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Magnetic susceptibility as a direct measure of oxidation state in LiFePO_4 batteries and cyclic water gas shift reactors

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The possibility of correlating the magnetic susceptibility to the oxidation state of the porous active mass in a chemical or electrochemical reactor was analyzed. The magnetic permeability was calculated using a hierarchical model of the reactor. This model was applied to two practical examples: LiFePO_4 batteries, in which the oxidation state corresponds with the state-of-charge, and cyclic water gas shift reactors, in which the oxidation state corresponds to the depletion of the catalyst. In LiFePO_4 batteries phase separation of the lithiated and delithiated phases in the LiFePO_4 particles in the positive electrode gives rise to a hysteresis effect, *i.e.* the magnetic permeability depends on the history of the electrode. During fast charge or discharge, non-uniform lithium distribution in the electrode decreases the hysteresis effect. However, the overall sensitivity of the magnetic response to the state-of-charge lies in the range of 0.03%, which makes practical measurement challenging. In cyclic water gas shift reactors, the sensitivity is 4 orders of magnitude higher and without phase separation, no hysteresis occurs. This shows that the method is suitable for such reactors, in which large changes of the magnetic permeability of the active material occurs.

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1 Introduction

When atoms change their oxidation state, their magnetic moment changes. In some cases, this can lead to significant changes in the magnetic properties of a material. One example is iron, which changes its ferromagnetic nature when it is oxidized into paramagnetic FeO (*i.e.* iron(II) oxide). Further oxidation to Fe_3O_4 (iron(II,III) oxide) makes the material ferrimagnetic and finally Fe_2O_3 (iron(III) oxide) is again ferromagnetic.¹ This opens up the possibility to determine the oxidation state of the material *via* measurement of its magnetic susceptibility. This work attempts to explore this principle in two important practical example systems of chemical engineering: lithium ion phosphate (LiFePO_4) batteries and cyclic water gas shift reactors (CWGSR).

In CWGSR, the above mentioned transition from iron to iron oxide (usually to the FeO or Fe_3O_4 stage) is used as an intermediate oxygen storage for the water-gas-shift reaction ($\text{CO} + \text{H}_2\text{O} \leftrightarrow \text{CO}_2 + \text{H}_2$) used for hydrogen production.^{2–4} The oxidation state of the reactor bed corresponds to the depletion of the catalyst, which is an important information for the operation of the reactor: when the catalyst is depleted, the reactor needs to be switched from an oxidation cycle to the reduction cycle in order to restore the catalyst. Ideally, the

cycling should occur before the catalyst is completely depleted in order to avoid a breakthrough of the reactant gases.

In LiFePO_4 batteries, charges are stored in the negative electrode in the form of intercalated lithium. Upon charge, lithium deintercalates, which changes the oxidation state of iron from Fe^{2+} in LiFePO_4 to Fe^{3+} in delithiated FePO_4 (see Appendix A). Thus, the oxidation state is directly linked to lithium content and state of charge of the battery.

The determination of the state of charge (SOC) of the battery is a major problem for battery management.^{5,6} On the one hand, the SOC is important information for the user in order to estimate the remaining working time of the device. It is an important psychological factor for which the term range anxiety has been coined in the context of electric vehicles. On the other hand, the knowledge of the SOC is important for the management of the battery, since many systems are sensitive to deep discharge or overcharge. These states of extremely high or too low SOC can cause irreversible damage to the battery.⁷

Current strategies for determining the SOC (for a review, see *e.g.*^{5,6}) often suffer drawbacks:^{5,6} discharge tests are not applicable online; Coulomb counting needs continuous re-calibration and is sensitive to side reactions; measurement of OCV or EMF need long rest times before they can be applied; impedance spectroscopy is cost intensive and temperature sensitive; artificial neural networks need intensive training with a similar battery; Kalman filters need large computing capacities, a suitable battery model and determination of

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initial parameters. Therefore, an alternative, direct measure of SOC would be desirable.

One aim of the current work is to assess whether the change of the magnetic properties of a lithium ion battery during charge and discharge can be used to determine the SOC. A prominent method in literature of using the magnetic properties for the investigation of lithium ion batteries is nuclear magnetic resonance (NMR) spectroscopy. With NMR, interfacial storage mechanisms of lithium in RuO₂,⁸ silicon⁹ and hard carbon electrodes^{10,11} were investigated. NMR was successfully used to investigate the local structure^{12,13} and the dynamics of lithium^{12,14} in battery electrodes. It was used to analyse the formation of microstructural lithium over the lifetime of the battery^{13,15} and the limited cyclability of Li–O₂ batteries.¹⁶ Papers giving practical advice for the design of cells for NMR studies¹⁷ and the separation of resonances from the different components of the cell¹⁸ demonstrate the utility of this method.

In both CWGSR and LiFePO₄ battery, the active material is a porous medium. As seen in Fig. 1, in the CWGSR the primary particles are pressed into porous pellets, which are embedded in a fixed bed reactor. In the LiFePO₄ battery, primary particles form porous electrodes, which together with the electrolyte containing separator form a battery. In both cases, the challenge is to link the changes in magnetic susceptibility on the atomic level in the particle to the change in the effective susceptibility of the whole device, which is measurable from the outside. In this work, a hierarchical model for the magnetic permeability of a reactor with porous media was developed. This model describes the relationship of magnetic permeability and structure (particle size, porosity, etc.) of the device. The permeability model is general and applicable to chemical or electrochemical reactors with similar structure, like fixed bed or fluidized bed reactors, batteries, fuel cells or supercapacitors.

In the next section, the permeability model is described. Next, results for permeability of a LiFePO₄ battery as a function of the structure are discussed for both steady state and dynamic operation.

Afterwards, the results for the CWGSR and the applicability of the method are discussed.

2 Hierarchical model for magnetic permeability of a porous reactor

As shown in Fig. 1, the model combines different scales: on the particle scale the model describes how the permeability of a single particle changes with oxidation state or SOC, respectively. On the porous medium scale, the permeability of the whole porous active medium (e.g. electrode or catalyst pellet) formed from single particles is described dependent on the porous structure (particle size, porosity etc.) of the medium. On the reactor scale both porous medium and passive components (e.g. separator and electrolyte in LiFePO₄ battery or gas flow field in CWGSR) are combined to determine the permeability of the whole reactor as function of oxidation state.

2.1 Particle scale

In the following section, the effective magnetic susceptibility of a single particle's active material depending of its oxidation state is described. Three different scenarios for the distribution of the oxidized phase (i.e. distribution of lithium inside the particle in LiFePO₄ batteries, or the distribution of oxidized and unoxidized iron in CWGSR, respectively) are considered: first, uniform distribution of the oxidation state occurs, if intra-particle diffusion is negligible, e.g. because diffusion is faster than the reaction or intra-particle diffusion is fast compared to overall material transport in the reactor, e.g. because of the small diffusion length. This scenario is assumed for the positive carbon electrode of the LiFePO₄ battery and for the CWGSR particles. The second scenario considers two distinct oxidation states in a core-shell like distribution. This can be the result of a phase separation (e.g. in LiFePO₄ batteries) or oxidation of the particle with a sharp reaction front. In the third scenario, a continuous distribution of the oxidation state in the particle is considered.

2.1.1 Particles with uniform oxidation state. As mentioned above, uniform distribution of the oxidation state is assumed in the CWGSR particles and on the positive carbon electrode in the LiFePO₄ battery. In the CWGSR, the diffusion length in the particle is small and the process is controlled by the reaction kinetics. In the LiFePO₄ battery, the diffusion coefficient of Li in carbon is 4 orders of magnitude larger than in FePO₄.¹⁹ Additionally, the particle size and with this the diffusion length is very small. Therefore, constant concentration of Li in carbon is assumed in steady state.

If the oxidized material (with permeability μ_h) is uniformly distributed in the host material (with permeability μ_o), the Maxwell-Garnet Approximation²⁰ can be used to estimate the effective permeability of the particle material,^{21,22}

$$\frac{\mu_{\text{pud}}^{\text{eff}} - \mu_h}{\mu_{\text{pud}}^{\text{eff}} + (d-1)\mu_h} = p_o \frac{\mu_o - \mu_h}{\mu_o + (d-1)\mu_h}, \quad (1)$$

where d is the effective dimension or coordination number in which the problem is solved and p_o is the volume fraction of oxidized material.

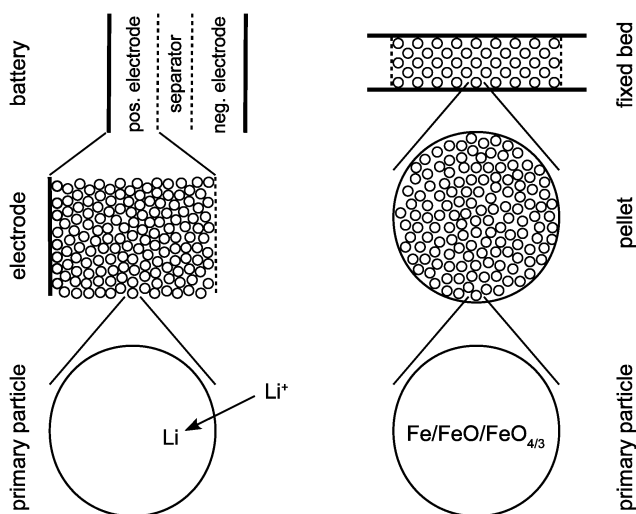


Fig. 1 Schematic representation of the three structural scales of a LiFePO₄ battery (left) and a cyclic water gas shift reactor (right).



In LiFePO₄ electrodes, p_o corresponds to the volume fraction of intercalated Li and is a function of the state-of-charge S . If the volume of the particles is assumed to be constant, it can be calculated according to

$$p_o = \frac{n_{\text{Li}} M_{\text{Li}}}{\rho_{\text{Li}} V_{\text{pnc}}}, \quad (2)$$

$$n_{\text{Li}} = \frac{S \cdot C_{\text{batt}}}{ze}, \quad (3)$$

with the capacity of the battery C_{batt} , number of exchanged electrons $z = 1$ and charge of an electron e .

2.1.2 Particles with nonuniform oxidation state

Two distinct oxidation states. The LiFePO₄ electrode differs from intercalation electrodes in that it undergoes a phase change with the lithiated and unlithiated forms having distinct phases. This was found from X-ray diffraction (XRD) patterns of the material at various stages of lithiation.^{23,24} To describe this phase separation behavior, Srinivasan and Newman¹⁹ developed a shrinking core model, which was incorporated into a general model framework of a lithium battery²⁵ and has been experimentally validated in half-cell experiments¹⁹ and full cell experiments using a natural graphite/LiFePO₄ cell.²⁶

In order to determine the effective permeability of such a core-shell structured particle, a coated sphere model²¹ can be used. For this model, exact results of the effective permeability are possible,

$$\mu_{\text{pcs}}^{\text{eff}} = \langle \mu \rangle - \frac{(\mu_c - \mu_s) p_c p_s}{\langle \tilde{\mu} \rangle + (d-1) \mu_s}, \quad (4)$$

with

$$\langle \mu \rangle = \mu_s p_s + \mu_c p_c, \quad (5)$$

$$\langle \tilde{\mu} \rangle = \mu_s p_c + \mu_c p_s, \quad (6)$$

where μ_s and p_s are the permeability and volume fraction of the shell and μ_c and p_c are the permeability and volume fraction of the core. In case of discharge of a fully charge electrode, lithium is inserted into a FePO₄ particle, thus $s = \text{LiFePO}_4$ and $c = \text{FePO}_4$. In case of charging a fully discharged electrode, LiFePO₄ particles are depleted of lithium, thus $s = \text{FePO}_4$ and $c = \text{LiFePO}_4$, *i.e.* the phases are reversed.

The volume fraction of LiFePO₄, p_{LiF} , is a function of the amount of inserted lithium and thus of the state-of-charge S . If the volume of the particles is assumed to be constant during intercalation (a valid assumption according to¹⁹), the volume fractions can be calculated according to

$$p_{\text{LiF}} = \frac{n_{\text{LiF}} M_{\text{LiF}}}{\rho_{\text{LiF}} V_{\text{ppe}}}, \quad (7)$$

$$n_{\text{LiF}} = n_{\text{Li}} = \frac{S \cdot C_{\text{batt}}}{ze}, \quad (8)$$

$$p_{\text{F}} = 1 - p_{\text{LiF}}. \quad (9)$$

Oxidation state gradient. In this work, continuous oxidation state gradients in the primary particles are not considered. Therefore, the approach shall only be described briefly. The determination of

the oxidation state distribution in the primary particles (*e.g.* the distribution of Li in batteries) would require a more detailed reactor model that includes intra-particle transport, *e.g.* intra-particle diffusion in addition to the reaction occurring at the surface of the particle. Such transport model could be used to determine the oxidation state (or Li concentration) as a function of radius of the particle. With this, each particle radius can be seen as an infinitesimally small shell with the determined oxidation state around a core with an effective permeability. In case the transport model is solved numerically, one would obtain a discrete number of small shells. Starting from the center of the particle, the infinitesimally small shells could be added in an iterative way and in each iteration the effective permeability is determined as described in the previous section. This iteration is repeated until the particle radius is reached, giving the effective permeability of the whole particle.

2.2 Porous medium scale

The porous medium (*i.e.* the porous electrodes in the LiFePO₄ battery or the catalyst pellets in the CWGSR) consists of primary particles, which are assumed to be electrically and thus magnetically connected to each other. Therefore, the differential effective medium approximation/Landau–Lifshitz–Looyenga (LLL) rule²⁷ can be used.^{21,22} This approach starts from a homogeneous component and uses an iterative procedure. First, a small amount of the homogeneous component is replaced by the second component. Then, the resulting “effective” material is regarded as the homogeneous component for the succeeding substitution step.

The LLL rule is obtained when the starting homogeneous material is the bulk medium of inclusions. If the starting material is the host matrix, the resulting equation is referred to as the differential EMT, or asymmetric Bruggeman approximation.²⁸ The LLL equation is rigorous when the difference between the permeability of inclusions and that of the host matrix is small. It is independent of the shape of particles.

The effective permeability of the porous medium, $\mu_{\text{pm}}^{\text{eff}}$, obtained in this approximation is

$$\mu_{\text{pm}}^{\text{eff}} = \mu_{\text{pore}} + p_{\text{pp}}((\mu_{\text{pp}}^{\text{eff}})^{1/3} - (\mu_{\text{pore}})^{1/3})^3, \quad (10)$$

where μ_{pore} is the permeability of the pore space (*i.e.* the electrolyte in the porous electrodes of the LiFePO₄ battery or the gas phase in the pellets of the CWGSR), p_{pp} and $\mu_{\text{pp}}^{\text{eff}}$ are the volume fraction and effective permeability of the primary particles as obtained in Section 2.1. For the CWGSR and the positive electrode of the LiFePO₄ battery, eqn (1) is used and $\mu_{\text{pp}}^{\text{eff}} = \mu_{\text{pud}}^{\text{eff}}$. For the negative LiFePO₄ electrode of the battery, eqn (4) is used and $\mu_{\text{pp}}^{\text{eff}} = \mu_{\text{pcs}}^{\text{eff}}$.

2.3 Reactor scale

The battery is assumed to have a layered structure consisting of positive electrode, electrolyte and negative electrode. For the permeability of a layered structure, a rigorous solution exists.²¹ In through-plane direction, the permeability is the harmonic average of the permeabilities of the layers,

$$\langle (\mu_{\text{bat}}^{\text{eff}})^{-1} \rangle^{-1} = \left(\frac{p_{\text{pe}}}{\mu_{\text{pe}}^{\text{eff}}} + \frac{p_{\text{sep}}}{\mu_{\text{sep}}^{\text{eff}}} + \frac{p_{\text{ne}}}{\mu_{\text{ne}}^{\text{eff}}} \right)^{-1}. \quad (11)$$



In in-plane direction, the permeability is the arithmetic average of the permeabilities of the layers,

$$\langle \mu_{\text{bat}}^{\text{eff}} \rangle = p_{\text{pe}} \mu_{\text{pe}}^{\text{eff}} + p_{\text{sep}} \mu_{\text{sep}}^{\text{eff}} + p_{\text{ne}} \mu_{\text{ne}}^{\text{eff}}. \quad (12)$$

Thus, the permeability matrix becomes

$$\mu_{\text{bat}}^{\text{eff}} = \begin{pmatrix} \langle (\mu_{\text{bat}}^{\text{eff}})^{-1} \rangle^{-1} & 0 & 0 \\ 0 & \langle \mu_{\text{bat}}^{\text{eff}} \rangle & 0 \\ 0 & 0 & \langle \mu_{\text{bat}}^{\text{eff}} \rangle \end{pmatrix}. \quad (13)$$

In the CWGSR, the porous pellets are surrounded by the gas phase and again the LLL rule (eqn (10)) is used to determine the permeability of the whole reactor bed:

$$\mu_{\text{CWGSR}}^{\text{eff}} = \mu_{\text{gas}} + p_{\text{pm}} ((\mu_{\text{pm}}^{\text{eff}})^{1/3} - (\mu_{\text{gas}})^{1/3})^3. \quad (14)$$

3 Results

The permeability model describes the permeability depending on the structure of the reactor. In the following, first the example of a LiFePO_4 battery is discussed in detail. At first, equilibrium conditions are considered. After that, the influence of nonuniform lithium distribution under dynamic operation conditions is discussed. Overall, the changes in magnetic susceptibility in a LiFePO_4 battery are small and challenging to measure. However, the results for the cyclic water gas shift reactor demonstrate a practically relevant example, in which the method can be easily applied.

Note that for convenience, instead of permeabilities the figures show susceptibilities ($\chi = 1 - \mu$).

3.1 LiFePO_4 battery: particle and electrode scales

3.1.1 Carbon particles and negative electrode. In Fig. 2a, the black curve shows the magnetic susceptibility of the graphite particles for different lithium content. Since the lithium distribution in the particle is assumed to be uniform (the diffusion

coefficient of Li in graphite is 4 orders of magnitude larger than in FePO_4 ²⁶), the susceptibility increases linearly with lithium content and thus with the state-of-charge. Pure graphite is slightly diamagnetic, *i.e.* its susceptibility is negative, and thus the insertion of paramagnetic lithium with positive susceptibility leads to the increase of the effective susceptibility of the particles.

The grey curve in Fig. 2a shows the effective susceptibility of the negative electrode taking the pores filled with electrolyte into account. The effective susceptibility of the electrode is an average of the constant susceptibility of the electrolyte and the changing susceptibility of the graphite particles. Thus, the qualitative behavior of the electrode is determined by the behavior of the graphite particles.

3.1.2 LiFePO_4 particles and positive electrode. In Fig. 2b, the susceptibility of Li_xFePO_4 material as a function of lithium content x is shown in the black curve. The intercalated lithium changes the magnetic spin of the iron ions, which change from Fe^{3+} with spin $S = 5/2$ to Fe^{2+} with $S = 2$.²⁹ If the magnetic spins and thus the lithium are homogeneously distributed, the susceptibility changes linearly, as shown in the black dashed line in Fig. 2b. This behavior is comparable to the case of the graphite in the negative electrode, as described in the previous section. However, the susceptibility change of the LiFePO_4 with lithium content is 2 orders of magnitude larger than for graphite due to the interaction of lithium with the iron ions. This difference between the electrodes leads to a net change in the overall susceptibility of the battery.

However, as described in Section 2.1.2 lithium is not distributed uniformly inside the particles because phase separation occurs. Srinivasan¹⁹ suggested that during discharge the lithium is first incorporated into a Li-rich shell around a Li-deficient core that shrinks upon lithium insertion. If all lithium is assumed to be within a LiFePO_4 shell around a FePO_4 core (which would correspond to a perfect phase separation), the susceptibility of the particle behaves as depicted by the upper black curve in Fig. 2b, *i.e.* a slight nonlinearity occurs. On the other hand, if the electrode is charged from a fully discharged

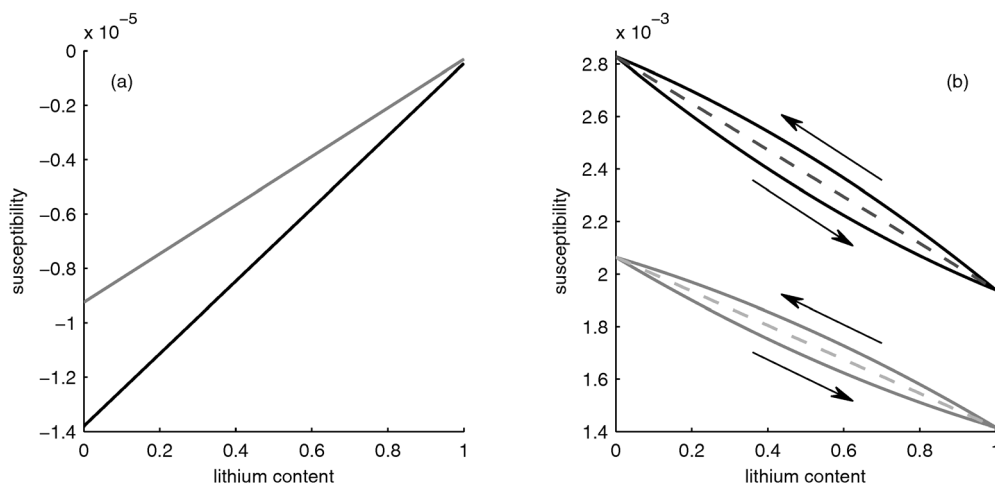


Fig. 2 Susceptibility as function of lithium content. (a) Negative electrode: bulk material (black) and porous electrode structure (grey). (b) Positive electrode: bulk material (black), for homogeneous lithium distribution in the porous electrode (dashed line) and using the core-shell model (solid line).



state, the Li-enriched particles are depleted from lithium, thus they have a core of LiFePO_4 with a shell of FePO_4 surrounding them, *i.e.* the phases are reversed relative to the case of discharge. This leads to a different behavior in the case of charging, as shown with the lower black curve in Fig. 2b. Thus, a hysteresis occurs, which is caused by the core-shell structure.

The effective susceptibility of the positive electrode taking into account the electrolyte-filled pores is shown by the grey curves in Fig. 2b. As in the case of the negative electrode, the porosity does not change the behavior qualitatively, *i.e.* the susceptibility of the electrode is determined by the susceptibility of the LiFePO_4 particles.

3.2 Battery scale

Fig. 3 shows the net susceptibility of the complete battery. The net susceptibility in through-plane direction is the harmonic average of the electrodes and the separator susceptibilities. The susceptibility of the separator is constant and the susceptibility of the negative graphite electrode is two orders of magnitude lower than that of the positive electrode (compare axes of Fig. 2a and b).

With this, the susceptibility is determined mainly by the susceptibility of the material Li_xFePO_4 , *i.e.* by the change of the magnetic moment of the iron ions, and by the distribution of the lithium in the particle, *i.e.* the core-shell structure, which gives rise to a hysteresis.

Due to this hysteresis the magnetic permeability of the electrode does not depend on the SOC alone but also on the history of the electrode. Since in praxis the history of the electrode is often unknown, the determination of the SOC from the magnetic susceptibility alone would result in a significant uncertainty. For example, let us assume we would measure a susceptibility of 0.9×10^{-4} . According to Fig. 3, under slow charging conditions the SOC would be between 0.55 (charging from a completely discharged battery) and 0.7 (discharging from a completely charged battery), *i.e.* the uncertainty would be up to 12%.

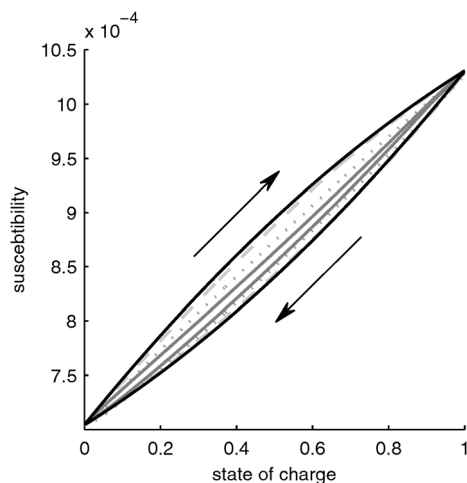


Fig. 3 Susceptibility of a LiFePO_4 battery as function of SOC for different charge/discharge rates. Black line: infinitely slow discharge, dashed grey line: 1 C ($=1.2 \text{ mA cm}^{-2}$), dotted line 10 C ($=12 \text{ mA cm}^{-2}$), solid grey line: 100 C ($=124 \text{ mA cm}^{-2}$).

A second important practical note is that the overall change in susceptibility is very small. This makes it very challenging to measure these changes. Very sensitive instrumentation with high signal to noise ratios would be required. Together with the uncertainty due to hysteresis, this makes the practical applicability of this principle for LiFePO_4 batteries questionable.

3.2.1 Nonuniform lithium distribution in the electrodes.

The results in the previous section describe the permeability under equilibrium conditions, *i.e.* when lithium is uniformly distributed through the electrode. However, during charging and discharging, the lithium distribution in the electrodes can become nonuniform due to limited ion transport through the pores. Particles that are closer to the separator have shorter ion transport pathways and thus a higher local lithium concentration and charging rate. This effect is pronounced under fast charging conditions. In order to analyze the effect of the lithium distribution on the magnetic permeability, a porous transport model presented in Appendix B was used to determine the lithium distribution under different charging conditions. Using these lithium distributions, the magnetic permeability model was solved to determine the magnetic permeability of the battery under different charging conditions.

The influence of the lithium distribution on the magnetic susceptibility of the battery is shown in Fig. 3. For the case of a fully charged and fully discharged electrode, the lithium distribution is uniform, *i.e.* the electrode fully consists of either LiFePO_4 or FePO_4 particles. Thus, the lithium distribution has the biggest influence in the half-charged state. In this case, a more nonuniform Li distribution leads to a decrease of the hysteresis effect discussed in Section 3.1.2. As seen in Fig. 3, with increasing charge/discharge rate, the hysteresis disappears. A high charge/discharge rate leads to a more nonuniform lithium distribution. This results in part of the electrode being fully oxidized while another part of the electrode is fully reduced. Only a small reaction zone contains partially oxidized particles with a core-shell structure. In the fully oxidized and fully reduced parts of the electrode there is no core-shell structure of the particles and thus these parts of the electrode do not contribute to the hysteresis. Only the core-shell particles in the reaction zone determine the hysteresis. Since the reaction zone becomes narrower with higher charge/discharge rate, the portion of the electrode that has a core-shell structure diminishes and the hysteresis decreases.

3.3 Cyclic water gas shift reactor

The magnetic susceptibility of a CWGSR catalyst particle, porous pellet and reactor bed are shown in Fig. 4. It can be seen that the primary particles undergo a significant change in magnetic susceptibility during oxidation. This change is 4 orders of magnitude larger than in the case of the LiFePO_4 battery described before and should be easy to measure practically. Additionally, no phase separation and thus no hysteresis occurs.

Qualitatively, the change in susceptibility with oxidation state is nonlinear. Upon oxidation, first a large drop in susceptibility occurs. After the particle is about 20% oxidized, the susceptibility continues to decrease approximately linearly.



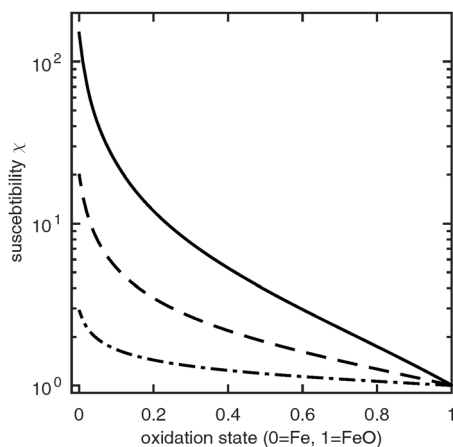


Fig. 4 Susceptibility of a CWGSR particle (solid line), pellet (dashed line) and reactor bed (dotted line) as function of oxidation state.

The same qualitative trend follows in the catalyst pellets and finally in the whole reactor bed. The overall change in susceptibility is about 149 on the particle scale; it drops to 34 and 2 on the porous medium and reactor scale, respectively.

4 Summary and conclusions

In this work, the possibility of using the magnetic susceptibility as a direct measure of the oxidation state of a reactor with porous active material was investigated. Two specific examples were selected: a LiFePO_4 battery and a cyclic water gas shift reactor. In LiFePO_4 batteries, the intercalation of lithium in the negative electrode changes the oxidation state of the iron atoms; therefore the oxidation state can indicate the state-of-charge. In the cyclic water gas shift reactor, the active material acts as an oxygen storage for the reaction and the oxidation state corresponds to the oxygen level of this storage.

In order to determine the change of the magnetic susceptibility with SOC or oxygen storage level, a multiscale model was used which describes the relationship between magnetic permeability and structure (particle size, porosity, lithium distribution *etc.*) of the reactor. In the LiFePO_4 battery, it was found that the change in the susceptibility of the LiFePO_4 particles on the atomic scale of the positive electrode has the largest influence on the net change of the susceptibility of the battery.

Additionally, in the particles a phase separation between lithiated and non-lithiated FePO_4 occurs, which leads to a core-shell structure. The history of the electrode, *i.e.* whether it was charged from an uncharged state or discharged from a charged state, determines, which phase is in the core and which is in the shell. After charging, the shell consists of LiFePO_4 around a FePO_4 core, after discharging there is a FePO_4 shell around a LiFePO_4 core. This phase inversion leads to a different magnetic permeability depending on the history of the electrode, *i.e.* hysteresis occurs. The limiting cases for this hysteresis, namely charging from a completely discharged state and discharging from a completely charged state, were analysed.

The permeability model was coupled with an electrochemical model of a LiFePO_4 electrode in order to investigate the influence of the lithium distribution in through plane direction of the electrode. Thus, the electrochemical model gives structural information depending on the operation (current density, charging time *etc.*) of the battery which can be used as input parameters for the permeability model.

The electrochemical model revealed the occurrence of moving reaction zones during fast charge or discharge. This reaction zone behavior leads to a decrease of the magnetic hysteresis effect because with a narrow reaction zone at high current densities only a small part of the electrode has a core-shell structure. The rest of the electrode consists of either fully oxidized or fully reduced particles which do not contribute to a hysteresis.

The model is thus insightful in terms of understanding the basic relation between magnetic properties and electrochemical processes of a battery. Practical applicability as a diagnostic method to determine the SOC is however limited. For LiFePO_4 electrodes the sensitivity of the magnetic response to SOC lies in the range of 0.03% – this would require a signal-to-noise ratio of 90 dB. For other materials this requirement is expected to be significantly smaller. Additionally, the permeability depends not only on SOC but also on the history of the electrode, which is usually unknown. Thus, the discussed hysteresis leads to a high uncertainty in the determination of the SOC.

However, in cyclic water gas shift reactors, the change of susceptibility was found to be orders of magnitude larger, which allows for easy measurement. Additionally, no phase separation and thus no magnetic hysteresis occurs. This example shows that in cases, in which large changes of the magnetic nature of the active material occur, *e.g.* transition from ferromagnetic to paramagnetic behavior, the measurement of the magnetic susceptibility might provide insightful information about the state of the reactor.

Appendix

A Magnetic permeability of LiFePO_4 and delithiated FePO_4

The permeability of LiFePO_4 and delithiated FePO_4 can be determined from the effective magnetic moment. According to,²⁹ the experimental magnetic moment for Li_xFePO_4 ($0 < x < 1$) is in good agreement with the theoretical spin-only values for Fe^{3+} and Fe^{2+} ,

$$\mu_{\text{eff}}^{\text{theor}} = \mu_B \sqrt{x p_{\text{Fe}^{2+}}^2 + (1-x) p_{\text{Fe}^{3+}}^2}. \quad (15)$$

The effective number of Bohr magnetons p is expected to correspond to the spin-only theoretical value according to

$$p = 2[S(S+1)]^{1/2}, \quad (16)$$

where $S = 2$ for Fe^{2+} in LiFePO_4 and $S = 5/2$ for Fe^{3+} .



The effective magnetic moment μ_{eff} is related to the Curie constant C_p ,

$$C_p = \frac{N_A \mu_{\text{eff}}^2}{3k_B}, \quad (17)$$

with Boltzmann constant k_B and Avogadro's number N_A . The molar magnetic susceptibility χ_m can then be derived from the Curie–Weiss law,

$$\chi_m = \frac{C_p}{T - \theta_p}, \quad (18)$$

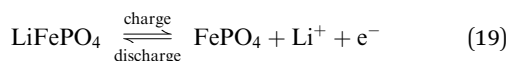
which is valid in the paramagnetic regime at temperatures above the Curie temperature $T > T_C \sim 100 \text{ K}$.²⁹

B Dynamic battery model

The permeability model can describe the permeability as function of SOC in the case of uniform lithium distribution in the electrode. This assumption is valid under equilibrium conditions. However, under dynamic conditions the lithium distribution has to be taken into account. In this section, an electrochemical model of the positive electrode is developed that describes the lithium distribution dynamically during battery operation. The model includes the double layer, electrochemical reaction, ion transport in the porous electrode and electron transport in the solid phase. Lithium transport into the particle and the core–shell structure of the Li_xFePO_4 particles are described in a simplified way. Afterwards, the resulting lithium distribution is coupled into the permeability model. Thus, the permeability of the battery under dynamic conditions can be analysed.

B.1 Basic model equations. In the following, the reaction scheme of the model is explained. Charge balance equations for the electron and ion conducting phases and the electrochemical double layer are given. A kinetic equation for the reaction is given. Lithium transport into the particles is described based on a simplified shrinking core model.

At the surface of the particles, the following reaction occurs:



The charge balance in the electrolyte phase can be described under the assumption of electroneutrality as

$$0 = -\frac{\partial}{\partial z} \underbrace{\left(-\kappa_1^{\text{eff}} \frac{\partial \phi_1}{\partial z}\right)}_{i_1} + a \cdot i, \quad (20)$$

where ϕ_1 is the potential in the electrolyte, κ_1^{eff} is the effective conductivity of the electrolyte, i is the charge flux and a is the specific active surface area.

The boundary conditions to solve eqn (20) under galvanostatic or potentiostatic operation are

$$\left. \frac{\partial \phi_1}{\partial z} \right|_{z=0} = 0 \quad \forall t \quad (21)$$

$$-\kappa_1^{\text{eff}} \left. \frac{\partial \phi_1}{\partial z} \right|_{z=L} = i_{\text{cell}}(t) \quad \forall t \quad (\text{galvanostatic}) \quad (22)$$

$$\phi_1(z=L, t) = \phi_{\text{sep,a}}(t) \quad \forall t \quad (\text{potentiostatic}) \quad (23)$$

where i_{cell} is the current density per geometric area and $\phi_{\text{sep,a}}$ is the electrode potential at the electrode–separator interface, *i.e.* the cell voltage minus the overpotentials of negative electrode and separator.

The potential distribution in the solid, electron conducting phase under the assumption of electroneutrality is given by

$$0 = -\frac{\partial}{\partial z} \underbrace{\left(-\kappa_s^{\text{eff}} \frac{\partial \phi_s}{\partial z}\right)}_{i_s} + a \cdot i \quad (24)$$

The boundary conditions for the electron conducting phase are

$$\left. \frac{\partial \phi_s}{\partial z} \right|_{z=L} = 0 \quad \forall t \quad (25)$$

$$\phi_s(z=0, t) = 0 \quad \forall t \quad (26)$$

The charge balance for the double layer is given as

$$C_{\text{dl}} \frac{\partial \Delta \phi}{\partial t} = i - Fr^{\text{ox}} \quad (27)$$

with

$$\Delta \phi = \phi_s - \phi_1 \quad (28)$$

$$\eta = \Delta \phi - \Delta \phi^{0,\text{ref}} \quad (29)$$

where η is the overpotential of the positive electrode and C_{dl} is the double layer capacity. The oxidation rate, r^{ox} , in eqn (27) is dependent on the concentration of lithium in the solid lattice at the particle surface, c_s :

$$r^{\text{ox}} = k^{\text{ox}} \left(\frac{c_s}{c_{\text{ref}}} \exp\left(\frac{\alpha n F}{RT} \eta\right) - \exp\left(-\frac{(1-\alpha)n F}{RT} \eta\right) \right) \quad (30)$$

In order to determine the surface concentration c_s of lithium in the solid, usually lithium transport into the solid phase is evaluated. However, the LiFePO_4 electrode differs from intercalation electrodes in that a phase separation between the lithiated and unlithiated Li_xFePO_4 phases occurs, as found from XRD studies.^{23,24} To model this behavior, Srinivasan and Newman¹⁹ developed a shrinking core model, which was incorporated into a general model framework of a lithium battery²⁵ and has been experimentally validated in half-cell experiments¹⁹ and full cell experiments using a natural graphite/ LiFePO_4 cell.²⁶

In this work, we use a simplified approach to describe the shrinking core behavior. It is assumed that all lithium in the particle is in a single LiFePO_4 phase (in the core during charging, when Li is removed from the particle or in the shell during discharge, when Li is incorporated). The rest of the particle consists of a FePO_4 phase and both phases are perfectly separated from each other. In this case, the surface of the particle consists either of FePO_4 during charge or of LiFePO_4 during discharge. The reaction rate is independent of surface



Table 1 Model parameters

	Used value	Ref.
C_{dl}	0.2 F m_{act}^{-2}	34
d	52×10^{-9} m	19
$k_{RuO_2}^{ox}$	5.15×10^{-15} mol $s^{-1} m_{act}^{-2}$ from $i_0 = 3.14 \times 10^{-6}$ A cm^{-2}	26
L	75×10^{-6} m	19
T	298 K	Assumed
α	0.5	19
ε	0.27	19
κ_i^{eff}	4.03×10^{-2} S m^{-1}	19
κ_s^{eff}	5×10^{-3} S m^{-1}	19

concentration in the solid but different reaction rate constants for charge and discharge are possible. This can be described as

$$r^{ox} = \tilde{k}^{ox} \left(\exp\left(\frac{\alpha n F}{RT} \eta\right) - \exp\left(-\frac{(1-\alpha)n F}{RT} \eta\right) \right), \quad (31)$$

with

$$\tilde{k}^{ox} = \tilde{k}_{ch}^{ox} \text{ (charging)}, \quad (32)$$

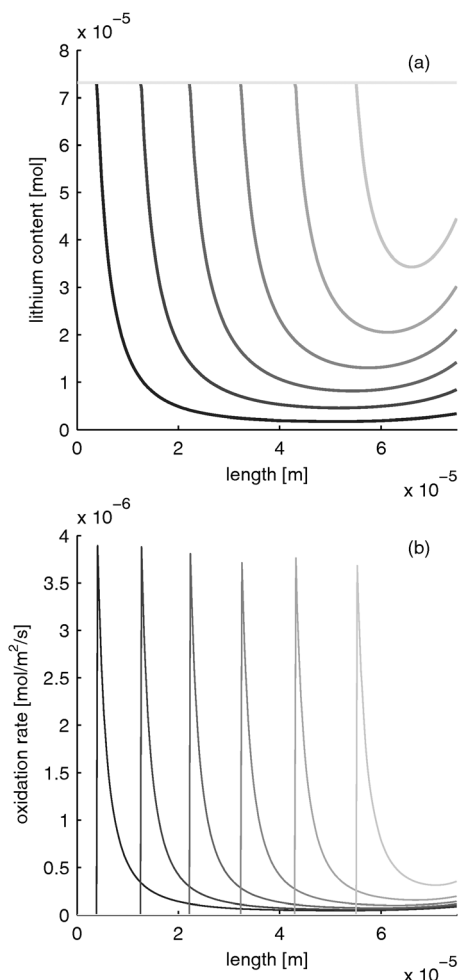


Fig. 5 Moving reaction front in a LiFePO₄ electrode with low electron conductivity during fast charging with 10 C (=12 mA cm⁻²). (a) Lithium distribution and (b) reaction rate distribution at different times (from black to gray: 0, 0.39, 0.78, 1.17, 1.56, 1.95, 2.34 s).

$$\tilde{k}^{ox} = \tilde{k}_{dch}^{ox} \text{ (discharging)}. \quad (33)$$

The amount of lithium in the particle, n_{Li} , is given by

$$n_{Li} = \int_0^t r^{ox} dt. \quad (34)$$

If the amount of lithium reaches the maximum amount that can be stored in the electrode, the reaction rate drops to zero,

$$r^{ox} = 0 \text{ for } n_{Li} \geq n_{Li}^{max}. \quad (35)$$

Thus, the concentration dependency of the reaction rate is approximated by a step function.

The model was solved using the parameters in Table 1.

B.2 Results and discussion

B.2.1 Limited electron conductivity. LiFePO₄ has the disadvantage of poor rate performance due to its low electron conductivity (10^{-9} S m^{-1}).³⁰ Several methods are used to enhance electron conductivity: carbon coating,³¹ ion doping³² or nano networking.³³ However, in the works of Srinivasan *et al.* with carbon coated particles, the electron conductivity was determined to be

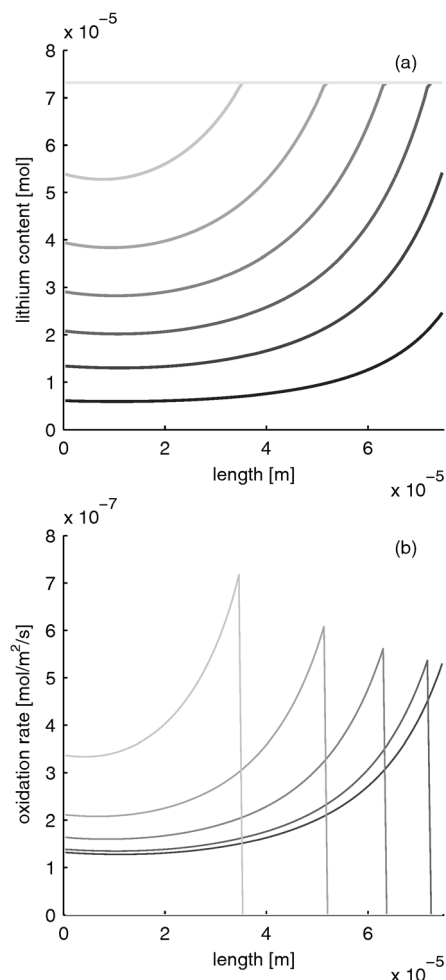


Fig. 6 Moving reaction front in a LiFePO₄ electrode with high electron conductivity during fast charging with 10 C (=12 mA cm⁻²). (a) Lithium distribution and (b) reaction rate distribution at different times (from black to gray: 0, 0.39, 0.78, 1.17, 1.56, 1.95, 2.34 s).



about 10 times lower than the electrolyte conductivity. If the electron conductivity is that low and the battery is discharged rapidly, the distribution of lithium content and reaction rate evolves as depicted in Fig. 5. The limited electron conduction from the current collector side into the electrode leads to a reduction of the electrode at the current collector side ($z = 0$) first. After the material in this “reaction zone” is reduced, the reaction zone moves further toward the separator side. This results in a moving reaction zone. With this, lithium is inserted from the current collector side towards the separator side of the electrode.

B.2.2 Limited electrolyte conductivity. If the electron conductivity could be significantly increased, the electrolyte conductivity becomes the limiting factor during rapid discharge. The distribution of lithium content and reaction rate for this scenario are shown in Fig. 6. Due to the limited ion transport from the separator into the electrode, the electrode is reduced in a small reaction zone at the separator–electrode interface first. When the material in this zone is reduced, the reaction zone moves into the electrode. Correspondingly, lithium is

inserted into the electrode from the separator towards the current collector side.

B.2.3 Limited electrolyte and electron conductivity. If electron and ion conductivity are equally limited, both moving reaction zones can occur simultaneously, as shown in Fig. 7. Starting from separator and current collector side, the electrode is reduced towards the inside of the electrode. Thus, lithium is inserted in the inside part of the electrode last.

Please note that the reaction rate profiles in Fig. 5–7b show the drop of the reaction rate when the material is fully reduced as a step function. This results in a spike shape of the maximum reaction rate. These features are caused by the simplifications made in Section B.1. Nevertheless, the model is able to capture the main phenomena during electrode operation.

B.3 Connecting battery and permeability model. Solving the battery model gives the lithium distribution across the electrode, $n_{Li}(z)$. Each position z can be seen as an infinitely small layer with a permeability that can be determined according to Sections 2.1.2 and 2.2. Thus, the permeability distribution across the electrode, $\mu(z)$ is obtained. The effective permeability across the whole electrode can then be calculated according to the permeability of a layered structure, *i.e.* by calculating the harmonic average of the layers:

$$\mu_{pe}^{eff} = \frac{1}{\int \frac{z}{\mu_{ppe}(z)} dz} \quad (36)$$

With this, the permeability of the battery can be calculated according to Section 2.3.

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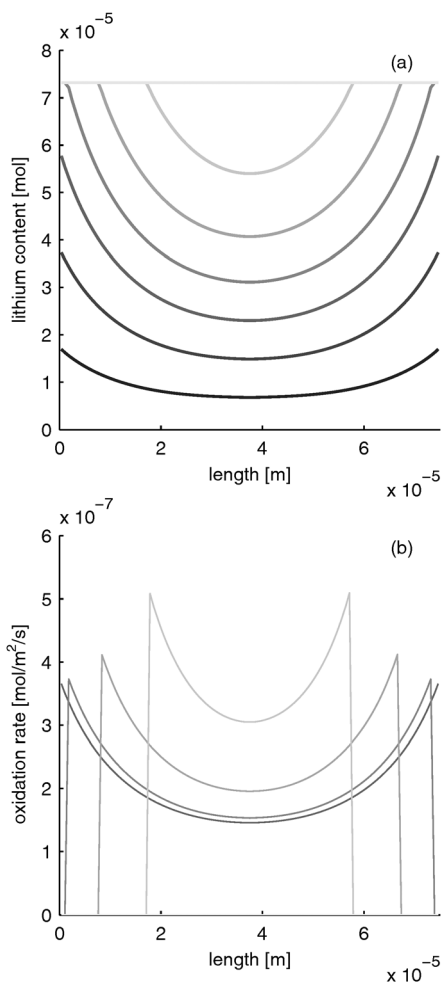


Fig. 7 Moving reaction front in a LiFePO₄ electrode with equal electron and ion conductivity during fast charging with 10 C (=12 mA cm⁻²). (a) lithium distribution and (b) reaction rate distribution at different times (from black to gray: 0, 0.39, 0.78, 1.17, 1.56, 1.95, 2.34 s).



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