed results. However, it is worth noting that discrepancies between the intensity of the INS spectra and the hydrogen content in carbon materials have been reported in the past. In particular, Fillaux \textit{et al.}\textsuperscript{77–83} suggested that a part of the hydrogen species in carbons behave like free protons and therefore they respond in a different way. A clear explanation of this phenomenon is still not available.

The absorption band centred around 3060 cm\textsuperscript{-1} is assigned to ν(C−H) vibrational modes of aromatic species. At the other extreme of the spectra, the weak bands in the 700–400 cm\textsuperscript{-1} region are mainly due to C−C torsion modes of the carbon atoms at the edge of the fragment, which indirectly cause a substantial movement of the hydrogen atoms (riding vibrations).\textsuperscript{83} It is worth noting that also COOH functional groups may weakly contribute in this vibrational region.\textsuperscript{83}

The broad bands around 1200 cm\textsuperscript{-1} and in the 800–1000 cm\textsuperscript{-1} region are due to the in-plane and out-of-plane C−H bending modes of hydrogen species belonging to condensed ring edges.\textsuperscript{78} In particular, in the latter region the most prominent bands are observed at 952, 880, 830, 800 and 760 cm\textsuperscript{-1}. Most of these bands coincide with those observed in the DRIFT spectra and assigned in terms of solo, duo and trio structures. In particular, according to the literature\textsuperscript{78} and to our recent calculations,\textsuperscript{83} the most intense band at 880 cm\textsuperscript{-1} is associated to CH out-of-plane vibrations of solo species which vibrate in phase; hence, it is indicative of extended sp\textsuperscript{2} domains having regular borders. Curiously, the intense band at 952 cm\textsuperscript{-1} is absent in the DRIFT spectra and it was rarely commented in the literature. Very recently we have proposed an assignment in terms of CH out-of-plane mode of duo, trio and quatro species vibrating not in phase;\textsuperscript{83} thus, this band is associated with irregular borders of sp\textsuperscript{2} domains. The relative intensity of this band with respect to that at 880 cm\textsuperscript{-1} is greater for C\textsubscript{Chem} indicating that the sp\textsuperscript{2} domains in C\textsubscript{Chem} present less extended and more defective borders.

In summary, INS measurements allowed the full characterization of the hydrogen terminations at the sp\textsuperscript{2} domains. It was found that the hydrogen content is about double in C\textsubscript{Chem}, which means that the average size of the graphitic plates is smaller in C\textsubscript{Chem}. Moreover, the distribution of the hydrogen termination is similar but not the same in the two carbons, and in particular C\textsubscript{Chem} presents less extended and more irregular borders.

3.4.4 Vibrational properties of C\textsubscript{W} and C\textsubscript{Chem}: a comparison between Raman, DRIFT and INS spectra. In this section we will briefly comment on the complementarity of the Raman, DRIFT and INS techniques. To facilitate the comparison, Fig. S5\textsuperscript{1} shows again the Raman, DRIFT and INS spectra of the C\textsubscript{Chem} carbon plotted in the same 1900–500 cm\textsuperscript{-1} wavenumber region, where most characteristic bands appear. Table 3 summarizes the main bands observed in the three spectra and the corresponding assignment. In order for a vibrational mode in a molecule (or a molecular fragment) to be IR or Raman active, it must be associated with changes in the dipole moment or in the polarizability, respectively. The Raman spectrum of C\textsubscript{Chem} (and of a carbon in general) is dominated by ν(C=C) stretching modes involving pairs or rings of sp\textsuperscript{2} carbons, i.e. collective modes which are strongly related to the structural order of the sp\textsuperscript{2} domains (G and D bands in Table 3). Hence, Raman spectra convey structural information mainly on the bulk phase of carbon materials, while surface functional groups are rarely observed.

On the contrary, the ν(C=C) vibrational modes of conjugated double bonds in graphitic sp\textsuperscript{2} domains are observed in the IR spectrum of a carbon only in the presence of defects (surface terminations, heteroatoms, functional groups, radical carbon species and others), which are responsible for an increase in the dipole moment associated with the ring vibrations. Consequently, IR spectra bring only indirect

![Fig. 7 Incoming proton current and mass normalised INS spectra of C\textsubscript{W} (grey) and C\textsubscript{Chem} (black) carbons (S(Q,ω)) as a function of the energy transfer in cm\textsuperscript{-1}. The inset shows a magnification of the 1050–600 cm\textsuperscript{-1} range.](image-url)
information on the bulk properties of carbon-based materials, while they contain direct information on the surface species, including both the C–H groups at the periphery of sp² clusters (usually characterized by weak absorptions) and the functional groups containing heteroatoms such as oxygen (generally giving more intense absorption bands depending on the specific extinction coefficient).

In carbons hydrogen content is limited just to the surface (either in the terminal C–H species or in the oxygen-containing functional groups). This makes INS a technique extremely sensitive to surface species. Most of the bands observed in the INS spectrum of CChemι are also found in the DRIFT spectrum, with a few important differences: i) in the INS spectrum the bands are generally narrower and much more resolved; ii) INS spectra are not subjected to selection rules and then show more bands.

Summarizing, among the three vibrational techniques, Raman spectroscopy (excitation λ = 514 nm) is the only one that gives direct information on the bulk properties of carbons, and structural information on the sp² domains can be derived provided that XRPD data are available. DRIFT spectroscopy is the technique of choice to qualitatively investigate the presence of functional groups that are usually characterized by high extinction coefficients. However, in some cases different IR absorption bands can overlap, making the interpretation of the spectra difficult; in these cases, coupling FTIR spectroscopy with XPS might be beneficial for understanding. INS spectroscopy (on carefully dehydrated samples) is definitely the best technique to obtain qualitative and quantitative information on the C–H terminations of the sp² domains, although it is scarcely informative on the presence of other functional groups. It comes out that the synergic coupling of the three techniques is fundamental to extract from vibrational data also information on the structural properties of activated carbons at a molecular scale.

In order to definitely validate our findings, we have treated the CChemι carbon at 750 °C in inert atmosphere and successively measured the Raman, DRIFT and INS spectra, as shown in Fig. S5† (light grey). In all the three cases, the spectra of the sample treated at high temperature decrease in intensity and become very similar to those of the CW carbon discussed previously. From the discussion above, the much larger intensity of the vibrational spectra of CChemι with respect to CW is attributed to the presence of smaller and more defective sp² domains in CChemι carbon. Hence, the decrease in the overall spectral intensity upon treatment at high temperature provides evidence that CChemι undergoes a graphitization process. Additional discussion can be found in section S5.†

### 3.5 Vibrational properties of Pd/C catalysts

Raman, DRIFT and INS spectroscopy were applied to investigate the Pd/Cw and Pd/CChemι catalysts, with the aim of evaluating whether the catalyst preparation has an influence on the properties of the carbon support. Indeed, during the catalyst synthesis the original support may undergo modifications at the nano- and microscale level, although this is often neglected. Preparation of the Pd/C catalysts involves metal deposition in a basic medium, washing, and thermal treatments. In these conditions, activated carbons can release ashes (that can be washed out or can re-precipitate inside the pores), which may undergo a partial reconstruction involving defective sp² domains, and a modification of the surface functional groups may also occur. In turn, the modifications of the carbon support during the catalyst preparation may influence its activity towards reactants and products and can affect the availability of the metal particles during the catalytic process.

In a previous work we demonstrated that activated carbons are quite inert toward deposition–precipitation of the active metal phase: only very small variations of surface area and pore volume were observed, indicating that catalyst preparation does not involve a large reconstruction of the supports. This is confirmed by the similarity of the Raman spectrum of Pd/Cw with that of the pristine Cw support, as shown in Fig. 8a, although a slight increase of the absorption...
band around 1500 cm\(^{-1}\) suggests that in Pd/C\(_W\) the fraction of amorphous carbon is slightly higher than in C\(_W\). Also the DRIFT spectrum of Pd/C\(_W\) is very similar to that of C\(_W\) (Fig. 8b), excluding that during catalyst preparation new functional groups are formed at the carbon surface. Finally, in the INS spectrum of Pd/C\(_W\) the bands associated with C–H out-of-plane vibrations are slightly less intense than for bare C\(_W\) (Fig. 8c), indicating that a minority of the C–H terminations are involved in the deposition of the active phase. In particular, the band at 880 cm\(^{-1}\), indicative of regular borders, is the most affected one. A similar behaviour was observed for Pd/C\(_\text{Chemi}\).

The results shown in Fig. 8 demonstrate that the structural and surface properties of Pd/C catalysts are basically the same as those of the pristine carbons. Hence, a comprehensive characterization of the activated carbons with a multi-technique approach as proposed in this work gives all the information useful to tailor the catalyst for a specific purpose.

4. Conclusions

Two couples of Pd/C catalysts, characterized by the same metal dispersion but a different carbon support (C\(_W\) and C\(_\text{Chemi}\)), were tested in two hydrogenation reactions. We found that the catalytic performance strongly depends on the nature of the support. The two carbons were obtained from the same raw material but activated in the presence of either steam or phosphoric acid. Hence, the activation procedure of the carbons has a relevant consequence on the performance of the catalysts. To understand the origin of this effect, we undertook a comprehensive and systematic characterization of the two carbons and of the Pd/C catalysts by a multitude of techniques with different sensitivity and selection rules.

We were able to fully understand how the activation procedure influences the morphology, composition, texture, structure and surface properties of the two activated carbons, both at the micro- and at the nanoscale. In particular, it was found that activation in the presence of phosphoric acid leads to the formation of micro-particles smaller than those obtained in the presence of steam. The micro-structure is reflected at a nanoscale: both carbons are mainly graphitic in nature, but C\(_\text{Chemi}\) consists of graphitic domains smaller than C\(_W\). The sp\(^2\) domains have a similar morphology in the two carbons, although in C\(_\text{Chemi}\) they are more uniform in size. The surface properties of both activated carbons are determined by terminal C–H bonds and by oxygenated species. The distribution of the hydrogen termination is similar but not the same in the two carbons, and in particular C\(_\text{Chemi}\) presents less extended and more irregular borders. C\(_\text{Chemi}\) contains more oxygenated species, mainly carbonyl (C==O) and ethers (C–O–C), which contribute to increasing the dipole moment associated with the sp\(^2\) ring vibrations and in rendering the whole surface more polar. Finally, C\(_\text{Chemi}\) comprises also a detectable amount of phosphorus (at least partially grafted to the carbon in the form of phosphate species), which is however localized in the bulk and not at the surface, and hence is not relevant for catalysis.

The comprehensive characterization approach proposed in this work allows the rationalization, at least in part, of the role of activated carbons in enhancing the performance of a hydrogenation catalyst. Pd/C\(_W\) is more selective than Pd/C\(_\text{Chemi}\) in the transfer hydrogenation of resorcinol to 1,3-cyclohexanedione. It is a current opinion that during hydrogenation of an aromatic ring over a heterogeneous catalyst (as for the hydrogenation of resorcinol) the hydrogen molecule is split into hydrogen atoms over the metal active phase, while aromatic substrates are adsorbed onto the supports mainly through hydrogen bonds and electrostatic effects.\(^{84,85}\) The adsorbed aromatic ring is then attacked by the adsorbed hydrogen atoms and the hydrogenation reaction occurs. Selectivity is promoted when the product of interest (1,3-cyclohexanedione in our case) is desorbed from the support before undergoing a successive hydrogenation. It is expected that the adsorption of resorcinol onto the carbon support (which is the preliminary step to its hydrogenation) is favoured in the presence of regular sp\(^2\) domains. The results discussed in this work demonstrate that C\(_W\) has larger and more regular sp\(^2\) domains than C\(_\text{Chemi}\) and hence correlate the structure of the carbon with the better catalytic performance in the transfer hydrogenation of resorcinol to 1,3-...
cyclohexanedione. A similar effect was recently reported for a graphene-supported Pd catalyst, which displays excellent selectivity in the same reaction due to the giant π-conjugate interactions between the graphene nano-sheet and the benzene ring of resorcinol.\textsuperscript{86}

On the other hand, the regularity of the sp\textsuperscript{2} domains in the carbon support is not required for selective catalytic debenzylation reactions, where a high activity for hydrogenolysis should be combined with a low tendency for the reduction of the aromatic rings. In this class of reactions the polarity of the reaction medium is more important, and indeed debenzylation reactions very often are carried out in alcoholic solvents or in acetic acid.\textsuperscript{22,24} On this basis, it is not surprising that C\textsubscript{Chemfi} (which has a more polar and irregular surface, with a larger amount of surface functional groups, as demonstrated in this work) performs better than C\textsubscript{W} in the debenzylation of ethyl benzyl aniline.

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Notes and references

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