

Bimetallic dendrimer-encapsulated nanoparticles as catalysts: a review of the research advances

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Bimetallic dendrimer-encapsulated nanoparticles (DENs) are important materials, because they have demonstrated improvement in performance compared to the monometallic DENs in many systems when they are used as catalysts. This *tutorial review* focuses on the recent research advances in bimetallic DENs with respect to their synthesis, characterization, and applications as catalysts. Bimetallic DENs can be made mainly *via* three routes: co-complexation, sequential loading, and partial displacement. The research in bimetallic DENs has been significantly promoted by the advancement of characterization instruments. The performances of bimetallic DENs as homogeneous and heterogeneous catalysts in organic synthesis have been compared with both monometallic DENs and their physical mixtures. It is concluded that the synergistic electronic effect in bimetallic nanoparticles enhances their catalytic activities.

Introduction

Dendrimers are a special class of hyperbranched polymers that emanate from a central core with repetitive branching units, thus having a special molecular structure and controllable size.¹ A variety of dendrimers with different chemical characteristics have been synthesized in the past 20 years;^{2,3} however, commercial applications of these materials have not yet been well explored. Many of the potential applications include catalysis,⁴ drug delivery,⁵ energy transfer,⁶ molecular recognition,⁷ and papermaking retention,⁸ which are anticipated to be promising due to the three important properties of

dendrimers, namely, the large number of end groups, the functionable cores and the nanoporous nature of the interior at higher generations.⁹ Among the main potential applications of dendrimers, catalysis stands out as one of the most promising, because dendrimers offer a unique opportunity of combining the advantages of homogeneous and heterogeneous catalysis whilst yet retaining the well-defined molecular features required for a fully detailed analysis of the catalytic happenings. It is now possible for dendrimers to keep a much better control of the number, shape, and structure of the catalytic sites and their microenvironment.

The emergence of nanotechnology for making metal nanoparticles is providing new opportunities for a potential revolution in the field of catalysis. Dendrimers are particularly attractive hosts for catalytically active metal nanoparticles. The dendrimer-templated formation of nanoparticles can be realized *via* two methods: the encapsulation of particles in the internal cavity of a dendrimer, and the formation of particles surrounded by dendrimer branches.^{10–12} In the case of amine-

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terminated poly(amidoamine) (PAMAM), the stronger basic nature of the surface primary amine ($pK_a = 9.23$) compared to that of the interior tertiary amine ($pK_a = 6.30$)¹³ may lead to the formation of nanoparticles surrounded by a complexation of metal ions with dendrimeric surface amine groups.^{3,14} However, dendrimers with non-complexing functional groups, such as hydroxyl groups¹⁵ and quaternized amine groups,¹⁶ or by adjusting the solution pH to selectively protonate the peripheral amine¹⁷ are generally favored for forming dendrimer-encapsulated nanoparticles (DENs). The preparation technique for DENs *via* dendrimer templates has at least five potential advantages:^{1,18} (1) bearing fairly uniform composition and structure, dendrimer templates themselves yield well-defined nanoparticle replicas; (2) nanoparticles are stabilized by encapsulation within dendrimers, and therefore they do not agglomerate during catalytic reactions; (3) the nanoparticles are retained within the dendrimers primarily by steric effects and therefore a substantial fraction of their surface is unpassivated and available to participate in catalytic reactions; (4) the dendrimer branches can be used as selective gates to control the access of molecules (substrates) to the encapsulated (catalytic) nanoparticles; and (5) the dendrimer periphery can be tailored to control the solubility of the hybrid nanocomposite and used as a handle to facilitate linking to surfaces and other polymers.

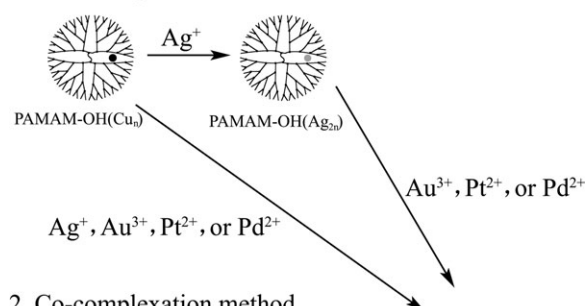
In the 1970s, an idea of combining two different metals such as Au and Pd in the same nanoparticle to compose a catalyst was proposed.¹⁹ Thereafter, the idea has been further developed by Toshima's group who used poly(*N*-vinyl-2-pyrrolidone) (PVP) to stabilize 1–3 nm bimetallic PdAu nanoparticles. When such bimetallic nanoparticles were used for the selective partial hydrogenation of 1,3-cyclooctadiene, they exhibited an enhanced catalytic activity compared to the monometallic mixtures of Pd and Au nanoparticles, and extended X-ray absorption fine structure (EXAFS) spectroscopy analysis indicated that the Pd atoms were preferentially on the surface of the particles. However, attempts to make core/shell structures by successive reduction of Au and Pd salts led to dispersions containing mixtures of monometallic Au and Pd nanoparticles.²⁰

Following up the prospect of dendrimers as templates for the formation of inorganic nanoparticles, various metal nanoparticles have been successfully prepared.²¹ Although most of the previous studies have been confined to the 'monometallic' nanoparticles, bimetallic nanoparticles composed of two different metal elements have drawn greater interest in the field of catalysis than monometallic ones. This is because bimetalization would make it possible not only to obtain catalysts with improved catalytic activity but also to create new types of catalysts which may not be achieved by monometallic catalysts.²² For this reason, this review has focused on the advancement of bimetallic DENs as catalysts, and has emphasized the most recent work with respect to the methods of syntheses, characterization and catalytic applications of bimetallic DENs.

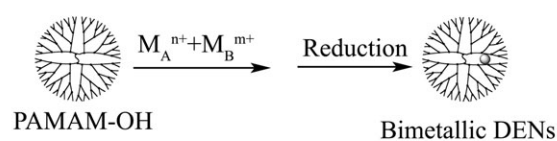
Syntheses of DENs

The successful syntheses of bimetallic DENs catalysts are the key progress made recently in this field. Scheme 1 is the schematic illustration of the three different approaches for

1. Partial displacement reaction method



2. Co-complexation method



3. Sequential loading method



Scheme 1 Schematic representation of three synthetic routes to bimetallic DENs.

preparing such materials: co-complexation, sequential loading, and partial displacement routes.¹⁸

Bimetallic alloys consisting of Pd and Pt had been prepared *via* the co-complexation route using K₂PdCl₄ and K₂PtCl₄ complex ions and the G4-OH dendrimer.^{15,23} The resulting PdPt bimetallic DENs were water-soluble, are stable for over one year in solution, and are nearly monodisperse in size. Bright-field, high-resolution transmission electron microscopy (HRTEM) indicated that G4-OH[(Pd)₃₀(Pt)₁₀] DENs were 2.1 ± 0.6 nm in diameter, which is significantly larger than the value of 1.1 nm calculated for a face-centered cubic packed PdPt particle. The investigation of monometallic Pd and Pt DENs also revealed a discrepancy between the calculated and experimentally determined diameters,²⁴ and the rationale of this is still not well understood. It is possibly caused by the steric constraints within the dendrimeric interior that lead to particles having unusual shapes. Single-particle X-ray energy dispersive spectroscopy (EDS) could verify the ratio of K₂PdCl₄ and K₂PtCl₄ used to prepare the particles. For example, large-area DENs analysis of G4-OH[(Pd)₃₀(Pt)₁₀] DENs indicated that the atomic percentages are 74% Pd and 26% Pt. Transmission electron microscopy (TEM) micrographs of G5-Q(Ru₅Rh₅) DENs are shown in Fig. 1. The microscopy demonstrates that the particle size is uniform. The formation of closely monodispersed nanoparticles suggests the effectiveness of dendrimers acting as both nanoreactors for the preparation of nanoparticles and as nanoporous stabilizers for the prevention of aggregation. Specifically, in Fig. 1(b), standardless analysis of the metal composition, bimetallic nanoparticles with a diameter of around 1 nm were observed.²⁵ Scott *et al.*¹⁶ prepared PdAu bimetallic DENs and the

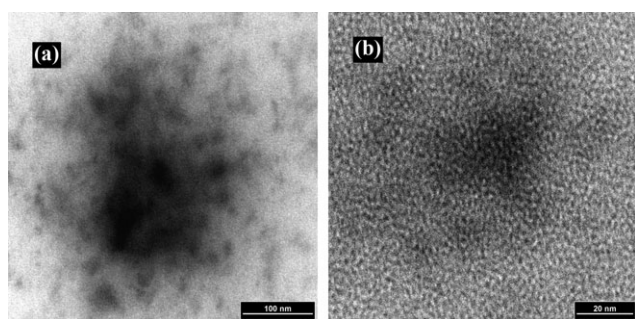


Fig. 1 TEM images of bimetallic G5-Q(Ru₅Rh₅) nanoparticles. The bimetallic G5-Q(Ru₅Rh₅) solution: total metal concentration was 0.74 mM and total metal/G5-Q molar ratio 37 : 1. A small amount of the bimetallic G5-Q(Ru₅Rh₅) solution was placed on a carbon-coated copper grid and dried naturally.

technical route is also similar to that for the PtPd bimetallic nanoparticle alloy system. Moreover, Liu *et al.*,²⁶ Chung and Rhee,²⁷ and Wilson *et al.*²⁸ also reported the syntheses of PtRu, PdRh, and AuAg bimetallic DENs alloy systems *via* the co-complexation route as well as the characterizations of these systems.

Although alloy-type bimetallic nanoparticles have been known for a long time, Schmid's group were the first to report the synthesis of core/shell bimetallic nanoparticles, the core/shell structure being demonstrated using HRTEM and EDS microanalyses.²⁹ As a general rule, the sequential loading method is appropriate for the preparation of core/shell bimetallic DENs. For example, Crooks and co-workers had synthesized [Au](Pd) core/shell nanoparticles by selectively reducing PdCl₄²⁻ onto G6-Q₁₁₆(Au₅₅) seeds using H₂.¹⁶

Representative HRTEM micrograph and particle-size distribution analyses for G6-Q₁₁₆(Au₅₅), G6-Q₁₁₆[Au₅₅](Pd₉₅), and G6-Q₁₁₆[Au₅₅](Pd₄₅₅) DENs synthesized by the sequential loading method¹⁶ showed that the average particle sizes for these materials are 1.3 ± 0.3, 1.8 ± 0.5, and 2.3 ± 0.4 nm, respectively, which are very compatible with the calculated values of 1.2, 1.8, and 2.6 nm, respectively. EDS indicated that all the [Au](Pd) core/shell nanoparticles were bimetallic, with the compositions similar to the ratio of PdCl₄²⁻ and Au⁰ used to prepare the DENs. Bimetallic DENs having a Pd core and an Au shell can also be prepared using Pd DEN seeds and H₂ or ascorbic acid to reductively deposit the Au shell. Moreover, Xie *et al.*³⁰ synthesized dendrimer-stabilized PtCu bimetallic nanoparticles, and attenuated total reflection infrared spectroscopy (ATR-IR) spectra of CO on the bimetallic nanoparticles show a prominent vibrational band around 2171 cm⁻¹, indicative of a terminally adsorbed CO dicarbonyl species on the

Cu⁺ sites. The absence of an IR band for CO adsorption on Pt suggests a Pt core and Cu shell structure for these PtCu nanoparticles.

Selective extraction strategies have been used to distinguish the surface compositions of bimetallic DENs. The idea is that [Au](Ag) core/shell DENs (having a Ag oxide layer on their surface) should selectively extract in the presence of an *n*-alkanoic acid and [Ag](Au) core/shell DENs should selectively extract in the presence of an *n*-alkanethiol.³¹ Table 1 shows a summary of the extraction results for AuAg alloy DENs formed by the co-complexation method as well as for [Au](Ag) and [AuAg alloy](Au) core/shell DENs formed by the sequential loading method. This provided a means for analyzing the composition of the shell. UV-Vis, TEM, and EDS were also used to characterize the bimetallic DENs before and after extraction and has shown that the extraction step did not alter the size or composition of the bimetallic nanoparticles.²⁸

However, the large standard potential of the aurate ion (+1.00 V vs. NHE) makes the preparation of PtAu bimetallic DENs more challenging.³² Aqueous mixtures of platinum(II) and gold(III) chloride salts are thermodynamically unstable, and gold(III) can rapidly oxidize the Pt(II) complexes appropriate for binding to dendrimer amine groups. Further, Au(III) is not stable in the presence of hydroxyl-terminated dendrimers, as it can oxidize the hydroxyl groups (forming larger Au⁰ nanoparticles) in the absence of an additional reducing agent.³³ To minimize these effects, Chandler's group³² prepared G5-OH(Pt₁₆Au₁₆) *via* the 'Cu exchange' method: Cu nanoparticles were initially prepared under N₂ inside the G5-OH PAMAM dendrimer, and oxygen-free solutions of K₂PtCl₄ and HAuCl₄ were prepared, mixed, and immediately added to the Cu nanoparticles (under nitrogen), utilizing the Cu⁰ nanoparticles as an *in situ* reducing agent for both Pt and Au. Fig. 2 shows the UV-Vis spectra of G5-OH(Pt₃₂), G5-OH(Au₃₂), and G5-OH(Pt₁₆Au₁₆) in solution. The bimetallic Pt₁₆Au₁₆ spectrum was generally similar to the spectrum of the Pt-dendrimer nanoparticles and the Au-plasmon band around 530 nm was not present. There was also a very weak shoulder at around 600 nm that correlates very well with the visible ligand-field transitions in Cu(II)-dendrimer complexes,¹⁸ which can be due to the presence of larger Au agglomerates.

Preparation of mixed-metal intradendrimer nanoparticles by partial displacement is a straightforward extension of the total displacement approach for forming bimetallic nanoparticles. For example, if less than a stoichiometric amount of single-metal Ag⁺, Au³⁺, Pd²⁺, or Pt²⁺ is added to a G6-OH(Cu_n) solution, or if less than a stoichiometric amount of Au³⁺, Pd³⁺, or Pt²⁺ is added to a G6-OH(Ag_{2n}) solution it is

Table 1 Summary of extraction results for AuAg alloys and [Au₅₅](Ag_n) and [Au_{27.5}Ag_{27.5}](Au_n) core/shell DENs. Reprinted with permission from ref. 28. Copyright 2005 American Chemical Society

Extractant/DEN	RSH/BH ₄ ⁻ hexane	RCOOH hexane	RCOOH/BH ₄ ⁻ hexane
Au	Yes	No	No
Au _n Ag _{55-n}	Yes	Yes ^a	No
[Au ₅₅](Ag _n)	Yes	Yes	No
[AuAg] ₅₅ (Au _n)	Yes	No	No

^a No extraction for *n* = 41 or 55.

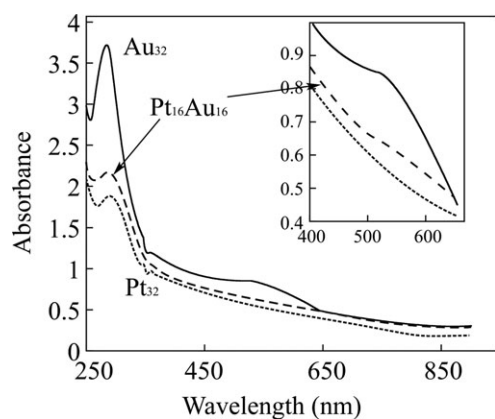


Fig. 2 UV-Vis spectra for Pt₃₂ (···), Au₃₂ (—), and Pt₁₆Au₁₆ (--) dendrimer-stabilized nanoparticles in solution. Reprinted with permission from ref. 32. Copyright 2004 American Chemical Society.

possible to form AgCu, AuCu (AuAg), PdCu (PdAg), or PtCu (PtAg) bimetallic DENs, respectively.^{18,34}

In a summary, the major advantage of dendrimer-stabilized bimetallic catalysts is that such catalysts facilitate compositional and structural control greater than compared to traditionally prepared bimetallic catalysts.³⁵ The major research regarding bimetallic DENs is summarized in Table 2.

Characterizations of DENs

The advancement of DEN technology relies extensively on the progress in nanotechnology-related instrumentation analysis. It has been fairly well observed that one's knowledge of the mechanisms of both the formation of DENs and their roles in catalytic reactions is improved by understanding the relationship of composition–structure–function,^{29,36,37} because most of the catalytic reactions are compositionally- and structurally-sensitive. Hence methods to gain more insight into composition–structure aspects are highly desirable.

The electron and atomic force microscopy techniques, such as HRTEM and atomic force microscopy (AFM), can provide qualitative understanding of the structure and morphology of DENs. For example, the HRTEM method enables one to distinguish core/shell structure on the basis of observing different lattice spacing. On the other hand, AFM provides a vertical height measurement that complements the lateral dimension measurement from HRTEM.

X-Ray methods are widely used in a variety of structural and compositional analyses of DENs. X-Ray methods have characterized mainly bimetallic nanoparticles and include X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), EDS and EXAFS *etc.* The commonly available XRD technique for structural analysis of bimetallic DENs may not provide real structure information. It lacks the ability to identify short-range ordering and periodicities on single crystals or polycrystals; therefore, the conclusions about the structure of DENs cannot be simply drawn from XRD. XPS is a surface-sensitive technique, and it is more suitable for looking at the surface behavior of DENs and synergistic effects. EDS can examine the variations of bimetallic composition of DENs; in particular, it can be possible to determine

exactly the bimetallic composition of DENs in the range of around 2 nm in size assisted by scanning transmission electron microscopy (STEM) microanalysis.¹⁵

The selective extraction method is a new tool for characterizing the chemical compositions and structures of DENs in the size range of around 2 nm. This is also the only method that has demonstrated effectiveness for distinguishing between core/shell and alloy nanoparticles in this size range.^{28,38} The selective extraction strategy may have potential use for the purification of bimetallic nanoparticles. It can be anticipated that under certain conditions alloy nanoparticles may be efficiently separated from core/shell particles or from monometallic nanoparticles that may have formed during the reduction step.

In addition to the above-described methods and instruments, UV-Vis and ATR-IR are also important instrumentations for characterizing the bimetallic structure of DENs. More information with respect to the characterization techniques is summarized in Table 3.

Applications in catalysis

Bimetallic DENs used as catalysts have found many applications, and the research arena has now progressed beyond the synthesis of nanoparticles. As one might expect, the primary application for metallic nanoparticles includes two different types of catalysis: homogeneous and heterogeneous. Crooks and co-workers have previously distinguished the two by referring to DENs dissolved in solution as homogeneous catalysts, and those attached to a support as heterogeneous ones; we shall also use the same convention for bimetallic catalysis.³¹ Catalysis with bimetallic nanoparticles prepared *via* dendrimer template, in particular the very active oxide-supported ones, is now an expanding area, and a number of new catalytic systems for various reactions, such as catalyzed hydrogenation, CO oxidation, and electrocatalytic O₂ reduction, are now being explored. Here the representative applications are reviewed.

Homogeneous catalysts

More recent investigations have shown that bimetallic DENs were efficient catalysts for the hydrogenation of unsaturated substrates. Crooks and co-worker¹⁵ measured the turnover frequency (TOF) for the hydrogenation of allyl alcohol in water using G4-OH[(Pd)_x(Pt)_{40–x}] DENs at various atomic ratios of Pd and Pt (Fig. 3). The results showed that their ability to hydrogenate allyl alcohol was at higher rates than physical mixtures of monometallic DENs with equal composition. In their optimal composition, these bimetallic composites were more active than Pd- or Pt-only DENs. Such an enhancement observed at PdPt bimetallic nanoparticles of 1–2 nm in diameter was believed to be due to synergistic electronic (ligand) effects.³⁹ The similar experimental results also appeared in the hydrogenation of allyl alcohol when the PdAu bimetallic DEN alloys were used as catalysts,¹⁶ and the maximal enhancement in the catalytic effect was observed for PdAu alloys at 70 mol% Pd. This also was indicative of a synergistic interaction between the Au and Pd atoms. The high activity of PdAu bimetallic nanoparticles can be ascribed

Table 2 Summary of the bimetallic DENs as catalysts

Metal system	Synthetic route ^a	Composition of DENs	Structure of DENs	Average diameter/nm	Catalyzed reaction	Property	Ref.
RuRh	C	G5-Q(Ru _x Rh _y)	Alloy	ca. 1.0	Hydrosilylation Hydrogenation ^c	>98.8% ^b	25
PdAu	C	G6-Q ₁₁₆ (Pd _n Au _{150-n})	Alloy	ca. 1.8	Allyl alcohol	70–200% (m)	16
	S	G6-Q ₁₁₆ [Au ₅₅](Pd _n)	Core/shell	1.8–2.3	Allyl alcohol	30–38% (Pd)	16
	S	G6-OH[Pd ₅₅](Au _n)	Core/shell	2.4–2.9	Allyl alcohol	Precipitation	16
PdPt	C	G4-OH(Pd _x Pt _{40-x})	Alloy	ca. 2.1	Allyl alcohol	30–50% (m)	15
PdPt	C	G4-OH(Pd _x Pt _y)	Alloy	ca. 2.3	1,3-Cyclooctadiene	45–50% (m) ^d	14,23
PdRh	C	G4-OH(Pd _x Rh _y)	Alloy	ca. 2.3	1,3-Cyclooctadiene	75–120% (m) ^d	14,27
PdPt	C,S	Gn-OH(Pd _x Pt _y)	—	—	3,4-Epoxy-1-butene	Enhanced ^e	26
PtRu	C,S	Gn-OH(Pt _x Ru _y)	—	—	3,4-Epoxy-1-butene	Enhanced ^e	26
PdAu PtAu ^g PtCu ^g PtCu	C	G4-NH ₂ (Pd _{27.5} Au _{27.5})	Alloy	ca. 1.8	CO	35 °C (Pd)	17
	TD	G5-OH(Pt ₁₆ Au ₁₆)	Alloy	<3.0	CO	2 (Pt), 8.5 (c)	32
	C	G5-OH(Pt ₂₃ Cu ₂₃)	Alloy	<3.0	CO	2 (Pt)	44
	C	G4-OH[Pt ₄₅](Cu _y)	Core/shell	<3.0	CO	—	30
PdPt PtAu	C	G6-OH(Pd _x Pt _y)	Alloy	ca. 1.8	Reduction O ₂	2.4 (Pt) ^h	47
	E	G4-NH ₂ (Pt _x Au _y)	Alloy	—	O ₂	Good	48
AuAg	C	G6-OH(Au _{27.5} Ag _{27.5})	Alloy	ca. 1.5	Application No	—	28
	S	G6-OH[Au ₅₅](Ag _n)	Core/shell	ca. 1.9	No	—	28
	C,S	G6-OH[AuAg] ₅₅ (Au _n)	Core/shell	1.5–2.7	No	—	28
AgM _i ⁱ	PD	Gn-OH(Ag _x M _i _y)	Alloy	—	No	—	18
	PD	Gn-OH[Ag _x](M _i _y)	Core/shell	—	No	—	18
CuM _i ⁱ	PD	Gn-OH(Cu _x M _i _y)	Alloy	—	No	—	18
	PD	Gn-OH[Cu _x](M _i _y)	Core/shell	—	No	—	18
CuAg	PD	Gn-OH(Cu _x Ag _y)	Alloy	—	No	—	18
	PD	Gn-OH[Cu _x](Ag _y)	Core/shell	—	No	—	18

^a C = Co-complexation, S = Sequential loading, PD = Partial displacement reaction, TD = Total displacement reaction, E = Electrodeposition. ^b The conversion of Si-H. ^c Enhanced percentage in turnover frequency compared to the monometallic DENs and their physical mixture (denoted m) in brackets. ^d The selectivity at the complete conversion of 1,3-cyclooctadiene was higher than 99%. ^e Bimetallic DENs enhanced the catalytic activity of the selective hydrogenation (in some cases) compared with materials prepared from traditional wet impregnation of metal salts. ^f PdAu catalyst prepared using G4-NH₂(Pd_{27.5}Au_{27.5}) lowered temperature of complete (100%) CO conversion compared to that of Pd catalyst prepared via G4-NH₂(Pd₅₅) (in PdAu system), relative rate times of Pt₁₆Au₁₆ to those of Pt₃₂ and co-metallic Pt₃₂ + Au₃₂ (denoted c) catalysts at 100 °C (in PtAu system), and relative rate times of Pt₂₃Cu₂₃ to that of Pt₄₅ catalyst at 60 °C (in PtCu system). ^g PtAu and PtCu alloy catalysts were obtained by removing G5-OH using thermolysis treatment. ^h Relative factor in electrocatalytic activity compared to monometallic Pt DENs in brackets. ⁱ M_i = Au, Pt, and Pd.

to the electronic deficiency of the active surface Pd atoms (required for π back-donation from the coordinated olefin) due to electron transfer to the gold atoms.²⁹

Core/shell bimetallic nanoparticles have received significant attention lately because they are models for the formation of alloys at the Ångström scale, they provide a means for systematic investigation of the electronic properties of catalysts, and they use minimum amounts of precious metals. The hydrogenation of allyl alcohol was examined by using G6-Q₁₁₆[Au₅₅](Pd_n) core/shell DENs as catalysts.¹⁶ For nanoparticles with a sufficiently sized Pd shell (ca. 250 atoms), TOF values were 30–38% higher than those obtained with similar Pd-only DENs (Fig. 4). It should be noted that similar enhancements in catalytic hydrogenation of 4-pentenoic acid have been observed with bimetallic [Au](Pd) nanoparticles stabilized by sodium dodecyl sulfate.⁴⁰

With regard to reactant selectivity, the dendrimer can, in some cases, provide a means for controlling product selectivity via the sterically confined environment within the dendrimer nanoreactor.⁴¹ In the Pd DEN hydrogenation reaction for structurally-related allylic alcohols, the density of the peripheral groups on the dendrimer surface and the size of the substrate were shown to be determining factors in TOF.³¹ In

particular, the greater steric crowding on the dendrimer surface resulted in a lower TOF for the substrate. Although it is rather intuitive that larger substrates would have more difficulty penetrating a higher generation dendrimer's surface, size is not the only factor. In fact, more polar substrates experience a higher selectivity with Pd DENs than less polar substrates, which is due to the interactions of polar substrates with interior amine groups of the dendrimer that enhance the solubility and thus the TOF.¹ However, the effect of bimetallic nanoparticles on catalytic selectivity is still more important. Chung and Rhee reported that PdPt²³ and PdRh²⁷ bimetallic DEN alloys effectively promote the partial hydrogenation of 1,3-cyclooctadiene to cyclooctene, with selectivities higher than 99% for complete conversion of the diene. The PdRh DENs were reused without loss of catalytic performance, and again, the bimetallic catalysts were more active than physical mixtures of monometallic nanoparticles. Compared to PVP-stabilized bimetallic nanoparticles, similar enhancements for the PdAu catalyst system have also been reported.⁴² Furthermore, the PdPt bimetallic DENs with a Pd content of 80% showed the highest activity, which was 1.4 times higher than Pd DENs.²³ Similarly, the PVP-stabilized bimetallic PdPt nanoparticles also showed the highest activity with same Pd

Table 3 Summary of the key instrumental and chemical methods used for characterization of bimetallic DENs

Characterization	Main characteristics and functions	Application systems	Limitation	Ref.
Instrument				
(HR or S)TEM	Observed the morphology and size of bimetallic DENs	PdPt alloy PdRh alloy PtRu alloy PdAu alloy PtAu alloy AuAg alloy RuRh alloy PtCu alloy [Pd](Au) core/shell [Au](Pd) core/shell [Pt](Cu) core/shell [Au](Ag) core/shell [AuAg alloy](Au) core/shell	Measured to be lateral dimensions as the TEM-based methods provide only the lateral (<i>x-y</i>) dimensions of nanoparticles on surfaces. It is very difficult to directly characterize the bimetallic nanoparticles having sizes of the order of 2 nm	15,23,47 14,27 26 16,17 32 ^a 28 25 44 ^a 16 16 30 28 28
AFM	Provided a vertical height measurement that complements the lateral dimensional TEM measurement	[Pt](Cu) core/shell	May lead to height anomalies in tapping-mode AFM measurements when particle sizes are below about 10 nm	30,36 ^b
UV-Vis	Explored the changing law of different synthesized routes of bimetallic DENs, and discriminated different DEN structures	PdPt alloy AuAg alloy PdRh alloy PtAu alloy PtCu alloy RuRh alloy PdAu alloy [Pd](Au) core/shell [Au](Pd) core/shell [Au](Ag) core/shell [AuAg alloy](Au) core/shell	Cannot quantitatively analyze the composition of bimetallic DENs	14,23 28 14,27 32,48 44 25 16 16 16 28 28
ATR(FT)-IR	Analyzed the metallic surface composition for distinguishing different structures	PtAu alloy PtCu alloy PtRu alloy PdPt alloy [Pt](Cu) core/shell	Approximately evaluated the surface composition	32 ^a ,48 44 ^a 26 26 30
EDS	Examined the variations in composition of bimetallic DENs	PdPt alloy PtRu alloy AuAg alloy PdRh alloy PdAu alloy PtAu alloy [Au](Pd) core/shell [Pd](Au) core/shell [Pt](Cu) core/shell	There are large standard deviations when the particles are smaller than 1.5 nm	15,23,47 26 28 27 16,17 32 ^a ,48 16 16 30
XPS	Provided information about the surface electronic state and elemental composition	PdPt alloy PtAu [Pt](Cu) core/shell	Cannot determine the structure of bimetallic DENs	15,23,47 48 30
EXAFS ^c	Estimated the possible structure of bimetallic nanoparticles <i>via</i> calculating the number of surrounding atoms of each absorbing metal element	PdAu alloy	May be difficult to obtain a satisfactory set of absolute values of coordination number	20
Chemistry				
Extraction method	Analyzed the chemical composition of shell and the structure of nanoparticles	AuAg alloy [Au](Ag) core/shell [AuAg alloy](Au) core/shell	Some DEN core/shell structure may be changed during extraction	28 28 28

^a PtAu and PtCu alloy catalysts were obtained by removing G5-OH using thermolysis treatment method. ^b Gn-OH(Pt_x). ^c PVP-protected PdAu bimetallic nanoparticles.

content in the partial hydrogenation of 1,3-cyclooctadiene: their catalytic activity was 2.2 times higher than Pd nanoparticles themselves.⁴² According to Toshima and Yonezawa,⁴² the enhanced catalytic activity of the bimetallic catalyst can be explained by the following: the electronic interaction between two different metals may provide an uneven distribution of

electrons and thus make the electron density of one metal greater than another, which may make bimetallic cluster more active than monometallic ones because the substrate having a double bond favors the electron-deficient surface.

For the kinetic trends of the selective hydrogenation of 3,4-epoxy-1-butene using dendrimer-derived PtX (X = Ru, Pd)

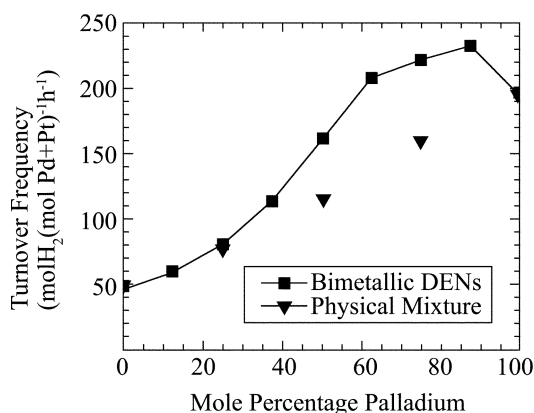


Fig. 3 Plot of turnover frequency (TOF) vs. the mol% of PdCl_4^{2-} used to prepare the DENs. The filled squares indicate the results for bimetallic nanoparticles and the filled triangles are for physical mixtures of dendrimers containing either only Pt or only Pd. Reaction conditions: [allyl alcohol] = 200 mM, $[\text{Pd} + \text{Pt}] = 0.095$ mM, substrate : metal ratio = 2100 : 1, $T = 19^\circ\text{C}$. Reprinted with permission from ref. 15. Copyright 2003 American Chemical Society.

bimetallic catalysts, this also showed an enhanced catalytic behavior (in some cases) compared with catalysts prepared from traditional wet impregnation of metal salts.²⁶ It has been found that, at room temperature, G5-Q(Ru_5Rh_5) DENs could be used for the regioselective catalysis reaction of poly(methylhydro)siloxane to poly(methylhexyl)siloxane with 1-hexene (see Fig. 5). The G5-Q(Ru_5Rh_5)-catalyzed kinetics displayed a higher efficiency and selectivity of hydrosilylation by FTIR quantitative measurements, and NMR analyses also identified the results.²⁵

Heterogeneous catalysts

Homogeneous catalysis using bimetallic DENs has demonstrated the advantages of both higher catalytic activity and selective catalytic behavior. However, the size-selective catalysis and the absence of solvent may restrict the applications of DENs in catalyzing larger substrate and gas-phase reactant reactions. Heterogeneous catalysis of dendrimer-templated supported bimetallic nanoparticles can overcome these disadvantages. Furthermore, heterogeneous catalysis can also facilitate catalyst separation and reuse.¹ Heterogeneous catalysis utilizing DENs involves immobilizing them on some kind of solid support such as gold, silica, and titania surfaces or a

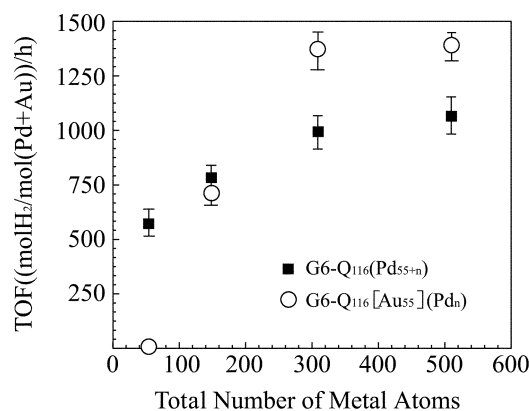


Fig. 4 Turnover frequencies (TOFs) for the hydrogenation of allyl alcohol using G6-Q₁₁₆(Pd_{55+n}) and G6-Q₁₁₆[Au₅₅](Pd_n), which was prepared using the sequential loading method, for $n = 0, 95, 255, 455$. Conditions: 22°C , substrate : metal = 3300 : 1, $[\text{Pd} + \text{Au}] = 150\ \mu\text{M}$. TOF data for Pd-only DENs (■), data for the bimetallic DENs (○). Reprinted with permission from ref. 16. Copyright 2004 American Chemical Society.

polymer matrix. The principal advantage of using dendrimers for this application can be the size regularity and compositional fidelity of the original nanoparticles, and dispersed nanoparticles with minimal post-aggregation.⁴³ Most frequently, surface chemisorption is accomplished through the strong interaction of many surfaces with pendant $-\text{NH}_2$ and $-\text{OH}$ groups, as featured in commercially-available PAMAM or poly(propyleneimine) (PPI) structure. When an appropriate solvent is present, the supported or immobilized DENs can also be active catalysts or electrocatalysts.³¹ In the absence of a solvent, however, supported intact DENs are inactive catalysts and do not bind such gas-phase reactants as CO. Dendrimer removal is a critical step because after being dried the organic dendrimer apparently collapses onto the nanoparticle, poisoning the metal surface.⁴⁴ The supported G5-OH($\text{Pt}_{16}\text{Au}_{16}$) can be 'activated' by heating under oxidizing (O_2) and/or reducing (H_2) atmospheres to remove the organic template.³² The analysis of FT-IR spectra obtained at different temperatures indicates that the overall PAMAM dendrimer removal occurs in a two-stage process. The first stage involves the decomposition of the dendrimer skeleton and functional groups to form mixed carboxylates on the catalyst surfaces. The second stage is the removal of these dendrimer decomposition products at elevated temperatures.⁴⁵ In general, provided that activation

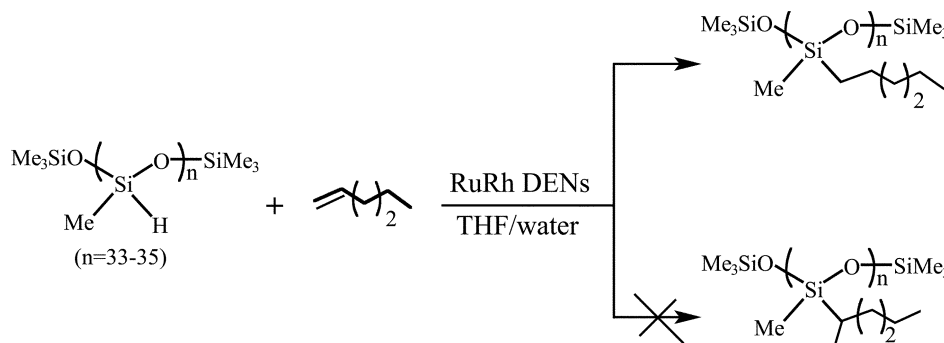


Fig. 5 RuRh DEN-catalyzed regioselective modification of poly(methylhydro)siloxane.

temperatures are moderate (*ca.* 300 °C), relatively clean nanoparticle surfaces can be prepared without substantial agglomeration, and the resulting Pt₁₆Au₁₆ bimetallic materials have proven to be good models for traditionally prepared catalysts.³²

A comparison of the catalytic CO oxidation activity for TiO₂-supported catalysts prepared with G4-NH₂-(Pd_{27.25}Au_{27.25}), G4-NH₂(Pd₅₅), and G4-NH₂(Au₅₅) is shown in Fig. 6.¹⁷ The onset temperature of catalytic activity (1% CO conversion) for the PdAu catalyst was 150 °C, while the Pd and Au catalysts were inactive at this temperature. The complete (100%) CO conversion temperature for PdAu (250 °C) was 35 °C lower than that of Pd (285 °C), which also indicates a synergistic electronic ligand effect. Furthermore, it is worth noting that the Au-only supported catalysts exhibited no activity toward CO oxidation at temperatures <300 °C. Lifetime measurements of the PdAu catalysts indicated that the 100% CO oxidation activity was retained for 24 h and then the activity became 60–80% over a period of about two days, which was possibly due to coking. Chandler and co-workers³² reported a similar phenomenon in the catalytic CO oxidation activity using SiO₂-supported PtAu catalysts prepared with G5-OH(Pt₁₆Au₁₆). CO oxidation catalysis by Pt₁₆Au₁₆ showed three distinct regions of activity. At low temperatures (30–80 °C) Pt₃₂ showed little activity, but there was substantial activity (rate: 2.0–2.6 mol CO/mol Pt/min) for Pt₁₆Au₁₆, which was due either to Au or possibly to PtAu bimetallic sites on the catalyst. At temperatures of 120 °C or higher, Pt₁₆Au₁₆ exhibited a higher activity (rate: >4.0 mol CO/mol Pt/min), which was indistinguishable from Pt₃₂, but Au₃₂ showed a lower activity (rate: 0.5 mol CO/mol Au/min). This may be presumed to be because the surface Pt atoms were very active at these temperatures and therefore responsible for essentially all of the catalysis. In the intermediate temperature range (80–120 °C, where Pt begins to become active), both metals or types of sites may be active. Au may be promoting CO oxidation catalysis by Pt at these temperature, possibly by breaking up Pt ensembles or

alternatively by providing weak CO or O₂ adsorption sites.⁴⁶ The ability of Pt₁₆Au₁₆ to catalyze CO oxidation was at a rate of 8.5 times higher than that of the physical mixture of Pt₃₂ and Au₃₂ at 100 °C. The Pt₁₆Au₁₆ catalyst was substantially highly resistant to particle agglomeration. The primary role of Pt was to help stabilize smaller particles. It is possible that Pt adds an additional functionality to the catalyst by not only binding O₂ but also locating bound or activated O₂ near active Au sites. When CO was less strongly bound to the surface, the Pt₁₆Au₁₆ catalytic behavior was best described by bimetallic nanoparticles in which Au sites were active at low temperatures and Pt sites took over at higher temperatures.³²

Chandler's work with PtAu system³² and Crooks's work with PdAu catalysts¹⁷ all reported catalytic synergism arising from the intimate mixing of two metals; however, both studies were limited to a single bimetallic particle composition. Furthermore, Chandler and co-workers extended this general preparative route for heterogeneous Al₂O₃-supported PtCu catalysts to the PtCu system and studied varying heterogeneous catalyst compositions using G5-OH DENs as catalyst precursors.⁴⁴ The results showed that the incorporation of Cu into Pt nanoparticles had an opposing effect on CO oxidation and toluene hydrogenation catalysis. Toluene hydrogenation was suppressed by Cu addition, and at a 2 : 1 Cu/Pt ratio, the catalysis was effectively shut off. This tuning of catalytic activity was likely due to surface enrichment in Cu, which was inactive for toluene hydrogenation. However, incorporating Cu into the nanoparticles enhanced the catalysis of CO oxidation. This enhancement was consistent with the facile exchange of surface and subsurface atoms within individual nanoparticles, which can be interpreted in terms of a variety of potential structural and electronic influences.⁴⁴

Well-defined PtPd bimetallic catalysts prepared using the G6-OH template can be used to correlate precisely the effect of catalyst composition with the efficiency of the oxygen reduction reaction (ORR) (Scheme 2).⁴⁷ This is of great significance for two reasons. Firstly, dendrimer templating is the only method we are aware of for preparing very well-defined, electrocatalytically active bimetallic nanoparticles in the <3 nm size range. Secondly, dendrimer-encapsulated catalysts can be characterized prior to electrode immobilization using methods such as TEM and EDS. This ensures that catalytic performance is not dominated by a small number of unique particles, which in turn makes it possible to directly correlate the elemental composition of the particles to their catalytic function. The PtPd bimetallic DENs were coupled onto glassy carbon electrode (GCE) by an electrooxidation reaction in an aqueous 0.1 M LiClO₄ electrolyte solution. The electrodes modified with these PtPd bimetallic DENs were confirmed as being electrocatalytically active for four-electron oxygen reduction. The electrocatalytic processes characterized by cyclic and rotating disk voltammetry indicated that PtPd bimetallic DENs exhibited relative mass activity enhancements for ORR of up to a factor of 2.4 compared to monometallic Pt DENs.

Electrodeposition is usually used for the preparation of metal nanostructures on surfaces. Qian and Yang⁴⁸ reported

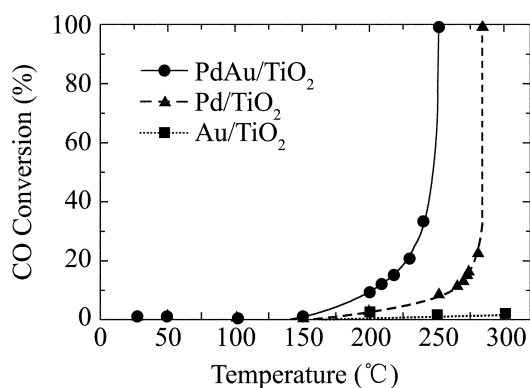
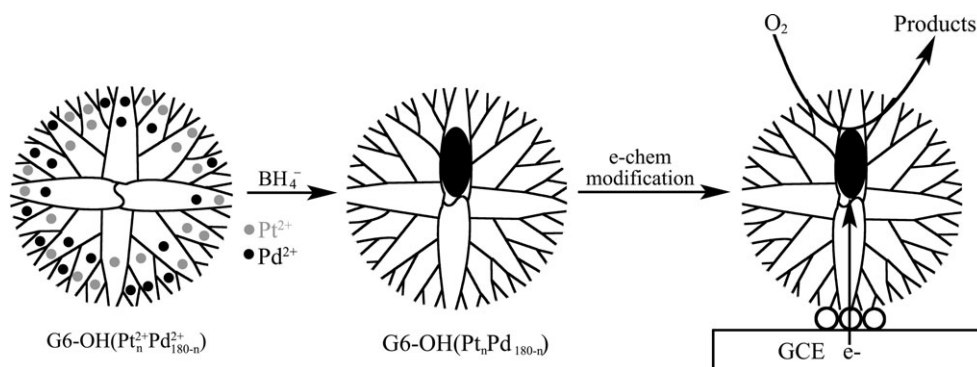


Fig. 6 Percentage CO oxidation as a function of temperature for PdAu, Pd-only, and Au-only catalysts supported on TiO₂. The catalysts were prepared using G4-NH₂(Pd_{27.5}Au_{27.5}), G4-NH₂(Pd₅₅), and G4-NH₂(Au₅₅) DENs, respectively. Catalytic reactions were carried out using a 2 : 1 ratio of O₂/CO and a gas hourly space velocity of 20 000 cm³ g⁻¹ h⁻¹. Reprinted with permission from ref. 17. Copyright 2005 American Chemical Society.



Scheme 2 Electrocatalytic O_2 reduction at glassy carbon electrodes (GCEs) modified with PdPt DENs.

the G4- NH_2 PAMAM dendrimer-assisted electrodeposition of AuPt bimetallic nanoflowers in a 0.5 M H_2SO_4 supporting electrolyte solution. The AuPt nanoflowers contained two parts: the 'light' part and the 'pale' part. The two parts consisted of many small bimetallic nanoparticles, which were attributed to the progressive nucleation process. Moreover, the 'light' part contained more bimetallic nanoparticles. Morphologies of AuPt bimetallic nanoparticles can affect their catalytic activities, which are different from those of individual nanoparticles.³² The AuPt morphologies depended on the electron deposition time, potential, and the layer number of assembled dendrimers. The size of nanoflowers increased as the deposition time was extended. With more layers of dendrimers assembled on the surface, the 'pale' part became bigger and more obvious. Cyclic voltammetric experiments showed that the electrochemical properties of nanoflowers deposited on the indium tin oxide (ITO) electrode surface were similar to those of bare Au and Pt electrodes, indicating that the deposited nanoflowers consisted of bimetallic nanoparticles. The bimetallic nanoflowers also exhibited significant electrocatalytic activity toward oxygen reduction. This is because the surface of the deposited bimetallic nanoparticles was rough and exhibited a flower structure, and the high surface area-to-volume of the deposited bimetallic nanoparticles led to the good electrocatalytic activity toward oxygen reduction.⁴⁸

In a summary, the major applications of bimetallic DENs are also outlined in Table 2. It can be anticipated that DENs will find more extensive applications in various reaction systems.

Conclusions and prospects

The synthesis and catalytic application of bimetallic DENs are developing continuously, thanks to the efforts of many pioneers and the advent of modern characterization techniques. In general, the monodispersed stable bimetallic DENs can be synthesized by three different methods. The co-complexation route leads to alloy-type bimetallic DENs, and both the sequential loading and partial displacement methods can lead to alloy or core/shell DENs, depending on the identities of the two metals and the procedures of the synthesis operations. In addition, the 'Cu exchange' method has been confirmed properly for the preparation of PtAu bimetallic DENs.

Besides EXAFS measurement and ATR-IR analysis of CO adsorption, the selective extraction strategy provided a new tool for analyzing the composition of the core/shell bimetallic nanoparticles in the range of around 2 nm in size. The results suggested that there were significant differences in the catalytic activities for metal DENs of different structures: the catalysts of bimetallic nanoparticles *via* dendrimer-encapsulated preparation were often improved in performance over those of monometallic nanoparticle catalysts prepared by the same method, which should be due to the synergistic electronic effect. Steric crowding may sometimes result in positive dendritic effects on selectivity, although it may restrict the applications of DENs in catalyzing larger substrates. In most cases, however, what is hoped for is an efficiency in terms of turnover rates, yields, and stereoselectivities which is very close to that of the parent, non-dendritic analogous catalysts. So, the research in catalysis using bimetallic DENs has been expanding, and there is also a noteworthy trend toward supported or heterogeneous dendritic catalysts. The invention of strategies for recycling homogeneous catalysts is still an important challenge. Metal DENs could exert an important role because they may be easily recovered and recycled. Three methods can be used to aid in the removal of these nanoparticle catalysts: nanofiltration,⁴⁹ biphasic catalysis,⁵⁰ and phase transfer.⁵¹

In the future it may be possible to synthesize bimetallic nanoparticles of particular structures based on a first-principles understanding of catalytic selectivity. Although dendrimers are relatively expensive compared with other commercial catalysts, which may affect their industrial applications, the bimetallic DENs can still be used as model systems to study structure–function relationships because of their high degree of uniformity and easily controllable structure. In addition to catalysis, bimetallic DENs may also be applied in other fields, such as luminescent materials for biological labels⁵² and magnetic materials for data storage, *etc.*⁵³

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