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1591Atomic/molecular layer deposition and
electrochemical performance of dilithium
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Control of the redox potential of lithium terephthalate Li_2TP anode material is demonstrated by functionalizing its terephthalate backbone with an electron-donating amino group; this lowers – as intended – the redox potential of Li_2TP by 0.14 V. The two Li-organic electrode materials, Li_2TP and $\text{Li}_2\text{TP-NH}_2$, are fabricated as crystalline thin films from gaseous precursors using the atomic/molecular layer deposition (ALD/MLD) technique. The amino-functionalized material possesses a previously unknown crystal structure, addressed here by applying the USPEX evolutionary algorithm for the structure prediction and then LeBail fitting of the experimental XRD pattern based on the predicted structure model. The ALD/MLD fabrication yields *in situ* lithiated active electrode materials without any conductive additives or binders and thus allows a straightforward evaluation of their intrinsic electrochemical properties. Comparison between Li_2TP and its amino-functionalized derivative reveals inferior capacity retention and rate capability characteristics for the latter, which somewhat counterveils the pros-and-cons balance between the two Li-organic electrode materials. From galvanostatic cycling experiments and post-mortem XRD and SEM analysis, the issue with $\text{Li}_2\text{TP-NH}_2$ is revealed to be in the morphology changes occurring during the discharge/charge cycling.

Received 28th November 2019,
Accepted 8th January 2020

DOI: 10.1039/c9dt04572d

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Introduction

Lithium-ion batteries have found their way to a diverse range of portable applications owing to their superior performance, in particular regarding the specific energy and efficiency. However, it is well known that the present battery chemistries possess some safety issues; there are also concerns related to the availability of their raw materials and the notable CO_2 emissions during their manufacturing.¹ Alternative next-generation battery chemistries are thus continuously searched for; they should be based on cheap and abundant elements, and exhibit competitive electrochemical performance while being easy to recycle. Organic electrode materials tick many of these requirements and they have been gaining increasing attention in recent years.^{2,3} There are however several issues to be addressed, related *e.g.* to the fact that small organic molecules suffer from drastic dissolution in the conventional liquid electrolytes, which results in a capacity decay upon cycling. Another challenge is their intrinsically low electronic conductivity.

Different ways have been adopted to fight these challenges such as coating, grafting, chemical modification, and polymerization.

Organic molecules are remarkably flexible for different chemical modifications, which opens up enormous possibilities to tune the properties of organic electrode materials.⁴ A typical organic electrode material comprises one or more redox active functional groups connected to a larger conjugated backbone. The type of the functional group is the determining factor of the potential where the redox reactions occur. The resultant loss or gain of electron(s) is then stabilized by the conjugated backbone. Here we focus on a carbonyl-type material for which upon reduction, the electron is added to the lowest unoccupied molecular orbital (LUMO).

When an additional electron-donating functional group is attached to the carbon skeleton it causes the LUMO energy to become more positive, thereby lowering the redox potential.⁵ A somewhat linear relationship between the redox potential and LUMO energy has been reported.⁶ The challenge in the evaluation of the effects of different functional groups is to find simple model systems with a minimum number of other variables.⁷ The present study was inspired by our recent success in depositing high-quality lithium terephthalate (Li_2TP) thin films using the atomic/molecular layer deposition (ALD/MLD) technique, and testing these films as a negative electrode

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† Electronic supplementary information (ESI) available. See DOI: 10.1039/c9dt04572d



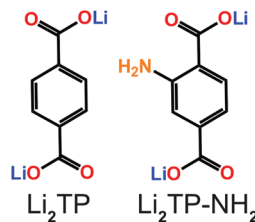


Fig. 1 Molecular structures of Li_2TP and $\text{Li}_2\text{TP-NH}_2$.

material in a pristine form, *e.g.* without any conductive additives or binder material.^{8,9} The ALD/MLD technique for metal-organics is a strongly emerging branch of the conventional atomic layer deposition (ALD) technology for inorganic thin films, which has been in industrial use already for decades.^{10,11} Like ALD, the combined ALD/MLD technique for metal-organic thin films is based on sequential, self-saturating surface reactions of gaseous precursors and has the capacity to yield thin films with incontestable thickness control and uniformity.¹² The recent developments in the field of ALD/MLD have opened new avenues towards new interesting metal-organic materials.^{8,13–18} Here we extend the ALD/MLD material repertoire to dilithium 2-aminoterephthalate ($\text{Li}_2\text{TP-NH}_2$), which then allows us to evaluate the role of the electron-donating amino group on the redox potential of the terephthalate skeleton, with the anticipation that the somewhat high redox potential of Li_2TP could be decreased by introducing the additional amino group (Fig. 1). Prior to the present work, $\text{Li}_2\text{TP-NH}_2$ has been synthesized in bulk form and found to be electroactive but not significantly different from Li_2TP regarding the redox potential.¹⁹ On the other hand, these carboxylates behave similarly in sodium ion batteries,^{20–23} and the sodium equivalent $\text{Na}_2\text{TP-NH}_2$ has shown the expected decrease in redox potential in bulk samples.²⁴

Results and discussion

ALD/MLD process development

We have previously developed a facile ALD/MLD process for Li_2TP films based on $\text{Li}(\text{thd})$ and terephthalic acid (TPA) pre-

cursors.⁸ Here we adopted the same lithium precursor for the $\text{Li}_2\text{TP-NH}_2$ process and replaced the organic precursor to its amino-substituted version, *i.e.* 2-aminoterephthalic acid (TPA-NH_2), to make the comparison straightforward. First, we confirmed the most important characteristics of an ideal ALD/MLD process, that is, the saturation of the so-called growth-per-cycle (GPC) value (calculated from the XRR-determined film thickness value) with increasing precursor pulse lengths; these experiments were carried out at the deposition temperature 200 °C, and the number of ALD/MLD cycles was fixed to 100 (Fig. 2). In all our depositions the N_2 purging time was kept constant, at 4 s after the $\text{Li}(\text{thd})$ pulse and at 30 s after the organic precursor pulse. It was revealed that for both the $\text{Li}_2\text{TP-NH}_2$ and Li_2TP processes the film growth saturated with a relatively short (4 s) $\text{Li}(\text{thd})$ pulse time, while the organic precursors required a little longer pulsing time, *i.e.* 6 s for TPA-NH_2 and 10 s for TPA. The resultant GPC values were appreciably high, and also quite similar for the two processes, *i.e.* 3.6 Å per cycle for $\text{Li}_2\text{TP-NH}_2$ and 3.0 Å per cycle for Li_2TP . Also, in both cases the growth rate decreased significantly with increasing deposition temperature (Fig. 2b); this is a trend seen for most of the reported ALD/MLD processes.^{8,14,15,17,18,25,26}

We also confirmed the linearity of the film growth with an increasing number of ALD/MLD cycles after a small incubation period in the beginning (Fig. 2c). The precise determination of the film thickness with XRR was possible for the thinner films only; for the thicker films the surface roughness increased such that the XRR method became less reliable.²⁷ From the AFM data the mean surface roughness of the film with 100 cycles was determined to be ~3 nm, while for the thicker films with 200 and 400 ALD/MLD cycles the roughness was ~10 and ~14 nm, respectively. For the thickest films, we employed spectroscopic ellipsometry for the thickness determination. Additionally, an estimation of the film thickness (~80 nm) for a film deposited with 200 ALD/MLD cycles was obtained using AFM; a part of the film was scratched (with a surgical knife) and then the surface was scanned with an AFM tip to probe the depth difference between the film surface and the silicon substrate surface (Fig. 2d).

The $\text{Li}_2\text{TP-NH}_2$ films were all crystalline after 200 ALD/MLD cycles. In Fig. 3a we show a part of the GIXRD pattern around

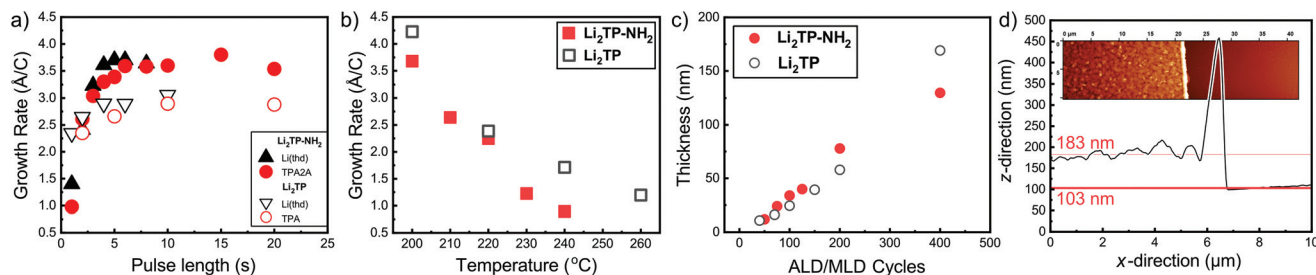


Fig. 2 Growth-per-cycle (GPC) values for the $\text{Li}(\text{thd}) + \text{TPA-NH}_2$ and $\text{Li}(\text{thd}) + \text{TPA}$ processes as a function of (a) precursor pulse lengths (at 200 °C with 100 ALD/MLD cycles), and (b) deposition temperature with the following precursor pulse lengths: 4 s of $\text{Li}(\text{thd})$ and 10 s of organic in both cases. In (c) thicknesses of $\text{Li}_2\text{TP-NH}_2$ and Li_2TP films with increasing number of ALD/MLD cycles. (d) Film thickness determination using AFM (for a $\text{Li}_2\text{TP-NH}_2$ film grown with 200 ALD/MLD cycles).



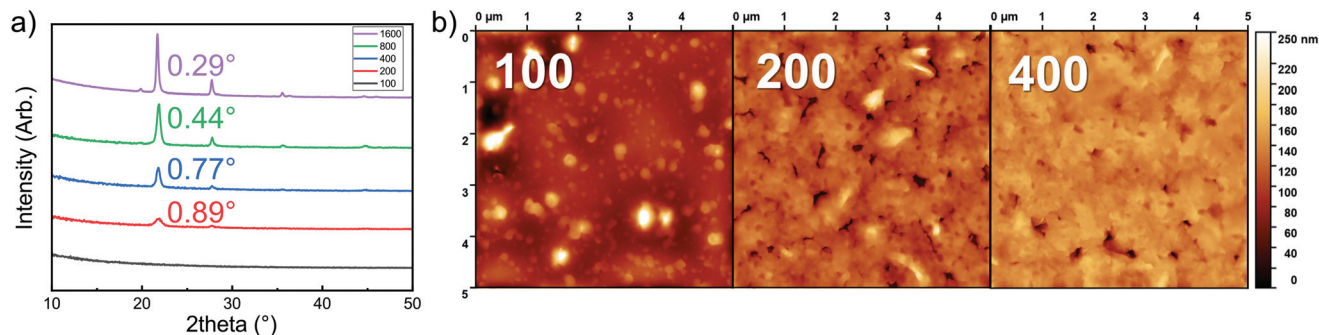


Fig. 3 (a) GIXRD patterns with calculated FWHM values, and (b) AFM images for $\text{Li}_2\text{TP-NH}_2$ films deposited at 200 °C with increasing number of ALD/MLD cycles. The z-scale in AFM images is 0–5 nm for the sample with 100 cycles and 0–250 nm in samples with 200 and 400 cycles.

the main peak for representative films to demonstrate that the FWHM (full width at half maximum) decreases with an increasing number of deposition cycles, indicating an increase of the crystallite size as the films get thicker. The same observation can be made from the AFM images shown in Fig. 3b. The AFM data suggest an island-type growth mode (similar to that previously seen for the Li_2TP films);⁸ it seems that initially the $\text{Li}_2\text{TP-NH}_2$ films grow as amorphous, but soon islands of crystallites start to form which then serve as the preferred sites for the further film growth. This is in line with the fact that the film density (calculated from the critical angle value obtained from the XRR pattern) was initially somewhat higher, *i.e.* 1.59 g cm^{-3} for the film deposited with 100 cycles, then 1.40 and 1.44 g cm^{-3} for films deposited with 200 and 400 cycles, respectively.

Structure of $\text{Li}_2\text{TP-NH}_2$ films

The $\text{Li}_2\text{TP-NH}_2$ films were crystalline, but the diffraction pattern could not be indexed according to any relevant crystal structure. It should be noted that even though the $\text{Li}_2\text{TP-NH}_2$ phase has been previously synthesized in bulk form (plus XRD pattern is given),²⁸ its crystal structure has not been reported. Moreover, unlike the case with *e.g.* the zirconium analogues, ZrTP and ZrTP-NH_2 ,²⁹ the $\text{Li}_2\text{TP-NH}_2$ structure is apparently

not identical with the Li_2TP structure (ESI Fig. 2†). We used the USPEX evolutionary algorithm³⁰ to predict the most probable crystal structure candidates for $\text{Li}_2\text{TP-NH}_2$. The lowest-energy structure candidate revealed through USPEX is a layered monoclinic structure with two $\text{Li}_2\text{TP-NH}_2$ formula units in the unit cell (Fig. 4a). Interestingly, there is a direct subgroup-group relation between this $\text{Li}_2\text{TP-NH}_2$ structure candidate (*Pc*) and the layered structure seen for Li_2TP ($P2_1/c$) in both bulk and in our ALD/MLD samples.^{8,31} The USPEX prediction also yielded a few other low-energy monoclinic structures for $\text{Li}_2\text{TP-NH}_2$ with energies not much higher than in the case of the *Pc* structure (see ESI†).

In Fig. 4b, we have indexed and LeBail fitted an experimental XRD pattern for our $\text{Li}_2\text{TP-NH}_2$ thin-film sample; the fitting confirms that the structure must be close to the USPEX-predicted monoclinic *Pc* structure (with lattice parameters $a = 8.68 \text{ Å}$, $b = 5.23 \text{ Å}$, $c = 8.99 \text{ Å}$, and $\beta = 93.76^\circ$), the monoclinic distortion being clearly seen as the splitting of the main reflection around $2\theta \approx 22^\circ$. However, a closer look up indicates an additional tiny reflection around $2\theta \approx 16^\circ$ (Fig. 4c), which is not explained with the *Pc* model. Considering this reflection, the best match was found for a cell with $P2_1/m$ symmetry ($a = 8.57 \text{ Å}$, $b = 5.28 \text{ Å}$, $c = 8.23 \text{ Å}$, $\beta = 99.85^\circ$). For both the aforementioned structure models, the lattice parameters are rather

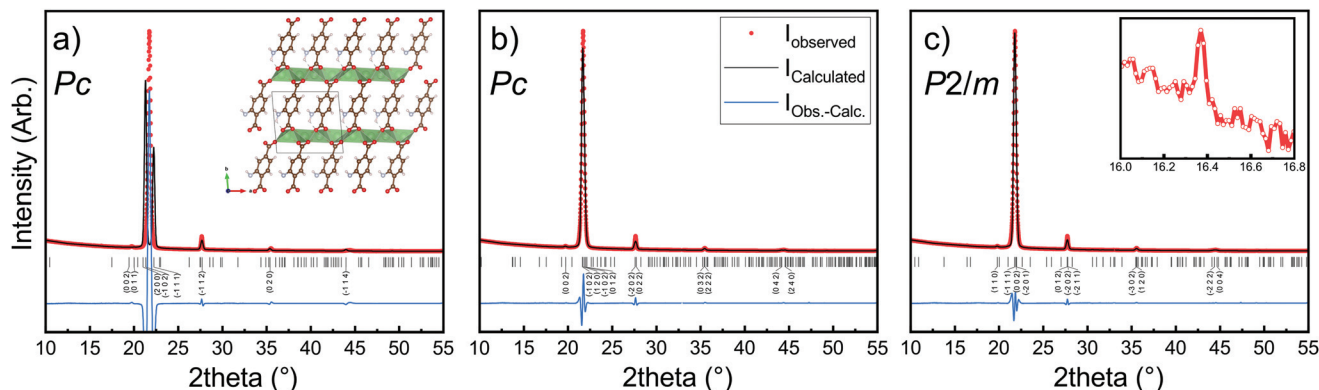


Fig. 4 XRD pattern and LeBail fits of $\text{Li}_2\text{TP-NH}_2$ with a thickness of around 1000 nm. In (a) the simulated profile fit using lattice parameters predicted by USPEX evolutionary algorithm, in (b) LeBail fits with tiny reflection at 16° omitted, in (c) the tiny peak is included (inset). Visualization of the structure can be found in ESI.† Substrate peaks are removed for clarity.



close to the USPEX-predicted lattice, with $a = 8.48 \text{ \AA}$, $b = 5.07 \text{ \AA}$, $c = 9.16 \text{ \AA}$, and $\beta = 94.77^\circ$. It should be noted that neither the experimental nor the simulated diffraction patterns match with the previously reported pattern for a bulk $\text{Li}_2\text{TP-NH}_2$ sample.²⁸ Steric hindrance of the amino group most likely plays a role here, in such a way that the different synthesis conditions could lead to different amino group arrangements.^{32,33}

The chemical bonding scheme in our $\text{Li}_2\text{TP-NH}_2$ thin films was studied with FTIR spectroscopy. A comparison of the thin-film spectrum to that of its TPA-NH_2 precursor confirms the disappearance of the characteristic carbonyl group (only seen for the acid precursor) and the appearance of the carboxyl feature upon the metal carboxylate bond formation (ESI Fig. 3†). The detailed interpretation of spectral features is given in ESI Fig. 4,† where we compare our thin-film $\text{Li}_2\text{TP-NH}_2$ spectrum with the previously reported FTIR spectrum for a bulk $\text{Li}_2\text{TP-NH}_2$ sample²⁸ and also with a spectrum calculated based on the USPEX predicted monoclinic Pc structure for $\text{Li}_2\text{TP-NH}_2$; for the peak interpretation (ESI Table 2†),^{34,35} we also considered the spectra reported for Li_2TP ,³⁶ $\text{Na}_2\text{TP-NH}_2$,³³ and TPA-NH_2 .³⁷

Most interesting observations were made by comparing the spectra of our present $\text{Li}_2\text{TP-NH}_2$ and Li_2TP thin films, see Fig. 5. The dominant peaks in terephthalate systems are caused by the asymmetric (ν_{as}) and symmetric (ν_{s}) stretches of carboxylate around 1600 cm^{-1} and 1400 cm^{-1} , respectively.¹⁴ The position of these peaks is often strongly affected by the nature of the substituents. In particular, electron donating groups attached to aromatic carbon skeleton are expected to shift ν_{as} to the higher energies (blue shift), while electron withdrawing groups such as $-\text{NH}_2$ should result in a shift to the lower energies (red shift). Electron withdrawing substituents also shift ν_{s} to the lower energies but this behavior is less predictable depending also on the position of the substituent

(relative to carboxylate).³⁸ Indeed, from Fig. 5 it is seen that ν_{as} red shifts from 1572 cm^{-1} (Li_2TP) to 1568 cm^{-1} ($\text{Li}_2\text{TP-NH}_2$) upon the addition of the $-\text{NH}_2$ group, and ν_{s} from 1393 cm^{-1} (Li_2TP) to 1372 cm^{-1} ($\text{Li}_2\text{TP-NH}_2$). The separation (Δ) between ν_{as} and ν_{s} is indicative of the binding mode of the carboxylate unit.^{14,38} For our $\text{Li}_2\text{TP-NH}_2$ thin-film sample, the obtained Δ value of 196 cm^{-1} suggests a bridging-type connection, which is in accordance with the USPEX-predicted structure model.

Another important observation is related to the stretching modes of the benzene ring (19a and 19b; ESI Table 2†), being composed of partly stretching and partly bending character of the $\text{C}=\text{C}$ bonds. In *para* disubstituted benzene (like Li_2TP) the 19a mode lies at higher wavenumbers,³⁹ while in asymmetric trisubstituted benzene the 19b mode is at a higher frequency, according to the normal coordinate analysis.³⁵ This is important since with monosubstituted benzenes the vibration 19a has been found to become more intense with donor substituents, while 19b gets stronger with acceptor substituents. A similar correlation could explain the strong peak observed at 1433 cm^{-1} for our $\text{Li}_2\text{TP-NH}_2$ thin film. Another observation is that the amino group is apparently not reacting with the Li (thd), as the characteristic antisymmetric and symmetric peaks due to the amino group remain intact. However, this does not mean that the amino group would not show any coordination effect on the lithium oxide layer; indeed a small shoulder is seen in the asymmetric stretch of the amino peaks.

Electrochemical characteristics

Cyclic voltammetry in coin-cell configuration was used to investigate the redox behaviors of the $\text{Li}_2\text{TP-NH}_2$ and Li_2TP films. The voltammograms were recorded between 0.25–3.0 V for $\text{Li}_2\text{TP-NH}_2$ and 0.01–3.0 V for Li_2TP ; in the first case scanning to too low potentials was found to be detrimental and was hence avoided. The 1st and 2nd cycles were measured with a scan rate of 0.1 mV s^{-1} , followed by cycles with higher rates of 0.5 and 1 mV s^{-1} (Fig. 6). For both materials, the 1st cycle was found drastically different from the following cycles, presumably due to solid electrolyte interphase (SEI) formation.⁴⁰ After the 1st cycle, $\text{Li}_2\text{TP-NH}_2$ shows wide reduction and oxidation peaks centered around 0.62 and 0.82 V, respectively,

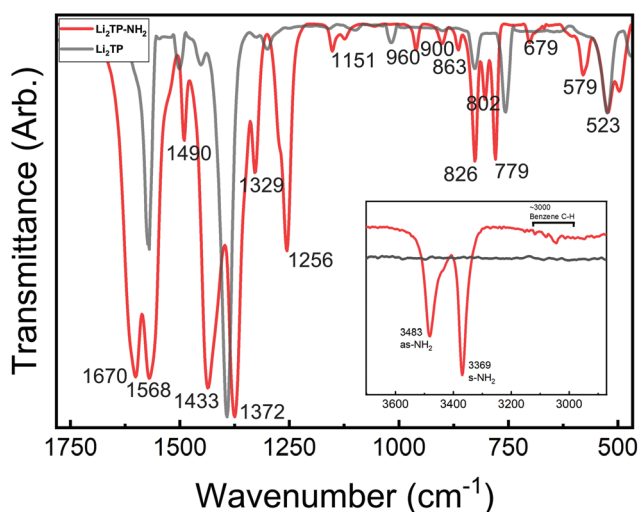


Fig. 5 FTIR spectra for $\text{Li}_2\text{TP-NH}_2$ and Li_2TP ; inset shows the antisymmetric (as) and symmetric (s) vibrations of the amino group at higher wavenumbers.

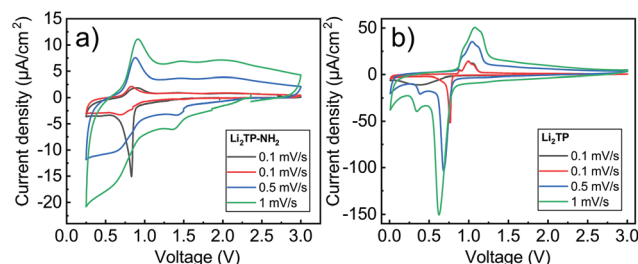


Fig. 6 Cyclic voltammograms for (a) $\text{Li}_2\text{TP-NH}_2$ (0.25–3.0 V), and (b) Li_2TP (0.01–3.0 V) with various scan rates. The dark grey line represents the 1st cycle, and the red, blue, and green lines represent the subsequent cycles. Each cycle starts at the original open circuit voltage, being ca. 2 V for both the samples.



while Li₂TP exhibits relatively sharp peaks at 0.76 V (reduction) and 1.0 V (oxidation). Hence the electron-donating amino group indeed lowers the redox peak potential of Li₂TP by 0.14 V. The magnitude of the decrease in the potential is not enormous but it is in line with the results previously reported for the Na-based counterparts (0.19 V; quasi-open circuit voltages).²⁴ According to DFT calculations by Renault *et al.*²⁸ lithiation of Li₂TP-NH₂ occurs preferably on the carbonyl next to the amino group. This preferred process can be observed as a shoulder of the main reduction peak; this shoulder is however seen with the slowest scan rate of 0.1 mV s⁻¹ only, indicating slow diffusion or kinetics of the electrode (Fig. 6a; red curve). Finally we note that the positive impact of the amino group in lowering the redox potential loses some of its significance due to the poorer electrode kinetics and/or slower diffusion into the electrode, the reason of which will be discussed in more detail later on.

Galvanostatic charge/discharge cyclings were performed with various current rates to investigate the cycling performance (Fig. 7); in these experiments, the voltage range was 0.4–3.0 V for both materials. In line with the cyclic voltammetry results, the performance of Li₂TP-NH₂ was inferior to that of Li₂TP in the rate capability tests. The capacity retention between 1.1 and 53.0 $\mu\text{A cm}^{-2}$ was 67% for Li₂TP but only 24% for Li₂TP-NH₂. After the initial cycles, the coulombic efficiency on average was 99% for Li₂TP and 97% for Li₂TP-NH₂. The capacity values were $\sim 9 \mu\text{A h cm}^{-2}$ for Li₂TP and $\sim 8 \mu\text{A h cm}^{-2}$ for Li₂TP-NH₂.

While the targeted role of the additional functional groups is to decrease or increase the redox potential,⁴¹ they may also have unintended consequences. It has been shown that electron donor functional groups may disturb the π - π orbital stacking of the benzene rings and actually decrease the conductivity of the material.⁴² According to the calculations by Zhang *et al.*,⁴³ Li⁺ hopping is fast in Li₂TP and occurs mostly within the stacked π -orbitals of the benzene rings; this is also the path of the least resistance for the electrons in Li₂TP.^{19,44} Upon replacing one of the hydrogen atoms in the benzene ring with an additional functional group a shift occurs for the HOMO and LUMO orbitals and thereby also for the π -orbital stacking. This might be one of the reasons for the poorer

electrochemical performance. Functional groups may also introduce a steric hindrance for the Li⁺ diffusion.

The flat (dis)charge curve extending even up to high current densities for Li₂TP is not seen for Li₂TP-NH₂ (Fig. 7). Such sloping potentials as observed for the present Li₂TP-NH₂ thin film and also previously reported for bulk Li₂TP-NH₂.²⁸ Sloping voltage profiles are rather common in organic polymer batteries, where the redox active groups are interconnected and the potential strongly depends on the lithiation degree.⁴⁵ Park *et al.*²⁴ explained the difference as a change of the reaction type, from two-phase reaction to one-phase reaction. Electron donors are prone to cause charge reorganizations and formation of occupied states in the aromatic core; these changes may have an effect on the voltage profile.⁴⁶ Therefore, there might be multiple reasons behind the observed change in the voltage profile.

From the rate capability measurement data shown in Fig. 7 it can be seen that the delithiation is never complete in the cycle succeeding the increase in current density, *i.e.*, in these first discharge/charge cycles the capacity from lithiation is larger than the capacity from delithiation indicating that with the same current density, delithiation is the slower reaction. Afterwards, the capacity loss can be recovered with lower current rates, as seen in the increased delithiation capacity. A larger cut-off voltage for delithiation might solve the issue, but 3.0 V is already a very high voltage for a negative electrode material.

It has been observed that the electronic conductivity of organic electrodes increases with the amount of intercalated lithium.⁴⁴ Therefore, during lithiation, the material probably becomes more and more conducting such that it becomes easier to intercalate lithium to the lattice. This is actually what can be seen with Li₂TP with the larger current densities during lithiation where the potential momentarily drops lower than the plateau. Hence, after a certain lithiation threshold, it becomes easier to continue the lithiation, presumably due to the decrease in resistivity. Clearly, this same behavior is not seen with Li₂TP-NH₂, presumably due to its intrinsically higher resistivity.

The performance of the films was also tested over 200 charge/discharge cycles. Cycling started again with a slow

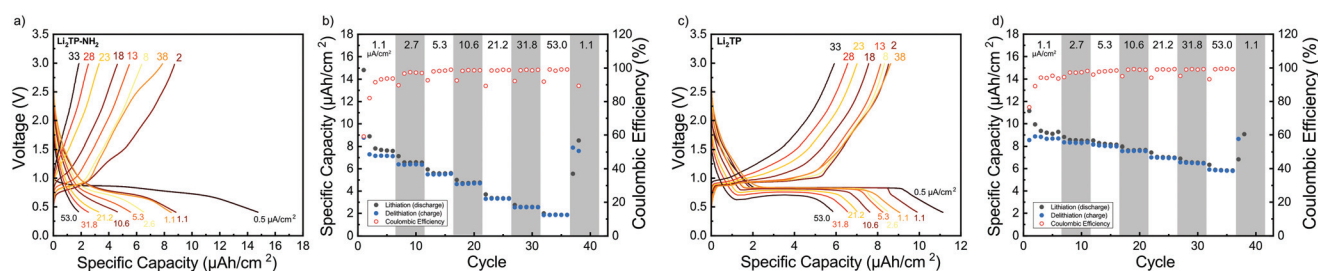


Fig. 7 Rate capability measurements for Li₂TP-NH₂ (a and b) and Li₂TP (c and d): cycling starts with a format cycle with a small current of 0.5 $\mu\text{A cm}^{-2}$, thereafter the current is increased after every 5 cycles before returning to the original value (1.1, 2.7, 5.3, 10.6, 21.2, 31.8, 53.0 $\mu\text{A cm}^{-2}$). In (a) and (c) the shape of the charge–discharge curve at different cycles and in (b) and (d) capacity plotted with coulombic efficiency.

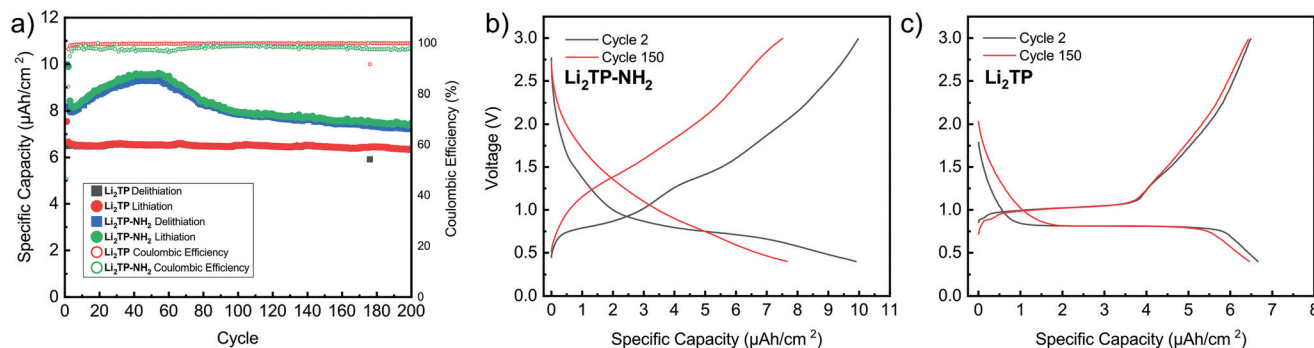


Fig. 8 Performance of Li₂TP-NH₂ and Li₂TP during extended cycling in a half-cell. In (a) capacity retention and coulombic efficiency over 200 cycles and in (b) and (c) the observed change in the charge–discharge curve of Li₂TP-NH₂ and Li₂TP, respectively.

format cycle (0.5 μA cm⁻²) followed by cycling with 2.7 μA cm⁻² (Fig. 8). It was seen that Li₂TP retains 95% of its capacity and shows very stable performance over the whole cycling period, while Li₂TP-NH₂ retains 90% of its capacity, but also shows an interesting behavior, where the capacity first increases followed by a steady decrease (Fig. 8a). In previous works, similar abnormal excess capacity has been ascribed to the lithiation of the aromatic skeleton. This could have an effect on the reversibility of the redox reaction as some of the lithium inserted in low potentials would require very high potentials to leave the electrode.⁴⁷ Amino groups have been reported to suppress the dissolution of organic electrodes,⁴⁸ so the decrease in capacity is most likely not due to dissolution, and as can be seen in the Fig. 9b, the thickness of the film has only increased due to the formation of SEI. The coulombic efficiency of Li₂TP is very high (>99%) after the initial cycles compared to rather poor efficiency of 95% of Li₂TP-NH₂. The lower coulombic efficiency is a direct sign that the redox reaction with Li₂TP-NH₂ is not as reversible as with Li₂TP within this potential range. The coulombic efficiency of Li₂TP-NH₂ is noticeably low during the cycles related to the lithiation of the aromatic skeleton. Similar low coulombic efficiency with Li₂TP was observed by Lee *et al.*⁴⁷ when the low potential cut-off voltage was decreased to 0.0 V, where the aromatic skeleton of Li₂TP was purposely lithiated. Therefore, both the gradual

increase in capacity and the lower coulombic efficiency are possibly caused by the lithiation of the aromatic skeleton.

The shape of the charge–discharge curve of Li₂TP-NH₂ changes drastically over the cycling while that of Li₂TP remains essentially unchanged (Fig. 8b and c). The steady slope of Li₂TP-NH₂ disappears completely and the over-potential increases. The drastic changes in the shape of the charge–discharge curve are a direct indication of changes occurring on the material during cycling, which might be due to the amorphization of the material caused by the lithiation of the aromatic skeleton⁴⁷ or other significant morphological changes of the electrode. In Fig. 9 we display post-mortem XRD and cross section SEM image for a pristine and cycled electrodes; both clearly show that the Li₂TP-NH₂ turns amorphous upon cycling. From the SEM images it is moreover seen that the cycled electrode is considerably thicker (formation of SEI) and it consists of a sea of small particles, while in the pristine electrode the crystallites are larger. The Li₂TP on the otherhand shows only minor changes on the surface and the crystallites remain intact.

Material properties such as the electrode morphology⁴⁹ and shape of crystallites^{50,51} of the active material may have a considerable effect on mass and electron transport of the electrode and thereby its electrochemical performance. In addition, it has been shown that particle pulverization can

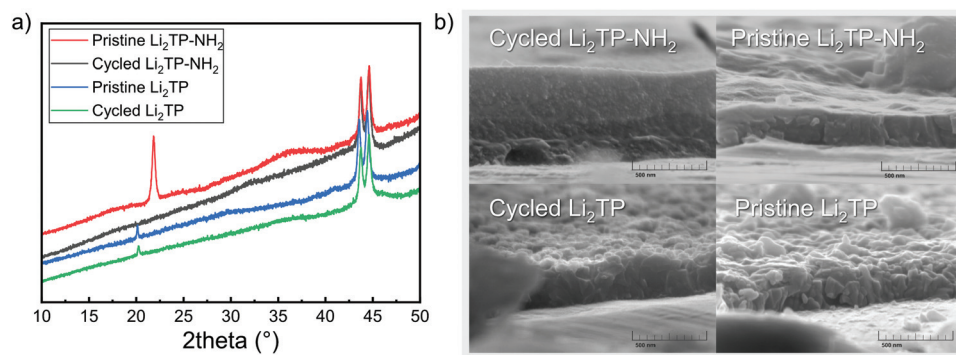


Fig. 9 (a) Diffraction patterns of Li₂TP-NH₂ (the shift in baseline and peaks at 44° are due to steel substrate), and (b) SEM images for a pristine and cycled Li₂TP-NH₂ and Li₂TP electrodes.



take place and is detrimental to the electrochemical performance of organic electrode materials.⁵² The observed morphological changes occurring during cycling for our Li₂TP-NH₂ electrode are very likely the cause of the capacity decay. We tentatively believe that the breakage of the crystal structure originates from the lithiation of the aromatic skeleton.⁴⁷

Conclusions

We have widened the repertoire of lithium-bearing ALD/MLD processes to the amino-functionalized lithium terephthalate, *i.e.* dilithium 2-aminoterephthalate or Li₂TP-NH₂. The Li₂TP-NH₂ films were found to initially grow smooth and amorphous but after a certain threshold number of ALD/MLD cycles crystallites started to form. The Li₂TP-NH₂ crystals were not of any previously known crystal structure; we thus determined the structure with a combined prediction (USPEX), modelling (DFT) and fitting (LeBail) approach. Additional evidence for the resulting monoclinic structure was revealed from the FTIR data.

Electrochemical measurements verified the validity of our initial design concept, that is, the possibility to use additional electron-donating functional groups to lower the redox potential of the lithium terephthalate Li₂TP anode material. The decrease in the potential achieved with the amino group attached to the terephthalate backbone was 0.14 V. Unfortunately, this benefit was gained at the expense of the lower coulombic efficiency and poorer rate capability. We observed effects such as morphology, crystallinity changes, and delamination but no dissolution in the post-mortem analysis of the electrodes.

As these thin film electrodes are free from any conductive carbon or other additives and their preparation route is the same their performance should be indicative of the actual material. This especially makes the post-mortem analysis simpler as the interactions in the cells are minimized. We believe that manufacturing the organic electrode materials in the thin film form is the key to better understand their electrochemical performance.

Experimental

The Li₂TP-NH₂ and Li₂TP (for reference) thin films were deposited from Li(thd) (thd = 2,2,6,6-tetramethyl-3,5-heptanedione), 2-aminoterephthalic acid (98%, Tokyo Chemical Industry Co. Ltd) and terephthalic acid (98%, Tokyo Chemical Industry Co. Ltd) precursors. The Li(thd) precursor powder was synthesized by mixing LiOH (98%, Alfa Aesar) in 1 : 1 H₂O and EtOH mixture with thd (Tokyo Chemical Industry Co. Ltd) in 1 : 1 H₂O and EtOH mixture. The resulting white mixture was further dried in vacuum and purified by sublimation. The films were deposited in an F-120 flow-type hot-wall ALD reactor (ASM Microchemistry Ltd) at low pressure (~5 mbar). The carrier and purging gas was nitrogen (produced from the

air with nitrogen generator Parker HPN2-5000, with less than 10 ppm of oxygen). For the Li₂TP films, the deposition process parameters were adopted from our previous work,⁸ while for the Li₂TP-NH₂ films the parameters were optimized in this work. The sublimation temperature for the TPA-NH₂ was 185 °C and 175 °C for Li(thd). For the structure characterizations, Si(100) substrates were used, while for the electrochemical characterizations the films were grown on stainless steel disks (Ø 15.5 mm).

X-ray diffraction patterns were collected for the films with PANalytical X'Pert Pro diffractometer (Cu Kα₁; λ = 1.540598 Å) both in the conventional (XRD) and the grazing-incidence (GIXRD; incident angle 0.5°) modes. The XRD patterns measured in Bragg-Brentano mode were indexed and fitted with the LeBail method using the options integrated into the FullProf software package (Treor90 and CheckCell).⁵³ The film thickness and density were estimated for the films from the X-ray reflection (XRR) patterns measured with the same apparatus. It should be noted that the density calculation (see ESI†) is based on an approximated chemical composition of the film, which naturally courses some uncertainty; nevertheless, within a series of similar samples, the possible trends should be meaningful.^{8,54} For the thickest and roughest films, the film thickness was determined with spectroscopic ellipsometer measurements (Woollam Spectroscopic Ellipsometer; CompleteEASE software).

The bonding structure and the presence of intended functional groups were investigated with Fourier transform infrared spectroscopy (FTIR; Nicolet Magna 750). The FTIR measurements were performed in a range of 400 to 4000 cm⁻¹ with a resolution of 4 cm⁻¹. The atomic force microscope images were conducted in tapping mode with a Veeco Dimension 5000. Tips used were Mikromasch HQ: NSC14/AlBS tips with a typical radius of 8 nm and 5 N m⁻¹ force constant.

For the electrochemical evaluation, the thin films were deposited on steel substrates. The thickness of the thin film could not be measured from the steel substrate, and therefore the exact mass of the electrode cannot be reliably determined. However, the mass of the electrode can be estimated from the growth rate on the silicon substrate. This will cause some systematic error in the data because the nucleation model on different substrates can differ.⁵⁵ However, as the film's goal thickness was fixed to 170 nm, it makes much more sense just to compare the capacity per area and it makes the electrode comparison more practical. The theoretical capacity of Li₂TP-NH₂ is 277.8 mA h g⁻¹. Assuming the film's thickness of 170 nm and calculated density, the areal capacity should be around 8 μA h cm⁻² for both of the materials. This is relatively close value to the measured ones when taking into account all of the possible errors in calculated density, film thickness, and the exact area of the current collector as films grow in every direction and underneath the substrate. The samples were first dried in a vacuum oven (110 °C) for 24 hours and moved into argon filled glovebox with oxygen levels under 1 ppm. Afterwards, the films were directly applied as the working electrode in a CR2016 coin cell with a lithium metal counter elec-



trode to evaluate their electrochemical performance. The electrolyte was 1 M LiPF₆ in a 1:1 EC/DMC solution. Cyclic voltammetry measurements were carried out with Autolab PGSTA302N potentiostat, and galvanostatic cyclings in a Neware battery testing unit with various current densities. The galvanostatic cycling voltage range was chosen to limit the reactions occurring below 0.4 V. In cyclic voltammetry each cycle starts at the original open circuit voltage, being *ca.* 2 V for both the samples.

We also carried out crystal structure predictions for Li₂TP-NH₂ with the evolutionary algorithms implemented in the USPEX 9.4.4 code.³⁰ All quantum chemical calculations within the USPEX simulations were performed using Quantum Espresso program package (version 6.0).⁵⁶ We used density functional theory (DFT) with the PBE exchange–correlation functional and GBRV ultrasoft pseudopotentials.^{57,58} Kinetic energy cut-offs of 40 Ry and 200 Ry were applied for wavefunctions and charge densities, respectively. In the USPEX simulations, we applied a molecular crystal structure prediction algorithm.⁵⁹ Each simulation included two Li⁺ cations per each 2-aminoterephthalate dianion and all structures where the dianion did not stay intact were discarded. The USPEX simulations were run with different numbers of formula units in the unit cell (*Z* = 2, 3, and 4). All simulations produced a similar type of layered structures, but the lowest-energy structures were obtained from two simulations carried out for *Z* = 2. The full USPEX and Quantum Espresso input files for one *Z* = 2 simulation are included in ESI.†

The low-energy structures produced by USPEX were re-optimized using the CRYSTAL17 program package, hybrid PBE0 density functional method, and triple-zeta-valence + polarization (TZVP) level of basis set. The Gaussian Type Orbital basis sets have been derived from Karlsruhe basis sets⁶⁰ and adapted for solid-state calculations.^{13,61} For all low-energy structures, we applied a *k*-mesh of 3 × 5 × 3 for the reciprocal space sampling. The structures were optimized with the default optimization convergence criteria in CRYSTAL17 and the lowest-energy structures were confirmed to be true local minima by means of harmonic frequency calculations. The harmonic vibrational frequencies and IR intensities were obtained with the computational scheme implemented in CRYSTAL.⁶² For the simulated IR spectra, we applied a Lorentzian lineshape and an FWHM of 16 cm^{−1}. The band assignments were carried out by visual inspection of the normal modes using the Jmol program package.⁶³

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

We acknowledge the funding from European Research Council under the European Union's Seventh Framework Programme

(FP/2007-2013)/ERC Advanced Grant Agreement (339478) and Academy of Finland (296299), and the use of the RawMatTERS Finland Infrastructure (RAMI) and OtaNano – Nanomicroscopy Center (Aalto-NMC) at Aalto University. Computational resources were provided by CSC-the Finnish IT Center for Science.

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