

**Synthesis of versatile organomolybdenum(II) complexes for the epoxidation of olefins, by Fritz E. Kühn *et al.*, from TUM, Garching, Germany.**

**Title:** Aryl-substituted organomolybdenum(II) complexes as olefin epoxidation catalysts

The synthesis of novel organomolybdenum(II) complexes, active in oxidation catalysis, is described. High turnover frequencies of over 15 000 h<sup>-1</sup> have been achieved with *cis*-cyclooctene as a model substrate. Furthermore, it was possible to epoxidise industrially relevant substrates with high yields and selectivities. Additionally, a density functional theory study was performed to contribute to a rational design for future epoxidation catalysts.

**As featured in:**



See Fritz E. Kühn *et al.* *Catal. Sci. Technol.*, 2015, **5**, 4772.

## PAPER

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5, 4772Aryl-substituted organomolybdenum(II) complexes  
as olefin epoxidation catalysts†Lilian Graser,<sup>‡a</sup> Robert M. Reich,<sup>‡a</sup> Mirza Cokoja,<sup>b</sup> Alexander Pöthig<sup>c</sup> and  
Fritz E. Kühn<sup>\*ad</sup>

The epoxidation of selected olefins with a benzyl-substituted organomolybdenum complex and its fluorinated counterpart is described. With hexafluorobenzene (HFB) as solvent, turnover frequencies (TOFs) of >15 500 h<sup>-1</sup> are achieved in the epoxidation of cyclooctene with *tert*-butyl hydroperoxide (TBHP) as the oxidant. The fluorinated complex, [CpMo(CO)<sub>3</sub>BzF<sub>5</sub>], proved to be superior to the non-fluorinated derivative in activity and selectivity with a variety of substrates. This can be explained via X-ray crystallography analysis and with the help of density functional theory (DFT) calculations. Besides, both compounds were applied in two-phase catalytic reactions. Recycling for multiple catalytic runs is achieved without a significant loss of activity.

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## Introduction

Epoxides are important intermediates for a variety of chemical products, *e.g.* food additives, cosmetics, pharmaceuticals and polymers.<sup>1–3</sup> The non-catalytic chlorohydrin process based on the process developed by Wurtz in 1859<sup>1</sup> and the more environmentally friendly, catalytic Halcon–ARCO process, established in the 1960s, are examples of large scale epoxide production methods.<sup>2,3</sup> The Halcon–ARCO process utilizes organometallic compounds, such as [Mo(CO)<sub>6</sub>], as pre-catalysts that are, according to current textbook knowledge, oxidized to catalytically active oxo-peroxo species. Subsequently many homogeneous and heterogeneous molybdenum catalysts for the epoxidation of olefins have been synthesized

and examined.<sup>4–13</sup> Among other compound classes, molybdenum complexes featuring an η<sup>5</sup>-coordinated cyclopentadienyl (Cp) ligand have attracted interest as epoxidation catalysts.

Originally, high oxidation state compounds such as [(η<sup>5</sup>-C<sub>5</sub>R<sub>5</sub>)MoO<sub>2</sub>Cl] (R = H, Me, Bz) were targeted,<sup>14</sup> but it turned out that the carbonyl precursor complexes of the type [(η<sup>5</sup>-C<sub>5</sub>R<sub>5</sub>)Mo(CO)<sub>3</sub>Cl] (R = H, Me, Bz) are usually more easily stored due to their higher stability. They also can be used as catalyst precursors for olefin epoxidation.<sup>14–19</sup> As in the Halcon–ARCO process, *tert*-butyl hydroperoxide (TBHP) proved to be the oxidant of choice, readily oxidizing the carbonyl compounds to active catalyst species and, usually more slowly, olefins to epoxides catalysed by the organometallic species created before.

When alkyl groups R' are attached to the molybdenum centre, a great variability of molecular catalysts is available, *e.g.* ansa-bridged complexes, which was found to be the benchmark system concerning the activity in the epoxidation of cyclooctene for some time.<sup>20</sup> Very recently, the activity of the fluorinated organomolybdenum complex [CpMo(CO)<sub>3</sub>CF<sub>3</sub>] was compared to its non-fluorinated counterpart [CpMo(CO)<sub>3</sub>CH<sub>3</sub>].<sup>21,22</sup> This examination revealed that the substitution of a methyl group in the tricarbonyl compound [CpMo(CO)<sub>3</sub>CH<sub>3</sub>] with a fluorinated methyl group leads to a distinct increase of Lewis acidity on the metal center. However, in this case the oxidation of the carbonyl precursor to the active species is very slow, so that only the application of an already oxidized catalyst showing a higher activity for olefin epoxidation was illustrated.<sup>22</sup>

To obtain a more profound insight into the influence of the electronic environment on the catalytic activity of MoCp compounds, two new aryl-substituted complexes, [CpMo(CO)<sub>3</sub>Bz] and [CpMo(CO)<sub>3</sub>BzF<sub>5</sub>], have been synthesized. DFT calculations

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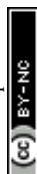
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† Electronic supplementary information (ESI) available: Crystallographic data (excluding structure factors) for the structures reported in this paper have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication no. CCDC 1055255 (1) and CCDC 1055256 (2). For ESI and crystallographic data in CIF or other electronic format see DOI: 10.1039/c5cy00447k

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were performed and their catalytic properties in olefin epoxidation were examined. The present work aims to compare and investigate the influence of fluorination on the Lewis acidity of the metal centre and the activity in catalysis.

## Results and discussion

### Synthesis, IR spectroscopy and X-ray crystallography

The reaction of  $\text{Na}[\text{CpMo}(\text{CO})_3]$  with benzyl bromide and pentafluorobenzyl bromide, respectively, leads to air- and moisture-stable compounds **1** and **2** in yields of *ca.* 80% under ambient conditions (Scheme 1).

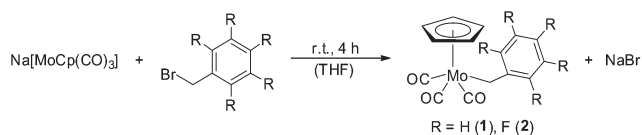
The formation of the new compounds was confirmed by  $^1\text{H}$ -NMR with a shift of the Cp signals from 3.84 (THF- $d_8$ ) to 5.20 and 5.51 ppm ( $\text{CDCl}_3$ ), respectively. In the  $^{13}\text{C}$ -NMR spectra of both compounds, only two carbonyl signals can be observed at 239.87 ppm and 228.27 ppm for complex **1** and at 238.98 ppm and 227.57 ppm for compound **2**.

IR spectroscopic examinations were performed on both complexes, since the vibrational bands of the carbonyl ligand represent a sensitive tool for the determination of the electronic properties at the metal centre.

The infrared spectra of  $[\text{CpMo}(\text{CO})_3\text{R}]$ -type complexes are well documented in literature.<sup>23–26</sup> The frequencies of the cyclopentadienyl ligand are virtually independent of the ligand R bound to the metal centre. The CO stretching vibrations are, however, very sensitive to the changes of the ligand group R. The characteristic stretching bonds of **1** and **2** are summarized in Table 1. The C=O symmetric stretching frequency of the C=O bond of compound **2** is found to be 20 wavenumbers higher than that of compound **1**.

The observed differences can be explained by the lower electron density at the metal centre in the case of compound **2**, generating a weaker metal–ligand interaction. This induces strengthening of the C=O bond – reflected in shorter bond distances.

There is a slight difference in the Mo–R bond lengths (2.386(2) Å in **1** vs. 2.356(2) Å in **2**), reflecting the changed electron density at the metal atom in the solid state. The Mo–R bond length is slightly longer for both compounds than that observed for the previously reported methyl derivative (2.326(3) Å).<sup>27</sup> The fluorination of the benzyl moiety does not lead to such a pronounced change of the Mo–R bond distance as observed in the cases of the methyl and the  $\text{CF}_3$  derivative (2.234(3) Å).<sup>21</sup> This can be considered as an indication of a more similar reactivity of compounds **1** and **2** with respect to decarbonylation.



**Scheme 1** Synthesis of the investigated organomolybdenum complexes **1** and **2**.

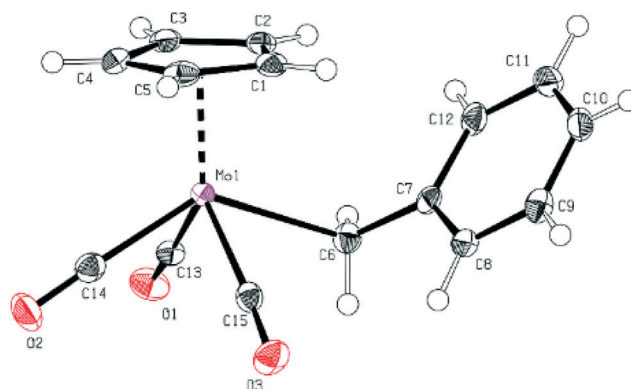
**Table 1** Characteristic stretching frequencies ( $\text{cm}^{-1}$ ) and bond stretching force constants ( $\text{N cm}^{-1}$ ) of **1** and **2**

	1	2
Stretching frequencies [ $\text{cm}^{-1}$ ]		
CO sym. stretch	2001	2022
CO asym. stretch	1917	1922
CO asym. stretch	1904	1914
Force constants [ $\text{N cm}^{-1}$ ]		
K1 (CO)	16.18	16.52
K2 (CO)	14.85	14.92

Furthermore, the bond distances between Mo and the carbonyl ligands are very similar for both compounds (see Fig. 1 and 2 and ESI†).

### DFT examinations

To gain more insight into the electronic properties at the metal centre, DFT calculations of compounds  $[\text{CpMo}(\text{CO})_3\text{Bz}]$  (**1**) and  $[\text{CpMo}(\text{CO})_3\text{BzF}_5]$  (**2**) were performed. They reveal that the Lewis acidity of compound **2** at Mo is higher than that of compound **1** (for further details see ESI† S1.1). As  $^{95}\text{Mo}$ -NMR is also an indicator of electron deficiency,<sup>28</sup> the shifts of **1** (−1588 ppm) and **2** (−1513 ppm) indicate that the metal center of compound **2** is indeed more electron deficient. It had been possible to ascribe the slower decarbonylation, higher stability and shorter Mo–R bond length of the fluorinated compound  $[\text{CpMo}(\text{CO})_3\text{CF}_3]$  in comparison with those of  $[\text{CpMo}(\text{CO})_3\text{CH}_3]$  to the differences of the highest occupied molecular orbitals (HOMOs).<sup>21</sup> These differences are not observed for compounds **1** and **2** (Fig. 3). Especially, both HOMOs show an Mo– $\text{CH}_2\text{R}$  overlap, which explains the observed similar Mo–R bond lengths for **1** and **2**.



**Fig. 1** ORTEP-style presentation of the molecular structure of compound **1**. Ellipsoids are shown at a 50% probability level. Selected bond lengths (Å) and angles ( $^\circ$ ): Mo1–C13 1.991(2), Mo1–C14 1.988(2), Mo1–C15 1.987(2), Mo1–C6 2.386(2), C15–O1 1.147(3), C14–O2 1.142(3), C13–O3 1.142(3), C13–Mo1–C14 77.17(9), C14–Mo1–C15 75.42(9), C6–Mo1–C13 74.13(9), C6–Mo1–C15 75.51(8), Mo1–C13–O1 177.2(2), Mo1–C14–O2 178.2(2), Mo1–C15–O3 176.3(2).



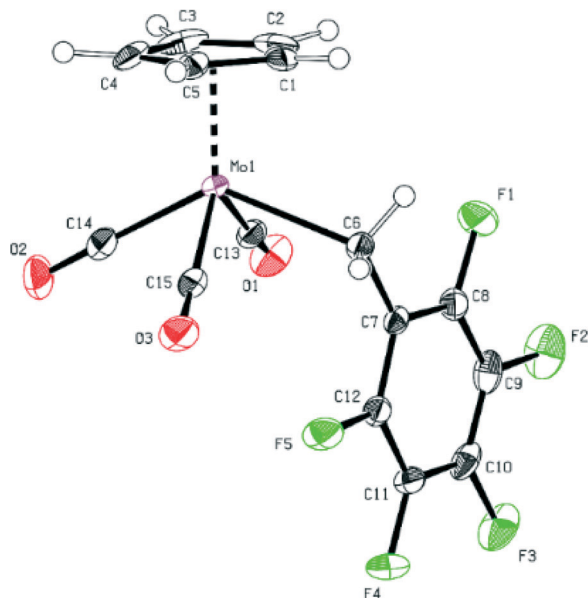


Fig. 2 ORTEP-style presentation of the molecular structure of compound 2. Ellipsoids are shown at a 50% probability level. Selected bond lengths (Å) and angles (°): Mo1–C6 2.356(2), Mo1–C13 1.979(2), Mo1–C14 1.988(2), Mo1–C15 2.017(2), C15–O1 1.145(2), C14–O2 1.143(2), C13–O3 1.140(2), C13–Mo1–C14 76.53(7), C14–Mo1–C15 78.17(7), C6–Mo1–C13 78.40(6), C6–Mo1–C15 75.14(6), Mo1–C13–O1 175.1(2), Mo1–C14–O2 178.1(2), Mo1–C15–O3 175.6(2).

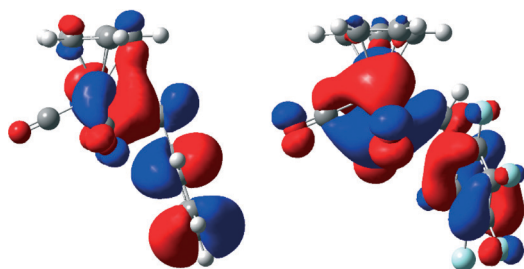


Fig. 3 Comparison of the HOMOs of compounds  $[\text{CpMo}(\text{CO})_3\text{R}]$  with  $\text{R} = \text{Bz}$  (1) (left),  $\text{BzF}$  (2) (right) in the gas phase (B3LYP/6-31+G\*\*<sub>(d,p)</sub> level of theory; for details see the ESI†).

Therefore a similar oxidative decarbonylation rate is to be expected. This is supported by the reaction of compounds 1 and 2 with excess TBHP. After the addition of TBHP, the formation of a dioxo and an oxo-peroxo species (correlating with complete decarbonylation) occurs within 13 min for 1 and 5 min for 2.<sup>29</sup> The oxidative decarbonylation was monitored *via*  $^1\text{H}$  NMR spectroscopy. These observations are in accord with several computational<sup>30,31</sup> and experimental<sup>32–35</sup> studies which deal with the formation of dioxo and oxo-peroxo species with TBHP as the oxidant. After decarbonylation the dioxo species forms, which can be transformed to the oxo-peroxo species with an excess of oxidant. Both species can take part in the catalytic epoxidation of olefins with TBHP as the oxidant of choice. Detailed mechanistic studies to further examine the active species are under way.<sup>29</sup>

This difference in the rate of decarbonylation is quite small in comparison with the methyl (20 min) and trifluoromethyl derivatives (>60 min).<sup>22</sup>

### Epoxidation catalysis

Both complexes are well soluble in dichloromethane (DCM), acetonitrile ( $\text{CH}_3\text{CN}$ ), chloroform ( $\text{CHCl}_3$ ), toluene and benzene. For all kinetic experiments and for all applied substrates, one homogeneous phase was obtained.

The monomeric complexes 1 and 2 were applied as catalysts for the epoxidation of selected terminal and internal alkenes using *tert*-butyl hydroperoxide (TBHP, 5.5 M solution in *n*-decane) as oxidant. To determine the optimal reaction conditions concerning the solvent, temperature, catalyst and oxidant loading, cyclooctene was chosen as substrate. The results obtained for the temperature and solvent screening are summarized in Table 2.

A comparison of the two compounds in the catalytic cyclooctene epoxidation reveals the superiority of the fluorinated complex 2. This behaviour is in accord with the more pronounced Lewis acidity of this compound.<sup>36,37</sup> Both compounds show the best activity in hexafluorobenzene (HFB) as solvent (Table 2, entry 6). This is in accord with the recent observations for related catalytic systems where the activity of the organomolybdenum complex  $[\text{CpMo}(\text{CO})_3\text{CF}_3]$  was found to be superior when a solvent able to activate the oxidant, like hexafluoroisopropanol (HFIP), is used.<sup>22</sup>

To further investigate the difference in activity, all following investigations concerning the catalyst loading were performed in benzene and HFB.

Based on the results summarised in Table 3, it can be stated that catalyst 2 is roughly 20% more active than 1. Furthermore HFB positively influences the catalytic activity of both compounds. When examining a variety of substrates (see Table 4), it can be observed that open chain alkenes such as styrene and 1-octene are epoxidised with good to moderate efficiency. Compared to known MoCp systems,

Table 2 Cyclooctene epoxidation using 1 and 2 as catalyst precursors in different solvents

Entry	Solvent <sup>a</sup>	Yield <sup>b</sup> [%] after 4 h/24 h			
		1		2	
		r.t.	55 °C	r.t.	55 °C
1	DCM	74/100	87/100	100/100	100/100
2	$\text{CHCl}_3$	66/100	100/100	73/100	100/100
3	Benzene	75/100	99/100	100/100	100/100
4	Hexane	72/100	86/100	84/100	100/100
5	MeOH <sup>c</sup>	<10/<10	58/84	<10/<10	64/87
6	HFB <sup>c</sup>	77/100	100/100	100/100	100/100
7	$[\text{C}_4\text{mim}][\text{NTf}_2]$	72/100	84/100	79/100	100/100
8	$[\text{C}_8\text{mim}][\text{NTf}_2]$	74/100	92/100	86/100	100/100

<sup>a</sup> Reaction conditions: reactions were carried out using a molar ratio of catalyst:substrate:oxidant of 1:100:200 in 0.5 mL of solvent.

<sup>b</sup> Yield determined by GC-MS. <sup>c</sup> MeOH: methanol, HFB: hexafluorobenzene.



**Table 3** Activity of the pre-catalyst in terms of the catalyst loading<sup>a</sup>

Entry	Cat.	Cat. conc. [mol %]	Benzene TOF [h <sup>-1</sup> ]	HFB TOF [h <sup>-1</sup> ]
1	1	1	2960	4250
2	1	0.1	6820	8330
3	1	0.05	10 430	11 580
4	2	1	4300	6370
5	2	0.1	12 220	13 470
6	2	0.05	15 540	17 820

<sup>a</sup> Reaction conditions: 55 °C, 0.5 mL of solvent, molar ratio cyclooctene:TBHP of 1:2.

**Table 4** Substrate scope of the catalytic system

Entry	Substrate <sup>a</sup>	Catalyst	Conv. <sup>b</sup> [%]	Sel. [%]
1	1-Octene	1	73	99
2		2	77	99
3	Styrene	1	57	43
4		2	61	46
5	<i>Trans</i> -β-methylstyrene	1	43	99
6		2	54	99
7	<i>Cis</i> -stilbene	1	52	76
8		2	57	72
9	<i>Trans</i> -stilbene	1	47	86
10		2	55	94

<sup>a</sup> Reaction conditions: 1 mmol of substrate, 2 mmol of TBHP in decane, 0.5 mol% catalyst, 55 °C, 0.5 mL of benzene, 24 h.

<sup>b</sup> Conversion and selectivity were determined via <sup>1</sup>H-NMR.

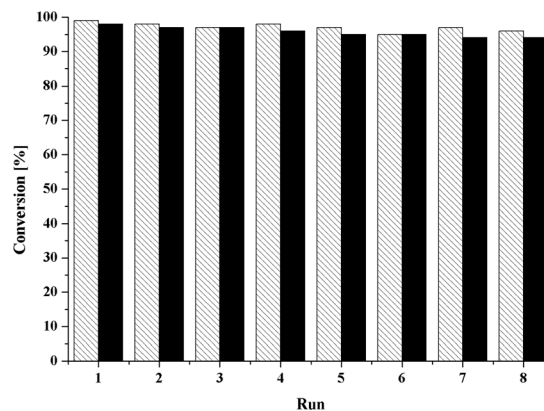
both systems are superior to previously achieved results. For example, the otherwise quite active ansa-complex [Mo(η<sup>5</sup>-C<sub>5</sub>H<sub>4</sub>(CH<sub>2</sub>-η<sup>1</sup>-CH)(CO)<sub>3</sub>] is inferior with respect to the conversion of 1-octene (52% after 24 h).<sup>20</sup>

For comparison with [MoCp(CO)<sub>3</sub>CH<sub>3</sub>], room-temperature experiments were undertaken. With 38% (1) and 43% (2) conversion after 4 h of reaction time, respectively, both compounds notably surpass the conversion to epoxide of the alkyl-substituted complex (25% conversion after 4 h).<sup>22</sup> To explore the influence of the benzyl- and the pentafluorobenzyl ligand on the product stereoselectivity, *trans*-β-methylstyrene was chosen as the benchmark substrate. <sup>1</sup>H-NMR spectroscopy indicates no enantiomeric excess. As shown in Table 2, both compounds proved to be active in imidazolium-based ionic liquids (Table 2, entries 7 and 8). To scrutinize the stability of the catalytically active system and to test the recyclability of a heterogeneous system, recycling experiments for both compounds were undertaken in the ionic liquid [C<sub>8</sub>mim][NTf<sub>2</sub>] with cyclooctene as substrate (Fig. 4).

The stability and reusability of the catalyst is proven by the almost negligible loss of activity after each consecutive run, so that the formed catalytically active species proves to be stable in the reaction media.

## Conclusions

A benzyl-substituted Cp molybdenum compound (1) and its fluorinated analogue (2) were synthesised and characterised.



**Fig. 4** Recycling experiments using compound 1 (dashed line) and compound 2 (black). Reaction conditions: 1 mmol of *cis*-cyclooctene, 2 mmol of TBHP in *n*-decane, 0.5 mol% catalyst, 55 °C, 0.5 mL of ionic liquid, 24 h reaction time. The yield was determined via GC (for details see the experimental section).

They are active and selective catalysts for the epoxidation of olefins using TBHP as an oxidant. Both compounds were examined by DFT calculations, leading to the result that they are much more similar to each other with respect to the HOMOs than the related CH<sub>3</sub> and CF<sub>3</sub> derivatives. Accordingly, the oxidation of the carbonyls to the active species is more similar. The somewhat enhanced Lewis acidity of 2 explains its higher catalytic activity. This is in accord with the obtained crystal structures and previous studies concerning the influence of Lewis acidity on epoxidation activities. Catalytic results show no formation of diol, underlining the high selectivity of the utilized compounds for standard substrates. Both compounds are highly soluble in common organic solvents in contrast to many previously reported related complexes.

With benzene and hexafluorobenzene as solvents, TOFs of up to ca. 18 000 h<sup>-1</sup> can be achieved in the epoxidation of cyclooctene. Moreover, both compounds are able to epoxidize more demanding substrates such as styrene and stilbenes in acceptable yields applying a 0.5 mol% catalyst. When the precatalysts are dissolved in imidazolium-based ionic liquids, the product phase can be easily separated from the reaction medium and the molecular catalysts can be reused for (at least) 8 consecutive cycles with very low losses of activity.

## Experimental section

### Material and methods

All experimental synthetic work was carried out using standard Schlenk techniques under argon. Catalytic reactions were performed under laboratory atmosphere. Solvents were dried by standard procedures and stored under argon over molecular sieves. Commercially available chemicals were used as received, unless stated otherwise. High-resolution NMR spectra were measured with a Bruker Avance DPX-400 spectrometer (<sup>1</sup>H: 400.0 MHz; <sup>13</sup>C: 100.6 MHz; <sup>19</sup>F: 376.5 MHz; <sup>95</sup>Mo: 26.1 MHz). The signals were referenced to the



solvent residual signal ( $\text{C}_6\text{D}_6$ ;  $^1\text{H}$ : 7.16 ppm;  $^{13}\text{C}$ : 128.06 ppm) or external standards in a capillary ( $^{95}\text{Mo}$ :  $\text{Mo}(\text{CO})_6$  in  $\text{C}_6\text{D}_6$  at  $-1856$  ppm). IR spectra were recorded on a Varian ATR-FTIR instrument. Single crystals suitable for X-ray diffraction were grown by slow diffusion of diethyl ether into a saturated solution of **1** and **2**, respectively, in hexane.

### Synthesis of the complexes

The organomolybdenum complexes  $[\text{CpMo}(\text{CO})_3\text{Bz}]$  (**1**) and  $[\text{CpMo}(\text{CO})_3\text{BzF}_5]$  (**2**) were synthesised according to literature procedures.<sup>22,35,38</sup>

(**1**)  $[\text{CpMo}(\text{CO})_3\text{Bz}]$   $^1\text{H}$ -NMR ( $\text{CDCl}_3$ , 298 K, 400 MHz): 7.24–7.00 (m, 5H, Bz), 5.20 (s, 5H, Cp), 2.93 (s, 2H,  $\text{CH}_2\text{Bz}$ ).  $^{13}\text{C}$ -NMR ( $\text{CDCl}_3$ , 298 K, 101 MHz): 239.90 (CO), 228.28 (CO), 151.2, 128.05, 127.61, 123.76 (Bz), 94.05 (Cp), 4.98 ( $\text{CH}_2\text{Bz}$ ).  $^{95}\text{Mo}$ -NMR ( $\text{CDCl}_3$ , 298 K, 26 MHz):  $-1577.28$ . IR:  $\nu_{\text{CO}} = 2001.6\text{ cm}^{-1}$  (vs),  $1901.3\text{ cm}^{-1}$  (s) (84% yield).

(**2**)  $[\text{CpMo}(\text{CO})_3\text{BzF}_5]$   $^1\text{H}$ -NMR ( $\text{CDCl}_3$ , 298 K, 400 MHz): 5.51 (s, 5H, Cp), 2.48 (s, 2H,  $\text{CH}_2\text{BzF}_5$ ).  $^{13}\text{C}$ -NMR ( $\text{CDCl}_3$ , 298 K, 101 MHz): 239.02 (CO), 227.62 (CO), 144.9, 142.59, 138.76, 136.30, 126.07 (BzF<sub>5</sub>), 93.25 (Cp),  $-16.12$  ( $\text{CH}_2\text{BzF}_5$ ).  $^{95}\text{Mo}$ -NMR ( $\text{CDCl}_3$ , 298 K, 26 MHz):  $-1513.34$ .  $^{19}\text{F}$ -NMR ( $\text{CDCl}_3$ , 298 K, 376 MHz):  $-142.34$ ,  $-163.40$ ,  $-164.44$ . IR:  $\nu_{\text{CO}} = 2020.3\text{ cm}^{-1}$  (vs),  $1914.8\text{ cm}^{-1}$  (s) (78% yield).

### Catalytic reactions

All catalytic reactions were performed under laboratory atmosphere in a reaction vessel equipped with a magnetic stirrer.

*Cis*-cyclooctene: the substrate (1.30 mL, 1 mmol) and catalyst dissolved in 0.5 mL of solvent were added to the reaction vessel and heated to the investigated temperature. The reaction was initiated by the addition of TBHP (3.65 mL, 5.5 M in decane).

Analysis: the course of the reaction was monitored by quantitative GC analysis. Samples taken were treated with  $\text{MnO}_2$  and  $\text{MgSO}_4$  to destroy excess peroxide and remove water from the sample. After filtration, the sample was diluted with dichloromethane and an external standard (mixture of 4 mg per 100 mL of *p*-xylol and 4 mg per 100 mL of indene in isopropanol) was added. The sample was then injected into a GC column and the conversion of *cis*-cyclooctene to cyclooctene epoxide was calculated from the calibration curves ( $r^2 > 0.999$ ) recorded prior to the start of the reaction.

1-Octene: the substrate (800 mg, 7.3 mmol), dichloroethane (7.3 mmol, internal standard) and the catalyst (0.5 mol%, 36.5  $\mu\text{mol}$ ) were added to the reaction vessel and diluted in benzene (0.5 mL). Afterwards, the reaction was initiated by adding TBHP (2.65 mL, 5.5 molar in *n*-decane).

*Cis*-stilbene: the substrate (0.291 g, 1.6 mmol), dichloroethane (1.6 mmol, internal standard), and the catalyst (0.5 mol%, 8  $\mu\text{mol}$ ) were added to the reaction vessel and diluted in benzene (0.5 mL). The reaction was initiated with the addition of TBHP (0.6 mL, 5.5 molar in *n*-decane).

*Trans*- $\beta$ -methylstyrene: the substrate (0.118 g, 1.0 mmol), dichloroethane (1.0 mmol, internal standard) and the catalyst (0.5 mol%, 0.05 mmol) were added to the reaction vessel and

diluted in benzene (0.5 mL). The reaction was initiated by adding TBHP (3.6 mL, 5.5 molar in *n*-decane).

Analysis: in the case of 1-octene, *trans*- $\beta$ -methylstyrene and *cis*-stilbene, the course of the reaction was monitored by  $^1\text{H}$  NMR analysis. Samples taken were treated with  $\text{MgSO}_4$  and  $\text{MnO}_2$  to remove water and destroy excess peroxide. Afterwards, the sample was diluted with  $\text{CDCl}_3$ , the resulting slurry was filtered and the filtrate was analysed.

Recycling experiments: after the catalytic reaction, the upper phase was removed from the reaction vessel by addition of 5 mL of *n*-hexane after cooling down to room temperature. The upper phase was removed by means of cannulation. The samples were treated with  $\text{MgSO}_4$  and  $\text{MnO}_2$  to remove water and destroy excess peroxide. Afterwards, the sample was diluted with  $\text{CH}_2\text{Cl}_2$  and the resulting slurry was filtered. A mixture of 4 mg  $\text{mL}^{-1}$  indane and *p*-xylene in isopropanol (used as external standard) and the filtrate was injected into a GC column. Additionally, oil pump vacuum for 2.5 h at 55 °C allowed the removal of *t*-BuOH from the remaining RTIL (room temperature ionic liquid) phase before further cyclooctene (0.800 g, 7.3 mmol) and TBHP (2.65 mL, 5.5 molar in *n*-decane) were added.

### X-ray single crystal structure determination

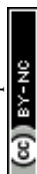
Single crystals suitable for X-ray diffraction were grown by slow diffusion of diethyl ether into a saturated solution of **1** and **2**, respectively, in hexane.

Compound **1**: crystal data and details of the structure determination: formula:  $\text{C}_{15}\text{H}_{12}\text{MoO}_3$ ,  $M_r = 336.19$ ; crystal color and shape: yellow fragment, crystal dimensions =  $0.07 \times 0.13 \times 0.17$  mm; crystal system: orthorhombic; space group *Pbca* (no. 61);  $a = 16.6109(4)$ ,  $b = 8.7885(2)$ ,  $c = 17.8015(5)$  Å,  $V = 2598.75(11)$  Å<sup>3</sup>;  $Z = 8$ ;  $\lambda(\text{MoK}\alpha) = 1.009$  mm<sup>-1</sup>;  $\rho_{\text{calcd}} = 1.719$  g cm<sup>-3</sup>;  $\theta$  range =  $2.29$ – $25.35^\circ$ ;  $T = 123$  K; data collected: 74 161; independent data [ $I_o > 2\sigma(I_o)$ /all data/ $R_{\text{int}}$ ]: 2194/2382/0.0368; data/restraints/parameters: 2382/0/220;  $R_1[I_o > 2\sigma(I_o)$ /all data]: 0.0213/0.0237;  $wR_2[I_o > 2\sigma(I_o)$ /all data]: 0.0559/0.0581; GOF = 1.051;  $\rho_{\text{max/min}}$ : 1.59 (close to Mo)/ $-0.39$  e Å<sup>-3</sup>.

Compound **2**: crystal data and details of the structure determination: formula:  $\text{C}_{15}\text{H}_7\text{F}_5\text{MoO}_3$ ,  $M_r = 426.15$ ; crystal color and shape: yellow fragment, crystal dimensions =  $0.09 \times 0.14 \times 0.36$  mm; crystal system: monoclinic; space group *P2<sub>1</sub>*/*n* (no. 14);  $a = 8.1106(2)$ ,  $b = 14.7261(4)$ ,  $c = 12.4891(3)$  Å,  $\beta = 100.409(1)$ ,  $V = 1467.12(6)$  Å<sup>3</sup>;  $Z = 4$ ;  $\lambda(\text{MoK}\alpha) = 0.963$  mm<sup>-1</sup>;  $\rho_{\text{calcd}} = 1.929$  g cm<sup>-3</sup>;  $\theta$  range =  $2.77$ – $25.38^\circ$ ;  $T = 123$  K; data collected: 39 156; independent data [ $I_o > 2\sigma(I_o)$ /all data/ $R_{\text{int}}$ ]: 2466/2689/0.0218; data/restraints/parameters: 2689/0/217;  $R_1[I_o > 2\sigma(I_o)$ /all data]: 0.0153/0.0179;  $wR_2[I_o > 2\sigma(I_o)$ /all data]: 0.0358/0.0369; GOF = 1.083;  $\rho_{\text{max/min}}$ :  $0.27$ – $-0.25$  e Å<sup>-3</sup>.

### Computational details

All calculations have been performed with Gaussian03.<sup>39</sup> The level of theory contains the hybrid DFT functional B3LYP<sup>40,41</sup> and the double zeta 6-31+G\*\*<sup>42</sup> basis set for all atoms excluding Mo and the Stuttgart 1997 ECP for molybdenum.<sup>43</sup> All



obtained geometries have been identified *via* the number of negative frequencies as minima ( $N_{\text{mag}} = 0$ ). Free energy differences have been calculated for the gas phase at 298.15 K and 1.0 atm.

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