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Aluminium salabza complexes for fixation of CO_2 to organic carbonates

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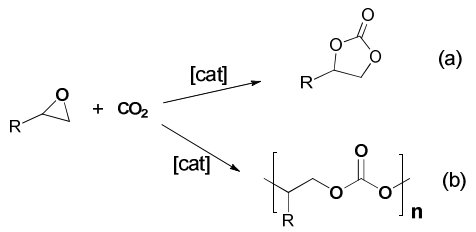
A higly stable and easy to synthesize aluminium complex bearing a flexible N_2O_2-donor salabza ligand (N,N'-bis(salicylene)-2-aminobenzylamine) in combination with tetrabutylammonim bromide forms an active binary catalytic systems for the cycloaddition of CO_2 to epoxides (TOFs 120-3434 h^{-1}) at mild conditions (10 bar, 80 ºC) and low catalyst loadings (0.05-0.2 mol %). Kinetic experiments have shown that the cycloaddition of CO_2 to styrene oxide catalyzed by **1**/TBAB is first order in **1**, TBAB, CO_2 and epoxide. A reaction mechanism is proposed based on these observations. Fe(III) and Co(III) related complexes are less active catalysts for this reaction.

Introduction

The metal-catalysed coupling of CO_2 and epoxides has become one of most studied topic in CO_2 activation, as it is an atom-efficient reaction to selectively obtain highly value-added cyclic carbonates or polycarbonates from inexpensive and ready available starting materials (Scheme 1). Cyclic carbonates are valuable synthetic targets that are widely used as raw materials for the synthesis of small molecules[1,2] and polymers.[3,4] They are also used as electrolytes in lithium-ion secondary batteries[5] and have applications in the chemical industries as excellent polar aprotic solvents.[6,7,8] Polycarbonates are high performance and eco-efficient materials with high transparency, durability, safety, heat and shatter resistance, good electrical insulation, strength, lightness and biodegradability with application in many areas of industry.[9] The increasing demand of these compounds implies the development of new, commercially viable, catalysts and processes which operate at mild reaction conditions.[10]



Scheme 1 a) Cycloaddition and b) copolymerization of CO_2 and epoxides

Catalysts for the coupling of CO_2 and epoxides include halide, quaternary alkyl ammonium or phosphonium salts, as well as ionic liquids and metal complexes.[11,12] Halide, quaternary salts and ionic liquids are known to produce the most stable thermodynamic product, the cyclic carbonate.[11] This can be explained because in the absence of a Lewis acid the reaction requires higher temperatures.[13] On the other hand, metal complexes can catalyse the formation of polymer and/or cyclic carbonate products depending on the co-catalyst, substrate and reaction conditions used. In this context, N-heterocyclic amines, phosphines or anions derived from PPN^+ (PPN^+ = $[Ph_3P{=}N{=}PPh_3]^+$) and ammonium salts,[14] which act as nucleophiles, have been employed as co-catalysts.[15] In most cases, such binary catalytic systems, Lewis acid/nucleophile, lead to an enhanced activity at milder reaction conditions.[16,17,18]

Recently, it has been an increased interest in developing new catalytic systems based on earth-abundant and widely distributed metals such as aluminium and iron. Early studies by Inoue and co-workers showed the possibility of CO_2 activation using Al(III) porphyrin complexes in the presence of imidazole, quaternary ammonium or phosphonium salts.[19] At room temperature and atmospheric pressures of CO_2 tetraphenylporphyrinatoaluminium(III) methoxy derivative [(TPP)AlOMe] in the presence of 1-methylimidazole catalysed the formation of propylene carbonate from CO_2 and propylene oxide. The formation of polycarbonates from CO_2 and epoxides was also achieved using [(TPP)AlCl]/R_4NBr or R_4PBr under CO_2 pressure.[20]

A recent outstanding example of highly active catalysts at mild reaction conditions is the hexachlorinated aluminum(III)-aminetriphenolate **A** (Chart 1) combined with tetrabutyl-

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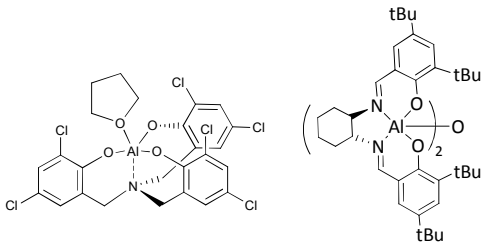


A B

Chart 1

ammonium iodide. This catalytic system gave an initial TOF of 24000 h^{-1} in the cycloaddition of CO_2 to 1,2-epoxyhexane at 90 °C and 10 bar of initial CO_2 pressure at very low catalyst loading. However, the molar ratio catalyst:co-catalyst was high (100).[21]

Some of the most widely employed catalysts in the literature for these reactions are metal-salen type complexes (salen = N,N'-ethylenebis(salicylimine)) mainly as a result of the pioneering work of Darensbourg with chromium(salen) based catalysts.[22] These catalysts are easily prepared, with a possibility to perform a large-scale synthesis. Moreover, they are high stable and robust. Their reactivity properties can be easily fine-tuned changing the diimine skeleton or the substituents in the phenolate moiety. Dimeric Al(III) salen complex [Al(salen)$_2$(μ-O)] (**B**, Chart 1) reported by Meléndez et *al.*[23] under solvent-free conditions and using tetrabutylammonium bromide (TBAB) as co-catalyst displayed a unique activity at atmospheric pressures of CO_2 and at 25 ºC.[24] Mononuclear analogous Al(III) salen based catalytic systems require higher pressure and temperature. Thus, Lu *et al.* have reported an Al(salen)Cl/TBAB catalytic system for the synthesis of ethylene carbonate, which gave a rapidly formation of ethylene carbonate at supercritical carbon dioxide conditions,[25] however, the rate of conversion was reduced to a half when the reaction was carried out at less than 40 bar pressure. Bifunctional aluminum(salen) complexes with appended pyridinium salt substituents,[26] imidazolium-based ionic liquid moiety[27] or N-methylhomopiperazine moieties[28] in the substituents of the phenolate moieties were efficient catalysts for propylene carbonate formation (TOF up to 297 h^{-1}). However, the introduction of a second functionality in the skeleton of the catalyst required additional synthesis steps.

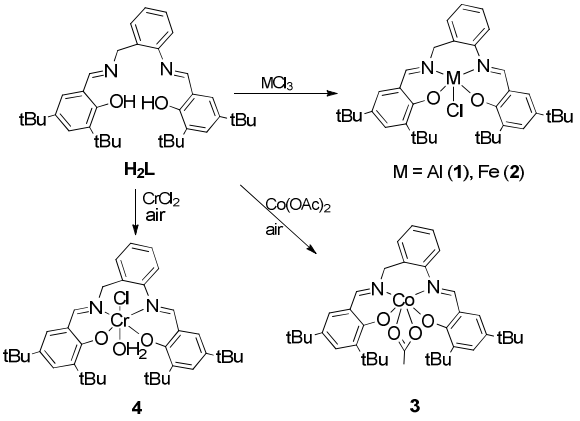
Aluminum(salen) complexes together with a series of anionic and neutral co-catalysts were active for the copolymerization of CO_2 and CHO. Darensbourg and co-workers showed that a more electron-withdrawing salen framework was necessary to produce significant quantities of copolymer with a high CO_2 content in absence of cyclic carbonate by-product. Nevertheless, the TOF's obtained, ranged from 5.2 to 35.4 h^{-1}, while chromium(salen) systems under similar conditions provided TOF's as high as 1150 h^{-1}.[29]

To sum up, aluminum complexes are indeed efficient for the activation of CO_2, however, they provide low activities and selectivity towards the desired product. Taking this into account we were interested N,N'-bis(salicylene)-2-aminobenzylamine (salabza) derivatives as ligands for metal complexes. These complexes would have a more flexible structure than salen derivatives and an open active site, which may provide higher reactivity maintaining the high stability of the tetradentate coordination (Scheme 2). For this reason, we decided to prepare Al(III) complexes with the tetradentate-N_2O_2 ligand N,N'-bis(3,5-di-*tert*-butylsalicylene)-2-aminobenzyl-amine derivative (**H_2L**, Scheme 2), which is easily synthesised in one step.[30] Iron(III), chromium(III) and cobalt(III) complexes were also prepared. The activity of these metal-salabza complexes in the coupling of CO_2 and epoxides is presented. The synthesis of other Cu, Ti, Mn, Co, Zn and Al complexes with similar salabza-type ligands have already been reported.[31,32,33,34] A Co(III) complex with a 2,2-dimethylpropyldiamine related skeleton was reported to produce low conversion in the copolymerisation of CO_2 with cyclohexene oxide.[35]

Results and discussion

Syntheses of complexes

Ligand **H_2L** was prepared following the general procedure described by Lin and co-workers by the reaction of 3,5-di-tert-butyl salicylaldehyde and 2-aminobenzylamine in ethanol.[30] Treatment of **H_2L** with different metal halide precursors MCl_3 (M = Al(III), Fe(III)) afforded the corresponding metal(III) complexes **1** and **2** in good to moderate yield (Scheme 2). Cr(III) and Co(III) complexes were prepared in moderate yields from M(II) salts ($CrCl_2$ and $Co(OAc)_2{\cdot}H_2O$) by addition of **H_2L** and subsequent oxidation with air (Scheme 2). Compounds **1**-**4** were isolated as stable solids except in the case of **4**, which decomposed under air at room temperature. They were characterized by mass spectrometry, elemental analysis, ^{1}H and ^{13}C NMR, IR, UV-visible spectroscopy, magnetic susceptibility (**2**-**4**) and X-ray diffraction analysis (**2**-**4**).



Scheme 2 Syntheses of complexes **1**-**4**

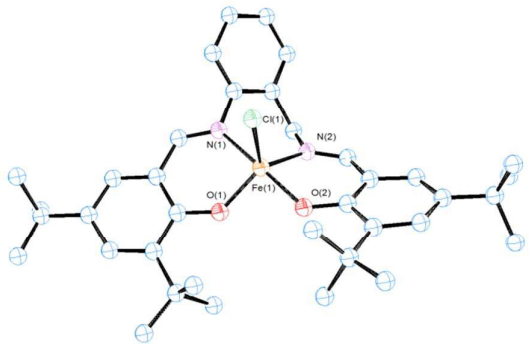


Fig. 1 ORTEP drawing of complex of **2**. All hydrogen atoms and solvent molecules are omitted for clarity. Thermal ellipsoids are drawn at the 50 % probability level. Selected bond lengths (Å) and angles (°):Cr1-O1 1.916(5), Cr1-O2 1.923(5), Cr1-N2 2.012(6), Cr1-N1 2.059(6), Cr1-Cl1 2.299(3), Cr1-O3 2.052(5), O1-Cr1-O2 91.8(2), O1-Cr1-N2 178.0(2), O2-Cr1-N2 90.2(2), O1-Cr1-N1 88.3(2), N2-Cr1-N1 89.8(3), O3-Cr1-Cl1 177.13(18)

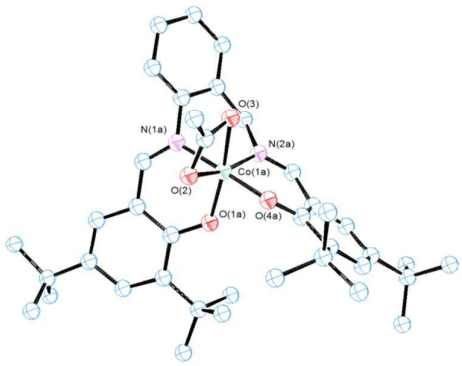


Fig. 2 ORTEP drawing of complex of **3**. All hydrogen atoms and solvent molecules are omitted for clarity. Thermal ellipsoids are drawn at the 50 % probability level. Selected bond lengths (Å) and angles (°): Co1a-O1a 1.866(8), Co1a-O4a 1.867(6), Co1a-N1a 1.894(7), Co1a-N2a 1.898(6), Co1a-O2 1.975(5), Co1a-O3 2.053(5), O(1A)-Co(1A)-O(3) 166.5(4)°, angle of, equatorial O(4A)-Co(1A)-N(2A) 94.2(3)°, N(2A)-Co(1A)-N(1A) 90.8(5)°, , O(1A)-Co(1A)-O(2) 101.7(3)°, O(2)-Co(1A)-O(4A) 85.9(3)° and O(2)-Co(1A)-O(3) 64.8(18)°

According to mass spectra (**1**-**4**) and X-ray diffraction data (**2**-**4**), they all formed monometallic species and no evidences of bimetallic species were found. Probably, the *tert*-butyl substituents together with the more hindered six membered diamine ring prevent the formation of dinuclear species.

The molecular structures of **2**-**4** were obtained by single-crystal X-ray diffraction analysis (Fig. 1-3). Purple crystals of **2** were obtained by slow evaporation of a diluted solution of the complex in diethyl ether/hexane. **2** presented a 5-coordinated environment (Fig. 1) with geometry around the iron center intermediate between trigonal bipyramidal and square-pyramidal.[36] This geometry differed from those reported for [Fe(salenR)Cl].C_6H_6,[37] [Fe(salphen)Cl],[38] and other iron salen-type complexes,[39] which had perfectly square-pyramidal geometry. The length of the diimine ligand could be considered to influence the iron environment producing this change in the geometry. The Fe-N(imine) (2.139(2) and 2.0858(19) Å), Fe-O(phenolate) (1.8659(16) and (1.8995(16) Å) and Fe(Cl) (2.2466(7) Å) bond distances are in agreement with reported data from other salen-type iron complexes.[37,38,40] The Fe-N(imine) distance has been suggested as an indicator of the spin state for Fe(III) in salen iron complexes, with the distance of 2.00-2.10 Å for the high-spin state, and 1.93-1.96 Å for the low-spin state.[40] The mean bond distance in the structure reported here suggests that the metal ion in **2** is in the high-spin state, which is consistent with the results of room temperature magnetic susceptibility (μ_{eff} = 5.90 μB).[40]

Brown crystals of **3** were obtained by slow evaporation of a diluted solution of the complex in a mixture diethyl ether/hexane. As shown in Fig. 2 the molecular structure of **3** was also monomeric with a six-coordinated central cobalt atom. In this case $\mathbf{L}^{2-}$ acted also as a tetradentated anionic ligand and one acetate ion as bidentate chelate. Evidences of the chelate acetate were also obtained from IR spectra[41,42] by the presence of one strong band at 1525 cm^{-1} and another presumably in the overcrowded ν(C=C) range of 1478-1409 cm^{-1} (ν_a(COO) and (ν_s(COO) respectively) with a Δν value between 116-46 cm^{-1}.[42] The geometry around the cobalt atom (Fig. 2) was a distorted octahedral as analogous Co(III) salen complexes in the literature.[35,43] Bond distances Co-N (imino), Co-O (phenolate) and Co-O (acetate) (Fig. 2) are in the average range as corresponding values in similar octahedral Co(III) systems.[43]

Complex **4** adopted also an octahedral geometry around the chromium metal centre where the anionic ligand $\mathbf{L}^{2-}$ was coordinated in the equatorial plane with a tetradentate fashion through the imine and phenolate O atoms (Fig. 3). One chloride anion and a water molecule, coming from wet air in the oxidation step, were located at the axial positions. The equatorial donor atoms presented a nearly planar geometry (Fig. 3). The chloride anion and the water molecule were located with an almost linear disposition (O(3)-Cr(1)-Cl(1) bond angle of 177.13(18)°). The Cr-N(imine), Cr-O(phenolate) as well

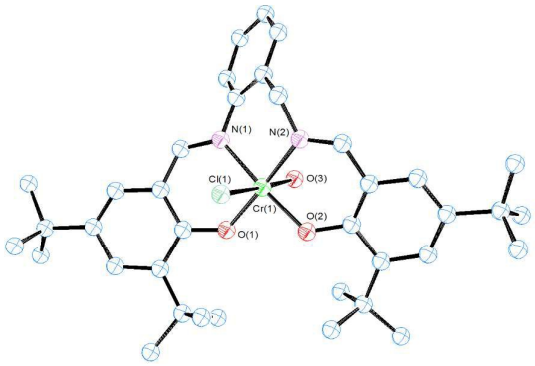


Fig. 3 ORTEP drawing of complex of **4**. All hydrogen atoms and solvent molecules are omitted for clarity. Thermal ellipsoids are drawn at the 50 % probability level. Selected bond lengths (Å) and angles (°):Cr1-O1 1.916(5), Cr1-O2 1.923(5), Cr1-N2 2.012(6), Cr1-N1 2.059(6), Cr1-Cl1 2.299(3), Cr1-O3 2.052(5)O(1)-Cr(1)-O(2) 91.8(2)°, O(1)-Cr(1)-N(1) 88.3(2)°, O(2)-Cr(1)-N(2) 90.2(2)°, N(1)-Cr(1)-N(2) 89.8(3)°.

as Cr-Cl bond lengths observed were in concordance with the chromium(III) salen-type complexes reported in the literature.[44,45]

Cycloaddition of CO_2 to monosubstituted epoxides

Initially, complexes **1**-**4** were tested as catalysts, in conjunction with TBAB, for the coupling reaction of CO_2 and 1,2-epoxyhexane as a benchmark substrate. Complexes were soluble in net substrate; therefore no additional solvent was required. The initial reaction conditions were 10 bar CO_2, 45 ºC using 0.2 mol % complex and 0.2 mol % TBAB during 18 h. Catalysts **2**-**4**/TBAB catalysed the coupling of CO_2 and 1,2-epoxyhexane to produce selectively the cyclic carbonate (Table 1). In the case of catalyst **4**/TBAB we obtained non reproducible results probably due to decomposition. At these conditions, the best result was achieved with **1**/TBAB catalytic system with almost 50 % of conversion and total selectivity towards cyclic carbonate (entries 1-3, Table 1). The higher Lewis acidity of the Al(III) centre compared to Fe(III) and Co(III) may explain the higher conversion obtained with **1**/TBAB although other factors related with the stability of the intermediates should also be taken into account. With this catalytic system, an increase of the catalyst/co-catalyst ratio to 1/5 (1.0 mol % co-catalyst loading) produced an enhancement in the catalytic activity up to 100 % conversion (entry 4, Table 1). However, in the absence of a co-catalyst almost no cyclic carbonate was formed even running the reaction at 80 ºC (entry 5, Table 1). It is important to note that TBAB alone showed very low conversion under the employed catalytic conditions (entry 6, Table 1). This synergistic effect between the aluminium complex **1** and TBAB is in concordance with analogous behaviour observed with other catalytic systems for the same reaction. [21,46]

The effect of pressure (10, 30 and 50 bar) and temperature (45, 60, 80 ºC) was also evaluated at 18 h of reaction time with **1**/TBAB (catalyst-co-catalyst = 1) (Fig. 4). As expected the temperature has a beneficial effect in the conversion even when the CO_2 pressure increases up to 50 bar. On the other hand, raising the pressure produced an increase of conversion when working at 45 and 60 ºC. When the reaction was run at 80 ºC, no positive effect was observed by increasing the pressure from 10 to 50 bar.

Table 1 Effect of the nature of the catalyst and the catalyst/co-catalyst ratio in the cycloaddition of 1,2-epoxyhexane to CO_2 using **1**-**3**.[a]

Entry	Cat	Co-cat	T (ºC)	Cat/TBAB (mol %)[b]	Conv (%)[c,d]	Y (%)[f]
1	**1**	TBAB	45	0.2/0.2	49	n.d.
2	**2**	TBAB	45	0.2/0.2	17	16
3	**3**	TBAB	45	0.2/0.2	31	31
4	**1**	TBAB	45	0.2/1.0	100	73
5	**1**	-	80	0.2/-	1	1
6	-	TBAB	80	-/0.2	11	8

[a]Reaction conditions: time = 18 h, PCO_2 = 10 bar, 1,2-epoxyhexane: 33.15 mmol (4 mL), reactions were run in duplicate; [b]mol % respect to the substrate; [c]measured by ^{1}H NMR; [d]Selectivity for the cyclic carbonate product > 99 % [e]averaged TOF (mol substrate converted·(mol catalyst)$^{-1}$·h^{-1}; [f]Yield of carbonate product determined by ^{1}H NMR using mesitylene as internal standard.

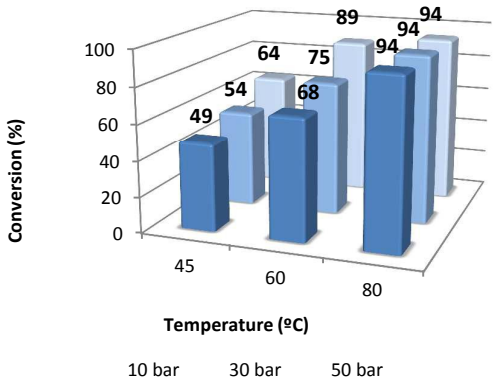


Fig. 4 Effect of CO_2 pressure and temperature on the coupling of 1,2-epoxyhexane and CO_2 using **1**/TBAB catalyst system. Reaction conditions: catalyst 0.2 mol%, TBAB 0.2 mol%, 18h. Reactions were run in duplicate.

At the optimized temperature (80 ºC), pressure (10 bar) and catalyst/co-catalyst ratio of 5 we proceeded to optimize the catalyst loading and reaction time to obtain the initial maximum TOF at low conversion. With reduced amounts of catalyst and co-catalyst and also decreasing the reaction time to 1 h it was found that significant conversion could still be achieved (up to 53 % ,initial TOF up to 531 h^{-1}, entry 1, Table 2).

To assess if the catalytic activity was maintained under milder reaction conditions the same reaction was done at 45 ºC (entry 2, Table 2) and at atmospheric pressure of CO_2 (entry 3, Table 2). In both cases a decrease in the catalytic activity was observed (TOF 90 and 267 h^{-1}respectively), but the initial TOF at atmospheric pressure was still encouraging. A maximum TOF of 800 h^{-1} was obtained at a catalyst loading of 0.05 mol % in 0.5 h of reaction time (entry 4, Table 2). This value is slightly lower than the one reported using the hexachloro Al(III)(amine triphenolate)/TBAI catalytic system at similar catalyst/cocatalyst ratio (0.05/0.25 mol %) at 90 ºC and 10 bar CO_2 initial pressure (TOF 900 h^{-1}).[21] However, it is higher than he one obtained with the dimeric aluminium(salen) ([Al(salen)$_2$(μ-O)]/TBAI, (**B**, Chart 1) at the same conditions (0.05/0.25 mol %) at 90 ºC and 10 bar CO_2 initial pressure).[21] Compared to these two catalytic systems, the advantages of **1**/TBAB are that it does not require the introduction of chlorinated groups in the complex skeleton and can be used at lower co-catalyst/catalyst ratio. Nevertheless, hexachloro Al(III)(amine triphenolate)/TBAI can be used at much lower complex concentration[21] and [Al(salen)$_2$(μ-O)]/TBAI is active at 1 bar CO_2 and room temperature.[23]

The catalytic activity of **1**/TBAB was studied in the cycloaddition of CO_2 to a variety of terminal and functionalized epoxides providing the corresponding cyclic carbonates (Fig. 5). All of these selected substrates were converted into the corresponding carbonates with total selectivity in the cyclic

Table 2 Optimization of TOF (h^{-1}) using catalytic system **1**/TBAB in the cycloaddition of 1,2-epoxyhexane to CO_2.[a]

Entry	**1**/TBAB (mol %)[b]	T (ºC)	P (bar)	t (h)	Conv (%)[c,d]	TOF (h^{-1})[e]	Y (%)[f]
1	0.1/0.5	80	10	1	53	531	50
2	0.1/0.5	45	10	1	9	90	9
3	0.1/0.5	80	1	1	27	267	21
4	0.05/0.25	80	10	0.5	20	800	19

[a]Reaction conditions: 1,2-epoxyhexane: 24.86 mmol (3 ml), reactions were run in duplicate.; [b]mol % respect to the substrate; [c]measured by ^{1}H NMR; [d]Selectivity for the cyclic carbonate product >99 % averaged TOF (mol substrate converted·(mol catalyst)$^{-1}$·h^{-1}; [f]Yield of carbonate product determined by ^{1}H NMR using mesitylene as the internal standard.

product at turn over frequency between 120 and 3434 h^{-1} (Fig. 5). This information indicated the high tolerance of the catalytic system especially with alkyl halide functionalities such as 1-chloro-2,3-epoxypropane, which presented the highest catalytic activity. It is remarcable that catalyst system **1**/TBAB was also active for internal hindered substrates, such as methyl epoxyoleate derived from a natural product, although higher concentration of catalyst was required (Fig. 5). Leitner and co-workers found that TBAB alone (2 mol %) gave very low conversion of 11 % with a *cis*/*trans* ratio of 71/29 at 100 ºC, 125 bar during 6 h.[47]

Polymerization of CO_2 with cyclohexene oxide

The reaction of CO_2 and cyclohexene oxide (CHO) was then investigated using catalyst **1** and changing the co-catalyst to a most effective Lewis base co-catalysts for this reaction such as (bis(triphenylphosphine)iminium chloride (PPNCl).[29] The copolymerization reaction was carried out initially at 80 ºC and 50 bar during 18 h with **1** complex (0.2 mol %) in the presence of equimolar amount of PPNCl without the addition of solvent (entry 1, Table 3). The ^{1}H NMR of the crude of the reaction showed a peak at δ 4.6 ppm characteristic of poly(cyclohexene carbonate) (PCHC)[22] together with signals at δ 4.5 and δ 4.0 ppm attributed to the *cis*- and *trans*-cyclohexene carbonate (CHC)[48,49] respectively (ratio *cis*/*trans* 75/25, ratio PCHC/CHC 71/29). The formation of mixtures of polycarbonate and cyclic carbonate in the reaction of CHO and CO_2 is consistent with the fact that the activation energy for the formation of PCHC is lower compared to other substrates; nevertheless, the cyclic product is still the most stable thermodynamically.[50] Indeed, Darensbourg and co-workers observed almost total selectivity towards cyclic carbonate by-product using PPNCl with similar aluminum-salen complexes.[29] The polymer was isolated by extraction of the cyclic product with hexane obtaining a polycarbonate with high degree of incorporation of CO_2 (92 %) measured by ^{1}H NMR spectroscopy. The number-average molecular weight (Mn) of the alternating copolymer and polydispersity (Mw/Mn), estimated by gel permeation chromatography (GPC), was 1700 and 1.3, respectively (entry 1, Table 3). Polycarbonate oligomers with diol functionalities are interesting materials for the synthesis of polyurethanes.[51] The selectivity towards de polycarbonate increased up to 84 % by decreasing the temperature reaction to 25 ºC at longer reaction time (entries 2 and 3, Table 3). At this temperature the Mn of the poly(cyclohexene carbonate) increased up to 2900. Similarly, when the CO_2 pressure decreased to 10 bar at 45 ºC the reaction proceeded at 63 % conversion although the % CO_2 incorporation decreased to 85 % and the cyclic carbonate increased due to decrease of the CO_2 insertion[29] (entry 4, Table 3). The conversions obtained with **1**/PPNCl were higher than the ones reported for Al(III) Schiff base ligands with similar propyl diamine skeleton when NEt_4OAc was used as cocatalyst.[52] Instead, the polymers obtained by **1**/PPNCl catalytic system possessed lower molecular weight than the one reported by Inoue and coworkers with salophen aluminum Schiff base complexes. Still, the polydispersity obtained was higher (2.47, 20 bar, 80 ºC) compared with **1**/PPNCl catalytic system (1.3, 10 bar, 45 ºC). It is also remarkable the use of solvent-free conditions.

Analyses of the polycarbonates by matrix-assisted laser desorption/ionization time-of-flight mass spectrometry (MALDI-TOF) revealed two distributions in the polycarbonates formed (Fig. 6). The major distribution was attributed to a chain with the presence of -Cl as well as –OH as end groups (a + K in Fig. 6) and the second distribution fitted with chains with two –OH terminal groups (b + K in Fig. 6). This observation suggests that chain a (Fig. 6) was formed by an initiation step involving the opening of the epoxide by a nucleophilic attack of chloride anion, which, presumably, comes from PPNCl co-catalyst, to the coordinated epoxide. On the other hand, chain b (Fig. 6), which contains two terminal –OH, suggests that the initiation step involves the opening of the epoxide by a nucleophilic attack with –OH originated from traces of water present in the reactor. The termination step for both polymer chains may proceed by hydrolysis.

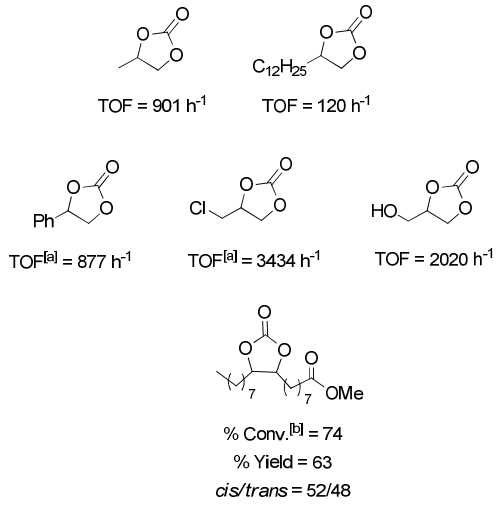


Fig. 5 Cycloaddition of different epoxides to CO_2 with catalytic system **1**/TBAB. Reaction conditions: T = 80 ºC, time = 0.5 h, P_{CO2} = 10 bar, substrate: 3 ml; **1**: 0.05 mol %, TBAB: 0.25 mol %; [a]**1**: 0.03 mol %; TBAB: 0.15 mol; [b]**1**: 2 mol %, TBAB: 2 mol %; T = 100 ºC; P_{CO2} = 100 bar. Reactions were run in duplicate.

Table 3 Copolymerization of cyclohexene oxide (CHO) and CO_2 using catalytic system **1**/PPNCl.[a]

Entry	T. (ºC)	P. (bar)	Time (h)	Conv (%)[b]	Y (%)[c], (Mw·10^3, Mw/Mn)[d]	% CO_2 content[b]	PCHC/ CHC (%)[c]
1	80	50	18	66	41 (1700, 1.3)	92	71/29
2	45	50	24	63	50 (2100, 1.2)	96	82/18
3	25	50	90	58	45 (2900, 1.3)	92	84/16
4	45	10	24	63	46 (2100, 1.3)	85	79/21

[a]Reaction conditions: Cyclohexene oxide: 29.70 mmol (3 ml); **1**: 0.2 mol % respect to the substrate: PPNCl: 0.2 mol % respect to the substrate, reactions were run in duplicate.; [b]measured by ^{1}H NMR; [c]Yield of PCHC determined by ^{1}H NMR using mesitylene as the internal standard; [d]determined by GPC using polystyrene as standard; [f]Selectivity determined by ^{1}H NMR.

Mechanistic studies for the cycloaddition of CO_2 to styrene oxide

In order to elucidate the mechanism of the cycloaddition of CO_2 to styrene oxide ^{27}Al NMR spectra and kinetic studies were undertaken. ^{27}Al NMR spectrum in $CDCl_3$ of **1** exhibited a single broad and strong resonance centred at δ 50 ppm with a width of 65-35 ppm (**a**, Fig. 7), which probably collapses with the probe background[53] and can be attributed to a pentacoordinated species.[54,55,56] When an equimolar amount of styrene oxide was added in the NMR tube containing **1** two defined signals appeared at δ 40.01 ppm and δ 3.70 ppm (b, Fig. 7). According to literature data we assigned the downfield broad signal to the pentacoordinate complex **1**, whereas the up field signal could be ascribed to a hexacoordinated complex: This compound formed by the coordination of styrene oxide to the aluminium metal center.[57,58,59] At this point it was proposed that in an initial step an equilibrium

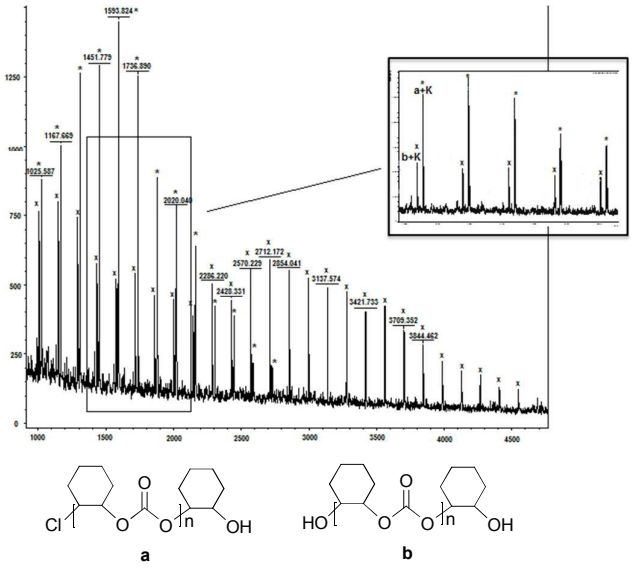


Fig. 6 MALDI-TOF mass spectrum of polycarbonate from entry 4, Table 3

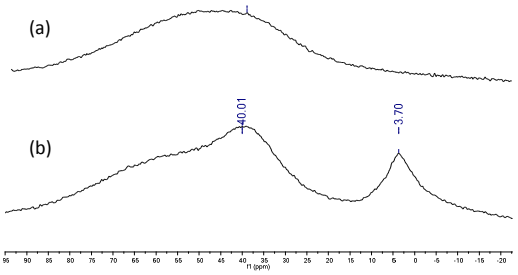


Fig. 7 ^{27}Al NMR spectra of complex **1** (a) and a mixture **1**/styrene oxide (1:1) (b) in $CDCl_3$.

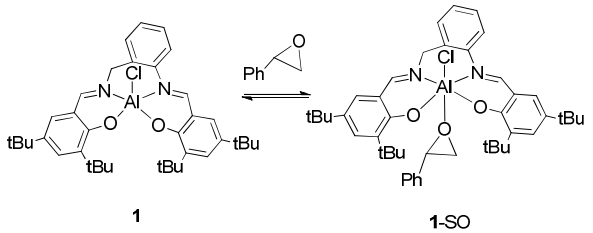
between the pentacoordinated **1** and hexacoordinated **1**-SO takes place (Scheme 3).To continue with the investigation of the role of the aluminium complex, the co-catalyst and the CO_2 pressure in the reaction mechanism, a kinetic study of the formation of cyclic styrene carbonate catalyzed by **1**/TBAB system was undertaken. Solvent-free conditions were chosen using neat substrate to work at a similar environment that in the catalytic studies. The reaction kinetics was monitored by sampling and subsequently analyses by ^{1}H NMR spectroscopy to determine the conversion of epoxide to cyclic carbonate. The approximations taken into consideration were those reported in the literature for similar studies.[60,61,62,63] It was assumed that the concentration of **1** and TBAB does not change during the reaction since they both act as catalysts, and CO_2 is present in large excess due to the semi-batch operation. Thus, the general rate law (Eq. 1) can be transformed in Eq. 2.

Eq. 1 $\quad$ rate = $k[SO]^a[CO_2]^b[\mathbf{1}]^c[TBAB]^d$

Eq. 2 $\quad$ rate = $k_{obs}[SO]^a$ $\quad$ where $k_{obs} = [CO_2]^b[\mathbf{1}]^c[TBAB]^d$

The representation of styrene oxide (SO) in front of time suggested a pseudo-first order dependence respect to the substrate since there is a lineal dependence of ln[SO] as a function of time (a = 1, Eq 2) (Figure S28). Contrary to the observations by North and co-workers using catalyst **B**/TBAI (Chart 1) in the synthesis of styrene carbonate, no induction period was detected using catalytic system **1**/TBAB.[64] The same authors showed that the reaction under solvent-free conditions was pseudo-zero order whereas in solvent it was first order with respect to the starting material.[65]

To determine the order with respect to the catalyst **1** and the co-catalyst TBAB, the reactions were performed maintaining constant the reaction temperature and working in the presen-



Scheme 3 Equilibrium between five and six-coordinated aluminium species.

ce of an excess of CO_2. At these conditions its concentration may be considered pseudo constant at the initial stage of the reaction. Thus, the natural logarithm of the rate law (k_{obs} = $k[CO_2]^b[\mathbf{1}]^c[TBAB]^d$) results in ln k_{obs} = ln k + b ln $[CO_2]$ + c ln [**1**] + d ln [TBAB], from which is possible to afford the orders b-d with respect to the catalyst, co-catalyst and CO_2 concentration by examination the double logarithmic plot for each case. Thus, initially, the pressure of CO_2 and the amount of TBAB was fixed at 0.2 mol % while the concentration of **1** was varied between 0.1-0.4 mol %. Similarly, the pressure of CO_2 and the concentration of **1** were maintained at 0.2 mol % and TBAB concentration was changed from 0.2-1.0 mol %. ~~Fig. 9 and Fig. 10 show t~~The double logarithmic plot of the initial rates against catalyst or co-catalyst concentration (see ~~also~~ Fig. S29-S34 in Supplementary Information) show a linear dependence ~~observed~~ with a slope of 0.6618 and 1.1127, respectively, suggesting that the reaction was first order in the concentration of catalyst **1** and TBAB. This pointed to a mechanism in which only one molecule of monometallic Al complex and also one molecule of TBAB were involved, before or during the rate-determining step of the catalytic cycle. Comparing with the previously reported kinetic analysis of cyclic carbonate synthesis, similar results were reported by Castro-Osma et *al.* and co-workers, with a bimetallic aluminium complex,[65] and by Kleij and co-workers with a binary zinc(salen)-based complex.[63] It is then assumed that the role of the ammonium halide is to ring-open the coordinated epoxide to form a halo-alkoxide species. However a second order respect to the concentration of TBAB was found for the dinuclear catalytic system **B**/TBAI (Chart 1).[64] In this case it was attributed to a formation of NBu_3, which reacted to CO_2 in a bimetallic mechanism.

The role of the CO_2 pressure in the catalytic cycle was analysed at four different CO_2 pressures between 10-40 bar, maintaining **1**/TBAB concentration and temperature constant (80 ºC). It was observed a first-order dependence at low CO_2 pressures, between 10-30 bar, (slope of 0.6049 including points between 10-30 bar, Fig. 8) suggesting that one CO_2 molecule is involved in the catalytic cycle as reported by North.[64] However, at a higher pressure (40 bar) a decrease of the rate constant was observed, which may be related with low solubility of the catalytic system in a more dense solvent.[47]

The activation energy (E_a) of the formation of styrene carbonate using catalytic system **1**/TBAB was calculated using the Arrhenius equation from the relationship between the observed rate constant (k_{obs}) and the reaction temperature (Fig. **8** S39). The temperature range analysed was 40-100 ºC at 10 bar pressure CO_2. The activation energy was calculated to be 38.0 kJ·mol-1. Styring and co-workers obtained a lower energetic activation barrier of 23 $kJ{\cdot}mol^{-1}$ using [Al(salacen)]/TBAB and a similar value using [Al(salacen)] catalyst alone when they studied the synthesis of styrene carbonate. [61] Higher values (up to 78 $kJ{\cdot}mol^{-1}$) were reported using Mg-Al mixed metal oxides.[66]

According with ^{27}Al NMR experiments and the kinetic studies we propose a catalytic cycle (Scheme 4), which initiates with the activation of the epoxide by coordination to the metal center forming a hexacoordinated aluminum complex. The second step is the formation of a reactive aluminum-alkoxide species through a nucleophilic attack of the bromide anion from TBAB to the epoxide. This metal-alkoxide bond is known to react easily with CO_2 forming a carbonate Al(III) species. This intermediate can either form a polycarbonate through further alternating insertions of epoxide and CO_2 or a cyclic carbonate monomer via intramolecular rearrangement and leaving group liberation.

Conclusion

In this work we reported new catalytic systems based on tetradentate N_2O_2 salabza metal catalysts. In particular, aluminium complex **1**, was found to be very stable and easy to synthesize from simple aluminium trichloride salt. This mononuclear aluminium complex, combined with TBAB, formed an active binary catalytic system for cycloaddition of

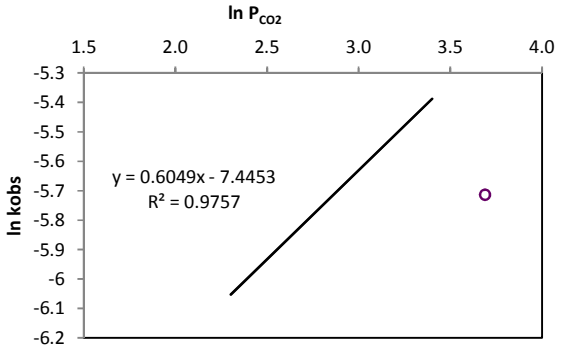
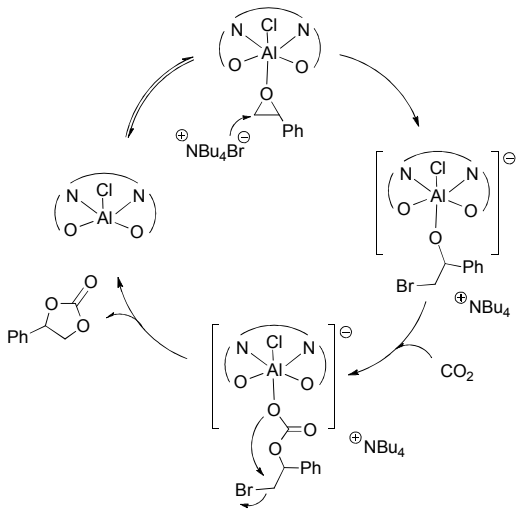


Fig. 8 Styrene carbonate synthesis at four different CO_2 pressures (10-40 bar). Reaction conditions: T = 80 ºC, **1** 0.2 mol %, TBAB 0.2 mol %.



Scheme 4 Proposed reaction mechanism for the cycloaddition of epoxides into CO_2 with catalyst system **1**/TBAB.

CO_2 and epoxides. This catalytic system provides cyclic carbonates selectively with excellent conversions even at low pressures of CO_2 (up to 94 % at 10 bar). Higher catalytic activities were obtained with functionalized terminal epoxides such 1-chloro-2,3-epoxypropane with a maximum TOF of 3434 h^{-1}. Even though, more sterical hindered substrate such as methyl epoxyoleate was also transformed selectively in the cyclic carbonate product although at harsher reaction conditions. Also a detailed kinetic analysis of styrene carbonate synthesis catalysed by **1**/TBAB system was carried out. As a result of the observed first order dependence of the reaction rate on catalyst, co-catalyst and CO_2 concentration, we propose a catalytic cycle, which explains the role of each component. Furthermore, using the catalytic system **1**/PPNCl in the reaction of cyclohexene oxide and CO_2 produces poly(cyclohexene carbonate) as a main product. The polymer formed contains high chain incorporation of CO_2 and molecular weight up to 2900 g/mol and low polidispersity (1.3). MALDI-TOF analysis of the polycarbonates obtained indicated that the initiating step involved the opening of the epoxide by Cl- anion and OH- (from water traces).

Experimental

Synthesis of [N,N'-bis(3,5-di-*tert*-butylsalicylene)-2-aminobenzyl-amino]chloridoaluminium(III) (1)

Anhydrous $AlCl_3$ (144.1 mg, 1.08 mmol) was added to a solution of **H_2L** (400 mg, 0.72 mmol) in 15 mL of dry THF. The yellow solution was stirred for 4 h at room temperature under inert atmosphere, filtered over celite and the filtrate was evaporated under vacuum. The resulting solid was washed with acetonitrile, pentane and dried again. Bright yellow solid, 377.4 mg, (Yield 85 %). ^{1}H NMR (400 MHz, $CDCl_3$, ppm): δ 1.28 (s, 9H, tBu), 1.33 (s, 9H, tBu), 1.52 (s, 9H, tBu), 1.57 (s, 9H, tBu), 4.80 (br, 2H, $ArCH_2N$), 7.04 (d, 1H, CH-phenol, *J*= 2.4 Hz), 7.20 (d, 1H, CH-phenol, *J*= 2.4 Hz), 7.22-7.27 (m, 3H, ArH), 7.38 (m, 1H, ArH), 7.54 (d, 1H, CH-phenol, *J*= 2.4 Hz), 7.66 (d, 1H, CH-phenol, *J*= 2.4 Hz), 8.35 (s, 1H, CH=N), 8.42 (s, 1H, CH=N); ^{13}C NMR (75.43 MHz, $CDCl_3$, ppm): δ 29.78, 29.83 (CH_3, *t*Bu), 31.37, 31.40 (CH_3, *t*Bu), 34.09, 34.20 (C, *t*Bu), 35.56, 35.67 (C, tBu), 62.63 (CH_2), 118.08, 119.25, 123.15, 126.78, 127.41, 127.57, 128.51, 130.08, 131.57, 131.68, 132.95, 138.96, 139.55, 140.94, 141.44, 148.28, 162.84, 164.02, 171.63, 171.87. UV-vis (CH_3CN, $2.5\cdot10^{-5}$ M): λ(nm) (ε, L mol^{-1} cm^{-1}): 226.0 (116100), 282.0 (41884), 369.0 (18752). Anal. Calcd. for $C_{37}H_{48}AlClN_2O_2\cdot2H_2O$: C, 68.24; H, 8.05; N, 4.30. Found: C, 68.11; H, 8.21; N, 4.03. HRMS (ESI, m/z) calculated for $[M\text{-}Cl]^+$: 579.3531, found 579.3503.

Synthesis of [N,N'-bis(3,5-di-*tert*-butylsalicylene)-2-aminobenzyl-amino]chloridoiron(III) (2)

A 10 mL MeOH solution of $FeCl_3$ (90.5 mg, 0.56 mmol) was added dropwise to a 10 mL CH_3CN suspension containing **H_2L** (309.4 mg, 0.56 mmol) and Et_3N (0.15 ml, 1.12 mmol). The resulting solution changed color to dark purple and was gently refluxed for 2 h. Then the solution was filtered while warm and concentred to one-third of the original volume. The filtrate was dissolved with CH_2Cl_2, filtered again over celite and the volatiles removed. The solid was further washed with hexane and dried under vacuum. Black solid, 302 mg, (Yield 85 %). UV-vis (CH3CN, 2.5·10-5 M): λ(nm) (ε, L mol-1 cm-1): 220.0 (86576), 240.0 (31304), 276.0 (23496), 332.0 (11528), 532.0 (3948). μ_{eff} (25 ºC) = 5.90 μ_B. Anal. Calcd. for $C_{37}H_{48}ClFeN_2O_2$: C, 69.00; H, 7.51; N 4.35. Found: C, 69.29; H, 7.99; N, 4.40. HRMS (ESI, THF, *m/z*) calculated for $[M\text{-}Cl]^+$: 608.3065, found: 608.3038.

Synthesis of (acetato-κ^2*O,O*)[N,N'-bis(3,5-di-*tert*-butylsalicylene)-2-aminobenzyl-amino]chloridocobalt(III) (3)

To a stirred solution of **H_2L** (300 mg, 0.54 mmol) in THF (10 mL) at room temperature under inert atmosphere, an ethanol solution (10 mL) containing 1.0 equiv. of $Co(OAc)_2\cdot2H_2O$ (134.7 mg, 0.54 mmol) was added. The reaction mixture was refluxed for 1 h under inert atmosphere, cooled down to room temperature and was further stirred under air stream for 6 h. The resultant solution was concentrated and hexane was added to precipitate the product, which was filtered off, washed with diethyl ether and hexane, and dried under vacuum. Dark red solid, 180.3 mg, (Yield: 49 %). ^{1}H NMR (400 MHz, CDCl3, ppm): δ 1.16 (br, 9H, tBu), 1.25 (br, 9H, tBu), 1.30 (br, 9H, tBu), 1.45 (br, 9H, tBu), 1.59 (br, 3H, CH_3-OAc), 4.17 (d, 1H, $ArCH_2N$, J = 13.6 Hz), 4.54 (d, 1H, $ArCH_2N$, J = 12.4 Hz), 6.99 (br, 1H, ArH), 7.08 (br, 1H, ArH), 7.16 (br, 1H, ArH), 7.34-7.36 (br, 2H, ArH), 7.44 (br, 1H, ArH), 7.75 (br, 1H, CH=N), 7.85 (br, 1H, CH=N). UV-vis (CH3CN, 2.5·10-5 M): λ(nm) (ε, L mol-1 cm-1): 217.0 (78980), 230.0 (35624), 258.0 (36144), 416.0 (6088). μ_{eff} (25 ºC) = 0.05 μ_B. Anal. Calcd. for $C_{37}H_{48}CoN_2O_2\cdot H_2O\cdot CH_3CH_2OH$: C, 68.36; H, 8.02; N 3.99. Found: C, 68.42; H, 7.83; N, 3.79. HRMS (ESI, THF, m/z) calculated for [M-OAc]+: 611.3048, found: 611.3060.

Synthesis of aqua[N,N'-bis(3,5-di-*tert*-butylsalicylene)-2-aminobenzyl-amino]chloridochromium(III) (4)

To a stirred solution of **H_2L** (300.0 mg, 0.5407 mmol) in THF (15 mL) anhydrous $CrCl_2$ (66.5 mg, 0.5407 mmol) was added. The resulting mixture was stirred under nitrogen at room temperature for 3 h. Then, was further stirred under air for 3 h. The solution was filtered over celite and the filtrate was evaporated under vacuum. Cold hexane was added to the brown mixture. The suspension was filtered off and the solid was washed with hexane and dried under vacuum. Brown solid, 193.7 mg, (Yield 55 %). Anal. Calcd. for $C_{37}H_{50}ClCrN_2O_3\cdot H_2O\cdot OC_4H_8$: C, 65.80; H, 8.08; N 3.74. Found: C, 65.99; H, 8.02; N, 3.86. HRMS (ESI, THF, m/z) calculated for $[M\text{-}Cl\text{-}H_2O]$+: 604.3121, found: 604.3206.

X-ray crystallography

Diffraction data for the structures reported were collected on a Smart CCD 1000 Bruker diffractometer system with Mo Kα radiation (λ = 0.71073 Å). Cell refinement, indexing and scaling of the data sets were carried out using programs Bruker Smart and Bruker Saint. All the structures were solved by *SIR97*[67] and refined by *ShelxI9*[68] and the molecular graphics with ORTEP-3

for Windows.[69] All the calculations were performed using the *WinGX* publication routines.[70] Crystallographic data are collected in Table S1 (Supplementary Information).

Standard procedure for the synthesis of cyclic carbonates

The catalytic tests were carried out in a 100 mL Berghof reactor, which was previously kept for 4 hours under vacuum at 100 ºC. After cooling, a solution under inert atmosphere containing the catalyst dissolved in neat distilled substrate and the co-catalyst, when indicated, was injected into the reactor. The autoclave was pressurized with CO_2, and then heated to the specific temperature to reach the desired pressure. After the reaction time, the reactor was cooled with an ice bath and slowly depressurized (With PO a dichloromethane trap was used). The conversion was determined by ^{1}H NMR of the crude mixture by integral ratio between alkene oxide and cyclic carbonate. The yield was determined by ^{1}H NMR using mesitylene as internal standard.

Standard procedure for copolymerization with cyclohexene oxide

Using the same procedure for the synthesis of cyclic carbonates the conversion was also determined by ^{1}H NMR of the crude mixture by integral ratio between alkene oxide with copolymer and cyclic carbonate. The yield was determined by ^{1}H NMR using mesitylene as internal standard. The final mixture was dissolved in dichloromethane, the solvent was evaporated and the residue dried in vacuum at 100 ° C for 3 hours to remove excess of cyclohexene oxide. The final residue was washed several times with hexane to purify the poly(carbonate) and was analysed by ^{1}H NMR spectroscopy. The CO2 content was calculated from ^{1}H NMR data by the integral ratio between copolymer carbonate linkages (δ = 4.65 ppm) respect to ether linkage signals (δ = 3.45 ppm).

Standard kinetic experiment procedure

A Parr 477 autoclave equipped with a proportional-integral-derivative (PID) temperature controller and gas reservoir was used for kinetic experiments in the reaction of styrene oxide with CO_2. In a typical experiment, the autoclave was charged with the catalyst and co-catalyst in neat distilled styrene oxide, heated and pressurized with CO_2. Samples were taken at determined time and the conversion of the product was determined by ^{1}H NMR spectroscopy. After the reaction time the autoclave was then depressurized.

Acknowledgements

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