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Mono(boratabenzene) rare-earth metal dialkyl complexes: synthesis, structure and catalytic behaviors for styrene polymerization[†]

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Four mono(boratabenzene) rare-earth metal dialkyl complexes, $[(3,5-Me_2-C_5H_3BR)Ln(CH_2SiMe_3)_2(THF)]$ (**1**: R = NEt₂, Ln = Sc; **2**: R = NEt₂, Ln = Lu; **3**: R = Ph, Ln = Sc; **4**: R = Ph, Ln = Lu), were synthesized efficiently *via* a one-pot strategy with Li[3,5-Me_2-C_5H_3BR] (R = NEt₂, Ph), LnCl₃(THF)_x (Ln = Sc, x = 3; Ln = Lu, x = 0), and LiCH₂SiMe₃. The solid-state structures of **1** and **2** were determined by single-crystal X-ray diffraction. Variable-temperature NMR studies indicated that the energy barrier for the rotation of amino-boratabenzene in **1** ($\Delta G^{\ddagger} \approx 71$ kJ mol⁻¹) is higher than that of phenylboratabenzene in **3** ($\Delta G^{\ddagger} \approx 59$ kJ mol⁻¹). These mono(boratabenzene) rare-earth metal dialkyl complexes' catalytic behaviors for styrene polymerization were investigated, and found that mono(boratabenzene) scandium dialkyl complexes show high catalytic activities for syndiotactic polymerization upon activation with cocatalysts.

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Introduction

Organometallic complexes of the rare-earth metals are of importance. These complexes not only have rich coordination properties but also promote a variety of useful transformations,¹ and have been widely used in organic² and polymer synthesis.³ The most widely investigated organometallic complexes of rare-earth metals are those bearing Cp-type ligands. To further explore the chemistry of rare-earth metal complexes, ancillary ligands other than Cp and Cp derivatives have been introduced recently.⁴

Boratabenzene is a heterocyclic, 6π -electron aromatic anion that has been introduced into organometallic chemistry as an isoelectronic analogue of the well-known cyclopentadienide anion (Cp).⁵ A large number of transition-metal complexes bearing boratabenzenes, in particular the derivatives of Group 4, 6, and 8 metals, have been reported.⁶ On the other hand, only a handful examples of boratabenzene derivatives of rareearth metals have been synthesized before 2007, and most of them are chloride derivatives.⁷ Recently, our group carried out a study on the chemistry of boratabenzene rare-earth metal complexes, and were able to synthesize a series of bis(boratabenzene) trivalent rare-earth metal chlorides, amides and alkyl complexes,⁸ bis(boratabenzene) divalent rare-earth metal complexes,⁹ *ansa*-heteroborabenzene divalent ytterbium,¹⁰ and amidino-boratabenzene trivalent rare-earth metal complexes,¹¹ some of which show interesting activities.^{8c,d,9} Herein we report the synthesis and structural characterization of mono (boratabenzene) rare-earth metal alkyl complexes. The catalytic activity of these complexes for styrene polymerizations is also presented.

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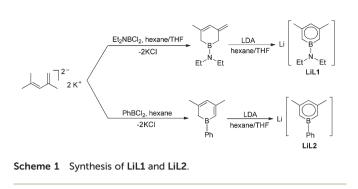
Results and discussion

Our choice of the specific boratabenzene ligands to use in our studies was based on stability considerations, which are crucial for isolation of the targeted complexes and catalytic behavior studies. One challenge in the synthesis of mono-Cp rare-earth metal complexes is ligand redistribution, which results in the formation of bis- and/or tris-Cp rare-earth metal complexes, and the sterically demanding Cp ligands are generally required to prevent ligand redistribution. Thus, we selected the multi-substituted boratabenzene ligands [3,5-Me2- $C_5H_3BR^{-}$ (R = NEt₂, Ph). Li[3,5-Me₂-C₅H₃BNEt₂] (LiL1) and Li [3,5-Me₂-C₅H₃BPh] (LiL2) were prepared by a modified procedure (Scheme 1) reported by Herberich and co-workers.¹² A salt elimination reaction between dipotassium salt of 2,4-dimethyl-1,3-pentadiene and diethylaminoboron dichloride or dichlorophenylborane gave 1-(diethylamino)-5-methyl-3-methylene-1,2,3,6tetrahydro-borinine or 1-phenyl-3,5-dimethyl-1,6-dihydroborinine,

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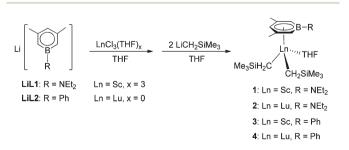
 $[\]dagger$ Electronic supplementary information (ESI) available: Molecular structure of complex 2, ¹H (¹³C, ¹¹B) NMR spectra of complexes 1–4. CCDC 1041234 (1) and 1041235 (2). For ESI and crystallographic data in CIF or other electronic format see DOI: 10.1039/c4dt04043k



which was subsequently deprotonated by LDA to produce LiL1 or LiL2.

The ¹H NMR spectral monitoring of the reaction of one equivalent of LiL1 with $ScCl_3(THF)_3$ in THF-d₈ at ambient temperature showed that the corresponding mono(boratabenzene) scandium dichloride was produced in nearly quantitative yield after 15 min. Followed by the salt elimination reaction with two equivalents of LiCH₂SiMe₃, the desired mono(boratabenzene) scandium dialkyl complex [(3,5-Me₂-C₅H₃BNEt₂)Sc $(CH_2SiMe_3)_2(THF)$] (1) was formed in 10 min with high yield. The reaction was subsequently scaled up in THF, and complex 1 was obtained in 99% yield (Scheme 2). Accordingly, [(3,5- $Me_2-C_5H_3BR$)Ln(CH₂SiMe₃)₂(THF)] (2: R = NEt₂, Ln = Lu; 3: R = Ph, Ln = Sc; 4: R = Ph, Ln = Lu) was synthesized by reactions between LiL1 (or LiL2), $LnCl_3(THF)_x$ (Ln = Sc, x = 3; Ln = Lu, x = 0 and LiCH₂SiMe₃ in THF at ambient temperature in 86-94% yields (Scheme 2). Attempts to prepare the yttrium analogues by reactions of LiCH₂SiMe₃ with in situ generated mono(boratabenzene) yttrium dichlorides failed as the formed mono(boratabenzene) yttrium dialkyls readily decomposed at room temperature.

Single crystals of 1 and 2 were obtained from hexane solutions at -30 °C and characterized by X-ray diffraction. An ORTEP diagram of 1 is shown in Fig. 1, while that of 2 is presented in the ESI.† The structural features of 1 and 2 are very similar and 1 was taken as an example to analyse the structural features. A scandium ion is four-coordinated by an anionic boratabenzene, two $-CH_2SiMe_3$ groups and one THF molecule. The geometry at the metal center can be described as a pseudotetrahedral with the boratabenzene taking an apical position. Inspection of the Sc–C(boratabenzene) bond lengths in 1



Scheme 2 Synthesis of mono(boratabenzene) rare-earth metal dialkyl complexes 1–4.

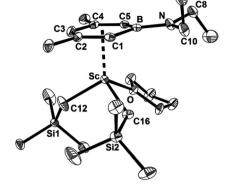
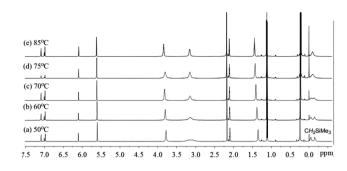
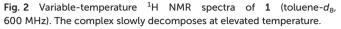


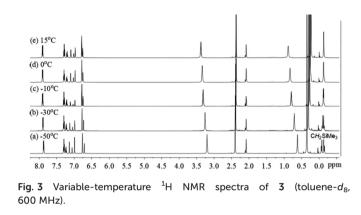
Fig. 1 Molecular structure of 1 with thermal ellipsoids set at 30% probability. Hydrogen atoms have been omitted for clarity. Selected bond lengths (Å) and angles (°): Sc–B 2.741(3), Sc–C1 2.569(3), Sc–C2 2.547(3), Sc–C3 2.539(3), Sc–C4 2.615(3), Sc–C5 2.626(3), Sc–C12 2.202(3), Sc–C16 2.221(3), Sc–O 2.157(2), B–N 1.428(4), B–N–C8 122.8(2), B–N–C10 122.1(2), C8–N–C10 114.6(2).

shows that the Sc-C(boratabenzene) distances are significantly longer for C5 (2.626(3) Å) and C4 (2.615(3) Å) vs. C1 (2.569(3) Å), C2 (2.547(3) Å), and C3 (2.539(3) Å), which minimizes steric interactions between the boratabenzene ring and the -CH₂SiMe₃ groups. The average Sc-C (boratabenzene) bond length in 1 is 2.579(3) Å, which is significantly longer than that in its Cp analogue [C₅Me₅Sc(CH₂SiMe₃)₂(THF)] (2.493(3) Å).¹³ It is also noteworthy that the bonding situation in 1 is rather different from that in the amidino-boratabenzene scandium dialkyl complex [{C5H5BN(iPr)C(H)N(iPr)}Sc(CH2Si-Me₃)₂(THF)],¹¹ where the scandium ion is far from the para and meta carbon atoms (2.679(2), 2.674(2) and 2.676(2) Å) and closer to the ortho carbon atoms (2.606(2) and 2.604(2) Å) and the boron atom (2.573(2) Å). The B–N bond length (1.428(4) Å) in **1** is much shorter than that in $[{C_5H_5BN(^{1}Pr)C(H)N(^{1}Pr)}]Sc$ (CH₂SiMe₃)₂(THF)] (1.512(3) Å). The trigonal-planar geometry around the nitrogen atom ($\sum N = 395.5^{\circ}$) and the rather shorter B–N bond length in **1** indicate a fairly strong π -interaction between boron and nitrogen.

The rotation barriers of boratabenzene in the mono(boratabenzene) rare-earth metal dialkyls are influenced by the substituents on the boron atom. For example, the ¹H NMR spectra of the scandium complexes 1 and 3 in toluene- d_8 at 25 °C showed an AB system (-0.02 and -0.15 ppm) and a singlet (-0.10 ppm) for the methylene protons in Sc-CH₂SiMe₃, respectively. Increasing the temperature of a solution of 1 from 25 to 85 °C results in broadening and coalescence of the Sc-CH₂SiMe₃ resonances followed by sharpening of the resulting coalesced peak (Fig. 2). The coalescence temperature (ca. 348 K) and the $\Delta\delta$ for the individual ¹H NMR resonances due to Sc-CH₂SiMe₃ groups (ca. 69 Hz) have been used to estimate a ΔG^{\ddagger} value of *ca.* 71 kJ mol⁻¹ for the rotation of the diethylamino-substituted boratabenzene.¹⁴ For 3, the Sc-CH₂SiMe₃ resonance splits into an AB system upon lowering the temperature from 25 to -50 °C (Fig. 3). The coalescence temperature (ca. 288 K) and the $\Delta\delta$ (ca. 42 Hz) gives a ΔG^{\ddagger} value of







ca. 59 kJ mol⁻¹ for the rotation of the phenyl-substituted boratabenzene. The observed rotation barrier difference is consistent with the fact that the aminoboratabenzene is a better electron donor than the phenyl-substituted one.

Recently, mono-Cp rare-earth metal dialkyl complexes were found to be the efficient catalysts for styrene polymerization upon activation with $[Ph_3C][B(C_6F_5)_4]$.^{15,16} The above synthesized mono(boratabenzene) rare-earth metal dialkyl complexes, in combination with $[Ph_3C][B(C_6F_5)_4]$ and ^{*i*}Bu₃Al, were investigated for styrene polymerization. The two scandium complexes **1** and **3** show high catalytic activities for styrene polymerization (Table 1), while the two lutetium alkyls **2** and **4** only give a trace of polymers under the same conditions. The styrene polymerization activity of the combined system of mono(boratabenzene) scandium dialkyl complexes with [Ph₃C]- $[B(C_6F_5)_4]$ was low, if ^{*i*}Bu₃Al was not added (Table 1, entries 1) and 4). However, when five molar ratios of ⁱBu₃Al were used, activities up to 1944 and 2061 kg PS mol⁻¹ Sc h⁻¹ were achieved for 1 and 3, respectively (Table 1, entries 2 and 5). Although the rare-earth metal dialkyl-[Ph₃C][B(C₆F₅)₄]-AlR₃ ternary cationic catalytic systems have been extensively used for olefin coordination polymerization, the elucidation of the effects of AlR₃ in the reaction remains a challenge.^{15b,17} The molecular weights (M_w) of the resulting polymers are $4.29 \times 10^5 (M_w/M_n =$ 1.89) and 1.65 \times 10⁵ ($M_{\rm w}/M_{\rm n}$ = 1.74), respectively. The molecular weights of the polymers decrease as the aluminate-toscandium dialkyl ratio increase, while the M_w/M_n values are almost the same (Table 2, entries 3 and 6). All the resulting polymers are highly syndiotactic and have high melting points (ca. 267 °C).

Table 2 Crystallographic data and refinement for complexes 1 and 2

| Complex | 1 | 2 | | | |
|--|----------------|--|--|--|--|
| Empirical formula | C23H49BNOScSi2 | C ₂₃ H ₄₉ BLuNOSi ₂ | | | |
| Formula weight | 467.58 | 597.59 | | | |
| Colour | Yellow | Yellow | | | |
| Crystal system | Monoclinic | Monoclinic | | | |
| Space group | P2(1)/n | P2(1)/n | | | |
| a/Å | 10.945(2) | 10.9985(9) | | | |
| b/Å | 13.877(3) | 14.0655(11) | | | |
| c/Å | 19.505(4) | 19.6993(15) | | | |
| $\alpha/^{\circ}$ | 90.00 | 90.00 | | | |
| $\beta/^{\circ}$ | 91.922(4) | 91.8000(10) | | | |
| γ/° | 90.00 | 90.00 | | | |
| Volume/Å ³ | 2960.9(11) | 3046.0(4) | | | |
| Ζ | 4 | 4 | | | |
| Density (calculated)/g cm ^{-3} | 1.049 | 1.303 | | | |
| F(000) | 1024 | 1224 | | | |
| Θ range/° | 1.80 to 27.56 | 1.78 to 27.00 | | | |
| Reflections collected | 19 868 | 21 338 | | | |
| Unique reflections | 6792 | 6608 | | | |
| Unique reflections $(I > 2\sigma(I))$ | 4446 | 5621 | | | |
| Parameters | 272 | 272 | | | |
| Goodness of fit | 1.024 | 1.028 | | | |
| Final <i>R</i> indices $[I > 2\sigma(I)]$ | 0.0573, 0.1214 | 0.0190, 0.0420 | | | |
| $\Delta \rho_{\rm max, min}/e {\rm \AA}^{-3}$ | 0.701, -0.337 | 0.918, -0.565 | | | |

| Table 1 Styrene polymerization catalyzed by monoboratabenzene-Sc-dialkyl/[Ph ₃ C][$(C_6F_5)_4$]/'Bu ₃ . | Al systems. ^a |
|--|--------------------------|
|--|--------------------------|

| Entry | Complex | ⁱ Bu ₃ Al (eq.) | t (min) | Yield (%) | Activity ^b | $sPS^{c}(\%)$ | aPS^{d} (%) | $M_{\rm n}^{\ e}\left(10^3\right)$ | $M_{ m w}^{\ e}\left(10^3\right)$ | $M_{\rm w}/M_{\rm n}$ | $T_{\rm m}^{\ f} \left({}^{\rm o}{\rm C} \right)$ |
|-------|---------|---------------------------------------|---------|-----------|-----------------------|---------------|---------------|------------------------------------|-----------------------------------|-----------------------|--|
| 1^g | 1 | 0 | 30 | Trace | _ | _ | _ | _ | _ | _ | _ |
| 2 | 1 | 5 | 3 | 95 | 1944 | 96 | 4 | 227.2 | 429.4 | 1.89 | 267 |
| 3 | 1 | 10 | 3 | 68 | 1409 | 95 | 5 | 172.6 | 347.6 | 2.01 | 268 |
| 4 | 3 | 0 | 8 | 85 | 657 | 99 | 1 | 99.1 | 157.5 | 1.59 | 267 |
| 5 | 3 | 5 | 3 | 97 | 2061 | 99 | 1 | 95.0 | 164.8 | 1.74 | 265 |
| 6 | 3 | 10 | 3 | 85 | 1737 | 98 | 2 | 74.4 | 129.8 | 1.74 | 267 |

^{*a*} Polymerization conditions: Sc complex (18 μ mol), 26 °C, Sc complex-[Ph₃C][(C₆F₅)₄] (1:1 mol/mol), monomer–Sc complex (1000:1 mol/mol), toluene–monomer (7:1 v/v). ^{*b*} kg PS mol⁻¹ Sc h⁻¹. ^{*c*} Percentage of polymers that are insoluble in 2-butanone under reflux. ^{*d*} Percentage of polymers that are soluble in 2-butanone under reflux. ^{*e*} Determined by gel permeation chromatography (GPC) relative to the polystyrene standards. ^{*f*} Differential scanning calorimetry (DSC) analysis of the polymers that are insoluble in 2-butanone under reflux. ^{*g*} Monomer–Sc complex (500:1 mol/mol).

Paper

Conclusions

In summary, the synthesis of mono(boratabenzene) rare-earth metal dialkyl complexes was achieved by using multi-substituted boratabenzene ligands. One-pot reactions of boratabenzene lithiums, rare-earth metal chlorides, and LiCH2SiMe3 provided $[(3,5-Me_2-C_5H_3BR)Ln(CH_2SiMe_3)_2 (THF)]$ (1: R = NEt₂, Ln = Sc; 2: R = NEt₂, Ln = Lu; 3: R = Ph, Ln = Sc; 4: R = Ph, Ln = Lu) in high yields. Single-crystal X-ray diffraction analysis of 1 and 2 showed that the complexes have a three-legged pianostool geometry, which is similar to their Cp analogues; however, the Ln-boratabenzene distances are significantly longer than the Ln-Cp ones as the boratabenzene is a poorer electron donor in comparison with Cp. The rotation barriers of boratabenzene in the mono(boratabenzene) rare-earth metal alkyls are influenced by the substituents on the boron atom. Complex 1 displays a higher rotation barrier than complex 3, which is consistent with the fact that the aminoboratabenzene is a better electron donor than the phenyl-substituted one due to the strong π -interaction between boron and nitrogen. The mono(boratabenzene) scandium dialkyl complexes, activated with $[Ph_3C][B(C_6F_5)_4]$ and ^{*i*}Bu₃Al, act as good catalyst systems for syndiotactic styrene polymerization.

Experimental

General procedures

All operations were carried out under an atmosphere of argon using Schlenk techniques or in a nitrogen filled glovebox. Toluene, hexane, THF, C₆D₆, THF-d₈ and toluene-d₈ were dried over the Na/K alloy, transferred under vacuum, and stored in the glovebox. Dichlorophenylborane was purchased from Aldrich and used as received. Diethylaminoboron dichloride¹⁸ and LiCH₂SiMe₃¹⁹ were synthesized according to the literature 1-(Diethylamino)-5-methyl-3-methylene-1,2,3,6procedures. tetrahydro-borinine and 1-phenyl-3,5-dimethyl-1,6-dihydroborinine were prepared by using the procedure reported by Herberich and co-workers with the dipotassium salt of 2,4dimethyl-1,3-pentadiene and diethylaminoboron dichloride (or dichlorophenylborane) as the reactants. $^{^{12}}$ $^1\mathrm{H}$ and $^{^{13}}\mathrm{C}$ NMR spectra were recorded on a Varian Mercury 400 MHz spectrometer at 400 MHz and 100 MHz, respectively. ¹¹B NMR spectra were recorded on a Bruker DXP 400 MHz spectrometer at 128 MHz. Variable-temperature ¹H NMR spectra were recorded on an Agilent 600 MHz spectrometer. All chemical shifts were reported in δ units with references to the residual solvent resonance of the deuterated solvents for proton and carbon chemical shifts, and to external BF3·OEt2 for boron chemical shifts. Gel permeation chromatographic (GPC) analysis was performed on a Waters high temperature GPC 2000 at 135 °C. 1,2,4-Trichlorobenzene was used as the eluent, and the system was calibrated using polystyrene standards. Differential scanning calorimetry (DSC) measurements were performed on a Perkin-Elmer Pyris 1 instrument under a nitrogen atmosphere. For the elimination of the thermal history, the samples were

heated to 300 °C at 20 °C min⁻¹, and then cooled to 40 °C at 20 °C min⁻¹. In the second runs, the samples were heated to 300 °C at 10 °C min⁻¹, and the melting points recorded were reported. Elemental analysis was performed at the Analytical Laboratory of Shanghai Institute of Organic Chemistry.

Li[3,5-Me₂-C₅H₃BNEt₂]. 2.5 M BuLi solution in hexane (3.1 mL, 7.75 mmol) was added to diisopropylamine (0.95 g, 9.34 mmol) in 10 mL of THF at 0 °C. After stirring at 0 °C for 30 min, the reaction mixture was warmed to room temperature and stirred for 1 h. This formed LDA solution was cooled to -70 °C, and 1-(diethylamino)-5-methyl-3-methylene-1,2,3,6tetrahydro-borinine (1.38 g, 7.79 mmol) in 10 mL of THF was added dropwise. After stirring at -70 °C for 2 h, the reaction mixture was warmed to room temperature and stirred overnight to give a red solution. The volatiles of the solution were removed under vacuum, the residue was washed with 4×7 mL of hexane and dried under vacuum to give Li[3,5-Me2-C₅H₃BNEt₂] as a pale yellow solid (530 mg, 38% yield). ¹H NMR (400 MHz, THF- d_8 , 25 °C): δ (ppm) 5.14 (s, 2H, 2-/ 6-*H*), 5.12 (s, 1H, 4-*H*), 3.05 (q, ${}^{3}J_{H-H}$ = 6.8 Hz, 4H, NCH₂CH₃), 2.03 (s, 6H, 3-/5-CH₃), 1.00 (t, ${}^{3}J_{H-H} = 6.8$ Hz, 6H, NCH₂CH₃). ¹³C NMR (100 MHz, THF- d_8 , 25 °C): δ (ppm) 142.2, 107.3 (br), 101.6 (boratabenzene-C), 43.6 (NCH₂CH₃), 25.7 (3-/5-CH₃), 16.3 (NCH₂CH₃). ¹¹B NMR (128 MHz, THF- d_8 , 25 °C): δ (ppm) 30.4.

Li[3,5-Me₂-C₅H₃BPh]. Following the procedure described for Li[3,5-Me₂-C₅H₃BNEt₂], reaction of 2.5 M BuLi solution in hexane (1.7 mL, 4.25 mmol) with diisopropylamine (0.42 g, 4.15 mmol) in 10 mL of THF gave a LDA solution, which subsequently reacted with 1-phenyl-3,5-dimethyl-1,6-dihydroborinine (0.63 g, 3.46 mmol) to give Li[3,5-Me₂-C₅H₃BPh] as a pale yellow solid (525 mg, 81% yield). ¹H NMR (400 MHz, THF-*d*₈, 25 °C): δ (ppm) 7.72 (d, ³J_{H-H} = 7.6 Hz, 2H, Ph-*H*), 7.08 (t, ³J_{H-H} = 7.4 Hz, 2H, Ph-*H*), 6.93 (t, ³J_{H-H} = 8.0 Hz, 1H, Ph-*H*), 6.21 (s, 2H, 2-/6-*H*), 5.64 (s, 1H, 4-*H*), 2.08 (s, 6H, 3-/5-C*H*₃). ¹³C NMR (100 MHz, THF-*d*₈, 25 °C): δ (ppm) 150.8 (br), 141.3, 132.8, 126.8, 124.4, 121.4 (br), 113.0 (Ph-*C* and boratabenzene-*C*), 25.5 (3-/5-CH₃). ¹¹B NMR (128 MHz, THF-*d*₈, 25 °C): δ (ppm) 33.0.

 $[(3,5-Me_2-C_5H_3BNEt_2)Sc(CH_2SiMe_3)_2(THF)]$ (1). A THF solution of Li[3,5-Me₂-C₅H₃BNEt₂] (100 mg, 0.55 mmol in 4 mL of THF) was added to ScCl₃(THF)₃ (201 mg, 0.55 mmol) in 5 mL of THF. After stirring for 15 min at room temperature, the solution of LiCH(SiMe₃)₂ (103 mg, 1.09 mmol in 2 mL of THF) was added, and the reaction mixture was stirred for 10 min at room temperature. The volatiles were removed under vacuum, and the residue was extracted with 4×2 mL of hexane. Evaporation of the yellow extract under vacuum gave 1 as a yellow solid (255 mg, 99% yield). ¹H NMR (400 MHz, C₆D₆, 25 °C): δ (ppm) 6.13 (s, 1H, 4-H), 5.61 (s, 2H, 2-/6-H), 3.68 (m, 4H, THF), 3.23 (br, 2H, NCH₂CH₃), 3.02 (br, 2H, NCH₂CH₃), 2.16 (s, 6H, $3-/5-CH_3$), 1.23 (m, 4H, THF), 1.11 (t, ${}^{3}J_{H-H} = 6.8$ Hz, 6H, NCH₂CH₃), 0.30 (s, 18H, SiMe₃), -0.02 (d, ${}^{2}J_{H-H} = 10.4$ Hz, 2H, CH_2SiMe_3 , -0.15 (d, ${}^2J_{H-H}$ = 10.4 Hz, 2H, CH_2SiMe_3). ${}^{13}C$ NMR (100 MHz, C₆D₆, 25 °C): δ (ppm) 150.5, 114.7 (br), 106.3 (boratabenzene-C), 72.0 (THF), 44.4 (br), 43.0 (CH₂SiMe₃ and NCH₂CH₃), 26.5, 25.0, 16.0 (3-/5-CH₃, THF and NCH₂CH₃),

4.2 (Si*Me*₃). ¹¹B NMR (128 MHz, C₆D₆, 25 °C): δ (ppm) 32.7. Anal. calcd (%) for C₂₃H₄₉BNOScSi₂: C, 59.08; H, 10.56; N, 3.00. Found: C, 58.58; H, 10.57; N, 2.91.

[(3,5-Me₂-C₅H₃BNEt₂)Lu(CH₂SiMe₃)₂(THF)] (2). Following the procedure described for 1, reaction of Li[3,5-Me₂-C₅H₃BNEt₂] (100 mg, 0.55 mmol in 4 mL of THF), LuCl₃ (154 mg, 0.55 mmol in 5 mL of THF), and LiCH₂SiMe₃ (105 mg, 1.10 mmol in 2 mL of THF) gave 2 as a yellow solid (307 mg, 94% yield). ¹H NMR (400 MHz, C₆D₆, 25 °C): δ (ppm) 6.08 (t, ${}^{4}J_{H-H}$ = 2.0 Hz, 1H, 4-H), 5.61 (d, ${}^{4}J_{H-H}$ = 2.0 Hz, 2H, 2-/6-H), 3.57 (br, 4H, THF), 3.21 (br, 2H, NCH2CH3), 3.06 (br, 2H, NCH₂CH₃), 2.20 (s, 6H, 3-/5-CH₃), 1.15 (br, 4H, THF), 1.12 $(t, {}^{3}J_{H-H} = 7.2 \text{ Hz}, 6H, \text{NCH}_{2}CH_{3}), 0.31 (s, 18H, SiMe_{3}), -0.73$ (s, 4H, CH₂SiMe₃). ¹³C NMR (100 MHz, C₆D₆, 25 °C): δ (ppm) 151.4, 113.1 (br), 104.8 (boratabenzene-C), 71.6 (THF), 43.0, 40.8 (CH₂SiMe₃ and NCH₂CH₃), 26.1, 24.9, 16.1 (3-/5-CH₃, THF and NCH₂CH₃), 4.6 (SiMe₃). ¹¹B NMR (128 MHz, C₆D₆, 25 °C): δ (ppm) 32.9. Anal. calcd (%) for C₂₃H₄₉BLuNOSi₂: C, 46.23; H, 8.26; N, 2.34. Found: C, 46.53; H, 8.06; N, 2.27.

[(3,5-Me₂-C₅H₃BPh)Sc(CH₂SiMe₃)₂(THF)] (3). Following the procedure described for 1, reaction of Li[3,5-Me₂-C₅H₃BPh] (79 mg, 0.42 mmol in 4 mL of THF), ScCl₃(THF)₃ (154 mg, 0.42 mmol in 5 mL of THF) and LiCH₂SiMe₃ (79 mg, 0.84 mmol in 2 mL of THF) gave 3 as a yellow solid (170 mg, 86% yield). ¹H NMR (400 MHz, C_6D_6 , 25 °C): δ (ppm) 7.96 (dd, ${}^{3}J_{H-H}$ = 8.0 Hz, ${}^{4}J_{H-H}$ = 1.6 Hz, 2H, Ph-*H*), 7.32 (t, ${}^{3}J_{H-H}$ = 6.8 Hz, 2H, Ph-*H*), 7.23 (tt, ${}^{3}J_{H-H}$ = 7.2 Hz, ${}^{4}J_{H-H}$ = 1.6 Hz, 1H, Ph-H), 6.83 (s, 2H, 2-/6-H), 6.78 (s, 1H, 4-H), 3.36 (br, 4H, THF), 2.36 (s, 6H, 3-/5-CH₃), 0.88 (br, 4H, THF), 0.25 (s, 18H, SiMe₃), -0.10 (s, 4H, CH₂SiMe₃). ¹³C NMR (100 MHz, C₆D₆, 25 °C): δ (ppm) 150.5, 132.9, 128.3, 128.2, 127.9, 127.5 (br), 117.5 (Ph-C and boratabenzene-C), 72.0 (THF), 47.9 (br, CH₂SiMe₃), 26.4 (3-/5-CH₃), 24.5 (THF), 4.1 (SiMe₃). ¹¹B NMR (128 MHz, C_6D_6 , 25 °C): δ (ppm) 36.7. Anal. calcd (%) for $C_{25}H_{44}BOScSi_2$: C, 63.54; H, 9.39. Found: C, 62.87; H, 9.13.

 $[(3,5-Me_2-C_5H_3BPh)Lu(CH_2SiMe_3)_2(THF)]$ (4). Following the procedure described for 1, reaction of Li[3,5-Me₂-C₅H₃BPh] (80 mg, 0.43 mmol in 4 mL of THF), LuCl₃ (120 mg, 0.43 mmol in 5 mL of THF) and LiCH₂SiMe₃ (80 mg, 0.85 mmol in 2 mL of THF) gave 4 as a yellow solid (220 mg, 86% yield). ¹H NMR (400 MHz, C₆D₆, 25 °C): δ (ppm) 8.00 (dd, ${}^{3}J_{H-H}$ = 8.0 Hz, ${}^{4}J_{H-H}$ = 1.2 Hz, 2H, Ph-*H*), 7.33 (t, ${}^{3}J_{H-H}$ = 6.8 Hz, 2H, Ph-*H*), 7.23 (tt, ${}^{3}J_{H-H} = 7.2$ Hz, ${}^{4}J_{H-H} = 1.2$ Hz, 1H, Ph-H), 6.86 (s, 2H, 2-/6-H), 6.71 (s, 1H, 4-H), 3.24 (br, 4H, THF), 2.38 (s, 6H, 3-/5-CH₃), 0.91 (br, 4H, THF), 0.28 (s, 18H, SiMe₃), -0.78 (br, 4H, CH₂SiMe₃). ¹³C NMR (100 MHz, C₆D₆, 25 °C): δ (ppm) 150.8, 133.0, 128.2, 128.0, 127.0, 116.5 (Ph-C and boratabenzene-C), 71.0 (THF), 43.1 (CH2SiMe3), 26.0, 24.6 (3-/5-*C*H₃ and THF), 4.5 (Si*Me*₃). ¹¹B NMR (128 MHz, C₆D₆, 25 °C): δ (ppm) 37.0. Anal. calcd (%) for C₂₅H₄₄BLuOSi₂: C, 49.83; H, 7.36. Found: C, 49.32; H, 7.39.

A typical procedure for styrene polymerization. The mono (boratabenzene) scandium dialkyl complex (18 μ mol) and [Ph₃C][B(C₆F₅)₄] (18 μ mol) were mixed in toluene. The above reaction mixture was stirred at room temperature for one minute, and then ^{*i*}Bu₃Al (90 μ mol) and styrene (1.87 g,

18 mmol) were added under vigorous stirring. The reaction solution became very viscous after several minutes, and the polymerization was quenched with 2 mL of acidic methanol. The reaction mixture was poured into 50 mL of methanol to precipitate the polymer. The resulting polymer was isolated, washed with methanol, and dried under vacuum for one day to a constant weight.

X-ray crystallography

Single crystals of **1** and **2** were grown from hexane solutions. Suitable single crystals were mounted under a nitrogen atmosphere on a glass fiber, and data collection was performed on a Bruker APEX2 diffractometer with graphite-monochromated Mo K α radiation ($\lambda = 0.71073$ Å) at 133(2) K. The SMART program package was used to determine the unit cell parameters. The absorption correction was applied using SADABS. The structures were solved by direct methods and refined on F^2 by full-matrix least-squares techniques with anisotropic thermal parameters for non-hydrogen atoms. Hydrogen atoms were placed at calculated positions and included in the structure calculations. All calculations were carried out using the SHELXL-97 and SHELXL-2014 programs. The software used is given in ref. 20. Crystallographic data and refinement for **1** and **2** are listed in Table 2.

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