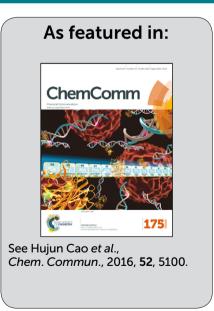


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New synthesis route for ternary transition metal amides as well as ultrafast amide–hydride hydrogen storage materials

Ternary transition-metal amides were synthesized on large scale for the first time by mechanochemical reaction without applying high temperatures, high pressures or long reaction times. This opens up the possibility to obtain novel hydrogen storage materials and important transition-metal nitrides.





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New synthesis route for ternary transition metal amides as well as ultrafast amide—hydride hydrogen storage materials†

Hujun Cao,*^a Antonio Santoru,^a Claudio Pistidda,^a Theresia M. M. Richter,^b Anna-Lisa Chaudhary,^a Gökhan Gizer,^a Rainer Niewa,^b Ping Chen,^c Thomas Klassen^a and Martin Dornheim^a

 $\rm K_2[Mn(NH_2)_4]$ and $\rm K_2[Zn(NH_2)_4]$ were successfully synthesized $\it via$ a mechanochemical method. The mixture of $\rm K_2[Mn(NH_2)_4]$ and LiH showed excellent rehydrogenation properties. In fact, after dehydrogenation $\rm K_2[Mn(NH_2)_4]$ -8LiH fully rehydrogenates within 60 seconds at $\it ca.$ 230 °C and 5 MPa of H₂. This is one of the fastest rehydrogenation rates in amide—hydride systems known to date. This work also shows a strategy for the synthesis of transition metal nitrides by decomposition of the mixtures of $\rm M[M'(NH_2)_n]$ (where M is an alkali or alkaline earth metal and M' is a transition metal) and metal hydrides.

Transition metal nitrides attract increasing attention owing to their interesting physical and chemical properties (e.g. optical, magnetic, electrical, mechanical and catalytic properties). ¹ Zn₃N₂ powder was first synthesized by Juza and Hahn in 1940.^{2a} This material is a promising candidate for optoelectronic applications because of its high electron mobility and high electrical conductivity.2 Manganese nitrides (i.e. Mn₄N, Mn₃N₂, Mn₆N₅, and Mn₂N), are well known for their phase-dependent magnetic properties.³ Apart from the binary transition metal nitrides, the development of ternary transition metal nitrides have attracted considerable attention due to their various properties.⁴ In the past decades, a lot of ternary transition metal nitrides have been explored such as Ca[NiN], Sr[NiN], Li₇[MnN₄], Li₇[VN₄] and Li[ZnN]. Owing to N₂ having extremely strong covalent bonds and therefore high stability, it is very difficult to employ it to synthesize nitrogen containing materials (i.e. transition

$$3Na_2[Mn(NH_2)_4] \rightarrow Mn_3N_2 + 6NaNH_2 + 4NH_3$$
 (1)

$$4NH_3 + MnI_2 + 2NaNH_2 \rightarrow Na_2[Mn(NH_2)_4] + 2NH_4I$$
 (2)

 $M[M'(NH_2)_n]$ compounds contain NH_2^- group like alkali/alkaline earth metal amides which are excellent candidates for hydrogen storage. 10 $M[M'(NH_2)_n]$ compounds also contain transition metals and most of transition metals have some "catalytic effect" on hydrogen dissociation. 11 Using $M[M'(NH_2)_n]$ as a hydrogen storage media might be an important step towards the development of new hydrogen storage systems with novel hydrogen sorption properties. In addition, some metal nitrides are easily obtained by dehydrogenation of amide–hydride mixtures. For example, LiNH₂-2LiH converts to Li₃N after dehydrogenation. 10c This could be a viable method to rapidly and conveniently obtain ternary and/or

metal nitrides). Usually the synthesis conditions for transition metal nitrides vary remarkably.5 The lighter 3d-transition metals are thermodynamically more stable than the heavier ones. To synthesize nitrides of Ti to Ni from the elements, often high temperatures and high pressures are favorable, for example, Ni_3N was synthesized by use of supercritical nitrogen at ~ 1800 K and 10000 MPa. However, such reaction conditions are challenging for large-scale synthesis and practical applications. The use of NH3 instead of N2 allows a considerable reduction of reaction times, pressures and temperatures. Ammonothermal synthesis, using supercritical NH3, gives access to synthesize some transition metal nitrides like Mn₄N, Mn₃N₂, Fe_{4-x}Ni_xN, Ni₃N and Cu₃N.⁷ Using this method very well crystallized powder, or even single crystals of transition metal nitrides like EuN and Mn₃N₂ can be obtained, the formation process still needs high pressures, high temperatures and long reaction times.8 Usually, ternary transition metal amides (M[M'(NH₂)_n]) are synthesized by ammonothermal method, and they are important intermediates for synthesis of transition metal nitrides. For example, Mn₃N₂ was obtained by decomposition of $Na_2[Mn(NH_2)_4]$ (reaction (1)). However, $Na_2[Mn(NH_2)_4]$ was synthesized by reaction of MnI_2 and $NaNH_2$ at 673-873 K and 600 MPa of NH3 for more than 30 days (reaction (2)).9

^a Institute of Materials Research, Materials Technology, Helmholtz-Zentrum Geesthacht GmbH, Max-Planck-Straße 1, D-21502 Geesthacht, Schleswig-Holstein, Germany. E-mail: hujun.cao@hzg.de; Fax: +49 04152/87-2625; Tel: +49 04152/87-2643

^b Institute of Inorganic Chemistry, University Stuttgart, Pfaffenwaldring 55, Stuttgart 70569, Germany

^c Dalian National Laboratory for Clean Energy Dalian Institute of Chemical Physics, Chinese Academy of Sciences, Dalian 116023, P. R. China

 $[\]dagger$ Electronic supplementary information (ESI) available: Experimental procedures; TG-DTA curves of monoclinic K₂[Zn(NH₂)₄]; TG-DTA-MS curves and de/re-hydrogenation curves of the as ball milled K₂[Mn(NH₂)₄]-8LiH sample. See DOI: 10.1039/c6cc00719h

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quaternary transition metal nitrides by decomposing mixtures of $M[M'(NH_2)_n]$ and metal hydrides under mild temperature and gas pressure conditions.

Various mechanochemical reactions have been developed for synthesis of intermetallics, alloy compounds, nanocrystalline powders, magnetic materials, ceramic powders, hydrogen storage materials and catalytic materials. 12 That is because mechanochemical synthesis methods offer several advantages over traditional processing routes. These advantages include lowtemperature, solid state reactions, fewer processing steps, ease to scale-up and consequently, lower costs for material production.

In this work, for the first time $K_2[Mn(NH_2)_4]$ and $K_2[Zn(NH_2)_4]$ were synthesized by mechanochemical reaction. $K_2[Mn(NH_2)_4]$ 8LiH mixture showed excellent hydrogen absorption properties. In addition, an excellent material for electrode application (i.e. Li₇[MnN₄]) was obtained by dehydrogenation of K₂[Mn(NH₂)₄]-8LiH.

The formula of $K_2[Zn(NH_2)_4]$ was proposed for the product of the reaction between a zinc salt and KNH2 in liquid NH3 by Juza in 1937. 13 Prior to this, it was first synthesized by Fitzgerald in 1907, when crystals were grown from Zn/Zn(NH₂)₂ in a solution of KNH₂ in liquid NH₃ at ambient temperature. ¹⁴ In 1969, Brisseau and Rouxel found that K₂[Zn(NH₂)₄] is a triclinic unit cell. More detailed unit cell parameters with a = 6.730(1) Å, b = 7.438(1) Å, $c = 8.019(2) \text{ Å}, \alpha = 72.03(2)^{\circ}, \beta = 84.45(2)^{\circ}, \text{ and } \gamma = 63.82(1)^{\circ} \text{ were}$ determined until 1997. Monoclinic K₂[Mn(NH₂)₄] was first synthesized in 1975 by Drew et al. with the same method as for $K_2[Zn(NH_2)_4]$. ¹⁶ In 2013, a new monoclinic $K_2[Zn(NH_2)_4]$, which is isotypic to K₂[Mn(NH₂)₄] was obtained by Richter et al. using an ammonothermal synthesis method under 720 K and 249 MPa pressures of ammonia for ca. 7 days. ¹⁷ For this work, K₂[Zn(NH₂)₄] (triclinic) and K₂[Mn(NH₂)₄] were synthesized under moderate conditions by ball milling K and Zn/Mn in a molar ratio of 2:1 at 0.7 MPa of NH₃ for 12 h. The characterization was carried out by high resolution X-ray diffraction experiments (Hard X-ray diffraction beamline - P02, PETRA III, Hamburg). Based on the Rietveld analysis results, K₂[Zn(NH₂)₄] (triclinic) and K₂[Mn(NH₂)₄] were obtained with high purities (Fig. 1). According to the Rietveld refinements, ca. 4.6 \pm 0.2 wt% of unreacted Mn was found in the

 $K_2[Mn(NH_2)_4]$ sample. This is most likely due to the fact that a fraction of metallic manganese was adhered on areas of the walls of the milling vial were only few collisions took place. However the results indicate that K₂[Zn(NH₂)₄] (triclinic) and K₂[Mn(NH₂)₄] were synthesized by ball milling metallic manganese/zinc with potassium under moderate conditions without use of high pressures, high temperatures and long reaction times. However, the unit cell parameters of the mechanochemically synthesized $K_2[Zn(NH_2)_4]$ (triclinic) and $K_2[Mn(NH_2)_4]$ differ slightly from the values reported in literatures (Table S1, ESI†). 15,16 These differences maybe attribute to the different synthesis methods and measurement uncertainties.

Thermogravimetry (TG) combined with differential thermal analysis (DTA) was employed to investigate the thermal decomposition process of the as-prepared triclinic $K_2[Zn(NH_2)_4]$ and $K_2[Mn(NH_2)_4]$ (Fig. 2). After heating to ca. 500 °C, the weight losses of both $K_2[Zn(NH_2)_4]$ and $K_2[Mn(NH_2)_4]$ were about 35 wt% in the TG curves. However, the thermal decomposition process of K₂[Mn(NH₂)₄] is very different from that of K₂[Zn(NH₂)₄]. Based on the weight losses, ca. 2 equiv. NH3 were released from $K_2[Mn(NH_2)_4]$ and $K_2[Zn(NH_2)_4]$ at ca. 360 and 420 °C, respectively.

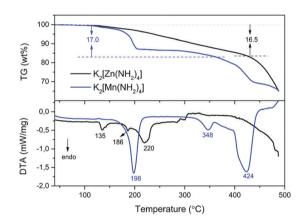


Fig. 2 TG-DTA curves of the as-synthesized triclinic $K_2[Zn(NH_2)_4]$ and $K_2[Mn(NH_2)_4]$, heating from 30 °C to 500 °C with a heating rate of 5 °C min⁻¹.

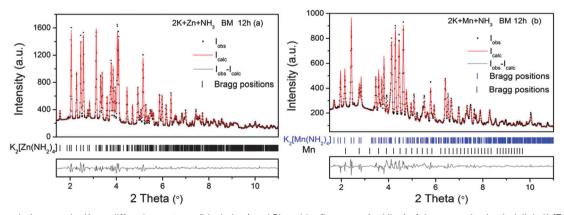


Fig. 1 High resolution powder X-ray diffraction patterns (black dots) and Rietveld refinements (red line) of the as-synthesized triclinic $K_2[Zn(NH_2)_4]$ – (a) and $K_2[Mn(NH_2)_4]$ – (b). Bragg reflections for each phase are indicated by the tick marks. The bottom line represents the difference curve ($I_{obs} - I_{calc}$). Weighted R-factors as low as R_w (%) = 6.83 and R_w (%) = 6.35 were obtained for (a) and (b) respectively

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In addition, there was no evidence of weight losses for $K_2[Mn(NH_2)_4]$ in the temperature range between 200 and 300 °C, meaning that a relatively stable compound could be formed at this point. DTA measurements show that both $K_2[Mn(NH_2)_4]$ and $K_2[Zn(NH_2)_4]$ decompose in a multi-steps reaction. The $K_2[Mn(NH_2)_4]$ decomposition process can be clearly divided into three steps upon heating from 30 to 500 °C. For $K_2[Zn(NH_2)_4]$ three separate thermal events at 135, 186 and 220 °C can be observed clearly, which correlate well with the results of Richter *et al.*¹⁷ The first signal at 135 °C can be attributed to the phase transition from triclinic to monoclinic. After heating to *ca.* 420 °C, mechanochemically synthesized $K_2[Zn(NH_2)_4]$ and ammonothermally synthesized $K_2[Zn(NH_2)_4]$ undergo similar weight losses (16.5 wt% and 16.4 wt% respectively), meaning that the purities of these two materials are extremely close to each other's (Fig. S1, ESI†).

Recently, we found that the mixture of $K_2[Zn(NH_2)_4]$ and 8LiH is a good hydrogen storage material due to its excellent hydrogen absorption properties. 18 Here the hydrogen sorption properties of K₂[Mn(NH₂)₄]-8LiH were studied and compared with the reference material LiNH2-2LiH. The results of this investigation are summarized in Fig. S2 (ESI†) and Fig. 3. Fig. S2 (ESI†) shows that K₂[Mn(NH₂)₄]-8LiH decomposes in the temperature range between room temperature to 500 °C in 3 steps. Most of the hydrogen together with an almost undetectable amount of ammonia were released during the first two decomposition steps. Fig. 3 summarizes the volumetric de/re-hydrogenation properties (HERA, Quebec, Canada) of K₂[Mn(NH₂)₄]-8LiH and the reference material LiNH2-2LiH. The results show that after heating to 400 °C ca. 4.2 and 4.3 wt% of hydrogen were released from K₂[Mn(NH₂)₄]-8LiH and LiNH₂-2LiH, respectively. Interestingly, the onset decomposition temperature of $K_2[Mn(NH_2)_4]$ -8LiH is about 60 °C lower than that of the LiNH₂-2LiH sample. Noteworthy, from the inset in Fig. 3, it is known that most of hydrogen (\sim 60% of the total capacity) can be hydrogenated by $K_2[Mn(NH_2)_4]$ -8LiH sample during the time from 3990 to 4053 s (at which time the

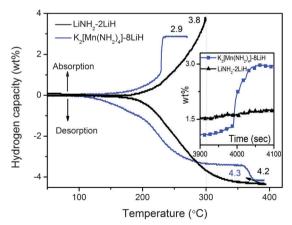


Fig. 3 De/re-hydrogenation curves of the as ball milled $K_2[Mn(NH_2)_4]$ -8LiH sample, heating from room temperature to 400 °C at a ramping rate of 3 °C min⁻¹ under vacuum for dehydrogenation, heating from room temperature to 300 °C at a heating rate of 3 °C min⁻¹ and 5 MPa of H₂ for re-hydrogenation. Inset is the re-hydrogenation curve of as ball milled $K_2[Mn(NH_2)_4]$ -8LiH and LiNH₂-2LiH samples under different absorption time.

temperature is close to ~ 230 °C), however, less than 2% of hydrogen was absorbed by the reference LiNH₂-2LiH during the same time. The rehydrogenation rate of $K_2[Mn(NH_2)_4]$ -8LiH is one of the fastest absorption reaction rates known for amidehydride systems.

It is known that LiNH₂-2LiH converts into Li₃N upon dehydrogenation to 500 °C, which shows a high reactivity towards most nitrides. ^{10c} Thus; the decomposition of such amide–hydride systems is a strategy to obtain transition metal nitrides. Li₇[MnN₄], due to its high specific gravimetric capacity, in excess of 300 mAh g⁻¹ and excellent retention is a good candidate as a cathode material. ¹⁹ Usually, Li₇[MnN₄] is synthesized by heating the mixture of Li₃N and Mn under N₂ at high temperature (>700 °C) for long time (>24 h). ^{4c,20} In this work, Li₇[MnN₄] is synthesized by dehydrogenation of K₂Mn(NH₂)₄-8LiH below 500 °C within 100 min. However, Li₇[MnN₄] is formed together with K and Mn₄N and unknown compounds (Fig. 4).

In summary, K₂[Mn(NH₂)₄] and K₂[Zn(NH₂)₄] were synthesized for the first time by mechanochemical reaction. These phases are extremely promising both as hydrogen storage materials and as intermediates toward the formation of transition metal nitrides. With the method described in this work, $M[M'(NH_2)_n]$ can be synthesized in large-scale under mild temperatures, without the need of applying high gas pressures and long reaction times. After mixing K2[Mn(NH2)4] with 8LiH, it released 4.2 wt% of H₂ below 400 °C. Compared to the reference LiNH₂-2LiH, K₂[Mn(NH₂)₄]-8LiH showed improved de/re-hydrogenation performance. The dehydrogenated K₂[Mn(NH₂)₄]-8LiH sample can be rehydrogenated within 60 seconds at ca. 230 °C and 5 MPa of H₂ with a rehydrogenation rate of ca. 3 wt% per min, which is one of the fastest rehydrogenation rates measured in amide-hydride systems. Moreover, this study has shown evidence of binary and ternary transition metal nitrides formation upon dehydrogenation of the mixtures of $M[M'(NH_2)_n]$ and metal hydrides.

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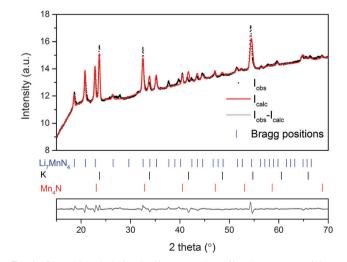


Fig. 4 Rietveld analysis for the X-ray powder diffraction pattern of the as ball milled $K_2[Mn(NH_2)_4]$ -8LiH sample after thermal desorption to 500 °C in TG, (small black dots), R_w (%) = 1.26322.

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structures and performance of complex hydrides systems for Reversible high capacity Hydrogen storage at low temperatures", Marie Curie Initial Training Network "ECOSTORE - Novel Complex Metal Hydrides for Efficient and Compact Storage of Renewable Energy as Hydrogen and Electricity" (grant 607040) is thankfully acknowledged.

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