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Low-cost microarray thin-film electrodes with ionic liquid gel-polymer electrolytes for miniaturised oxygen sensing

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A robust, miniaturised electrochemical gas sensor for oxygen (O_2) has been constructed using a commercially available Pt microarray thin-film electrode (MATFE) with a gellified electrolyte containing the room temperature ionic liquid (RTIL) 1-ethyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide ($[C_2mim][NTf_2]$) and poly(methyl methacrylate) (PMMA) in a 50 : 50 mass ratio. Diffusion coefficients and solubilities for oxygen in mixtures of PMMA/RTIL at different PMMA doping concentrations (0–50% mass) were derived from potential step chronoamperometry (PSCA) on a Pt microdisk electrode. The MATFE was then used with both the neat RTIL and 50% (by mass) PMMA/RTIL gel, to study the analytical behavior over a wide concentration range (0.1 to 100 vol% O_2). Cyclic voltammetry (CV) and long-term chronoamperometry (LTCA) techniques were employed and it was determined that the gentler CV technique is better at higher O_2 concentrations (above 60 vol%), but LTCA is more reliable and accurate at lower concentrations (especially below 0.5% O_2). In particular, there was much less potential shifting (from the unstable Pt quasi-reference electrode) evident in the 50% PMMA/RTIL gel than in the neat RTIL, making this a much more suitable electrolyte for long-term continuous oxygen monitoring. The mass production and low-cost of the electrode array, along with the minimal amounts of RTIL/PMMA required, make this a viable sensing device for oxygen detection on a bulk scale in a wide range of environmental conditions.

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1. Introduction

The detection and monitoring of gases is important for industrial, medicinal, security and health and safety applications.¹ Various techniques are used to detect gases, but those based on electrochemical methods are often the most widely employed.¹ Amperometric gas sensors (AGSs) based on “Clark electrodes” have been around for several decades and are available to purchase commercially from a range of companies.² They typically consist of three electrodes connected by an electrolyte (usually water/ H_2SO_4 mixture) and covered by a gas permeable membrane.^{1–3} Room temperature ionic liquids (RTILs) have been investigated significantly as a replacement solvent in AGSs due to their non-volatile nature (eliminating the need for a membrane),³ in addition to other advantageous properties such as wide electrochemical windows, good intrinsic conductivity, good solvating abilities and high chemical and thermal stability.^{4–7} A number of reviews on gas sensing in RTILs are available.^{2,8–11}

The gas that appears to be the most widely investigated in RTILs so far is oxygen (O_2).¹¹ Various studies on oxygen reduction in RTILs have used microdisc electrodes for the obvious advantages of higher current densities and lower ohmic drop effects.^{12–16} From an analytical point of view, employing an array of microdiscs can increase currents, whilst maintaining the benefits of a single microelectrode.¹⁷ However, due to the relatively expensive fabrication processes, there have only been limited investigations with microelectrode arrays, particularly for gas sensing in RTILs. Huang *et al.*¹⁸ proposed a membrane-free oxygen gas sensor consisting of a thin layer of the RTIL tris(*n*-hexyl)tetradecylphosphonium trifluorotris(pentafluoroethyl)phosphate ($[P_{14,6,6,6}][FAP]$) dropcast onto an electrode array with 80 microdiscs in a square pattern (10 by 8). The microdiscs were patterned by photolithography onto a silicon wafer, and were 12 μm in diameter, recessed by *ca.* 1.6 μm and separated by 150 μm (centre-to-centre distance). Oxygen concentrations from 2–13 vol% O_2 were studied, and linear calibration graphs were obtained (current vs. vol% O_2) from continuous cyclic voltammograms. However, concentrations of O_2 higher than 13 vol% were not investigated. The electrolyte was also a pure RTIL in the liquid state, so there are limitations on how such a “membrane-free” electrode can be employed in certain situations *e.g.* movement,

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Fig. 1 (a) Photo of the thin-film microarray electrode, (b) optical microscope image of the platinum working electrode, consisting of a platinum disk electrode ($\phi_{\text{Pt-disk}} = 1 \text{ mm}$) covered by a $(3.0 \pm 0.5 \text{ } \mu\text{m})$ thick SU-8 layer and defined by 90 microholes ($\phi_{\text{hole}} = 10 \text{ } \mu\text{m}$, pitch = $100 \text{ } \mu\text{m}$), (c) atomic force microscopy (AFM) mapping of a working electrode microhole.

remove the GPE), re-polished, then rinsed with ethanol and acetone before subsequent experiments.

Platinum microarray thin-film electrodes (MATFEs) (MicruX Technologies, Oviedo, Spain; ED-mSE-10-Pt) were electrochemically activated by cycling for 30 cycles in $0.5 \text{ M H}_2\text{SO}_4$ between -0.75 V and 1.25 V . The MATFE has all three Pt electrodes (working, reference and counter) fabricated by thin-film technology and contained within a small area on the glass substrate. The working electrode array consists of 90 recessed Pt disk electrodes in a hexagonal arrangement, $10 \text{ } \mu\text{m}$ in diameter with $100 \text{ } \mu\text{m}$ between adjacent microholes (see a photo of the device in Fig. 1a, an optical image of the microholes in Fig. 1b and depth profile in Fig. 1c). According to the manufacturer, a layer of SU-8 resin ($3.0 \pm 0.5 \text{ } \mu\text{m}$ thick) is used to define the array. Depth profiles (from atomic force microscopy experiments) from more than five different MATFEs confirmed this thickness, with values between 2.6 and $3.4 \text{ } \mu\text{m}$ observed. The thickness was consistent over the whole array for an individual device. $5 \text{ } \mu\text{L}$ of either the neat RTIL or $50\% m_{\text{PMMA}}/m_{\text{Tot}}$ mixture (plus acetone carrier solvent) was used to cover the working, counter and reference electrodes, before the device was inserted using a rubber bung into a modified glass cell, as described previously.²⁰ It was flushed with N_2 for a sufficiently long time (*ca.* 1–2 hours in the neat RTIL and overnight in the $50\% m_{\text{PMMA}}/m_{\text{Tot}}$ mixture) to remove oxygen and to allow the remaining acetone to volatilize, until stable baselines were obtained. Aluminium wires were soldered onto the electrode connections to allow easy attachment to the potentiostat.

2.4 Gas mixing experiments

Oxygen gas was diluted with nitrogen gas using a gas mixing system detailed in our previous work,²⁰ based on the ratios of flow rates in the two digital flow meters. Two O_2 concentration ranges were employed in this work, termed “low concentration” ($1\text{--}20 \text{ vol\% O}_2$ for CV and $0.1\text{--}20 \text{ vol\% O}_2$ for LTCA) and “high concentration” ($10\text{--}100 \text{ vol\% O}_2$ for CV and $1.1\text{--}100 \text{ vol\% O}_2$ for LTCA). For experiments within the “low concentration” range, the N_2 flow rate was fixed at 180 sccm , and the O_2 flow rate varied. For the “high concentration” range, the N_2 flow rate was fixed at 1000 sccm , while varying the O_2 flow rate. For LTCA, the initial response was allowed to stabilize

(under N_2) for *ca.* 30 min before commencing with the introduction of O_2 gas. Adjusting of the flow rates was automated using a computer software controller for the LTCA experiments since the duration of the measurements was *ca.* 14 and up to 35 hours.

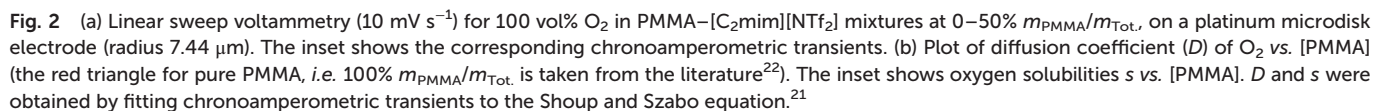
3. Results and discussion

The aim of this work is to investigate the electroanalytical behavior of O_2 in a gel polymer electrolyte (GPE) on a commercially available MATFE, as a simple, robust, inexpensive, miniaturized platform for oxygen sensing. The RTIL [C_2mim][NTf_2] was chosen as the solvent as it mixes well with PMMA, and the behavior of O_2 in the mixture has been well characterized in our previous work.¹⁹ The electroanalytical behavior on the MATFE in the neat RTIL and the $50\% m_{\text{PMMA}}/m_{\text{Tot}}$ gel polymer electrolyte (GPE) will be investigated. However, in order to obtain information about the physical properties (*e.g.* diffusion coefficient and solubility) of oxygen in the GPE PMMA–RTIL mixtures, the reduction of oxygen will first be studied on a conventional microdisk electrode in PMMA–RTIL mixtures, where the two parameters can be easily resolved from theoretical modeling of the data.²¹

3.1 Diffusion coefficient and solubility values in PMMA–[C_2mim][NTf_2] mixtures

Fig. 2a shows linear sweep voltammetry (LSV) for the reduction of 100 vol\% O_2 on a Pt microdisk electrode (diameter $14.88 \text{ } \mu\text{m}$) with various percentages of PMMA mixed with the RTIL. As was observed in our previous work with a working Pt thin film electrode (TFE, 1 mm diameter),¹⁹ the current decreases as the amount of PMMA in the mixture is increased. This is expected due to the higher viscosity of the mixture leading to slower diffusion coefficients of O_2 . The shape of the voltammammety (where a true steady-state plateau is not obtained) is quite similar to that reported by Huang *et al.*¹³ in various ionic liquids on a Pt microdisk electrode at similar scan rates (50 mV s^{-1} , lower scan rates were not investigated). Due to the nature of the Ag wire reference electrode, some potential shifting (of up to a few hundred millivolts) was





In order to try to obtain diffusion coefficients and solubilities of oxygen in the various RTIL-PMMA mixtures, potential step chronoamperometry (PSCA) was carried for 100 vol% O₂ out at each PMMA doping concentration in the RTIL. The inset to Fig. 2a shows the experimental transients obtained from PSCA where the potential was stepped from 0 V to a chosen potential (on the slanted plateau where oxygen reduction occurs), and monitoring the current over time. The transients were then fitted to the Shoup and Szabo expression:²¹

[PMMA]/% $m_{\text{GPE}}/m_{\text{Tot.}}$	N	I_{ss}/nA	$D/10^{-10} \text{ m}^2 \text{ s}^{-1}$	s/mM
0	3	-10.3 ± 0.4	9.2 ± 0.8	3.7 ± 0.3
10	4	-6.8 ± 0.1	3.4 ± 0.1	6.5 ± 0.3
20	5	-5.2 ± 0.1	2.5 ± 0.4	6.5 ± 0.3
30	5	-4.6 ± 0.9	1.9 ± 0.3	7.8 ± 0.6
40	3	-3.4 ± 0.3	1.4 ± 0.1	7.6 ± 0.4
50	5	-2.3 ± 0.2	1.2 ± 0.2	6.0 ± 0.9
100			0.00698^{22}	

The solubility of O₂ (inset to Fig. 2b) appears to almost double from the neat RTIL to 10% PMMA doping (3.7 mM in the neat RTIL compared to 6.6 mM in the 10% mixture), but remains relatively constant (within experimental error) as the

% of PMMA is increased further. This suggests a slightly stronger affinity of oxygen towards PMMA/RTIL mixtures, or an increase in gas permeability compared to the neat RTIL. The higher solubility of O_2 in the GPE (50% m_{PMMA}/m_{Tot}) is advantageous for sensing purposes, however this is overcome by the much slower diffusion coefficient in the GPE compared to the neat RTIL, resulting in lower overall currents. The information on D and solubility of O_2 in the mixtures will be used to calculate expected currents on the microarray thin-film electrode (MATFE) in the next section.

3.2 Analytical utility for oxygen reduction on a MATFE

In order to investigate the feasibility of employing a commercially available microarray thin film electrode (MATFE) for oxygen gas sensing, with the gel-polymer electrolyte (GPE) for robust sensing, both cyclic voltammetry (CV) and long-term chronoamperometry (LTCA) was carried out in the neat RTIL and the 50% m_{PMMA}/m_{Tot} GPE. Other PMMA doping concentrations were not studied since they are not sufficiently gellified to provide a robust sensing device.

3.2.1 Cyclic voltammetry. Fig. 3 shows CV for the reduction of O_2 on a MATFE in the neat RTIL (a and b) and the 50% m_{PMMA}/m_{Tot} GPE (c and d). Two concentration ranges are shown, in order to observe the linear behaviour over the whole concentration range, and the detailed behaviour at lower concentrations. Due to the absence of a well-defined plateau current, the current was measured from a suitable fixed value (see Table 2). As can be seen in the insets to Fig. 3, excellent linear responses were observed ($R^2 > 0.99$) in both the neat RTIL and 50% m_{PMMA}/m_{Tot} GPE at both the low and high concentration ranges, despite the lack of a clear current plateau. The equations of the lines of best fits for the calibration graphs are given in Table 2, along with the LOD and R^2 values. There is not a significant difference in the limit of detection (LOD) for the high concentration range between the neat RTIL and 50% m_{PMMA}/m_{Tot} GPE. However, at the lower concentration range, the LOD is higher in the 50% m_{PMMA}/m_{Tot} GPE, which is likely due to the higher viscosity of the PMMA-RTIL mixture, giving rise to lower experimental currents for O_2 reduction. The LODs are significantly better than that reported

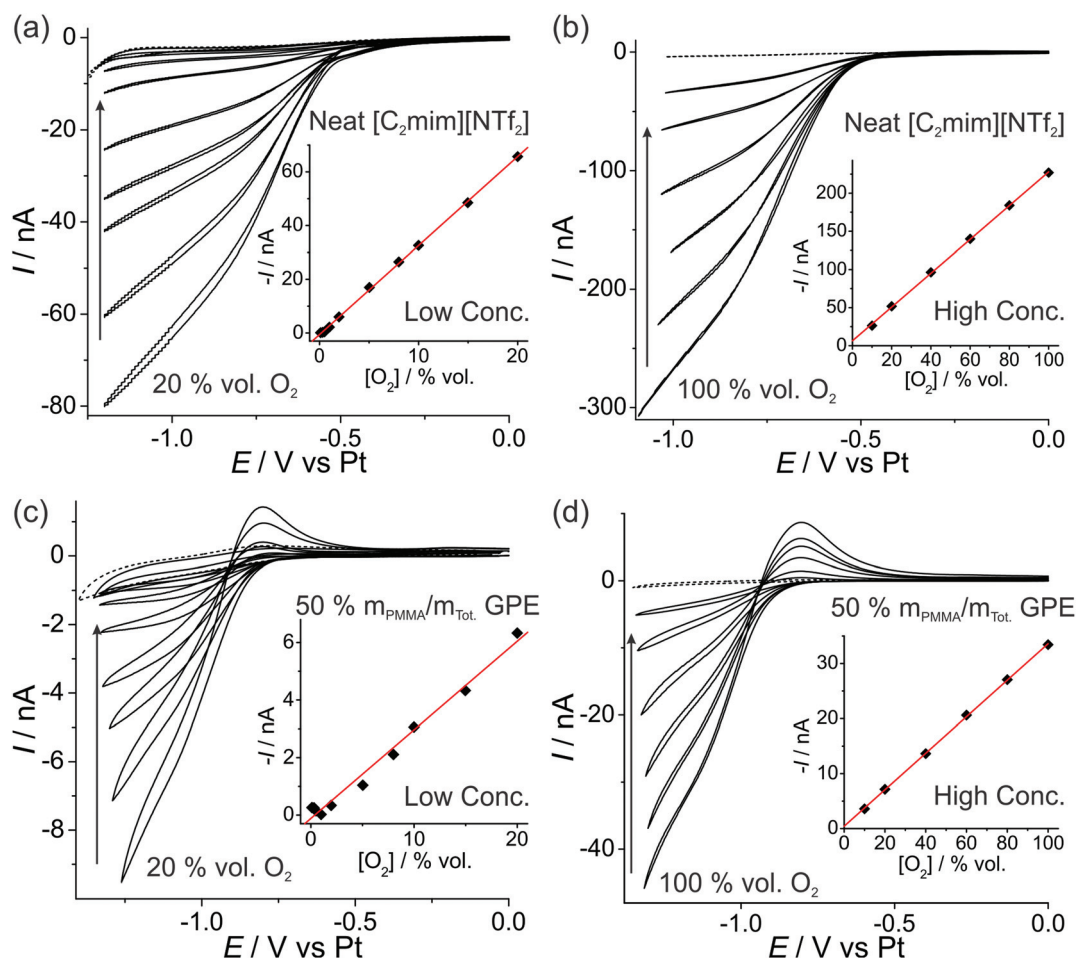


Fig. 3 CV of the $O_2/O_2^{\bullet-}$ redox couple at (a, c) "low concentrations" of 20, 15, 10, 8, 5, 2, 1 vol% O_2 , and (b, d) "high concentrations" of 100, 80, 60, 40, 20, 10 vol% O_2 for (a, b) neat $[C_2mim][NTf_2]$ and (c, d) PMMA- $[C_2mim][NTf_2]$ mixture at 50% m_{PMMA}/m_{Tot} at a scan rate of 10 mV s^{-1} . The dotted lines are the CVs in the absence of oxygen. The insets are corresponding plots of background corrected current (obtained at a fixed potential, see Table 2) vs. vol% O_2 , and the line of best-fit.



Table 2 Electrochemical data obtained for the reduction of varying oxygen concentrations, [O₂], using cyclic voltammetry (CV) at 10 mV s⁻¹ (Fig. 3) and long-term chronoamperometry (LTCA) (Fig. 4), for neat [C₂mim][NTf₂] and 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE. The equations of the linear best-fits, *R*² value, and LODs, are presented. The potential at which the currents were extracted from the CVs in Fig. 3 are also listed

	Electrolyte	[O ₂] range/vol% O ₂	Potential/V	Equation of calibration graph (where <i>I</i> /A and [O ₂]/vol%)	<i>R</i> ²	LOD/vol% O ₂
CV	Neat [C ₂ mim][NTf ₂]	1–20	–1.05	$-I = 3.31 \times 10^{-9} [\text{O}_2] - 5.3 \times 10^{-10}$	0.9995	0.5
		10–100	–0.90	$-I = 2.21 \times 10^{-9} [\text{O}_2] + 6.5 \times 10^{-9}$	0.9997	2.2
	50% <i>m</i> _{P_{PMMA}} / <i>m</i> _{Tot} GPE	1–20	–1.15	$-I = 3.13 \times 10^{-10} [\text{O}_2] - 1.8 \times 10^{-10}$	0.9874	2.6
		10–100	–1.20	$-I = 3.32 \times 10^{-10} [\text{O}_2] + 4.4 \times 10^{-10}$	0.9998	1.8
LTCA	Neat [C ₂ mim][NTf ₂]	0.1–20	Order Descending	$-I = 3.06 \times 10^{-10} [\text{O}_2] + 4.2 \times 10^{-10}$	0.9976	5.8
		0.1–20	Ascending	$-I = 3.03 \times 10^{-10} [\text{O}_2] + 3.3 \times 10^{-10}$	0.9989	4.0
		1.1–100	Ascending	$-I = 2.67 \times 10^{-9} [\text{O}_2] + 1.4 \times 10^{-8}$	0.9721	21
	50% <i>m</i> _{P_{PMMA}} / <i>m</i> _{Tot} GPE	0.1–20	Descending	$-I = 3.18 \times 10^{-10} [\text{O}_2] + 6.6 \times 10^{-11}$	0.9989	0.8
		0.1–20	Ascending	$-I = 3.11 \times 10^{-10} [\text{O}_2] + 6.6 \times 10^{-11}$	0.9991	0.8
		1.1–100	Ascending	$-I = 3.20 \times 10^{-9} [\text{O}_2] - 2.1 \times 10^{-10}$	0.9959	1.7
		1.1–100	Descending	$-I = 3.92 \times 10^{-9} [\text{O}_2] - 1.1 \times 10^{-9}$	0.9986	1.0

on a macrosized electrode (1 mm diameter Pt TFE) over the same 10–100 vol% O₂ concentration range in our previous work (4.2% and 5.4 vol% O₂ for neat RTIL and GPE, respectively).¹⁹ This suggests that the MATFE is better than the TFE for analytical purposes, which is expected due to the higher current density at microelectrodes.¹⁷

The difference in the shape of the reverse sweep of the CV (oxidation of superoxide) in Fig. 3 is most likely due to the significantly lower diffusion coefficient of superoxide in the highly viscous 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE compared to the neat RTIL, resulting in a peak-shaped oxidation in Fig. 3c and d (GPE), but a steady-state oxidation in Fig. 3a and d (neat RTIL). This effect has been previously reported for the oxygen/superoxide redox couple in the RTIL hexyltriethylammonium bis(trifluoromethylsulfonyl)imide ([N_{6,2,2,2}][NTf₂]) – where a 30× discrepancy in diffusion coefficients of oxygen and superoxide resulted in a voltammogram exhibiting both steady-state and transient (peak-shaped) behaviour on the same cycle.¹²

Using the fitted values for *D* and solubility of O₂ obtained for the neat RTIL and 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE (section 3.1), the expected currents for a recessed disk array electrode is given by the following equation:^{23,24}

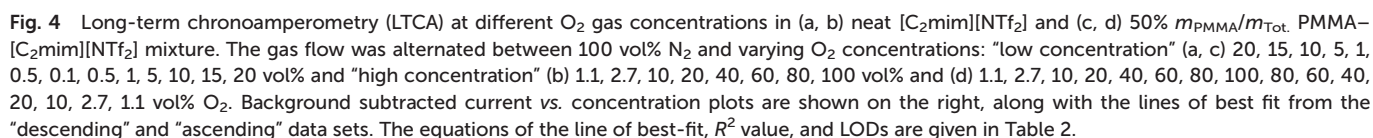
$$I_{\text{lim}} = \frac{4\pi n F c D r_d^2}{4L + \pi r_d} \quad (4)$$

where *n* is the number of electrons, *F* is Faraday's constant, *D* is the diffusion coefficient, *c* is the concentration, *r_d* is the radius of the microdisk, and *L* is the depth of the pore (SU-8 layer). For 100 vol% O₂ on a MATFE with 90 electrodes, 10 μm in diameter and 3.0 ± 0.5 μm depth, the calculated currents in the neat RTIL and 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE are 338 nA and 70 nA, respectively. Assuming the average value for the depth of the hole (3 μm), this compares to the experimental currents of 220 nA and 34 nA, representing only 65% and 49% of the theoretical value. Taking an extreme value of 3.5 μm for the depth is still unable to account for the significantly lower experimental currents. This may suggest that the geometry of

the pores is not fully optimized for the experimental parameters *e.g.* due to overlapping diffusion layers.²⁵ It may also indicate that some of the pores could be blocked or not fully active; the SEM image in Fig. 1c shows that some of the SU-8 layer may still be present in the holes. The lower current % (experimental/theoretical value) for the 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE (compared to the neat RTIL) could indicate poorer wetting of the surface, suggesting that some holes may not be fully filled by the electrolyte. However, similar currents (*ca.* ± 10%) were observed on repeat experiments on different days (on the same MATFE), showing good reproducibility of the data. This may indicate that wettability is not an issue. Alternatively, the higher resistance of the GPE could result in an increased ohmic drop effect, with a lower current % compared to the neat RTIL.

3.2.2 Chronoamperometry. Long-term chronoamperometry (LTCA) was performed on the MATFE to investigate the ability of the device to continuously monitor oxygen concentrations. This can be considered as quite a harsh technique due to the accumulation of superoxide at the working electrode. Fig. 4 shows the results from the LTCA experiments (for *ca.* 830 min) performed on the MATFE in the neat RTIL and 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE at two O₂ concentration ranges (0.1–20 vol% O₂ and 1.1–100 vol% O₂). For LTCA, the current response at 0.1 vol% O₂ was very clearly distinguished from the background, unlike for CV where even measurements conducted for 1% O₂ were hard to discriminate from the background. The zoomed in plots of the lowest concentrations (*i.e.* 0.5, 0.1% O₂) are shown in Fig. 4a and c and the response in the GPE is clearly more stable and distinct than in the neat RTIL. However, in both the neat RTIL and 50% *m*_{P_{PMMA}}/*m*_{Tot} GPE, the currents reach a stable plateau above 0.5 vol% O₂, and linear calibration graphs were obtained. The equations of the calibration graphs, their *R*² value and LOD for O₂ for all plots are given in Table 2. There was a higher sensitivity (gradient) on the ascending plot compared to the descending plot for the neat RTIL, but both descending and ascending currents almost overlay for the GPE.





The limits of detection (LODs) at the low concentration range in the neat RTIL (Table 2) were much higher from LTCA (5.8 and 4.0 vol% O₂) compared to CV (0.5 vol% O₂). This is probably due to the accumulation of superoxide in the μ L volume of electrolyte during LTCA biasing. At the higher concentration range, the LOD in the neat RTIL is substantially poorer (21 vol% O₂) due to the visibly curved calibration plot (Fig. 4b, $R^2 = 0.9721$) as a result of the degradation of the LTCA response. This is likely to be the result of instability of the pseudo-reference electrode, or accumulation of superoxide inhibiting the kinetics of the oxygen reduction reaction. However, for the 50% $m_{\text{PMMA}}/m_{\text{Tot}}$. GPE, LODs obtained at the high concentration range from CV (1.8 vol% O₂) and LTCA (1.7 vol% O₂) experiments are comparable, and are actually better

Fig. 5a shows LTCA for an extended period of time (*ca.* 2100 min) for different concentrations of O₂ in the 50% $m_{\text{PMMA}}/m_{\text{Tot}}$. GPE on a MATFE, and the corresponding plots of current vs. O₂ concentration (Fig. 5b). Both the initial ascending and descending plots from 1.1–100 vol% O₂ give very similar currents, as was observed in Fig. 4d. However, on the second ascending concentration set, the currents are slightly smaller (*ca.* 5–10%) suggesting a reduction in the sensitivity over time. When the 100 vol% O₂ was reached (at *ca.* 1480 min), the sensor was tested under extreme conditions by exposing to 100% for *ca.* 350 min. As can be seen in Fig. 5a, after *ca.* 150 min, the current response rapidly deteriorates to around half of the expected current value over prolonged exposure to 100% O₂. After this, N₂ was then added to observe the return of a stable baseline, followed by two more additions of 100 vol% O₂ at *ca.* 1880 min and 2000 min. The current responses are lower than that observed for 100% O₂ in the



Fig. 5 (a) Long-term chronoamperometry (LTCA) on the MATFE with 50% $m_{\text{PMMA}}/m_{\text{Tot}}$. PMMA- $[\text{C}_2\text{mim}][\text{NTf}_2]$ GPE exposed to higher O_2 concentrations (up to 100%) for an extended period of time, showing the impressive robustness of the GPE for O_2 sensing. (b) Plots of maximum current vs. concentration for: ascending (1), descending (2), subsequent ascending (3) order of concentrations, followed by two 100% O_2 additions ((4) and (5)) after being exposed to 100% O_2 for ~350 min (last part of green curve).

earlier part of the LTCA transient (see (4) and (5) in Fig. 5b). For these two additions, the current reached a peak but then fell sharply, suggesting that the MATFE is no longer behaving optimally. This could suggest that the surface has become passivated, possibly due to the large build-up of superoxide at the working electrode or other passivating species at the counter electrode that have migrated towards the working or reference electrodes. As a result, continually biasing in the presence of high O_2 concentrations (e.g. 60 vol% O_2 and above), even in the 50% $m_{\text{PMMA}}/m_{\text{Tot}}$ GPE, is not recommended for the long-term use of these devices.

Although this type of sensor could be regarded as 'disposable' once the surface has been fouled (e.g. exposed to 100% O_2), it was actually found that reliable and reproducible current responses could be obtained on the same device if the GPE was rinsed off with acetone and the MATFE surface was re-activated in sulphuric acid. (Note: acetonitrile is not recommended for removal of the GPE for this as the SU-8 layer on the MATFE becomes compromised.) This suggests that even after exposure to high oxygen concentrations, the electrode can be reused provided the rinsing and reactivation steps are followed. However, for the majority of health-and-safety applications, concentrations in the 16–25% range are typically monitored (close to the concentration in air), so these devices have the potential to be easily and cheaply employed for long-term oxygen monitoring for these purposes. The use of a non-volatile RTIL as a gelled electrolyte also means these sensors could be employed in a wide range of conditions where typical membrane-based Clark-electrodes do not perform, such as at high temperatures and pressures, and under shaking, agitation and tilting of the sensor device.

4. Conclusions

The performance of a low-cost commercially-available MATFE was investigated for its response to different concentrations of oxygen at short timescales (CV) and long timescales (LTCA) in a neat RTIL and a RTIL gellified with PMMA. Although the current responses are lower in the gellified RTIL, they are much more stable, reproducible and less prone to shifts in the

reference electrode potential. LTCA appears to be the most reliable technique to measure lower concentrations of O_2 (less than 1 vol%) compared to CV (where currents were difficult to determine due to the slanted nature of the voltammetry). However, CV is the better technique at higher O_2 concentrations (above 60 vol%) since it does not involve the continuous build-up of superoxide (as with LTCA). Overall the results look very promising for employing the MATFE for O_2 sensing, particularly when using the 50% $m_{\text{PMMA}}/m_{\text{Tot}}$ GPE. The variation in thicknesses of the SU-8 layer on the MATFE ($3.0 \pm 0.5 \mu\text{m}$) could pose a problem if employed for oxygen sensing on a bulk scale. However, if this is taken into account (e.g. by calibrating with a gas standard), then it appears that these low-cost MATFE could be easily and cheaply employed in the field for long-term oxygen monitoring.

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