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A single isomer of fullerene bisadduct, $PC_{61}PF$, was obtained from commercially available fullerene derivative, $PC_{61}BM$, in one pot over two steps. The tether-directed remote functionalization approach provided a very simple and fast method to produce a single isomer of fullerene bisadduct with good yield and easy purification. Bulk heterojunction organic solar cells containing the bisadduct was fabricated and tested.

Over the past decade, organic solar cells (OSCs) has been a hot topic of research as an emerging renewable energy technology. In comparison with conventional devices, such as silicon solar cells, OSC technology promises lightweight flexible devices that can be produced at low cost through roll-to-roll printing methods.¹ One specific type of OSC is the bulk-heterojunction (BHJ) solar cell which contains a blend of electron donor and acceptor materials in its active layer. Among electron acceptor materials, fullerenes are one of the most attractive compounds, due to their reversible reduction behavior,² good electron transport properties³ and easily functionalized structures.⁴ Numerous fullerene derivatives have been reported and used as effective electron acceptor materials in OSC devices, such as [6,6]-phenyl-C₆₁-butyric acid methyl ester ($PC_{61}BM$)⁵ and indene C₆₀ bisadduct ($IC_{60}BA$).⁶

The power conversion efficiency (PCE) of OSCs can be optimized by adjusting the device parameters of open-circuit voltage (V_{oc}), short-circuit current density (J_{sc}) and fill factor (FF).⁷ In particular, the V_{oc} is relatively easy to control by tuning the highest occupied molecular orbital (HOMO) energy level of donor material and the lowest unoccupied molecular orbital (LUMO) energy level of acceptor material.⁸ A common strategy to increase the voltage is to elevate the LUMO energy level of the fullerene acceptor and this is normally achieved by attaching additional substituents to the fullerene core.⁹ There has been a few examples of fullerene bisadducts employed in

OSC devices but these bisadduct materials are typically regioisomer mixtures.^{10–14} There has been a handful of studies looking at the effect of regioisomers on device performance thus far.^{15–18} In particular, our group isolated a crystalline single isomer of the indene C₇₀ bisadduct ($IC_{70}BA$) and examined its device performance.¹⁹ While the results were promising, the single isomer was obtained by careful chromatographic separation which meant that the production of material was both time consuming and difficult to scale up.

In order to target pure fullerene bisadduct materials in a more efficient manner, we decided to investigate a regioselective synthesis method, namely tether-directed remote functionalization.^{20,21} In general, this idea aims at increasing the regioselectivity of reactions on the fullerene surface by using a linker between the reactive head groups. This method has been successfully demonstrated on both C₆₀ and C₇₀ substrates and perfect regioselectivity as well as stereoselectivity has been achieved.^{22–24} In this work, the tether-directed functionalization approach was used to obtain selectively a C₆₀ bisadduct, *N*-methyl-phenyl-C₆₁-propyl-2-fulleropyrrolidine ($PC_{61}PF$). A range of characterization methods were performed to show that the final product was a single regioisomer. To compare the properties of the single isomer with an isomeric mixture, a non-tethered $PC_{61}BM$ -based fulleropyrrolidine ($PC_{61}BM$ -FP) was also prepared (Fig. 1). The single isomer of $PC_{61}PF$ as well as $PC_{61}BM$ -FP and $PC_{61}BM$ were used in BHJ OSC devices to examine their photovoltaic performance.

The fullerene bisadduct $PC_{61}PF$ was synthesized from $PC_{61}BM$ in one pot over two steps in 53% yield (Fig. 2a). Firstly, diisobutyl-aluminium hydride (DIBAL) was added dropwise to a stirred solution of $PC_{61}BM$ at $-78\text{ }^{\circ}\text{C}$ in toluene under nitrogen atmosphere. After stirring for one hour, the reaction was quenched with methanol to give the crude aldehyde intermediate. Solvents were removed under vacuum from the reaction vessel and the aldehyde was used in the next step without isolation. The aldehyde was heated with *N*-methylglycine in 1,2-dichlorobenzene (*o*-DCB) at $180\text{ }^{\circ}\text{C}$ with to form $PC_{61}PF$. The 1,3-dipolar cycloaddition step was monitored by thin layer chromatography (SiO₂, toluene) to optimize the formation of the fulleropyrrolidine. The $PC_{61}PF$

School of Chemistry, University of Melbourne Bio21 Institute, 30 Flemington Rd, Parkville, Victoria 3010, Australia. E-mail: wwhwong@unimelb.edu.au

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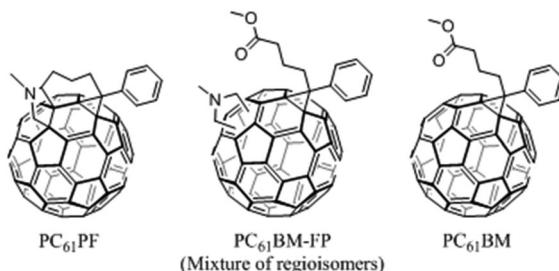


Fig. 1 Chemical structures of single isomer, PC_{61}PF , bisadduct isomeric mixture, $\text{PC}_{61}\text{BM-FP}$, and widely used PC_{61}BM .

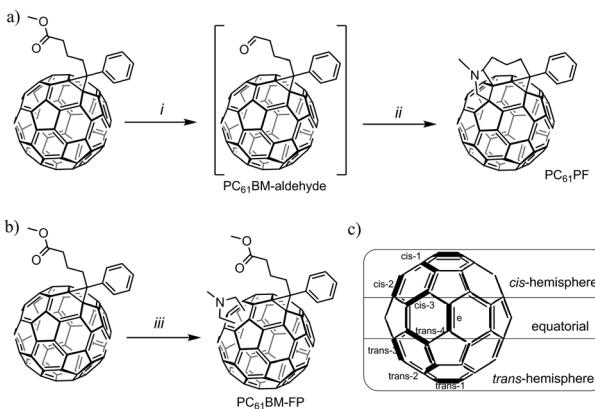


Fig. 2 Synthesis of fullerene bisadducts (a) PC_{61}PF and (b) $\text{PC}_{61}\text{BM-FP}$ with reaction conditions: (i) DBAL, $-78\text{ }^\circ\text{C}$, toluene, stir 1 h; (ii) N -methylglycine, o -DCB, reflux 1.5 h; (iii) N -methylglycine, o -DCB, reflux 3 days. The nomenclature for fullerene bisadducts illustrated in (c).

product was purified by flash chromatography (SiO_2 , toluene). The purity of the product was analyzed using high performance liquid chromatography with a Cosmosil Buckyprep-D column which indicated the sample contained one major product (see ESI[†]). The isomeric mixture $\text{PC}_{61}\text{BM-FP}$ was synthesized from PC_{61}BM and N -methylglycine in 29% yield (Fig. 2b).

The 1,3-dipolar cycloaddition on fullerenes usually results in reaction on the double bonds between six-member rings (namely the [6,6] bonds). In the case of C_{60} bisadducts, there are eight potential reacting position for the second substituent, which can result in at least eight isomers (Fig. 2c). Due to the length of the linker on PC_{61}PF , possible regioisomers should be limited to the *cis*-hemisphere of the molecule. Notably, potential products will contain stereoisomers because of the flexibility of the linker.

To predict the configuration of the final product, theoretical calculations were carried out with Gaussian 09, applying density functional theory at the B3LYP level. The basis set of 6-311G, with polarization functions (d,p), was used in the calculations. Considering both the length of the three-member carbon chain and the result of theoretical calculation, the possible positions of the pyrrolidine substituent were narrowed down to the *cis*-1, *cis*-2 and *cis*-3 positions of C_{60} . Apart from regioisomers, geometric isomers are also possible at the *cis*-1 position, namely *cis*-1a, *cis*-1a* (the H_5 on *cis*-1a* pointing toward the phenyl group) and *cis*-1b (Fig. 3a). The relative energy of the transition

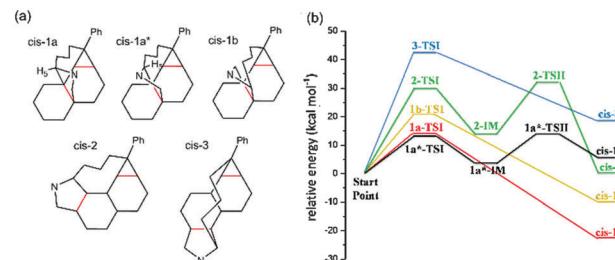


Fig. 3 (a) Five possible configurations of PC_{61}PF and (b) theoretical calculation results showing the relative energy of start point, transition states and final products of the four possible configurations.

state of the 1,3-dipolar cycloaddition as well as the energy of the start material and possible products were calculated (Fig. 3b and Table S1, ESI[†]). The starting point of the calculation was the azomethine intermediate which originated from the reaction between the aldehyde and the amino acid (see ESI[†] for details). The activation barriers in o -DCB solvent environment are estimated to be $14.03\text{ kcal mol}^{-1}$ for *cis*-1a, $21.10\text{ kcal mol}^{-1}$ for *cis*-1b and $42.67\text{ kcal mol}^{-1}$ for *cis*-3. On the other hand, stepwise cycloaddition is suggested for *cis*-1a* and *cis*-2 via the intermediates $1\text{a}^*\text{-IM}$ and 2-IM with the rate-limiting barriers of 13.39 and $29.76\text{ kcal mol}^{-1}$, respectively. Based on the computational results, *cis*-1a and *cis*-1a* are the kinetic products with the lowest activation energy, while *cis*-1a is also the thermodynamic product with the deepest product Gibbs free energy. These theoretical calculations were used to guide the structural assignments.

Further data on structure assignment was obtained with UV-vis absorption spectroscopy (Fig. 4). It is known that the UV-vis absorption spectrum of fullerene derivatives contains distinct bands and features for different regioisomers. This is related to the variations of the conjugated surface of the fullerene derivatives. The UV-vis spectrum of PC_{61}PF showed an onset at 730 nm and a peak at 440 nm (Fig. 4). These features are similar to that observed for a reported C_{60} -benzyne bisadduct with *cis*-1 configuration.²⁵ This observation is in agreement with the assignments in the NMR experiments and in the theoretical calculations.

The $^1\text{H-NMR}$ spectrum of the single isomer of PC_{61}PF was well-resolved (Fig. 5a). Most interestingly, the six protons on the

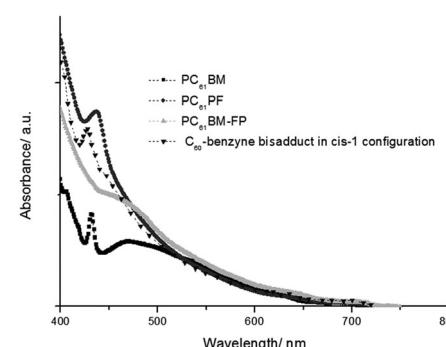


Fig. 4 The UV-vis absorption spectrum of PC_{61}BM , PC_{61}PF , the mixture of $\text{PC}_{61}\text{BM-FP}$ and C_{60} -benzyne bisadducts in *cis*-1 configuration.



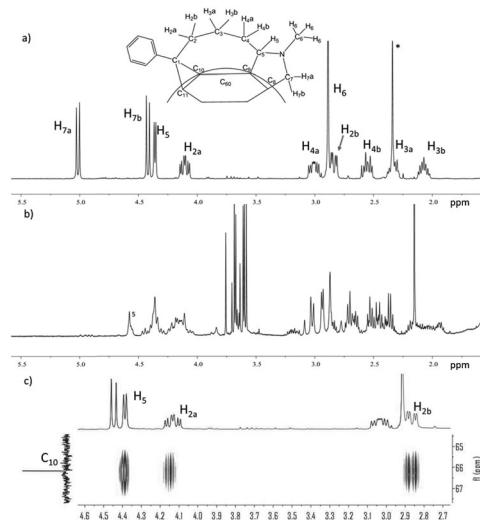


Fig. 5 (a) ¹H NMR spectrum of PC₆₁PF and its simplified structure, (b) ¹H NMR spectrum of PC₆₁BM-FP mixed isomers and (c) HMBC spectrum of PC₆₁PF showing the long distance coupling between C₁₀ and H_{2a}, H_{2b}, H₅.

propyl linker all have different chemical shifts in the 1 to 5 ppm region of the NMR spectrum. These separated proton resonances strongly supported the fact that the propyl linker was locked in a fused cyclic system with the protons residing in different environments above the fullerene surface. This was also indicative of the regioselectivity of the reaction. Further indication of selectivity was evident by comparing the ¹H NMR spectrum of the bisadduct mixture PC₆₁BM-PF to that of the PC₆₁PF sample (Fig. 5a and b). Full assignments of the proton and carbon resonances of the substituents on PC₆₁PF was achieved using correlation spectroscopy and heteronuclear single quantum coherence spectroscopy 2D-NMR experiments (see ESI[†]). With these assignments, it was possible to use heteronuclear multiple-bond correlation spectroscopy (HMBC) experiment to aid in the structural determination. By focusing on the C₁₀ carbon, it was apparent that there was coupling with protons H₅, H_{2a} and H_{2b} (Fig. 5c). This correlation suggested a structural configuration that matched the *cis*-1a isomer. In addition, the configuration of the *cis*-1b isomer would lead to coupling of carbon C₁₀ with protons H_{7a} and H_{7b}. This was not observed in the HMBC experiment.

The relative configuration of the PC₆₁PF material was confirmed by single crystal X-ray analysis (Fig. 5). Good quality single crystals were obtained by recrystallization from *o*-DCB and petroleum spirit 40–60 °C. Crystals of PC₆₁PF consisted of a racemic mixture of the *cis*-1a isomer with *o*-DCB solvent incorporated in the crystal structure. The packing diagram of crystalline PC₆₁PF showed alternating rows of enantiomeric pairs with *o*-DCB filling gaps between PC₆₁PF molecules. (Fig. 6). The nearest distance between fullerenes is 3.38 Å.

With the molecular structure of PC₆₁PF solved, relevant data on its materials properties were acquired. To estimate the LUMO energy level of the material, cyclic voltammetry was performed (Fig. S14, ESI[†]). Data was also obtained for the PC₆₁BM-FP mixture and PC₆₁BM for comparison (Table 1). The fullerene bisadducts PC₆₁PF and PC₆₁BM-FP had relatively higher LUMO

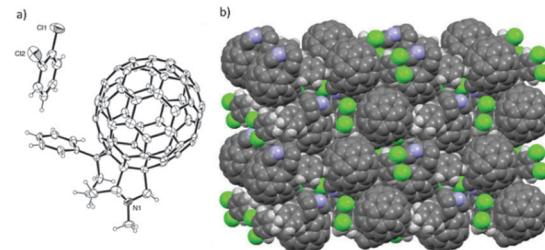


Fig. 6 Structure obtained by X-ray crystallography of PC₆₁PF grown from *o*-DCB and petroleum spirit: (a) thermal ellipsoid illustration, (b) packing diagram where disordered atoms have been omitted for clarity.

Table 1 Characterization results of PC₆₁PF, PC₆₁BM-FP and PC₆₁BM

Electron acceptor materials	$E_{1/2}^{\text{red}} \text{ (eV)}$	$E_{\text{LUMO}} \text{ (eV)}$	UV-vis abs $\lambda_{\text{max}} \text{ (nm)}$	$T_d \text{ (°C)}$
PC ₆₁ PF	-1.04	-3.76	437 (8.7)	428
PC ₆₁ BM-FP	-1.15	-3.65	463 (4.7)	379
PC ₆₁ BM	-0.95	-3.85	432 (4.1)	432

^a Half-wave reduction potential from cyclic voltammetry. ^b $E_{\text{LUMO}} = -(E_{1/2}^{\text{red}} + 4.8) \text{ eV}$. ^c Absorption coefficient ($\times 10^3 \text{ M}^{-1} \text{ cm}^{-1}$) in brackets.

^d Decomposition temperature (5% weight loss).

energy levels of -3.76 eV and -3.66 eV respectively compared to that of PC₆₁BM at -3.85 eV. This was the predicted outcome and improved open circuit voltages were expected for devices using the bisadducts as the electron acceptor material. Thermal analysis, such as differential scanning calorimetry and thermo gravimetric analysis, were also performed on the materials (Fig. S9 to S13, ESI[†]). No phase transitions were observed up to 300 °C and the decomposition temperature (5% weight loss) for fullerene compounds PC₆₁PF and PC₆₁BM was more than 400 °C (Table 1).

The final part of the study was to compare the solar cell performance of the single isomer PC₆₁PF material with PC₆₁BM and the isomer mixture PC₆₁BM-FP. Bulk heterojunction devices were made in the following geometry: ITO/PEDOT:PSS/active layer/Ca/Al, in which the active layer was a blend of poly(3-hexylthiophene) P3HT and each acceptor materials with the ratio of 1:1 by weight (Fig. S15, ESI[†]). The processing solvent was *o*-DCB and the thicknesses of the devices was optimized by adjusting solution concentration and spin coating speed (see ESI[†]). The device performance parameters are summarized in Table 2. It is clear that the V_{oc} of devices increased significantly, from 0.58 to 0.70 V, when using PC₆₁PF instead PC₆₁BM as acceptor material (Fig. S15, ESI[†]). This is in agreement with previous literature reports of using fullerene bisadduct materials to boost the V_{oc} .¹⁹ Comparing the devices containing PC₆₁PF and the isomer mixture PC₆₁BM-FP, both J_{sc} and FF were higher for the PC₆₁PF devices (Table 2). A reason for this observation is the pure single isomer material PC₆₁PF should have better charge transport properties than the isomer mixture PC₆₁BM-FP (*vide infra*). The external quantum efficiency (EQE) spectrum of the devices were obtained to investigate the photo-current contribution of the active layers in OPV devices. The better performing device containing PC₆₁PF showed significant photocurrent enhancement from 300 nm to 630 nm comparing to the devices containing



Table 2 The performance of devices based on PC₆₁PF, PC₆₁BM-FP and PC₆₁BM with P3HT (1:1 blend ratio by weight)

Active layer	J_{sc} (mA cm ⁻²)	V_{oc} (V)	FF (%)	PCE (%)	Electron mobility 10 ⁻⁴ (cm ² V ⁻¹ s ⁻¹)
P3HT	8.5 ± 0.3	0.58 ± 0.01	63 ± 2	3.1 ± 0.2	8.50
PC ₆₁ BM					
P3HT	8.1 ± 0.3	0.70 ± 0.02	58 ± 3	3.3 ± 0.3	3.80
PC ₆₁ PF					
P3HT	7.7 ± 0.4	0.69 ± 0.02	50 ± 3	2.7 ± 0.2	1.35
PC ₆₁ BM-FP					

PC₆₁BM-FP (Fig. S15, ESI[†]). The maximum EQE of device containing PC₆₁PF was 63% at 500 nm which was higher than the maximum EQE of 59% in the devices containing PC₆₁BM-FP. The EQE data of the PC₆₁BM device showed slightly higher efficiency across the spectrum. This could be attributed to the higher charge mobility of the PC₆₁BM material (*vide infra*). It is interesting to note that the higher E_{LUMO} measured in electrochemical experiments for PC₆₁BM-FP was not reflected in the V_{oc} of devices. Two factors may account for this observation. The PC₆₁BM-FP material consisted of a mixture of isomers and there could be energy level variations between the various species present in the sample. Another way to look at these results is to consider the variation in device optimization. Assuming the electrochemical data gave a true reflection on the E_{LUMO} of the PC₆₁BM-FP material, then the V_{oc} of device should be higher. Device optimizations, such as blend ratios and processing methods, have been shown to affect V_{oc} . It may be possible to improve the V_{oc} of the PC₆₁BM-FP device through extensive device optimization.

To examine the charge transport behavior of the acceptor materials in the bulk heterojunction, the space charge limited current (SCLC) measurements were obtained (Fig. S16, ESI[†]). The electron mobility in devices containing PC₆₁PF and PC₆₁BM-FP were calculated to be 3.80×10^{-4} and 1.35×10^{-4} cm² V⁻¹ s⁻¹ respectively. This result showed that the single isomer of fullerene bisadduct had better electron mobility than the isomer mixture PC₆₁BM-FP in these BHJ devices. In addition, the hole mobility of the P3HT from SCLC was previously measured at 3.30×10^{-4} cm² V⁻¹ s⁻¹ in BHJ devices.²⁶ This meant that more balanced charge transport occurred in the P3HT-PC₆₁PF blend films. The surface morphology of the films were examined using atomic force microscopy. Nanoscale features were observed in the topography and phase images and were similar in all P3HT:fullerene blend films (Fig. S17, ESI[†]). This means the difference in the solar cell device performance between the PC₆₁PF and PC₆₁BM-FP materials can be attributed to their electron mobility in the BHJ blends.

Regioselective synthesis of a single C₆₀ bisadduct isomer, PC₆₁PF, was achieved efficiently in a one-pot two step procedure from commercially available PC₆₁BM. The tether-directed functionalization strategy was applied successfully to control the regioselectivity of the final product in the *cis-1* configuration. In BHJ solar cell devices, the single isomer PC₆₁PF outperformed the isomeric mixture PC₆₁BM-FP and was on par with PC₆₁BM. Further research in modifying the properties, such as solubility

and crystallinity, of PC₆₁PF derivatives by changing the amino acid in the synthesis process is currently in progress.

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