Utility of a heterogeneous palladium catalyst for the synthesis of a molecular semiconductor via Stille, Suzuki, and direct heteroarylation cross-coupling reactions†

Seth M. McAfee, Jenny S. J. McCahill, Casper M. Macaulay, Arthur D. Hendsbee and Gregory C. Welch†

The commercially available silica-supported heterogeneous catalyst SilaCat® DPP-Pd has proven to be highly active, robust, and reusable for the synthesis of a thiophene-phthalamide-based molecular semiconductor under microwave-irradiation reaction conditions. A Stille reaction protocol demonstrated that SilaCat® DPP-Pd outperformed well-known homogeneous catalysts, Pd(PPh3)4 and Pd(PPh3)2Cl2, in terms of performance and catalyst loading, while also exhibiting tolerance to ambient reaction conditions and two-fold recyclability for the formation of product. The success established for SilaCat® DPP-Pd catalyzed Stille reactions via microwave irradiation was extended to optimize Suzuki coupling and direct heteroarylation protocols. Notably, direct heteroarylation with SilaCat® DPP-Pd exhibited excellent selectivity and perturbed the formation of homo-arylated aryl bromides, two side reactions that are known to plague this type of cross-coupling reaction.

1. Introduction

Organic electronics is an ever-expanding field of study that makes use of organic materials as active components in electrical devices. Such devices are promoted to be ultra-low cost, light weight and flexible. Key technologies include field effect transistors, sensors, photovoltaics, and light-emitting devices. While great improvements in device performance have been realized over the past few years, only recently has the concept of ‘green electronics’ gained significant attention. To this end, key to the growth of organic electronics is the development of cost-effective organic semiconductors that can be readily accessible from raw materials, through a sustainable synthesis with scalable purification and easily processable from solution at low temperatures.1-10

These organic semiconductors consist of delocalized $\pi$-conjugated building blocks. Their synthesis almost universally involves carbon–carbon bond forming reactions that rely on late transition metal catalysts (Ni, Pd, Pt) specifically, palladium is most commonly employed.11,16,17 Homogeneous palladium catalysts, typically stabilized by phosphine ligands, are highly sensitive to oxygen, moisture and high temperatures. The instability of such catalysts restricts their utility to inert atmosphere conditions with rigorously deoxygenated solvents, and renders them to single use.18-20 Separation of these homogeneous metal catalysts from the organic product is challenging but is of utmost importance to prevent trace metal contamination, which leads to the degradation of device performance.21-24

With the organic electronics industry rapidly expanding, kilograms to metric tons of organic semiconductors will be required to meet the demand. With the current costs of Pd and the inert atmosphere conditions required, new catalytic methods are desired for large-scale materials production. Commercially available heterogeneous catalysts offer a promising alternative to address these issues, where a Pd metal or a Pd complex with ligands can be directly fixed to a solid support such as carbon or silica, and offers numerous advantages.18,25-30

They are known to be more tolerant to temperature, can be utilized in air, are easily isolated from the reaction mixture and can be recycled for multiple uses.18,20,31-33 Unfortunately, heterogeneous catalysts are often less active and selective than their homogenous counter parts, and so they have not been extensively explored. To date, there is only one report of an high performance organic semiconductor being synthesized by heterogeneous catalysts, a conjugated polymer, synthesized using Pd/carbon,29 but the potential remains for future development of this synthetic protocol.

To coincide with industrially relevant practices and a streamlined synthetic procedure, microwave activation has been pursued as a means to reduce reaction times and improve
yields, owing to a more uniform heating of the reaction mixture.\textsuperscript{34,35} Microwave reactors have been successfully implemented for the synthesis of many π-conjugated materials;\textsuperscript{36-41} however, the potential for microwave-assisted synthesis with heterogeneous catalysis has been scanty explored,\textsuperscript{32,42} and remains largely underappreciated. The combination of solid catalysts and microwave activation has been described to have several beneficial features, leading to a rapid, effective, and environmentally benign synthesis.\textsuperscript{43} Motivation for this synthetic protocol is also attributed to an increased purity in the final material, with microwave irradiation diminishing the formation of undesired by-products and heterogeneous Pd catalyst vastly reducing the instances of metal contamination.\textsuperscript{32}

Despite this noted success, there has not been any substantial follow-up to this intriguing possibility as an industrially relevant synthetic method. In an effort to emphasize the prospective widespread application of heterogeneous catalysts herein we describe the application of these catalysts in direct comparison to their homogeneous counterparts for the synthesis of a high performance organic semiconductor accessible from a straightforward synthetic procedure via microwave irradiation.

2. Results and discussion
The utility of a heterogeneous catalyst has been assessed for three prevalent palladium catalyzed cross-couplings: Stille reaction,\textsuperscript{47} Suzuki coupling,\textsuperscript{43,44} and direct heteroarylation.\textsuperscript{46} To fully explore the efficacy of a heterogeneous catalyst for the synthesis of a molecular semiconductor via Stille reaction we evaluated several key parameters: (1) performance in comparison to homogeneous alternatives, (2) catalyst loadings, (3) sensitivity to ambient reaction conditions, and (4) recyclability of the catalyst. Considering the promising results, we extended our optimized synthesis with heterogeneous catalysts to both Suzuki and direct heteroarylation protocols and assessed their performance.

As alluded to earlier, the current procedure for the synthesis of molecular semiconductors has been trending from the conventional method of oil bath heating towards microwave-assisted synthesis, which has been shown to offer a rapid and high yielding synthesis. To ensure our results are as relevant as possible to this rapidly evolving field we first optimized microwave-heating conditions (see Experimental section) to be used for the majority of our synthetic procedure with oil bath heating used only for select reaction conditions.

Our choice of target molecule, 5,50[2,2'-bithiophene-5,5'-diyl]bis(2-hexylphthalimide) (SM-1, Fig. 1) was influenced by recent publications from our group on phthalimide–thiophene-based molecular semiconductors.\textsuperscript{36,46} These materials yield high electron mobilities in thin-film transistors, are low-cost and can be easily accessed via a straightforward synthesis from low-cost and readily available building blocks, and thus represents an ideal molecular design for the purpose of our study.

Furthermore, the ease of synthesis and straightforward isolation of SM-1 highlighted the potential to use this material for a catalyst study. The formation of the orange product from colourless starting materials allows for the straightforward identification of a successful reaction, the material can be isolated by filtration through silica-gel to remove most inorganic impurities. \textsuperscript{1}H NMR spectral analysis of the material product was used to assess the extent of starting material conversion to product. Remaining starting material and residual inorganic and organic impurities are often the cause of greater than quantitative yields of the product material. These impurities can be easily removed via flash column chromatography with CH$_2$Cl$_2$ as the eluent; however, this was not required to simply investigate the conversion of starting material to product.

2.1 Stille reaction
The synthesis of the target molecule, SM-1, from synthesized starting materials (1, 2a) using commercial heterogeneous and homogeneous catalysts under microwave irradiation was investigated via Stille reaction (Scheme 1).

2.1.1 Catalyst evaluation. Four palladium-based catalysts were used for our initial screening of performance: (1) Pd(PPh$_3$)$_4$, a ubiquitous homogeneous catalyst, (2) Pd(PPh$_3$)$_2$Cl$_2$, a Pd(n) homogeneous catalyst similar to SiliCat® DPP-Pd, (3) SiliCat® DPP-Pd, and (4) SiliCat® S-Pd two commercially available heterogeneous catalysts from SiliCycle® Inc.\textsuperscript{47} The heterogeneous catalysts SiliCat® DPP-Pd and S-Pd
are tethered to a silica support via an alkyl phosphine and an alkyl thiol ligand, respectively and the product specifications can be found in the ESI (Table S1†). The performance of these catalysts, under 5.0 mol% Pd loading (based on moles of 1), have been compared (Fig. 1), starting material 1H NMR spectra can be found in the ESI for comparison (S1 & S2†).

Analysis of the 1H NMR spectra shows that all four catalysts were able to convert starting material to SM-1, albeit with varying degrees of success (Fig. 2). The material product obtained using Pd(PPh3)4 as a catalyst was shown to be high yielding, with SM-1 as the sole product based on 1H NMR spectroscopy, while the product obtained using Pd(PPh3)2Cl2 was realized in higher than quantitative yields, and can be attributed to baseline impurities and residual starting material. The SiliaCat® DPP-Pd catalyzed reaction returned product in high yield and the 1H NMR spectrum of the material is consistent with SM-1 as the major product with small amounts of baseline impurities. Lastly, SiliaCat® S-Pd as a catalyst for the Stille reaction resulted in an incomplete reaction, accompanied by a low yield and a product material with significant impurities and starting material present. Using the conditions outlined above Pd(PPh3)4, Pd(PPh3)2Cl2 and SiliaCat® DPP-Pd were found to be effective catalysts for the Stille reaction with isolation of the desired product in high yield. Based on the low yield and large product impurity obtained using the SiliaCat® S-Pd, the optimization of the Stille reaction was further investigated with just the one heterogeneous catalyst, SiliaCat® DPP-Pd.

2.1.2 Catalyst loading. To further optimize the reaction conditions we investigated catalyst loading of SiliaCat® DPP-Pd, the yield was obtained from the product material and was identified by 1H NMR spectroscopy (Fig. 3).

Decreasing the SiliaCat® DPP-Pd loading from 5.0 mol% to 0.1 mol% had little impact on the product formation. At all catalyst loadings, SM-1 is the major product with only small quantities of baseline impurities, while the greater than quantitative yields for 0.1 mol% catalyst loading is attributed to unreacted starting material impurities.

In further comparison to homogeneous alternatives, the use of 1.0 mol% Pd loadings for Pd(PPh3)4 and Pd(PPh3)2Cl2 were also investigated (Fig. 4).

Using a 1.0 mol% Pd loading both SiliaCat® DPP-Pd and Pd(PPh3)4 return high yields and SM-1 as the major product; however, the use of 1.0 mol% Pd loading of Pd(PPh3)2Cl2 as a catalyst results in an incomplete reaction where the product material contained significant impurities and unreacted starting material, contributing to the greater than quantitative yield observed, and therefore was not used in subsequent experiments.

2.1.3 Ambient conditions. The efficacy and stability of SiliaCat® DPP-Pd for Stille reactions under ambient conditions (O2 containing atmosphere) and non-anhydrous solvents was investigated via microwave and conventional heating methods. The experimental procedure used was similar to that outlined above, but with reagent grade toluene and the reaction vial sealed under ambient atmosphere. SM-1 was obtained as the major product, and the catalyst demonstrated excellent O2 and water tolerance under the reaction conditions employed (Fig. 5).

At 1.0 mol% catalyst loadings, the microwave-assisted synthesis of SM-1 under inert or ambient reaction conditions return nearly identical 1H NMR spectra, accompanied by residual baseline impurities. The synthesis of SM-1 under ambient conditions via conventional heating methods did not show full conversion of the starting material, as indicated by 1H NMR spectroscopy. Considering this, the reaction was repeated at 5.0 mol% catalyst loading and 1H NMR confirmed a more complete reaction (Fig. S5†), and therefore we attribute the poor conversion at 1.0 mol% to slow catalyst degradation over the period of 24 hours under ambient conditions.
As described beforehand, heterogeneous catalysts are known to leave minimal trace Pd metal impurities in the products of their reactions. To evaluate the Pd leeching at 5.0 mol% catalyst loading under the conventional heating protocol, the product material was analyzed by ICP-OES. The SiliaCat® DPP-Pd catalyzed reaction supported this notion, the product material was found to contain 0.08 mg L⁻¹ Pd in comparison to 26.25 mg L⁻¹ Pd content for the corresponding Pd(PPh₃)₄ catalyzed reaction (Table S1†). Instrument and experimental details for this analysis can be found in the ESI.

2.1.4 Recyclability. We have highlighted that one of the key features of heterogeneous catalysts is the opportunity to recover and reuse catalyst systems. SiliaCat® DPP-Pd is known to be recyclable, this has been previously demonstrated through various Suzuki couplings. Therefore, we examined the recyclability of the catalysts for the synthesis of SM-1 with the microwave irradiation Stille reaction protocol (Fig. 6).

The recyclability of the catalyst was assessed for five consecutive reactions, with each trial after the initial using the recovered catalyst for the next reaction. We began at 5.0 mol% catalyst loadings and found that it was possible to recover roughly 90% of the catalyst from each trial. The ¹H NMR spectra of the product material revealed that the catalyst can be effectively recycled twice to produce similar yields with residual starting material impurities contributing to the more than quantitative yield obtained after the second recycle. The third and fourth time the catalyst was recycled there remained a

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**Fig. 3** ¹H NMR spectra of resultant products with varying Pd catalyst loadings (2 – 5) of SiliaCat® DPP-Pd. Top spectrum (1) shows analytically pure SM-1.

**Fig. 4** ¹H NMR spectra of resultant products using heterogeneous (2) and homogeneous (3 & 4) Pd catalysts at 1.0 mol% Pd loading. Top spectrum (1) shows analytically pure SM-1.
significant amount of starting material, contributing to the reported yields greater than 100%. These results suggest that the catalyst can be effectively recycled for re-use; however, beyond the second recycle there is a drop in conversion of starting material to product noted by the presence of significant baseline impurities.

2.2 Suzuki coupling

The synthesis of the target molecule, SM-1, from synthesized (1) and commercially available (2b) starting materials using the best performing heterogeneous catalyst, SiliaCat® DPP-Pd, under microwave irradiation with lab grade reagents was investigated via Suzuki cross-coupling reaction (Scheme 2).

2.2.1 Optimization of reaction conditions. The Suzuki coupling of 2,2'-bithiophene-5,5'-diboronic acid bis(pinacol) ester and 4-bromo-N-hexyl phthalimide was carried out with 5.0 mol% Pd loadings and a DMF and K₂CO₃ solvent–base combination, chosen due to their established success in our research group.³⁹ Microwave irradiation reaction parameters were optimized based on the success demonstrated for the Stille reaction (170 °C, 20 minutes). The Suzuki coupling proved to be very sensitive to temperature; the best conversion of starting material to product occurred at 90 °C for 30 minutes, as determined by ¹H NMR spectroscopy. Elevated temperatures (≥100 °C) proved to be detrimental to the formation of product, which we have attributed to the decomposition of the boronate esters in the presence of base,³¹ while lower temperatures (≤85 °C) demonstrated an incomplete reaction. The product material obtained at 70, 90 and 110 °C with 30 minutes reaction times were analysed by ¹H NMR spectroscopy and the spectra
shown in Fig. 7, starting material $^1$H NMR spectra can be found in the ESI for comparison (S1 & S3†).

Unfortunately, full conversion of starting material was not observed for the Suzuki couplings under our selected conditions. We understand that the success of Suzuki couplings are often quite sensitive to the choice of solvent and base, perhaps further optimization of these conditions would yield improved conversion of starting material to product, this;

Scheme 2  Reaction scheme for the synthesis of the target molecule, SM-1, via SiliaCat® DPP-Pd catalyzed Suzuki cross coupling reaction under optimized microwave irradiation conditions.

Fig. 7 $^1$H NMR spectra of resultant product for the optimization of Suzuki couplings, varying temperature (2 – 4), with 5.0 mol% catalyst loading of SiliaCat® DPP-Pd. Top spectrum (1) shows analytically pure SM-1.

Fig. 8 $^1$H NMR spectra of resultant product with varying Pd loadings of SiliaCat® DPP-Pd (2 – 4), there was no product obtained from 1.0 mol% catalyst loading. Top spectrum (1) shows analytically pure SM-1.
however, was not the purpose of this study. Nevertheless, the product material can be quickly purified via flash column chromatography to give an analytically pure material while still maintaining an acceptable yield of final material (63%, in reference to moles of 2b).

2.2.2 Catalyst loadings. To further assess the efficacy of SiliaCat® DPP-Pd for Suzuki coupling reactions under our optimized reaction conditions we investigated varying the catalyst loading (Fig. 8).

Decreasing the SiliaCat® DPP-Pd loading had a significant impact on the resultant product yield. The $^1$H NMR spectra for the reactions using 10.0 and 5.0 mol% loading (Fig. 8) show that SM-1 is the major product with only small quantities of starting material and baseline impurities. Decreasing the Pd loading to 3.0 mol% results in a product material with a larger amount of baseline impurity and starting material, contributing to the high yield, furthermore, 1.0 mol% did not result in any obtained final product. Considering these results, the Suzuki coupling reaction is highly dependent on catalyst loading, where loadings less than 5.0 mol% are not sufficiently active to convert starting material to product before the aforementioned decomposition of the boronate ester functionality. On the other hand, catalyst loadings greater than 5.0 mol% did not result in a significant increase in yield or conversion to final material.

2.3 Direct heteroarylation

The synthesis of the target molecule, SM-1, from synthesized starting materials (1 and 2c) using the common catalyst Pd(OAc)$_2$ and the best performing heterogeneous catalyst, SiliaCat® DPP-Pd, is illustrated in Scheme 3.

### Table 1: Catalyst performance for the synthesis of SM-1 via direct heteroarylation

<table>
<thead>
<tr>
<th>Catalyst</th>
<th>Time (min)</th>
<th>Material Yield</th>
<th>Yield (SM-1 : 2 : 3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pd(OAc)$_2$</td>
<td>10</td>
<td>0.134 g</td>
<td>69%</td>
</tr>
<tr>
<td>SiliaCat® DPP-Pd</td>
<td>10</td>
<td>0.058 g</td>
<td>30%</td>
</tr>
<tr>
<td>SiliaCat® DPP-Pd</td>
<td>30</td>
<td>0.168 g</td>
<td>87%</td>
</tr>
</tbody>
</table>

Fig. 9: $^1$H NMR aromatic spectra of resultant material obtained from SiliaCat® DPP-Pd (4–5) and Pd(OAc)$_2$ (6) catalyzed direct heteroarylation at 5.0 mol% catalyst loading, synthesized via microwave irradiation. Spectra 1–3 shows analytically pure SM-1, SM-2, and SM-3 respectively.
SiliaCat® DPP-Pd, under microwave irradiation with lab grade reagents was investigated via direct heteroarylation (Scheme 3).

The advantages of direct heteroarylation over more traditional cross-coupling techniques have been well documented, with particular emphasis on ligand-free catalysts, no organotin or organoboron by-products and excellent atom economy. Despite these favourable characteristics, there remain some underlying issues that have impeded the widespread use of direct heteroarylation. The lack of directing groups induces complications pertaining to the selectivity of C–H bonds, leading to unwanted isomers, or cross-linked materials during polymerization reactions. While another side reaction that typically plagues phosphine-free direct heteroarylation is the homo-coupling of aryl bromides, which has been shown to be more prevalent at higher temperatures. It has been proposed that fine-tuning of reaction conditions, such as temperature, and reaction time may subdue these other products. Considering the successful use of supported Pd catalysts for intramolecular direct heteroarylation, we sought to investigate the potential use of SiliaCat® DPP-Pd for intermolecular direct heteroarylation with optimized reaction conditions to preclude the formation homo-coupled aryl bromides, while also achieving the desired selectivity.

2.3.1 Catalyst evaluation. The optimized procedure for the synthesis of SM-1 via microwave irradiation with Pd(OAc)₂ catalyst has been previously reported, and based on this we were able to optimize a procedure for use with the SiliaCat® DPP-Pd catalyst. The performances of both catalysts are summarized in Table 1, the yield was obtained from the product material to the desired product with residual baseline impurities, indicating a step-wise reaction. This serves to highlight the viability of SiliaCat® DPP-Pd for direct heteroarylation, where the homo-coupled aryl bromide product is not favoured under our optimized microwave irradiation conditions. Furthermore, SiliaCat® DPP-Pd demonstrated appropriate C–H bond selectivity, which was exclusive to the 2-position of the starting material, 2c, as confirmed by 2-D ¹H NMR (Fig. S6f).

3. Conclusion
We have investigated the utility of commercially available heterogeneous catalyst, SiliaCat® DPP-Pd, for the formation of a high performance molecular semiconductor via three common carbon–carbon bond forming reactions.

Stille reaction protocols have highlighted the excellent performance of SiliaCat® DPP-Pd in comparison to homogeneous catalyst alternatives and demonstrated effective conversion of starting material to product with catalyst loadings down to 0.1 mol%. SiliaCat® DPP-Pd proved to be tolerant to both lab grade reagents and the capacity for two-fold recyclability without any significant impact on the material product and the respective yield.

Suzuki couplings with SiliaCat® DPP-Pd proved to be sluggish, where acceptable product formation was only achieved at moderate temperatures and with high catalyst loading required to obtain an acceptable conversion of starting material to the desired product.

SiliaCat® DPP-Pd was remarkably effective for direct heteroarylation-type reactions. The use of a heterogeneous catalyst in place of the customary homogeneous catalyst, Pd(OAc)₂, significantly reduced the formation of homo-coupled aryl bromides while also demonstrating a more selective ‘step-wise’ reaction, through which a mono-substituted compound is formed first, and thus requiring prolonged reaction times to obtain the desired bis-substituted product.

The robust and efficient performance of SiliaCat® DPP-Pd coupled with its capacity to be used and stored under ambient conditions should be extremely useful for both routine and selected synthesis of organic semiconductors relevant to the field of organic electronics, in particular photovoltaics and thin-film transistors.
4.4 Starting materials synthetic procedure
Starting materials 2a\textsuperscript{28} and 2e\textsuperscript{29} were synthesized according to their respective literature procedures.

4.5 Microwave Stille reaction synthetic procedure
4-Bromo-N-hexyl phthalimide (0.252 g, 0.81 mmol), 5,5'-bis-(trimethylstannyl)-2,2'-bithiophene (0.200 g, 0.41 mmol) and Pd catalyst were loaded into a 10 mL microwave vial with a stir bar. 3 mL of anhydrous toluene was added as the solvent and the reaction vial sealed under inert (N\textsubscript{2}) atmosphere. The reaction vial was placed in a microwave and heated for 5 min at 100 °C and then 20 min at 170 °C. After the vial had cooled to ambient temperature the contents were washed from the vial using 100 mL of CH\textsubscript{2}Cl\textsubscript{2}. To this solution 2 g of 10% K\textsubscript{2}CO\textsubscript{3}–90% silica-gel was added and stirred for 10 minutes. The solution was filtered through a silica plug eluting with 200 mL of a 10% NEt\textsubscript{3}–90% CH\textsubscript{2}Cl\textsubscript{2} solution. Solvent was removed using a rotary evaporator and the resultant solid collected via filtration and washed with 50% aqueous MeOH solution. The collected solid was dried in vacuo and weighed to give material yield.

4.6 Conventional Stille reaction synthetic procedure
4-Bromo-N-hexyl phthalimide (0.252 g, 0.81 mmol), 5,5'-bis-(trimethylstannyl)-2,2'-bithiophene (0.200 g, 0.41 mmol) and Pd catalyst were loaded into a round bottom flask with a stir bar. 10 mL of lab grade toluene was added to the flask and the flask fitted with a reflux condenser. The reaction was heated to 110 °C for 24 h. After the flask was cooled to room temperature 50 mL of CH\textsubscript{2}Cl\textsubscript{2} and 2 g of 10% K\textsubscript{2}CO\textsubscript{3}–90% silica-gel was added and stirred for 10 minutes. The solution was filtered through a silica plug eluting with 200 mL of a 10% NEt\textsubscript{3}–90% CH\textsubscript{2}Cl\textsubscript{2} solution. Solvent was removed using a rotary evaporator and the resultant solid collected via filtration and washed with 50% methanol, 50% water solution. The collected solid was dried in vacuo and weighed to give material yield.

4.7 Catalyst recyclability studies
Synthetic set up and reaction conditions were same as described in the microwave synthetic procedure. After the reaction vial had cooled the solution was poured into 50 mL of CH\textsubscript{2}Cl\textsubscript{2}. The solution was passed through a frit to isolate the supported catalyst. The recovered catalyst was washed with 50 mL of CH\textsubscript{2}Cl\textsubscript{2}, collected and dried in vacuo. The recovered catalyst was weighed and stored until further use. The filtrate was worked up as described previously above.

4.8 Microwave Suzuki coupling synthetic procedure
4-Bromo-N-hexyl phthalimide (0.148 g, 0.48 mmol), 2,2'-bithiophene-5,5'-diboronic acid bis(pinacol) ester (0.100 g, 0.24 mmol), K\textsubscript{2}CO\textsubscript{3} (0.079 g, 0.57 mmol) and SiliaCat® DPP-Pd catalyst were loaded into a 2–5 mL microwave vial with a stir bar. 4 mL of bench top N,N-dimethylformamide (DMF) was added as the solvent and the reaction vial sealed under inert (N\textsubscript{2}) atmosphere. The reaction vial was placed in a microwave reactor and heated for 30 min at 90 °C. After the vial had cooled to ambient temperature the contents were washed from the vial using 100 mL of CH\textsubscript{2}Cl\textsubscript{2}. To this solution 1 g of silica-gel was added and stirred for 10 minutes. The solution was filtered through a silica plug eluting with 200 mL of a 10% NEt\textsubscript{3}–90% CH\textsubscript{2}Cl\textsubscript{2} solution. Solvent was removed using a rotary evaporator and the resultant solid was collected via filtration and washed with 50% aqueous MeOH solution. The collected solid was dried in vacuo and weighed to give material yield.

4.9 Microwave direct heteroauration synthetic procedure
4-Bromo-N-hexyl phthalimide (0.188 g, 0.61 mmol), 2,2'-bithiophene (0.052 g, 0.31 mmol), potassium carbonate (0.208 g, 1.50 mmol), pivalic acid (0.023 g, 0.23 mmol) and SiliaCat® DPP-Pd catalyst were loaded into a 2–5 mL microwave vial with a stir bar. 4 mL of bench top N,N-dimethylacetamide (DMA) was added as the solvent and the reaction vial sealed under inert (N\textsubscript{2}) atmosphere. The reaction vial was placed in a microwave and heated for 30 min at 100 °C. After the vial had cooled to ambient temperature the contents were precipitated into 100 mL of H\textsubscript{2}O and allowed to stir for 1 hour. The solid precipitate was isolated by filtration and dissolved with 100 mL of CH\textsubscript{2}Cl\textsubscript{2}. To the filtrate, 1 g of silica-gel was added and stirred for 10 minutes. The solution was filtered through a silica plug eluting with 200 mL of a 10% NEt\textsubscript{3}–90% CH\textsubscript{2}Cl\textsubscript{2} solution. Solvent was removed using a rotary evaporator and the resultant solid collected via filtration and washed with a 50% aqueous MeOH solution. The collected solid was dried in vacuo and weighed to give material yield.

4.10 Analytical purification
The product material (0.207 g, 0.33 mmol) was dissolved in CH\textsubscript{2}Cl\textsubscript{2} (50 mL) and liquid loaded onto a commercially available SiliaSep™ 25 g cartridge. Automated column chromatography was completed using a Biotage® Isolera flash system and a pentanes–CH\textsubscript{2}Cl\textsubscript{2} gradient with the product eluting in 100% CH\textsubscript{2}Cl\textsubscript{2}. The product was isolated as an orange solid in 64% yield (0.130 g, 0.21 mmol) in reference to the initial material product.

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References