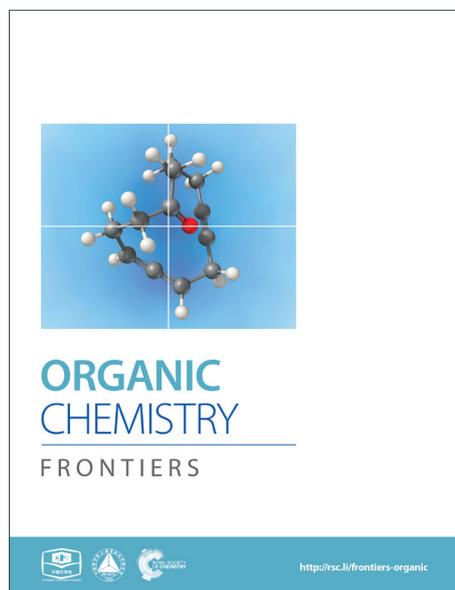
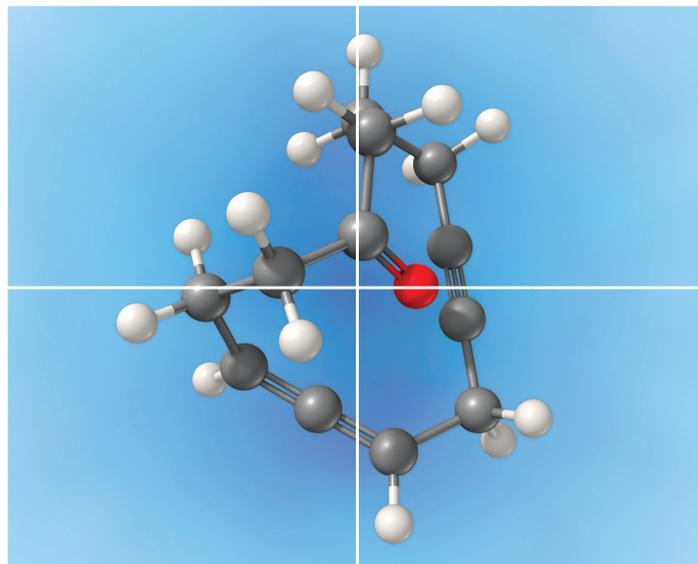


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ARTICLE

Efficient Synthesis of a Library of Heparin Tri- and Tetrasaccharides Relevant to the Substrate of Heparanase

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The glycosylation reaction for construction of the challenging α -GlcN-(1 \rightarrow 4)-GlcA/IdoA linkages has been investigated carefully. A standard protocol was thus fixed that employed 2-azido-glucopyranosyl *N*-phenyl trifluoroacetimidates as donor, TMSOTf as catalyst, toluene as solvent, and -30 °C as working temperature. With this protocol, a variety of mono- and disaccharide donors and acceptors were condensed reliably to provide the corresponding coupled tri- and tetrasaccharides in satisfactory yields and α -selectivity, whereas a remote protecting group or sugar unit in either the donor or the acceptor did affect considerably the outcomes. The resulting tri- and tetrasaccharides bearing orthogonal protecting groups were then converted efficiently into the corresponding heparin tri- and tetrasaccharides via a robust approach involving saponification, *O*-sulfation, azide reduction, *N*-sulfation/*N*-acetylation, and global debenzoylation. These heparin tri- and tetrasaccharides are structurally relevant to Δ HexA(2S)-GlcN(NS,6S)-GlcA-GlcN(NS,6S), a reported substrate of heparanase, therefore could be exploited to examine the substrate specificity of this important enzyme.

Keywords: Heparin, Heparan sulfate, Heparanase, Glycosylation, Glucosamine, Uronic acid

Introduction

Heparin (HP) and heparan sulfate (HS) are highly sulfated linear polysaccharides that represent the most complex members of the glycosaminoglycan (GAG) family.¹ HP, found mainly on mast cells, consists of alternating (1 \rightarrow 4)-linked uronic acid (either α -L-iduronic acid (IdoA) or β -D-glucuronic acid (GlcA)) and α -D-glucosamine (GlcN) units.^{1,2} HS, which is ubiquitously distributed on the surface of animal cells and in the extracellular matrix (ECM), shares the same backbone with HP but carries less sulfate groups and lower percentage of the IdoA residue.^{1,3-5} The interaction of HP/HS and proteins plays a key role in numerous physiological processes such as blood coagulation, angiogenesis, lipid metabolism, tumor metastasis, growth factor binding, cell adhesion, inflammatory response, and bacterial and viral infections.^{1,3,6-8} These functions of HP/HS are to a large extent determined by the saccharide sequence, chain length, and sulfation patterns.⁹ Especially, an HP pentasaccharide specifically binding to antithrombin III has been developed as an anticoagulant drug (Fondaparinux).^{2,9} Nevertheless, the structure-activity relationships (SAR) of

HP/HS in most HP/HS-mediated biological events are still poorly understood.

Heparanase is a mammalian endo- β -D-glucuronidase that degrades HP/HS at specific sites, so as to reduce the integrity of ECM and basement membrane and release the HS-bound growth factors.^{10,11} Overexpression of heparanase is closely associated with the disease state of tumor progression and metastasis.¹² Thus, heparanase has become an important target for developing anticancer drugs.¹³ Previous studies on the substrate specificity of the human heparanase revealed tetrasaccharide Δ HexA(2S)-GlcN(NS,6S)-GlcA-GlcN(NS,6S) as an ideal sequence.¹⁴ An optimal substrate derivative could be exploited to establish an efficient assay of the heparanase activity, thus facilitating the studies on the function of this important enzyme and the development of inhibitors.¹⁵

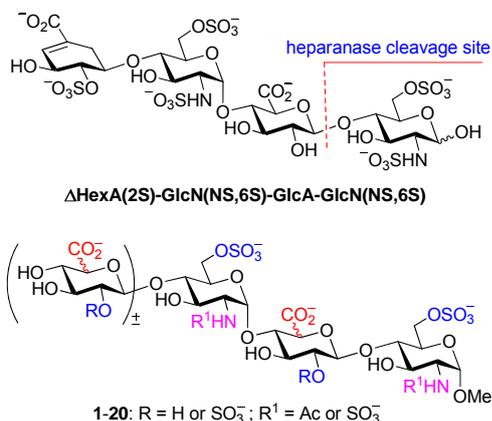


Figure 1. An optimal substrate of heparanase and a library of the structurally relevant oligosaccharides (1-20).

Chemical (and chemoenzymatic) syntheses of HP/HS have been studied intensively,^{5,9,16-19} various protocols/strategies for the preparation of building blocks, glycosylation, and protecting group manipulation have been explored, such as modular assembly,^{17c,17j,18h,18l,18p} one-pot method,^{18e,18i} pre-sulfated assembly,^{18j} *de novo* strategy,^{18d} solid-phase synthesis,^{17e,18q} and diversity-oriented synthesis.^{18b,18k,18m} However, the α -selective formation of the GlcN-(1 \rightarrow 4)-GlcA/IdoA glycosidic linkages remains to be elusive, the difficult-to-separate or inseparable β anomers are often resulted in various amounts.²⁰ 2-Azide (mostly),²¹ 2*N*,3*O*-oxazolidinone,²² and *N*-*p*-methoxybenzylidene²³ are employed as the amino protecting groups in the GlcN donors to ensure non-participating effect in the glycosylation, nevertheless, all other reaction parameters including the protecting patterns of both the donor and the acceptor, the anomeric leaving group, the promoter, the solvent, the temperature, and the additive also affect seriously the coupling yield and α -selectivity.^{20,24} Herein, we report the synthesis of a library of tri- and tetrasaccharides (1-20) structurally relevant to Δ HexA(2S)-GlcN(NS,6S)-GlcA-GlcN(NS,6S) (Figure 1), whereas the α -selective glycosylation with 2-azido-glucopyranosyl donors to construct the GlcN-(1 \rightarrow 4)-GlcA/IdoA linkages has been carefully studied.

Results and Discussion

Synthetic Strategy

The GlcA/IdoA units in HP/HS are mostly decorated with 2-*O*-sulfation, whereas the GlcN units are typically substituted with 2-*N*-acetylation/sulfation and 6-*O*-sulfation.^{25,26} Judicious choice of a set of glycosyl building blocks installed with orthogonal protecting groups is crucial for the efficient construction of a library of HS oligosaccharides.^{9,16-18} To synthesize tri- and tetrasaccharides 1-20 in a combinatorial manner, glucose (Glc) building blocks 21 and 22, idose (Ido) building block 23, and GlcN building blocks 24-28 were designed to meet the requirements of stereoselective glycosylation, chain elongation, and regioselective sulfation (Figure 2). As such, the 4,6-hydroxyl groups in 21-23 were

protected as 4,6-*O*-benzylidene acetals that would be oxidized to carboxylic acids followed by blocking with methyl groups at the C6 position with the 4-OH being free for chain elongation. The anomeric *tert*-butyldimethylsilyl (TBS) groups in GlcN 25 and 26 could be selectively removed with tetrabutylammonium fluoride (TBAF) for further conversion into glycosyl leaving groups. Moreover, the benzoyl (Bz), levulinate (Lev),²⁷ and *p*-methoxybenzyl (PMB) groups were selected to protect the hydroxyl groups destined for sulfation, while the benzyl (Bn) group was employed as the permanent protecting group. The amine group was masked as azide that could be readily reduced into free amine for *N*-acetylation or *N*-sulfation at a late stage.²⁰

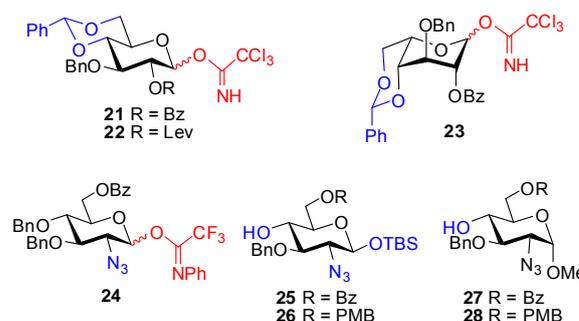


Figure 2. Monosaccharide building blocks 21-28.

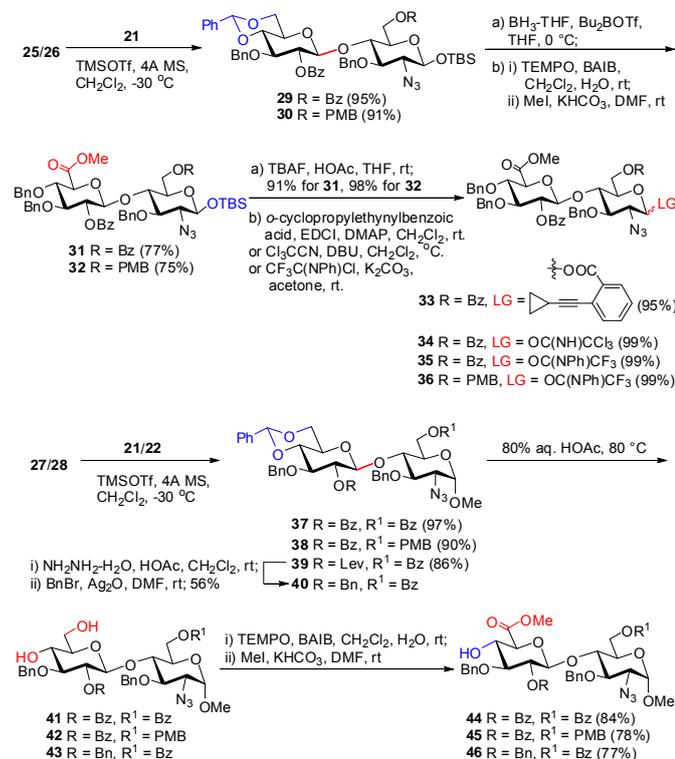
Couplings of Glc/Ido 21-23 with GlcN 25-28 would provide a range of Glc/Ido-(1 \rightarrow 4)-GlcN disaccharides, where the 2-ester groups (*O*-Bz or *O*-Lev) would secure the formation of the required 1,2-*trans* glycosidic linkages via the aid of neighboring group participation.²⁸ The resulting Glc/Ido-GlcN disaccharides could be readily converted into GlcA/IdoA-GlcN donors and acceptors.²⁹ The α -selective [2 + 2] glycosidic coupling to construct the GlcN-(1 \rightarrow 4)-GlcA/IdoA linkages could then be explored. Employing an optimal set of standard conditions, we could assemble all the building blocks into oligosaccharides. Conventional operation of the protecting groups and timely sulfation would lead to the desired tri- and tetrasaccharides (1-20).

Preparation of the Disaccharide Building Blocks

The eight differentially protected monosaccharide building blocks 21-28 were readily prepared in large quantities adopting the literature procedures.^{18f,30,31} Glycosylation of Glc trichloroacetimidate³² 21 with GlcN 25 and 26 under the catalysis of TMSOTf (0.05 equiv) provided β -(1 \rightarrow 4) linked disaccharides 29 and 30 in >90% yields (Scheme 1). Treatment of 29 and 30 with $\text{BH}_3 \cdot \text{THF}$ and Bu_2BOTf led to regioselective opening of the 4',6'-*O*-benzylidene acetal, affording the disaccharides with free 6-hydroxyl groups at the Glc residues.³³ It should be noted that other $\text{BH}_3 \cdot \text{THF}$ -mediated reduction on 29 and 30 using $\text{Cu}(\text{OTf})_2$, $\text{Sc}(\text{OTf})_3$, or TMSOTf as Lewis acid failed to give the desired disaccharides in good yield.³⁴ The resulting 6-hydroxyl groups were then oxidized with 2,2,6,6-tetramethyl-1-piperidinyloxy (TEMPO) in the presence of [bis(acetoxy)iodo]benzene (BAIB),²⁹ subsequent methylation

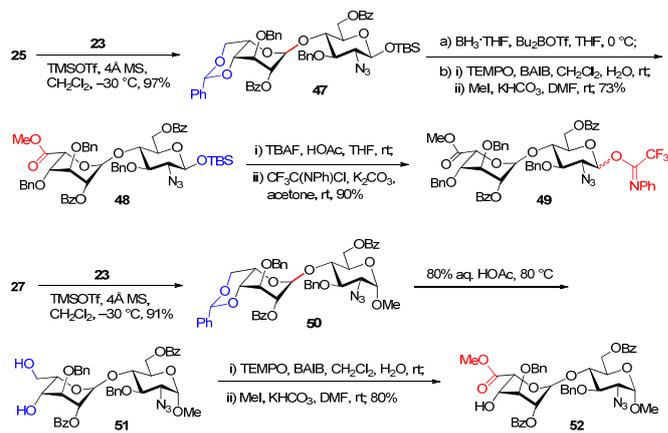
of the nascent carboxylic acids afforded GlcA-GlcN disaccharides **31** and **32** in 75% and 77% yield over three steps, respectively. Removal of the anomeric TBS groups in **31** and **32** with TBAF and acetic acid gave the corresponding lactols, which were readily converted into glycosyl *o*-cyclopropylethynylbenzoate³⁵ **33**, trichloroacetimidate **34**, and *N*-phenyl trifluoroacetimidate³⁶ **35** and **36**, respectively.

On the other hand, TMSOTf-catalyzed glycosylation of Glc imidates **21/22** with GlcN derivatives **27/28** were performed to provide disaccharides **37-39** in high yields (86~97%), whereas the 2-*O*-Bz or -Lev group in the Glc donors participated in the glycosylation to secure the exclusive formation of β -linkage. The Lev group in **39** was then replaced by the permanent Bn protecting group. Acidic cleavage of the benzylidene acetals in **37**, **38**, and **40** with aqueous acetic acid at 80 °C followed by TEMPO oxidation and subsequent methylation furnished disaccharide acceptors **44-46** in 77~84% yields over three steps.



Scheme 1. Preparation of the GlcA-GlcN disaccharide donors **33-36** and acceptors **44-46**.

Similarly, glycosylation of GlcN derivatives **25** and **27** with Ido trichloroacetimidate **23** proceeded smoothly under the catalysis of TMSOTf (0.1 equiv), leading to Ido-GlcN disaccharides **47** and **50** in excellent yields (Scheme 2). Following the above procedures for the conversion of **29**→**35** and **37**→**44**, Ido-GlcN **47** and **50** were easily transformed into IdoA-GlcN **49** and **52** in good yields.

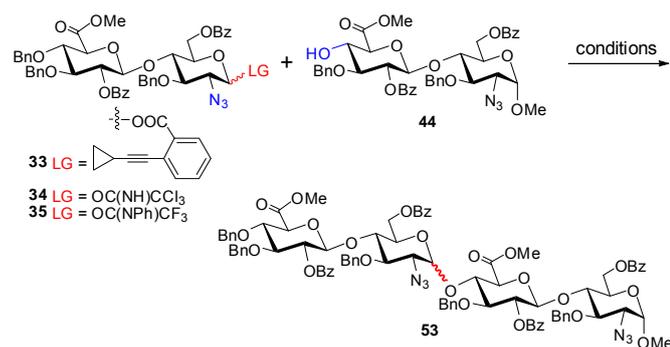


Scheme 2. Preparation of the IdoA-GlcN disaccharide donor **49** and acceptor **52**.

Investigation of the α -selective glycosylation to construct the GlcN-(1→4)-GlcA/IdoA linkages

With GlcA-GlcN derivative **44** as an acceptor, we examined the [2 + 2] glycosylation with GlcA-GlcN *ortho*-alkynylbenzoate **33**, trichloroacetimidate **34**, and *N*-phenyltrifluoroacetimidate **35** as donors. Representative results are listed in Table 1. The coupling of **44**, which bears a hindered 4'-OH, with *ortho*-alkynylbenzoate **33** proceeded sluggishly under the catalysis of PPh₃AuOTf (0.1 equiv) at room temperature. With toluene as the solvent,³⁷ the reaction led to the coupled tetrasaccharide **53** in a moderate 41% yield ($\alpha/\beta = 4.4$) (entry 1). CH₂Cl₂ or ClCH₂CH₂Cl was proved to be worse solvent for this coupling; the reaction hardly took place, with the α -anomer **53 α** being isolated in only ~10% yield after ~8 h (entry 2). In these reactions, the donor and acceptor could be largely recovered.

The coupling of GlcA-GlcN trichloroacetimidates with GlcA-GlcN acceptors was reported to provide the coupled tetrasaccharides in moderate to good yields with varied α -selectivity.^{18h,38} The condensation of **34** and **44** in the presence of TMSOTf (0.1 equiv) in CH₂Cl₂ or THF³⁸ at -30 °C proceeded sluggishly, thereby leading to the formation of **53** in only trace amount (entry 3). This unexpected result implies the mismatch of these two coupling partners.^{18i,18o,38} Interestingly, when TBSOTf was employed as the catalyst and toluene as the solvent, the reaction of **34** and **44** delivered tetrasaccharide **53** in a good 62% yield with moderate stereoselectivity ($\alpha/\beta = 3$) (entry 4). The anomeric configuration of tetrasaccharide **53** was confirmed by comparison of the chemical shifts of the anomeric carbons of **53 α** (δ 97.2, 98.6, 101.0, 101.4 ppm) with those of **53 β** (δ 98.6, 101.1, 101.4, 101.9 ppm).³¹ Due to the observation of the corresponding glycosyl trichloroacetamide which was derived from trichloroacetimidate **34**, we then focused our attention on the *N*-phenyl trifluoroacetimidate donor **35** for further optimization of the present [2 + 2] glycosylation reaction.^{18f}

Table 1. Examination of the [2 + 2] glycosylation of GlcA-GlcN **44** with GlcA-GlcN donors **33-35**.

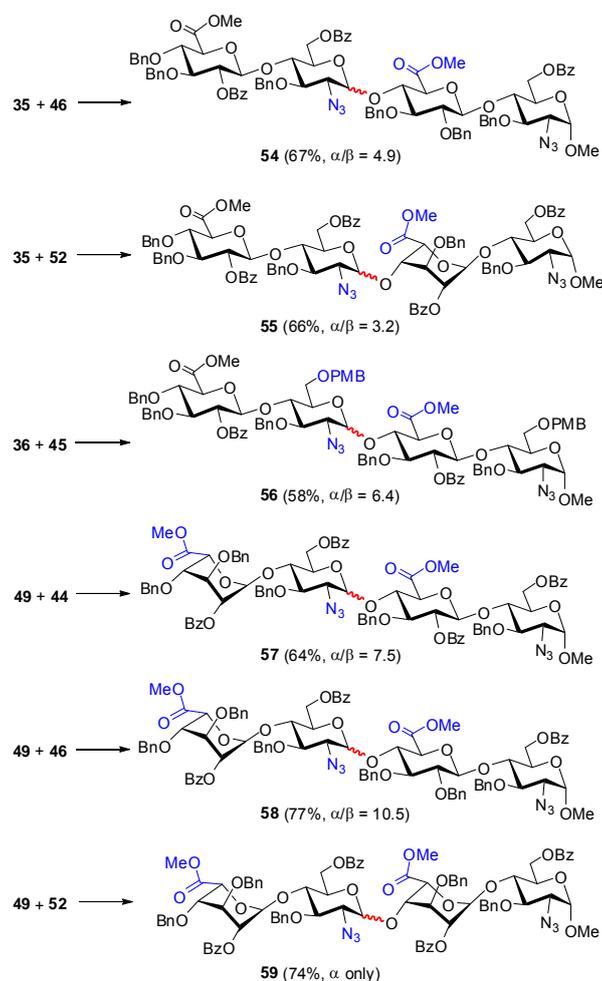
Entry	Donor	Promoter ^a	Solvent	Temp.	Yield (α/β ratio)
1	33	PPh ₃ AuOTf	toluene	rt	41% ($\alpha/\beta = 4.4$)
2		PPh ₃ AuOTf	CH ₂ Cl ₂ or ClCH ₂ CH ₂ Cl	rt	~10% (α only)
3	34	TMSOTf	CH ₂ Cl ₂ or THF	-30 °C	trace
4		TBSOTf	toluene	-30 °C	62% ($\alpha/\beta = 3$)
5	35	TMSOTf	THF	-30 °C	trace
6		TMSOTf	Et ₂ O	-30 °C	54% ($\alpha/\beta = 10$)
7		TMSOTf	CH ₂ Cl ₂	-30 °C	39% ($\alpha/\beta = 4.2$)
8		TBSOTf	CH ₂ Cl ₂	-30 °C	34% ($\alpha/\beta = 6$)
9		TBSOTf	toluene	-30 °C	58% ($\alpha/\beta = 2.5$)
10		TMSOTf	toluene	-30 °C	81% ($\alpha/\beta = 3.8$)
11 ^b		TMSOTf	toluene	-30 °C	72% ($\alpha/\beta = 6$)

^a 0.1 Equiv. was used. ^b 2-bromothiophene (12 equiv.) was added as an additive.

The coupling of trifluoroacetimidate **35** with **44** in THF (0.1 equiv TMSOTf, -30 °C) led to trace amount of the coupled tetrasaccharide **53** (entry 5). Nevertheless, with Et₂O as the solvent the coupling provided **53** in 54% yield and an excellent α selectivity ($\alpha/\beta = 10$) (entry 6). Unfortunately, this reaction took two days due to the poor solubility of **35** and **44** in ether. Replacing the solvent with CH₂Cl₂, the reaction under the catalysis of either TMSOTf or TBSOTf led to lower yield of the tetrasaccharide (<40%) and α selectivity ($\alpha/\beta = 4.2$ and 6, respectively; entries 7 and 8). Toluene was again proved to be a superior solvent in the present glycosylation, the coupling of **35**

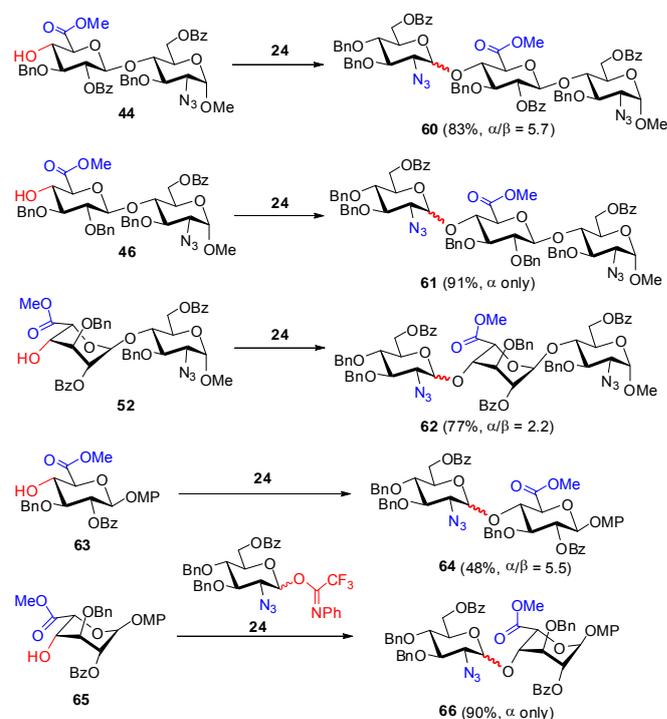
and **44** catalyzed by TBSOTf provided **53** in 58% yield ($\alpha/\beta = 2.5$) in ~2 h (entry 9). The yield of **53** was improved significantly to 81% when TMSOTf was used as the catalyst, although the α selectivity was still moderate ($\alpha/\beta = 3.8$; entry 10). The addition of 2-bromothiophene (12 equiv.) indeed improved the α -selectivity ($\alpha/\beta = 6$), whereas the yield decreased slightly (72%; entry 11).³⁹

Taken all together the yield, α selectivity, reaction time, and ease of purification, we decided to utilize glycosyl *N*-phenyl trifluoroacetimidate as donor, TMSOTf as catalyst, toluene as solvent, and -30 °C as working temperature to further explore the [2 + 2] coupling of the disaccharide building blocks (Scheme 3). Under these fixed conditions, the condensation of GlcA/IdoA-GlcN trifluoroacetimidates **35**, **36**, and **49** with GlcA/IdoA-GlcN acceptors **44-46** and **52** provided the corresponding tetrasaccharides **54-59** in good yields (58~77%) and satisfactory α selectivity (from $\alpha/\beta = 3.2$ to α only). In comparison, the glycosylation with IdoA-GlcN donor (**49**) showed a higher α -selectivity ($\alpha/\beta = 7.5$ to α only vs. $\alpha/\beta = 3.2$ ~6.4) than those with GlcA-GlcN donors (**35** and **36**), irrespective of the acceptors (**44-46** and **52**). When GlcA-GlcN **35** was used as donor, the glycosylation with IdoA-GlcN acceptor **52** and GlcA-GlcN acceptor **44**, which bear a similar protecting group pattern displayed a similar α -selectivity ($\alpha/\beta = 3.2$ vs. $\alpha/\beta = 3.8$). The acceptor bearing 2'-*O*-Bn group (i.e., **46**) gave a slightly higher α -selectivity ($\alpha/\beta = 4.9$ vs. 3.2~3.8) than acceptors bearing 2'-*O*-Bz group (i.e., **44** and **52**) upon coupling with donor **35**. In addition, IdoA/GlcN acceptor **52** exhibited a slightly better α -selectivity (α only vs. $\alpha/\beta = 7.5$ ~10.5) than GlcA-GlcN acceptors **44** and **46** when IdoA-GlcN **49** was employed as donor.



Scheme 3. The [2 + 2] couplings of GlcA/IdoA-GlcN donors **35**, **36**, and **49** with GlcA/IdoA-GlcN acceptors **44-46** and **52** under the fixed conditions (0.1 equiv. TMSOTf, 5Å MS, toluene, -30 °C).

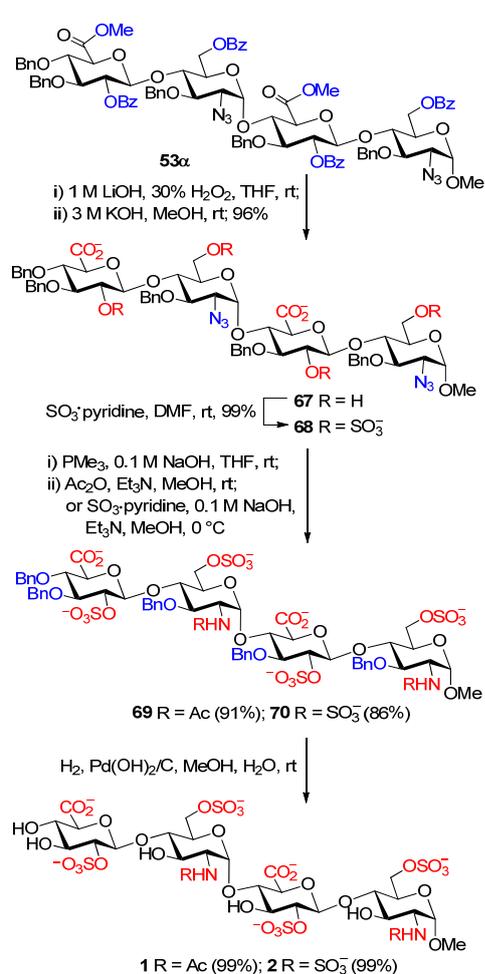
To further examine the influence of acceptors on the α selectivity in the present glycosylation, we carried out the relevant couplings with GlcN trifluoroacetimidate **24** as a simplified donor (Scheme 4). Interestingly, IdoA-GlcN acceptor **52** displayed a lower α -selectivity (2.2 vs. 5.7- α only) than GlcA-GlcN acceptors **44** and **46** in the [1 + 2] couplings. However, when GlcA **63** and IdoA **65** were employed as acceptors, a reverse α -preference was found in the coupling with **24** compared to the [1 + 2] couplings. These results are consistent to the previous findings.^{17c,17j,18o} Specifically, coupling of GlcN **24** and IdoA acceptor **65** furnished exclusively the α -disaccharide **66** in 90% yield, while glycosylation of GlcN **24** with GlcA acceptor **63** led to disaccharide **66** in only 48% yield with a moderate α/β ratio ($\alpha/\beta = 5.5$) (Scheme 4).⁴⁰ In general, the α -selectivity in the glycosylation with GlcN donors is to a large extent influenced by the additional sugar units in both the donors and acceptors.^{17g,38,41}



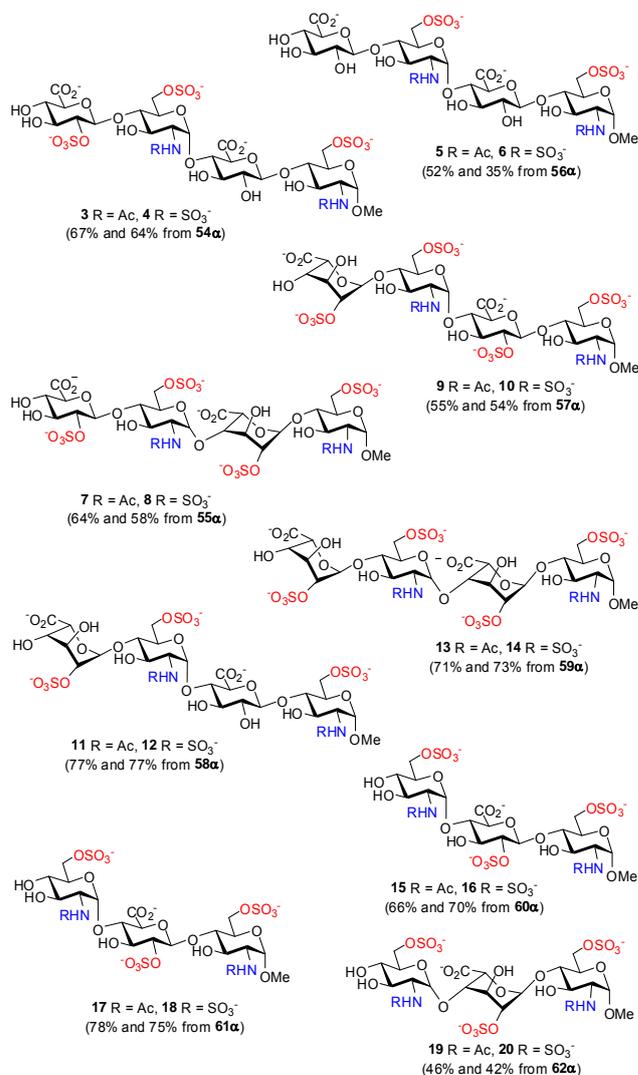
Scheme 4. [1 + 2] and [1 + 1] glycosylation with GlcN donor **24** under the fixed conditions (0.1 equiv. TMSOTf, 5Å MS, toluene, -30 °C).

Syntheses of a library of the HS tri- and tetrasaccharides

The orthogonally protected tri- and tetrasaccharides **53-62** were converted readily into the corresponding HS tri- and tetrasaccharides (**1-20**) bearing the desired sequence and sulfation patterns. With the conversion of tetrasaccharide **53** to HS tetrasaccharides **1** and **2** as an example, this final elaboration involves six steps (Scheme 5). (1) The methyl esters were cleaved with LiOH and H₂O₂ in THF;⁴² (2) The remaining benzoyl groups were removed completely with KOH in methanol; (3) The resulting hydroxyl groups were sulfated with SO₃-pyridine; (4) The azides were reduced with Me₃P in the presence of NaOH;⁴³ (5) The resulting amines were *N*-acetylated with acetic anhydride or *N*-sulfated with SO₃-pyridine; (6) The benzyl groups were finally removed via hydrogenolysis over Pd(OH)₂/C in a mixture of methanol and water. For the conversion of **56 α** to **5/6**, an additional step was carried out at the beginning to remove the PMB groups with dichlorodicyanobenzoquinone (DDQ).⁴⁴ All these steps are high-yielding and robust, thus were applied reliably to the synthesis of all the desired HS tri- and tetrasaccharides (**1-20**) with the overall yields of 35~78% (Scheme 6).³¹ The NMR spectra, especially the easily diagnostic chemical shifts of the anomeric carbons, of the synthetic **1-20** were found to be virtually identical to those reported for the analogous oligosaccharides in the literatures.¹⁶⁻¹⁸ The sulfation numbers were well confirmed by ESI-MS analyses.³¹



Scheme 5. Elaboration of the heparin tetrasaccharides **1** and **2**.



Scheme 6. The heparin oligosaccharides (**3-20**) synthesized from the fully protected precursors.

Conclusion

A library of tri- and tetrasaccharides (**1-20**) structurally relevant to Δ HexA(2S)-GlcN(NS,6S)-GlcA-GlcN(NS,6S), an optimal substrate of heparanase, have been synthesized efficiently. These HS oligosaccharides are elaborated from the corresponding orthogonally protected tri- and tetrasaccharides (**53α-62α**) employing robust transformations including saponification, *O*-sulfation, azide reduction, *N*-sulfation/*N*-acetylation, and debenzoylation. The advanced oligosaccharide precursors (**53α-62α**) are synthesized with the [2 + 2] and [1 + 2] glycosylation as the key step in building the difficult α -GlcN-(1→4)-GlcA/IdoA linkages. This particular glycosylation with a variety of the 2-azido-glucopyranosyl donors have been investigated carefully. A standard protocol has been fixed that

1 employs a glycosyl *N*-phenyltrifluoroacetimidate as donor,
2 TMSOTf as catalyst, toluene as solvent, and $-30\text{ }^{\circ}\text{C}$ as working
3 temperature. With this protocol, a number of the coupling
4 partners have been assembled reliably in satisfactory yields and
5 α -selectivity. It is observed that a remote protecting group or
6 sugar unit in either the donor or the acceptor could affect
7 considerably both the coupling yield and α -selectivity.
8 Nevertheless, the mechanism behind such effects is yet to be
9 elucidated. The availability/accessibility of the HS tri- and
10 tetrasaccharides would enable us to identify an appropriate
11 substrate of heparanase so as to establish an optimal assay for
12 measuring the heparanase activities.

15 Experimental Section

16 **General glycosylation procedure for the synthesis of**
17 **disaccharides (29, 30, 37-39, 47, 50).** The glycosyl imidate
18 donor (1.1 equiv) and 2-azido-2-deoxy-D-glucopyranoside
19 acceptor (1.0 equiv) were combined in a flask and dissolved in
20 CH_2Cl_2 to maintain a concentration of 0.02 M. Freshly
21 activated powdered 4Å MS (weight equal to the combined
22 weight of the donor and acceptor) was added. The mixture was
23 stirred for 1 hour at ambient temperature and then cooled to $-30\text{ }^{\circ}\text{C}$.
24 TMSOTf (0.05 equiv) was added to the mixture, and the
25 stirring was continued until TLC indicated disappearance of the
26 donor (~ 30 min). The reaction was quenched by the addition of
27 Et_3N . The mixture was filtered, and concentrated *in vacuo*. The
28 residue was purified by silica gel column chromatography using
29 a gradient of petroleum ether/EtOAc to afford the pure product.

30
31
32 **General procedure for the cleavage of the benzylidene**
33 **acetal (41-43 and 51).** A solution of the 4'6'-*O*-benzylidene
34 disaccharide (0.05 M) in HOAc/ H_2O (v/v = 4/1) was stirred at
35 $80\text{ }^{\circ}\text{C}$ for 1 h. The mixture was concentrated *in vacuo*. The
36 residue was purified by silica gel column chromatography using
37 a gradient of petroleum ether/EtOAc to give the pure product.

38
39 **General procedure for the regioselective opening of the**
40 **benzylidene acetal.** $\text{BH}_3\cdot\text{THF}$ (10 equiv) was added to a
41 solution of the 4'6'-*O*-benzylidene disaccharide (29, 30, or 47)
42 in THF at $0\text{ }^{\circ}\text{C}$. After 15 min, $\text{Bu}_2\text{B}\cdot\text{OTf}$ (2 equiv) was added
43 dropwise and the stirring was continued at $0\text{ }^{\circ}\text{C}$ for 2 h. The
44 reaction was quenched by addition of Et_3N and the excess
45 $\text{BH}_3\cdot\text{THF}$ was consumed by slowly adding methanol. The
46 solution was concentrated *in vacuo* to give the crude product.

47
48 **General procedure for the TEMPO/BAIB-mediated**
49 **oxidation and methyl ester formation (31, 32, 44-46, 48, 52).**
50 To a vigorously stirring solution of the disaccharide 4'6'-diol
51 (0.3 M solution) in $\text{CH}_2\text{Cl}_2/\text{H}_2\text{O}$ (v/v = 2/1) were added
52 TEMPO (0.1 equiv) and BAIB (2.5 equiv). Stirring was
53 continued until TLC indicated complete conversion of the
54 starting material to a spot of lower R_f (~ 3 h). The reaction was
55 quenched by the addition of aqueous $\text{Na}_2\text{S}_2\text{O}_3$ (10 mL). The
56 mixture was acidized with 5% HCl, then extracted with CH_2Cl_2
57 three times. The combined organic layers were washed with

brine (50 mL), and were then dried over Na_2SO_4 and filtered.
The filtrate was concentrated *in vacuo*, the residue was co-
evaporated with toluene twice. The resulting oily residue was
dissolved in DMF (0.1 M), and then treated with KHCO_3 (4
equiv) and methyl iodide (8 equiv). The excess methyl iodide
was quenched by the addition of AcOH. The mixture was
concentrated *in vacuo*, and then diluted with CH_2Cl_2 . The
solution was washed with brine twice and then evaporated. The
residue was purified by silica gel column chromatography using
a gradient of petroleum ether/EtOAc to yield the methyl ester.

General procedure for the cleavage of the silyl ethers. The
silyl glycoside (31, 32, or 48) was dissolved in THF (0.1 M)
followed by the addition of AcOH (3 equiv) and TBAF in THF
(1 M, 2 equiv). After stirring for 30 min, the mixture was
diluted with CH_2Cl_2 (50 mL) and washed with saturated
aqueous NaHCO_3 (50 mL) and brine (50 mL), respectively. The
organic phase was dried (Na_2SO_4) and filtered. The filtrate was
concentrated *in vacuo*. The residue was purified by silica gel
column chromatography using a gradient of petroleum
ether/EtOAc to give the pure lactol.

General procedure for the preparation of the glycosyl *N*-
phenyl trifluoroacetimidates (24, 35, 36, 49). To a solution of
the lactol in acetone (2 mL, 0.1 mmol), were added finely
powdered anhydrous K_2CO_3 (2.5 equiv) and *N*-phenyl
trifluoroacetimidoyl chloride (1.3 equiv). After stirring at room
temperature for 1.5 h, the mixture was filtered. The filtrate was
concentrated *in vacuo*. The residue was purified by silica gel
column chromatography (petroleum ether/EtOAc containing
1% Et_3N) to give the pure product.

General glycosylation procedure for the preparation of the
tri- and tetrasaccharides (53-62). The glycosyl *N*-phenyl
trifluoroacetimidate donor (1.2 equiv) and disaccharide
acceptor (1.0 equiv) were combined in a flask, co-evaporated
with toluene (3×3 mL), and then dissolved in toluene to
maintain a concentration of 0.04-0.05 M. Freshly activated
powdered 5Å MS (weight equal to the combined weight of the
donor and acceptor) was added, and the mixture was stirred for
1 h at ambient temperature and then cooled to $-30\text{ }^{\circ}\text{C}$. TMSOTf
(0.1 equiv) was added, and stirring was continued until TLC
indicated disappearance of the donor (~ 2 hour). The reaction
was quenched by addition of Et_3N (0.5 mL). The mixture was
filtered. The filtrate was concentrated *in vacuo*. The residue
was purified by silica gel column chromatography using a
gradient of toluene/EtOAc to give the pure product. The α and
 β anomers were fully separated.

General procedure for the saponification of the methyl
esters and benzoyl groups. A premixed solution of 30%
solution of H_2O_2 in water (100 equiv per CO_2Me) and 1 M
 LiOH (50 equiv per CO_2Me) were added to a solution of the
starting material in THF (0.02 M). The mixture was stirred at
rt for 24 h. A solution of KOH (3 M) was added until $\text{pH} = \sim 14$.
The mixture was left stirring for 24 h at room temperature. The

1 mixture was then brought to pH = 8–8.5 by addition of acidic
2 resin, and was then filtered. The filtrate was concentrated *in vacuo*
3 (bath temperature 20–30 °C). The residue was dissolved
4 in CH₂Cl₂/MeOH (v/v = 1/1). The resulting solution was
5 layered on the top of a Sephadex LH-20 chromatography
6 column and was then eluted with CH₂Cl₂/MeOH (v/v = 1/1).
7 The appropriate fraction was concentrated *in vacuo* to provide
8 the pure product.
9

10 **General procedure for the O-sulfation.** SO₃·pyridine
11 complex (8 equiv per OH) was added to a solution of the
12 starting material in DMF (1.0 mL, 0.02 mmol). The mixture
13 was stirred at ambient temperature for 4 h until TLC (RP18
14 silica gel, H₂O/CH₃OH, v/v = 1/2) indicated completion of the
15 reaction. After addition of CH₃OH (0.5 mL), the stirring was
16 continued for 30 min. The mixture was concentrated *in vacuo*.
17 The residue was vortexed with water and then applied to a
18 small RP-18 silica gel column, which was eluted with a
19 gradient of H₂O/CH₃OH (v/v from 1/0 to 2/1). The fractions
20 containing the product were concentrated *in vacuo*. The residue
21 was immediately passed through a column of Dowex 50WX4
22 Na⁺ resin using CH₃OH as eluent. The appropriate fraction was
23 concentrated *in vacuo* to provide the product as sodium salt.
24

25
26 **General procedure for the reduction of the azide.** A solution
27 of Me₃P in THF (1 M, 4 equiv per azide) was added to a
28 solution of the starting material in THF (1.0 mL, 0.02 mmol). A
29 NaOH solution (0.1 M, 5 equiv per azido) was added, and the
30 mixture was stirred at room temperature for 5 h. The progress
31 of the reaction was monitored by TLC (RP-18 silica gel,
32 H₂O/CH₃OH, v/v = 1/2). The pH was then adjusted to 7–8 by
33 careful addition of HCl (1.0 M). The mixture was then
34 concentrated *in vacuo* to give the crude product.
35

36 **General procedure for the N-sulfation.** SO₃·pyridine (5 equiv
37 per NH₂) was added to the starting material in CH₃OH (1 mL,
38 0.01 mmol) containing triethylamine (0.3 mL) and NaOH (0.1
39 M, 2 equiv per NH₂) at 0 °C. The progress of the reaction was
40 monitored by TLC (RP-18 silica gel, H₂O/CH₃OH, v/v = 1/1).
41 Two additional portions of SO₃·pyridine were added at 0 °C
42 after 30 min and 1 h, respectively. After stirring for an
43 additional 8 h at 0 °C, the mixture was concentrated *in vacuo*.
44 The residue was vortexed with water and then applied to a
45 small RP-18 silica gel column, which was eluted with a
46 gradient of H₂O/CH₃OH (v/v from 1/0 to 1/1). The fractions
47 containing product were concentrated *in vacuo*. The residue
48 was immediately passed through a column of Dowex 50WX4
49 Na⁺ resin using a mixture of CH₃OH and H₂O (9/1, v/v) as
50 eluent. The appropriate fraction was concentrated *in vacuo* to
51 provide the product.
52

53 **General procedure for the N-acetylation.** Acetic anhydride
54 (10 equiv per NH₂) was added to a solution of the starting
55 material in a mixture of anhydrous CH₃OH (0.02 mmol) and
56 Et₃N (20 equiv per NH₂) at 0 °C. The progress of the reaction
57 was monitored by TLC (RP18 silica gel, H₂O/CH₃OH, v/v =
58
59
60

1/1). After stirring for 4 h at room temperature, the mixture was
concentrated *in vacuo*. The residue was vortexed with water
and applied to a small RP-18 silica gel column, which was
eluted with a gradient of H₂O/CH₃OH (v/v from 1/0 to 1/1).
The fractions containing product were concentrated *in vacuo*.
The residue was immediately passed through a column of
Dowex 50WX4 Na⁺ resin using CH₃OH/H₂O (v/v = 9/1) as
eluent. The appropriate fraction was concentrated *in vacuo* to
provide the product.

General procedure for the global removal of benzyl groups (1-20). Palladium hydroxide on carbon (Degussa type, 20%, 1.5–2.0 times the weight of the starting material) was added to a solution of the starting material in CH₃OH and pH = 7 Buffer H₂O (1 mL for 10–20 mg, v/v = 1/1). The mixture was placed under an atmosphere of hydrogen for 24 h. The mixture was filtered and concentrated. The residue was diluted with H₂O. The solution was layered on the top of a Sephadex G-10 column that was eluted with H₂O. The fractions containing product were concentrated *in vacuo*. The residue was immediately passed through a column of Dowex 50WX4 Na⁺ resin using H₂O as eluent. The appropriate fraction was freeze dried to provide the final product as a white solid.

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