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Electrospun single-phase spinel magnetic high entropy oxide nanoparticles *via* low-temperature ambient annealing†

Xiao Han,^a Dian Li,^b Jingyi Zhou,^c Yufeng Zheng,^b Lingyan Kong,^c Lin Li^d and Feng Yan^{id}*^d

High entropy oxide nanoparticles (HEO NPs) with multiple component elements possess improved stability and multiple uses for functional applications, including catalysis, data memory, and energy storage. However, the synthesis of homogenous HEO NPs containing five or more immiscible elements with a single-phase structure is still a great challenge due to the strict synthetic conditions. In particular, several synthesis methods of HEO NPs require extremely high temperatures. In this study, we demonstrate a low cost, facile, and effective method to synthesize three- to eight-element HEO nanoparticles by a combination of electrospinning and low-temperature ambient annealing. HEO NPs were generated by annealing nanofibers at 330 °C for 30 minutes under air conditions. The average size of the HEO nanoparticles was ~30 nm and homogenous element distribution was obtained from post-electrospinning thermal decomposition. The synthesized HEO NPs exhibited magnetic properties with the highest saturation magnetization at 9.588 emu g⁻¹ and the highest coercivity at 147.175 Oe for HEO NPs with four magnetic elements while integrating more nonmagnetic elements will suppress the magnetic response. This electrospun and low-temperature annealing method provides an easy and flexible design for nanoparticle composition and economic processing pathway, which offers a cost- and energy-effective, and high throughput entropy nanoparticle synthesis on a large scale.

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Introduction

High entropy materials with single-phase structures have drawn considerable attention owing to their unique physical and chemical properties for wide applications in biomedical,^{1,2} catalysis,^{3,4} and energy storage fields.⁵ Recently, high entropy oxides (HEOs), high entropy chalcogenides, high entropy nitrides, and high entropy carbides have generated increased interest in the understanding and applications of this new category of advanced functional materials. High entropy oxides (HEOs) refer to the oxide system containing at least five principle elements with equimolar or near-equimolar concentration, in which the configurational entropy is larger than 1.5*R* in a random state, regardless of whether they are single-phase or

multiphase at room temperature.⁶ The ideal configurational entropy (ΔS_{config}) for a A_xB_yO_z type oxide can be given as:⁷

$$\Delta S_{\text{config}} = -R \left[x \left(\sum_{a=1}^M x_a \ln x_a \right)_{\text{A-site}} + y \left(\sum_{b=1}^N y_b \ln y_b \right)_{\text{B-site}} + z \left(\sum_{o=1}^P z_o \ln z_o \right)_{\text{O-site}} \right]$$

where x_a , y_b and z_o are the mole fractions of the elements in the A-site, B-site, and O²⁻-site, respectively. *M*, *N*, and *P* are the number of cations present on the A-site, B-site, and O²⁻-site, respectively.

The ΔS_{config} depends on the number of incorporated elements for high entropy materials. The stability of the system can be analyzed by the Gibbs energy according to the Gibbs-Helmholtz equation:⁸

$$\Delta G_{\text{mix}} = \Delta H_{\text{mix}} - T\Delta S_{\text{mix}}$$

It is the competition between ΔH_{mix} and $T\Delta S_{\text{mix}}$ that determines the phase selection in high entropy materials. When $T\Delta S_{\text{mix}}$ could balance or exceed ΔH_{mix} , the entropy stabilization effect appeared. More negative ΔG_{mix} indicates the increased stability of the system due to the higher configurational entropy

^aDepartment of Metallurgical and Materials Engineering, The University of Alabama, Tuscaloosa 35487, AL, USA

^bDepartment of Chemical and Materials Engineering, University of Nevada Reno, Reno 89557, NV, USA

^cDepartment of Human Nutrition and Hospitality Management, The University of Alabama, Tuscaloosa 35487, AL, USA

^dMaterials Science Program, School for Engineering of Matter, Transport, and Energy, Arizona State University, Tempe, 85287, AZ, USA. E-mail: fengyan@asu.edu

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Fig. 1 The schematic of (a) the electrospun process of the metal-CA fibers with the optical images of the precursors and the electrospun fiber, and (b) electrospun fibers annealed in the air. Scanning electron microscopy morphology of the (c) as-electrospun HE-CA fibers and (d) HEO fibers after post-annealing.

of the HEO fibers was characterized using SEM, as exhibited in Fig. 1(d) for the annealed 8-HEO nanofibers. The other SEM images for 3-HEO to 7-HEO NPs are shown in ESI Fig. S1–S6.† The annealed nanofibers were distributed as broken fibers and beads shape, which is attributed to the residual strain during the forming of crystal nanoparticles while CA decomposes.²⁴ It can be observed that the annealed nanofibers are composited of NPs that aggregate inside the fibers.

2.2 HEO nanoparticle formation mechanisms

To explore the formation mechanism of HEO NPs, differential scanning calorimetry (DSC) was applied to determine the thermal decomposition process during the annealing of these HE-CA fibers, as shown in Fig. 2(a). The DSC of pure CA nanofibers is also included as a reference. The glass transition temperature (T_g) of CA is approximately 198 °C and the melting temperature was within the range of 230–250 °C in the reported work.²⁵ The endothermic peak at 310 °C reflects the decomposition of CA, respectively. Particularly, upon increasing the entropy by increasing the number of elements, the melting temperature was increased for the electrospun fibers. The first endothermic peak around 170 °C represents the dehydration of nitrate and the glass transition and the crystallization process of the CA nanofibers. The exothermic peaks at around 190 °C

exhibited the transition from hydroxide to oxides. The endothermic peak ranging from around 210–270 °C indicates that the CA decomposed in the nanofibers. Note that the CA decomposition temperature increased from 3-HEO to 5-HEO nanofibers and then reduced from 5-HEO to 8-HEO. This CA decomposition temperature was overall smaller than that of the pure CA fibers, which may contribute to the nitrate salts dehydration process release of heat to assist the CA decomposition. In addition, during the CA decomposition, which is a deacetylation process, CO₂, and CH₄ will be released from the chain scission. These released gases may provide a localized oxidation of the nitrate and lower the oxidation temperature of the HEO nanoparticles. The HEO nanoparticle formation can be described as follows: (M = Fe, Co, Ni, Cr, Cu, Mg, Zn, and Mn):



Based on the DSC results, no clear endothermic peaks beyond 300 °C were observed, thus, to fertilize the HEO NP formation, we chose the annealing temperature at 330 °C. The digital photographs of the nanofibers after the 330 °C annealing are shown in Fig. 2(b). The hypothesis about these HEO NPs detailing the formation mechanisms is shown in Fig. 2. The HE salt-CA nanofibers work as a frame for the metal nitrate salts, which disperses the metal ions and prevents their aggregation.



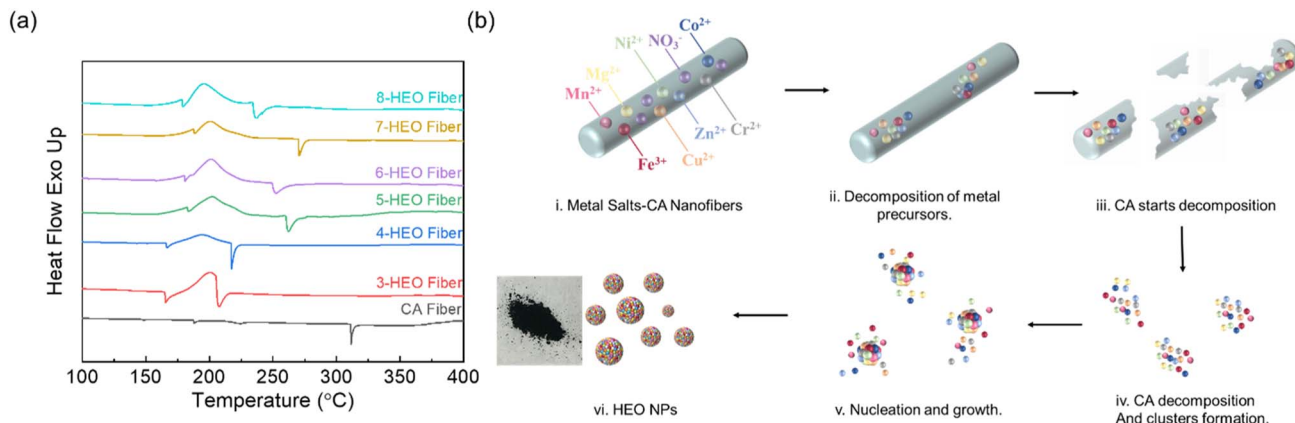


Fig. 2 (a) DSC of the fibers, and (b) proposed mechanism of HEO nanoparticles formation by converting the electrospun nanofibers via low-temperature annealing in air and the accomplished powder. A digital photograph of the as-synthesized HEO NPs.

With increasing annealing temperature, metal nitrate dehydration and decomposition occur. Then, the CA crystallizes and decomposes. According to the nucleation mechanism,^{26,27} the HEO clusters form inside these CA nanofiber pieces and the nanofiber frames limit the further growth of nuclei by preventing the coalescence and attachment process. Finally, the nanoparticles are formed completely. This annealing temperature is much lower than that of HEO NPs synthesized using the other approach and provides a low-cost and less energy consumption approach for the HEO NPs fabrication pathway by

utilizing the localized thermal release of CA decomposition and the metal nitrate dehydration and oxidation.

2.3 Microstructure and chemical states of HEO nanoparticles

The crystallinity and microstructure of the low-temperature synthesized HEO NPs were characterized using X-ray diffraction (XRD) and transition electron microscopy (TEM), respectively, as shown in Fig. 3. The XRD patterns of the HEO nanoparticles, including from three metal elements to eight

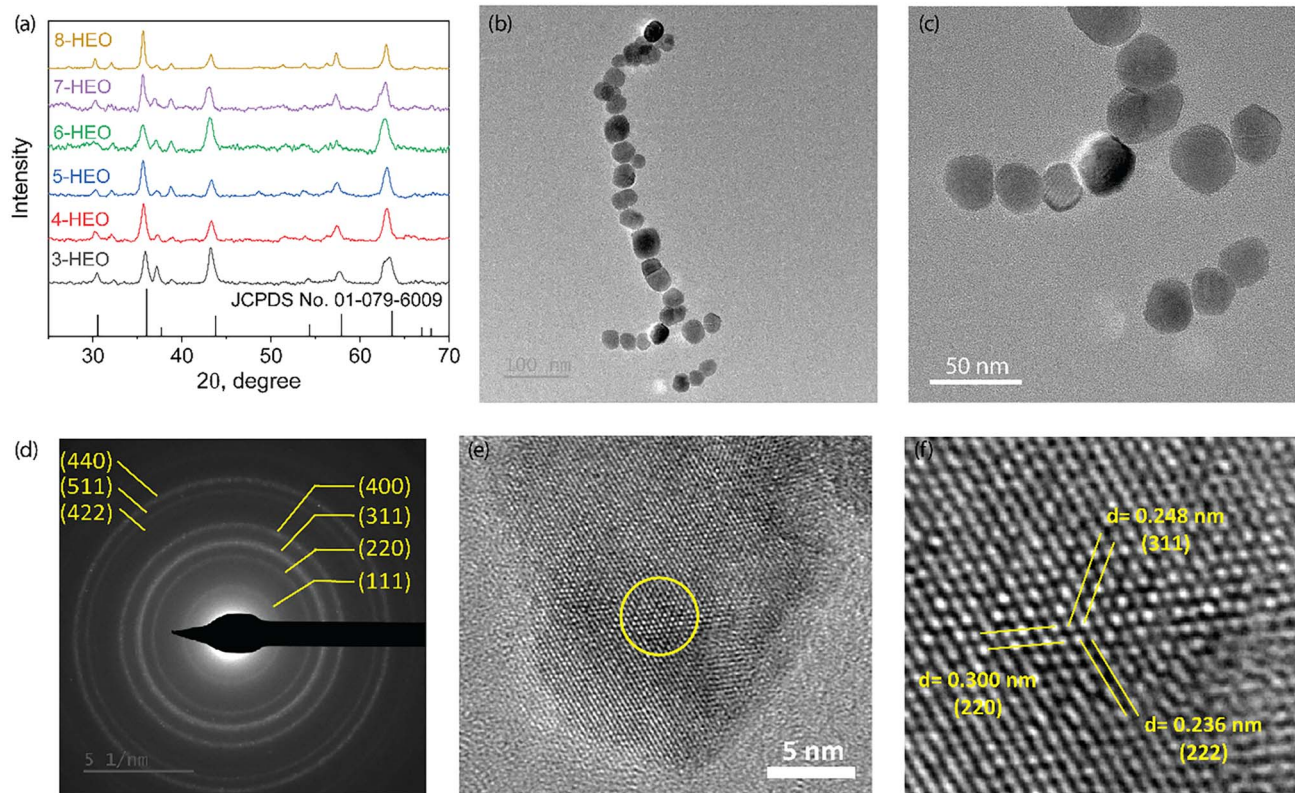


Fig. 3 (a) XRD patterns of HEO NPs with 3 elements to 8 elements. (b). STEM images of 8-HEO NPs. (c) SAED analysis of 8-HEO NPs to confirm the spinel crystal structure. (d–f) HRTEM of 8-HEO NPs.



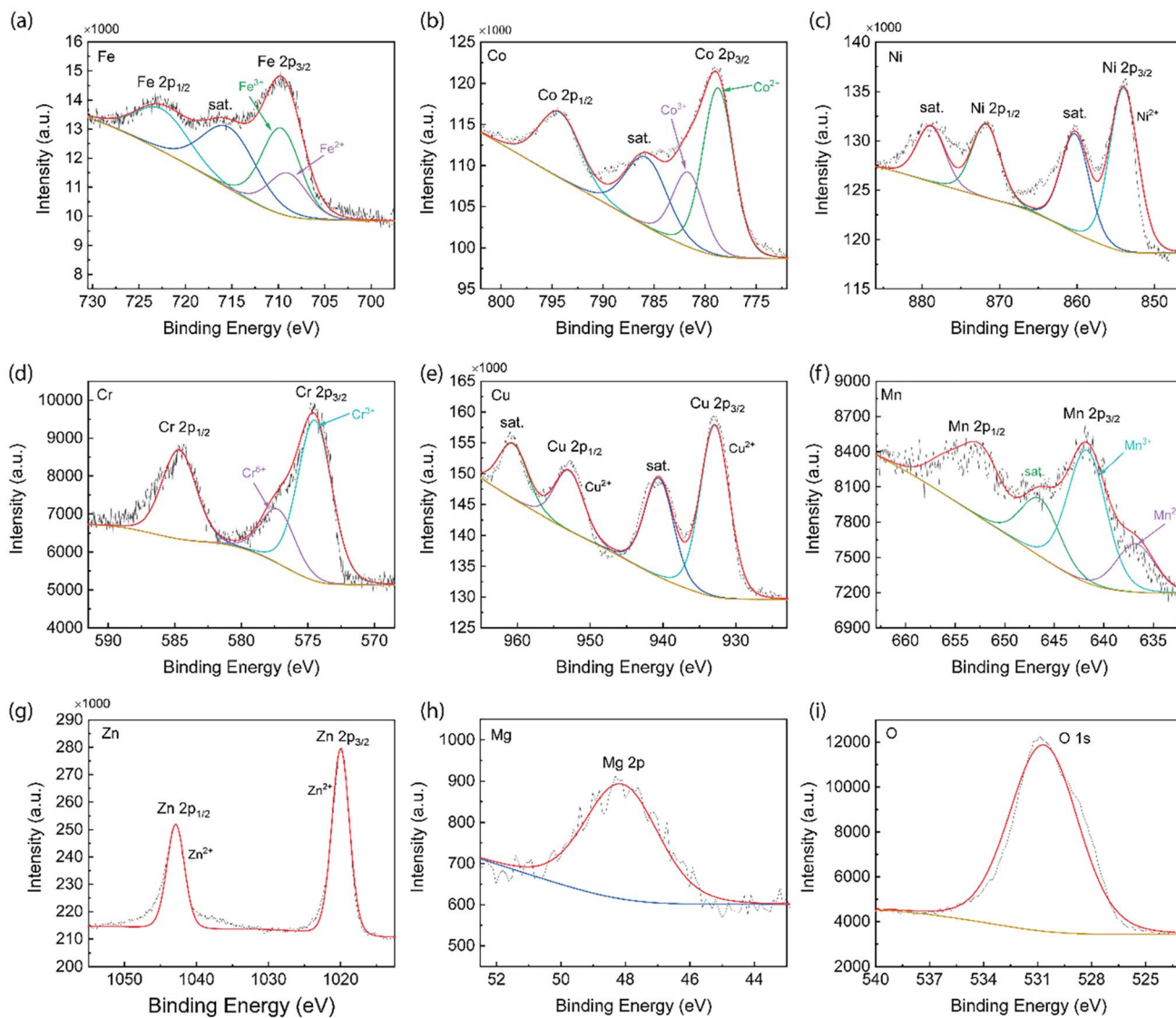


Fig. 5 XPS analysis of 8-HEO NPs. (a) Fe 2p, (b) Co 2p, (c) Ni 2p, (d) Cr 2p, (e) Cu 2p, (f) Mn 2p, (g) Zn 2p, (h) Mg 2p, and (i) O 1s.

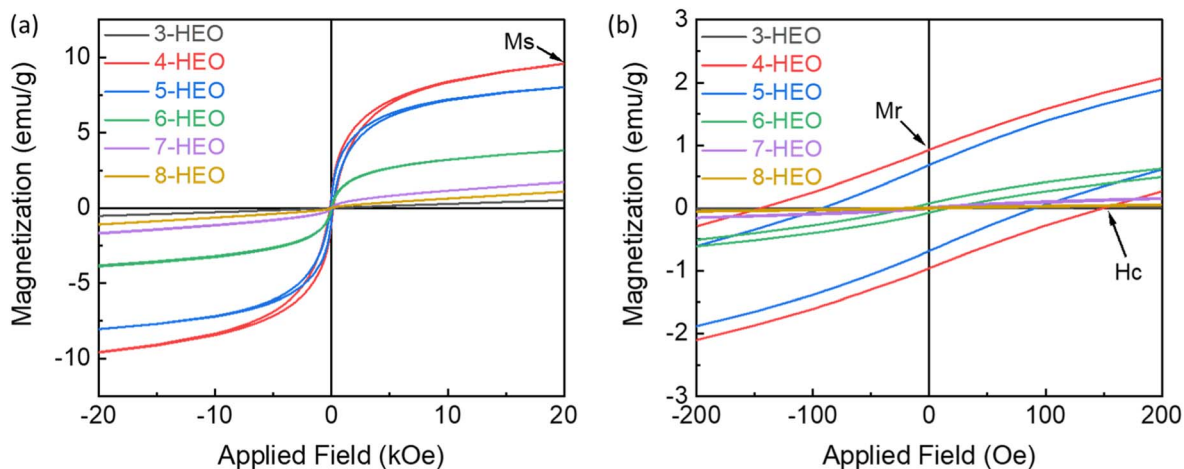


Fig. 6 (a) Room temperature magnetic hysteresis loop of 3 to 8-HEO NPs and (b) the magnetization curves at low magnetic field region (yellow box region).



Table 1 Magnetic properties of series of HEO samples

Samples	Metal elements	H_c (Oe)	M_s (emu g ⁻¹)	M_r (emu g ⁻¹)
3-HEO	CoNiCr	50.090	0.525	2.203×10^{-3}
4-HEO	FeCoNiCr	147.175	9.588	0.944
5-HEO	FeCoNiCrCu	91.505	8.035	0.685
6-HEO	FeCoNiCrCuMg	17.016	3.849	74.160×10^{-3}
7-HEO	FeCoNiCrCuMgZn	9.586	1.706	14.210×10^{-3}
8-HEO	FeCoNiCrCuMgZnMn	29.047	1.090	10.102×10^{-3}

observed at 871.78 and 854.02 eV. Two satellite peaks at 879.00 eV (Ni 2p_{1/2}) and 860.29 eV (Ni 2p_{3/2}) were observed. The Ni 2p_{3/2} peak confirms the presence of a Ni²⁺ oxidation state.³¹ The Cr XPS spectrum is shown in Fig. 5(d) and the peaks at the binding energy of 585.04 and 575.16 eV represent Cr 2p_{1/2} and Cr 2p_{3/2} signals, which indicate the presence of Cr³⁺ and balanced by Cr⁶⁺ and the ratio of Cr³⁺/Cr⁶⁺ is 3 : 1.^{3,32} The Cu XPS spectrum shown in Fig. 5(e) exhibits the Cu 2p_{1/2} and Cu 2p_{3/2} peaks at 953.16 and 932.95 eV, respectively. The satellite peaks are located at 961.10 and 940.725 eV, corresponding to Cu 2p_{1/2} and Cu 2p_{3/2}, respectively. The split Cu 2p_{1/2}, Cu 2p_{3/2}, and satellite peaks prove that Cu is in a 2+ oxidation state.³³ Fig. 5(f) shows the XPS spectrum of the Mn element and the Mn 2p_{1/2} and Mn 2p_{3/2} peaks were located at 653.50 and 641.84 eV, respectively. Mn 2p_{3/2} comprises two components with binding energies of 642.85 and 636.84 eV, which are attributed to Mn³⁺ and Mn²⁺ oxidation states. The co-existence of Mn³⁺ and Mn²⁺ oxidation states indicates that the Mn in HEO NPs spinel structure occupies the tetrahedral and octahedral crystal sites with Mn³⁺/Mn²⁺ = 3 : 1.^{34,35} The Zn XPS spectrum is exhibited in Fig. 5(g) and the two split peaks are located at 1042.86 and 1020.05 eV, which are assigned to Zn 2p_{1/2} and Zn 2p_{3/2} of tetrahedral Zn²⁺, confirming that Zn is in 2+ oxidation state in the spinel HEO NPs.³⁶ The Mg XPS spectrum generally uses Mg 1s to analyze the oxidation state, which is located between 1302 and 1305 eV.³⁷ However, the binding energy of Mg 1s is out of the scan range of the equipment we used in this study. Therefore, Mg 2p was used for the Mg oxidation state analysis. The XPS spectrum of Mg 2p is located at 48.14 eV, as is shown in Fig. 5(h), which confirmed the 2+ oxidation state of Mg in the HEO NPs structure.³⁸ The XPS spectrum of O shows the O 1s at 530.76 eV, which represents the lattice oxygen of metal–oxygen bonds for the spinel HEO NPs.³⁹ The multivalence for these metal cations will contribute to the spin fluctuations in HEO NPs and should contribute to the improved magnetic properties.

2.4 Magnetic response of HEO nanoparticles

Since the direct magnetic interactions between the metals in the HEOs are limited, the indirect exchange interactions between the metal cations and oxygen anions and cations are more common.⁴⁰ The magnetic property of HEO NPs, including those with 3 metal elements to 8 metal elements, was measured up to 20 kOe magnetic field at room temperature as shown in Fig. 6. These magnetic hysteresis loops indicated the presence of magnetic moments in the HEO NPs and the magnetic moments

aligned under the applied magnetic field. The magnetic parameters such as coercivity (H_c), saturation magnetization (M_s), and remanence magnetization (M_r) are summarized in Table 1. It was shown that the transition metal HEOs, such as 3-HEO, 4-HEO, and 5 HEO with Fe, Co, Ni, Cr, and Mn show high H_c , while the HEOs with nonmagnetic elements, such as Cu, Mg, and Zn will weaken the magnetic properties. For example, the 4-HEO NPs possess the highest M_s with 9.588 emu g⁻¹ and M_s decreases with the addition of Cu and Cu/Mg and Cu/Mg/Zn for 5-HEO, 6-HEO, and 7-HEO, respectively. The remanence magnetization follows a similar trend of saturation magnetization, as shown in Table 1.

It was reported that Cu ions will decrease in the spin ordering parameter in the oxides, where the Cu concentration will impact the degree of spin frustration in the magnetic lattice.⁴¹ The addition of nonmagnetic Zn²⁺ ion into the system would also decrease the M_s resulting from the replacement of magnetic Co²⁺ and Ni²⁺ ions by Zn²⁺ due to the lower magnetocrystalline anisotropy of Zn than that of Ni and Co.⁴² Increasing the magnetic Mn concentration can increase the saturation magnetization in Zn_{0.3}Mn_xFe_{2.7-x}O₄ NPs due to the distribution of Mn²⁺ ions in tetrahedral and octahedral sites.⁴³ Thus, it is believed that by tailoring the magnetic metals in HEOs, higher magnetic properties can be further developed by preventing non-magnetic elements. As for the fundamental results of the variation of the magnetic properties, we will investigate them in future work.

Conclusions

In summary, we demonstrate a low-cost, low-temperature, and scalable synthesis approach of single-phase spinel magnetic HEO NPs including up to eight metal elements by utilizing electrospun and post-electrospun ambient annealing processes. The metal nitrate precursors were enveloped in cellulose acetate nanofibers during electrospinning. The homogenous HEO NPs could be generated by annealing the nanofibers at 330 °C for 30 minutes. The 8-HEO (Fe–Co–Ni–Cr–Cu–Mg–Zn–Mn) NPs possess a diameter of 33.7 nm and the spinel single-phase structure was confirmed with the uniform elemental distribution. The XPS spectrum of each element proves the oxidation state of HEO NPs and demonstrates the multivalent of the magnetic elements in the spinel structure. This electrospinning method possesses several advantages including the low-temperature synthesis of HEOs, uniform premixture in the precursors of the metal ions, flexibility to tune the elements in



HEOs, and low cost of the HEO nanoparticles for upscale manufacturing. With this newly developed method, we can obtain pure HEO NPs by leveraging biomass materials to reduce the thermal budget and provide large-scale manufacturing capability to synthesize HEO nanomaterials or even other high entropy materials.

Experiment methods

High entropy oxide nanoparticles fabrication

The metal nitrate precursor salts used were $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (Acros Organics, 99%), $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (Acros Organics, 99%), $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (Alfa Aesar, 99.99%), $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (Strem Chemicals, 99%), $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ (Acros Organics, 99%), $\text{Mg}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (Acros Organics, 99%), $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (Alfa Aesar, 99%) and $\text{Mn}(\text{NO}_3)_2 \cdot x\text{H}_2\text{O}$ (Thermo Fisher, 99.99%). The cellulose acetate (CA, Acros Organics) 12% (w/v) solution with acetone as a solvent. The precursor solution (1.0 mol L^{-1}) was prepared by dissolving various nitrate salts (having equimolar concentration) in the CA solution. After completely dissolved solution formation, the spinning precursor solution was loaded into a 10 mL syringe (Becton, Dickinson and Company, Franklin Lakes, NJ, USA) with a 22-gauge blunt needle (Hamilton Company, Reno, NV, USA) as the spinneret. The nickel nitrate-loaded fibers were then spun. After the spinning process, the nanofibers formed on the aluminum foil directly beneath the spinneret tip were collected and annealed at $330 \text{ }^\circ\text{C}$ for 30 min in a box oven with an adequate supply of oxygen flow.

High entropy oxide nanoparticle characterizations

The HEO NPs were analyzed by X-ray diffraction (XRD), Philips X'Pert MPD X-ray diffractometer with $\text{Cu K}\alpha$ ($\lambda = 1.5405 \text{ \AA}$), and scanning electron microscopy (SEM, JEOL 7000 FE). The chemical composition of HEO NPs was characterized by energy-dispersive X-ray spectroscopy (EDS) attached to the SEM. Thermal stability and phase transformation behaviors of the HEO NPs were evaluated using TA DSC 2500 at a heating/cooling rate of 20 K min^{-1} with N_2 gas. X-ray photoelectron spectroscopy (XPS) was recorded using the Kratos Axis XPS system equipped with a monochromated Al X-ray source. The particle structure and sizes of the HEO NPs were examined with a Scanning Transmission Electron Microscope (STEM), FEI Talos F200s, which was operated at 200 kV, and equipped with a high angle annular dark field (HAADF) detector and EDX energy dispersive X-ray system. All of the investigated powder samples were sonicated in ethanol for 10 min and then deposited onto an ultrathin carbon-coated Cu grid (from Ted Pella) using a glass pipette. A vibrating sample magnetometer (VSM) was used to characterize the magnetic properties of the HEO NPs powder by applying a magnetic field up to 2T.

Data availability

Research data are available based on reasonable request to the corresponding author.

Author contributions

L. L and F. Y had the idea, design the experiments, and led the investigation. X. H synthesized the HEO NPs. D. L, Y. Z. carried out the STEM characterization, S. N. V performed the XPS characterization, J. Z., and L. K conducted the DSC characterization.

Conflicts of interest

The authors declare no competing financial interests.

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