1. Introduction

Metal–organic frameworks (MOFs), also known as porous coordination polymers (PCPs), define a class of hybrid solids consisting of periodic coordination networks containing multitiopic organic linkers and metal-ion-containing nodes or secondary building units (SBUs).

These crystalline, highly porous solids can possess ultra-high Brunauer–Emmett–Teller (BET) surface areas (~7000 m² g⁻¹) and thus have garnered much interest for gas capture, separation and storage. However, the modular nature of the MOF structures, stemming from the tunability of the linker and metal SBUs, has also sparked interest in applications involving catalysis, light harvesting, sensing, ionic conductivity, and non-linear optical behavior.

Access to a wide range of potential applications is intimately tied to the ability to present a similarly wide range of chemical functionality within MOFs. Incorporation of functionality is straightforward if appropriately derivatized organic linkers can be synthesized and then directly employed in solvothermal materials syntheses. In some cases, however, challenges due to limited linker solubility, chemical stability, thermal stability, or functional group compatibility can preclude direct synthesis. Similarly, undesired reactions between linker functional groups and metal ions can lead to undesired products, to the exclusion of desired materials. Overly strong metal-ion–linker bonding can lead to formation of amorphous kinetic products to the exclusion of crystalline compounds.

Finally, undesired polymorphs of crystalline MOFs may be obtained to the exclusion of desired, and typically higher energy (i.e., thermodynamically less stable), polymorphs. These issues have been a limiting factor in MOF synthesis, which in turn has truncated the range of accessible chemical functionality that can be incorporated into MOFs.

Post-synthesis modification (PSM), extensively reviewed by Cohen and Byrrows, effectively removes the potential for functional-group interference during MOF assembly. PSM involves heterogeneous chemical reactions to functionalize preassembled MOF structures via:

(i) modification of linkers including (a) covalent modification (or elaboration), (b) deprotection of linker functionality (including demetalation), and (c) electron addition (reduction) and concomitant incorporation of charge-compensating ions.
(ii) modification of metal-containing nodes including (a) incorporation of non-framework or pendant ligands via dative bonding to coordinatively unsaturated metal sites,38,39,46–50 (b) alkyl or silyl grafting to oxygen atoms in metal-oxide nodes,51,52 and (c) attachment of metal ions or complexes at node oxygen sites via atomic layer deposition (ALD)53 or via reaction with organometallic species in dry solutions.53,54

Beyond these extensively studied PSM approaches, various conceptually different post-synthesis routes are now emerging. Building block replacement (BBR) involves replacement of key structural components of the MOF including (i) solvent-assisted linker exchange (SALE), (ii) non-bridging ligand replacement, and (iii) transmetalation at nodes or within linkers. (Fig. 1 shows some examples of MOFs used in the BBR processes discussed below.) BBR is intriguing given that it opens up a very broad strategy for the synthesis of isomorphic MOFs that in turn should enable functional MOF chemistry. Both one-component and tandem building block replacement processes can provide access to otherwise unattainable MOF structures and functionality. They also may provide access to MOFs featuring gradient compositions and chemical properties.

Solvent-assisted linker exchange, (SALE),55–57 often offers complete exchange of one organic linker for another possessing new functionality. Likewise, while transmetalation58 provides a route to incorporate desired metal ions that are difficult to incorporate via de novo synthesis, replacement of non-bridging charge-balancing ligands represents an efficient way to engender new functional chemistry. In general, BBR reactions involve heterogeneous, linker, ligand, or metal-ion exchange, via breaking and remaking chemical bonds within the parent MOF.55–59 Although it is difficult to be definitive, most examples of BBR to date appear to involve single crystal-to-single crystal transformations, rather than dissolution and recrystallization.

![Fig. 1](image_url) Lattice structures (middle) and corresponding SBUs (metal nodes (left), and organic linkers (right)) of some of the MOFs discussed in this review. (Atom definition: blue — metal, red — oxygen, purple — nitrogen, grey — carbon, green — chlorine.)
Finally, in many cases it is relatively easy to find more mild conditions for BBR than the solvothermal conditions typically required for direct syntheses of MOFs. In our experience, BBR reactions also often work well with reactant concentrations that are too low for effective direct synthesis. Thus BBR can be especially useful when desired linkers or non-bridging ligands are expensive, delicate, or inherently incompatible with typical conditions for direct MOF synthesis.

BBR has been used to take on some recurring challenges in MOF synthesis, including: (i) preparing MOFs that appear to be inaccessible by direct methods; (ii) engineering the pores or nodes within MOFs (including controlling the pore volume, environment, aperture size, and chemical stability); and (iii) imparting or enhancing desired functional behaviour, including catalysis, selective gas sorption, ionic conductivity, redox conductivity, and mediating site-isolated chemistry. In addition, we discuss some of the key chemical factors controlling the extent, or even the feasibility, of BBR, both from the perspective of gaining a fundamental understanding of and of discovering useful and transferable design or reaction rules. BBR reactions occurring only at or near the external surface of a MOF crystal point to an intriguing further level of potential structural and functional complexity; however those studies are beyond the scope of the review. Finally, we briefly speculate on possible new ways in which BBR may prove synthetically or functionally useful.

2. Solvent-assisted linker exchange

While PSM is often effective for circumventing problems associated with direct MOF preparation (vide supra), replacement of linkers is another viable strategy. It has variously been termed "stepwise synthesis", "bridging linker replacement", "post-synthetic exchange", isomorphous ligand replacement, and stepwise ligand exchange. We prefer the term "SALE" as it highlights the importance of the solvent during linker exchange. Conceptually SALE occurs at the solid–solution interface; a parent MOF is placed in a solution containing a second linker and a daughter MOF retaining the parent MOF topology is obtained. Similar linker exchange approaches have been utilized in metal diphosphonate-pillared zirconium phosphate, cross-linked organophosphazene polymers, and supramolecular coordination complexes, including metal–organic polyhedra, but these are beyond the scope of this review.

2.1. Pore engineering

2.1.1. Controlling pore volume. Burnett et al. first demonstrated that SALE could be utilized to engineer the pore dimensions of a MOF. Starting from 2-D (PPF-18) and 3-D (PPF-20) pillared-paddlewheel structures (consisting of Zn2(tcpb)2(dped) layers periodically linked with dped pillars; see Fig. 1b for a related structure), Burnett et al. completely exchanged the 15.4 Å dped pillars of PPF-18 and PPF-20 with 7.0 Å bipy pillars in a DEF–EtOH solution at 80 °C. The resultant frameworks, PPF-27 and PPF-4, have significantly smaller pores when examined by single crystal X-ray diffraction (e.g., c = 87.59 to 54.89 Å for PPF-20 to PPF-4). A handful of additional papers utilizing MOFs of varying topologies (see Fig. 1 for example) have confirmed that SALE does in fact occur in the presence of linkers whose dimensions are smaller and/or of similar size to the linkers of the parent MOF.

One might suspect smaller pore volumes to be readily obtainable via SALE—the diffusion of smaller linkers should be facile into pores of larger dimension (vide infra). In contrast, SALE of longer linkers might be significantly more difficult given presumably slower diffusion as well as the necessity for significant structural changes within the framework upon exchange. Recently however, Karagiaridi et al. demonstrated that linkers of increasing length could be introduced into the pillared-paddlewheel MOF, SALEM-5 [Zn2(Br-tcpb)(dped)], via SALE (Fig. 2). SALEM-5 contains layers of Br-tcpb linker and the 9 Å dped pillars which could be replaced by dipyridyl pillars of 11 Å tmhbpb (SALEM-6), 14 Å nbp (SALEM-7) and 17 Å tmhbp (SALEM-8) (Fig. 2). In the most striking example (i.e., SALEM-5 with dped pillar to SALEM-8 with tmhbp pillar), the c-axis of the resultant unit cell expands from 17.75 to 23.50 Å. Likewise, Rosi and co-workers demonstrated that SALE of longer linkers is possible in MOFs containing carboxylate linkers, specifically during the transformation of Bio-MOF-101 (Fig. 1h), which consists of the zinc-adeninate clusters [Zn(adn)O2]8− periodically linked with ndc linker, to Bio-MOF-103 (Zn(adn)O2)8− periodically linked with NH3(tpd) linker. In this series the unit cell was increased from 62.04 to 82.25 Å. Notably, most MOFs with increased pore volume could not be prepared de novo.

Framework catenation can also drastically change (diminish) MOF pore volumes. Bury et al. found that SALE could be used to access the non-catenated version of an otherwise catenated material. The SALE starting point was the non-catenated pillared-paddlewheel compound DO-MOF [Zn2(tcpb)(dped)]; see Fig. 1b for a related structure. DO-MOF contains 2-D sheets of the zinc-coordinated tetracarboxylate linker, tcpb, separated by the dipyridyl pillar, dped. In contrast, the tcpb linker with dipyridyl bipy and abp pillars yields two-fold catenated structures.
However, DO-MOF, under SALE conditions with \textit{bipy} and \textit{abp} replaces the \textit{dped} pillars and yields the non-catenated MOFs containing \textit{bipy} and \textit{abp} ligands. Control over catenation was confirmed \textit{via} thermogravimetric analysis as well as structural modelling \textit{via} powder X-ray diffraction (PXRD). This study delineates an interesting alternative avenue to prepare non-catenated MOFs from those that exhibit catenation.

2.1.2. Controlling pore environment. The pore environment can also be readily controlled and modified \textit{via} SALE. Kim \textit{et al}. demonstrated that the \textit{bdc} linker of UIO-66 $[\text{M}_6\text{O}_4(\text{OH})_2(\text{bdc})_6]$ could be exchanged with NH$_2$-bdc, Br-bdc, N$_3$-bdc, OH-bdc, and (OH)$_2$-bdc (see Fig. 1g). These exchanges could be observed both at the single particle level using aerosol time-of-flight mass spectrometry (ATOFMS) and on the bulk sample \textit{via} $^1$H NMR. $^1$H NMR demonstrated that exchange ratios between 9 and 76% could be achieved depending on the solvent, temperature, and time of the reaction utilized. Interestingly, SALE can also occur between the preformed \textit{NH$_2$-bdc} and Br-bdc MOF derivatives \textit{i.e.}, in a solid–solution–solid transformation.\textsuperscript{59} These results suggest that one of the MOFs must dissolve to some extent for linker incorporation to occur.

Karagiardidi \textit{et al}. also demonstrated that pore functionality could be readily controlled in another highly sought after class of MOFs, namely zeolitic imidazolate frameworks (ZIFs).\textsuperscript{55} The \textit{eim} linkers in $\{\text{Cd}(\text{eim})_2\}$ (Cdif-4), a ZIF possessing RHO topology and Cd$^{2+}$ nodes, could be exchanged for \textit{nim} and \textit{mim} linkers to form $\{\text{Cd}(\text{nim})_2\}$ (Cdif-9), and $\{\text{Cd}(\text{mim})_2\}$ (SALEM-1) respectively. The SALE reactions that occur between Cdif-4, Cdif-9 and SALEM-1 are summarized in Fig. 3. Importantly the studies from Kim \textit{et al}. as well as Karagiardidi \textit{et al}. demonstrated that some of the most robust MOF structures known are indeed amenable to SALE.

2.1.3. Controlling pore aperture dynamics through aperture modification. Controlling the pore aperture dynamics of MOFs is also achievable through SALE. By replacing the methyl group of the \textit{mim} linker in ZIF-8 $[\text{Zn(mim)}_2]_n$ for a hydrogen (\textit{im} linker), Karagiardidi \textit{et al}. demonstrated that an aperture along the a-axis in SALEM-2 $[\text{Zn(im)}_2]_n$ is “opened up” (Fig. 4, from negligible to 2.9 Å).\textsuperscript{57} It is important to note that the aperture of ZIF-8 is dynamic\textsuperscript{80} and it appears that these dynamics are more prevalent in SALEM-2. To probe the effect of this difference in pore aperture dynamics, SALEM-2 and ZIF-8 were exposed to solutions of n-hexane, cyclohexane, and toluene whose kinetic diameters are 4.3, 6.0, 6.1 Å respectively. As measured by TGA-MS, SALEM-2 readily uptakes all three molecules while ZIF-8 only displays uptake of n-hexane. The methyl group on the \textit{nim} linker creates a steric hindrance of the 3.4 Å aperture (along the 111 axis) in ZIF-8 which renders it less dynamic than that in SALEM-2.

2.2. Enabling functional MOF chemistry through SALE

2.2.1. Introduction of catalytically active sites. Porphyrin containing MOFs have been a highly sought after class of catalysts given their propensity to function as biomimetic analogues of metalloenzymes. Unfortunately in certain instances, designing MOFs with desired metalloporphyrins (e.g., Co or Sn containing porphyrins)\textsuperscript{70} can be extremely difficult under de novo synthetic conditions. Recently Takaishi \textit{et al}. demonstrated that so-called robust porphyrinic MOFs (M$_1$M$_2$-RPMs), which contain 2-D sheets of tetracarboxylate metalloporphyrins (M$_1$) and porphyrin (free base or metalloporphyrin) containing dipyriddy pillars (M$_2$), could be subjected to SALE.\textsuperscript{70} Starting from the ZnZn-RPM and utilizing a handful of dipyriddy containing linkers, Takaishi \textit{et al}. successfully synthesized the following M$_1$M$_2$-RPMs: Zn$^2+2$H$, Zn$^2+Sn^{4+}$, Zn$^2+Al^{3+}$, and Zn$^2+Co^{3+}$. Once in hand the Lewis acidic ZnAl-RPM was an active catalyst for the ring-opening of styrene epoxide with trimethylsilyletride (60% conversion). Notably the parent ZnZn-RPM only yielded 2% conversion under identical conditions.

Returning back to UIO-66 (Fig. 1g), Pullen \textit{et al}. utilized SALE to incorporate the linker FeFe(dcbdt)(CO)$_6$ into UIO-66.\textsuperscript{73} The FeFe(dcbdt)(CO)$_6$ linker resembles the active site of known FeFe hydrogenase enzymes which are highly active H$^+$ reduction catalysts.\textsuperscript{81,82} In combination with a photosensitizer ([Ru(bpy)$_3$]$^{2+}$) and a sacrificial electron donor (ascorbate) all under illumination, the FeFe(dcbdt)(CO)$_6$ containing UIO-66 derivative is an active H$_2$ evolution catalyst (albeit largely at the surface of the MOF; Fig. 5). Pullen \textit{et al}.’s results demonstrate the use of SALE to incorporate catalytically active moieties for the conversion of solar energy into useable chemical fuels within MOFs.
2.2.2. Introduction of proton conducting sites. Kim et al. recently described the use of SALE to enhance proton conductivity within a MOF.65 When β-PCMOF2 [Na3(thbts); Fig. 6], which has pores 5.6 Å in diameter and is lined with sulfonate oxygen atoms from a trianionic thbts linker, was exposed to the triprolic ligand H2-btp a mixed ligand MOF, β-PCMOF2 [Na3(thbts)0.66[Na3(H2-btp)]0.34(H2O)0.75] was obtained. β-PCMOF2 has pores partially lined with protonated hydrogen phosphonate groups (rather than the non-protonated sulfonate groups) that in turn facilitate the proton conductivity of β-PCMOF2. A 1.5 orders of magnitude increase in conductivity relative to β-PCMOF2 was observed. Furthermore, β-PCMOF2 is not accessible de novo and shows the highest equilibrated MOF proton conduction known to date.

2.2.3. Mediating chemical reactivity. Recently Vermeulen et al. described an elegant strategy for isolating ligands within MOFs and performing intramolecular olefin metathesis to create a molecule that otherwise could not be synthesized via metathesis.72 Starting from a pillared-paddlewheel MOF [Zn4(bpy)2(μ4-Br-bdc)2]2− (Fig. 7A), where the isolated vinyl groups, followed by post-synthesis Grubbs catalysis reaction, provide PAH-MOF-1 (Fig. 7C), SALE to mediate the reaction, thus highlighting a potentially attractive avenue for MOF chemistry.

2.3. Feasibility of SALE: chemical principles

Fig. 7 Isolating reaction sites through SALE. SALE in Br-YOMOF (A) resulting in SALE-M-14 (B), where the isolated vinyl groups, followed by post-synthesis Grubbs catalysis reaction, provide PAH-MOF-1 (C).

Recent experiments have given insight into some fundamental aspects of SALE. For most of the cases discussed above researchers have concluded that SALE is occurring in a single-crystal-to-single-crystal (rather than dissolution-reassembly) manner; however, more work is required to realize a complete mechanistic picture of SALE. As expected a fundamental understanding will take both thermodynamics (e.g., pKₐ of incoming linkers) and kinetics (e.g., diffusion of linkers) into consideration and as expected the role of the solvent merits considerable attention.

2.3.1. Thermodynamic and kinetic aspects of linker exchange. The feasibility of linker exchange in MOFs should be carefully examined in light of its thermodynamics. In this regard, the reversibility of the exchange of bdc to Br-bdc linkers in the prototypical MOF-5 [Zn₆O(bdc)₆], and its Br-bdc analogue has been studied recently by Gross et al.85 Based on Gibbs free energy calculations for the bdc/Br-bdc ligand pair, the authors concluded that the ΔG associated with the linker exchange process in the MOF-5 structure is approximately equal to zero, therefore the linker exchange can be regarded as an equilibrium between linkers in the solution and in the solid MOF crystals. In a one-step exchange process utilizing MOF-5 with Br-bdc as an incoming linker at 85 °C they observed 15.2% (after 6 h) and 52.6% (after 24 h) incorporation of Br-bdc. However, when the exchange was performed on the Br-bdc analogue of MOF-5 with bdc as an incoming linker, it was found that as much as 40.7% of the Br-bdc linker was replaced after 6 h. Moreover, it was also found that the linker exchange in MOF-5 is reversible, as it was shown in a two-step process (exchange of bdc to Br-bdc and reverse). The significant difference in exchange ratios for MOF-5 and its Br-bdc analogue was explained in terms of reaction kinetics; as the different sizes of the bdc and Br-bdc linkers affect the relative diffusion rates of incoming ligands during linker exchange (as Br-bdc substitutes into the MOF-5 framework, the pore size is reduced due to the bulky Br-bdc molecules).

Another kinetic aspect that deserves evaluation is the role of crystallite size on the rate of SALE. In their work on RPM systems, Takaishi et al. experimented with varying the crystal size of the MOF by grinding and monitoring the rate of the reaction.70 They discovered that the ground crystals reached
SALE equilibrium more rapidly than the larger crystals indicating the salient role of diffusion in the SALE process. This finding was further corroborated by scanning electron microscopy – energy dispersive X-ray spectroscopy (SEM-EDX), which established that the concentration of Sn (the metal present in the incoming metallo-porphyrin based dipyridyl pillars) was much higher around the crystal surface than in the crystal core.

2.3.2. \( pK_a \) correlations. In the course of SALE reactions the metal-parent linker bonds are broken and the metal–daughter linker bonds are formed. In the case of the known-base imidazolate and dipyridyl linkers, the \( pK_a \) of the conjugate acid (i.e., the corresponding monoprotonated linkers) can be used as a measure for the strength of the coordination bond they would form with the metal; a higher \( pK_a \) results in more stable ligand–metal coordination. The sequential and reverse SALE studies performed on the previously described CdIF-4 system (Fig. 3) glean some insight into this matter. It was observed that the single crystal-to-single crystal exchange of the \( \text{nim} \) and the \( \text{mim} \) linkers of CdIF-4 and SALEM-1 are possible. However, an attempt to perform SALE of \( \text{eim} \) or \( \text{nim} \) on \( \{\text{Cd(nim)}\}_2 \) (CdIF-9) results in dissolution of the parent crystals rather than linker exchange (Fig. 3; note the reversibility of the SALE reactions).55 This result was rationalized based on the relative Lewis basicity of the imidazolate derivatives in question. A lower basicity of the \( \text{nim} \) linker in comparison to \( \text{eim} \) and \( \text{mim} \) results in weaker Cd–N coordination bonds in CdIF-9 than those present in the CdIF-4 and SALEM-1 compounds, respectively. Therefore, the crystals of CdIF-9 most likely dissolve at a higher rate than the bonds between Cd and the incoming imidazolate are formed, resulting in framework dissolution. In a follow-up study, Karagiaridi et al. investigated the effect of the \( pK_a \) of the conjugate acids of monoprotonated dipyridyl pillars on the feasibility of a SALE reaction.56 They exposed crystals of SALEM-5 (Fig. 2) to a solution containing, in one case, equimolar amounts of \( \text{bipy} \) (\( pK_a = 4.44 \)) and \( \text{tmbbp} \) (\( pK_a = 4.68 \)), and in another case equimolar amounts of \( \text{bipy} \) and \( \text{abp} \) (\( pK_a = 3.62 \)). In both cases, \( ^1H \) NMR spectra established selective SALE of the more basic linker. These studies also provide insight on the selection of both the parent MOF system and the incoming linker to be incorporated into it.

2.3.3. Solvent effects. SALE reactions require solvent that enables linker dissolution and diffusion into the MOF interior. Though several SALE studies emphasize that the linker exchange is only feasible in one particular solvent (for example SALE of \( \text{im} \) into ZIF-8 only takes place in \( n\)-BuOH),57 the role of the solvent on SALE still remains unclear. One rigorous solvent study by Kim et al. reveals that the solvent polarity and coordinating ability play a key role during SALE of \( \text{bdc} \) derivatives within UiO-66.59 The extent of SALE in various solvents increases in the order of chloroform < MeOH < DMF < water. This study also highlights the importance of careful solvent selection as it can have a profound effect on the solubility of the linkers that are being incorporated \( via \) SALE. For example, the solubility of Br-bdc in water is lower than that of \( \text{NH}_2\text{-bdc} \), which translates into a lower extent of Br-bdc incorporation into UiO-66 particles (48% vs. 67% with \( \text{NH}_2\text{-bdc} \)).

3. Non-bridging ligand replacement

While MOF nodes can be composed of single metal ions, they can also be comprised of discrete metal-containing clusters (see Fig. 1 for examples). These metal-cluster containing nodes offer an opportunity to introduce a battery of new functionality through the replacement of charge balancing non-bridging ligands. While typical metal node functionalization utilizes dative bonding to coordinately unsaturated metal sites,46–50 non-bridging ligand replacement relies on either acid–base or ligand exchange chemistry between the existing anionic ligand on the MOF node and the incoming anionic ligand. The result is the introduction of functional groups as charge compensating and strongly bound moieties to the MOF node \( via \) ionic bonding. Like SALE, non-bridging ligand replacement is expected to be governed by many of the factors that govern SALE including solvent selection, diffusion, and \( pK_a \) of the conjugate acids (vide infra).

This idea was recently realized when Deria et al. reported a new BBR technique called solvent-assisted ligand incorporation (SALI) for Zr-MOFs. The authors reported the efficient incorporation of carboxylate-based organic functional groups (CFGs) into the mesoporous MOF, NU-1000 (Fig. 8a), consisting of \( \text{Zr}_6[\mu_3\text{-OH}]_n[-\text{OH}]_8 \) \( \text{K}_x \) nodes and TBA \( \text{py} \) linkers.61 The incorporation of new carboxylate based functionalities (CFGs) \( via \) SALI is encompassed by two boundary compositions of the \( \text{Zr}_6 \) node – \( \text{Zr}_6[\text{O}]_4[\text{RCOO}]_8 \) – before functionalization, and \( \text{Zr}_6[\text{O}]_4[\text{OH}]_4[\text{RCOO}]_8[\text{R}^\text{COO}]_4 \) – after the SALI process, which is governed by an acid–base equilibrium between the carboxylic acid moiety of the incoming ligand (\( \text{R}^\text{COO} \)) and a pair of hydroxyl ligands of the node (forming a water molecule as a by-product). Notably, carboxylates (\( \text{R}^\text{COO}^- \)) of weaker conjugate acids were found to be efficiently supplanted by those of stronger conjugate acids. Thus the distinctive feature of SALI, from a SALE reaction perspective, is that it does not involve replacement of a bridging linker, but instead a charge compensating and non-bridging ligand (e.g. hydroxide or a carboxylate ligand). The authors incorporated perfluoroalkane functionality
within the mesoporous channels of NU-1000 by utilizing perfluoroalkyl carboxylic acids of varying chain length (–CF₃, –CF₂F₂, –CF₂F₄, and –C₆F₁₃). The resulting materials showed increased Qₐ values for CO₂ and slightly less affinity for water vapor. Notably, this technique not only proved to be versatile, tolerates many functionalities, but is also shown to yield new materials that are robust and effective for secondary functionalization at the SALI-incorporated moiety.

In view of their high thermal, mechanical, and chemical stability, Uio-66-type materials constitute a similarly intriguing class of MOFs compounds, considering a comprehensive picture regarding the stability and reactivity of this group of MOF materials. For instance, it was demonstrated by Wu et al. and subsequently Katz et al. that depending on the synthetic conditions the Uio-66 framework (see Fig. 1g) may lack one or more structural elements (i.e., they may exhibit the missing linker phenomenon) without losing its integrity and topology; such systems can facilitate non-bridging ligand exchange. In a recent study, Suh and coworkers employed a slightly modified SALE approach to exchange the bdc linkers in Uio-66 material for various flexible alkanedioic acids (AD). As a result the authors obtained a series of modified Uio-66-ADn derivatives (Fig. 8b; ADn is defined as HOOC–(CH₂)ₙ–COOH, where n = 4, 6, 8, and 10). In contrast to a conventional SALE process, during the post-synthetic linker exchange, a single ditopic terephthalate linker (bdc) was replaced by two flexible ditopic alkanedioate ligands, leading to Uio-66 derivatives functionalized with pendant carboxylic groups. Given that Uio-66 materials can possess “missing linker”-defects (for Uio-66 consisting 12 linker nodes, a geometric surface area of 800 m² g⁻¹ was estimated), it is quite possible that a part of the AD-functionalization could proceed via a non-bridging hydroxyl ligand replacement (similar to that involved in SALI; vide supra) in addition to the bdc linker replacement process as described by the authors. Using ideal adsorption solution theory (IAST), they demonstrated that for landfill gas separation (a 50:50 mixture of CO₂ and CH₄), all of the Uio-66-ADns showed higher selectivity for CO₂ over CH₄ relative to Uio-66.

4. Transmetalation

In this section we will discuss reactions that involve post-synthesis replacement of MOF building blocks via transmetalation. Also known as “metal metathesis” or “metal-ion exchange”, transmetalation entails partial or complete replacement of the metal nodes (or sometimes extra-framework metal moieties) of a MOF by a reaction with a metal precursor (in most cases a solution of a metal salt) in a single crystal to single crystal fashion. The emergence of this synthetic pathway in MOFs has been relatively recent, with around thirty reports of successful cases (including a few examples of complete replacement). Besides discussing how transmetalation engenders new MOF evolution and enables new functionalization, we analyze the current literature in order to provide a set of fundamental principles that govern successful metal replacement reactions. These principles appear to offer insight into why only a handful of transmetalation experiments lead to full metal exchange, whereas partial transmetalation is more common.

4.1. Metal node engineering

4.1.1. Obtaining compounds that are unattainable de novo.

Perhaps the most straightforward and obvious aspect of transmetalation is its ability to generate MOFs featuring metals that are challenging to obtain for specific compounds through conventional syntheses. This is especially relevant in the case when a new structurally or functionally interesting MOF topology is synthesized with a given metal node. Attempts to diversify a specific MOF by adapting an established synthetic pathway to other metal ions are not always successful, since the variation in size, geometric restriction on the preferred coordination sphere and electronic properties of the different metal ions may interfere with the MOF structure assembly. For instance, Prasad et al. prepared [[Zn₂(bdcp)](DMF)]₉ × 6 DMF × 4H₂O (SNU-51), a Zn²⁺-based MOF of PtS topology (Fig. 1k); however, when they employed Cu²⁺, under similar synthetic conditions the resulting product crystallized in the NbO topology [[Cu₄(bdcp)](DMF)]₉ × 10DMF × 2H₂O. In an attempt to prepare Cu-SNU-51, the authors employed transmetalation by soaking Zn-SNU-51 in a methanolic Cu(NO₃)₂ solution. While powder X-ray diffraction (PXRD) established that the parent and daughter materials are structurally similar and no new phase was formed, the authors ruled out the recrystallization following a dissolution process based on the fact that the transmetalation rate was fast (27%, 44% and 75% conversion in 10, 30 and 120 minutes respectively) as followed via ICP analysis. It is important to note that more information regarding the rates of single crystal-to-single crystal transmetalation as well as dissolution followed by recrystallization are needed to establish the true nature of these processes. The authors also found that no transmetalation occurred when they attempted transmetalation of Cu²⁺ with Zn²⁺ on the Cu²⁺-exchanged Cu-SNU-51. Likewise, in the presence of various other transition metal ions, such as Co³⁺, Ni²⁺, and Cd²⁺, the Zn²⁺-based SNU-51 only transmetalated with Cu²⁺ in a solvent-dependent manner indicating that thermodynamic stability of the daughter framework is a key driver for transmetalation, where solvent governs other crucial aspects including solubility, coordinating ability and the effective solution shell of a metal ion.

Similarly, attempts via conventional solvothermal syntheses to create Cu³⁺, Co³⁺ and Ni²⁺ analogues of [Zn₄{(btt)₃(H₂O)}₂]·[Zn₄{(ppbotc)₃}(H₂O)]₆, a unique interpenetrated cationic/anionic polyhedron-based double framework with square pyramidal, triangular-pyramidal, octahedral and triangular-paddlewheel Zn²⁺ nodes were unsuccessful; so were the efforts of Denysenko et al. to synthesize a Co²⁺-based MOF-5-like structure [Zn₂Cl₂{(btd)}₄] (MFU-4F, Fig. 1l) with large btd linkers that they had obtained for Zn²⁺. To avoid tedious optimization, all the above research teams utilized transmetalation to successfully achieve their goals.
Certain metal ions are particularly challenging to incorporate into MOFs under standard solvothermal synthesis conditions. One set of examples consists of various elements in low-oxidation states – for example, Ti$^{4+}$, V$^{2+}$, and Cr$^{3+}$. Standard solvothermal synthesis conditions (at elevated temperatures in the presence of air) often induce their oxidation.$^{93}$ Small metal cations such as Ti$^{4+}$ pose difficulties when it comes to incorporating them into structures that demand high coordination numbers, such as the [M$_6$O$_4$(OH)$_4$(CO$_2$)$_4$] cluster of UiO-66 (see Fig. 1g).$^{66}$ Conversely, it is not trivial to introduce metals that favor unusually high coordination numbers, e.g., lanthanides, into the low-density sodalite topology of [M$_6$[[M$_2$X$_4$]L$_4$]] (where metals are found in an octahedrally coordinated geometry; see Fig. 1j, and X = Cl or O and L = btt or hett).$^{90}$ As discussed in more detail below, transmetalation has in several instances proven to be an effective way to meet these challenges and has helped expand the synthetic possibilities in MOF chemistry.

### 4.1.2. Transmetalation to Ni$^{2+}$ for increasing stability and improving accessible porosity

Accessing the porosity of many low-density MOFs towards gas molecules has been a significant challenge. Interestingly, even when the evacuation of solvent molecules from the framework does not eliminate MOF crystallinity, loss of porosity may still be observed. Possible reasons for the loss of porosity include channel collapse during solvent removal, pore blockage due to residual solvent,$^{113,114}$ and/or degradation of crystal surfaces as the exposed terminal linkers bound to metal ions can sometimes be lost (i.e., replaced by solvent).$^{97}$ MOFs possessing metal ions (e.g., Mg$^{2+}$, Zn$^{2+}$, etc.) with weaker metal–linker bonds (vide infra) can be vulnerable to degradation. Though exchanging to a low boiling solvent followed by its removal under mild conditions$^{36}$ or employing supercritical CO$_2$ activation$^{115}$ often provide access to high surface area MOFs, transmetalation of MOFs with metal ions that form stronger metal–linker bonds can also provide access to high surface areas and permanent porosity. In octahedral environments, Ni$^{2+}$ typically forms stronger bonds to anionic oxygen species (e.g., from carboxylate) than does Mg$^{2+}$ and often displays a thermodynamic preference for octahedral coordination (vide infra); therefore, transmetalating MOFs with octahedrally coordinated metal nodes to Ni$^{2+}$ ions can result in improved stability, engendering accessibility to higher porosity. Kahr et al. subjected Mg-MOF-74, with the general formula [M$_6$((dobdc)$_6$)] (Fig. 1i), to varying degrees of transmetalation of Ni$^{2+}$ (in the range of 10–70%).$^{97}$ Unlike the parent MOF, which required prolonged solvent exchange to achieve a N$_2$ uptake of 18 mmol g$^{-1}$, these Ni$^{2+}$ exchanged, mixed-metal (Mg–Ni) materials adsorbed up to 13 mmol g$^{-1}$ N$_2$ after conventional thermal activation (note that the parent Mg-MOF-74 and Ni-MOF-74 showed respective N$_2$ uptake of 0.5 mmol g$^{-1}$ and 12.5 mmol g$^{-1}$ upon similar thermal activation process$^{116}$). Song et al. observed similar results with their TTHD MOF system with the general formula of [M$_6$[(bth)$_6$(bipy)$_3$]] (Fig. 1c).$^{63}$ Whereas the Co$^{2+}$ and Zn$^{2+}$ analogues required activation via supercritical CO$_2$ drying to access their porosity, the Ni$^{2+}$-exchanged product demonstrated a BET surface area of 5590 m$^2$ g$^{-1}$ just by conventional vacuum drying activation – one of the highest BET surface areas reported without activation via supercritical CO$_2$ drying (by comparison, the Zn$^{2+}$ analogue was nonporous and the Co$^{2+}$ analogue only showed a BET surface area of 480 m$^2$ g$^{-1}$, upon similar vacuum activation). Therefore, transmetalation to Ni$^{2+}$ can be used to stabilize an attractive MOF structure towards gas sorption.

### 4.2. Introducing new chemical functionality in MOFs via transmetalation

#### 4.2.1. Synthesis of redox-active MOFs and catalysis

MOFs endowed with redox-active properties could prove valuable for both chemical and electrochemical catalysis. However, decorating MOFs with redox-active metals is not an easy task due to the vulnerability of cations in lower oxidation states towards oxidation (vide supra) during de novo synthesis. Sub-stoichiometric transmetalation allowed Brozek et al. to produce seven MOF-5 (Fig. 1d) analogues featuring Ti$^{3+}$, V$^{2+}$, V$^{3+}$, Cr$^{2+}$, Cr$^{3+}$, Mn$^{2+}$ and Fe$^{2+}$ ions (Fig. 9).$^{93}$ Using NOBF$_4$, the authors successfully oxidized Cr$^{2+}$ to Cr$^{3+}$ in Cr-MOF-5. An inner-sphere oxidation of Fe$^{2+}$ to Fe$^{3+}$ in Fe-MOF-5 by coordinated NO was demonstrated to highlight the redox activity of the transmetalated products. Likewise, the partially Co$^{2+}$-exchanged MOF MFU-4 (Fig. 1i) described earlier also exhibits redox activity, as it undergoes reversible oxidation by oxygen and catalyzes gas-phase oxidation of CO to CO$_2$.$^{94}$

Transmetalation offers an attractive strategy for the incorporation of catalytically active metal centers in MOF linkers. The synthesis of catalytic MOFs featuring salen$^{41}$ or porphyrin-based$^{104}$ linkers has particularly benefitted from this approach. Shultz et al. were able to expand a family of Mn-salen-containing pillared-paddlewheel MSO-MOF materials [Zn$_2$(tcpb)[salen]] by a stepwise replacement of Mn$^{2+}$ in the salen linker with Co$^{2+}$, Zn$^{2+}$, Cr$^{3+}$, Cu$^{2+}$, Ni$^{2+}$ or Mn$^{2+}$ (Fig. 10b) resulting in a series of potential catalysts.$^{41}$ Similarly, Zhang et al. applied transmetalation to their “ship-in-a-bottle” material porph@MOM-10, a [meso-tetra(N-methyl-4-pyridyl)porphine tetratosylate] encapsulated in the [Cd$_4$(bpt)$_2$Cl$_2$(H$_2$O)$_6$] framework, which contains catalytically inactive Cd$^{2+}$ ions both in its nodes and in the porphyrin moiety.$^{104}$ Replacement of Cd$^{2+}$ throughout the material with Mn$^{2+}$ afforded a product (Fig. 10a) that could catalyze the epoxidation of trans-stilbene with 75% conversion (compared to only 7% conversion provided by the original Cd$^{2+}$ containing porph@MOM-10). Notably, the Mn$^{2+}$ analogue proved inaccessible de novo.

#### 4.2.2. Effects of transmetalation on gas sorption

The earliest report on MOF transmetalation appears to be that of Dincă et al. who experimented with replacing the Mn$^{2+}$ centers

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**Fig. 9** Partial transmetalation in Zn$_2$O node within MOF-5.
Furthermore, they obtained relatively low incorporated metal ions, but also to the presence of an measured with a Li/Mn ratio of 0.017 : 1.000, whereas for the poration: for the Li + analogue, a Co2+ each replaced 100% of the extra-framework Mn 2+ species. 

These studies revealed several interesting trends. The authors demonstrated the feasibility of transmetalation in a sequential manner. 

4.3. Sensing. When MOF transmetalation occurs in a specific and easily detectable fashion, it can be exploited for sensing metal cations. This idea was used in the case of the fluorescent Al-MIL-53 MOF with the general formula of \{M(OH)(bdc)\}. (Fig. 1f). The MOF’s fluorescence has been attributed to photo-emission from a ligand-to-metal charge transfer (LMCT) transition. However, given the extraordinary energetic difficulty of accomplishing one electron reduction of Al[III], the contribution seems unlikely. Presumably emission is instead occurring from a linker-localized excited state. After Kim et al. demonstrated the feasibility of transmetalation in Al-MIL-53 to Fe3+,66 Yang et al. examined the application of this phenomenon to the detection of Fe3+ ions in solution. It was found that the incorporation of Fe3+ quenches the emission. The resulting quenching of the fluorescence enables the detection of Fe3+ ions in the 3–200 μm concentration range. The transmetalation happens exclusively between Al3+ and Fe3+, possibly due to the similarity in their crystal radii (67.5 pm for Al3+ and 69.0 pm for low spin Fe3+ in a 6-coordinate environment). With no interference stemming from the presence of cations such as Cu2+, Na+, K+, Ni2+, Ca2+, Pb2+, Mn2+, Co2+, Cr3+, Hg2+, Cd2+, Zn2+, Mg2+, Fe3+.

4.3. Feasibility of transmetalation: fundamental principles

Numerous examples of transmetalation in MOFs allow us to analyze its scope and feasibility to draw a more detailed picture regarding the fundamental processes involved. Below we provide an analysis of the most important factors that determine the success of transmetalation.

The first aspect to consider is the thermodynamic stability of the daughter MOF relative to the parent framework. To probe the stability of MOF nodes, we can resort to a criterion developed for transition metal complexes – the Irving–Williams series. The Irving–Williams series predicts increasingly stronger metal–ligand interactions in high-spin octahedral complexes of 3d M3+ species. The stability of the respective complex peaks for Cu2+, then drops for Zn2+ since its fully occupied d orbitals do not experience additional crystal field stabilization. The Irving–Williams series nicely correlates with the stability of MOFs featuring octahedral metal centers (e.g., MOFs with paddlewheel-based

Transmetalation has also been implemented for the improvement of CO2 sorption properties. It has been recently shown that the Zr4+ nodes of the highly robust UiO-66 (Fig. 1g) can be partially transmetalated with the significantly smaller cation Ti3+. Lau et al. demonstrated that modification of the framework leads to pore constriction that promotes better accommodation of CO2 molecules, and which is ultimately manifested in an enhancement of the CO2 uptake.

In fact, replacing only 56% of the heavy Zr4+ nodes with Ti4+ led to an 80% improvement of the framework’s ability to take up CO2 (from 2.3 mmol g−1 to 4 mmol g−1 at 120 kPa). Notably, this enhancement of the gravimetric CO2 uptake is much higher than that expected from reduction of the molecular weight of the MOF (calculated to be 19% for a model of a 100% Ti4+- exchanged UiO-66). Botas et al. also observed a similar improvement in CO2 uptake – in partially Co3+-doped MOF-5. They attributed this effect to an increase in charge–quadrupole interactions between the doped framework and CO2.
structural building units). Many transmetalation studies report the feasibility of performing a transmetalation to Cu$^{2+}$. For example, Prasad et al. successfully replaced the Zn$^{2+}$ centers in the previously described material SNU-51 with Cu$^{2+}$. Similarly, Zhang et al. inserted Cu$^{2+}$ into the 2D material {Na$_{0.25}$[(CH$_3$)$_2$NH$_2$]$^{1.75}$[Cd(hmncem)$_2$]} via replacement of the Cd$^{2+}$ nodes. Interestingly, Cu$^{2+}$ tends to be the only ion capable of replacing the otherwise difficult intra-framework metal nodes in the case of the aforementioned {M$_n$[(Mn$_n$Cl)$_3$btt]$_n$(CH$_3$OH)$_{10}$} and MSO-MOF systems.

The applicability of the Irving–Williams series to assess MOF stability is especially evident in studies that focus on comparing the feasibility of transmetalation by different metal species. Zhang et al. observed that their attempts to replace zine ions in the double polyhedron [Zn$_2$(bttd)$_2$(H$_2$O)$_{6-n}$][Zn$_2$(ppbotcte)$_2$(H$_2$O)$_{6-n}$] with Cu$^{2+}$, Co$^{2+}$ or Ni$^{2+}$ were only successful for Cu$^{2+}$. Mukherjee et al. synthesized a 2D network [[Zn(bttn)$_2$(H$_2$O)$_2$]$_2$ PF$_6$ pyrene-$2$($H_2$)$_2$]$_2$ of Kagomé dual topology with octahedral Zn$^{2+}$ centers and performed an extended transmetalation study on it: the results of the study indicated that the compound could be rapidly transmetalated with Cu$^{2+}$ or Cd$^{2+}$, with the Cd$^{2+}$ nodes subsequently able to be transmetalated to Cu$^{2+}$; transmetalation of Cu$^{2+}$ to Cd$^{2+}$, on the other hand, proceeded very slowly, whereas the transmetalation of Cu$^{2+}$ to Zn$^{2+}$ proved not feasible. Reverse and serial transmetalation experiments conducted independently by Yao et al. and Song et al. on the paddlewheel-based MOFs SUMOF-1 with the general formula of {M$_n$(btb)$_n$(bipy)$_n$} (where M = Zn$^{2+}$) and the ITHD series (Fig. 1c), respectively, establish the thermodynamic stability trend in MOF metal nodes to be in the order Cu$^{2+} \gg$ Ni$^{2+} \gg$ Co$^{2+} \approx$ Zn$^{2+}$, which is in good agreement with the Irving–Williams series (Fig. 11). These results, along with the recorded data indicating strong Ni–O bonds and large formation constants for Ni–ammine complexes, can explain the choice of Ni$^{2+}$ in transmetalation experiments geared to enhance the framework stability (vid...)

Another aspect governing transmetalation is the preferable coordination state that a given metal assumes. For example, it is well known that Ni$^{2+}$ favors octahedral coordination, unless it is coerced into a tetrahedral geometry by sterically demanding linkers. Consistent with these ideas, incorporation of Ni$^{2+}$ into the Zn$_2$O cluster of MOF-5 (which requires tetrahedral coordination of metal centers) has proven challenging. Brozek et al. observed that even after prolonged soaking of MOF-5 in a Ni$^{2+}$ solution, the extent of transmetalation was no more than 25%, meaning that, on average, only one Zn$^{2+}$ per cluster was replaced uniformly by Ni$^{2+}$ (Fig. 9). Furthermore, inside the MOF-5 cluster the Ni$^{2+}$ ion assumes an octahedral geometry by coordinating to two DMF molecules, as evidenced by UV-Vis spectroscopy – becoming four-coordinated only following heating. Similar results were earlier reported for Co$^{2+}$ doped MOF-5, again with only one Zn$^{2+}$ ion per node being substituted by Co$^{2+}$. Partial metal exchange has also been observed for MFU-4I, a material topologically related to MOF-5. The pentanuclear node of MFU-4I consists of two types of Zn$^{2+}$ metal centers, four outer tetrahedral metals and one inner octahedral metal. Although outer zine ions can be replaced, even under forcing conditions Co$^{2+}$ does not supplant the central, six-coordinated zinc ion, which results in the Co : Zn molar ratio of 4 : 1 in the exchanged material.

Finally, the success of transmetalation depends on the ability of the metal ion to access the framework interior. There is good evidence that rates of transmetalation can be limited by diffusion. For example, in some cases of partial transmetalation higher degrees of transmetalation have been measured at and near the MOF crystal exterior surface than in the interior. Thus, a MOF must possess channels that enable diffusion of the incoming metal species to the crystal core. MFU-4 [Zn$_2$Cl$_4$(bbta)$_3$], which possesses very narrow (2.5 Å) pores was found to be impermeable to Co$^{2+}$, unlike its larger counterpart, MFU-4I [i.e., Zn$_2$Cl$_4$(btd)$_3$], which features 9.2 Å pores and successfully undergoes transmetalation as discussed above. Additionally, pore flexibility may also facilitate the entry of metal ions. When transmetalation experiments with Cu$^{2+}$ were performed on Zn-HKUST-1 (Fig. 1a), a paddlewheel-based MOF with relatively small and rigid btb linkers, replacement was only 56% complete even after 3 months. In contrast, Zn-PMOF-2 [Zn$_4$(tdpeb)$_4$(H$_2$O)$_{12}$], another paddlewheel-based framework possessing more flexible tdpeb linkers, underwent complete transmetalation in three days.

5. Outlook and future directions

In previous sections we discussed numerous examples of BBR, where only one structural element, namely the metal ions, charge-balancing ligands in the node or the organic linkers had been replaced. These examples nicely demonstrate that MOF structures are highly modular and can be altered via BBR. Recently presented strategies for tuning the physical and chemical properties of porous crystalline materials emphasize a deliberate introduction of framework heterogeneity by...
increasing the number of constituents. Introducing a variety of building units into a single crystalline solid containing gradients of functionality may open up new opportunities for application-based MOF chemistry. This goal can be achieved, to some extent, by using de novo approaches – for example, incorporating multiple linkers into the same crystal containing different functional groups. \(^{37,121}\)

Importantly, some recent examples demonstrate a high potential for the construction of multiple building block (nodes and the organic linkers) MOFs by utilizing the BBR strategy. An important exploration of BBR reactions towards multiple building block MOF structures is a stepwise replacement of linkers and metal ions in nodes within the parent framework. Cohen and co-workers selected two ZIF materials, zinc 4,5-dichloro-imidazolate \((\text{Zn(dcin)}_2)\) (ZIF-71) with RHO topology (Fig. 1c) and zinc 2-methylimidazolate \((\text{Zn(mim)}_2)\) (ZIF-8) with SOD topology (Fig. 4) for tandem building block replacement experiments (Fig. 12).\(^{68}\) The exchange process for ZIF-71 was conducted in two ways; in the first, the compound was exposed to a solution of 4-bromoimidazole \((\text{brim})\) for linker exchange, and then the metal cation was exchanged by soaking the brominated ZIF in a methanolic solution of Mn(acac)\(_2\). For the reverse process, the exchange of a metal ion \((\text{Zn}^{2+} \text{ to Mn}^{2+})\) was followed by the linker exchange \((\text{dcim to brim})\). After 3 days of incubation of ZIF-71 in a methanolic solution of brim, ~35% of the brim had been incorporated into ZIF-71. Consecutive treatment of the obtained ZIF-71(dcin/brim) powder with Mn(acac)\(_2\) in MeOH, resulted in bimetallic and multifunctional ZIF-71(dcin/brim)-(Zn/Mn), where ~12% Mn\(^{2+}\) could be observed as a result of the metal exchange. The uniform distribution of linkers and metal centers in ZIF-71(dcin/brim)-(Zn/Mn) was further confirmed by SEM-EDX mapping. Additionally, ATOFMS indicated that the microcrystalline particles of the resulting material indeed contain the multiple building block ZIF-71(dcin/brim)-(Zn/Mn). The tandem BBR experiment performed in the reverse order gave a nearly identical result, yielding the analogous ZIF-71(Zn/Mn)-(dcim/brim), which contained ~12% Mn\(^{2+}\) and 30% brim. These results nicely demonstrate that tandem building block replacement is capable of incorporating a variety of building blocks into a single protoMOF.

While sequential transmetalation\(^{63,101}\) and SALE\(^{56,79}\) are known separately, Cohen’s work provides the first example of sequential metal and linker replacement in the same system, which nicely illustrates the synthetic potential of BBR for the introduction of functional variety into MOF scaffolds. Looking forward, another interesting possibility for BBR would be the complete conversion of a protoMOF structure into a new material with new nodes and linkers by tandem building block replacement.

Like selective transmetalation, facilitated by the difference in metal–linker interactions, selective replacement of specific linkers via SALE in MOFs with multiple but similar linkers \((\text{e.g., bipyridines, imidazolates, or carboxylates})\) can be viable due to the difference in their basicity. Such selective SALE, though not realized yet, can potentially open up new possibilities in preparing isoreticular MOFs with spatially controllable pore functionality.

Similarly, we speculate the future utility of BBR can conceptually encompass the following areas:

(i) BBR in MOF membranes: MOF membranes are regarded as interesting materials for gas separations.\(^{14,122–128}\) However, the formation of MOF membranes is limited by synthetic obstacles (related to solvothermal MOF synthesis and preparation of a good quality membrane)\(^{122,124,126,127,129}\) and the incorporation of desired functionality is also challenging. In this view, BBR in MOF membranes, especially ZIF-containing systems,\(^{128–132}\) could offer new possibilities for enhancing the stability and versatility of separations.

(ii) BBR in Layer-by-Layer (LbL)-grown MOF films; the LbL technique has become a promising methodology for growing MOF films, with precise control over thickness, orientation, and porosity, on various substrates.\(^{25,122}\) BBR in combination with LbL could significantly widen the scope of the LbL approach by application of post-LbL SALE or transmetalation, leading to multifunctional MOF films that are difficult to synthesize de novo.

(iii) Different attachment chemistry for non-bridging, charge compensating ligand exchange (SALI): exploration of different attachment chemistry for SALI is another way forward for the synthesis of highly robust functional MOFs \((\text{vide supra})\). This new concept could be further expanded in several directions by incorporation of various types of charged anchoring moieties \((\text{not limited to carboxylic acids})\) resulting in a broader scope of SALI. Utilizing this approach might lead to interesting directions such as incorporation of multiple light harvesters or redox active moieties for the construction of functional arrays or photoredox antenna systems.

While it is clear that SALE, transmetalation and non-bridging ligand exchange stand to become essential components in the MOF synthesis toolbox, it is also clear that much work is needed to fully understand many of the fundamental aspects governing these unique chemical transformations. Looking forward we anticipate that BBR will become a key player in the conversion of protoMOF structures that contain entirely new linkers and nodes and that those materials will exhibit unique properties that are rarely attainable utilizing traditional synthetic methods.

List of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
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<tbody>
<tr>
<td>abp</td>
<td>4,4’-Azobis(pyridine)</td>
</tr>
<tr>
<td>AD</td>
<td>Alkanedioic acid</td>
</tr>
<tr>
<td>adn</td>
<td>Adeninate</td>
</tr>
<tr>
<td>bbtba</td>
<td>Benzobistriazolate</td>
</tr>
</tbody>
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Notes and references


97 J. Kahr, R. E. Morris and P. A. Wright, Post-synthetic incorporation of nickel into CPO-27(Mg) to give materials with enhanced permanent porosity, *CrystEngComm*, 2013, 15, 9779–9786.


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118 In a MIL-53 coordination environment, Fe(III) should be relatively easy to reduce. If so, then rapid luminescence quenching by electron transfer from photo-excited BDC to Fe(III) would account qualitatively for the observations. If the photo-prepared molecular exciton can migrate from linker to linker (for example, via Förster energy transfer) only a comparatively small fraction of the Al(III) ions would need to be displaced by Fe(III) in order to engender fluorescence quenching. Although no evidence for or against such amplified quenching is presented in the original report, it’s occurrence might account for the observed low Fe(III) detection threshold.


