Induced Breakdown Spectroscopy (LIBS) is also an attractive technique for developing a field-deployable sensing system, but such a device is yet to be demonstrated.\(^{4,9}\) On the other hand, electroanalytical devices require simple instrumentation that can be consolidated into a small footprint due to advances in microelectronics, while generating reproducible and specific signals towards electroactive analytes. Electroanalysis can thus be exploited to develop portable analytical tools using sensitive and inexpensive sensors that offer attractive opportunities for diverse decentralized forensic applications, ranging from ‘alternative-site’ testing (e.g., at a crime scene) to police-station screening.\(^{4,4}\) Recently, we demonstrated a protocol based on voltammetry of microparticles (VMP) (formerly known as abrasive voltammetry) for detecting GSR with screen printed sensors.\(^{11}\) However, this technique does not involve a wearable device, and still mandates the use of aqueous media and related liquid handling for detection, making the process somewhat cumbersome. An all-solid-state wearable sensor could provide a suitable, robust solution to this limitation.

Two major challenges confound the development of an all-solid-state wearable forensic sensor: (i) the first seventy-two hours are the most critical period in forensic investigations as potential evidence not collected initially is often lost;\(^7\) rapid
sample collection is thus a crucial step.\textsuperscript{2,11,12} (ii) Many electrochemical techniques mandate the use of a solvent electrolyte. This is a major inconvenience as liquid handling systems can suffer from problems associated with leakage and contamination. Hence, a solid-state electrolyte, incorporated onto the wearable substrate, can circumvent the need for carrying additional aqueous reagents, and facilitate rapid decentralized forensic investigations.

This article describes an innovative approach that leverages fingertip sensors for rapid on-site detection of explosives and gunshot residue (GSR). The new single-use wearable fingertip sensor, called a \textit{Forensic Finger}, includes an entire electrochemical cell (electrode contingent + solid-state electrolyte) fabricated on stretchable and flexible finger cots (Fig. 1A). The electrode contingent is fabricated on the tip of a finger cot using well-established screen printing technology. The new concept builds upon our expertise in printed, wearable sensors\textsuperscript{13} and electroanalysis of forensic samples.\textsuperscript{14,15} Wearable electronic devices have received tremendous attention over the last decade. Researchers have successfully developed electronic textiles for monitoring vital physiological parameters, such as heart rate, body temperature, ECG and patient movement,\textsuperscript{14,15} sweat rate\textsuperscript{16} and sweat electrolytes.\textsuperscript{17,18} Epidermal sensors have also recently gained importance with groups demonstrating tattoo-based devices for monitoring physiologically-relevant physical\textsuperscript{19} and chemical\textsuperscript{20} parameters. However, a wearable chemical forensic device for detecting explosives and GSR is yet to be demonstrated.

For simple and reliable sampling the new printable \textit{Forensic Finger} utilizes the VMP method. VMP involves mechanical transfer of materials directly onto the surface of a solid electrode followed by voltammetric measurements of the collected sample.\textsuperscript{21} The advantages associated with this sampling method include convenience of qualitative determination of sparingly soluble and insoluble species, small sample requirements and application to a variety of solid compounds for electroanalysis.\textsuperscript{22–24} To obviate the need for an aqueous electrolyte, we synthesize a solid-state ionogel, which is cast directly onto the tip of a finger cot. Ionogels are defined as solid or gel-like inorganic materials that endow room temperature ionic liquids (RTILs) with structure and dimensional capability.\textsuperscript{25–28} These represent attractive electrolyte materials owing to their low cost, mechanical flexibility and ionic conductivity.

Following the fabrication of the \textit{Forensic Finger}, the user adorns the electrode-printed finger cot on the index finger and the ionogel-modified finger cot on the thumb (Fig. 1A). To investigate a surface for possible GSR/explosives residues, the user gently abrades the index finger – containing the finger cot with the printed electrodes – on the surface (Fig. 1B) and then brings it in contact with the ionogel-coated thumb to complete the electrochemical cell (Fig. 1C). The sample is then analyzed using rapid square wave voltammetry with a field-portable electrochemical analyzer. The complete process can be carried out independently by the user within four minutes.

This printable fingertip sensor was characterized for the detection of GSR (from live bullet casings) and 2,4-dinitrotoluene (DNT) powder residues. Detailed studies demonstrate the high specificity of the \textit{Forensic Finger} sensor towards the target analytes, the stability of the ionogel, and the robustness of the system towards mechanical stress. Finally, the \textit{Forensic Finger} was employed for on-site detection of GSR at a local firing range. The new forensic tool thus aims to support on-site criminal investigations, by rapidly identifying suspected explosive or gunshot residues (without a detailed quantitation). Its attractive analytical performance, illustrated in the following sections, during laboratory and in-field testing, along with its ergonomics, low-cost, and robustness, opens up new avenues in wearable devices for decentralized crime scene investigation.

\section{Materials and methods}

\subsection{Reagents and materials}

1-Ethyl-3-methylimidazolium tetrafluoroborate (C\textsubscript{2}mimBF\textsubscript{4}), 2,4-dinitrotoluene (DNT) and poly(ethylene glycol) diacrylate (PEGDA, Mw = 700) were purchased from Sigma-Aldrich (St. Louis, MO). Irgacure 2959 (initiator) was purchased from BASF Vandalia (Greenville, OH). Nitrile Finger Cots (4404L) were obtained from Tech Med Services Inc. (Hauppauge, NY). Remington UMC Target 45 automatic ammunition (containing 16–82\% copper, 14–79\% lead, and 0.1–2\% antimony) was
purchased from P2K shooting range (El Cajon, CA), and was used to obtain GSR samples (deposited in the shooting range) for laboratory-based experiments. Conductive Ag/AgCl (E2414), carbon (E3449), and insulator inks (E6165) were procured from Ercon Inc. (Wareham, MA) and a transparent dielectric ink (5036) was obtained from DuPont Inc. (Wilmington, DE).

All laboratory-based electrochemical measurements were performed using a CH Instruments (Austin, TX) model 630C electrochemical analyzer while a portable CH Instruments model 1230A electrochemical analyzer was used for field-based GSR assessment.

2.2 Fabrication and detection protocol for Forensic Finger

The sensors were fabricated using an MPM 3PM semi-automatic screen printer (Speedline Technologies, Franklin, MA). The sensor patterns were designed in AutoCAD (Autodesk, San Rafael, CA) and outsourced for fabrication on 75 μm-thick stainless steel stencils (Metal Etch Services, San Marcos, CA). A separate stencil pattern was created for each layer (Ag/AgCl, carbon, insulator). Prior to screen printing the sensors, the finger cots were stretched over an alumina substrate to provide a flat surface for high resolution printed electrodes. They were secured using polyester tape. The first step in the sensor fabrication process involved the printing of a layer of transparent dielectric ink. This layer was printed to impart further mechanical resiliency to the underlying finger cot and the electrode system. This was followed by printing layers of Ag/AgCl, carbon, and finally a transparent dielectric ink to define the active electrode area. Following each routine, the ink was cured at 90 °C for 10 min. The contacts for the sensor interface to the electrochemical analyzer were obtained by screen printing Ag/AgCl on a flexible PET substrate, which was subsequently cured at 90 °C for 10 min. The Ag/AgCl-coated PET substrate was later cut into rectangular strips and fixed to the printed sensor on the finger cots using conductive silver adhesive (MG Chemicals, Ontario, Canada). The conductive adhesive was cured at 65 °C for 10 min.

The ionogel was synthesized according to a reported method. In brief, 20 wt% PEDGA and 2 wt% initiator were mixed with C2mimBF4. The composition was sonicated for 30 min to obtain a uniform mixture. Later, 10 μL of the mixture was spread over 1 × 1 cm2 area of the finger cot (stretched and attached to an alumina substrate, similar to the screen printing step) and irradiated with a UV light using a PortaRay 400R curing system (Uvitron International, Inc., West Springfield, MA) for 30 s, leading to photo-crosslinking of the PEGDA to obtain the ionogel. Fig. 1A shows the actual photo of both the finger sensor and the ionogel.

The finger cot containing the printed sensor was worn on the index finger and the ionogel-coated finger cot was worn on the thumb of the same hand for the detection of GSR or explosives (Fig. 1A). The index finger (with printed sensor) was abrasively rubbed over a surface (possibly containing the analyte powder) in a manner which allowed some of the powder to be mechanically transferred onto the active area of the sensor (Fig. 1B). For GSR analysis the Forensic Finger was abrasively rubbed over Remington UMC Target 45 automatic ammunition, on which GSR was present. In the case of explosives detection, the sensor was abraded in a similar fashion over a DNT powder (as received form the manufacturer). Later, the thumb (with ionogel) was brought in contact with the index finger (Fig. 1C) to achieve a complete electrical circuit. Each Forensic Finger was used for one-time analysis. Separate sensors were used for the detection of DNT and GSR.

2.3 Square-wave anodic stripping voltammetry

Square Wave Stripping Voltammetry (SWSV) was employed to characterize the electrochemical signature of GSR. A potential of −0.95 V was applied for 120 s, and a scan to a final potential of 0 V vs. Ag/AgCl was performed. An accumulation time was implemented for deposition of metal ions present in GSR alongside metallic species. Square-Wave Voltammetry (SWV) was employed to characterize the electrochemical signature of DNT. The voltammograms were scanned from an initial potential of 0 V to a final potential of −1.75 V vs. Ag/AgCl. All scans were performed at a frequency of 25 Hz, an amplitude of 25 mV, a potential step of 4 mV and using the ionogel described in Section 2.2.

3 Results and discussion

In this work, GSR and DNT were electrochemically analyzed at a bare carbon electrode, screen-printed onto a disposable finger cot substrate. Fig. 1 outlines the sequence for sampling and analysis at these new Forensic Finger sensors. In Fig. 1A, we observe the three electrode cell printed onto the disposable finger cot worn on the index finger. The working and counter electrodes are comprised of carbon ink while the reference electrode is comprised of Ag/AgCl ink. The fabrication of this three-electrode cell is discussed in Section 2.2. We also observe the ionogel electrolyte, which is immobilized upon a finger cot worn on the thumb. Fig. 2B illustrates the abrasive sampling method which involves ‘swiping’ the index-finger electrode over the surface of interest, transferring the target sample directly upon the working electrode, which is then immediately ready for analysis. This ‘swiping’ protocol coupled with analysis is described in Section 1 and labeled voltammetry of micro-particles (VMP). By placing the ionogel-electrolyte thumb in direct contact with the three-electrode index finger, the
3.1 Specificity of Forensic Finger toward GSR and DNT

We examined the specificity of the Forensic Finger toward both GSR and DNT compared with VMP of other surfaces to ensure that the voltammetric signals are due to the target components and not other contaminants that may be routinely encountered. These control surfaces were obtained from random objects in the laboratory, and no attempt was made to clean or alter them. In Fig. 3A–E, we examine the specificity of the system for the anodic scan comparing a GSR-rich surface with other surfaces upon which potential contaminants could be immobilized. Fig. 3C shows SWSV for the oxidation of species found in GSR samples. Three voltammetric signals are observed upon swiping the GSR-rich surface. The signal at $-0.6 \text{ V}$ is attributed to Pb, the signal at $-0.4 \text{ V}$ is attributed to Sb, and the signal at $-0.2 \text{ V}$ is attributed to Cu, as observed in Fig. 2A. Fig. 3A, B, D and E display VMP signals of wooden, plastic, paper and metal surfaces, respectively. A featureless baseline is observed for samples from each of these control surfaces, clearly indicating the absence of false response and substantiating that the voltammetric fingerprint observed in Fig. 3C is due to the presence of GSR. These specificity tests outline the suitability of this protocol for the detection of GSR in forensic scenarios.

Similarly, in Fig. 3A’–E’), we demonstrate the specificity of the Forensic Finger in the identification of DNT powder. For example, Fig. 3C’ displays reductive SWV recorded following swiping of a DNT powder sample. The distinctive reduction signals of DNT are observed at potentials $-0.9 \text{ V}$, $-1.2 \text{ V}$ and $-1.6 \text{ V}$, corresponding to the stepwise reduction of the nitro-groups to hydroxylamine groups and further reduction to an amine, as previously discussed in Section 3. This voltammetry can be compared to the featureless responses obtained for samples of wooden, plastic, paper and metal surfaces.

**Fig. 3** Specificity tests for the Forensic Finger toward analysis of GSR- and DNT-rich surfaces. Voltammetric response of the Forensic Finger at (A and A’) wooden; (B and B’) plastic; (C) GSR-rich; (C’) DNT-rich; (D and D’) paper and (E and E’) metal surfaces.
provided in Fig. 3A, B, D and E, respectively, which again indicates the absence of false signals. Based on the data represented in Fig. 3, it is clear that the Forensic Finger is well suited for field-based analysis of various security-related compounds.

3.2 Examination of stability of ionogel for detection of GSR and DNT

The advantages of utilizing ionogels as electrolytes for wearable electrodes are outlined in Section 1. One of the most significant advantages of the use of an ionogel electrolyte is the thermal and kinetic stability of this media due to the negligible vapor pressure of the ionic liquid. In order to fully evaluate this with respect to the Forensic Finger, we examined the ionogel’s performance on the day of fabrication (Day 1), and 6 days thereafter (Day 7), to evaluate stability and shelf-life. The results of this study are outlined in Fig. 4. Fig. 4A & B display the results for examination of the GSR electrochemical signature corresponding to Day 1 and Day 7 after fabrication, respectively. A featureless baseline is obtained at both time intervals for the ionogel alone (black line). This substantiates the ionogel’s stability over this period. We also observe a clear voltammetric fingerprint for GSR sampling (red line) for Days 1 and 7. The three voltammetric signals corresponding to Pb, Sb and Cu, observed in previous sections, are clear for each period, albeit the levels of the species present vary from scan to scan. This reflects the limited control over the levels of sample that are transferred using the swipe sampling technique. However, this protocol is offered as a rapid field-screening tool, leading to a distinct voltammetric signature for suspected powders whereby a threshold level is set for the presence or absence of the target analyte, and no attempt at quantification is made.

The stress applied to the electrode involved iterations of opening and closing a fist, while wearing the finger cot electrode, as shown in Fig. 5A (open) and B (closed). Both GSR and DNT were sampled after applying mechanical stress iterations to the sensor. A finger cot electrode was subject to 10 flexions of the wearer’s hand, after which GSR was sampled. A voltammetric scan was then taken of the GSR sample and the result is

3.3 Stress study to examine strength of Forensic Finger

The Forensic Finger is presented as a wearable sensor suitable for field-deployable analysis. Therefore, the sensor itself must be resilient against the movements of the wearer. In this study, we examined the effects of mechanical stress upon the response of the electrode system for the detection of both GSR and DNT.

The stress applied to the electrode involved iterations of opening and closing a fist, while wearing the finger cot electrode, as shown in Fig. 5A (open) and B (closed). Both GSR and DNT were sampled after applying mechanical stress iterations to the sensor. A finger cot electrode was subject to 10 flexions of the wearer’s hand, after which GSR was sampled. A voltammetric scan was then taken of the GSR sample and the result is
shown in Fig. 5C (black). A second finger cot electrode was subject to 50 flexions of the wearer’s hand, after which GSR was again sampled. Subsequent voltammetry was implemented on the sample and the response is also displayed in Fig. 5C (red). From an inspection of these scans, one can notice that the distinct electrochemical signature for GSR does not appear to be affected by the repeated mechanical stress upon either of the electrodes, regardless of flexion number. There is negligible change of the GSR signature with increasing mechanical stress iterations (10-black and 50-red), underscoring the robust nature of the electrode. A similar experiment was performed utilizing DNT as the target analyte, and the results are provided in Fig. 5D. As with the GSR, negligible degradation of the DNT profile was observed with increasing mechanical stress for varying iterations (10-black and 50-red). The voltammetric fingerprint for each species is consistent with each stress evaluation, substantiating the stability and practicality of this fingertip electrode as a wearable sensor in a variety of practical scenarios.

3.4 In-field analysis of Forensic Finger toward detection of gunshot residue

A study was executed at a shooting range to examine the application of the Forensic Finger in a real-life scenario involving GSR detection. The effect of the VMP technique for the detection of GSR over different surfaces was examined, as well as variations in voltammetric GSR fingerprints from subjects who handled a firearm. All the studies were performed using a portable electrochemical analyzer interfaced with a notebook computer, as displayed in Fig. 6A. The first surface was sampled outside the shooting range, where trace GSR may be found, but where no firearms were being discharged. The voltammetry obtained for this sample with the fingertip sensor is shown in Fig. 6B (black) and displays a relatively featureless baseline within the scope of the experiment. A trace Cu signal, observed at −0.15 V, may be due to the transport of GSR particles outside of the range facility. The second sample was taken over a wooden surface within the shooting lanes of the range, and is also shown in Fig. 6B (red). This scan displays a significant increase in the levels of GSR, as expected from a GSR-rich environment. Two voltammetric signals are observed at potentials −0.6 V and 0 V, and are attributed to Pb and Cu, respectively. A clear signal is not observed for Sb, however, contributions from Sb are indicated by the shift of the Cu peak potential to a more positive value.11 This voltammetry demonstrates the potential use of the Forensic Finger in a scenario whereby a more GSR-rich environment at a crime scene can be identified, signifying the discharge of a firearm in one particular location. The ability of the VMP technique to detect GSR from the hand of an individual, before and after handling a firearm, has also been investigated. Samples were obtained from a subject at different instances during the experimental process: in the laboratory, prior to any contact with GSR, named N – no contact, and having handled and loaded the firearm, named L – loading. These control scenarios were sampled from two different subjects, and the results are shown in Fig. 6C and D. Fig. 6C illustrates the control samples taken from one subject’s right hand, and Fig. 6D displays the samples taken from a second subject’s right hand. The N – no contact voltammetry (black) displays a featureless baseline within the scope of the experiment, indicating the absence of any GSR-relevant components on the subject’s hands. The L – loading voltammetric response (red) displays two distinct signals at −0.6 V and 0 V which are attributed to Pb and Cu (but with contributions from Sb as previously outlined), respectively. The Pb and Cu signals are similar and consistent with those observed in Fig. 6B and as before, display a significant fingerprint for GSR when compared to the ‘no contact’ scenario. The increase in these signals is consistent over two different subject samples and demonstrates that GSR can easily be transported from the surface of a firearm and ammunition to a subject merely by handling and loading. Similar voltammetric fingerprints for these control scenarios have been reported at screen-printed electrodes utilizing a liquid aqueous electrolyte.11 Variations in the current output of the signatures also demonstrate that sampling can vary, and different amounts of GSR can be obtained at different times. However, the aim of this study is to demonstrate a rapid screening tool, and it is clear that the variation in voltammetry prior to and following handling a firearm is dramatically different. The Forensic Finger...
The Forensic Finger concept thus represents a promising new avenue towards the on-site detection of GSR.

4 Conclusions

We have demonstrated the fabrication and characterization of a wearable fingertip sensor – Forensic Finger – for field-deployable, on-the-spot analysis of GSR and explosive agents. The new concept offers a convenient, integrated sampling and analysis routine, which can be performed within minutes, and obviates the necessity for liquid handling to realize a complete, user-friendly device. The Forensic Finger consists of electrodes, screen printed upon a stretchable finger cot substrate and is complemented with a conductive, flexible ionogel electrolyte. Sampling is implemented by utilizing the simple and efficient VMP method, whereby target analytes are mechanically transferred directly onto the electrode surface via swiping the sensor over the area of interest. The Forensic Finger exhibits noteworthy sensitivity and selectivity toward both GSR and DNT. Studies have demonstrated that the ionogel electrolyte is stable over a week-long period. We demonstrate the robustness of the three-electrode Forensic Finger sensor through mechanical stress studies and illustrate that the characteristic voltammetry of both GSR and DNT is retained. The integrated sampling and analysis steps, along with the removal of liquid handling and rapid square-wave voltammetry, ensure results within a four minute time frame. We have demonstrated the practical application of this fingertip sampling/detection system by presenting the distinct voltammetric response for GSR in a ‘GSR-rich’ environment as well as the voltammetric fingerprint of GSR immobilized from the hand of a subject subsequent to the handling of a firearm. The new concept holds considerable promise as a portable, field-deployable screening method aimed at the rapid identification of a security threat or providing forensic evidence from either firearms or explosives (without detailed quantitative information). We anticipate future integration of the controlled electronic backbone in the form of a wristband, wristwatch, or ring. With the rapid development of wireless communications, the transmission of results to a smartphone or centralized database would be of substantial utility to on-site forensic investigations.

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