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Selective degradation in aliphatic block copolyesters by controlling the heterogeneity of the amorphous phase†

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Controlling the course of the degradation of aliphatic polyesters is a key question when designing new degradable materials. It is shown herein that it is possible to predetermine the degradation path of aliphatic block copolyesters by controlling the heterogeneity of the amorphous phase, which in turn regulates the availability of the hydrolyzable groups in the polyester backbone. To demonstrate these processes, we synthesized a set of degradable materials based on poly(L-lactide) (PLLA), poly(ε-decalactone) (PeDL) and poly(ε-caprolactone) (PCL) with varying compositions. The materials were subjected to hydrolysis for a six months period. The materials composed of PLLA and PeDL exhibited a heterogeneous amorphous phase, whereas the materials composed of PCL and PeDL presented a more homogeneous phase. The kinetics of the degradation indicated that the slowest degradation rate was observed for the more homogeneous compositions. The degradation path of the heterogeneous amorphous phase materials was driven by a random chain scission process, whereas the more homogeneous composition presented a degradation path driven by a more selective chain scission. The confinement of the amorphous phase by the more hydrolytically stable PeDL permitted a selective degradation of the available hydrolyzable groups. The random and more selective chain scission processes were further verified by using previously determined molecular modeling based on Monte Carlo procedures. Topographical images and thermal analyses of the materials under different degradation periods correlated with the proposed degradation paths. Detailed insights and the ability to predetermine the degradation pathways of aliphatic polyesters will continue to expand the great potential of renewable materials and their use in specific applications for a future sustainable society.

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Introduction

A paradigm shift has occurred in the field of biodegradable polymers, in which the current trend is to design and synthesize polymers with unique chemistry and diverse structures that can tailor their properties towards specific applications while taking into consideration sustainability in their creation.^{1–3} This environmentally responsible approach contemplates the use of materials from renewable feedstock and further engineering of degradation pathways under a reasonable timeframe. However, taking “full advantage” of these materials is hindered by some unsolved problems. Among these challenges is the lack of deep insight and true understanding

of the degradation paths of the newly designed materials. The most extensively investigated group of degradable polymers is the polyesters, which are polymerized from cyclic lactones and lactides. The abundance of these polymers can be attributed to the immense monomer diversity and synthetic versatility of this group of monomers.⁴

Degradation of these polymers can be both a desirable and undesirable process depending on the time of occurrence. Therefore, by controlling this phenomenon, it is possible to predict the lifetime of materials and tailor them to specific needs. Polyester degradation occurs primarily by chain scission of the main or side chains of the polymer and can be induced by hydrolysis. During hydrolysis, the degradation occurs through cleavage of hydrolytically sensitive bonds in the polymer backbone, finally leading to disintegration of the material. Most polyesters undergo bulk erosion by random scission of the ester group, starting with water uptake, followed by ester bond cleavage, resulting in low molar mass compounds that further autocatalyze the reaction until they are small enough to be released into the medium.⁵ The

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diffusion of the soluble oligomers into the surrounding medium depends on factors such as the polymer's molar mass, the sample thickness and the macromolecular conformation. The size of the sample is very important because, as for polylactide (PLA), the degradation of thick samples in aqueous media (>1 mm) occurs faster in the inner parts of the samples than near the surface. This leads to a drastic disintegration of the sample due to burst-release of accumulated degradation products.⁶ It has recently also been demonstrated that in thin PLA samples a burst-release of the degradation products can occur if the degradation medium suppresses the diffusion of the oligomers into the milieu.⁷ The hydrolysis mechanism in polyesters is typically random; however, a more selective hydrolysis is obtained by choosing the distribution of the hydrolyzable groups within the polymer backbone. The first stage of degradation occurs in amorphous regions mainly because water penetration is facilitated through a disordered network of polymer chains, giving rise to more space and mobility for the non-degraded chains, enhancing reorganization, and thus increasing crystallinity.⁸

Because the processes involving polymer erosion are multi-variable dependent, the research in this area has used modeling to obtain full comprehension. Several studies have addressed these processes by simulating the degradation course using modeling procedures.^{9–12} Significant insights into the hydrolysis of polyesters have been achieved by simulating the mechanisms behind the degradation of different systems, such as PLA.^{13,14}

Today, PLA and poly(ϵ -caprolactone) (PCL) are among the most studied biodegradable polyesters because of their relatively good mechanical properties, biodegradability and biocompatibility.^{15–19} These polymers present high crystallinity, thus to further extend their range of properties, new polymers such as poly(1,5-dioxepan-2-one) (PDXO)^{20,21} and poly(ϵ -decalactone) (PeDL)^{22–24} have been suggested and used as comonomers in block sequences to provide new properties. PeDL in combination with PLLA leads to the possibility of producing materials with thermoplastic elastomeric properties because of the limited secondary interactions between PLLA and PeDL resulting in hard and soft domains.^{24,25} Degradable block copolymers have attracted much attention in the scientific community because of the wide range of possibilities to create new materials with tailored mechanical properties and degradability.^{26–34} In terms of degradation, past research has mostly focused on how the degradation path is altered as a function of bulk modifications in the material.^{28,35–41} However, we have previously shown that it is also possible to tailor the degradation path of PLLA-based materials by means of specific interactions between polymer pairs responsible for blend compatibility.^{41,42} In light of this finding, to expand this concept into the design of aliphatic block copolymers, the effect of compatibility between the comonomers in the composition on the degradation path of the material needs to be understood. Our aim is to design a degradation model of aliphatic block copolymers based on the notion that the interaction between the cocomponents would influence the

compatibility of the amorphous phase and hence the path of degradation. It is well documented that degradation begins in the amorphous regions; hence, by controlling this first step of degradation it should be possible to predetermine the entire path of the degradation. By choosing comonomers with differences in crystallinity and hydrolytic stability, we hypothesize that this would lead to an amorphous phase with diverse heterogeneity that will influence the availability of the hydrolyzable groups and, consequently, the path of degradation. To achieve this goal, we have carefully chosen and synthesized a series of different block copolymers with various block compositions using PLA, PCL and PeDL as the comonomers.

Results and discussion

The key question when using degradable polymers is how to predict and control the course of degradation. This will enable the production of renewable and degradable materials with tuned degradability for specific applications. Herein, we have prepared and chosen a group of materials with clear differences in molecular structure (Fig. 1) and physical properties, with a heterogeneous or more homogeneous amorphous phase, to influence the selective hydrolysis of aliphatic polyesters. The copolymer microstructure was determined from the chemical shifts of the carbonyl carbons in ¹³C NMR spectra (Fig. 2). The sequential monomer addition of LLA and CL to the macroinitiator of ϵ DL (Scheme 1) yielded pure tri-block and diblock copolymers, indicating low degree of transesterification. Furthermore, end-groups detected in the ¹H NMR spectra of the copolymers indicated that transesterification reactions leading to cyclization were discouraged (Fig. S5 and S6†). The properties of the materials before hydrolysis are presented in Table 1. The material IDs are represented by the polymers and the compositions of the initial feed of each block in the composition. The films used for hydrolysis could show differences between the bottom and top surfaces due to the fabrication method. It has been reported that the film surface in contact with the glass surface could be smoother

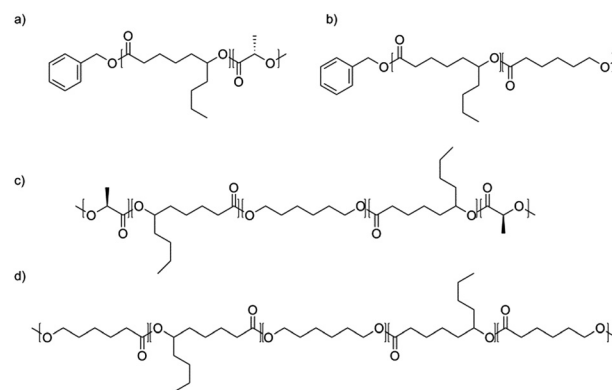


Fig. 1 Molecular structure of (a) P ϵ DL₅₀PLLA₅₀, (b) P ϵ DL₅₀PCL₅₀, (c) PLLA₃₃P ϵ DL₃₃PLLA₃₃ and (d) PCL₃₃P ϵ DL₃₃PCL₃₃ after synthesis.



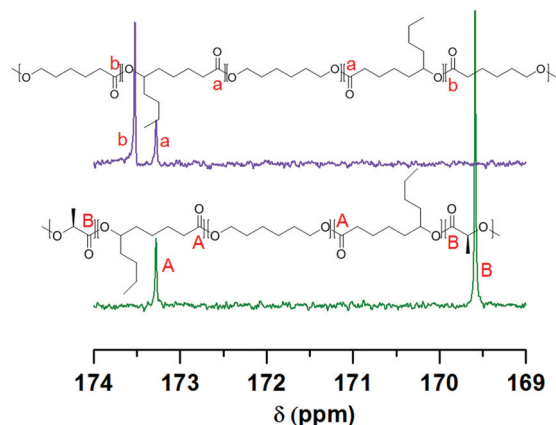
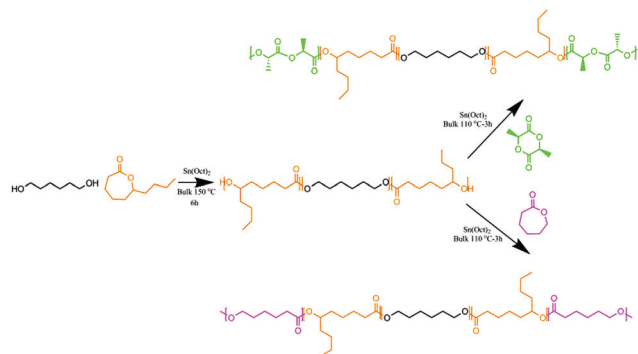


Fig. 2 ^{13}C NMR spectra of the carbonyl region with peak designation of $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$ (top) and $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ (bottom) after synthesis.



Scheme 1 Depiction of the monomer addition strategy for the copolymerization of ϵ -Decalactone and L-Lactide, and of ϵ -Decalactone and ϵ -Caprolactone using $\text{Sn}(\text{Oct})_2$ as catalyst and 1,6-hexanediol as initiator.

than the surface in contact with the air. This affects the wettability and further surface interaction with for example the adherence of microorganisms.⁴³ However, this does not affect the bulk properties of the materials which are the changes report in the present article.

The composition of the copolymers was close to the theoretical values prior to synthesis. The materials presented molar masses in the same range with relatively low dispersity (D) values between 1.2 and 1.3. However, dissimilarities were perceived between the two methods used for the molar mass calculation. SEC differentiates the polymers by their hydrodynamic volume and when using polystyrene standards, as in our case, has been reported to overestimate the molar mass of common linear polyesters.⁴⁴ In the case of PeDL, there is an underestimation of the molar mass by SEC using polystyrene standards as a result of suppression of the polymer chain hydrodynamic volume by the solvent polarity.²⁴ PeDL is completely amorphous with a T_g of -54°C . The materials with PeDL and PLLA in the composition, *i.e.*, $\text{PeDL}_{50}\text{PLLA}_{50}$ and $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$, demonstrated two separated amorphous phases for both compositions with the presence of two T_g s corresponding to the PeDL and PLLA segments at -49 and 48°C , and -52 and 53°C , respectively. These compositions showed crystallization induced by the semicrystalline PLLA block. Alternatively, the copolymers composed of PeDL and PCL, *i.e.*, $\text{PeDL}_{50}\text{PCL}_{50}$ and $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$, exhibited one amorphous phase for both compositions with the presence of one T_g at -55 and -57°C , respectively. This indicates that the two components form a more homogeneous amorphous region opposed to when both PeDL and PLLA are present in the composition. The increased homogeneity in the amorphous regions in the PCL and PeDL triblock polymer was confirmed by DMA analysis with the presence of one T_g at -43°C , that is lower than the T_g at -46°C for pure PCL (Fig. S1†). The dissimilar T_g values obtained from DSC and DMA analysis, have been reported to differ between 10 – 30°C due to the variations in experimental details such as heating rate for DSC and frequency for DMA.⁴⁵ The latter materials showed crystallization behavior induced by the semicrystalline PCL block. The T_g of these copolymers with miscible comonomers was then theoretically calculated according to the Fox equation (eqn (4)), obtaining a T_g of -57 and -58°C for $\text{PeDL}_{50}\text{PCL}_{50}$ and $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$, respectively. The systems were subsequently hydrolyzed in water for six months, during which time, changes in molar mass, thermal properties, topography, mass loss and pH were determined at different time periods.

Table 1 Molar mass, dispersity and copolymer composition of the materials before hydrolysis

Material ID	Copolymer block composition ^a	Copolymer block composition ^b	M_n^b (Da)	M_n^c (Da)	D^c	T_g^d ($^\circ\text{C}$)	w_c^d (%)
PeDL ₁₀₀	1	—	—	30 300	1.2	-54 ± 1	—
PLLA ₁₀₀	1	—	—	86 000	1.3	52 ± 0	48 ± 0
PCL ₁₀₀	1	—	—	63 900	1.2	-58 ± 0	51 ± 1
PeDL ₅₀ PLLA ₅₀	1 : 1	1 : 0.7	57 500	28 600	1.1	$-49 \pm 1; 48 \pm 1$	42 ± 1
PeDL ₅₀ PCL ₅₀	1 : 1	1 : 0.9	74 900	44 200	1.3	-55 ± 1	51 ± 0
PLLA ₃₃ PeDL ₃₃ PLLA ₃₃	1 : 1 : 1	1 : 1.1 : 1	51 000	45 000	1.2	$-52 \pm 1; 53 \pm 0$	60 ± 1
PCL ₃₃ PeDL ₃₃ PCL ₃₃	1 : 1 : 1	1 : 1.1 : 1	44 100	47 500	1.3	-57 ± 1	48 ± 0

^a Theoretical composition. ^b Determined from ^1H NMR spectra by comparing the integrals of the monomers and initiator. ^c Determined by SEC using CHCl_3 as the eluent and polystyrene standards. ^d Determined by DSC. Values normalized to the weight fraction.



Hydrolysis-induced molar mass changes

The changes in molar mass for the two different systems, *i.e.*, more homogeneous amorphous phase or heterogeneous amorphous phase, presented different behaviors (Fig. 3). Comparing materials with more heterogeneous amorphous phases, *i.e.*, PLLA and PDL, the diblock PDL₅₀PLLA₅₀ has a degradation behavior in between that of the triblock PLLA₃₃-PDL₃₃PLLA₃₃ and PLLA₁₀₀. The triblock PLLA₃₃PDL₃₃PLLA₃₃, however, exhibits a behavior in between that of the two homopolymers, *i.e.*, PDL₁₀₀ and PLLA₁₀₀. PDL₁₀₀ portrayed a slow degradation process where ~90% of its molar mass remains after six months of degradation. As a consequence, when introducing the amorphous sequence in the middle block of the PLLA₃₃PDL₃₃PLLA₃₃, the molar mass only decreased ~30% during 133 days of degradation, whereas PLLA₁₀₀ lost ~90% of its molar mass in the same time period. In the case of systems with a more homogenous amorphous phase, *i.e.*, PCL and PDL-based systems, the largest loss in molar mass was observed for PCL₁₀₀, which still retained ~70% of its initial

molar mass after six months of degradation. The addition of PDL in the composition of PCL-based copolymers, *i.e.*, PDL₅₀PCL₅₀ and PCL₃₃PDL₃₃PCL₃₃, led to a slower degradation in comparison to the PCL homopolymer. The molar mass changes were used to follow the kinetics of the degradation by the calculation of the hydrolytic degradation rate constants (*k*) during the degradation period of six months according to eqn (2).

The *k* values were estimated from the logarithmic *M_n* curves relative to the degradation time (Fig. S2†). PDL₁₀₀ exhibited the slowest degradation rate value with one degradation stage and a decrease of 4.7×10^{-6} (days⁻¹). PCL₁₀₀ and PLLA₁₀₀ were determined to have faster degradation rates of 1.9×10^{-5} (days⁻¹) and 2.17×10^{-2} (days⁻¹), respectively. In comparison to PCL₁₀₀, the degradation of PDL₁₀₀ was ~4 times slower, whereas compared to PLLA₁₀₀, the degradation of PDL₁₀₀ was ~4000 times slower. These results indicate that PDL₁₀₀ is more hydrolytically stable than PCL₁₀₀ and much more hydrolytically stable than PLLA₁₀₀. The fast degradation of PLLA₁₀₀ was comparable to our previous results on hydrolysis of PLLA materials in the first stage of degradation.^{41,46} In the case of the diblock materials PDL₅₀PLLA₅₀ and PDL₅₀PCL₅₀, the degradation rates were 9.1×10^{-3} and 8.9×10^{-6} , respectively. With a diblock composition of PDL and PLLA, the degradation was ~1000 times faster than for the diblock composed of PDL and PCL.

The degradation behavior of the diblock composed of PDL and PCL had a slower degradation rate than the combination of PDL and PLLA because their respective homopolymers are hydrolytically more stable during the time of hydrolysis. For the triblock composed of PDL and PLLA, the degradation was much slower compared to that of the PLLA homopolymer, most likely because of the slower degradation of the central PDL block. A chain scission in a flanking PLLA block in the triblock has less effect on the molar mass than a random chain scission in the PLLA homopolymer because the flanking PLLA blocks are relatively short. Analogously, a chain scission in the PLLA block has a larger effect on the molar mass in the diblock compared to the triblock copolymer. This is the main reason for the difference in hydrolytic stability between the triblock and diblock of the PDL and PLLA copolymer. The triblock copolymers PCL₃₃PDL₃₃PCL₃₃ and PLLA₃₃PDL₃₃PLLA₃₃ had a decrease in molar mass at a rate of 0.1 and 0.3×10^{-2} (days⁻¹), respectively. The degradation of the PLLA-based triblock was ~3 times faster than that of the PCL-based triblock. However, the degradation of PLLA₃₃PDL₃₃PLLA₃₃ was much slower than PLLA₁₀₀ even when PLLA is the major component.

Proposed hydrolysis routes

The copolymer composition, *i.e.*, the nature of the comonomers, induced changes in the degradation process (Fig. 3). The secondary interactions between the cocomponents amorphous phases as well as the hydrolysis stability of the components drive the path of the hydrolysis as demonstrated by the different hydrolysis patterns. The degradation process then indicates that two different degradation pathways occur during

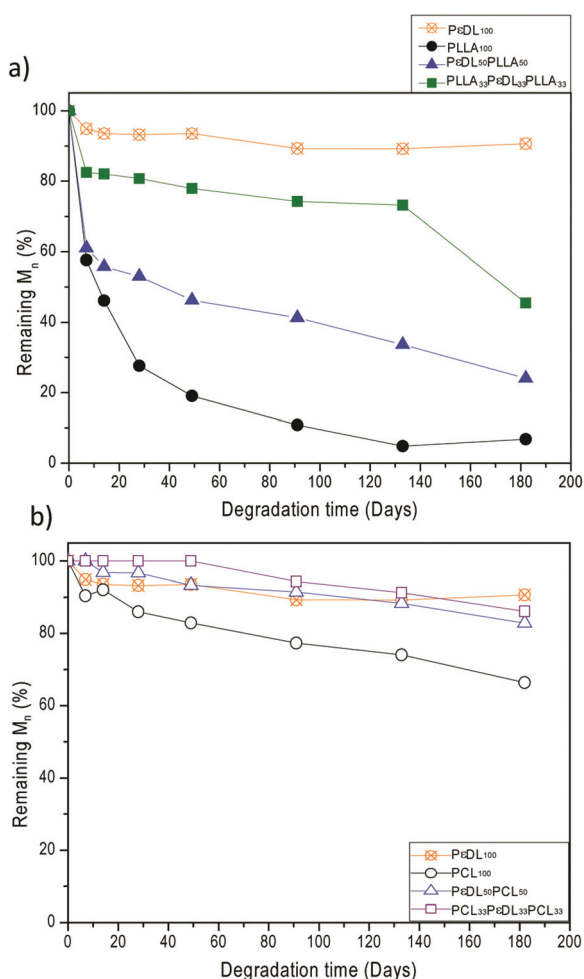


Fig. 3 (a) Molar mass changes of PLLA and PDL homo-, di-, and tri-block copolymers. (b) Molar mass changes of PCL and PDL homo-, di-, and tri-block copolymers under hydrolysis in water at 37 °C.



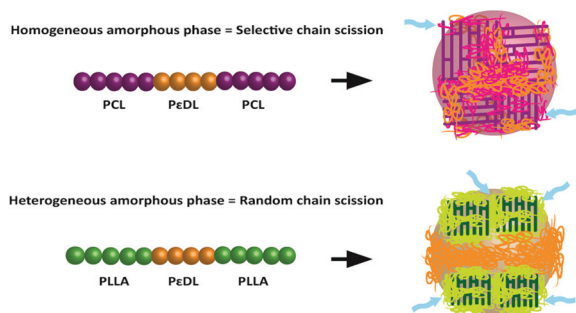


Fig. 4 Proposed degradation routes for copolymers presenting more homogeneous amorphous phase regions, as demonstrated by $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$, and for copolymers with heterogeneous amorphous regions, as demonstrated by $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$, under hydrolysis in water at 37 °C.

hydrolysis and depend on the comonomer composition (Fig. 4). The first path occurs when two components interact in a single more homogeneous amorphous phase, which is the case in $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$. The degradation process of this copolymer proceeded such that the more hydrolytically stable PeDL segments protect and render the amorphous regions containing PCL segments less available for degradation. The slow degradation occurs selectively starting from the unprotected amorphous PCL edges until it reaches the center, at which point both amorphous miscible phases will begin to degrade.

The second path occurs when there are two phase-separated components leading to a more heterogeneous amorphous region, which is the case demonstrated by $\text{PLLA}_{33}\text{PeDL}_{33}$.

PLLA_{33} . For this combination, the hydrolysis occurs through a random chain scission of the much faster degrading PLLA amorphous segments. The proposed routes correlate with the degradation profiles obtained by monitoring the remaining molar mass during the hydrolysis (Fig. 3). For $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$, despite the slow degradation process, it follows the line of its respective diblock $\text{PeDL}_{50}\text{PCL}_{50}$. For $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$, random chain scission is observed as the degradation profile is in between the PeDL_{100} and the $\text{PeDL}_{50}\text{PLLA}_{50}$, where the latter resembles the degradation pattern of both PLLA_{100} and PeDL_{100} . The degradation line of $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ then follows a degradation path in between that of its predecessors. These degradation patterns are verified by the changes in T_g . In Fig. S3,† it is shown that the T_g values of $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ decreases for the PLLA segments, whereas it remains stable for the PeDL comonomer, indicating that only the PLLA segments have degraded.

The two systems composed of either a heterogeneous amorphous phase, *i.e.*, PeDL and PLLA, or a more homogeneous amorphous phase, *i.e.*, PeDL and PCL, are differentiated by the presence of a high or low amount of secondary interactions between the amorphous phases in the copolymer composition. This behavior of the amorphous phases was assessed by the presence of one or two glass transition temperatures in the thermal analysis as well as by atomic force microscopy (AFM). Therefore, to verify the proposed degradation routes, the path of the degradation for the triblocks $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$ and $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ was followed by AFM. AFM phase images were then selected to show the effect of secondary interactions between block cocomponents on the degradation process under different hydrolysis conditions (Fig. 5). For the combination of PLLA and PeDL, $\text{PLLA}_{33}\text{PeDL}_{33}$

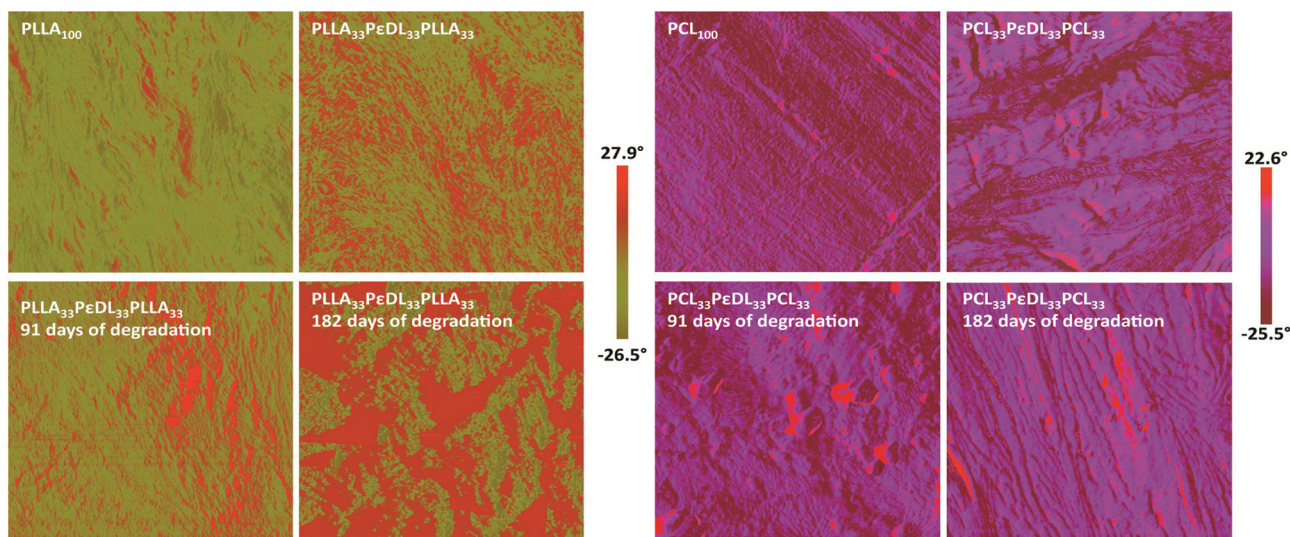


Fig. 5 Representative AFM phase images of the copolymers before and during hydrolysis from the top surface of the films. Left: PLLA_{100} and $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ before hydrolysis, $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ after 91 days of degradation and $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$ after 182 days of degradation. Right: PCL_{100} and $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$ before hydrolysis, $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$ after 91 days of degradation and $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$ after 182 days of degradation. All AFM images were scanned over an area of $5\ \mu\text{m} \times 5\ \mu\text{m}$.



PLLA₃₃ showed two phases corresponding to crystalline (green phase) and amorphous (orange phase) regions before degradation, where the P ϵ DL domains are spread along the matrix. After 91 days of degradation, the P ϵ DL microdomains appeared to begin merging. Finally, after 182 days of degradation, the P ϵ DL segments are more evident, indicating that only the PLLA segments are degrading and that the phase separation still remains. These results corroborate with the changes in T_g for this formulation (Fig. S3† and 5). In the case of the combination represented by PCL and P ϵ DL, PCL₃₃P ϵ DL₃₃PCL₃₃ before degradation demonstrates a single phase where the soft domains (orange phase) seem to coalesce into the PCL matrix (purple phase). After 91 and 182 days of degradation, no significant changes were observed between the phases, confirming the slow degradation process demonstrated by this formulation.

Simple chain scission process using Monte Carlo simulation

Polymer degradation of aliphatic polyesters primarily occurs by scission of the main or side chains of the polymer. Guaita *et al.*⁹ investigated Monte Carlo simulations in polymer degradation where volatilization is excluded and it is assumed that the degradation is essentially a chain scission process. In this simulation, it is assumed that macromolecule fragments interact with each other, but the possibility of branched molecule formation is neglected. To verify our proposed degradation routes, where random chain scission occurs when two comonomers are present in a heterogeneous amorphous region, we applied the equations obtained by the above mentioned Monte Carlo simulation to our copolymer systems. This type of process, where the degradation occurs exclusively by chain scissions, is either random or nonrandom. In the simulation, it was found that in the polymer degradation processes, the randomness of the chain scissions can be investigated by following the line of the dispersity (\bar{D}) as a function of the degradation time. If the scissions are random, the \bar{D} trend line approaches an equilibrium value of 2. If the trend does not approach the value of 2, the scission near the center of the molecule is more likely to occur, *i.e.*, bonds located in specific positions are preferably broken. By applying the following simple scission process relation to our system

$$S = \frac{DP_0}{DP_n} - 1$$

where S is the number of scissions per initial molecule, DP_0 is the initial number-average degree of polymerization and DP_n is the number-average degree of polymerization after the scission process, and plotting \bar{D} as a function of S under the degradation period, similar trends to those achieved by the simulation were obtained. The simulation data for polymers with \bar{D} values of ~ 1.1 gave random scissions when the ratio of DP_0/DP_n approached a value of 2. The \bar{D} lines of the PLLA₃₃P ϵ DL₃₃PLLA₃₃ and PCL₃₃P ϵ DL₃₃PCL₃₃ diverge during the degradation process (Fig. 6). In the case of PLLA₃₃P ϵ DL₃₃PLLA₃₃, the dispersity values tended to increase, characteristic of a random chain scission process. However,

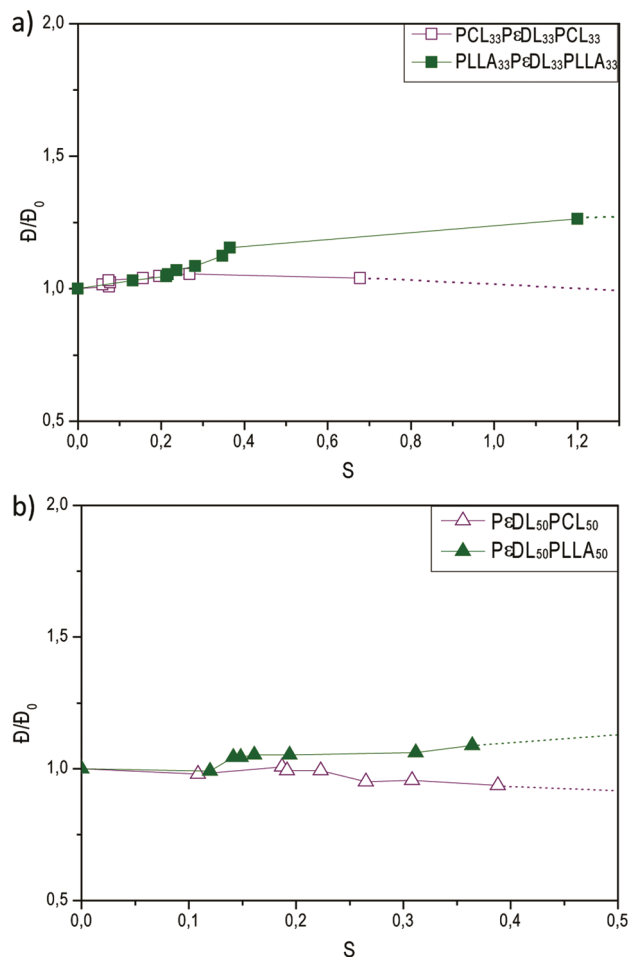


Fig. 6 Relative dispersity values (\bar{D}/\bar{D}_0) normalized to the initial fraction as a function of the number of scissions per original molecule for (a) PLLA₃₃P ϵ DL₃₃PLLA₃₃ and PCL₃₃P ϵ DL₃₃PCL₃₃; (b) P ϵ DL₅₀PLLA₅₀ and P ϵ DL₅₀PCL₅₀ copolymers under hydrolysis in water at 37 °C.

PCL₃₃P ϵ DL₃₃PCL₃₃ tends to deviate to lower values, indicating that a more selected scission occurred during the degradation period. This finding correlates to our proposed hydrolysis routes (Fig. 4). The same approach was applied to the diblock copolymers and analogous trends were observed, where the \bar{D} lines of P ϵ DL₅₀PCL₅₀ and P ϵ DL₅₀PLLA₅₀ diverged towards lower and higher values, respectively, demonstrating a controlled and a random chain scission, respectively. In random chain scission, as in PLLA₃₃P ϵ DL₃₃PLLA₃₃, each ester bond has the same probability of cleavage independent of its length. When bonds located in different positions have unequal probability of being cleaved, nonrandom scission occurs, as shown for PCL₃₃P ϵ DL₃₃PCL₃₃ where the more hydrolytically stable P ϵ DL block protects the PCL segments. It has been demonstrated that for high molar mass samples, one random chain scission has a greater impact on the molar mass than 1000 end or selective scissions, indicating that random chain scissions control molar mass reduction.⁴⁷ This correlates with the faster degradation rate presented by the P ϵ DL- and PLLA-based systems in contrast to the P ϵ DL and PCL-based copolymers.



Secondary interactions in the amorphous phase influence the hydrolysis process

The interaction between the amorphous phases influences the changes in the glass transition temperature (T_g) and the crystallinity (w_c) of the final polymer. The increase in crystallinity may be a result of crystallized oligomers and monomers during the degradation and the faster degradation of the amorphous regions that increase the overall crystallinity. For P ϵ DL₅₀PLLA₅₀, two clear phases are observed by the appearance of two T_g values corresponding to the P ϵ DL and PLLA components (Table 1). After 91 days of hydrolysis, only the T_g of P ϵ DL was detected and still remained after six months of degradation (Fig. S3†). The melting peak corresponding to the PLLA component broadened and shifted to the right/left during hydrolysis. These results indicate that during degradation, only the PLLA component was affected. In the case of PLLA₃₃P ϵ DL₃₃PLLA₃₃, two amorphous phases were still observed; however, after 91 days of degradation, the T_g of P ϵ DL became increasingly difficult to detect. This result is likely because of the lower content of P ϵ DL in the copolymer composition of PLLA₃₃P ϵ DL₃₃PLLA₃₃ than in P ϵ DL₅₀PLLA₅₀. The melting peak also decreased and shifted during the degradation process for PLLA₃₃P ϵ DL₃₃PLLA₃₃. For the combination of PCL and P ϵ DL, no phase separation was observed. The T_g for P ϵ DL₅₀PCL₅₀ decreased during hydrolysis but was still visible after 182 days of degradation. For PCL₃₃P ϵ DL₃₃PCL₃₃, only one broad T_g was detected by DSC at -57°C before hydrolysis, which decreased during degradation. Despite this composition presenting a slow degradation, the T_g was difficult to detect at later degradation stages. The detection of T_g in highly crystalline materials by the commonly accepted method of comparing specific crystals heats is difficult because the disorder zones make only a small contribution to the total thermodynamic properties of the material.⁴⁸ The T_g for the P ϵ DL component in PLLA₃₃P ϵ DL₃₃PLLA₃₃ does not change during the degradation period, whereas the T_g of the PLLA blocks decreased $\sim 10^\circ\text{C}$ during hydrolysis because of the faster degradation rate of the PLLA segments in comparison to the P ϵ DL block. For PCL₃₃P ϵ DL₃₃PCL₃₃, only one nearly constant T_g was observed during the degradation period.

The crystallinity of the materials increased during hydrolysis (Fig. 7). This behavior is typical for the heterogeneous degradation process of polyesters, where the amorphous regions are degraded first and the shorter degraded chains can reorganize into a higher crystallinity material.⁴⁹ In the case of PLLA₁₀₀, P ϵ DL₅₀PLLA₅₀ and PLLA₃₃P ϵ DL₃₃PLLA₃₃, the crystallinity increased up to 133 days of degradation and subsequently began to decrease after six months of degradation, indicating that the crystalline regions began to degrade at this point. For the combination of PCL and P ϵ DL, PCL₁₀₀ underwent an increase followed by a further decrease in its crystallinity, whereas P ϵ DL₅₀PCL₅₀ and PCL₃₃P ϵ DL₃₃PCL₃₃ did not show a decrease in crystallinity in later degradation periods, indicating that the amorphous regions had not fully degraded. PLLA₃₃P ϵ DL₃₃PLLA₃₃ has a higher crystallinity than

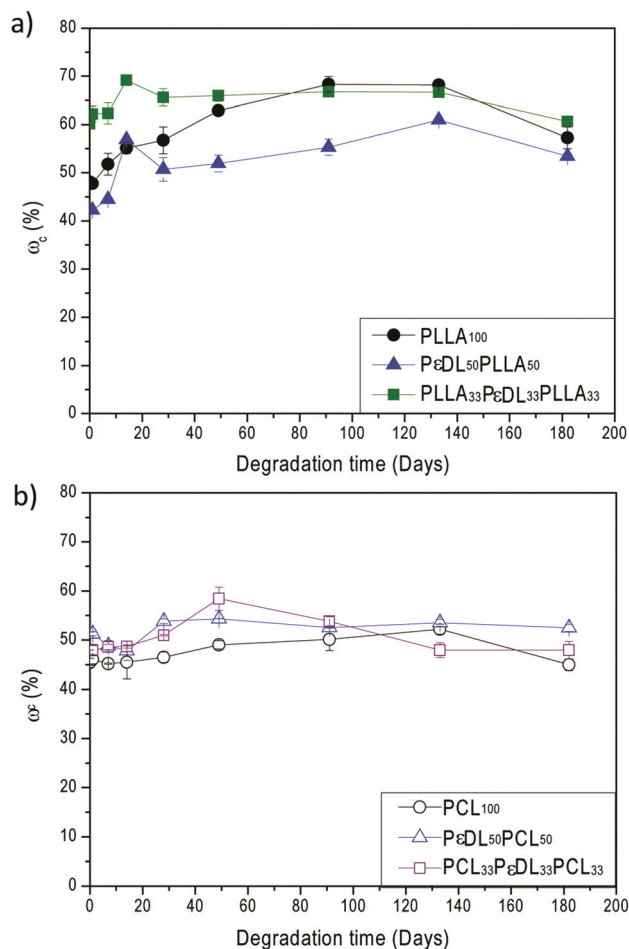


Fig. 7 Crystallinity changes of the materials determined from the 2nd heating scan thermograms after different hydrolysis times in water at 37°C .

PCL₃₃P ϵ DL₃₃PCL₃₃ prior to hydrolysis, nevertheless the degradation rate of the latter was much slower (Fig. 3). This corroborates our hypothesis that factors such as molecular interaction clearly affect the hydrolysis path of the designed polymers.

The morphology of all materials differed due to the dissimilar molecular arrangement in the compositions (Fig. 8). Two distinctive phases were observed in the diblock and triblock copolymers. In the case of P ϵ DL₅₀PLLA₅₀, the P ϵ DL phase (dark dots) was dispersed in the PLLA matrix as compared to PLLA₁₀₀. Similarly, small areas of the P ϵ DL phase were seen in PLLA₃₃P ϵ DL₃₃PLLA₃₃, most likely because of the smaller amount of P ϵ DL in the total composition compared to P ϵ DL₅₀PLLA₅₀ (Table 1). Analogous TEM patterns have previously been observed for phase-separated copolymers.^{29,50} P ϵ DL₅₀PCL₅₀ demonstrated a particular molecular arrangement, with a more homogeneously dispersed P ϵ DL phase in the matrix compared to PCL₁₀₀. PCL₃₃P ϵ DL₃₃PCL₃₃ demonstrated a similar molecular pattern as its analogue P ϵ DL₅₀PCL₅₀, with smaller domains more homogeneously dis-



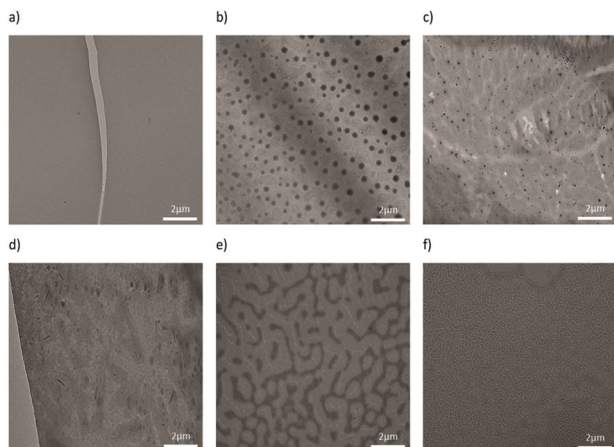


Fig. 8 TEM images of (a) PLLA₁₀₀, (b) PDL₅₀PLLA₅₀, (c) PLLA₃₃-PDL₃₃PLLA₃₃, (d) PCL₁₀₀, (e) PDL₅₀PCL₅₀ and (f) PCL₃₃PDL₃₃PCL₃₃ before hydrolysis.

persed in the matrix. The dissimilar morphological structures confirmed the different results obtained by thermal analysis (Table 1, Fig. 7 and S3†) and the topography of the compositions prior to hydrolysis (Fig. 5).

Copolymer compositional changes, mass loss and pH under hydrolysis

The composition of the copolymers portrayed small variations during the hydrolysis period (Fig. S4†). Compositional changes are closely related to mass variations. It is well known that mass changes during degradation are much slower than molar mass changes. This can be explained by the bulk degradation process experienced by most polyesters, where the mass loss begins when the water-soluble oligomers originating from the chain cleavage are small enough to diffuse from the matrix into the degradation medium.⁶

The remaining mass and the pH were also analyzed for all materials during the degradation process (Fig. 9). For the PDL- and PCL-based polymers, the mass loss was nearly invariant over the total degradation period, where the highest loss was observed for PDL₁₀₀ with ~80% of its mass remain-

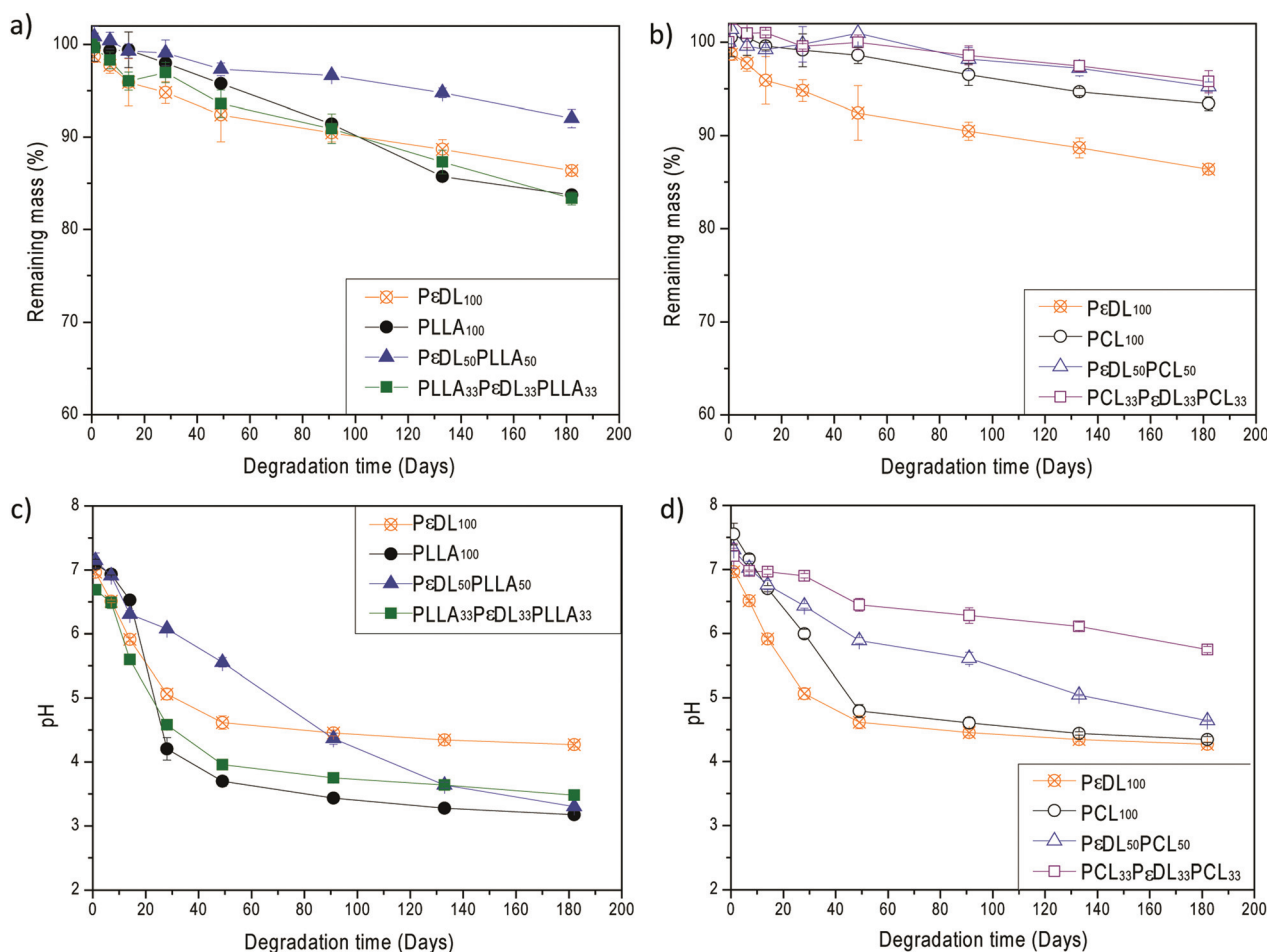


Fig. 9 (a) Remaining mass of PDL- and PCL-based copolymers; (b) remaining mass of PDL- and PLLA-based copolymers; (c) pH of PDL- and PCL-based copolymers; (d) pH of PDL- and PLLA-based copolymers after different hydrolysis times in water at 37 °C.



ing after 182 days of degradation. This result is most likely because PeDL_{100} is completely amorphous, thus the chains have more mobility to migrate to the degradation medium. In the case of the PeDL - and PLLA -based systems, the mass loss was also relatively slow in which most of the compositions, PLLA_{100} , PeDL_{100} and $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$, had a remaining mass of $\sim 80\%$ after six months of degradation. These results confirm the small compositional variations observed during degradation. The higher mass loss of PeDL_{100} can be explained by the greater water uptake of the amorphous regions than the crystalline domains. This polymer is completely amorphous (Table 1) and thus has more mobile regions that could drift in the degradation medium without degrading. The pH of the degradation medium decreased when only a small amount of the monomeric units was released into the water in all cases.

Conclusions

Predefined hydrolysis paths were achieved by controlling the heterogeneity of the amorphous phase in aliphatic block copolyesters. The availability of the hydrolyzable groups in the polymer backbone was shielded by adding a more hydrolytically stable comonomer to the composition, represented by PeDL . The different copolymers consisted of either semicrystalline PLLA together with the completely amorphous PeDL , or semicrystalline PCL with the completely amorphous PeDL , in different compositions. Copolymers that present weak or strong secondary interactions between its blocks in the amorphous phase were denoted as being heterogeneous or more homogeneous, respectively. Copolymers presenting strong secondary interactions between its blocks were characterized by the presence of a more homogeneous amorphous phase, represented by PCL and PeDL in the composition. Conversely, copolymers presenting poor secondary interactions between its block components had a heterogeneous amorphous phase, represented by PLLA and PeDL in the composition. The slowest degradation rate was observed for the more homogeneous amorphous phase compositions of PCL and PeDL , for the diblock and triblock copolymers. The molar mass changes during degradation indicated that two different degradation paths occurred during hydrolysis depending on the degree of heterogeneity of the amorphous phases. The degradation path for the copolymers with heterogeneous amorphous regions, represented by $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$, followed a random chain scission, where the PLLA side blocks were mainly affected during the degradation period. In contrast, the copolymer with a more homogeneous amorphous phase, represented by $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$, degraded *via* a more selective chain scission starting from the amorphous unprotected PCL segments. Topographical images of the materials under different hydrolysis periods confirmed the random and more selective degradation paths for the heterogeneous, *i.e.*, $\text{PLLA}_{33}\text{PeDL}_{33}\text{PLLA}_{33}$, and the more homogeneous, *i.e.*, $\text{PCL}_{33}\text{PeDL}_{33}\text{PCL}_{33}$, amorphous phases, respectively. The degradation path was independent from the degree of crystallinity before hydrolysis,

indicating that molecular interactions greatly affect the degradation of the materials. The thermal properties, topography and morphology of the materials confirmed the strong and weak secondary interactions between the PCL and PeDL , and the PLLA and PeDL , amorphous phases, respectively. Greater than 80% mass remained for all materials after six months of degradation. These results reveal how the manipulation of the amorphous phase, in aliphatic polyesters, greatly influences the degradation process. This knowledge will engender a new tool to tailor the degradation process in pursuit of greater control over polymeric structures on the molecular level. And by this, the opportunities to design degradable materials to meet specific applications will increase while at the same satisfying environmental awareness demands.

Experimental

Materials

The monomer L-Lactide (LA , Boehringer Ingelheim, France) was purified by recrystallization three times in dry toluene, whereas ϵ -Decalactone (ϵ -DL, Sigma-Aldrich, Sweden) and ϵ -Caprolactone (CL , Sigma-Aldrich, Sweden) were dried over calcium hydride (CaH_2) and distilled under reduced pressure before use. Depending on the desired block-structure, 1,6-hexanediol (Sigma-Aldrich, Sweden) or benzyl alcohol (Sigma-Aldrich, Sweden) was used as the initiator. Stannous 2-ethylhexanoate ($\text{Sn}(\text{Oct})_2$, Sigma-Aldrich, Sweden), which was dried over molecular sieves, was used as the catalyst. The solvents methanol (Fisher Scientific, Sweden), ethanol (Fisher Scientific, Sweden), and chloroform (Fisher Scientific, Sweden) were used as received.

Polymer synthesis

The synthesis of the polymers was performed in bulk where the monomer, initiator and catalyst were added into the reaction vessels under an inert atmosphere. $\text{Sn}(\text{Oct})_2$ was used as the catalyst ($[\text{M}]/[\text{Sn}(\text{Oct})_2] \approx 100$) and benzyl alcohol was used as the initiator in the synthesis of poly(L-lactide) (PLLA), poly(ϵ -decalactone) (PeDL) and poly(ϵ -caprolactone) (PCL) homopolymers. The synthesis of PLLA and PCL was conducted in a thermostatically controlled oil bath at 110°C and the reaction time was set to 3 h. In the synthesis of PeDL , the reaction conditions were 150°C for 6 h according to a previously reported procedure.²⁴

The synthesis of the block copolymers was performed in two-step polymerizations, where the soft segment was polymerized first and, after complete conversion, the second component was added to form the end-blocks. $\text{Sn}(\text{Oct})_2$ was used as the catalyst ($[\text{M}]/[\text{Sn}(\text{Oct})_2] \approx 100$) and 1,6-hexanediol and benzyl alcohol were used as the initiators for the triblock and diblock copolymers, respectively. When the reaction was complete, the reaction products were cooled to room temperature, further dissolved in chloroform, and finally precipitated in cold methanol three times. The precipitates were dried under reduced pressure for one week.



Film preparation

The materials were dissolved in chloroform (~6% w/w) and casted in glass Petri dishes. The solvent was allowed to evaporate and finally the films were dried under reduced pressure for one week before exposure to hydrolysis.

Hydrolysis

The copolymers and respective homopolymers were subjected to hydrolytic degradation in water at 37 °C for six months. Each hydrolyzed sample had an approximate weight of 30 mg \pm 1 mg and a square shape with dimensions of 1 cm \times 1 cm and 0.200–0.300 mm thickness. The samples were placed in a vial containing 10 mL of water sealed with a butyl/PTFE septa and aluminum lid before being finally placed in a thermostatically controlled oven. Triplicate samples of each material were withdrawn from the degradation milieu at predetermined time intervals between 1 day and six months, dried under vacuum for one week, and subjected to various analyses.

Mass loss

The progress of the degradation was monitored by determining the remaining mass of the samples after each hydrolysis period. After withdrawing the materials from the degradation medium, the samples were dried under reduced pressure. The mass loss was determined by comparing the dry mass of the specimen (m_d) at the specific time point with the initial mass of the specimen (m_o), according to eqn (1).

$$\Delta m_d = \frac{m_o - m_d}{m_o} \times 100 \quad (1)$$

Size exclusion chromatography (SEC)

The molar mass and dispersity of the starting materials and after each hydrolysis period were evaluated using a Verotech PL-GPC 50 Plus system with a PL-RI Detector and two Mixed-D (300 \times 7.5 mm) columns from Varian. The samples were injected with a PL-AS RT Autosampler for PLGPC 50 Plus using chloroform as the mobile phase (1 mL min⁻¹, 30 °C). Polystyrene standards with a narrow molar mass distribution in the range of 580–400 000 g mol⁻¹ were used for calibration. Corrections for flow rate fluctuations were made using toluene as an internal standard. Cirrus™ GPC Software was used to process the data. The kinetics of the degradation was followed assuming an exponential decrease of M_n according to eqn (2).⁵¹

$$\ln M_n(t_2) = \ln M_n(t_1) - kt \quad (2)$$

Nuclear magnetic resonance (NMR)

¹H NMR and ¹³C NMR spectra were obtained using a Bruker Advance DPX-400 Nuclear Magnetic Resonance spectrometer operating at 400 MHz and 100 MHz, respectively. Approximately 10 and 100 mg samples were dissolved in 1 mL of deuterated chloroform (CDCl₃) in a 5 mm diameter sample tube for ¹H NMR and ¹³C NMR, respectively. The composition of

the materials was determined using ¹H NMR by comparison of the peak intensities of the homopolymers at δ_{PLLA} 5.13 ppm, δ_{PCL} 4.05 and δ_{PDL} 4.83 ppm. ¹³C NMR was used to qualitatively determine the block sequences in the carbonyl region. Non-deuterated chloroform was used as an internal standard ($\delta = 7.26$ ppm and $\delta = 77.0$ ppm).

Differential scanning calorimetry (DSC)

The thermal properties of the materials were measured using a DSC (Mettler Toledo DSC 820 module). Approximately 5 mg of the polymer was encapsulated in a 40 μ L aluminum crucible without a pin. The following temperature program was used: (I) heat from -70 °C to 200 °C, (II) cool to -70 °C, and (III) heat for a second time to 200 °C. The heating and cooling rate was 10 °C min⁻¹ under a nitrogen atmosphere (nitrogen flow rate of 50 mL min⁻¹). From the second heating scan, the melting temperature, T_m , was noted as the maximum value of the melting peak, and the glass transition temperature, T_g , was determined from the midpoint temperature of the glass transition. When determining the crystallinity of the copolymers, it was assumed that the only block contributing to the heat of fusion was the PLLA or the PCL component. The approximate crystallinity of the materials was calculated according to eqn (3).

$$w_c = \frac{\Delta H_f}{\Delta H_f^0 w_f} \times 100 \quad (3)$$

where w_c is the degree of crystallinity, ΔH_f is the heat of fusion of the sample, ΔH_f^0 is the heat of fusion of 100% crystalline polymer and w_f is the weight fraction of the crystalline polymer in the sample. For PLLA and PCL, ΔH_f^0 is 93 J g⁻¹ (ref. 52) and 139.5 J g⁻¹,⁵³ respectively. Additionally, in block copolymers where the comonomers are miscible, T_g of the block copolymer can be calculated according to the Fox equation:⁵⁴

$$\frac{1}{T_g} = \frac{w_1}{T_{g1}} + \frac{w_2}{T_{g2}} \quad (4)$$

where T_g is the glass transition temperature of the block copolymer, T_{g1} and T_{g2} and w_1 and w_2 are the T_g s and weight fractions of comonomers 1 and 2, respectively.

pH

pH measurements of the degradation medium were performed after each hydrolysis period using a calibrated pH-meter containing an Ag/AgCl electrode.

Atomic force microscopy (AFM)

The materials were topographically characterized using a nanoscope IIIa multimode AFM (Digital Instruments, United States) via a 7850 EV scanner. A silicon-etched probe tip (TAP150, Bruker, United States) with a normal spring constant (k) of 5 N m⁻¹ and a resonant frequency (f_o) of 150–200 kHz was used to scan the image in the tapping mode. The surface of the materials was scanned in the range of 1–2 Hz with a selected maximum sample size (512 \times 512 pixels).



Transmission electron microscopy (TEM)

The morphology of the copolymers was analyzed using a TEM Hitachi HT 7700 operated at an acceleration voltage of 100 kV. Sample solutions at a concentration of 4 mg mL⁻¹ in CHCl₃ were casted over 400 mesh copper grids (Ted Pella, Inc. USA) and allowed to dry overnight before analysis.

Dynamic mechanical analysis (DMA)

Dynamic mechanical analysis of the copolymers prior to degradation was performed with a TA instruments Q800 dynamic mechanical analyser, operated in tensile mode. The specimens were 8 × 5 mm² and ~0.2 mm thick. The temperature program proceeded as follows: equilibrate at -100 °C for 5 min before heating to 50 °C at a rate of 5 °C min⁻¹. The oscillation frequency was maintained at 1 Hz with constant amplitude of 10.0 µm.

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