

Coherent analysis of disordered mesoporous adsorbents using small angle X-ray scattering and physisorption experiments†

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Characterization of mesoporous adsorbents is traditionally performed in terms of the pore size distribution with bulk methods like physisorption and mercury intrusion. But their application relies on assumptions regarding the basic pore geometry. Although novel tools have enabled the quantitative interpretation of physisorption data for adsorbents having a well-defined pore structure the analysis of disordered mesoporosity still remains challenging. Here we show that small angle X-ray scattering (SAXS) combined with chord length distribution (CLD) analysis presents a precise and convenient approach to determine the structural properties of two-phase (solid–void) systems of mesopores. Characteristic wall (solid) and pore (void) sizes as well as surface areas are extracted without the need to assume a certain pore shape. The mesoporous structure of modern, commercially available fully porous and core–shell adsorbent particles is examined by SAXS/CLD analysis. Mean pore size and surface area are compared with results obtained from nitrogen physisorption data and show excellent agreement.

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1. Introduction

Particulate mesoporous adsorbents are intensively used as supports in heterogeneous catalysis and chemical separations, and the specific physical characteristics of an adsorbent impact its performance in a particular application. Some characteristics influence the preparation of the packed beds used as supports. These parameters (*e.g.*, the surface roughness of the particles and particle size distribution) address the morphology and homogeneity of a bed.^{1,2} Other parameters like particle porosity, particle types (fully porous, nonporous, or core–shell design), and chemical surface modification influence the interaction between analytes and the stationary phase and the intraparticle transport (*e.g.*, diffusion coefficient).^{3,4} Whereas the inherent heterogeneity of the packed bed dominates the

separation efficiency,^{5,6} differences in the intraparticle mesopore space are important for the selectivity of a chromatographic process or a catalytic reaction.

Substantial progress has been made in the development of silica-based mesoporous particles for their application in high performance liquid chromatography (HPLC) over the last few years.^{7,8} Worth mentioning is the reintroduction of core–shell particles⁹ into the HPLC field and the advent of sub-2 μm fully porous particles.¹⁰ Since the mesopores of silica-based adsorbents provide the area of contact between analytes and the stationary phase their shape, size distribution, and accessibility are substantial for the diffusion properties, and because the total surface area is directly coupled with the pore size the accurate determination of the pore size distribution (PSD) is a prerequisite. The evaluation of mesoporous adsorbents has relied mainly on techniques such as inverse size-exclusion chromatography (ISEC),¹¹ mercury intrusion porosimetry (MIP), and physisorption¹² using gases such as nitrogen or argon.¹³ However, data analysis is limited by the fact that the mesopores usually neither feature a defined pore shape nor a narrow PSD.¹⁴ Obviously, the precise determination of these parameters is fundamental, if the mesopore space characteristics are correlated with the overall transport properties.

Novel data analysis tools (*e.g.*, the nonlocal density function theory, NLDFT)^{15,16} have enabled the improved quantitative interpretation of physisorption data for materials with well-defined pore hierarchy.¹⁷ Despite this progress, the interpretation of physisorption data for disordered mesoporosity,

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which is inherent to most, if not all chromatographic materials, still poses a challenge.¹² Thus, as long as a detailed three-dimensional model of the materials' mesopore network is lacking, it is important to verify physisorption results with an additional method to avoid misleading data evaluation because of an inappropriate pore model. This strategy will eventually ensure the consistent use of physisorption results and open up further possibilities for the investigation of gas sorption mechanisms in disordered structures. Additional independent techniques are needed in order to validate theoretical approaches behind current physisorption analysis.¹⁸

In this context, small angle X-ray scattering (SAXS) is a method for the characterization of materials at the nanometer scale.^{19–22} SAXS offers the opportunity to obtain deeper insight into mesoporosity even for materials without defined mesopore shape and PSD.²³ The characterization of pore structure over length scales covering several orders of magnitude is possible in a single experiment. Whereas a concise analysis of the SAXS data for ordered mesoporous materials is achieved by using evaluation procedures based on regular arrays of mesopores,^{22–27} a SAXS study of disordered mesopore systems is less straightforward. The concept of chord length distributions (CLD), already applied in the 1960s,²⁸ offers a general strategy to interpret the SAXS data of two-phase (solid–void) systems with sharp or diffuse phase boundaries, as is the case for mesoporous oxides.^{29–32}

A CLD is basically a statistical distribution of the linear surface-to-surface distances. Applied to data obtained from a SAXS experiment, this routine provides a suitable tool to extract the relevant material information, such as the average pore size, pore geometry, and the prevalent length scales.²² CLD analysis is useful for the characterization of materials lacking a high degree of mesoscopic order.²³ Its main advantage lies in the fact that the evaluation can be performed without need to assume a certain pore shape. This feature allows the determination of average pore size independent of simplifications regarding pore geometry and enables a comparison with parameters derived from physisorption data.²² Such an approach has already successfully been applied to characterize various porous materials of different chemical nature^{30,33,34} including porous silica.^{35–38} However, thorough studies of disordered mesoporous silicas by the SAXS/CLD approach in combination with physisorption analysis are still rare,^{18,27,39,40} especially studies where the results from small angle scattering (SAS)/CLD (*e.g.*, mean pore size, surface area and the potential presence of microporosity) are compared with NLDFT interpretation of physisorption data.⁴¹

Recently, the interparticle macropore space morphology of packed beds prepared from small mesoporous adsorbents (fully porous and core–shell particles) became accessible through 3D imaging methods like confocal laser scanning microscopy^{1,42,43} and was subsequently analyzed using the CLD method. Elucidating the intraparticle mesopore space morphology is thus the next logical step in characterizing the structural details of packed beds of adsorbent particles, which will allow us to connect specific pore-morphological features with variations in the observed chromatographic performance, like it has been demonstrated for the interparticle macropore space of chromatographic beds.^{1,5,44–46}

In this work, the mesoporous structure of the following (commercially available) mesoporous adsorbent particles is investigated as representative chromatographic adsorbents with reproducible characteristics: fully porous Atlantis, Luna, and Zorbax particles on the one hand, and core–shell Halo, Kinetex, and Poroshell particles on the other hand. All samples were evaluated by SAXS using synchrotron radiation at HASYLAB (DESY, Hamburg). SAXS data were compared with results from conventional nitrogen physisorption analysis based on NLDFT and BJH evaluation. In addition, scanning electron microscopy (SEM) pictures of the particles were recorded to qualitatively discuss their structural properties.

2. Experimental section

2.1 Materials

The studied particulate materials are commercially available chromatographic adsorbents used as obtained from the manufacturer: 3.5 μm Atlantis particles were purchased from Waters Corporation (Milford, MA); 3 μm Luna and 2.6 μm Kinetex were provided by Phenomenex (Aschaffenburg, Germany); 3.5 μm Zorbax and 2.5 μm Poroshell particles were a gift from Agilent Technologies (Waldbronn, Germany); 2.7 μm Halo particles came from Advanced Materials Technologies (Wilmington, DE).

2.2 Methods

Scanning electron microscopy (SEM). The external surface of the particles was analyzed using a JSM-7500F scanning electron microscope (Jeol GmbH, Echting, Germany). The SEM pictures also served to record the particle size distributions, for which 200–300 particles were considered. Particle diameters were measured and number-mean, mode, and relative standard deviation of the particle diameter were calculated.

Nitrogen physisorption. Measurements have been performed in an automated gas adsorption station (Autosorb-1-MP, Quantachrome Corporation, Boynton Beach, FL), which is dedicated to the standard characterization of nanostructured materials by nitrogen sorption isotherms at 77 K. The instrument data reduction software supports standard data reduction algorithms like Brunauer–Emmett–Teller (BET) and Barrett–Joyner–Halenda (BJH) as well as the NLDFT kernels for typical pore geometries. Prior to these measurements, the samples were evacuated for 6 h at 393 K.

Small angle X-ray scattering (SAXS). SAXS experiments were run at the BW4 beamline⁴⁷ of the Hamburger Synchrotronstrahlungslabor (HASYLAB), Deutsches Elektronen-Synchrotron (DESY) in Hamburg (Germany). Synchrotron radiation was monochromatized using a double crystal monochromator to an energy of 8.989 keV, focused by two mirrors (vertical and horizontal), and the cross-section of the beam was defined by aperture slits resulting in a beam size of $0.5 \times 0.5 \text{ mm}^2$ at the sample position. For detection of the scattered photons, a charge-coupled device X-ray area detector (marCCD 165, marresearch GmbH, Norderstedt, Germany) with a resolution of 2048×2048 pixels (pixel size: $79.1 \times 79.1 \mu\text{m}^2$) was used. The sample-to-detector distance was determined by calibration with



a standard sample of silver behenate.⁴⁸ A total range of 0.03–0.38 nm^{−1} was covered for the scattering vector s , which is defined as $s = (2/\lambda)(\sin \theta)$, λ being the wavelength and 2θ the scattering angle. To avoid air scattering, a vacuum flight tube was inserted between the sample and the detector. The transmission of a sample was analyzed using an ionization chamber before the adsorption cell for monitoring the primary synchrotron X-ray flux and a photodiode mounted in the beamstop for measuring the transmitted photons. An exposure time of 60 s yielded a scattering pattern with excellent measuring statistics. The scattering patterns were corrected for background scattering, electronic noise, transmission, and polarization using the data reduction program FIT2D.⁴⁹ All the specimens showed isotropic scattering patterns, which were azimuthally averaged for equal radial distances from the central beam.

For the SAXS experiments a special apparatus was designed. The specimen chamber was made of aluminum and the cell windows were equipped with Kapton foils. The chamber was temperature-controlled by Peltier devices and connected to a vacuum pump. Further details of the setup can be found elsewhere.^{50,51} Before starting with an experiment the powder was dried at 423 K and a pressure of $<10^{-5}$ mbar for at least 1 h. Sample powders were afterwards carefully filled and compacted into the cell of 0.3 mm thickness and 3 mm diameter and mounted on the sample holder. The whole setup was evacuated at a pressure of $<10^{-3}$ mbar. The cell was temperature-controlled and set to 300 K.

Chord length distribution (CLD) analysis. Evaluation of SAXS data for the mesoporous silica particles under study is based on CLDs, a concept which was first introduced by Mering and Tchoubar.²⁸ CLDs are a suitable tool to analyze the SAXS (and small angle neutron scattering, SANS) data of two-phase systems, *i.e.*, materials composed of two domains with constant electron density (SANS: scattering length density) separated by sharp phase boundaries. For those materials the CLD represents a statistical description of the distances between phase boundaries. In general, the CLD can be regarded as the superposition of the distribution of different kinds of chords connecting different interfaces, *e.g.*, for the solid phase and the void space in the mesoporous adsorbents. (For an exemplary CLD of a sphere, see Fig. 1.) Moreover, average pore size and correlation lengths as well as the specific surface area can be derived from the CLD.

The mesoporous adsorbents used in chromatography are materials with a correlative disorder: the resulting CLD is a unimodal distribution or a superposition of the unimodal distributions of void space and the wall phase.^{52,53} Its statistical mode describes the typical correlation length in the material. Size and shape of a CLD are influenced by the volume ratio, surface area, anisotropy, and heterogeneity of the underlying morphological element. Chords that stretch from pore to pore provide a tail to the distribution. Structural heterogeneities of the materials contribute to widen the CLD.

The CLD $g(r)$ is related to the autocorrelation function $\gamma(r)$ by

$$g(r) = l_p \gamma''(r), \quad r > 0, \quad (1)$$

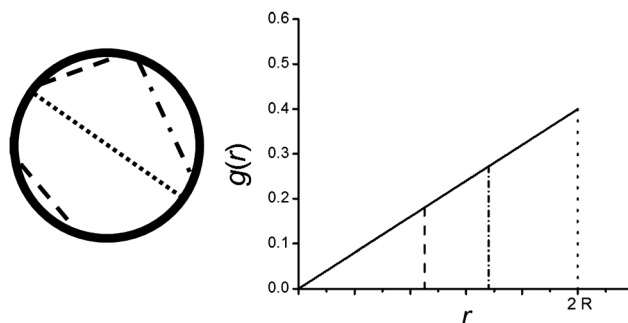


Fig. 1 Exemplary chord lengths for a sphere with radius R and corresponding CLD $g(r)$.

where l_p is the average chord length (“Porod length”) of the system and $\gamma''(r)$ is the second derivative of $\gamma(r)$. $\gamma(r)$ itself is proportional to the Fourier transform of $I(s)$. l_p is the first moment of $g(r)$ and is directly related to the specific surface area per volume (S/V) by

$$l_p = 4\phi(1 - \phi) \frac{V}{S}, \quad (2)$$

where ϕ is the volume fraction of one of the two phases (in this work also referred to as the mesoporosity). For an ideal two-phase system the scattering intensity $I(s)$ is associated with l_p and the surface area S by Porod’s law⁵⁴ in the limit of large scattering vectors s

$$I(s)_{s \rightarrow \infty} = \frac{(\rho_1 - \rho_2)^2 S}{(2\pi)^3 V s^4} = \frac{8\pi Q}{l_p s^4}, \quad (3)$$

where Q is the “Porod invariant”

$$Q = V\phi(1 - \phi)(\rho_1 - \rho_2)^2 = 4\pi \int_0^\infty s^2 I(s) ds, \quad (4)$$

and $(\rho_1 - \rho_2)$ is the difference in the average electron densities of phases 1 and 2. The CLD characterization is an appropriate tool especially if a system is disordered or weakly ordered. The main advantage of this method is the possibility to calculate the average pore size (void space) and wall thickness (solid phase) without assuming a predefined pore morphology. The average pore (void) size l_v and wall thickness l_w can be directly derived from the Porod length l_p by

$$\frac{1}{l_p} = \frac{1}{l_w} + \frac{1}{l_v} = \frac{1}{\phi l_w} = \frac{1}{(1 - \phi) l_v}, \quad (5)$$

given that the volume fraction of the pores ϕ is known.

Provided that the SAXS data cover a sufficiently large span of the scattering vector, the CLD can be applied for complete characterization of the porous structure. In particular, substructures having different orders of characteristic lengths can be determined in a complex pore system, *e.g.*, micropores and mesopores. To accomplish the requirements of an ideal two-phase system, expressed in the fulfillment of Porod’s law⁵⁴ (s^{-4} asymptote at large values of s), a constant background was subtracted from the acquired data. The corrected SAXS data were evaluated by calculating the CLD in a parameterized form.³⁰



3. Results and discussion

3.1 SEM image analysis

The width of the particle size distribution is the most notable difference between core-shell and fully porous particles besides the evident differences in their intraparticle morphology. As a consequence of their manufacturing process⁵⁵ the fully porous particles show a large size variation with a relative standard deviation of 15.0–16.7%, in contrast to core-shell particles (3.4–9.3%). The fully porous particles are commonly produced from silica sols forming silica hydrogel beads in a Stöber like synthesis,⁵⁶ which are afterwards subject to calcination. In comparison, the core-shell particles are manufactured by starting with monosized, nonporous silica spheres and subsequent coating of the solid cores with a porous shell (Fig. 2). For the shell preparation different manufacturing techniques are used, *i.e.*, the coacervation method or the multilayering process.⁵⁷

Another parameter that can be assessed from the SEM image analysis is the particles' surface roughness (Fig. 3). The roughness of the particles has a major influence in the slurry packing process for HPLC columns, since it contributes to shear stress of the particles within the column wall and influences particle-particle interaction. Both factors regulate the bed morphology, the former the morphology near the wall, the latter the morphology in the bulk.^{7,58} Regarding the particles under study, there is a significant qualitative difference in surface roughness. The fully porous particles are mostly very smooth (Atlantis and Luna), whereas the manufacturing process of the core-shell particles results in at least slightly rough particle surfaces. Halo and Zorbax particles show the roughest surfaces in this study. A summary of the results extracted from SEM analysis can be found in Table 1.

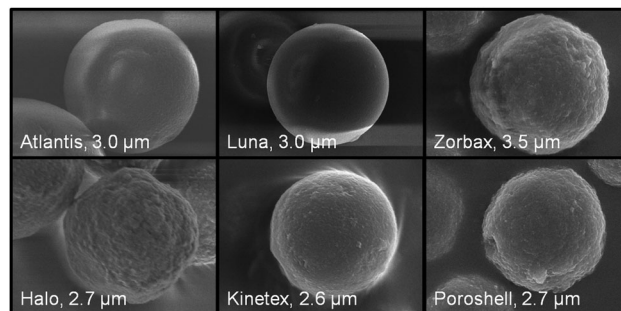


Fig. 3 Overview of the investigated particles and their surface characteristics. Top row: fully porous particles; bottom row: core-shell particles. The nominal particle diameter (according to the manufacturer) is listed behind the name. SEM pictures were recorded at magnifications in the range of $2.2\text{--}3.0 \times 10^4$.

3.2 Nitrogen physisorption

Nitrogen physisorption data were recorded to derive parameters related to the mesoporosity of the adsorbents such as the surface area and mesopore volume (Fig. 4). For data evaluation the NLDFT method was chosen and utilized to calculate the PSD for all materials under study. A cylindrical mesopore shape was assumed with respect to the synthesis^{55,57,59} and the complementary analysis of similar systems.^{60–62} In addition, sorption data were evaluated by the classical BET approach to specific surface areas. Table 2 summarizes these results as obtained with the Quantachrome software, including specific surface area, specific pore volume, and intraparticle porosity of the materials, as well as the average pore size estimated with the BJH approach (using the desorption branch) and the mode of the PSD determined with the NLDFT method (using both adsorption and desorption branches of N_2 isotherms). Total mesopore volume was estimated from nitrogen adsorbed at $P/P_0 = 0.98$. The isotherm shape (Fig. 4) is typical of mesoporous adsorbents and shows a marked hysteresis loop (type IV isotherms).⁶³ No microporosity was indicated from the sorption analysis. Regardless, the curve of the PSD for pores < 40 Å seems to be at unrealistically small values, a problem that has been found before for materials with small or negligible microporosity and is possibly a consequence of the inappropriate fitting of the isotherm in this area.

The average mesopore size of the studied adsorbents varies between 80 and 120 Å. The PSD determined by the NLDFT approach covers an overall range of *ca.* 50–150 Å (Fig. 5) and no significant difference is noticeable for the two particle types (fully porous and core-shell). As a consequence, the mesopore size is not affected by the inclusion of a solid core in the particle structure. Surface area and pore volume, by contrast, are expected to change with the particle architecture unless the shell structure of the core-shell particles significantly differs from the structure of the fully porous particles. As can be inferred from Fig. 2, only the porous shell contributes to the surface and pore volume. The solid core accounts for the specific mass of a material and in this way affects specific pore volume data. Thus, from a chromatographer's viewpoint, only the characteristic of the porous shell is relevant. Especially the PSD (*e.g.*, by its width) is important for the

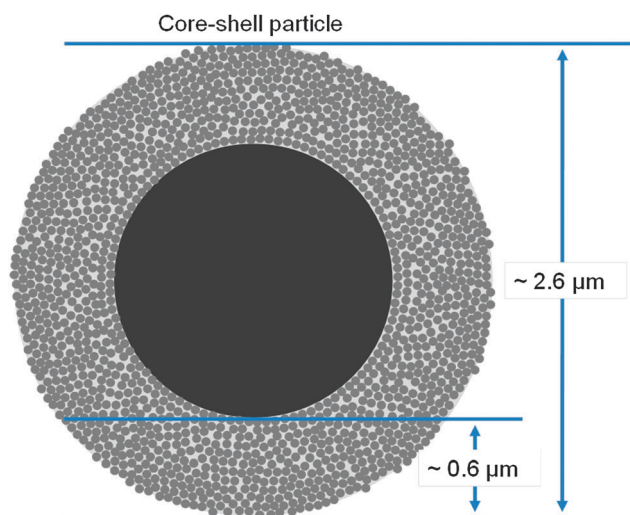
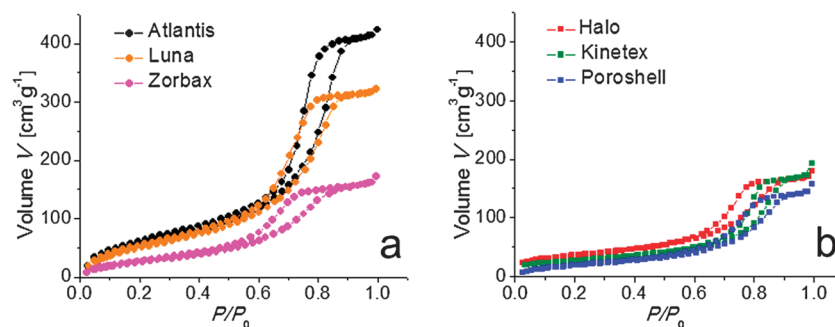


Fig. 2 Structure of the Kinetex particles. The porous outer shell is built up by a consecutive layering of nonporous silica nanoparticles, which are sintered in a second production step. All core-shell particles feature a porous shell and a solid silica core. The properties of the porous shell may vary according to the individual production process.



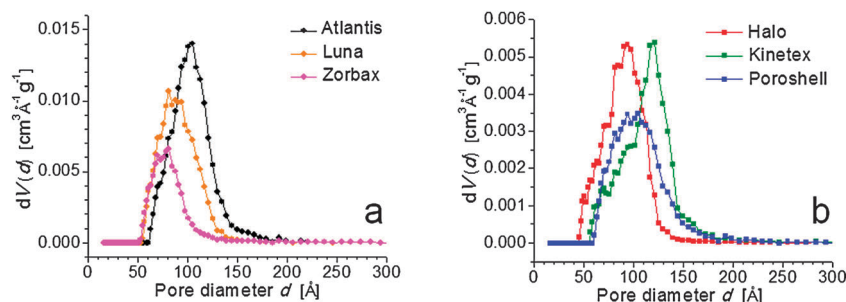
Table 1 Summary of particle characteristics obtained from SEM analysis

Chromatographic adsorbent	Particle type	Particle size (manufacturer data) (μm)	Particle size (measured, mean) (μm)	RSD (%)	Surface roughness
Atlantis	Fully porous	3.5	3.64	16.7	Very smooth
Luna	Fully porous	3.0	3.37	15.0	Very smooth
Zorbax	Fully porous	3.5	3.45	15.9	Rough
Halo	Core-shell	2.7	2.67	3.4	Very rough
Kinetex	Core-shell	2.6	2.51	3.9	Smooth
Poroshell	Core-shell	2.7	2.61	9.3	Rough

**Fig. 4** Nitrogen physisorption isotherms of the fully porous (a) and core-shell particles (b). Lines connecting the data points serve as a guide to the eye.**Table 2** Summary of particle characteristics obtained from the nitrogen physisorption and SAXS experiments

Physisorption							SAXS		
Chromatographic adsorbent	Average pore diameter (BJH) ^a (Å)	Pore diameter (mode) (NLDFT-ads) (Å)	Pore diameter (mode) (NLDFT-des) (Å)	Surface area (BET) ($\text{m}^2 \text{g}^{-1}$)	Total mesopore volume ($\text{cm}^3 \text{g}^{-1}$)	Porosity ϕ (from total pore volume)	l_v (Å)	l_w (Å)	Surface area ($\text{m}^2 \text{g}^{-1}$)
Atlantis	111.2	104.9	104.9	232	0.64	0.59	114.2	80.5	225
Luna	93.8	91.0	81.5	210	0.49	0.52	94.7	87.1	208
Zorbax	90.0	70.3	81.5	112	0.25	0.36	91.1	164.1	111
Halo	83.1	73.1	94.2	127	0.26	0.37	82.2	141.3	128
Kinetex	110.5	94.2	121.2	97	0.27	0.37	109.6	185.4	98
Poroshell	116.9	91.0	104.9	77	0.22	0.33	115.5	233.7	78

^a The BJH pore diameter was calculated from the desorption branch.

**Fig. 5** Pore size distributions for the fully porous (a) and core-shell particles (b) derived from the desorption branch of the nitrogen physisorption isotherms by the NLDFT method with a cylindrical pore model for the system nitrogen (77 K)/silica.

effective diffusivity of analytes in the particles, which usually dominates intraparticle mass transfer resistance in chromatographic practice.^{3,4,64,65} For the two particle types under study (fully porous and core-shell) no major difference regarding

their PSDs was observed. According to the NLDFT results, the width of a PSD varies slightly for each particle brand.

In contrast, the surface areas and total pore volumes follow a clear trend (Table 2). Values of both parameters are



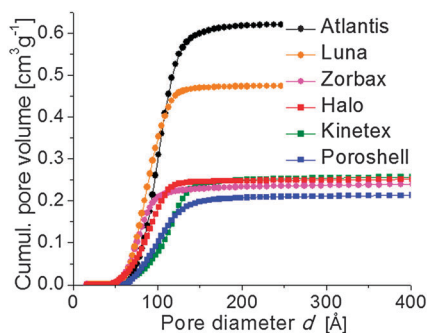


Fig. 6 Cumulative pore volume for all adsorbents derived from the desorption branch of the nitrogen physisorption isotherms by the NLDFT method with a cylindrical pore model for the system nitrogen (77 K)/silica.

significantly higher, up to $230 \text{ m}^2 \text{ g}^{-1}$ and $0.65 \text{ cm}^3 \text{ g}^{-1}$, for the fully porous than for the core-shell particles, which reach $\sim 100 \text{ m}^2 \text{ g}^{-1}$ and $0.25 \text{ cm}^3 \text{ g}^{-1}$. The larger overall pore volume is also reflected in the cumulative pore volume of the particles displayed in Fig. 6. But particles within the two groups also show distinct differences. For example, the Zorbax particles are just as porous as the core-shell materials and among the core-shell particles the surface area varies significantly.

Pore diameters obtained with NLDFT and BJH methods agree well. For example, 111 Å (BJH model, desorption branch, average pore size) and $105/105 \text{ Å}$ (NLDFT, adsorption/desorption branch, mode of PSD) are found as mesopore size for the Atlantis particles, and for the Halo particles the values are 83 Å and $73/94 \text{ Å}$, respectively. This latter difference appears to be large, but the PSD's mode derived by the NLDFT approach only refers to the local maximum of the curve. It should be noted that local maxima (spikes) are observed in the differential PSD (Fig. 5); however, they are caused by the mathematical evaluation procedure (the first derivative of the cumulative pore volume vs. pore size) and the limited number of data points; they have no physical meaning. A reasonable agreement is observed when the shape of the NLDFT derived PSDs is compared (see ESI,† Fig. S1). Therefore, the comparison of cumulative pore volume plots can be more appropriate in a discussion of PSDs, because they are not affected by mathematical differentiation. For all materials we did not observe significant differences in the shape of the PSDs derived from the NLDFT method using the adsorption or the desorption branch, which is an indication of the lack of pore

blocking effects in the mesoporous structures. The PSD derived from the BJH approach often showed an unrealistically small peak, for that reason regarding the PSD we prefer the NLDFT evaluation.¹⁷

The physisorption data also confirm the predictable geometric effect that a smaller pore size considerably increases the surface area (if the total pore volume remains constant), as can be seen for the Halo and Kinetex particles. While their total pore volume is nearly identical, the BET surface area increases by $30 \text{ m}^2 \text{ g}^{-1}$ for the Halo particles due to a decrease in the pore size from 111 to 83 Å . Mesopore diameters of most commercial fully porous HPLC silicas usually are between 60 and 150 Å , with surface areas in the range of 120 – $450 \text{ m}^2 \text{ g}^{-1}$. Pore volumes of porous particles are typically between 0.5 and $1.2 \text{ cm}^3 \text{ g}^{-1}$.⁶⁶ All of the studied fully porous particles fall into this conventional mesoporosity regime.

3.3 SAXS experiments

To obtain a quantitative description of the mesopore space without assuming a specific pore model, the CLD concept was applied to the SAXS data. Evaluation of CLD $g(r)$ from the SAXS data is based on the parameterization (“fitting”) of the experimental scattering data by means of analytical basis functions.³⁰ Model functions are created which are successively adjusted to fit experimental data by application of standard fitting and regularization methods. From the fitting parameters, various structural parameters can be derived, especially the Porod length l_p .²²

The SAXS patterns of the mesoporous silicas are depicted in Fig. 7. In the double-logarithmic plot it can be seen that the curves follow Porod's law, *i.e.*, the intensity $I(s)$ is proportional to s^{-4} for larger values of s . Slight deviations from ideal Porod behavior were addressed using a background correction tool. The data showed a constant additive background resulting from three-dimensional electron density fluctuations, a reasonable assumption for amorphous silica. After correction, Porod plots for all samples reached a plateau with the data points fluctuating only slightly around the Porod constant, providing a sufficiently high quality of the data. The complete fitting process is illustrated in Fig. 8.

The $I(s)$ curves themselves do not display any distinct features. None of the scattering curves shows a pronounced

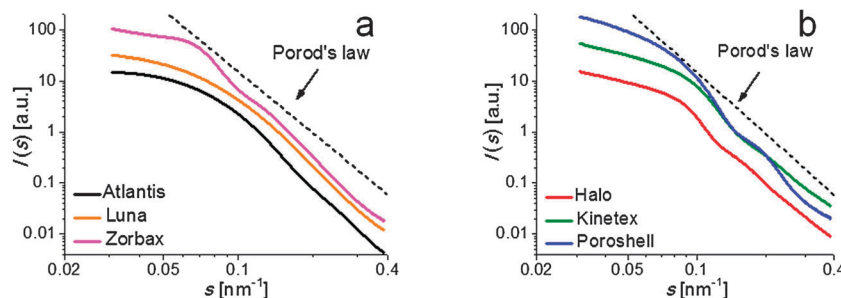


Fig. 7 Double-logarithmic plot of the SAXS patterns of the fully porous (a) and core-shell particles (b). For better visualization curves were slightly shifted with respect to each other.



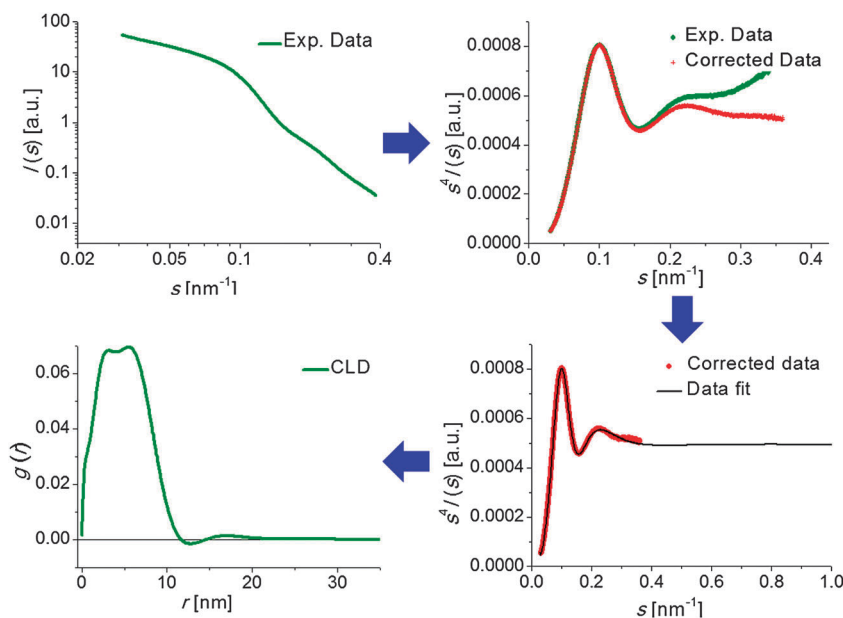


Fig. 8 Workflow of the fitting procedure. First, the SAXS data are displayed in the Porod plot as $s^4I(s)$ vs. scattering vector. After background correction the Porod plot reaches a plateau and a fit routine was applied to the experimental data. In the last step, the obtained data fits are converted into the CLD.

interference maximum; this is indicative of a random mesopore structure of the adsorbents. The sole conclusion that can be drawn from the SAXS pattern is that the weak scattering intensity for $s > 0.35 \text{ nm}^{-1}$ also points to the absence of a larger number of micropores (as micropores are expected to generate SAXS intensity for scattering vectors larger than $\sim 0.4 \text{ nm}^{-1}$).³³ The CLD concept applied to such SAXS data reveals structural features, as seen in Fig. 9, although care has to be taken when interpreting the CLDs: maxima and minima

visible in a CLD do not necessarily directly reveal the corresponding sizes of the pores and pore walls.

In general, the CLD is a superposition of the distributions of the pores (void) and the walls (solid). Their apparent first maximum for $r < 10 \text{ nm}$ (Fig. 9) therefore might be interpreted as corresponding to the average diameter of the pores, respectively, pore walls. The subsequent minima and maxima between 10 and 25 nm possibly reflect chords penetrating two (or more) interfaces, thus corresponding to “pore(s) plus

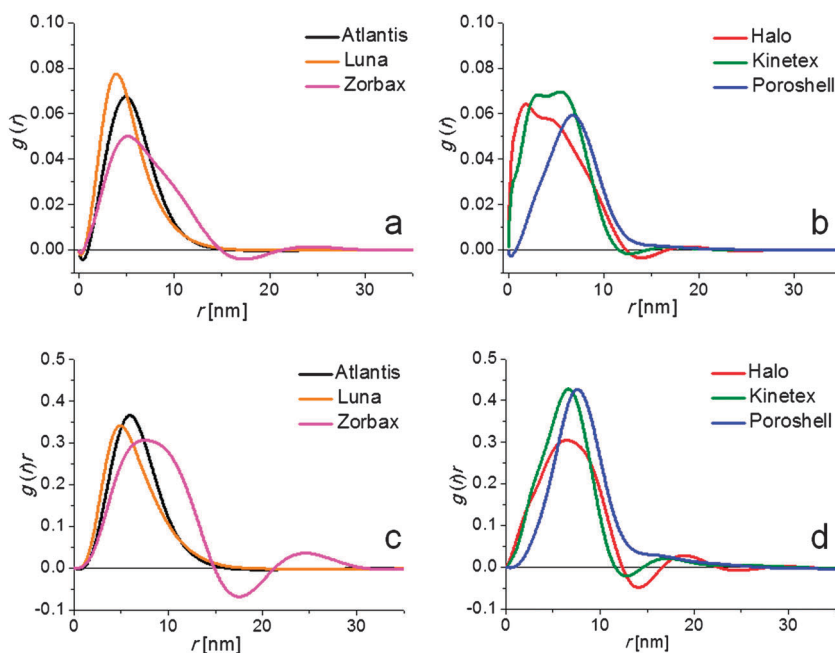


Fig. 9 Chord length distributions $g(r)$ (panels a and b) and the representation $g(r)r$ (panels c and d) for fully porous (a, c) and core-shell particles (b, d) calculated from SAXS data shown in Fig. 7.



pore wall", respectively. Such an assignment is speculative for disordered pore systems and should be validated using independent methods, e.g., high-resolution TEM measurements.

The slight dip at $r < 2$ nm is an artifact that arises from the background correction, as can be seen in the $g(r)r$ plots (Fig. 9c and d). The $g(r)r$ plot points out the most prominent pore size (respectively wall size) of a system. In addition, the representation as $g(r)r$ helps to visualize which pore size actually contributes to the inner surface of the porous sample. All CLDs show their most relevant contributions at lengths between 2 and 20 nm.

For Atlantis and Luna as well as the Poroshell particles no distinct minima can be observed in the CLD, whereas CLDs of Zorbax, Halo, and Kinetex show slight oscillations. A pronounced oscillation indicates a higher order in the system and, in the extreme case, results in a Bragg peak in the SAXS pattern. Yet, none of the samples shows such a Bragg peak, but the SAXS pattern of the Zorbax particles includes at least a slight shoulder due to a preferred average distance between the mesopores (Fig. 7, $s \sim 0.07$ nm⁻¹).

More information can be obtained from the CLDs' first moment, the Porod length l_p . Using l_p and eqn (5), the average pore size l_v and the average wall thickness l_w of the porous samples can be calculated (Table 1). The porosity ϕ in this equation corresponds to the total mesopore volume measured by physisorption at $P/P_0 = 0.98$. (This value can only be used if all pores of the studied material are accessible, an assumption that requires further verification and is still matter of current research (e.g., using *in-situ* sorption/SAXS experiments).) The resulting pore sizes l_v are in very good agreement with the average pore size value found by nitrogen physisorption NLDFT analysis. In accordance with this calculation the Poroshell particles have the largest average pore size and wall thickness, which is also reflected by their CLD. The first peak maximum for this particle type is located at a higher r -value than for any other of the studied samples. Though, for a more systematic quantitative interpretation of the CLD knowledge about the pore (wall) morphology is required.

As mentioned before, the CLD derived from the SAXS pattern contains characteristic lengths of the pore wall (solid phase) and the pores (void space). Thus, it is not possible to determine the PSDs of the samples directly from their CLDs without further assumptions or information. The bimodal characteristics of the CLD are strongly pronounced for Halo and Kinetex and less for Zorbax and Poroshell. For Atlantis and Luna relatively narrow maxima in the CLD can be found. This could be due to the fact that the calculated pore size l_v and wall thickness l_w are very similar (the difference $l_v - l_w$ is only 10–30 Å). The maximum in the CLD is noticeably broader for the Zorbax and the core-shell particles, whose $l_v - l_w$ difference is between 60 and 120 Å.

Additionally, with eqn (2) the surface area per weight unit of a material can be estimated. After solving the equation for S one arrives at

$$S = 4\phi(1 - \phi)\frac{V}{l_p} \quad (6)$$

In eqn (6), V stands for the total irradiated sample volume (sum of pore volume and volume of the solid silica walls) per

weight unit. ϕ stands for the porosity measured by physisorption, as mentioned before. Surface areas obtained with eqn (6) perfectly match the surface areas derived from physisorption analysis, as summarized in Table 2. SAXS and CLD approaches do not rely on an accessibility of the pores, in contrast to nitrogen sorption analysis, this indicates that the number of inaccessible pores should be negligible.

The CLD at small r (< 2 nm) is controlled by the general structure of the solid-void interface (edges, curvature, vertices) and the presence of small structural features, especially micropores. Hence, an interesting parameter of the CLDs is their $g(0)$ values. In contrast to, e.g., porous carbons,²⁶ $g(0)$ of the studied particles is close to zero. $g(0)$ is an indicator of the degree of angularity in the samples. As reported by Ciccariello *et al.*^{67–70} a value of $g(0) > 0$ hints towards angular structures. A sphere's CLD is characterized by $g(0) = 0$, which is also the case for polydisperse spheres. In conclusion, narrow slit pores and a larger microporosity, found in the aforementioned porous carbons, cannot be identified for the investigated porous silicas. This agrees with the nitrogen physisorption analysis and provides further evidence for the absence of microporosity in these materials.

4. Conclusions

We applied state-of-the-art nitrogen physisorption with NLDFT analysis and the SAXS/CLD approach to the pore space characterization of mesoporous chromatographic adsorbents, i.e., fully porous and core-shell particles. The particles feature a disordered mesoporosity without defined pore shape and size. The main purpose of this study was to demonstrate a correlation between two important quantitative parameters (surface area and mean pore size), as obtained with independent methods of pore size evaluation based on SAXS and nitrogen physisorption experiments. Our results confirm that both approaches provide similar data, regardless of the methods' different underlying concepts.

While the evaluation of the SAXS data using the CLD approach does not require assumptions about the geometrical shape of the pores and walls, it does not allow a simple interpretation of the CLDs' maximum. The mesopore volume obtained from nitrogen adsorption experiments is required for quantitative interpretation of the CLDs, providing the mean mesopore size and specific surface area. Using the Porod length in addition to the pore size, even the wall size can be derived from SAXS data (which cannot be obtained by sorption or mercury intrusion analysis). Our results will be helpful to users of physisorption analysis, which depends on the evaluation method (BJH or NLDFT), selected pore geometry and the chosen isotherm branch. For the adsorbents studied in this work the NLDFT analysis with a cylindrical pore model was found to be most suitable. The presented analysis is not limited to these adsorbents, which are ideally suited to study disordered mesoporous systems due to their reproducible characteristics. The employed particles exemplarily illustrate the diversity of issues that have to be addressed.



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