

PAPER

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Six thiadiazoloquinoxaline (TQ) based copolymers (**P1–P6**) have been synthesized using Stille coupling reaction upon varying donor moieties, substitution positions and architectures of polymer side chains. UV-vis-NIR absorption spectra indicated that all of these polymers exhibited low optical bandgaps from 0.96 to 0.75 eV. The electron affinities of these six polymers with values from -3.92 to -3.99 eV slightly changed due to the contribution of the same TQ core. However, the ionization potentials were tuned from -4.95 eV in **P1** to -5.28 eV in **P3** by introducing different donors. Comparing polymers **P1–P4** with different donor parts, two dimensional wide-angle X-ray scattering measurements implied that **P4** had a higher crystallinity because its coherence length (5.8 nm) was 2–3 times higher than those of **P1–P3** (1.7–2.9 nm). This led to a best field-effect hole mobility of $0.1\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ for **P4** among the four polymers. The polymers **P4–P6** had identical molecular formulae of side chains but significant differences in device performance. In comparison with **P4**, the two linear alkyl chains were moved onto head to head positions of bithiophene in **P5**, resulting in a hole mobility of only $0.007\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$. However, a pair of 2-decyl-tetradecyl alkyl chains was grafted onto thiophene units adjacent to the TQ core in **P6**, leading to the highest hole mobility up to $0.24\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$ in this series of polymers.

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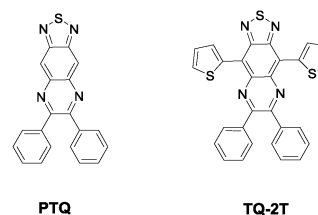
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Introduction

Donor–acceptor (D–A) alternating π -conjugated copolymers have attracted attention in organic light-emitting diodes (OLEDs), polymer solar cells (PSCs) and organic field-effect transistors (OFETs).^{1–4} Combination of different D and A units can easily tune optoelectronic properties, thereby also affecting the device performances of the D–A copolymers. Investigation of the structure–property relationship of such polymers is an important method to understand and design high-performance optoelectronic materials.^{5,6} Some strong acceptors have been reported, like diketopyrrolopyrrole (DPP),^{7–9} naphthalene diimide (NDI),^{10–12} benzobisthiadiazole (BBT)¹³ and isoindigo (IID).^{14,15} Thiadiazoloquinoxalines (TQs) possess outstanding electron affinity and variable chemical structures,^{16–20} thereby becoming a class of important building blocks for polymer semiconductors. However, TQ polymers usually exhibit relatively low FET performances due to their disorder in thin films.^{21–25} It is therefore

necessary to systematically study the structure and charge transport correlation of TQ polymers in order to identify the essential parameters for highly ordered microstructures which could further improve their charge carrier mobility.

A TQ derivative, 6,7-diphenyl-[1,2,5]thiadiazolo[3,4-g]quinoxaline (**PTQ**, Fig. 1), has been widely investigated as an acceptor for creating polymer semiconductors, because of their ease of synthesis and good charge carrier mobilities compared to other TQ derivatives.^{26–28} A D–A–D model of **PTQ**, 6,7-diphenyl-4,9-di(thiophen-2-yl)-[1,2,5]thiadiazolo[3,4-g]quinoxaline (**TQ-2T**, Fig. 1), was also reported by modifying the **PTQ** core with two flanking thiophenes, which can offer more alkylation positions to improve their solubility.^{24,29–32} In view of the lack of study on

Fig. 1 Structures of **PTQ** and **TQ-2T** reported in literature.

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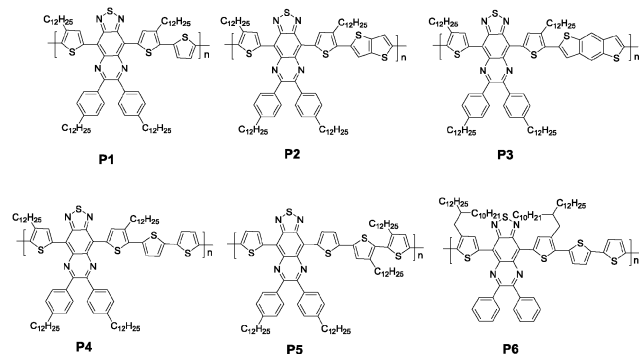


Fig. 2 Structures of **P1–P6** synthesized and studied in this work.

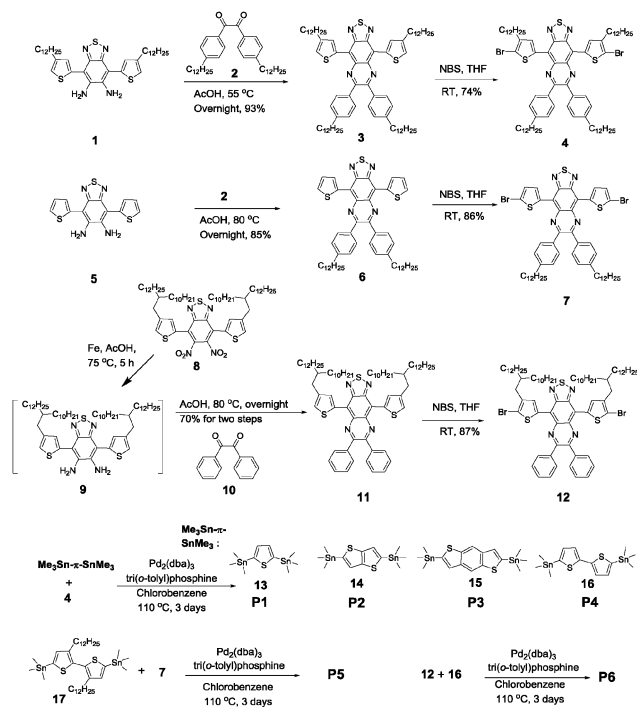
the structure–property relationship of TQ polymers, we herein investigate this topic based on TQ-2T polymers from two crucial aspects. Firstly, introduction of unsubstituted donor units with different electron-donating abilities, which enhances the backbone coplanarity of the TQ-2T polymers and potentially leads to ordered arrangement in the polymer films. Secondly, tuning substitution positions and architectures of the alkyl chains in the polymer repeating units improves the polymer solubility, the molecular weights as well as the device performance.

In this work, we report six new TQ-2T based copolymers **P1–P6** (Fig. 2). Different unsubstituted donors, namely, thiophene (T), thieno[3,2-*b*]thiophene (TT), benzo[1,2-*b*:4,5-*b'*]dithiophene (BDT) and 2,2'-bithiophene (BT) were introduced alternately with TQ-2T providing the corresponding polymers **P1–P4**. These donor units are expected to decrease the torsion angles along the polymer backbone. **P5** was designed and synthesized for comparison with **P4** by varying the substitution positions of the alkyl chains. This design aims to improve the solubility and molecular weight but at the cost of sacrificing coplanarity of the polymer main chain. In order to possess better solubility, higher molecular weight, and similar backbone coplanarity in comparison with **P4**, the architecture and the bulkiness of the alkyl chains were modified by replacing four dodecyl linear chains in **P4** with a pair of 2-decyl-tetradecyl alkyl chains to obtain **P6**. The optical, electrochemical, charge transport and self-organization properties of these copolymers were comparatively characterized and studied in detail.

Results and discussion

Synthesis and characterization

The synthesis of the six polymers is outlined in Scheme 1. Monomer **3** was obtained by condensation between 4,7-bis(4-dodecylthiophen-2-yl)benzo[*c*][1,2,5]thiadiazole-5,6-diamine (**1**) and 1,2-bis(4-dodecylphenyl)ethane-1,2-dione (**2**), and then it was dibrominated to produce compound **4** for polymerization. Compounds **7** and **12** were obtained using a procedure similar to that for **4**. The Stille coupling reaction was performed to synthesize **P1–P6**. The number-average molecular weight (M_n) and the polydispersity index (PDI) of these polymers were



Scheme 1 Synthetic routes for TQ-2T-based polymers.

determined by GPC using polystyrene as standard and 1,2,4-trichlorobenzene as eluent at 135 °C. The data are listed in Table 1. The low M_n of **P1–P4** could be attributed to their poor solubility. Similar results were also observed in other TQ polymers.^{33,34} After tuning the substitution positions and architectures of the side chains, **P5** and **P6** yielded much better degrees of polymerization and both exhibit excellent solubility in common solvents such as chloroform and tetrahydrofuran at room temperature. Additionally, all copolymers exhibited excellent thermal stability, with 5% weight loss up to 415 °C, measured by thermogravimetric analysis (TGA) (Fig. S1, ESI†).

Optical and electrochemical properties

UV-vis-NIR absorption spectra of the polymers were recorded in toluene solution as well as in thin films (Fig. 3). The relevant data are summarized in Table 1. In dilute toluene solution, all polymers exhibit typical dual-band absorptions as other TQ polymers. The first one ranges from 300 to 600 nm and the second one covers from 650 to 1650 nm. The former band corresponds to the π - π^* transition of the conjugated backbone, whereas the latter could be attributed to intramolecular charge transfer (ICT) between the donor and the acceptor within the polymer backbone.²⁵ It is worthy to mention that the intensity of the second absorption band of these polymers is close to the first one, implying that these polymers possess strong ICT. Due to variable donor moieties of **P1–P4**, their absorption band edges exhibit significantly different red-shifts between 1200–1600 nm. The electron-donating ability of the donor moieties was estimated from their HOMO levels (Table S1, ESI†), which were calculated using density functional theory (DFT) with the B3LYP functional and the 6-31 G* basis set.³⁵ The HOMO levels



Table 1 Molecular weights, optical absorption, electrochemical and OFET properties of **P1–P6**

Polymers	M_n^a (kg mol ⁻¹)	PDI ^a	λ_{\max}^b (nm) soln	λ_{\max}^c (nm) film	$E_g^{opt\ c}$ (eV)	IP ^d (eV)	EA ^d (eV)	μ_h , max, ave (cm ² V ⁻¹ s ⁻¹)	I_{on}/I_{off}	V_T (V)
P1	7.0	2.68	1140, 1330	1165	0.75	-4.95	-3.92	0.063, 0.046	~10	0
P2	5.4	2.15	1130, 1305	1135, 1313	0.81	-5.04	-3.99	0.081, 0.066	50–100	-2
P3	8.0	2.34	910–1090	916–1100	0.96	-5.28	-3.93	0.042, 0.033	100–150	-6
P4	9.1	2.33	975, 1160	962, 1169	0.94	-5.19	-3.94	0.10, 0.097	100–150	-1
P5	12.7	4.05	890, 1150	930, 1184	0.91	-5.21	-3.98	0.012, 0.007	100–150	-20
P6	18.8	3.48	900–1060	926, 1095	0.95	-5.23	-3.99	0.24, 0.19	~10 ⁴	-15

^a Determined by GPC in 1,2,4-trichlorobenzene using polystyrene standards at 135 °C. ^b Dissolved in toluene. ^c Drop-cast from toluene solution (2 mg mL⁻¹), and $E_{opt} = 1240 \text{ nm}/\lambda_{onset}$. ^d IP and EA values were estimated from the onsets of the first oxidation and reduction peaks, while the potentials were determined using ferrocene (Fc) as standard using empirical formulae $IP/EA = -(E_{Ox/Red \text{ onset}} - E_{Fc/Fc^{+1/2}} + 4.8) \text{ eV}$, wherein $E_{Fc/Fc^{+1/2}} = 0.40 \text{ eV}$.

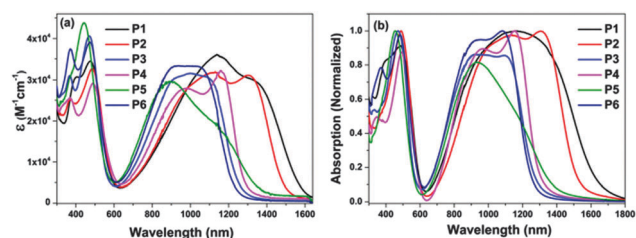


Fig. 3 UV-visible-NIR absorption spectra of **P1–P6** investigated in toluene solution (a) and in thin film (b).

follow the order: **T** (−6.34 eV) < **TT** (−6.03 eV) < **BT** (−5.54 eV) < **BDT** (−5.47 eV). The HOMO energy of the **TQ-2T** moiety itself, however, is already higher lying within −5.02 eV since the two thiophenes already act as donors strongly increasing the HOMO of unsubstituted **PTQ** (HOMO = −6.08 eV) by more than 1 eV. Therefore the additional thiophene bridges and their different donor strengths not influence the absorption band edges as often assumed.³⁶ Much more important, therefore is the extent of conjugation in the combined molecules and that can already nicely be predicted by considering the HOMO and LUMO values of the monomeric subunits **M1–M6** (Table S1, ESI†). This can then explain why **P1** and **P2** show the longest wavelength absorption followed by **P4**, **P6** = **P3**, and **P5**.

Compared to **P4**, **P5** shows a blue-shift around 10 nm of the maximum wavelength (λ_{\max}) and significantly low molar extinction coefficient. The λ_{\max} value of **P6** reveals a blue shift of 100 nm in comparison with that of **P4**. These were related to different alkylation positions and architectures, which affected intramolecular interaction in the polymer backbone, thereby changing the optical behavior of the **TQ-2T** polymers. On the other hand, **P5** exhibits a long tail extending to 1500 nm, suggesting a high tendency to aggregate even in diluted solution.³⁷ This is in agreement with the high PDI of **P5**.

The films were prepared by drop-casting toluene solutions of these polymers onto glass slides. **P1–P6** displayed slightly broadened spectra but with only small red-shifts from 8 to 35 nm at λ_{\max} compared with those in solution, indicating some aggregation in thin film. The optical band gaps calculated according to the absorption onset of the solid films are listed in Table 1. These results demonstrated that changing the donors and side chains can be effective for tuning the optical behavior of the polymers.

The cyclic voltammetry was carried out to investigate the ionization potentials (IPs) and electron affinities (EAs) of the polymers.³⁸ The EA values of three monomers **3**, **6** and **11** were also studied to clarify the influence of the side chains on the electron-withdrawing ability of the acceptors. The reduction curves of monomers are shown in Fig. S2 (ESI†). The corresponding values of EA were calculated to be −3.77, −3.78 and −3.77 eV, according to the onset of the first reduction peak. These results implied that the number and architecture of side chains grafted onto the **TQ-2T** core induce a very weak change in their electron-withdrawing ability. Fig. 4 presents the reduction and oxidation curves of all **TQ-2T** copolymers. The corresponding data are calculated based on the onset potentials and listed in Table 1. For **P1–P4**, we found that the IP values decreased gradually with the increased donor strength and this also has opposite tendency in contrast to other acceptors.^{36,39,40} This result implied that the significant difference in IP of **P1–P4** originated not only from different donors, but also from the conformation of the polymer backbone. Compared to IP, the slightly different EA of **P1–P4** was attributed to the dominant contribution of the same **TQ** core. The variation of the IP and EA values for **P4–P6** was very small. These results suggested that the adjustment of the substitution positions and architectures has a weak influence on the IP and EA values of the polymers, while variation of the donors in **P1–P4** bear a stronger effect on the IP of the polymers.

OFET properties

In order to evaluate the charge carrier transport of the polymers, OFET devices with bottom-gate bottom-contact architecture were

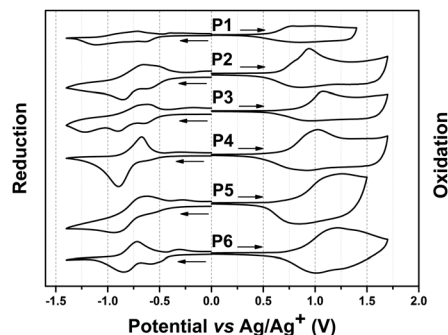


Fig. 4 The reduction and oxidation curves of **P1–P6**. The films were deposited from chlorobenzene solutions.



fabricated onto the heavily doped silicon wafers with 300 nm thick thermally grown SiO₂ as the dielectric. The dielectric was functionalized by hexamethyldisilazane (HMDS) to minimize interfacial trapping sites. Au electrodes with 60 nm in thickness were evaporated, which act as the source and the drain. All polymers were drop-cast from 2 mg mL⁻¹ of chlorobenzene solutions and subsequently annealed at 180 °C for 30 min to remove the residual solvent. The field-effect measurements were carried out under nitrogen atmosphere, and the corresponding data including charge carrier mobilities (μ), current on/off ratios ($I_{\text{on}}/I_{\text{off}}$) and threshold voltages (V_{T}) are summarized in Table 1. The transistors of all polymers, **P1–P6**, only exhibit p-type field-effect behavior due to many thiophenes in the conjugated backbones. Indeed, weak donors like alkylated 2,5-diethynylthiophene²⁶ and unsubstituted thiophene²⁷ combined with **PTQ** can be applied for ambipolar polymer semiconductors. The transfer and output characteristics of **P4** and **P6** are presented in Fig. 5, while the plots of the other four polymers, **P1–P3** and **P5**, are provided in ESI† Fig. S3. Among **P1–P4**, **P4** showed the highest mobility of 0.1 cm² V⁻¹ s⁻¹ with an extremely low threshold voltage of -1 V. Due to the incorporation of the BDT unit, the transistor performance of **P3** is significantly reduced with the mobility of 0.033 cm² V⁻¹ s⁻¹ and the threshold voltage of -6 V. In comparison to **P3**, **P1** and **P2** exhibited a minor improvement in hole transport with mobilities of 0.046 and 0.066 cm² V⁻¹ s⁻¹. Meanwhile their on/off ratio is lowered to < 10². This behavior suggested that the donor segments play a crucial role in the charge carrier transport of TQ polymers. **P5** and **P6** were designed and synthesized with higher molecular weight and increased solubility. Unfortunately, **P5** showed a hole mobility of approximately one order of magnitude lower than **P4**, most probably because of the increased torsion between the two neighboring thiophene units. Replacing four linear side chains on the **TQ-2T** core (**P4**) by a pair of branched ones as in **P6** led to a dramatic improvement of the transistor performance with a maximum hole mobility of 0.24 cm² V⁻¹ s⁻¹ and an on/off ratio of 10⁴, although the threshold voltage is slightly increased to -15 V. This result proved that the substitution positions and architectures of the side chains critically affect the charge carrier transport in

Table 2 Summary of the structural data of **P1–P6** from 2DWAXS. FWHM and coherence length have been calculated in the π -stacking direction

Polymers	FWHM (°)	Coherence length (nm)	π - π spacing (nm)	Interlayer distance (nm)
P1	4.7	1.7	0.38	3.06
P2	3.1	2.6	0.36	3.02
P3	2.8	2.9	0.36	2.80
P4	1.4	5.8	0.37	3.03
P5	4.2	1.9	0.37	2.87
P6	1.2	6.6	0.38	2.94

TQ-2T-based polymers. The nonlinear behavior of the drain current (I_{D}) at low source-drain voltage (V_{D}) in the output characteristics of **P4** and **P6** was attributed to the contact resistance and charge injection limitation.⁴¹ Additionally, the relatively low on/off ratio of **P1–P6** might be related to adventitious doping, due to the high-lying IP of these polymers.^{42,43} In spite of low on/off ratios for these polymers, it has to be emphasized that the reproducibility of OFET performances is relatively good. As shown in Table 1, the difference between maximum mobility and average values is only ranging from 3% to 27% for **P1–P4** and **P6**. For **P5**, this difference is slightly increased to 41%.

Self-organization in bulk

To understand the variation in device performance, two dimensional wide-angle X-ray scattering (2DWAXS) was used to investigate the molecular organization in bulk. The 2DWAXS measurements were performed on mechanical extruded fibers, which were subsequently thermally annealed at 180 °C for 30 min. For the measurements, the fibers were mounted vertically towards the 2D detector and the scattering was recorded at 30 °C. The 2D patterns confirm slight variations between **P1**, **P2**, **P5** and **P3**. Significant differences are observed for **P4** and **P6**.

In the equatorial plane of the patterns reflections at small-angles are ascribed to the layer structure of conjugated polymer backbones oriented along the alignment direction of the fiber (Fig. 6). The interlayer distance between lamellar structures of 3.06 nm for **P1**, 3.02 nm for **P2** and 2.87 nm for **P5** were determined from the main peak position. The scattering intensities on the meridional plane with d -spacings of 1.45 nm for **P1**, 1.65 nm for **P2** and 1.85 nm for **P5** are related to the length of a single repeating unit. These values are in agreement with the theoretical lengths of 1.46 nm for **P1**, 1.62 nm for **P2** and 1.80 nm for **P5** as calculated by Cerius² simulations.⁴⁴ More crucially, wide-angle equatorial scattering intensities are assigned to π -stacking distances of 0.38 nm for **P1**, 0.36 nm for **P2** and 0.37 nm for **P5**. Additionally, the π -stacking reflection for **P2** showed a slightly smaller full width at half maximum (FWHM)⁴⁵ than those for **P1** and **P5**, indicating a larger coherence length along the stacking direction for **P2**. Table 2 summarizes the FWHM value and the coherent length for the π -stacking direction for all investigated polymers. Interestingly, due to an improved overall crystallinity, the alkyl side chains of **P2** exhibit a preferential ordered direction as evident from off-meridional reflections in the middle-angle region (dashed circles in Fig. 6b). In contrast, the patterns for **P1** and **P5** display only a broad amorphous halo characteristic for disordered alkyl chains.

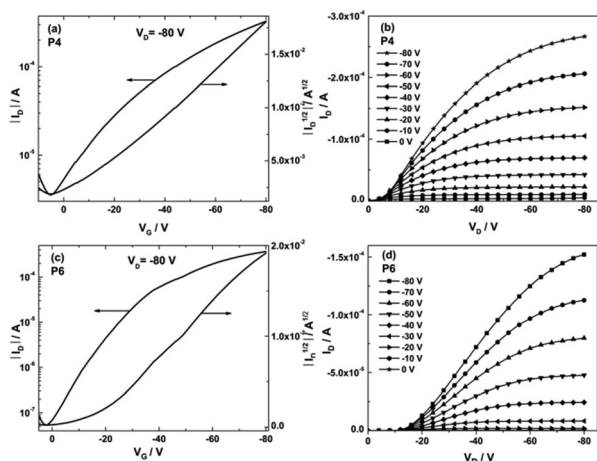


Fig. 5 Transfer (a) and (c) and output (b) and (d) curves of **P4** and **P6**.



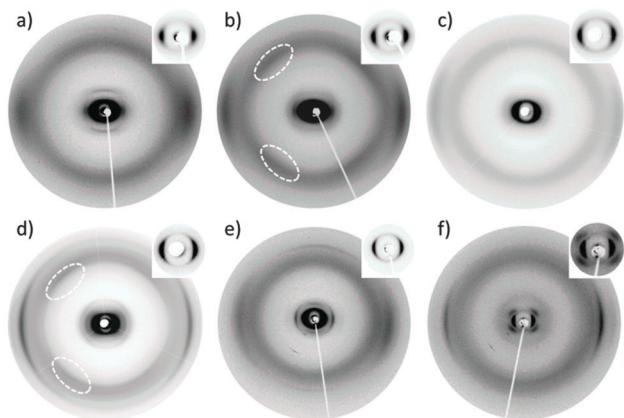


Fig. 6 2DWAXS patterns of (a) **P1**, (b) **P2**, (c) **P3**, (d) **P4**, (e) **P5** and (f) **P6** (insets show the small-angle scattering range). Off-meridional reflections related to a preferential organization of the alkyl chains are indicated in (b) and (d) by dashed circles.

The interlayer distance of **P3** compared to **P1** and **P2**, however decreased to 2.80 nm, due to a slightly smaller backbone curvature, while a π -stacking distance of 0.36 nm is found. The amorphous halo related to a d -spacing of 0.45 nm is correlated also to the isotropic arrangement of alkyl chains. The interlayer distance observed for **P4** and **P6** is 3.03 nm and 2.94 nm, respectively. In comparison to the other polymers within this series, both compounds show more distinct π -stacking reflections corresponding to distances of 0.37 nm for **P4** and 0.38 nm for **P6**. The variations in the interlayer and the π -stacking distance within this polymer series are due to the modifications in the backbone composition and substitution positions. A less planar donor unit in **P4** and **P6** in comparison to **P2** and **P3** increases the π -stacking distance. On the other hand, avoiding alkyl chains at the TQ acceptor and replacing the linear to branched alkyl chains for **P6** slightly reduced the interlayer distance and increased the π -stacking distance. Surprisingly, at the same time the degree of order in **P4** and **P6** increased as evident from a higher coherence length of π -stacking for both polymers in comparison to the other polymers (Table 2). Reflections in the off-meridional middle-angle region corresponding to the d -spacings of 1.23 nm for **P4** and 2.00 nm for **P6** suggest that the repeating units of the polymer chains in neighbouring layers are shifted in the extrusion direction with respect to each other. Cerius² simulations confirmed this effect on the scattering pattern (Fig. S4, ESI†). In such organization **P6** with branched alkyl chains is arranged in a more energetically favourable fashion. The shift is induced by the steric demand for the branched substituents allowing a more efficient space filling in the periphery layer. In this configuration, the donor units occupy positions adjacent to the acceptor units in the neighboring layers. This packing of **P6** induces higher crystallinity than for **P1**, **P2**, **P3** and **P5**. Additional anisotropic off-meridional reflections for **P4** corresponding to a d -spacing of 0.45 nm are assigned to alkyl chain ordering and confirm higher overall order in comparison to **P1** and **P3**.

For this polymer series, the charge carrier transport in field-effect transistors is insensitive in the interlayer and π -stacking

distances. It has been found that the coherence length in the π -stacking direction is more crucial for the electrical properties. In other words, a more ordered packing of the polymers chains in the layer structures ensures a more unhindered migration of charges as observed in the cases of **P4** and **P6**.

Conclusions

Six new TQ-2T-based polymers have been synthesized and characterized. Varying donor moieties, substitution positions and architectures of the alkyl chains in TQ-2T polymers can facilitate the tuning of the optoelectronic behavior, self-organization in bulk and charge carrier transport. Compared to **P1–P3**, **P4** bears higher crystallinity leading to a hole mobility as high as $0.1 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$. Although **P5** shows an enhanced solubility and molecular weight than **P4**, it produces a low crystallinity due to the increased torsion in the conjugated backbone and leads to therefore a low mobility of $0.007 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$. Interestingly, a pair of 2-decyltetradecyl chains used to replace the linear side chains does not significantly change the planarity of the polymers, but improves its molecular weight and solubility. Due to a higher coherence length in the π -stacking direction, the charge carrier mobility of **P6** is increased up to $0.24 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$. The structure–property relationship of TQ-2T-polymers is beneficial to broaden the understanding of TQ-containing polymers and further design new TQ-polymers towards high performance.

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