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(Chlorosulfonyl)(trifluoromethanesulfonyl)imide—a versatile building block for battery electrolytes†

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Alkali metal salts with trifluoromethanesulfonimide anions ($[\text{N}(\text{SO}_2\text{CF}_3)(\text{SO}_2\text{R})]^-$) are intriguing electrolyte components for high-performance rechargeable batteries, owing to their good thermal, chemical, and electrochemical stability. (Chlorosulfonyl)(trifluoromethanesulfonyl)imide ($\text{HN}[(\text{SO}_2\text{Cl})(\text{SO}_2\text{CF}_3)]$, $\text{H}[\text{ClTFSI}]$) is a crucial precursor to access these important sulfonimide salts. In this work, the chemical properties of $\text{H}[\text{ClTFSI}]$ in the presence of various kinds of tertiary amines are systematically investigated. It has been demonstrated that $\text{H}[\text{ClTFSI}]$ possesses versatile reactive pathways under different reaction conditions, mainly including neutralization, nucleophilic substitution, and intra-/inter-molecular eliminative reactions. These reactions give a wide array of new compounds that are of great interest for battery use, particularly the sulfonimide-based zwitterion compounds with sufficient chemical and thermal stability ($>190^\circ\text{C}$). The present work provides a useful guideline for utilizing $\text{H}[\text{ClTFSI}]$ as an efficient and versatile building block for battery electrolytes.

Introduction

Alkali metal salts and ionic liquids (ILs) with the trifluoromethanesulfonimide anion ($[\text{N}(\text{SO}_2\text{CF}_3)(\text{SO}_2\text{R})]^-$) have attracted increasing attention in a wide range of research domains (*e.g.*, battery electrolytes, catalysts), due to their advantages of sufficient thermal, chemical, and electrochemical stability, *etc.*^{1–6} At present, trifluoromethanesulfonimide-based compounds are primarily synthesized through the nucleophilic substitution reactions between (chlorosulfonyl)(trifluoromethanesulfonyl)imide ($\text{HN}[(\text{SO}_2\text{Cl})(\text{SO}_2\text{CF}_3)]$, $\text{H}[\text{ClTFSI}]$ (**1**); Fig. 1a) and a variety of nucleophiles (*e.g.*, F^- ion, RSO_2NHK).^{7–10} This is mainly owing to the fact that $\text{H}[\text{ClTFSI}]$ is readily accessible from low-cost and

commercially available materials (*i.e.*, trifluoromethanesulfonamide, thionyl chloride, and chlorosulfonic acid; 95% yield).⁸

Starting from $\text{H}[\text{ClTFSI}]$, several trifluoromethanesulfonimide-based compounds of interest for battery use have been obtained. For example, the fluorination of $\text{H}[\text{ClTFSI}]$ with certain metal fluorides (*e.g.*, antimony trifluoride (SbF_3), potassium fluoride (KF)) affords (fluorosulfonyl)(trifluoromethanesulfonyl)imide ($\text{H}[\text{N}(\text{SO}_2\text{F})(\text{SO}_2\text{CF}_3)]$, $\text{H}[\text{FTFSI}]$) in high yield ($>95\%$) under mild conditions. Subsequently, the acid $\text{H}[\text{FTFSI}]$ could be easily turned into battery-grade ($>99.99\%$ purity) alkali metal salts and ILs with the $[\text{FTFSI}]^-$ anion *via* simple neutralization and/or metathesis reactions.⁸ The as-obtained lithium (fluorosulfonyl)(trifluoromethanesulfonyl)imide ($\text{Li}[\text{N}(\text{SO}_2\text{F})(\text{SO}_2\text{CF}_3)]$, $\text{Li}[\text{FTFSI}]$ (**2**); Fig. 1a) has been deemed as a promising alternative to the state-of-the-art electrolyte salts (*i.e.*, LiPF_6) for next-generation rechargeable lithium batteries.^{11–15} Alternatively, the direct treatments of $\text{H}[\text{ClTFSI}]$ with secondary amines give several kinds of partially fluorinated sulfonimide salts (*e.g.*, $\text{Li}[\text{N}(\text{SO}_2\text{CF}_3)(\text{SO}_2\text{R})]$, $\text{R} = \text{N}(\text{CH}_2\text{CH}_2\text{OCH}_3)_2$ (**3**);

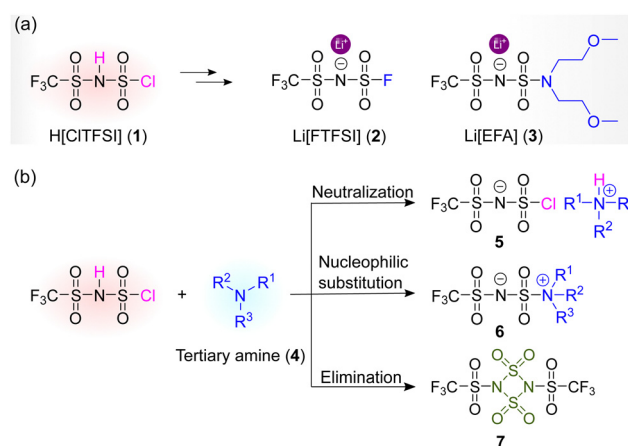


Fig. 1 Representative trifluoromethanesulfonimide-based salts derived from (chlorosulfonyl)(trifluoromethanesulfonyl)imide ($\text{H}[\text{ClTFSI}]$) (a), and possible reactions between $\text{H}[\text{ClTFSI}]$ and tertiary amines (b).

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Fig. 1a), which are capable of improving the selectivity of cation transport in polymer electrolytes due to the enhanced interactions between anionic species and polymer backbones.^{9,10}

The preparative processes of the aforementioned trifluoromethanesulfonimide-based compounds generally involve the utilization of certain tertiary amines as deprotonation reagents to suppress the acid–base reaction of selected nucleophiles (e.g., RSO_2NHK) considering the strong acidity of $\text{H}[\text{ClTFSI}]$ ($\text{pK}_a < -11$ in 1,2-dichloroethane¹⁶). Yet, the reactions between $\text{H}[\text{ClTFSI}]$ and tertiary amines tend to be sophisticated (e.g., neutralization, nucleophilic substitution, and intra-/inter-molecular eliminative reactions; Fig. 1b), and are highly dependent on the nature of the tertiary amines and the adopted reaction conditions.^{5,17} Hitherto, explicit reaction pathways of $\text{H}[\text{ClTFSI}]$ in the presence of tertiary amines remain to be elucidated, particularly with the ever-increasing interest in trifluoromethanesulfonimide-based compounds.

In this work, the chemical properties of $\text{H}[\text{ClTFSI}]$ are systemically investigated, including their chemical reactivities in the presence of various kinds of tertiary amines at different temperatures and hydrolytic decompositions. Surprisingly, a new family of chemically stable zwitterion compounds is obtained by treating $\text{H}[\text{ClTFSI}]$ with certain tertiary amines. Additionally, the structural identifications and thermal properties of these interesting zwitterion compounds are also provided.

Results and discussion

To reveal the chemical reactivities of $\text{H}[\text{ClTFSI}]$ vs. tertiary amines, several aliphatic and aromatic tertiary amines were selected, including dimethylethylamine (DMEA, **4a**), diethylmethylamine (DEMA, **4b**), triethylamine (TEA, **4c**), *N*, *N*-diisopropylethylamine (DIPEA, **4d**), pyridine (Py, **4e**), 2-methylpyridine (MPy, **4f**), and 2,6-dimethylpyridine (DMPy, **4g**). The impact of the reaction temperature and feeding ratios between $\text{H}[\text{ClTFSI}]$ /tertiary amines was studied, and the results are shown in Table 1 and Table S1 (ESI[†]). The assignments of chemical shift values (δ) and spin–spin coupling constants (J) are summarized in Table S2 (ESI[†]).

Under room temperature (20 °C), the addition of equimolar tertiary amines into the solution of $\text{H}[\text{ClTFSI}]$ in acetonitrile (MeCN) rapidly affords the corresponding neutralization compounds **5** as the main products (79–95%; Table S1, ESI[†]), irrespective of the chemical structures of tertiary amines. This result implies that the selected tertiary amines mainly function as deprotonation reagents under mild conditions, which is well rationalized by the significant difference (>16 orders of magnitudes) in Brønsted acidity (e.g., $\text{pK}_a < -11$ in 1,2-dichloroethane for $\text{H}[\text{ClTFSI}]$ ¹⁶ vs. > 5 for tertiary amines^{18,19}).

With the addition of an extra molar of tertiary amines, the reaction paths of $\text{H}[\text{ClTFSI}]$ are largely diversified. As shown in Table 1, at room temperature, product **6** originating from the nucleophilic substitution reaction increases as follows: 0% (Entry 7, DMPy, **4g**; Entry 4, DIPEA, **4d**) $<$ 10% (Entry 6, MPy, **4f**) $<$ 42%

Table 1 Experimental results of the reaction of $\text{H}[\text{ClTFSI}]$ with twice equivalent amounts of tertiary amines

Entry	Base	Temperature/°C	NMR yield/%			
			5 ^a	6 ^a	7 ^a	8 ^a
1	4a	20	15	78	0	7
2	4b	20	27	66	1	6
3	4c	20	30	60	5	5
4	4d	20	94	0	0	6
5	4e	20	45	42	3	10
6	4f	20	74	10	9	7
7	4g	20	95	0	0	5
8	4a	80	67	7	18	8
9	4b	80	48	24	23	5
10	4c	80	43	33	15	9
11	4d	80	4	0	10	86
12	4e	80	43	46	2	9
13	4f	80	74	10	6	10
14	4g	80	89	0	0	11

Base / pK_a

DMEA / 9.99
4a

DEMA / 10.16
4b

TEA / 10.75
4c

DIPEA / 10.98
4d

Py / 5.25
4e

MPy / 5.97
4f

DMPy / 6.65
4g

^a The **5**, **6**, **7**, and **8** represent neutralization products, nucleophilic substitution products, elimination products, and trifluoromethanesulfonamide ($\text{CF}_3\text{SO}_2\text{NH}_2$), respectively.

(Entry 5, Py, **4e**) $<$ 60% (Entry 3, TEA, **4c**) $<$ 66% (Entry 2, DEMA, **4b**) $<$ 78% (Entry 1, DMEA, **4a**). This trend suggests that: (1) the utilization of aliphatic tertiary amines is likely to promote the nucleophilic substitution reactions due to their relatively stronger nucleophilicities vs. aromatic tertiary amines (e.g., Mayr's nucleophilicity parameter obtained from the reactions with benzhydrylium ions: 17.30 (TEA)²⁰ vs. 12.90 (Py)²¹ in dichloromethane); and (2) the presence of sterically hindering substituents also decreases the nucleophilicities of tertiary amines toward sulfonyl chloride groups (e.g., DMPy, **4g** vs. Py, **4e**; DIPEA, **4d** vs. DMEA, **4a**). It is interesting to note that DMPy and DIPEA with relatively lower nucleophilicity among the studied bases could be better replacements for the prevailing

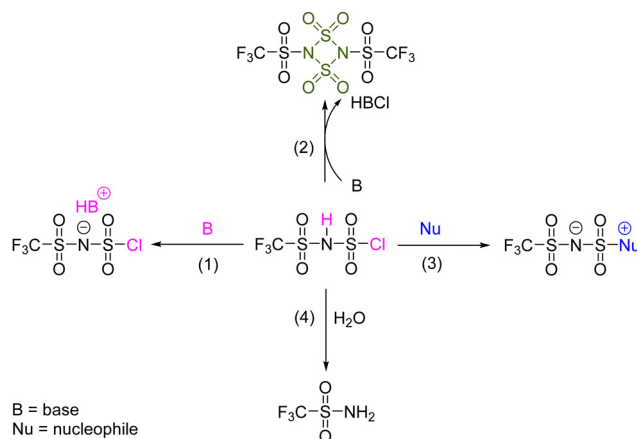


tertiary bases (*i.e.*, TEA and Py)^{17,22} as deprotonation reagents for efficiently preparing alkali metal salts and ILs with trifluoromethanesulfonimide anions.

Under elevated temperatures (*e.g.*, 80 °C), the eliminative reaction product (*i.e.*, 2,4-bis((trifluoromethyl)sulfonyl)-1,3,2,4-dithiadiazetidine-1,1,3,3-tetraoxide, **7**; Table 1) formed by dehydrochlorination of H[ClTFSI] is observed in all the cases. Effectively, the intra-/inter-molecular eliminative reaction product (**7**; Table 1), could be treated as a dimer of *N*-sulfonyltrifluoromethanesulfonylamide (CF₃SO₂N=SO₂) and accessed through the reaction of *N*-sulfinyltrifluoromethanesulfonamide (CF₃SO₂N=S=O) with sulfur trioxide (SO₃) at low temperatures (*ca.* -80 °C; Reaction S1; Scheme S1, ESI†).²³ The increased amounts of eliminative reaction product at higher temperatures (*e.g.*, 23% (Entry 9, 80 °C) *vs.* 1% (Entry 2, 20 °C) for DEMA, **4b**) would be ascribed to the higher activation energies of forming the S=N double bond with the breakdown of the N-H and S-Cl bonds.²⁴ Moreover, the contents of the elimination product are higher for those amines with higher pK_a values (*e.g.*, Entries 8–10 *vs.* Entries 12 and 13), which implies the impact of Brønsted basicity of tertiary amines on the reaction paths of H[ClTFSI].

Besides, the product trifluoromethylsulfonamide (CF₃SO₂NH₂, **8**) is observed in most of the experiments, which is mainly due to the hydrolytic decomposition (*i.e.*, cleavage of the S-N bond adjacent to the Cl atom) of H[ClTFSI] in the presence of trace amounts of water (Reaction S2; Scheme S1, ESI†). Effectively, as reported in the literature, a typical *N*-sulfonyl-containing compound, *N*-neopentyl sulfamate ((CH₃)₃CCH₂NHSO₃H), is also likely to undergo acid-catalyzed hydrolysis in aqueous solution, forming (CH₃)₃CCH₂NH₃⁺ and SO₄²⁻ ions with the heterolytic scission of the S-N bond (Reaction S3; Scheme S1, ESI†).²⁵ Our experiments show that nearly 20% (by mol) of H[ClTFSI] decomposes into CF₃SO₂NH₂ and SO₄²⁻ ions after being left in the mixture of H₂O/MeCN (H[ClTFSI]/H₂O = 1 : 1, by mol) at 20 °C for 24 h (Fig. S1, ESI†).

According to the aforesaid experimental results, the chemical properties of H[ClTFSI] are summarized in Scheme 1. In the presence of tertiary amines (*e.g.*, TEA, **4e**), H[ClTFSI] mainly shows three types of chemical reaction pathways in non-aqueous media (*e.g.*, MeCN), including (1) the neutralization reaction between the acidic proton in H[ClTFSI] and tertiary amines, yielding the ionic compounds with protonated amines (*e.g.*, HNEt₃⁺) as the cation and the structurally retained [ClTFSI]⁻ as the anion (Reaction 1; Scheme 1); (2) the intra-/inter-molecular eliminative reaction of H[ClTFSI], liberating hydrogen chloride (HCl) and yielding CF₃SO₂N=SO₂ or its dimer ((CF₃SO₂N=SO₂)₂, Reaction 2; Scheme 1); and (3) the nucleophilic substitution reaction between the sulfonyl chloride group in H[ClTFSI] and tertiary amines, yielding a new family of ionic compounds which are generally known as zwitterions (Reaction 3; Scheme 1). In addition, H[ClTFSI] has a strong tendency to react with trace amounts of water as residual impurities in the aprotic media, yielding CF₃SO₂NH₂ and HSO₄⁻ (Reaction 4; Scheme 1). These interesting features of H[ClTFSI] allow facile preparation of various kinds of electrolyte components, as detailed below.



Scheme 1 Reactive pathways between H[ClTFSI] and tertiary amines. The numbers on the arrow represent the sequence of the reactions in the main text.

As well documented in the textbooks of organic chemistry, the Hinsberg reagent, benzene sulfonyl chloride, could be adopted to screen out tertiary amines from primary and secondary amines since the products formed with tertiary amines are generally unstable and sensitive toward water.^{26,27} Differing from previous understanding, the reactions between H[ClTFSI] and several tertiary amines give chemically stable compounds which could be easily isolated and characterized (Fig. S3–S14, ESI†). Fig. 2a and b show the single crystal structures of two zwitterion compounds obtained from the reactions with TEA and Py, respectively. The structural details of the crystals are provided in the ESI† (Tables S3–S8).

Very interestingly, these two zwitterion compounds (**6c** and **6e**) remain chemically stable after stirring in the mixture of MeCN/H₂O (H[ClTFSI]/H₂O = 1 : 1, by mol) for 24 h at room temperature (Fig. S2, ESI†). As shown in Fig. 2a and b, the distances (*i.e.*, S–N) between tertiary amines and sulfonyl groups are 1.87 and 1.79 Å for compounds **6c** and **6e**, respectively, which are slightly shorter than that of the classic Burgess reagent (*i.e.*, CH₃OC(=O)N⁽⁻⁾SO₂-N⁽⁺⁾Et₃, 1.90 Å).²⁸ This could be attributed to the presence of a conjugated sulfonimide structure, which allows better delocalization of negative charges in the as-obtained zwitterion compounds (Scheme S2, ESI†).²⁹ Besides, the S–N bond between the negatively charged N atom and sulfonyl (1.57 Å for **6c**, 1.55 Å for **6e**) is shorter than the positively charged N atom (1.87 Å for **6c**, 1.79 Å for **6e**), which is also caused by the stronger conjugated delocalization effect of fluorinated sulfonimide.³⁰

Fig. 2c shows the thermogravimetric analysis (TGA) traces of two sulfonimide-type zwitterion compounds. The decomposition temperatures (*T_d*) of the two zwitterion compounds are 198 and 227 °C, respectively, while the Burgess reagent generally decomposes at a much lower temperature of *ca.* 70 °C.³¹ This clearly suggests the superior chemical stability of the newly prepared zwitterion compounds, owing to better delocalization of charges *via* the sulfonimide center. It is important to note that, for battery applications, the electrolyte components should remain chemically stable up to a working temperature



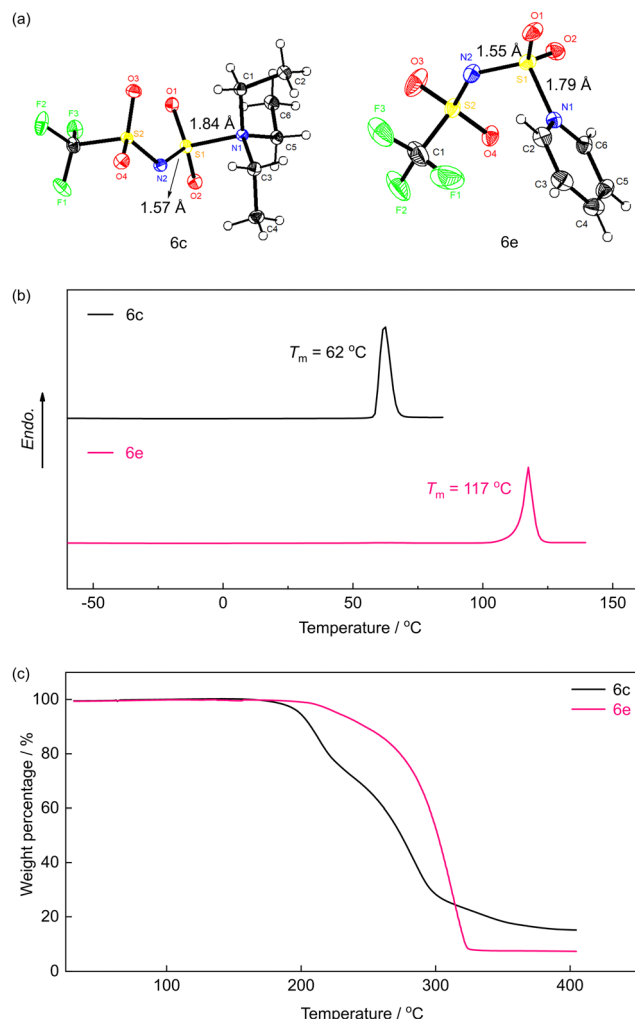


Fig. 2 (a) Oak ridge thermal ellipsoid plot diagram of single crystal structures of **6c** and **6e** and their thermogravimetric analysis (b) and differential scanning calorimetry (c) traces.

of ca. 100 °C; hence, the enhanced thermal stability of sulfonimide-type zwitterion compounds is highly desired for practical applications in these emerging domains.

Furthermore, Fig. 2d displays the differential scanning calorimetry (DSC) traces of the two zwitterion compounds (**6c** and **6e**). Clearly, both compounds show relatively low melting points below 120 °C. In particular, the zwitterion with a triethylamine moiety (*i.e.*, **6c**) completely melts at a relatively low temperature of ca. 60 °C, behaving as typical IL materials (<100 °C melting point).⁶ These unique properties enable their potential applications as solvents for building highly conductive and thermally stable electrolyte materials. For example, utilizing these zwitterionic compounds as electrolyte additives to enhance the dissociation of metal salts in non-aqueous electrolytes.^{32–36}

In conclusion, the chemical properties of H[CITFSI] have been carefully examined, in view of its potential use as a building block for battery electrolytes. The sophisticated chemical reactivities of H[CITFSI] originate from diversified

reaction pathways of the sulfamoyl chloride group ($-\text{NHSO}_2\text{Cl}$) in the presence of tertiary amines. Generally, for the reaction between H[CITFSI] and tertiary amines, three kinds of reaction pathways are likely to occur, including neutralization, nucleophilic substitution, and intra-/inter-molecular elimination reactions. The above reactive pathways are mainly influenced by the chemical structure of tertiary amines and reacting temperatures. Hindered tertiary amines (*e.g.*, DIPEA, DMPy) favour the formation of neutralization products and could be utilized as deprotonation reagents for preparing other interesting electrolyte materials. Most importantly, the reaction of H[CITFSI] with non-hindered tertiary amines (*e.g.*, TEA, Py) readily affords a new family of zwitterion compounds with good thermal and chemical stability (>190 °C). These intriguing results are anticipated to provide a solid reference for optimizing the synthetic methods of sulfonimide-based compounds and also inspire the design of robust electrolyte materials for battery applications.

Conflicts of interest

There are no conflicts to declare.

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