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Preparing a pseudo-solid by the reinforcement of a polydentate thioether using silver nanoparticles†

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The design of networks from polymers and noble metal nanoparticles requires thorough control over topological polymer–particle arrangements. This study explores the interaction between a linear polydentate poly(propylene sulfide) (PPrS) ligand and silver nanoparticles (AgNPs) with an aim to study its effect on mechanical and viscoelastic properties. Very low amounts (0.30 vol%) of silver nanoparticles lead to significant mechanical reinforcement of PPrS, yielding viscoelastic properties of an unfastened network with solid-like elastic responses on mechanical stimulation. The materials are made by ring-opening anionic polymerization of propylene sulfide to yield high molar mass PPrS with a total of 593 thioether functionalities per chain, followed by a simple *in situ* “grafting to” method to homogeneously incorporate AgNPs into the polymer matrix. From investigations on the chain dynamics using dynamic rheology it is concluded that well-dispersed AgNPs impose additional topological constraints on the polymer chains. Calculations of the statistical interparticle distances support a tele-bridging polymer–particle arrangement.

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Introduction

Polymer-grafted metal nanoparticles have been subjected to a plethora of studies, including but not limited to those with a focus on nanomaterials,^{1–5} on interaction with biological systems^{6–8} and on plasmonic applications.^{9–12} Most decisive considerations for the design of such symbiotic nanocomposites not only include the right choice of polymer type, but also of a suitable anchor group as well as its position and quantity in the polymer chain. Despite being the “gold standard” anchor group for noble metal nanoparticles such as Ag or Au for good reasons, thiols can also be a handicap if used as anchor groups in polymers. First, thiols may only be structurally located at the termini of polymer main or side chains and second, their considerable sensitivity towards photodegradation by UV light^{13,14} and oxidation¹⁵ impedes real-world applications. Thioether groups overcome these drawbacks and have been identified to be suitable for stabilizing noble metal nanoparticles both in experiment^{16,17} and in simulation.¹⁸ While oligomeric^{19,20} and dendritic^{21,22} thioether ligands were shown to wrap around noble metal nanoparticles, herein our

aim is to use linear, high molar mass polydentate thioethers in order to design a polymer–particle network microstructure in which metal nanoparticles act as structural reinforcing sites. Therefore, we present for the first time poly(propylene sulfide) (PPrS) as a liquid polydentate thioether ligand for silver nanoparticles (AgNPs).

Although metal nanoparticles are well known for their capacity to contribute to chemical, physical and also biological properties in nanocomposite materials, their potential as cross-linking and reinforcing agents is still largely unexplored. Only recently, thermally processable elastomers have been designed from polymer–particle networks in which bidentate (telechelic) α,ω -dithiol oligomers were grafted to AgNPs.^{23,24} In this context, Zhang *et al.* had suggested a polymer–particle network microstructure from linear, polydentate poly(ethylene oxide) with high molar masses (ranging from 45 000 to 292 000 g mol^{−1}) and silica nanoparticles.²⁵ However, the authors reported that homogeneous dispersions of silica particles in the polymer matrix well below the percolation threshold were subjected to thermal instability, leading to particle flocculation and therefore, to a reduced specific surface area. Improved colloidal stability of silica nanoparticle–polymer networks was provided *via* covalent polymer–particle bonding, for instance induced by additional silane coupling agents as shown for the preparation of hydrogel networks.²⁶ It is further known that by exceeding the percolation threshold, liquid polymers such as non-cross-linked 1,4-polybutadiene²⁷ and poly(dimethyl siloxane)²⁸ undergo reinforcement if charged with silica nanoparticles at high filling rates, leading

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to continuous particle–particle networks. In the present work we will show that already low AgNP filling rates below the percolation threshold are sufficient to trigger significant reinforcement of PPrS, accompanied by high colloidal stability.

Results

Linear PPrS with high purity (Fig. 1a) was obtained as a viscous, colorless liquid *via* ring-opening anionic polymerization of propylene sulfide along the lines of a previously published procedure.²⁹ Subsequent end-capping using ethyl bromoacetate successfully suppressed the formation of thiol end groups as seen in the Raman spectrum (Fig. 1b).¹³ A total of 593 thioether units per polymer chain was calculated from $M_n = 44\,000\text{ g mol}^{-1}$, determined by GPC with a multi angle laser light scattering detector (MALLS) (Fig. 1c).

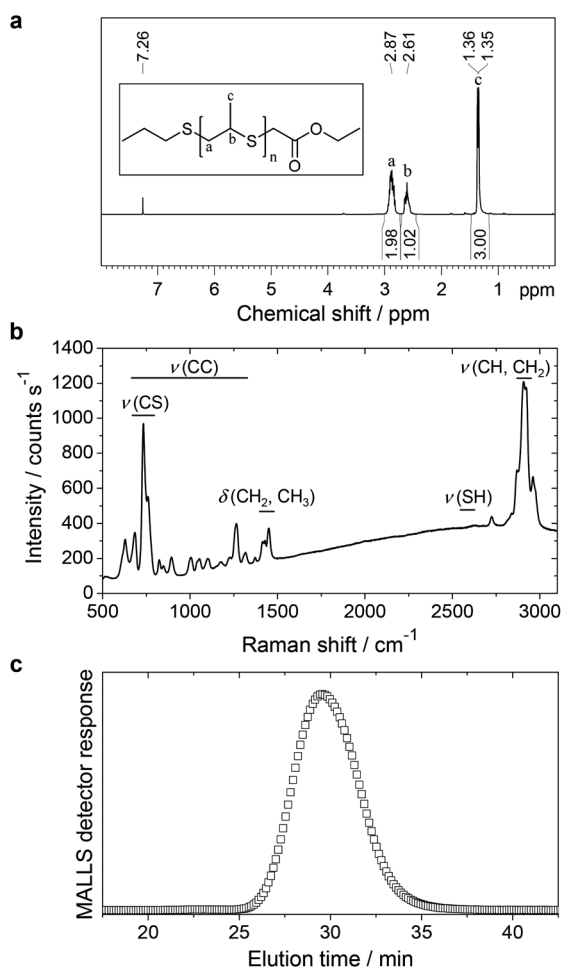


Fig. 1 Characterization of PPrS. (a) ^1H -NMR spectrum of PPrS showing characteristic signals of the repeating unit. The absence of monomer, initiator or solvent signals indicate a high purity of PPrS. Inset: structure of PPrS used herein with $n = 593$. (b) Raman spectrum of PPrS. Signals corresponding to S–H vibrations are absent. (c) GPC elution chromatogram of PPrS from multi angle laser light scattering (MALLS) detector at 90° . The signal maximum is identified at 29.5 min which corresponds to $M_n = 44\,000\text{ g mol}^{-1}$.

Grafting of PPrS as a polydentate ligand to AgNP was performed using an *in situ* method in which different feed amounts of THF-soluble AgCO_2CF_3 were employed as the AgNP precursor and Superhydride® as the reducing agent to yield AgNP filling rates ϕ ranging from 0.13 to 0.95 vol%. The resulting materials are designated as for example PPrS@AgNP_{0.13} with subscript 0.13 representing ϕ in vol% (Table 1).

According to TEM investigations, AgNPs are successfully stabilized by PPrS up to a filling rate of $\phi = 0.30\text{ vol}\%$, being well-dispersed with no signs of particle aggregation (Fig. 2). The presence of a regular AgNP superlattice is not observed which leads us to the conclusion that the nanocomposite is a mixture of AgNP-grafted PPrS and excess non-grafted PPrS chains. Localized surface plasmon resonance responses characteristic for AgNP were observed in absorption spectroscopy (please find details in the ESI† Fig. S1). The colloidal stability of PPrS@AgNP was maintained even under demanding conditions such as during hot pressing at 353 K and 300 bar pressure or during long-term exposure to high temperatures (7 h at 343 K) as TEM micrographs did not unfold changes in particle sizes and morphology. The high particle stability is assumed to be due to the virtually ubiquitous presence of anchor groups. Please find information about further experiments on thermal stability in the ESI† (Fig. S2).

In particular, samples PPrS@AgNP_{0.21} and PPrS@AgNP_{0.30} appear as soft materials with high extensibility, showing ultimate elongations of $906 \pm 77\%$ and $1011 \pm 142\%$, respectively, in linear uniaxial tensile testing (Fig. 3). With tensile strengths of $106 \pm 10\text{ Pa}$ for PPrS@AgNP_{0.21} compared to $212 \pm 18\text{ Pa}$ for PPrS@AgNP_{0.30} we observed a strong impact of the AgNP filling rate on the material properties. The degree of reinforcement is quantified using dynamic rheology at both 298 K and at elevated temperatures. Measurements under constant conditions ($T = 298\text{ K}$, angular frequency $\omega = 1.0\text{ rad s}^{-1}$) were performed, followed by the determination of the loss factors $\tan(\delta) = G''/G'$ (shear loss modulus/shear storage modulus) as a function of ϕ (Fig. 4a) in order to quantify the impact of AgNPs on the viscoelastic properties. Through grafting with AgNPs, the loss factors were heavily decreased, yet ϕ was found to be a variable of major importance. A minimum of

Table 1 PPrS made from ring-opening anionic polymerization of propylene sulfide is charged with varying amounts of AgNP to yield PPrS@AgNPs. Significantly altered material properties are observed as a function of the AgNP filling fraction ϕ

ϕ [vol%]	d_{AgNP}^a [nm]	T_g^b [K]	Material appearance
0	—	235	Viscous liquid
0.13	14.4 ± 3.6	235	Very soft material
0.21	14.3 ± 4.0	234	Soft material
0.30	14.9 ± 4.6	233	Soft material
0.81	Aggregation	234	Very soft material
0.95	Aggregation	233	Very soft material

^aThe average AgNP diameters d_{Ag} were calculated from TEM micrographs by measuring at least 150 particles for each sample.

^bObtained from DSC measurements.



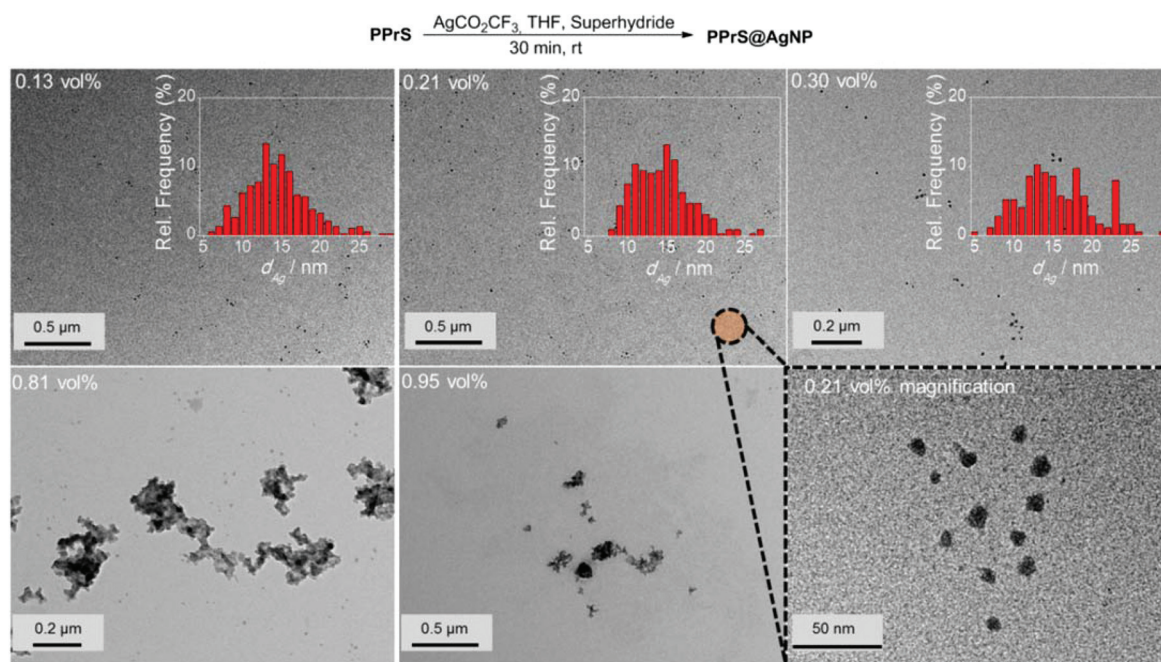


Fig. 2 Above: *in situ* preparation procedure of PPrS@AgNP. Below: representative TEM micrographs of PPrS@AgNPs, redispersed in THF. Nanoparticles are well-dispersed and stable against aggregation. Only at $\phi \geq 0.81$ vol%, particle aggregation reduces the specific AgNP surface area. Insets: corresponding diameter distributions for the samples with isolated particles. Bottom right image: magnification image of PPrS@AgNP_{0.21}. The particles exhibit marginal deviations from perfect spherical shapes.

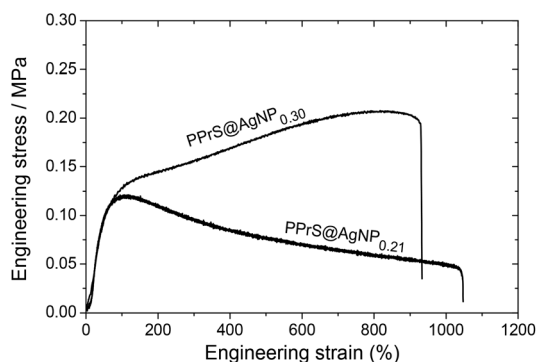


Fig. 3 Representative engineering stress–strain curves of PPrS@AgNP_{0.30} (upper curve) and PPrS@AgNP_{0.21} (lower curve) from linear uniaxial tensile testing. Improved tensile strength and flow suppression is obtained with increasing ϕ .

$\tan(\delta) = 0.38 \pm 0.003$ is identified for $\phi = 0.30$ vol% which represents the most effective reinforcement scenario within this sample set as here the elastic portions preponderate to a large extent. In context, reinforcement of non-cross-linked liquid polymers has also been accomplished by using carbon black³⁰ and spherical silica nanoparticles;^{25,31} yet much higher filling rates were employed in these studies. At filling rates of $\phi = 0.81$ and 0.95 vol%, AgNP aggregation impairs polymer-particle interactions leading to a slight increase in $\tan(\delta)$. Temperature-dependent measurements at constant $\omega = 1.0$ rad s^{-1} show stepless softening for all samples, resulting in less elastic behavior at elevated temperatures (Fig. 4b). The degree of softening can be derived from the slopes of the tem-

perature-dependent loss factor curves with steep ascending slopes representing a high affinity towards temperature-induced softening. By addition of AgNP, slopes are significantly damped down; therefore softening of PPrS@AgNP is suppressed in comparison to the neat polymer.

In the following, we probe the chain dynamics of our samples in order to approach the origin for reinforcement. From DSC measurements it is known that the segmental chain dynamics are not affected by AgNP addition (*cf.* Table 1). Insight into the frequency-dependent viscoelastic behaviour was provided *via* assumption of frequency–temperature superposition (FTS) for frequency sweep experiments in a dynamic rheology setup at $T = 198$ – 343 K in $\Delta T = 5$ K steps, yielding G' and G'' master curves (those of neat PPrS and PPrS@AgNP_{0.30} are presented in Fig. 4c; please find those of the other samples in the ESI;† Fig. S3). We find liquid-like viscoelastic properties for the nanocomposites with $G'' > G'$ at low frequencies; however, we also observe clear alterations concerning the terminal relaxation time as a function of ϕ . Most notably, the PPrS@AgNP G' – G'' crossover frequencies ω_c significantly shift to lower frequencies compared to neat PPrS. Following the same trend as observed during evaluation of $\tan(\delta)$ from constant measurement conditions (*cf.* Fig. 4a), PPrS@AgNP_{0.30} is affected most intensively within this sample set with ω_c being shifted more than three orders of magnitude down to 3.5×10^{-3} rad s^{-1} compared to neat PPrS holding $\omega_c > 5$ rad s^{-1} (Fig. 4d). Though longer relaxation time processes are not completely eliminated, the strong shift of ω_c causes PPrS@AgNP_{0.30} to maintain form-stability over five days (Fig. 4e) and is therefore regarded as a pseudo-solid.



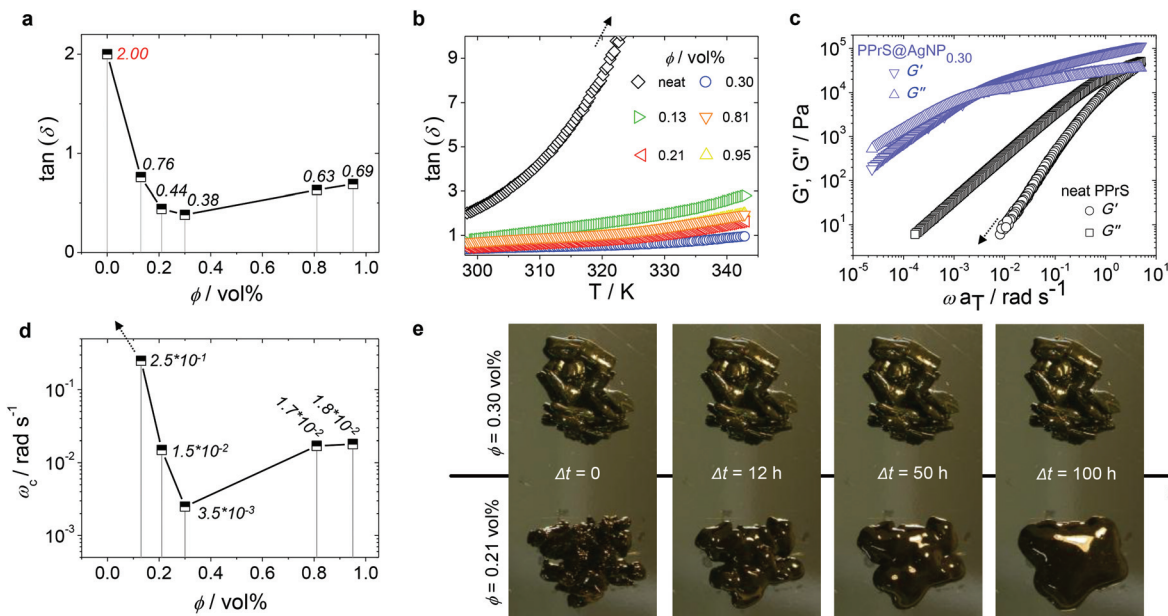


Fig. 4 ϕ - and T -dependent viscoelastic behavior. (a) Plot of the loss factors $\tan(\delta)$ as a function of ϕ at $T = 298$ K and $\omega = 1$ rad s^{-1} for both neat PPrS and PPrS@AgNP samples (italic typed values represent the exact loss factor of the corresponding sample). Elasticity increased significantly after AgNP addition, reaching extreme value at $\phi = 0.30$ vol% in this sample set. Standard deviations are below 1% for all samples and therefore, not cited. The line serves as a guide to the eye. (b) Loss factors $\tan(\delta)$ of neat PPrS and PPrS@AgNP samples as a function of temperature (heating rate $\Delta T = 0.5$ K min^{-1} ; $\omega = 1.0$ rad s^{-1}). The softening degree according to the slopes is damped down for PPrS@AgNP samples in comparison to neat PPrS. (c) G' and G'' master curves of neat PPrS and PPrS@AgNP_{0.30} from frequency–temperature superposition (FTS). For clarity, master curves of the other samples are not shown here, but can be found in the ESI† (Fig. S3). The G' trace of neat PPrS is cropped as the rheometer detection limit is reached. (d) G' – G'' crossover frequency ω_c as a function of ϕ (italic typed values represent the exact crossover frequency of the corresponding sample). The trend shown here is comparable to the loss factors depicted in part (a) of this figure with PPrS@AgNP_{0.30} exhibiting the most increased relaxation times within the sample set. The line serves as a guide to the eye. (e) Demonstration of flow behavior at $T = 293$ K without external stimuli. PPrS@AgNP_{0.21} exhibits liquid flow up to formation of a droplet, whereupon PPrS@AgNP_{0.30} remains form-stable in the same time range.

Discussion

A relaxation enhancement caused by decelerated polymer dynamics at low shear frequencies and simultaneous retention of segmental dynamics as observed for the nanocomposites with respect to the neat system herein (*cf.* Fig. 4c) is evidence for additional topological constraints imposed by well-dispersed nanoparticles which have been simulated previously under similar conditions.³² It is a challenge to disclose the actual topological polymer–particle arrangement within the nanocomposite. One possible approach is to calculate the statistically averaged interparticle distance Λ by assuming a homogeneous particle packing on a cubic lattice along the lines of previous considerations on other polymer–particle systems.^{25,33} Assuming attractive energetic polymer–particle interaction such as that simulated for other similar systems¹⁸ and therefore, a closed polymer ligand shell around the particle core, we first calculate the polymer shell thickness according to eqn (1).

$$R_g = \frac{4\pi}{3} \frac{(r_{AgNP} + \delta_p)^3 - r_{AgNP}^3}{4\pi r_{AgNP}^2} \quad (1)$$

where R_g = radius of gyration (PPrS); r_{AgNP} = AgNP radius.

Taking the polymer shell thickness into consideration, the effective particle volume fraction ϕ_{eff} is then calculated from eqn (2).

$$\phi_{eff} = \phi \left(1 + 3 \frac{\delta_p}{r_{AgNP}} \right) \quad (2)$$

Finally, the AgNP interparticle distances Λ are calculated according to eqn (3).

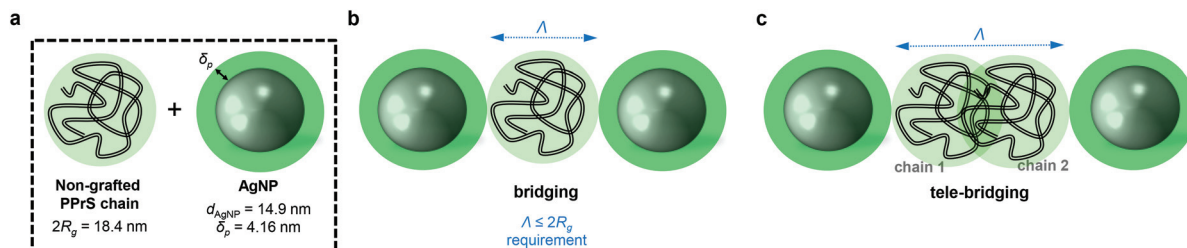
$$\frac{\Lambda}{r_{AgNP}} = \sqrt[3]{\frac{\phi_{Cub}}{\phi_{eff}}} - 1 \quad (3)$$

where $\phi_{Cub} = 0.638$ is the maximum packing fraction of particles on a cubic lattice.

In a non-dynamic approach where the chain diffusion and particle-induced chain conformation changes such as contraction through attractive polymer–particle interactions are neglected, conclusions can be drawn on the dominating topological polymer–particle arrangement as a function of the interparticle gap size:

- (1) if Λ approaches 0, a superlattice layout without inter-jacent non-grafted polymer chains would be the consequence.
- (2) A scenario where one non-grafted polymer chain is confined by two particles is referred to as bridging (Scheme 1b)





Scheme 1 Simplified illustration of possible topological polymer–particle interaction scenarios for PPrS@AgNP. (a) Scheme is true to scale for PPrS@AgNP_{0.30} in which PPrS is regarded as a random coil with a diameter of $2R_g$. AgNPs have average diameters d_{AgNP} of 14.9 nm and a polymer shell thicknesses δ_p of 4.16 nm. (b) Direct interparticle bridging comes into effect if the interparticle distance Λ is small relative to $2R_g$. (c) Indirect interparticle bridging or “tele-bridging” is a long-range type of bridging where physical interactions (entanglements) between at least two polymer chains indirectly link multiple particles.

and has been identified as accountable for inducing a polymer–particle network and therefore, mechanical reinforcement in previous simulation experiments.^{34,35} Bridging only comes into effect if the interparticle distance Λ is small relative to the polymer dimensions; *i.e.* $\Lambda \leq 2R_g$. (3) For larger interparticle distances, exceeding $2R_g$, long range polymer–particle interactions through physical polymer–polymer junctions (entanglements) between at least two polymer chains come into effect (Scheme 1c). This scenario is also referred to as “tele-bridging” and has been predicted in computer simulations.³⁶

For PPrS@AgNPs with $\phi = 0.30, 0.21, 0.13$, polymer shell thicknesses $\delta_p = 4.16, 4.14, 4.15$ nm are estimated from $R_g = 9.2$ nm (determined by GPC with a multi angle laser light scattering detector) and $r_{\text{AgNP}} = 7.45, 7.15, 7.20$ nm, yielding $\Lambda = 24.6, 27.2, 33.7$ nm, respectively. Thus, Λ approaches $2R_g$ with increasing ϕ ; still $\Lambda > 2R_g$ holds for the non-aggregated nanocomposites. In turn, our PPrS@AgNP materials do not meet the $\Lambda \leq 2R_g$ requirement for bridging nanoparticles over a single polymer chain. However, $\Lambda \leq 4R_g$ applies for our nanocomposites, guaranteeing overlap of two (or more) different polymer chains in between the interparticle gap. Consequently, a tele-bridging scenario becomes plausible for our system. The resulting topological constraints and therefore, the levels of confinement densify with decreasing Λ (*i.e.* with increasing ϕ) and trap the chains’ primitive paths, yielding rather unfastened than permanent networks which explain our experimental results well. We believe that in particular field cycling ¹H-NMR spectroscopy³⁷ may provide a promising spectroscopic insight into such particle- and entanglement-mediated networks in future studies.

Experimental

Materials

Tetrahydrofuran was purified by consecutive drying over CaH₂ and potassium with subsequent distillation under nitrogen atmosphere. MeOH was purified by distillation. Propylene sulfide (Acros, 98%) was dried over CaH₂, distilled and stored at 5 °C under argon. Silver trifluoroacetate (98%, Acros) was purified by recrystallization from Et₂O. Superhydride®

(1.0 mol L⁻¹ in THF, Aldrich), *S*-*n*-propyl thioacetate (Alfa Aesar, 98%), tri-*n*-butyl phosphine (Acros, 95%), NaOMe (Fluka, >97%) and ethyl bromoacetate (Aldrich, 98%) were used as received.

Methods

The number-average molecular weights (M_n) and the number-average radius of gyration R_g of the neat polymer were determined by gel permeation chromatography (GPC) in THF at 26 °C using an Agilent 1200 series system equipped with a PSS-SDV (10 μ m) 50 \times 8 mm² pre-column, three linear PSS-SDV (10 μ m) 300 \times 8 mm² columns at a flow rate of 0.8 mL min⁻¹ (sample concentration 2 mg mL⁻¹) and a Wyatt Dawn Heleos multi angle laser light scattering (MALLS) detector. dn/dc was determined with a PSS DnDc-2010 λ 620 device. dn/dc of PPrS was 0.168 mL g⁻¹.

A confocal microscope (LabRAM Division, HORIBA Jobin Yvon) equipped with a Olympus 10 \times , NA = 0.25 lens, a linear-polarized HeNe laser (633 nm) and a Peltier-cooled CCD camera (–70 °C, Synapse) detector situated behind an 1800 grooves mm⁻¹ grating spectrometer were used for Raman measurements. Spectra were accumulated from 10 measurements at three positions more than 300 μ m apart from each other.

A Mettler thermal analyzer 821 DSC was utilized for DSC scans. Temperature and enthalpy calibrations were carried out with indium and zinc standards and tested with *n*-octane as a reference. 5 \pm 2 mg of the samples were analyzed under nitrogen atmosphere (flow rate 80 mL min⁻¹) at a heating rate of 10 K min⁻¹. The glass transition temperature (T_g) was taken as the inflection point of the observed shift in the baseline of the second heating cycle.

The ¹H-NMR (300.13 MHz) spectrum was recorded on a Bruker Avance 300 A spectrometer using CDCl₃ as a solvent with a concentration of 100 g L⁻¹. The signals were calibrated to the solvent signal.

TEM measurements were done in a Zeiss 922 OMEGA EFTEM at a voltage of 200 kV. Zero-loss filtered images were recorded using a bottom mounted Ultrascan 1000 (Gatan) CCD camera system. Gatan Digital Micrograph 3.9 for GMS 1.4 software was used for image acquisition. Samples were



prepared from solution by drop-casting on a Quantifoil 300 mesh copper grid with carbon coating. For AgNPs mean diameter determination, ImageJ (version 1.44p) of the National Institute of Health, USA, was used.

A Malvern Instruments Bohlin Gemini HR Nano device with a 2 cm stainless steel plate–plate setup in shear strain-controlled mode was used for dynamic rheology. Solid samples were molded into discs with 2 cm diameter. Liquid samples were distributed between the plates without previous molding. The plate–plate gap was kept constant at 1 mm throughout all measurements. The linear viscoelastic (LVE) ranges of the samples were determined by performing strain sweeps with deformations between 0.01 and 10% and constant angular frequencies of 0.01, 0.1, 1.0 and 5.0 Hz at 298 and 343 K. Constant dynamic rheology was carried out at 1.0% strain, a frequency of 1.0 Hz and a temperature of 298 K. Temperature-ramp experiments were carried out between 298 and 343 K with a constant strain of 1.0%, a constant frequency of 1.0 Hz and a constant heating rate of 0.5 K min⁻¹. Frequency sweep experiments were performed with constant temperatures between 298 and 343 K in 5 K steps, constant strain of 1.0% and a frequency range between 0.01 and 5.0 Hz. The master curves were generated by frequency–temperature superposition (FTS) with the frequency curve measured at 298 K being the reference temperature.

Linear uniaxial tensile testing was performed on a Zwick Roell Z0.5 device equipped with a Zwick Roell KAF-TC 1 kN load sensor at a strain rate of 200 mm min⁻¹. Zwick Roell testXpert II V 3.0 software was used for acquisition. The dog bone specimens were pressed with a hand-operated Ray-Ran cutting press from homogeneous films with a thickness of 1 mm. The exact thicknesses of the specimens were determined by a Mitutoyo micrometer screw. Grip-to-grip separation was 10 mm and the bar width was 2 mm. Upon loading, a slack was observed which was deducted in elongation at break determination. The tensile strengths were identified at the stress maxima of the curves. Values represent the average of seven measurements and refer to the engineering curves.

Preparation of PPrS

A previously reported procedure²⁹ was modified to synthesize PPrS. 1.37 mL of an *S*-*n*-propyl thioacetate stock solution in THF ($c = 165 \text{ mmol L}^{-1}$) and 0.16 mL (631 μmol) tri-*n*-butyl phosphine were added into 100 mL THF with subsequent degassing *via* Ar-bubbling. 0.27 mL of a degassed NaOMe solution in MeOH ($c = 0.5 \text{ mol L}^{-1}$) was added and stirred for 15 min. 12.0 mL (153 mmol) of degassed propylene sulfide was added quickly. After stirring for 70 min at room temperature 0.56 mL (5.04 mmol) of degassed ethyl bromoacetate was added and stirred for 2 h at room temperature. After precipitation in MeOH the supernatant was decanted and the polymer was dried *in vacuo*. A transparent, colorless viscous liquid was obtained.

$M_n = 44\,000$, $M_w = 64\,200$, $R_g = 9.2 \text{ nm}$. Polymerization degree was calculated from GPC-MALLS: 593.

Preparation of PPrS@AgNP_{0.21}

1.153 g (58.8 μmol) PPrS was dissolved in 30 mL THF and charged with 49.0 mg (222 μmol) AgCO₂CF₃. 0.9 mL of a Superhydride® solution in THF ($c = 1 \text{ mol L}^{-1}$) was added slowly at room temperature during vigorous stirring. After 30 min the reaction solution was precipitated in MeOH after which the supernatant was decanted and the residue was dried *in vacuo*. A black, tar-like material was obtained.

Other PPrS@AgNPs were prepared by adjusting the PPrS : AgCO₂CF₃ ratio. The sample is designated as PPrS@AgNP_{0.21} with 0.21 standing for the AgNP filling fraction ϕ in vol%.

Conclusions

We conclude that for the first time AgNPs could be used as a reinforcing agent for polydentate PPrS already at very low filling rates. AgNPs were incorporated by a simple *in situ* method, yielding nanocomposites with high colloidal stability against aggregation also at elevated temperatures. PPrS of high molar mass was converted from a viscous liquid to a soft material having viscoelastic properties of an unfastened network which makes the materials response elastic at mechanical stimulation but liquid-like on larger time scales. Yet, PPrS@AgNP_{0.30} approaches solid-like long-term suppression of flow due to a significant shift of the G' – G'' crossover frequency ω_c . The observed decelerated dynamics at low shear frequencies provide strong evidence for AgNP-imposed additional topological constraints. Calculations on polymer–particle dimensions substantiate a scenario where the chain's primitive paths are loosely trapped by AgNPs; thus generating a long-range entanglement-mediated polymer–particle network. In all, we believe that due to various metal type-dependent chemical, physical or biological features, the exploitation of metal nanoparticles as the reinforcing agent will rapidly gain momentum for a wide variety of liquids and also cross-linked polymers.

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