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Synthesis of nanostructured chitin–hematite composites under extreme biomimetic conditions†

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Chitin of poriferan origin is a unique and thermostable biological material. It also represents an example of a renewable materials source due to the high regeneration ability of *Aplysina* sponges under marine ranching conditions. Chitinous scaffolds isolated from the skeleton of the marine sponge *Aplysina aerophoba* were used as a template for the *in vitro* formation of Fe₂O₃ under conditions (pH ~ 1.5, 90 °C) which are extreme for biological materials. Novel chitin–Fe₂O₃ three dimensional composites, which have been prepared for the first time using hydrothermal synthesis, were thoroughly characterized using numerous analytical methods including Raman spectroscopy, XPS, XRD, electron diffraction and HR-TEM. We demonstrate the growth of uniform Fe₂O₃ nanocrystals into the nanostructured chitin substrate and propose a possible mechanism of chitin–hematite interactions. Moreover, we show that composites made of sponge chitin–Fe₂O₃ hybrid materials with active carbon can be successfully used as electrode materials for electrochemical capacitors.

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Introduction

Extreme Biomimetics is a recently established and powerful approach for the synthesis of advanced nanostructured inorganic–organic materials with complex morphology, hierarchical organization and polymorphism.^{1–5} This new scientific direction is a milestone for modern biological materials inspired chemistry: especially in aspects where there is massive interest in the combination of various inorganic structures (*i.e.* nanocrystals, nanoparticles) with biological macromolecules. These unique combinations can be used for synthesis of novel functional materials used in tissue engineering, drug delivery systems, photonics, biosensors, catalysts and electrochemistry.^{6–9} In contrast to traditional aspects of biomimetic synthesis of biominerals, Extreme Biomimetics is based on mineralization of various biomolecules under conditions which mimic extreme aquatic niches like hydrothermal vents, or hot springs. Therefore, the basic principle of this concept is to use biopolymers which are chemically and thermally stable under these specific conditions *in vitro*. Selection and application of such biomacromolecules plays a crucial role in the nucleation, thermodynamic and kinetic crystal growth; and can also be used as a soft template for inorganic structures.^{10,11} There are plenty of examples of biomineralization phenomena in hot springs and hydrothermal vents in Nature (see for review^{12–14}). These niches with extreme conditions favor polysaccharides as

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templates for biomineralization, as most proteins and peptides are denatured by high temperature (90 °C) or low pH (~1.5).^{12,13} The large number of reactive groups, differing chemical compositions, structures and functionalities characteristic for polysaccharides make them common nucleating and templating agents in living cells.^{15–18} It is reported that exopolysaccharides^{19,20} from various gram positive and gram negative bacteria are able to capture Fe³⁺ ions from solution and induce precipitation of hematite (Fe₂O₃) outside of the cell. This phenomenon protects the organisms from becoming encrusted with minerals.²¹

One of the most abundant polysaccharide involved in biomineralization is chitin. The outstanding mechanical properties of chitin²² play a very important role in Nature, where it is the main structural material that conveys stiffness and mechanical stability to the hard structures of arthropod cuticles,²³ mollusc shells,^{24,25} gastropod operculi,²⁶ cuttlebones,^{27,28} diatoms,²⁹ corals³⁰ and sponges.^{31–41} Thus, chitin and its derivatives are heavily investigated polysaccharides with regard to *in vitro* biomimetic mineralization. This includes calcification,^{11,42–44} silicification^{4,45–47} as well as structural biotemplating for the formation of ZnO,^{2,48} ZrO₂,^{1,3} TiO₂,⁴⁹ and magnetite.⁵⁰ Chemically, chitin is a linear polysaccharide composed of oxygen-containing hexose rings with an acetamido group at the second carbon position, linked together by β-1,4-glycosidic bonds.^{51,52} From the materials science point of view, chitin has a number of interesting properties which make it suitable for the development of bone substitutes,³⁶ drug delivery systems,⁵³ biosensors, and adsorbents and wound dressing materials.^{36,51,54} Additionally, chitin has high thermal stability up to 360 °C.^{55–57} This thermostability is the key factor for the development of a new generation of biomaterials at high temperatures according to Extreme Biomimetics concepts.^{1–3}

Hematite is the most thermochemically stable iron oxide under ambient conditions.⁵⁸ Additionally, α-Fe₂O₃ is an environmental friendly material which is characterized by small band gap,⁵⁹ as well as unique electrical⁶⁰ and catalytic properties.⁵⁹ All these properties make hematite suitable for wide spectrum of applications, including sensors,^{61,62} catalysts for water splitting^{59,63} and for chemical reactions, drug delivery systems,⁶⁴ pigments and batteries. Numerous combinations of various biomacromolecules like chitosan,^{65,66} silk⁶⁷ and cellulose⁶⁸ with iron oxides are intensively studied. Recently, the development of a simple collagen/iron oxide material for potential applications in tissue engineering and imaging by crosslinking collagen to starch capped α-Fe₂O₃ nanoparticles was reported.⁶⁹ These starch capped nanoparticles were found to be nontoxic to fibroblast cells and were thus used for developing novel collagen constructs.

Peng *et al.*⁵⁰ proved that chitin isolated from butterfly wings can be used as a 3D structural template for the development of hematite replicas with magnetophotonic properties using a sol-gel method followed by calcination. However, to the best of our knowledge, chitin-hematite materials prepared using hydrothermal route have not been reported before. Thus, in this study we decided to develop a Fe₂O₃-containing hybrid material using three-dimensional tube-like fibrous α-chitin scaffolds for the first time. These were isolated from marine demosponge *Aplysina aerophoba*³⁵ (Fig. 1), and served as a new organic template under hydrothermal synthesis conditions. We selected this very special organic matrix because three-dimensional chitin-based scaffolds isolated from sponges (Porifera) are principally the promising candidates for practical applications in tissue engineering, catalysis, enzyme immobilization, *etc.*³⁶ Additionally, application of these morphologically defined skeletal networks from Nature overcomes challenges associated with the prefabrication of chitin into three-dimensional structures.

Experimental

The marine sponge *Aplysina aerophoba* (Aplysinidae: Verongida: Demospongiae: Porifera) was collected in the Adriatic Sea (Kotor Bay, Montenegro) in August 2008 by SCUBA diving. Due to the regeneration capacity of *A. aerophoba*, divers only cut the apical parts of the sponge body. The basic parts were remain intact and can regenerate under natural conditions. Sponge samples were put in ziplock bags underwater, brought back to the laboratory at Institute of Marine Biology (Kotor, Montenegro) and frozen less than 1 h after collection. The sponge fragments as collected were prepared, lyophilized and transported by the INTIB GmbH (Germany) to the Laboratory of Biomineralogy & Extreme Biomimetics Group, TU Bergakademie Freiberg (Germany). Iron(III) chloride (no. 157740) and was obtained from Sigma-Aldrich (Germany). The α-chitin standard from *A. aerophoba* was prepared according to a previously described method³⁵ by INTIB GmbH (Germany).

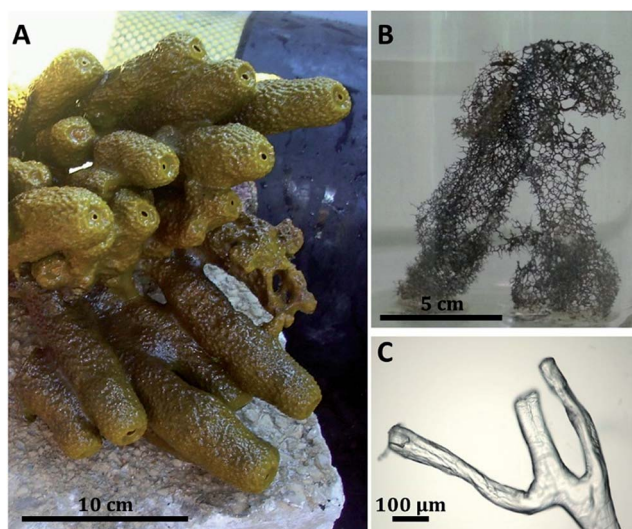


Fig. 1 Freshly collected marine sponge *A. aerophoba* with the finger-like bodies about 2 cm in diameter (A), are a renewable source for obtaining the 3D skeletal structures (B), which, consequently, are source of pure chitinous tube-like fibres isolated after the special alkali treatment (C).



Hydrothermal synthesis of chitin-Fe₂O₃ composites

In a typical experiment, hydrothermal deposition of Fe₂O₃ on a chitinous template was performed by the forced hydrolysis of iron(III) chloride.^{70–72} In brief, 0.3 g of anhydrous FeCl₃ was dissolved in 10 ml of ultra-pure water. Afterwards the solution was added to a mixture containing 90 ml of ultra-pure water and 0.75 ml of 1 M HCl. In the next step, sponge chitin fragment (1 × 0.5 cm) was added to the solution and the whole volume was transferred into a Teflon-lined vessel (200 ml) of the hydrothermal reactor (Parr, USA), and heated to 90 °C for 48 h. After this time, the chitin template covered with Fe₂O₃ nanocrystals was carefully isolated, washed with distilled water in an ultrasound bath (Elmasonic GmbH, Germany) for 20 min, brought up to pH 6.8 and dried at 90 °C for 48 h (Mettler incubator, Germany). Fragments of chitin-Fe₂O₃ were disrupted mechanically using liquid nitrogen and an agate mortar to obtain nanosized powder that was used for HR-TEM studies. As a control, Fe₂O₃ particles were also prepared within the same reaction system without the presence of any chitin templates.

Scanning electron microscopy (SEM)

The surface morphology and microstructure of the chitinous scaffolds of sponge origin before and after Fe₂O₃ deposition were examined using SEM images recorded with an Ultra 55 microscope (Carl Zeiss AG, Germany). Before testing, the samples were coated with carbon over a period of 45 s using an Edwards S150B sputter coater.

High resolution transmission electron microscopy (HRTEM)

The samples for the TEM investigation were prepared by the standard route, which includes the following steps: a drop of the water suspension containing the nanoparticulated sample was placed on the electron microscopy grid of copper (Plano GmbH, Wetzlar, Germany), covered with a perforated carbon film and afterwards dried in air.

Different microstructure parameters such as crystallinity, crystallite size and shape, (local) preferred orientation of Fe₂O₃ crystallites in the local regions of chitin-Fe₂O₃ materials, were investigated and analysed by using of the selected area electron diffraction (SAED), high resolution TEM (HRTEM) and energy dispersive X-ray (EDX) methods. These investigations were done using analytical TEM JEM-2200FS of JEOL, which was operated with 200 kV acceleration voltage and equipped with a C_s-corrected illumination system, an ultra-high resolution (UHR) objective lens (C_s = 0.5) and an in-column filter. For the recording of micrographs and diffraction pattern a 2k × 2k CCD-camera by Gatan Inc. was used, meanwhile the EDX spectra and maps with energy dispersive X-ray analyser from JEOL were evaluated.

The analysis of diffraction pattern and Fast Fourier Transformed (FFT) HRTEM-images was done by using of Digital-Micrograph software of Gatan Inc. taking into account the inverse interlattice plane distances and angles between lattice planes to obtain the orientation of crystallites.

Raman spectroscopy

Raman spectra were recorded using a Raman spectrometer (RamanRxn1™, Kaiser Optical Systems Inc., USA) coupled to a light microscope (DM2500 P, Leica Microsystems GmbH, Germany), additional Raman measurements have been performed, for details see ESI.†

X-ray diffraction

X-ray diffraction (XRD) was carried out on a Bruker D8 Advance in Bragg–Brentano geometry using Cu-Kα radiation provided by a secondary graphite monochromator. The samples were placed on rotating stainless steel holders without adding additional chemicals.

X-ray photoelectron spectroscopy

XPS analyses were performed using a ESCALAB 250Xi from Thermo Scientific, with a monochromatic Al Kα X-ray source (1486.6 eV). The X-ray source has a spot size of 650 μm and operates at a power of 14.8 kV and 19.2 mA. The spectra were taken with a pass energy of 20 eV and an energy step width of 0.1 eV. The base pressure was 2 × 10^{−10} mbar but during the measurement the pressure increased to 3 × 10^{−7} mbar due to the ion gas flow from the flood gun, which was used for charge compensation.

Electrochemical measurements

Electrochemical characterization was performed in a two electrode Swagelok® system. The composition of pellets was: 85 wt% of active materials, 10 wt% of polyvinylidene fluoride (PVDF Kynar Flex 2801) and 5 wt% of acetylene black. The active materials used were commercially available activated carbon Norit® DLC Supra 30 (S30) with a surface area of 1588 m² g^{−1}, chitin-Fe₂O₃ hybrid material (Ch-H) and a mixture of 80% activated carbon Norit® DLC Supra 30 with 20% of the chitin-Fe₂O₃ hybrid material (Ch-H (20%) + S30 (80%)). The masses of the electrodes were in the range of 7–9 mg and a geometric surface area of one electrode was 0.8 cm². As an electrolyte, 6 mol l^{−1} KOH was used. The capacitance properties of the materials (expressed per mass of one electrode) were estimated by galvanostatic charge/discharge (100 mA g^{−1}–1000 mA g^{−1}), cycling voltammetry (CV; 1–100 mV s^{−1}) and electrochemical impedance spectroscopy (100 kHz to 1 mHz) using VSP Biologic, France.

Results and discussion

The presented SEM images (Fig. 2) indicate that using the α-chitin from the sponge *A. aerophoba* as a structural template during hydrothermal formation of iron oxide leads to the formation of chitin-Fe₂O₃ composites. They are homogeneously covered, with uniform, spherical nanoparticles of hematite as confirmed below using different analytical methods. It can also be observed that iron oxide nanocrystals are so tightly bonded to the chitinous substrate that they cannot be removed from its surface, even after the ultrasound-assisted



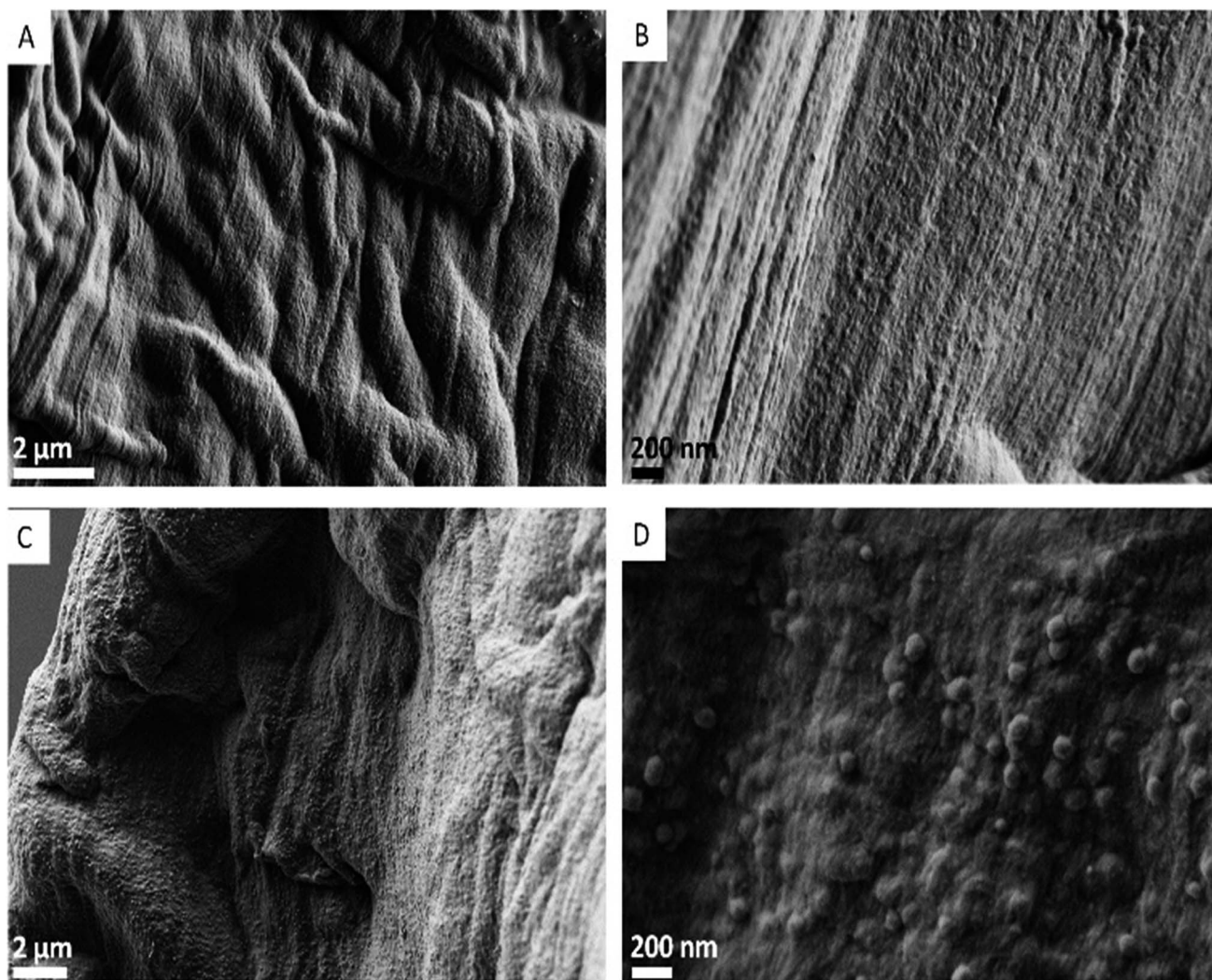


Fig. 2 SEM images of the surface of the isolated *A. aerophoba* chitinous scaffold before (a and b) and after (c and d) hydrothermal reaction with respect to obtaining the hematite crystals.

washing procedure. The nanomorphology of the Fe_2O_3 crystals, which were grown on chitin, is also similar to those, which were prepared without template (see Fig. S1 ESI†). Therefore, it is assumed that chitin does not have an influence on principal oval morphology of hematite nanocrystals. However, as we will report below, chitin plays a specific role in the regulation of the size of hematite nanoparticles.

The morphology of nanostructured chitin- Fe_2O_3 -composite, which consists of chitin-nanofiber with oval nanoparticles of Fe_2O_3 , is also quite visible using TEM (Fig. 3).

These nanoparticles are especially clearly visible in the dark field image (Fig. 3B). The size of the Fe_2O_3 -particles ranges between 50 and 100 nm.

The analysis of the region of interest (ROI, Fig. 3C) by the combination of scanning TEM (STEM) and EDX-measurements and evaluation of EDX-mapping (Fig. 3D) showed the high concentrations of iron and oxygen in the nanoparticles. The increase in concentration of the corresponding elements toward the center of the nanoparticle means that the particles

have a spherical shape. In addition, this shows the local point analysis (Fig. 3E) in the region of chitin, the increased concentration of potassium, which originate from the chitinous lamella.

We used several analytical methods (electron diffraction and HRTEM, XRD, Raman, XPS) to confirm the presence of hematite within chitin-based composite obtained in the study.

Detailed local analysis of individual Fe_2O_3 particles by HRTEM (FFT) and SAED has shown that these are mainly monocrystalline with different random orientations (Fig. 4). The indexed FFT from the HRTEM micrograph (Fig. 4B) shows a particle with a $[152]$ zone axis. The contrast of HRTEM images is caused by nearby spherical shape of the particle. Another two particles have an $[741]$ and slightly tilted $[2101]$ orientations (the selected area aperture overlaps two particles), which are indexed with yellow and pink text respectively (Fig. 4C).

The XRD patterns of the prepared chitin- Fe_2O_3 composites, α -chitin standard from *A. aerophoba*, and α - Fe_2O_3 references are shown in Fig. 5. The obtained spectra for chitin- Fe_2O_3 perfectly



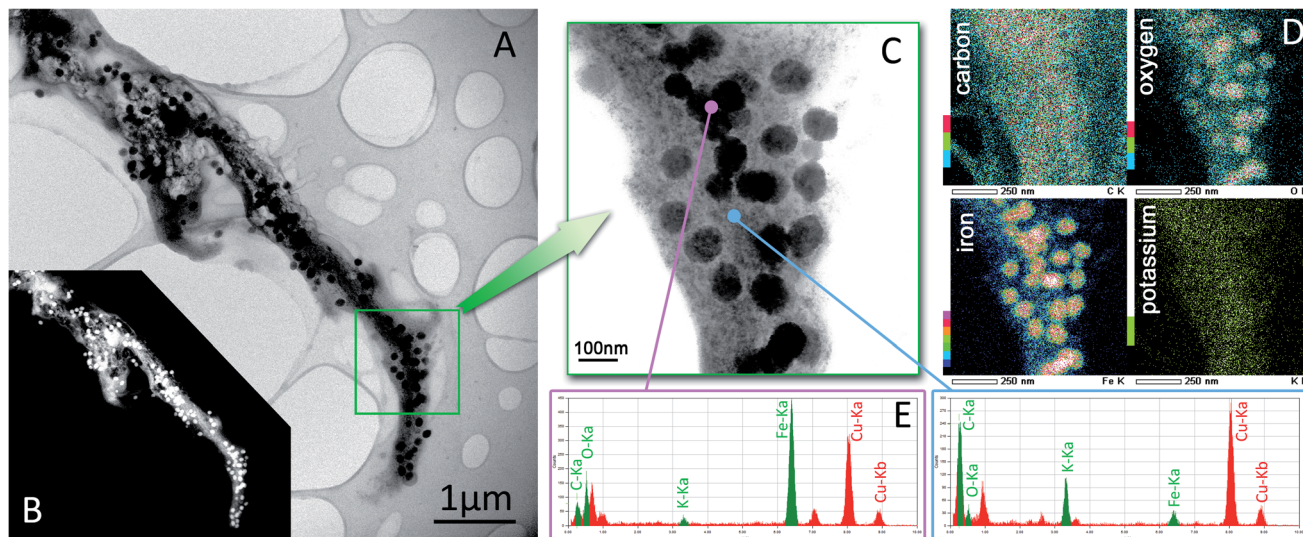


Fig. 3 TEM investigations. Bright-field (A) and dark-field (B) images of the chitin- Fe_2O_3 -composite on graphitic template and the results of elemental analysis of ROI (C) by EDX-mapping (D) and local EDX-measurements (E).

match the $\alpha\text{-Fe}_2\text{O}_3$ (hematite) reference (according to 33-664 JCPDS card). Rietveld refinement of these data reveals that the hematite sample, obtained without presence of chitin, exhibits crystallites with typical sizes of 74.7 ± 2.1 nm. The size of hematite crystallites on the chitin is 54.3 ± 5.2 nm, and thus our obtained data closely reflect the HRTEM results.

The size of the hematite nanoparticles grown upon the chitinous substrate fluctuates between 50–100 nm. This is in accordance with results from Raman spectroscopy (Fig. 6).

It has been reported⁷³ that the Raman shift of peaks characteristic for hematite strongly depends on particle size. The

Raman spectra for $\alpha\text{-Fe}_2\text{O}_3$ reference nanoparticles, α -chitin standard from *A. aerophoba* and chitin- Fe_2O_3 composite materials are shown in Fig. 6 and S2 ESI,[†] respectively. The Raman spectrum of $\alpha\text{-Fe}_2\text{O}_3$ nanoparticles show all the characteristic hematite bands which belong to the D_{3d} space group: two A_{1g} modes (224 cm^{-1} and 494 cm^{-1}) and five E_g modes (at 245 cm^{-1} , 289 cm^{-1} , shoulder at 298 cm^{-1} , 407 cm^{-1} , 608 cm^{-1}).^{73,74} The presence of several characteristic bands at 255 , 323 , 368 , 395 , 457 , 501 , 648 , and 710 cm^{-1} which correspond to $\delta(\text{CCC})$ ring deformation⁷⁵ in the Raman spectrum of isolated chitin

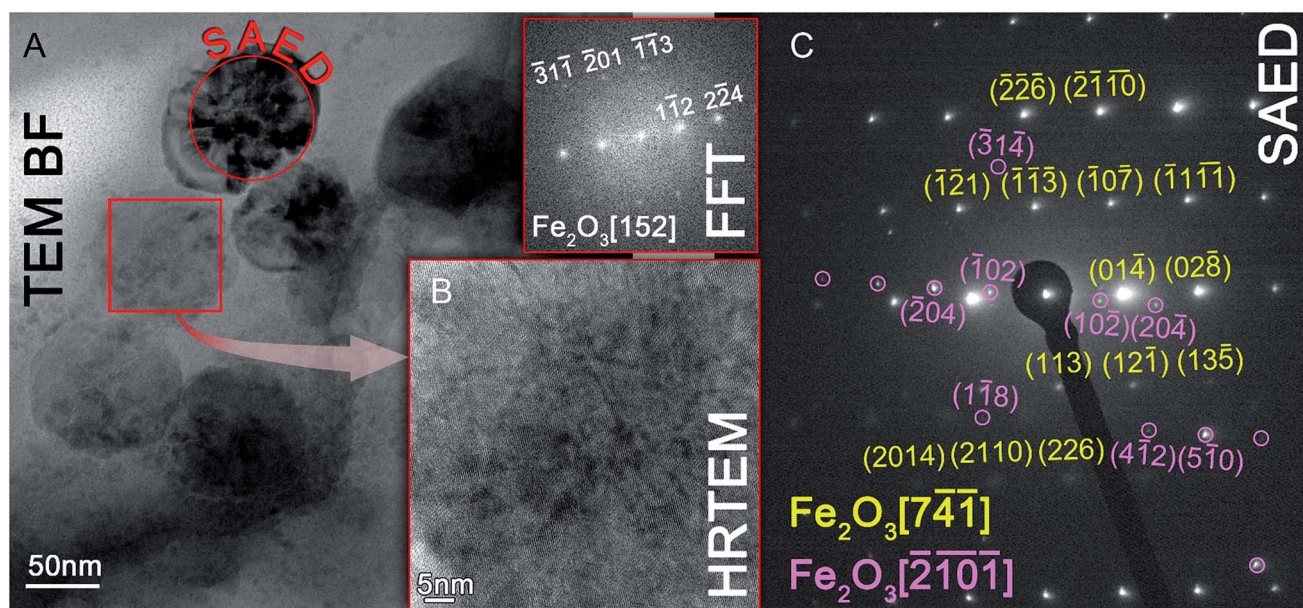


Fig. 4 Detailed analysis of orientation of hydrothermal obtained Fe_2O_3 -particles on sponge chitin (A) by evaluation of HRTEM micrograph (B) and SAED pattern (C).



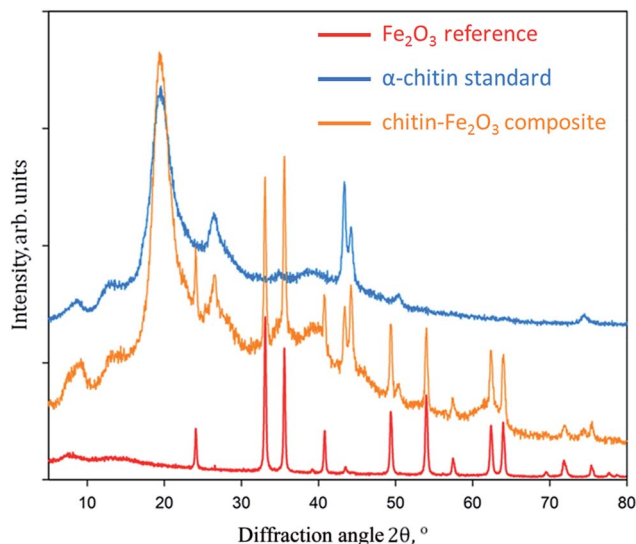


Fig. 5 XRD pattern of α -chitin from *A. aerophoba*, hematite and obtained chitin- Fe_2O_3 composite.

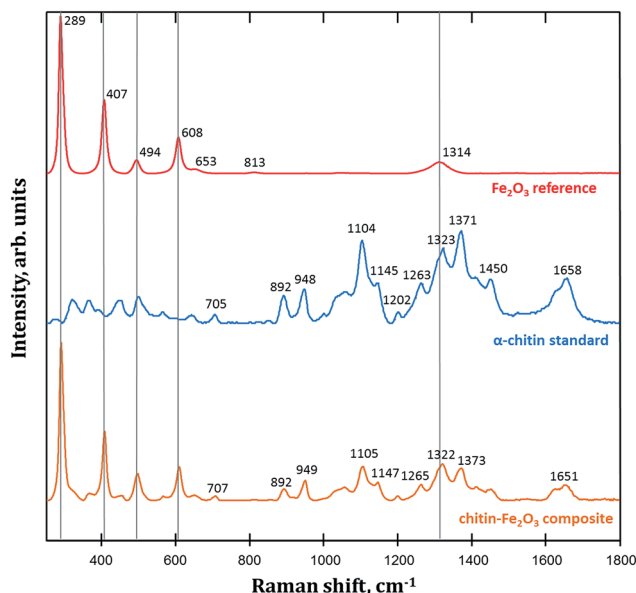


Fig. 6 Raman spectra of α -chitin standard from *A. aerophoba*, hematite and the obtained chitin- Fe_2O_3 composite.

(Fig. S2 ESI†) additionally reveals that it is α -chitin polymorph.^{31,34}

The Raman spectra of the obtained chitin- Fe_2O_3 composites show the presence of four very intense peaks characteristic of hematite (vertical lines). It is known⁷⁶ that the position and width of the hematite nanoparticles peaks at 226 cm^{-1} and 412 cm^{-1} (Fig. S2 ESI†) are influenced by the nanoparticles' dimensions. According to this, from the obtained chitin- Fe_2O_3 spectra we can estimate a dimension of 80–100 nm for the particles, in agreement with SEM results. Because of the clearly visible deformations of -NH and C=O bands in the Raman spectra of the chitin-hematite

composite (Fig. 6), we suggest that these groups are interacting with Fe_2O_3 .

The thermal behavior of chitin and chitin- Fe_2O_3 composite was determined by thermogravimetry and differential thermal analysis performed in an oxidative (air) atmosphere (Fig. S3 ESI†). The TG curve of the α -chitin scaffold indicates that the main thermal degradation of the biopolymer starts at 200 °C and ends at 618 °C. The shape of the TG curve demonstrates that degradation in air occurs in two steps, and this result corresponds to thermal behaviors of α -chitin isolated from crab shells, previously published by Georgieva *et al.*⁵⁷ Thermogravimetric analysis proves that thermal decomposition of chitin- Fe_2O_3 composite start at the same temperature, however it stops at 440 °C. Moreover, the shape of the degradation curve clearly indicates that it is one-step process. Therefore we suggest that incorporation of hematite nanoparticles into the chitin matrix inhibits the second stage of chitin degradation and results in an increase of thermal stability of the composite material in comparison to the pure chitin reference.

Important data about the role of chitin and formation mechanism of chitin-hematite composites were obtained using the XPS analysis (Fig. 7). The best information about interactions between chitin and iron oxide is provided by the O 1s peak from chitin-hematite composites. For example, the analysis of the results show subpeaks at 529.42 eV and 527.65 eV, which are ascribed to O atoms of chitin bound to Fe in α - Fe_2O_3 nanoparticles.⁷⁷ Additionally, the peak at 531.70 eV is assigned to -OH groups of chitin. It is worth noting that the intensity of this peak decreases in spectra from the chitin- Fe_2O_3 composite.

The Fe 2p peak of the chitin-hematite sample shows the presence of distinct subpeaks at 710.7 and 724 eV (Fig. S4a ESI†) and a satellite peak at around 718 eV.⁷⁸ The presence these peaks indicates that the iron is almost completely in the Fe^{3+} state.^{50,79} Additionally, the XPS N 1s peak (Fig. S4b ESI†) was examined in detail to confirm the chemical state of nitrogen atoms present in the chitin and chitin-hematite materials. The

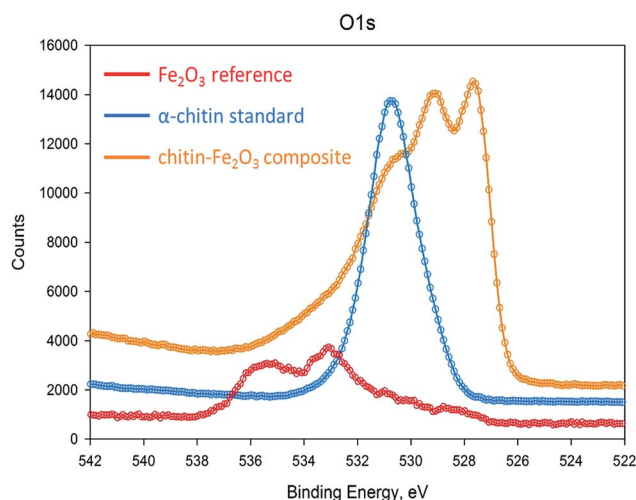


Fig. 7 O 1s XPS spectrum for α -chitin from *A. aerophoba* (blue line), hematite (red line) and chitin- Fe_2O_3 composite (orange line).



observed profiles of the N 1s transition are virtually identical for both materials. They are both symmetrical with mixed Gaussian–Lorentzian profile shapes, and with a maximum at a binding energy of 398.8 eV. These obtained results using XPS spectroscopy indicate that –OH groups located in the chitin molecule plays a crucial role in the formation of chitin–hematite composites.

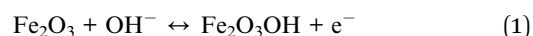
On the basis of the results presented in this work and previously reported studies realized with the chitinous butterfly wings⁵⁰ and chitosan^{80,81} we propose a mechanism of formation and interactions between α -chitin scaffold and hematite nanoparticles within chitin–Fe₂O₃ composite, as illustrated in Fig. 8. The model proposed is based on the formation of an –O–Fe bond between chitin and hematite similar to the case described by Zhang *et al.*⁷⁷ for PET–hematite composites. However, the presence of hydrogen bonds and the chelating effect⁸² between C=O, NH and OH groups of the chitin and iron oxide is also included.

The question about the possible practical applications of the chitin–hematite composites obtained is of immense importance. Consequently, we investigated the electrochemical properties of this novel composite material in two-electrode cells using an alkaline electrolyte for the first time.

Voltammetric characteristics at 10 mV s^{−1} are shown in Fig. 9a and differences in capacitances between the initial materials and composite are quite well visible. The capacitance of raw chitin–Fe₂O₃ hybrid material (Ch–H) is negligible. Active carbon (S30) with high surface area shows a regular rectangle

shape of the CV curve and good charge propagation. Considerable increase of the capacitance is noticed for the Ch–H/S30 composite. The increase can be the result of both redox reactions of the chitin–Fe₂O₃ hybrid material in an alkaline electrolyte, and the developed surface area of the active carbon component. Table S1 ESI† illustrates the capacitance data obtained from different electrochemical methods.

The use of activated carbon/Fe₂O₃–chitin composite in our work allows us to increase the capacitances of the electrochemical capacitor. This is due to the appearance of reduction and oxidation reactions on the electrodes. In this type of supercapacitor, the energy is stored in the electric double layer (active carbon) and from redox reactions (Fe₂O₃–chitin composite). Adsorption/desorption processes of ions derived from the electrolyte occur in the pores of carbonaceous material, while in the pores of the nanostructured hematite deintercalation/intercalation processes occur. Furthermore, during the process of oxidation and reduction on the electrode, consisting of Ch–H/S30 composite, a reversible reaction⁸³ appears:



The analysis of electrochemical impedance spectroscopy is presented in Fig. 9b. The results exhibit the improvement of capacitance and charge propagation using the composite as electrode materials for an electrochemical capacitor. Moreover, as shown in Fig. 9c, materials display the considerable stability

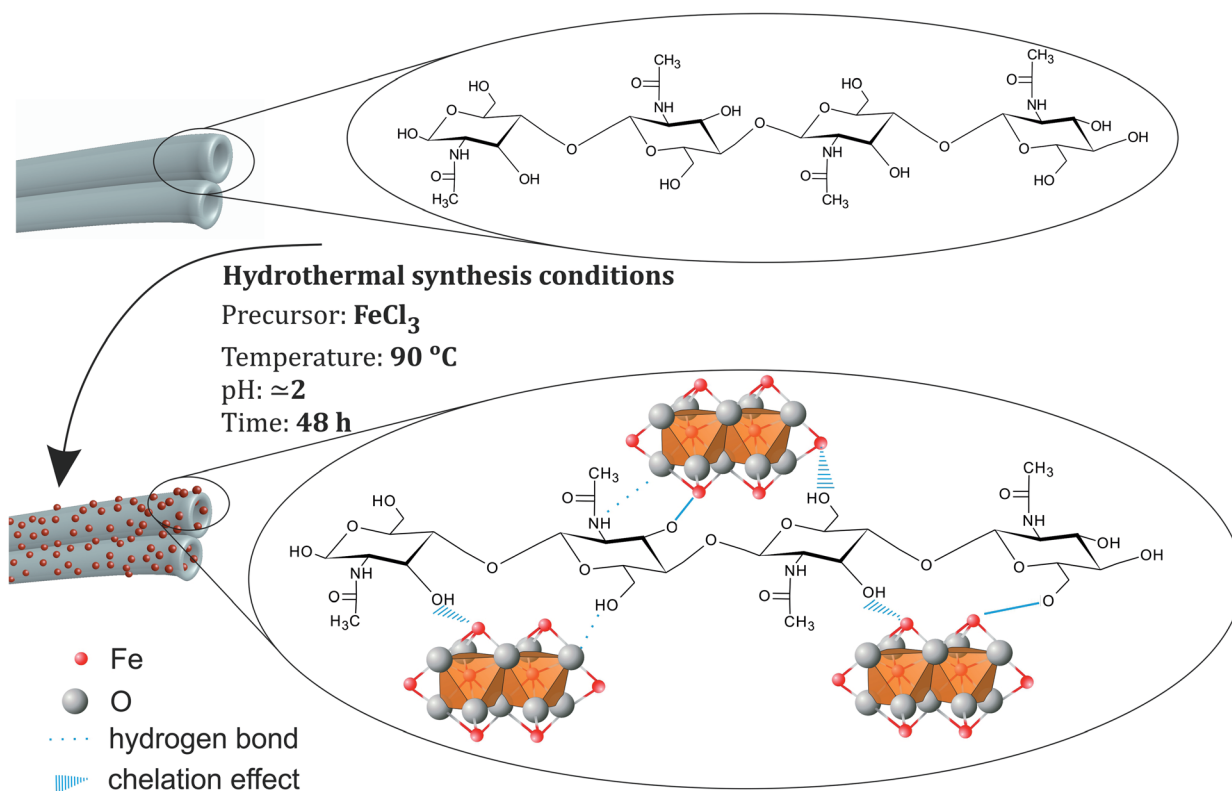


Fig. 8 A schematic view on possible mechanism of chitin–hematite interactions under hydrothermal conditions.



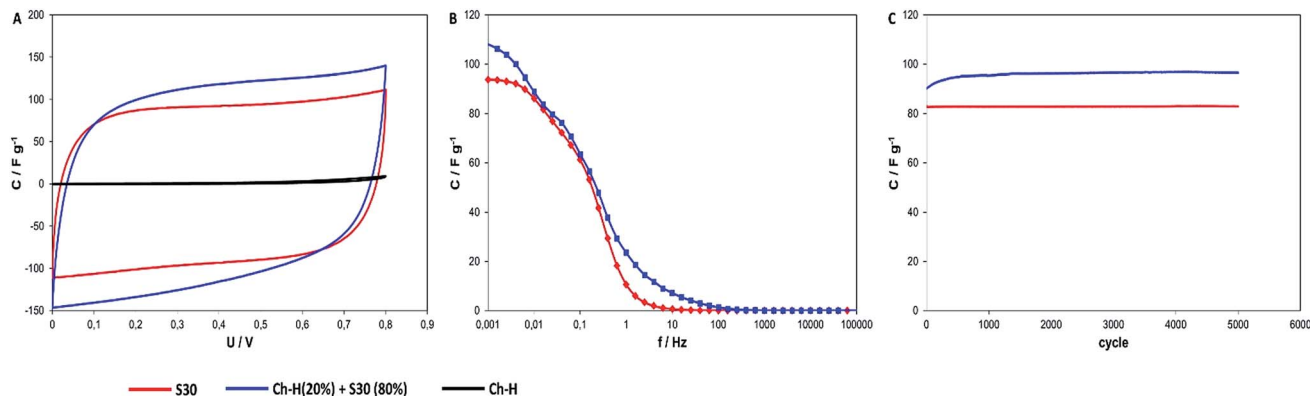


Fig. 9 (a) Cyclic voltammograms of S30, composite and Ch-H at 10 mV s^{-1} ; (b) capacitance–frequency dependence for active carbon and composite; (c) cycling stability of active carbon and composite with current density 1 A g^{-1} .

during cycling measurements. After 5000 cycles of galvanostatic charge/discharge with the current regime of 1 A g^{-1} the capacitance of active carbon decreased only negligibly – less than one percent. In the case of chitin- Fe_2O_3 hybrid material/active carbon composite, the increase of capacitance after cyclability measurements is observable.

Probably, a redox bioactive film is built on the surface of the composite and an increase of (pseudo)capacitance is observed. Stability during cycling measurements is a very important parameter for practical applications of materials for electrochemical capacitors.

Conclusions

The results presented and discussed in this work have shown that the hydrothermal route for development of novel chitin-hematite composites is realistic. Chitin of poriferan origin is not only the a prospective thermostable biological material, but also represents an example of a renewable source due to high regeneration ability of *Aplysina* sponges under marine ranching conditions. It has been described that saccharides (for example, glucose) can be used in versatile fabrication of hierarchically nanostructured goethite with controlled morphologies from 1D unique architecture composed of arrayed nanoplates to 3D urchin-like superstructures.⁸⁴ Moreover, this composite can be used as a precursor for the thermally-assisted (300°C) formation of hematite. The morphology resembles that of the urchin-like glucose-goethite composite, and is characterized by high specific surface area. In accordance to this method, our study proves that formation of hematite occurs at a temperature of 90°C and yields a composite polysaccharide (in this case chitin) with hematite nanoparticles. Therefore, the unique feature of this method is that we obtained hematite nanostructures in one-step method – additional calcination or thermal treatment is not needed. Composites of sponge chitin- Fe_2O_3 hybrid material with active carbon could be successfully use as electrode materials for electrochemical capacitors. Using suitable composite components with different mechanisms of energy storage can provide improvement to the

electrochemical properties of electrode materials. Additionally, according to recently published papers, the development of this facile method for combining biocompatible and biodegradable polymers with iron oxide opens new possibilities for the development of iron oxide-based materials for applications in supercapacitors,^{60,85} sensors,^{61,86} catalysts⁵⁹ and drug carriers for anticancer therapy.⁶⁴ Therefore, we believe that this presented study will affect a wide range of research associated with hematite-based biomaterials.

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