

Effect of gamma irradiation on poly(vinylidene difluoride)–lithium bis(oxalato)borate electrolyte

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A poly(vinylidene difluoride)–lithium bis(oxalato)borate solid polymer electrolyte prepared by a solvent casting method has been irradiated with different doses of gamma-rays. Differential scanning calorimetry reveals that the polymer electrolyte irradiated with 35 kGy of γ -rays is the most amorphous sample. This is also supported by the results obtained from X-ray diffraction. The Fourier transform infrared spectrum of each irradiated sample has been deconvoluted in the wavenumber region between 1830 and 1758 cm^{-1} in order to predict the percentage of free and contact ions in the samples. The sample exposed to 35 kGy of γ -rays contains the highest percentage of free ions and the lowest amount of contact ions. This sample also exhibits the highest room temperature conductivity of $3.05 \times 10^{-4} \text{ S cm}^{-1}$, which is 15% higher relative to the virgin sample. The number density of free ions is observed to have more control on the conductivity variation with the γ -radiation dose compared to ionic mobility. This study confirms that γ -irradiation can be a potential way to obtain highly conductive and mechanically stable polymer electrolytes.

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1. Introduction

The use of radiation in the study of polymer electrolytes has great importance because it helps in achieving some desired improvements in the properties of the electrolytes. The irradiation of polymeric materials with ionizing radiation leads to the formation of very reactive intermediate products such as excited states, ions and free radicals which can result in rearrangements or formation of new bonds.¹ The degree of these transformations depends on the structure of the polymer and the conditions of treatment before, during and after irradiation. Thorough control of all of these factors facilitates the modification of polymers by radiation processes. Nowadays, the modification of polymers covers radiation cross-linking, radiation induced polymerization (graft polymerization and curing) and the degradation of polymers.

Radiation can penetrate a polymer, break the polymer chains and create free radicals. These free radicals may create cross-links with adjacent molecules and recombine. Generally, materials having cross-linked conditions show long term performances in various aspects. Often the two processes (degradation and cross-linking) occur simultaneously, and the outcome of the

process is determined by a competition between the reactions.^{1,2} Oxidation and degradation occur gradually with increasing radiation dose. Different polymer electrolytes have different effects to radiation depending on the chemical bonds in the polymers. Different studies on the effect of ionizing radiation on polymers reveal a variety of structural modifications such as main chain scission, intermolecular crosslinking, creation of unsaturated bonds, formation of volatile fragments and creation of carbonaceous clusters.^{3,4} Gamma irradiation treatment provides a unique way to modify the chemical, structural, optical, mechanical and electrical properties of the polymer by causing irreversible changes in their macromolecular structure.^{5,6} Such irradiation may produce electrons and low energy photons which are responsible for the modification of the material.

Radiation also affects dielectric properties that are of particular interest to science and technology since dielectrics have many applications in modern engineering.^{7–10} The effect of ionizing radiation on dielectric properties of polymers has been studied by several researchers.^{11–13} The dielectric property has been found to depend strongly on the degree of crystallinity as well as on the manner in which a particular degree of crystallinity has been attained.^{14–16} It is well-known that irradiation treatment enhances the electrical conductivity in insulating polymers. This increase in ionic conductivity is because of fairly high electron freedom. In many researches, it is found that the polymer electrolyte breaks down at very high radiation doses. However, the threshold dose which a polymer is able to withstand before breakdown depends greatly on the chemical structure of the polymers. Indeed, below the destructive level of

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exposure, radiation treatment can impart numerous benefits to the polymer systems and enhance their properties.^{17,18}

Over the last four decades, ion-conducting polymers have been tremendously studied due to their potential application as the electrolytes in electrochemical devices. Various efforts have been devoted to develop polymer electrolytes (PE) since liquid electrolytes (LE) are known to give problems in devices.¹⁹ As lithium-ion batteries continue to penetrate the battery market especially those related to portable gadgets such as notebook computers, camcorders, and telecommunication equipment, there are intense research and development efforts toward raising the technology performance. LiBOB meets a number of criteria required of salts for lithium-ion cells: (i) ability to form a stable solid electrolyte interphase (SEI) layer; (ii) good stability over a wide potential window; (iii) acceptable solubility in alkyl carbonate solvents such as ethylene carbonate (EC), propylene carbonate (PC), and so forth; (iv) high conductivity in various aprotic solvents; and (v) ability to sustain a good cycling.²⁰ Thus, the use of a salt such as lithium bis(oxalato)borate (LiBOB) was chosen in this work.

Poly(vinylidene difluoride) or PVDF is suggested as the polymer host in this work. A PVDF based polymer electrolyte with LiBOB salt was prepared by a solution casting technique. PVDF is a widely studied semicrystalline polymer. The PVDF films, as well as their intrinsic physical properties, have been the subject of numerous publications.^{21–24} In this communication, we report the effects of gamma irradiation on the ionic conductivity of a PVDF-LiBOB polymer electrolyte system. The γ -radiation dose was varied from 10 to 50 kGy. The changes produced by the induced γ -rays (if any) are detected by differential scanning calorimetry (DSC), Fourier transform infrared (FTIR) spectroscopy and impedance spectroscopy (IS). Although a lot of work has been done to investigate the effect of γ -irradiation on PVDF polymers, the dependencies of the investigated parameters related to polymer electrolytes due to γ -irradiation has not been completely understood so far. It is the aim of this paper to shed some light on conductivity variation with increasing doses of γ -radiation.

2. Experimental

2.1. Sample preparation

The analytical grade poly(vinylidene difluoride) or PVDF ($M_w = 2.7 \times 10^5$ g mol⁻¹), lithium bis(oxalato)borate (LiBOB) and *N*-methyl-2-pyrrolidone (NMP) were used for sample preparation. The electrolyte polymer films were prepared by the solution casting technique. 1 g of PVDF was dissolved in 15 mL of NMP as a solvent. The mixture was stirred at 60 °C until a homogenous solution was obtained. 30 wt% of LiBOB salt was added into the solution and stirring was continued for another 2 hours. The homogeneous solution was then cast into a glass petri dish and dried at 60 °C in a vacuum oven for 1 to 2 days to form free standing films.

2.2. Gamma irradiation

The samples were irradiated in air in a conventional gamma-ray chamber at the Applied Radiation Laboratory, University of

Malaya, using a cobalt-60 (⁶⁰Co) source with a dose rate of 3.34 Gy min⁻¹. The samples were exposed to γ -ray doses of 10, 25, 35, 40 and 50 kGy.

2.3. Differential scanning calorimetry (DSC)

DSC was carried out using DSC Q200 equipment from TA Instruments to determine the glass transition temperature (T_g) and melting temperature (T_m) of non-irradiated and irradiated samples. About ~5 mg of the sample was sealed in aluminum pans and heated from -90 to 190 °C under nitrogen flow at a heating rate of 10 °C min⁻¹.

2.4. X-ray diffraction (XRD)

XRD was carried out to determine the effect of gamma radiation on the crystalline/amorphous nature of the samples. X-ray diffractograms of all samples were recorded using an Olympus BTX Benchtop diffractometer from a 2 theta angle of 5° to 45°.

2.5. Fourier transform infrared (FTIR) spectroscopy

The effect of gamma radiation on the structure of the samples can be determined by using FTIR spectroscopy. A Thermo Scientific model Nicolet iS10 spectrometer was used to record the IR spectra of the samples. The spectrum was recorded in the transmittance mode between 650 and 4000 cm⁻¹ with a resolution of 4 cm⁻¹.

2.6. Impedance spectroscopy

The impedance measurements were performed using the HIOKI 3532-50 LCR Hi-Tester in the frequency range from 50 Hz to 5 MHz. The sample was sandwiched between two stainless steel blocking electrodes of 2 cm diameter and measured at room temperature (298 K). A graph of negative imaginary impedance against real impedance was then plotted. The bulk resistance, R_b , was obtained from the intercept of the plot with the real impedance axis. The conductivity, σ , of the sample was calculated using the following equation:

$$\sigma = \frac{t}{A \times R_b} \quad (1)$$

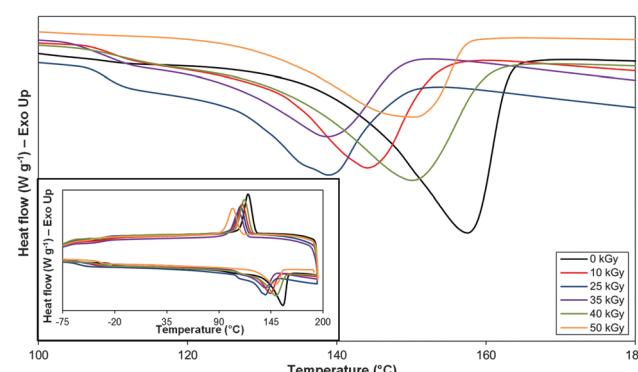


Fig. 1 The melting point, T_m , peaks of the PVDF-LiBOB electrolyte with different γ -radiation doses. The inset figure exhibits the DSC of the PVDF-LiBOB polymer electrolyte in full scale cycles.



Table 1 T_g , T_m , ΔH_m and χ_c values of PVDF–LiBOB electrolytes with different γ -radiation doses from DSC

Dose (kGy)	T_g (°C)	T_m (°C)	ΔH_m (J g ⁻¹)	χ_c (%)
0	-22.66	157.5	777.1	100.0
10	-46.69	144.1	482.4	62.1
25	-58.08	139.0	358.1	46.1
35	-58.17	138.7	350.9	45.2
40	-36.74	149.9	440.7	56.7
50	-36.09	150.1	443.5	57.1

T_g = glass transition temperature, T_m = melting temperature, ΔH_m = enthalpy of melting, and χ_c = degree of crystallinity.

Here t is the sample thickness and A is the electrode–electrolyte contact area.

3. Results and discussion

3.1. Differential scanning calorimetry (DSC)

The DSC thermograms of PVDF–LiBOB electrolytes with different γ -radiation doses are shown in Fig. 1. The thermal properties of

the polymer electrolyte showed significant changes in the melting temperature, T_m , upon γ -irradiation. The T_m of virgin samples is observed at 157.5 °C. Irradiating the samples with γ -radiation up to 35 kGy gradually decreased the T_m of the sample. Beyond this dose of γ -radiation, T_m of the sample is observed to increase. T_m is related to the degree of crystallinity. It has been reported that the shift of T_m towards lower temperature increases the amorphousness of the sample.²⁵ This can be estimated by calculating the relative degree of crystallinity, χ_c , from the enthalpy of the melting of the sample using eqn (2):

$$\chi_c(\%) = \frac{\Delta H_m}{\Delta H_m^0} \times 100\% \quad (2)$$

Here ΔH_m is the melting enthalpy of the sample and ΔH_m^0 is the melting enthalpy of the polymer host. In this work, the non-irradiated sample is considered 100% crystalline ($\Delta H_m^0 = 777.1 \text{ J g}^{-1}$) so that the variation in the degree of crystallinity can be easily determined. Table 1 lists the thermal parameters and the relative degree of crystallinity of all samples.

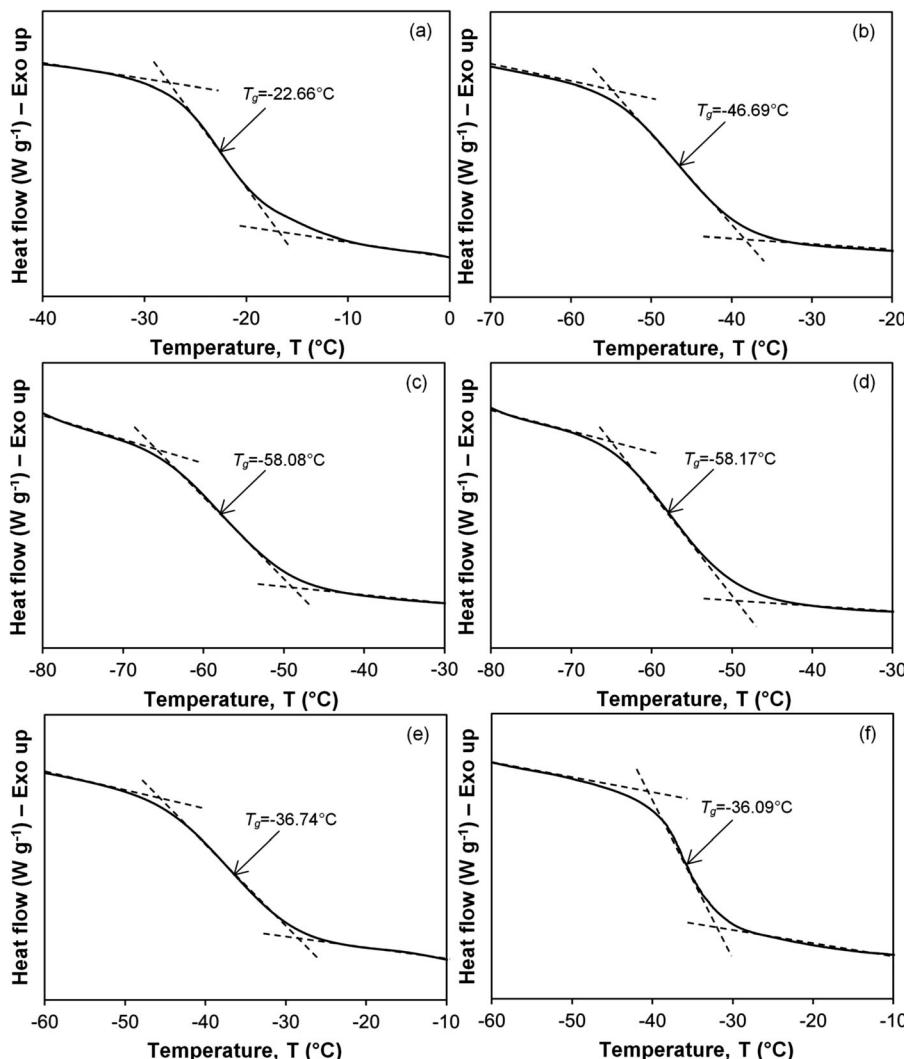


Fig. 2 Glass transition temperature, T_g , of the PVDF–LiBOB electrolyte with (a) 0, (b) 10, (c) 25, (d) 35, (e) 40 and (f) 50 kGy of γ -irradiation.



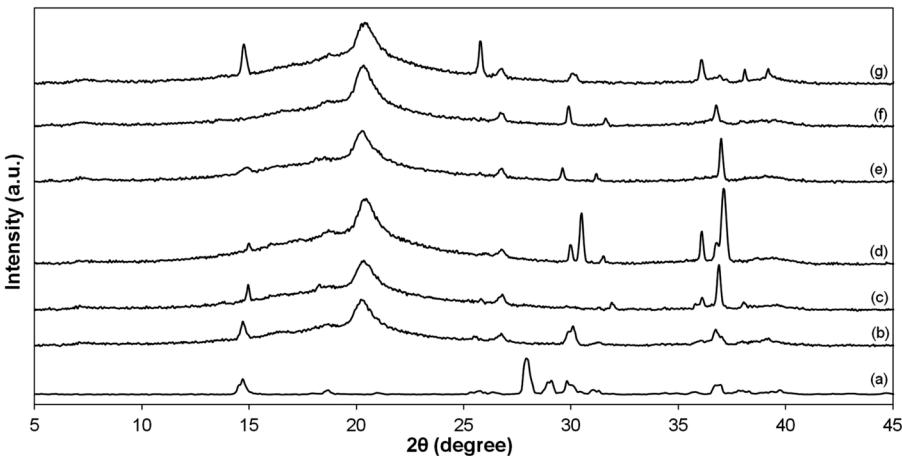


Fig. 3 XRD patterns of (a) LiBOB salt, and the PVDF–LiBOB electrolyte with (b) 0, (c) 10, (d) 25, (e) 35, (f) 40 and (g) 50 kGy of γ -irradiation.

From Table 1, the sample which is most amorphous is represented by the lowest degree of crystallinity. The sample irradiated with 35 kGy of γ -rays showed the lowest crystallinity. The decrease in crystallinity may be due to the scissoring of polymer bonds upon γ -irradiation resulting in an increase in the disorder and amorphousness of the polymer electrolyte.

The DSC thermograms showing glass transition temperature (T_g) of the PVDF–LiBOB electrolyte with different γ -radiation doses are illustrated in Fig. 2. The T_g of the virgin PVDF–LiBOB

electrolyte is observed at -22.66 $^{\circ}$ C. Irradiating the virgin PVDF–LiBOB electrolyte up to 35 kGy of γ -rays decreased the T_g values to -58.17 $^{\circ}$ C. Evidence obtained from semicrystalline synthetic polymers showed that as the degree of crystallinity increased, T_g also increased.²⁶ Conversely, as the ratio of amorphous to crystalline regions increased, T_g should decrease. The samples irradiated with 40 to 50 kGy of γ -rays exhibited an increase in T_g from -36.74 to -36.09 $^{\circ}$ C. This inferred that an increase in the gamma dose can initiate polymer cross-linking. Polymer cross-linking can

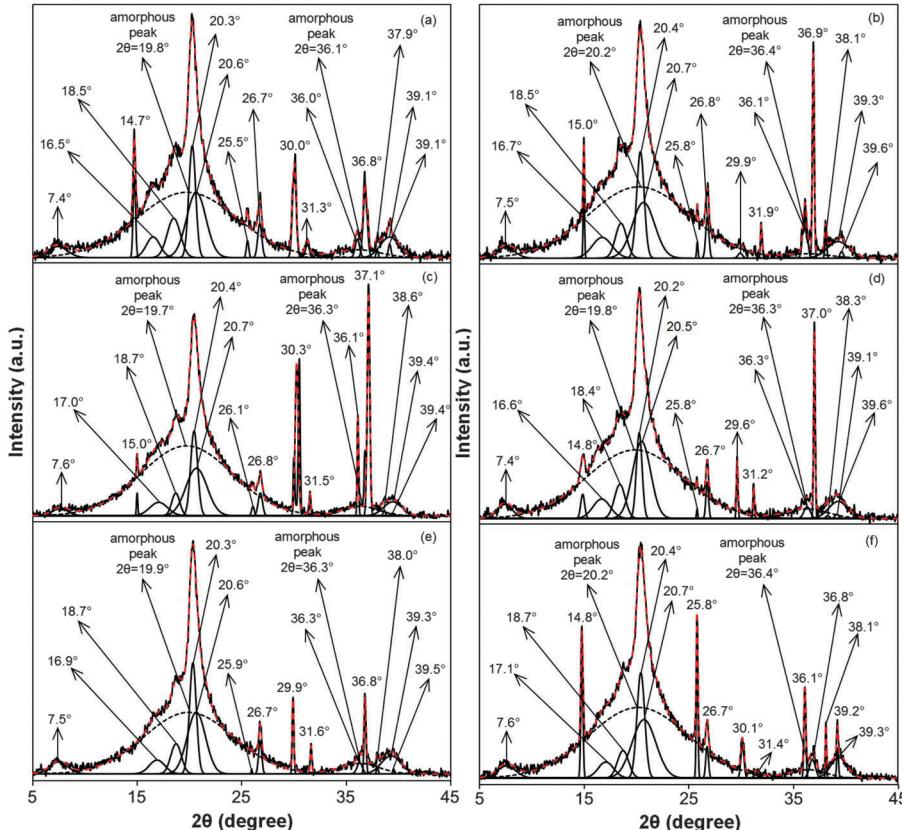


Fig. 4 XRD deconvolution of the PVDF–LiBOB electrolyte with (a) 0, (b) 10, (c) 25, (d) 35, (e) 40 and (f) 50 kGy of γ -irradiation.

Table 2 A_c , A_a and χ_c values of PVDF–LiBOB electrolytes with different γ -radiation doses from XRD

Doses (kGy)	A_c	A_a	χ_c (%)
0	3208.83	4774.66	40.19
10	3317.62	5623.12	37.11
25	4470.59	7927.34	36.06
35	3070.27	5628.83	35.29
40	3279.43	5591.13	36.97
50	4108.89	6891.66	37.35

A_c = area of crystalline region, A_a = area of amorphous region, and χ_c = degree of crystallinity.

result in an increase in localized crystallinity that can impede ionic mobility and lead to a decrease in conductivity.

3.2. X-ray diffraction (XRD)

XRD is a powerful technique to study the structure of the present samples. The X-ray diffraction patterns of LiBOB salt, non-irradiated and irradiated PVDF–LiBOB complexes with different γ -radiation doses are shown in Fig. 3. It is reported that the PVDF semicrystalline polymer has four crystalline peaks centered at 2θ angles of 18.2° [100], 19.8° [020], 26.6° [110] and 38.6° [021].²⁷ The complexation between the PVDF polymer and the LiBOB salt shifts the position of crystalline peaks of PVDF and the characteristic peaks due to LiBOB salt can be observed by deconvoluting the XRD diffractogram of PVDF–LiBOB electrolytes.

Fig. 4 shows the XRD deconvolution of the PVDF–LiBOB electrolyte with different gamma irradiation doses. The crystalline peaks of PVDF are observed at $2\theta = \sim 18.5^\circ$, $\sim 20.6^\circ$, $\sim 26.7^\circ$ and $\sim 39.1^\circ$. The other sharp and narrow peaks observed at $2\theta = \sim 7.4^\circ$, $\sim 14.7^\circ$, $\sim 16.5^\circ$, $\sim 20.3^\circ$, $\sim 25.5^\circ$, $\sim 30.0^\circ$, $\sim 31.3^\circ$, $\sim 36.0^\circ$, $\sim 36.8^\circ$, $\sim 37.9^\circ$ and $\sim 39.1^\circ$ are the crystalline peaks of

LiBOB salts.²⁸ The broad halos at $2\theta = \sim 19.8^\circ$ and $\sim 36.1^\circ$ represent the amorphous phase of the samples. The shifts in the crystalline peak position of PVDF from that reported in ref. 27 to that observed in Fig. 4 indicate the formation of polymer–salt complexes.

The degree of crystallinity of the sample can also be determined from XRD deconvolution. The degree of crystallinity, χ_c , can be calculated using eqn (3):²⁹

$$\chi_c(\%) = \frac{A_c}{A_c + A_a} \times 100\% \quad (3)$$

Here, A_c is the area under the peaks representing the total crystalline region and A_a is the area under the peaks representing the total amorphous region. Table 2 lists the values of A_c , A_a and χ_c of PVDF–LiBOB electrolytes with different γ -radiation doses. It is observed that increasing the gamma irradiation up to 35 kGy increases the amorphous nature of the electrolyte. Beyond this gamma irradiation, the sample becomes more crystalline.

3.3. FTIR spectrum

Radiation induces structural changes in polymers and infrared absorption (FTIR) spectroscopy is one of the analytical techniques used for the study of such changes in these systems. The FTIR spectra of non-irradiated and irradiated PVDF–LiBOB complexes recorded between 1500 and 800 cm^{-1} for doses of 0, 10, 25, 35, 40 and 50 kGy are shown in Fig. 5. Table 3 lists the main FTIR peaks of PVDF–LiBOB and their possible assignments.³⁰

It is reported that exposing PVDF to γ -irradiation increases the intensity of the polymer peaks.³¹ This can be proven by considering the band assigned to PVDF characteristics between 1220 and 1135 cm^{-1} . Fig. 6 shows the FTIR deconvolution of

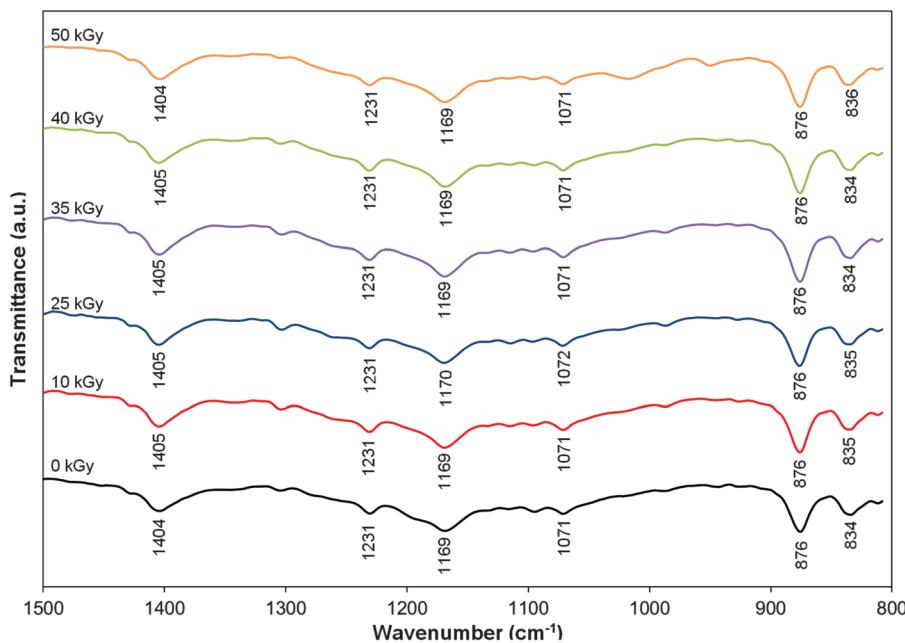


Fig. 5 FTIR spectra of the PVDF–LiBOB electrolyte with different γ -doses.



Table 3 The main FTIR peaks of PVDF–LiBOB and their possible assignments

Wavenumber (cm ⁻¹)	Assignments
834	$\nu_a(\text{CF}_2)$ of PVDF
876	$\nu_a(\text{C}-\text{C})$ and $\nu_s(\text{CF}_2)$ of PVDF
1071	$\nu_a(\text{C}-\text{C})$, $w(\text{CF}_2)$ and $w(\text{CH}_2)$ of PVDF
1169	$\nu_s(\text{CF}_2)$ and $t(\text{CH}_2)$ of PVDF
1231	$\nu_a(\text{CF}_2)$ and $[w(\text{CH}_2)]$ of PVDF
1404	$w(\text{CH}_2)$ and $\nu_a(\text{C}-\text{C})$ of PVDF

ν_s = symmetrical stretching, ν_a = asymmetrical stretching, w = wagging and t = torsional.

the PVDF–LiBOB electrolyte with different γ -ray doses. The band at ~ 1153 cm⁻¹ is assigned to PVDF.³² The band at 1169 cm⁻¹ and ~ 1202 cm⁻¹ is assigned to $\nu_s(\text{CF}_2) + t(\text{CH}_2)$ and $\nu_a(\text{CF}_2) + w(\text{CF}_2)$ of PVDF, respectively.³⁰ The band at ~ 1190 cm⁻¹ is assigned to the C–O valence band out-of phase

of LiBOB salt. It is observed that irradiation with 10 kGy gamma dose of the PVDF–LiBOB electrolyte increased the intensity of PVDF characteristic bands. The intensity of the three bands at ~ 1153 , ~ 1169 and ~ 1202 cm⁻¹ keeps increasing with increasing gamma doses until a maximum is achieved for the electrolyte irradiated with 35 kGy of gamma radiation. Beyond this radiation dose, the intensity of the bands is observed to decrease. The intensity and the area of the band due to LiBOB characteristics at ~ 1190 cm⁻¹ are observed to decrease with increasing γ -ray dose until 35 kGy of gamma radiation (Table 4). This can be attributed to further dissociation of LiBOB into ions. When the γ -dose is increased beyond 35 kGy, ion association takes place at a faster rate and the area and the intensity of the LiBOB peak are increased. This is also supported by FTIR deconvolution results as will be seen later.

Peng and Wu³⁰ reported that the vibrational band corresponding to the amorphous nature of PVDF can be observed at

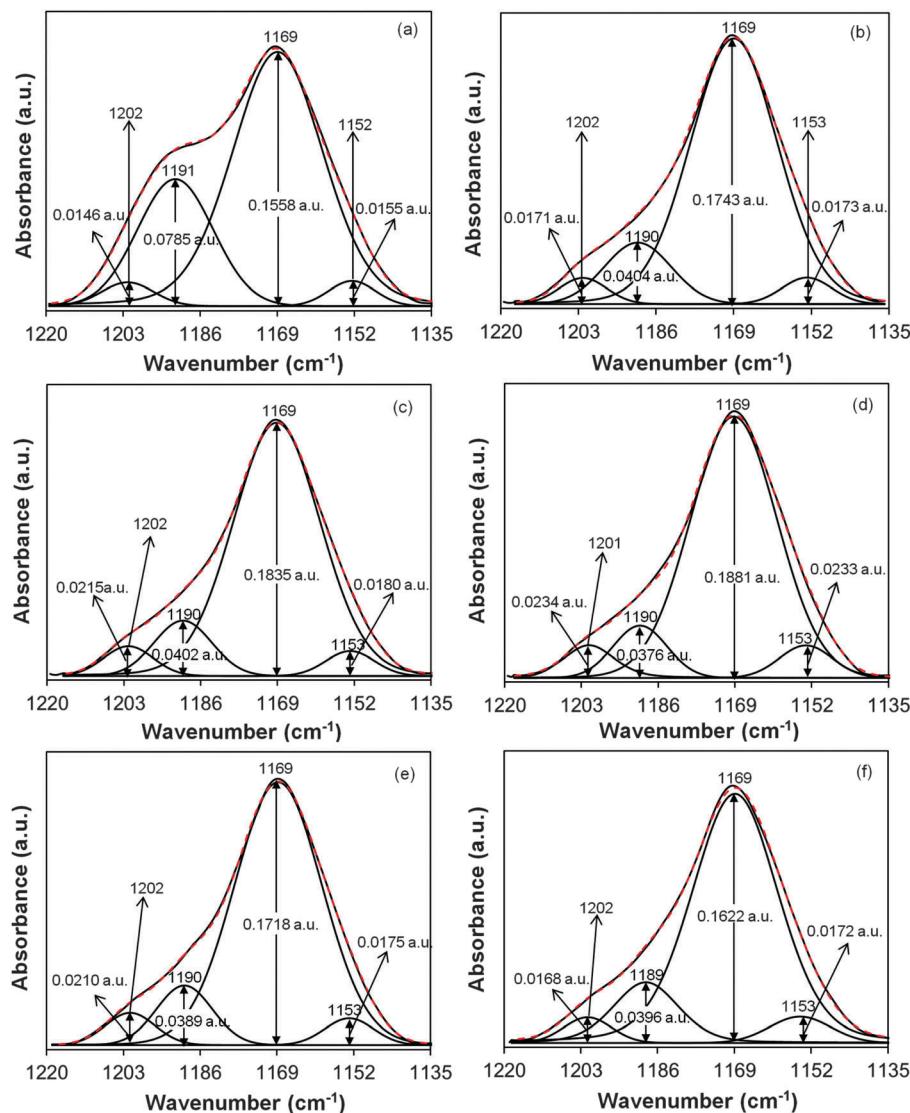


Fig. 6 FTIR deconvolution of PVDF–LiBOB electrolyte with (a) 0, (b) 10, (c) 25, (d) 35, (e) 40 and (f) 50 kGy γ -ray doses at band between 1220 and 1135 cm⁻¹.

Table 4 Area and intensity (in a.u.) of the FTIR band at 1190 cm^{-1} due to C–O valence out-of phase of LiBOB salt

Doses (kGy)	Area (unit ²)	Intensity (a.u.)
0	1.6340	0.0785
10	0.7399	0.0404
25	0.6400	0.0402
35	0.5600	0.0376
40	0.6000	0.0389
50	0.7479	0.0396

904 cm^{-1} . In this work, the band at 904 cm^{-1} has shifted to 876 cm^{-1} . Fig. 7 shows the FTIR band between 905 and 850 cm^{-1} . The area and the intensity of this band for every gamma dose are listed in Table 5. It is observed that the sample irradiated with 35 kGy of γ -rays has the largest area and the highest intensity compared to other samples. This indicates that the sample exposed to 35 kGy of γ -rays is the most amorphous sample, thus further strengthening the results estimated from DSC and XRD.

Fig. 8 shows the deconvolution of the FTIR spectra in the absorbance mode for all samples. The deconvoluted peaks are assigned following the report of Holomb *et al.*³³ In Fig. 8, the band of free ions is observed at 1804 cm^{-1} and the band at 1812 cm^{-1} is due to contact ions of LiBOB salt.³³ The area percentages of free ions and contact ions can be calculated from the ratio of the area

Table 5 Area and intensity (in a.u.) of the FTIR band between 905 and 850 cm^{-1} for PVDF–LiBOB with different γ -radiation doses

Doses (kGy)	Area (unit ²)	Intensity (a.u.)
0	3.8	0.215
10	5.2	0.313
25	5.6	0.339
35	5.7	0.341
40	5.4	0.321
50	5.1	0.300

of free or contact ions to the total area of deconvolution peaks, respectively. Table 6 lists the percentage of free ions and contact ions of the PVDF–LiBOB electrolyte after exposure to different gamma-ray doses. The results are seen to support the change in the LiBOB peak area of Fig. 6.

It is observed that the percentage of free ions in the electrolyte increased up to the sample irradiated with 35 kGy of γ -rays. This implies that irradiation with gamma rays of the electrolytes causes more ions to dissociate, thus helping ion conduction. Beyond 35 kGy of gamma irradiation, the percentage of free ions is observed to decrease. This may be attributed to ion association.

3.4. Impedance spectroscopy (IS)

The bulk impedance, R_b , was extracted from the Nyquist plots. A typical set of Nyquist plots for samples irradiated with

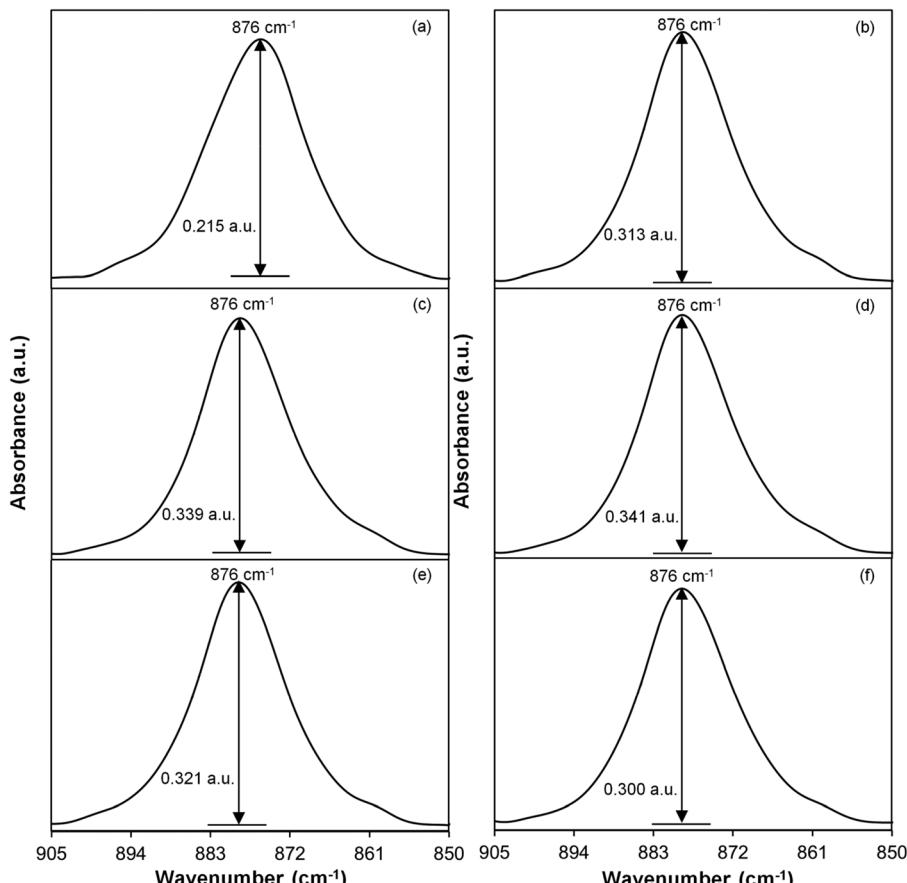


Fig. 7 FTIR spectral band of the PVDF–LiBOB electrolyte with (a) 0, (b) 10, (c) 25, (d) 35, (e) 40 and (f) 50 kGy γ -ray doses between 905 and 850 cm^{-1} .



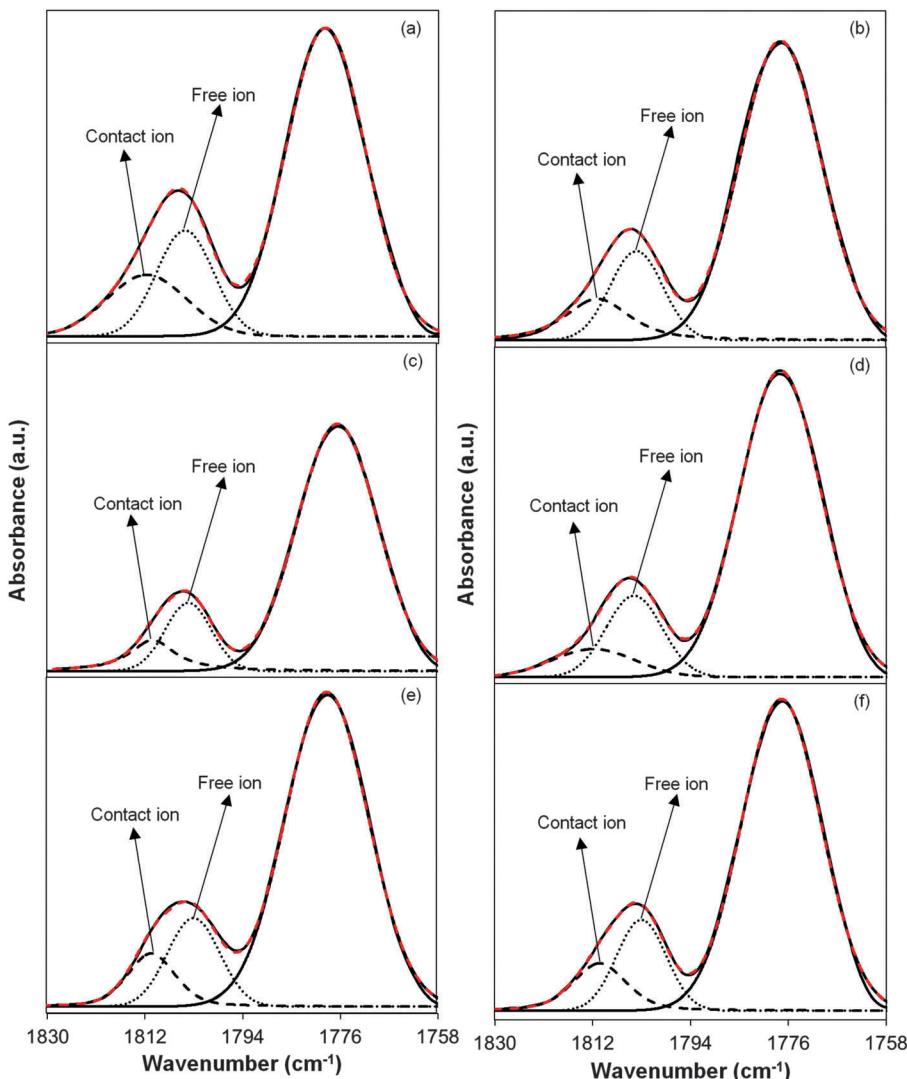


Fig. 8 FTIR deconvolution of the PVDF–LiBOB electrolyte with (a) 0, (b) 10, (c) 25, (d) 35, (e) 40 and (f) 50 kGy γ -ray doses.

Table 6 Area percentage of free and contact ions of the PVDF–LiBOB electrolyte with different γ -irradiation doses

Doses (kGy)	Free ions (%)	Contact ions (%)
0	55.18	44.82
10	61.44	38.56
25	63.61	36.39
35	66.26	33.74
40	62.69	37.31
50	62.13	37.87

different gamma doses is shown in Fig. 9. The bulk impedance decreased upon increasing the γ -doses, and the lowest was recorded for the sample irradiated with 35 kGy of γ -rays. The DC conductivity of the PVDF–LiBOB polymer electrolyte with different γ doses is plotted as in Fig. 10. The non-irradiated sample has the lowest room temperature conductivity of $2.01 \times 10^{-5} \text{ S cm}^{-1}$. Upon irradiation of the sample with 10 kGy of γ -rays, conductivity increased to $2.30 \times 10^{-4} \text{ S cm}^{-1}$ (about one magnitude order). The conductivity gradually increased with

increasing γ -ray doses up to $3.05 \times 10^{-4} \text{ S cm}^{-1}$ for sample irradiated with 35 kGy of γ -rays. The conductivity is observed to decrease upon exposure to higher γ doses. Compared to the non-irradiated sample, there is an overall increase in conductivity upon irradiation as shown in Table 7.

The variation in conductivity can be related to the number density (n), mobility (μ) and diffusion coefficient (D) of charge carriers in the electrolyte. From the percentage variation of free ions with respect to the amount of dose obtained from FTIR deconvolution, the number density (n), mobility (μ) and diffusion coefficient (D) of charge carriers can be calculated using eqn (4)–(6).³⁴

$$n = \frac{M \times N_A}{V_{\text{Total}}} \times \text{free ions (\%)} \quad (4)$$

$$\mu = \frac{\sigma}{ne} \quad (5)$$

$$D = \frac{\mu k_B T}{e} \quad (6)$$

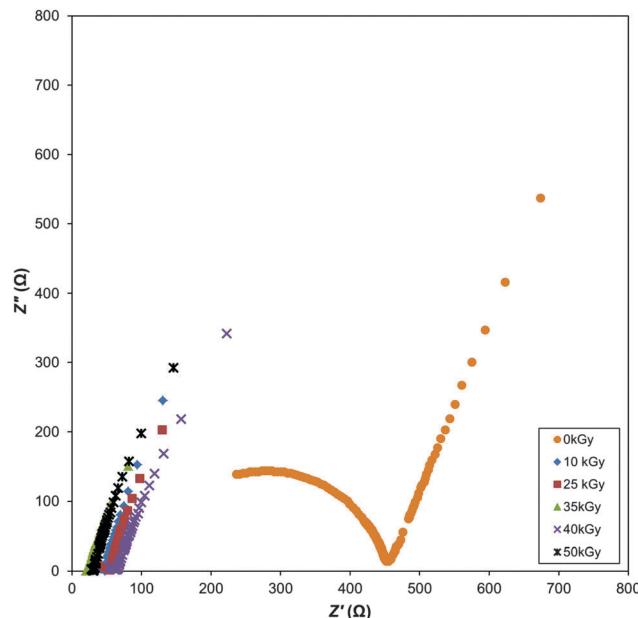


Fig. 9 Nyquist plot of the PVDF–LiBOB electrolyte irradiated with different γ -radiation doses at room temperature.

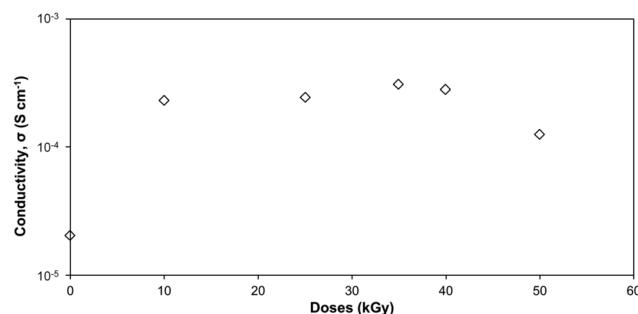


Fig. 10 The conductivity of the PVDF–LiBOB electrolyte irradiated with different γ -radiation doses.

The variation in the number density (n), mobility (μ) and diffusion coefficient (D) of free or mobile ions with γ doses is shown in Fig. 11. The sample exposed to 35 kGy of γ -rays exhibited the highest number density of mobile ions. This indicates that γ -irradiation has resulted in more free ions that can contribute to ionic conductivity. Samples irradiated with 40 and 50 kGy of γ -rays showed a decrease in the number density of free ions that could have taken part in cross-linking or the formation of contact ions and larger aggregates that do not contribute to conductivity.³⁵

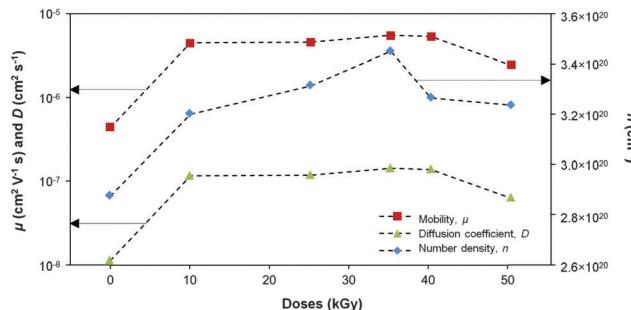


Fig. 11 The variation in the number density, mobility and diffusivity of charge carriers with different γ -doses.

This can be observed from the increase of the percentage of contact ions in the FTIR spectra.

The values for these parameters of number density (n), mobility (μ) and diffusion coefficient (D) free or mobile ions are listed in Table 7. It can be understood that the ionic conductivity is closely related to the number density of mobile ions. Gamma-ray irradiation also influences the ionic mobility and diffusion coefficient. It can be observed from Table 7 that conductivity variation with γ -ray doses is similar to the variation in n , μ and D with increasing γ -ray doses. Hence, it can be inferred that γ -irradiation of the PVDF based electrolyte increased the dissociation of salt resulting in an increased number density of mobile ions, formed more amorphous phases leading to an increased ionic mobility and the diffusion coefficient of the mobile ions. Irradiating the electrolyte with greater than 35 kGy of γ -radiation decreased the three parameters. This could be attributed to the ion association that led to increased crystallinity and glass transition temperature.

The frequency variation in the real part of AC conductivity is shown in Fig. 12 for different doses at room temperature. From Fig. 12, three frequency regions can be observed. The regions are low frequency dispersion region, frequency independent plateau region and high frequency region. The low-conductivity value at the low frequency dispersion region is related to the accumulation of ions due to the slow periodic reversal of the electric field.³⁶ The intermediate region corresponds to the frequency independent plateau region from which the room temperature conductivity can be obtained³⁷ and the high frequency dispersion region corresponding to a bulk relaxation phenomenon. The DC ionic conductivity has been calculated by extrapolating the plateau region to the vertical axis for each dose of the polymer electrolyte (Table 8). The maximum

Table 7 Calculated transport parameters of the PVDF–LiBOB electrolyte with different γ -irradiation doses

Doses (kGy)	Conductivity, σ (S cm ⁻¹)	n ($\times 10^{20}$ cm ⁻³)	μ ($\times 10^{-6}$ cm ² V ⁻¹ s)	$n\mu$ ($\times 10^{15}$ cm ⁻¹ V ⁻¹ s)	D ($\times 10^{-7}$ cm ² s ⁻¹)
0	2.01×10^{-5}	2.87	0.44	0.13	0.11
10	2.30×10^{-4}	3.20	4.49	1.44	1.15
25	2.43×10^{-4}	3.31	4.58	1.52	1.18
35	3.05×10^{-4}	3.45	5.52	1.90	1.42
40	2.79×10^{-4}	3.26	5.34	1.74	1.37
50	1.26×10^{-4}	3.24	2.43	0.79	0.63

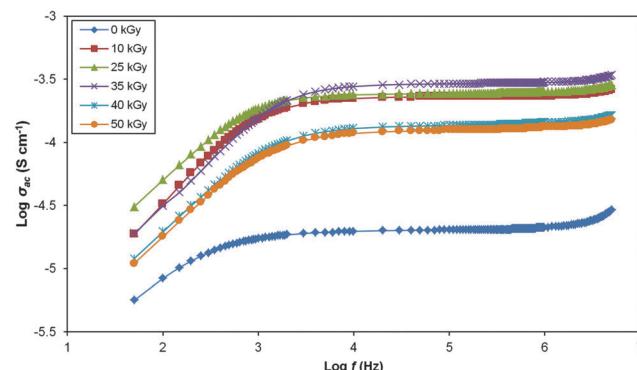


Fig. 12 The A.C. conductivity versus frequency of the PVDF–LiBOB electrolyte at different γ -radiation doses.

Table 8 An extrapolated graph of $\log(\sigma)$ ac versus log frequency

Doses (kGy)	Log(σ_{ac})
0	-4.70
10	-3.64
25	-3.62
35	-3.54
40	-3.87
50	-3.91

conductivity obtained from Fig. 12 is compatible with that reported in Fig. 11.

4. Conclusions

We obtained the results of PVDF–LiBOB polymer electrolyte films that were irradiated with γ -radiation to study the modification in ion conductivity induced by irradiation. The maximum conductivity was obtained for the sample irradiated with 35 kGy of γ -rays which exhibited an ionic conductivity of 3.05×10^{-4} S cm $^{-1}$. From the Fourier transform infrared spectrum, each irradiated sample has been deconvoluted in the wavenumber region between 1830 and 1758 cm $^{-1}$ in order to estimate the percentage of free and contact ions in the samples. The number density (n), mobility (μ) and diffusion coefficient (D) of the irradiated samples were found to increase with increasing γ -ray doses up to 35 kGy. Beyond this dose, values of these three parameters decreased. The sample irradiated with 35 kGy of γ -rays is the most amorphous, represented by the lowest degree of crystallinity (χ_c), glass transition temperature (T_g) and melting temperature (T_m). Since the 35 kGy γ -irradiated sample is most amorphous, it is easier for the ions to flow in this electrolyte thus increasing the conductivity.

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