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Reactive imidazole intermediates: simplified synthetic approach to functional aliphatic cyclic carbonates†

Johan V. Olsson, Daniel Hult, Yanling Cai, Sandra García-Gallego and Michael Malkoch*

Reactive imidazole intermediates based on AB₂ and A₃ monomers, i.e. bis(methylol) propionic acid (bis-MPA) and trimethylolpropane (TMP) have successfully been synthesized and isolated on a 100 gram scale via a facile synthetic protocol using 1,1'-carbonyldiimidazole (CDI) as a key reagent. The robustness of the imidazole intermediates as bench stable precursors enabled the synthesis of a library of functional cyclic carbonates bearing relevant functionalities including hydrophilic PEGs, bioactive cholesterol and clickable groups. A number of functional polycarbonates were obtained by ring-opening polymerization, and their relevance in biomedical applications was highlighted by their low cytotoxicity on human dermal fibroblasts (hDF).

With the apparent demand for functional polymers needed to fulfil the criteria set by a modern society, scientists, only limited by their imagination, are constantly proposing novel architectures. Polycarbonates (PCs), particularly functional aliphatic polycarbonates (FAPCs) with pendant reactive groups along the main chain, have recently received significant attention due to their envisioned use in biomedical applications.¹ An attractive feature of PCs, in comparison with polyesters, is their biodegradation profile that proceeds without concomitant acid formation.² In contrast, biodegradation of polyesters may lead to high local concentrations of acid *in vivo*³ which could impact acid-labile drug-delivery systems. The utility of FAPCs ranges from being promising candidates as artificial biomaterials to acting as passive drug delivery systems.⁴ Despite their great potential, the availability of FAPCs is limited by tedious synthetic schemes including multiple reaction steps.⁵

A similar and relevant comparison of synthetic challenges can be correlated to functional and monodisperse dendrimers. More specifically, the family of aliphatic polyesters is based on

the simple AB₂ monomer 2,2-bis(methylol) propionic acid (bis-MPA). From the first synthetic report of a relevantly simple dendrimer, isolated in mg scales, to large scale simplified approaches accomplished in one day,⁶ the bis-MPA monomer has passed a cascade of synthetic refinements, including click chemistry concepts.⁷ Today, a myriad of structurally different dendritic architectures based on bis-MPA is accessible and exploited in a broad range of application-driven research.^{7a} With excellent biocompatible, nontoxic and biodegradable properties, their scaffolding evaluation is heavily focused towards the field of biomedicine, especially as promising drug delivery systems.⁸ In the context of PCs, Fréchet and coworkers described a novel synthetic strategy to end-heterofunctional bis-MPA dendrimers utilizing the covalently attached cyclic carbonate bis-MPA monomer, 5-methyl-5-carboxyl-1,3-dioxane-2-one (MCC) at the periphery of the framework.⁹ This was accomplished by successful carbonylation of the pendant 1,3-diols groups of the MCC. Subsequent amine-induced ring opening of the carbonate-functional dendrimer resulted in the desired peripheral heterofunctionality.⁹ Notably, functional cyclic carbonates, including MCC, are orthogonal in nature and can undergo selective ring opening polymerization (ROP) resulting in FAPCs. Due to their attractive biomedical properties, cationic amphiphilic nanoparticles based on FAPCs were recently found to exhibit excellent antimicrobial effects on bacteria by microbial wall/membrane disruption mechanisms, thus hindering the growth of bacteria such as methicillin-resistant *Staphylococcus aureus* (MRSA).¹⁰ As FAPCs continue to migrate into various research fields, a critical challenge to overcome this is improving available synthetic pathways. In this context, Hedrick and co-workers¹¹ reported on the synthesis of bench-stable pentafluorophenyl substituted bis-MPA and 1,1,1-tris(hydroxymethyl)ethane (TME). Their findings utilized a tandem carbonylation/pendant-group activation mechanism, thus avoiding tedious protection group chemistry. This strategy is today recognized as the most versatile approach to fast and efficient generation of a variety of functional carbonates. Unfortunately, the fluorinated reagent is still rather expensive, resulting in functional carbonates

KTH Royal Institute of Technology, Department of Fibre and Polymer Technology, Teknikringen 56-68, SE-100 44 Stockholm, Sweden. E-mail: malkoch@kth.se; Fax: +46 8 790 8283; Tel: +46 8 790 8768

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mostly limited to gram scales. Therefore, further simplification of the synthetic methodology is inevitable to further facilitate the availability of these significant and functional building-blocks on larger synthetic scales.

We herein present a robust and economical synthetic protocol for the synthesis of functional cyclic carbonates utilizing 1,1'-carbonyldiimidazole (CDI) as the reagent. Incentives for using CDI include its ready availability, low price and safety for handling and storage. Previously, CDI has been widely used as a reagent for formation of urethane, urea, ester and amide-linkages.¹² It has also been exploited for synthesis of peptides,^{13,14} dendritic polymers,¹⁵ cellulose surfaces,¹⁶ and even for 5- and 6-membered cyclic carbonates.^{17,18} The described robust and operationally facile methodology was specifically targeting functional 6-membered cyclic carbonate derivatives based on A₃ and AB₂ monomers, more specifically trimethylolpropane (TMP) and bis-MPA. An overview of the concept including the polymerization to FAPCs is described in Scheme 1, and capitalizes on the isolation of two critical and reactive imidazole-functional intermediates **1** and **2**. Conversion of **1** and **2** by alcohol-mediated imidazole displacement was utilized for the synthesis of a diverse library of functional cyclic carbonates based on TMP and bis-MPA (Fig. 1).

From initial screening experiments, we found that reaction of 1 eq. of TMP together with 2 eq. of CDI in acetone resulted in a spontaneous precipitation of TMP imidazole carbonate (TMPIC) **1**. After a simple filtration, TMPIC **1** could be isolated

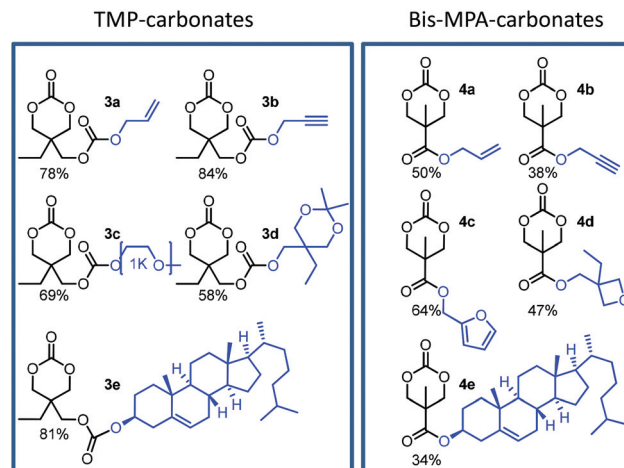
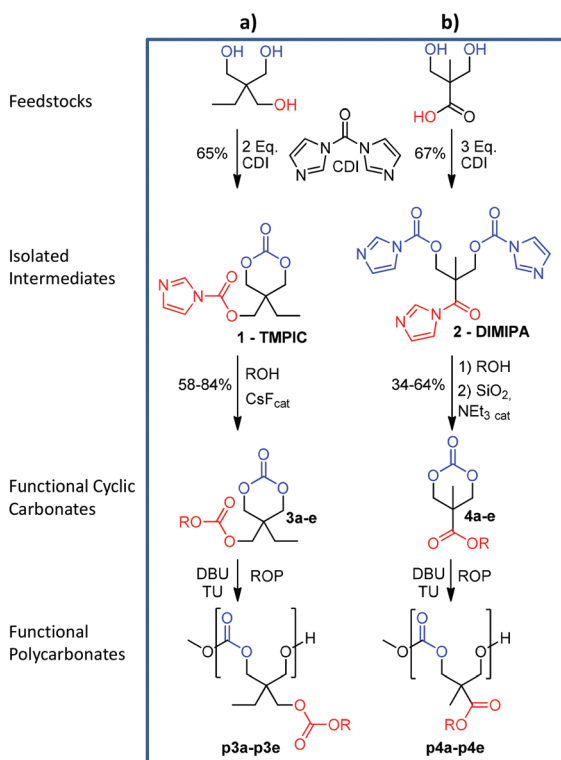


Fig. 1 Synthesized library of functional cyclic carbonates.

as a white solid in 65% yield on an initial >60 gram scale. In contrast, treatment of bis-MPA with 2 eq. of CDI in acetone under similar conditions did not yield the corresponding cyclic carbonate product. Interestingly, increasing the ratio between CDI and bis-MPA to 3:1 in THF resulted in spontaneous formation of a white solid. After a simple filtration procedure, tris-imidazole functional bis-MPA **2** (DIMIPA) was isolated in 67% yield on a close to 100 gram scale. ¹H-NMR spectra of TMPIC **1** and DIMIPA **2** can be seen in Fig. 2a and 3a, respectively. Both reactive intermediates could be stored on the bench for months without any indication of degradation.

As an evident next step, a robust and selective postfunctionalization strategy was sought out for TMPIC **1** and DIMIPA **2** towards libraries of cyclic carbonates bearing relevant pendant functional groups. After initial screening of reaction conditions, we found that selective and near complete substitution of the imidazole group of TMPIC **1** with various alcohols was accomplished in acetone using 1 mol% of cesium fluoride



Scheme 1 Synthetic outline for accelerated synthesis of functional carbonate monomers and polymers from readily available TMP (a) and bis-MPA (b) feedstocks.

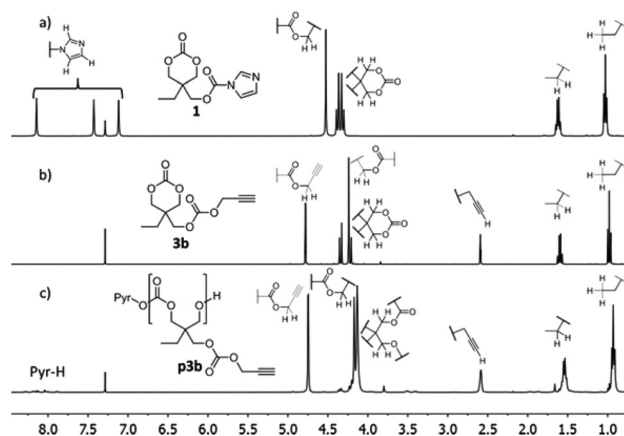


Fig. 2 ¹H-NMR(CDCl₃) spectra of (a) imidazole-TMP-carbonate **1**, (b) propargyl-TMP-carbonate **3b**, and (c) poly propargyl-TMP-carbonate **p3b**.



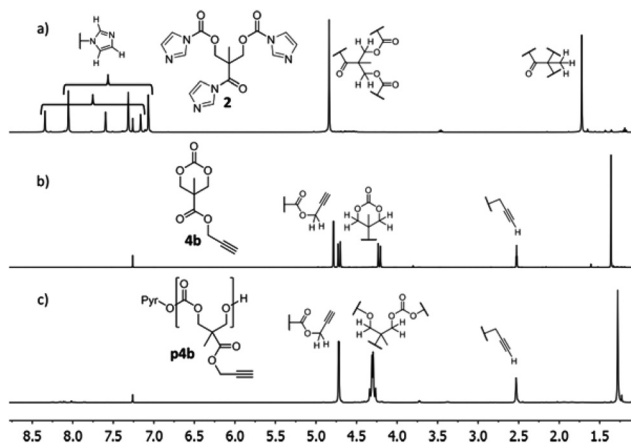


Fig. 3 $^1\text{H-NMR}$ (CDCl_3) spectra of (a) triimidazole-bis-MPA-carbonate **2**, (b) propargyl-bis-MPA-carbonate **4b**, and (c) poly propargyl-bis-MPA-carbonate **p4b**.

(CsF), resulting in functional TMP-based cyclic carbonates **3a–e** (Scheme 1, Fig. 1).

An illustrative example of the $^1\text{H-NMR}$ spectra of TMPIC **1** and products from reaction with propargyl alcohol into propargyl-TMP-carbonate **3b**, and final ROP polymerization into **p3b** are shown in Fig. 2.

A clear shift movement of the $-\text{CH}_2$ protons in the carbonate ring was found, from 4.25 and 4.38 ppm in **1** to 4.20 and 4.31 ppm in **3b**. Similar conditions for postfunctionalization by catalytic amounts of CsF when using DIMIPA **2** as the precursor did not produce the corresponding cyclic carbonates in any acceptable yield. Interestingly, conversion of **2** was instead achieved using a one-pot two-step procedure involving selective alcohol-induced displacement of the carboxylic imidazolyl group to produce an ester linkage, followed by a silica (SiO_2) mediated ring-closing process in the presence of triethylamine (TEA) yielding bis-MPA based cyclic carbonate monomers **4a–e**, Scheme 1b and Fig. 1. The $^1\text{H-NMR}$ spectrum of **2** clearly shows a singlet corresponding to the $-\text{CH}_2$ bis-MPA protons in DIMIPA at 4.84 ppm, which upon propargyl alcohol induced substitution and carbonate ring formation to **4b** moves into two doublets at 4.21 and 4.69 ppm, Fig. 3a and b. Subsequent ROP of **4b** into **p4b** leads to a merging of the doublet signals, Fig. 3c.

Acetone was found to be the best solvent for the transformation of **1** and **2** to their respective cyclic carbonates, possibly due to a stabilizing effect upon the formed cyclic carbonate monomers. The use of other organic solvents, such as dichloromethane and THF, was accompanied by significant side reactions like alcohol-induced ring-opening or oligomerization processes. Also, workup by silica filtration of the Et_2O -diluted (1:1) crude reaction mixtures prior to concentration *in vacuo* was proven essential to avoid oligomerization side-reactions, probably due to removal of the residual CsF catalyst and the imidazole byproduct.

As seen in Fig. 1, the described synthetic protocols enable the construction of aliphatic cyclic monomers with high func-

tional group tolerance and selectivity. The displayed carbonates were carefully chosen to cover a range of relevant functionalities being bio- and bulky hydrophilic (MeO-PEG, **3c**) or hydrophobic (cholesterol **3e,4e**) as well as reactive. For the latter, cyclic carbonate monomers containing allyl¹⁹ (**3a,4a**), propargyl²⁰ (**3b,4b**), oxetane (**4d**) and furfuryl-**(4c)** pendant functionalities are envisioned highly valuable, due to well established post-functionalization protocols by click reactions.^{5,21} Also, the utility of oxetane²² and allyl²³-functional polymers for efficient crosslinking into polymeric networks have been demonstrated. All reactions were typically conducted on a 10 gram scale and monomers were isolated using standard chromatographic procedures. Without any further optimization, the overall yields of cyclic carbonates based on TMP (**3a–e**) were between 58 and 84% and 34–64% for the bis-MPA based (**4a–e**). The purity of all cyclic carbonates was corroborated by $^1\text{H-NMR}$, $^{13}\text{C-NMR}$ and high-resolution mass spectrometry (HRMS), as can be found in the ESI (S1–S24).†

Satisfied with the simplicity and scalability of the CDI strategy, the functional cyclic carbonates were subjected to ROPs to deliver a library of FACPs using standard organocatalytic conditions.²⁴ The targeted molecular weight for all polymers was set to 10 kDa using pyrenebutanol as an initiator together with 5 mol% of the 1:1 molar ratio between 1,8-diazabicyclo-5.4.0-undec-7-ene (DBU) and 1-(3,5-bis(trifluoromethyl)phenyl)-3-cyclohexyl-2-thiourea (TU), Scheme 1 and Table 1.

For the TMP-functional cyclic carbonates, the polymerization was found to proceed to their maximum conversion within 16 hours, producing polycarbonates with bulky functionalities, *i.e.* cholesterol **p3e** (42%) and PEG **p3c** (66%) to clickable propargyl **p3b** (89%). The $^1\text{H-NMR}$ spectrum of the latter can be seen in Fig. 2c. Additionally, while $^1\text{H-NMR}$ analysis detail molecular weights of **p3a–p3e** close to the targeted values the results from SEC were notably lower and with dispersities (D) ranging from 1.3 to 2.1, Fig. S35 (ESI).† This is in line with previous observations by Hedrick and co-workers on

Table 1 ROP of functional cyclic carbonates^a

M	Time (h)	M/I	Conv ^b (%)	M_n SEC ^c (kDa)	M_n NMR ^d (kDa)	M_n theo ^e (kDa)	D ^c
3a	6	50	82	3.4	10.8	10.3	1.7
3b	6	50	89	3.7	11.2	10.9	1.9
3c	16	10	63	6.6	9.9	7.8	2.1
3d	16	50	64	4.4	13.0	11.8	1.3
3e	16	20	42	n.d. ^f	4.8	11.7	n.d. ^f
4a	2	50	89	5.8	11.2	9.0	1.3
4b	2	50	99	10.5	10.8	10.0	1.4
4c	2	50	93	4.5	11.8	11.3	1.4
4d	2	50	99	8.2	8.3	13.1	1.3

^a All reactions were conducted in sealed vials, under an N_2 -atm. For all polymerization reactions, a 5 mol% catalytic loading of (DBU-TU) 1:1 and pyrenebutanol (PyrOH) initiator was used in dichloromethane solution, with a monomer concentration of 1 M at room temperature.

^b Crude $^1\text{H-NMR}$ analysis. ^c SEC (DMF) with PMMA calibration. ^d $^1\text{H-NMR}$ end-group integration. ^e Based on measured monomer conversion. ^f Not detected due to formation of assembled aggregates.



ROP using similar monomers.¹¹ Interestingly, FAPC with the pendant cholesterol group **p3e** was found to form strong intermolecular agglomerations and thus unsuccessful detection by SEC. No further trials were attempted to increase the conversions of **3a–e**.

In contrast, ROPs of bis-MPA carbonates **4a–d**, under similar conditions to the TMP-based counterparts proceeded to high conversions (89–99%) after 2 hours at room temperature. The ¹H-NMR spectrum of the purified propargyl functional bis-MPA polycarbonate **p4b** can be found in Fig. 3c with distinct shift of the –CH₂ upon ring-opening. Also, Table 1 and Fig. S36 (ESI)† display the obtained molecular weights by SEC which were in closer agreement to the theoretical ones and with lower observed *D* of 1.3–1.4. The thermal behavior of a number of both carbonate families bearing allyl- and propargyl-pendant groups was investigated by differential scanning calorimetry (DSC) (see ESI† for details). The polymers were found to display similar glass transition temperatures, independently of the TMP or bis-MPA core carbonate structure. For both bisMPA- and TMP-functional PCs (**p3a** and **p4a**), the *T*_g's were noted to be –12 °C, whereas the *T*_g of the corresponding propargyl functional PCs were +7 °C (**p3b**) and +9 °C (**p4b**), respectively, collected on the second heating scan at 10 °C min^{–1} heating and cooling rate.

With respect to the envisioned potential biomedical applications of these functional polycarbonates, the cytotoxicity of the key reactive imidazole intermediates **1** and **2**, the subsequent monomers and their corresponding polymers **p3a–e** and **p4a–e** were tested according to ISO10993-5 procedures.²⁵ Human dermal fibroblasts (hDFs), being the most abundant cells in human dermis were chosen for the initial cytotoxicity. This as the interaction between hDFs and biomaterials, such as wound dressings, is highly relevant in skin regeneration applications. Fig. 4 details the cell viability of human dermal

fibroblasts (hDF) cultured in complete growth medium (CGM) extract of materials resulting in allyl functional PCs.

Both carbonate monomers **3a** and **4a** and polymers (**p3a** and **p4a**) showed no toxicity, *i.e.* no significant difference observed in the metabolic activity of cells compared to that of negative control. The CGM extracts of intermediates (**1** and **2**) caused slight reactivity of cells indicated by the decrease of metabolic activity by about 20%. Complete evaluations of all the polycarbonates synthesized in this work (**p3a–e** and **p4a–d**) are included in the ESI Fig. S38–S41.† All polycarbonates display low toxicity in elution tests or in the direct contact tests, in which the hDF cells were cultured directly on the surface of polycarbonate coated coverslips (see ESI† for details).

In conclusion, a simplified, robust and cost-efficient synthetic strategy has been identified which unlocks the availability of an array of functional cyclic carbonate monomers at large scale. The methodology capitalised on the facile use of CDI as a reagent and which together with simple AB₂ and A₃ monomers resulted in the isolation of stable and reactive imidazole intermediates on a 100 gram scale. In contrast to previously published procedures, the current synthetic approach delivers functional aliphatic cyclic carbonate monomers and their corresponding FAPCs on large scales which open new opportunities in the design of functional carbonate materials with tailored applications. The relevance of these functional polycarbonate materials for biomedical applications was highlighted by preliminary cytotoxicity studies using human dermal fibroblasts where no indications of adverse behavior were observed.

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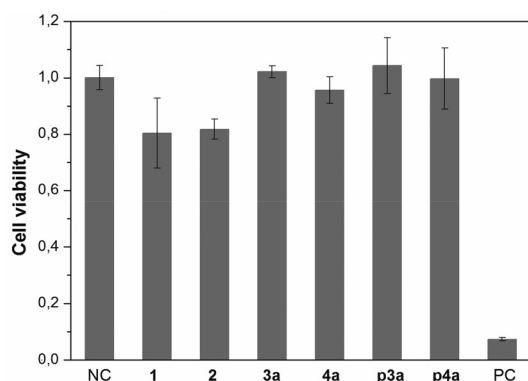


Fig. 4 Cell viability of hDF after culturing in extracts of cell culture coverslips coated with 0.1 mg of the intermediates **1** and **2**, the monomers **3a** and **4a** and the polymers **p3a** and **p4a**. Extract of uncoated coverslips was employed as negative control (NC) to define cell viability of **1**. Cell culture with addition of 0.1% Triton X-100 served as the positive control (PC). Cell viability was evaluated after culturing in an incubator at 37 °C and 5% CO₂ in a humidified atmosphere for 24 h. The data represent the mean ± standard deviation of three replicates.

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