




Cite this: *J. Mater. Chem. A*, 2024, 12, 27825

Recent trends in CO₂ electroreduction over metal–organic framework-derived materials: a comprehensive review

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Carbon dioxide reduction through electrochemical energy is an emerging and appealing approach towards CO₂ mitigation, and it is a potential technique in which the current and faradaic efficiencies can be optimized for the efficient/effective conversion of CO₂ to solar fuel (storable high-density chemical energy). However, a challenge associated with the current state-of-the-art electrocatalytic systems is developing efficient, selective, and cost-effective heterogeneous catalysts. In this case, materials derived from metal–organic frameworks (MOFs) are promising electrocatalysts that not only possess porous structures similar to their parent MOFs but are also endowed with improved stability and conductivity, which are required in the CO₂ reduction reaction (CO₂RR). This review surveys the updated strategies to rationally design efficient MOF-based electrocatalysts and MOF-derived materials for CO₂ reduction. Various MOF-derived materials are comprehensively discussed, together with the strategies aimed at improving product selectivity. Furthermore, active sites and detailed underlying mechanisms of CO₂ reduction are discussed to gain better insights into the future development of electrocatalysts. This investigation aims to highlight the recent advances in the CO₂RR to inspire the development of new techniques in designing electrocatalysts based on MOF structures with high performance and high stability.

Received 21st May 2024

Accepted 22nd August 2024

DOI: 10.1039/d4ta03502j

rsc.li/materials-a

1. Introduction

Despite the development of various types of renewable energy sources, fossil fuels remain one of the widely used energy sources, resulting in the emission of a massive amount of CO₂ into the atmosphere annually.^{1,2} One of the leading causes of climate change is CO₂ emissions, resulting in a record high CO₂

concentration of 420.2 ppm in the atmosphere in 2023. It is known that this increase in atmospheric CO₂ has led to an enhancement in Earth's average temperature, which is associated with various forms of environmental disasters, including severe hurricanes and ecosystem destruction. There are two main approaches to decrease the levels of atmospheric CO₂: (1) restricting the combustion of fossil resources while curbing the energy demand and using cleaner energy sources, including solar and wind energy (however, their storage is a severe concern in this approach) and (2) capturing and utilizing CO₂ to produce other valuable chemicals. The latter approach has drawn the attention of numerous researchers for applying several techniques to fix CO₂ into fine chemicals, including photochemical reduction,^{3–6} biological transformation,⁷ chemical reduction,^{8–10} and electrochemical reduction.^{11–13}

In this regard, the electrochemical CO₂ reduction reaction (CO₂RR) is among the potential techniques in which renewable energy is converted CO₂ into valuable chemicals and fuels such as methanol, methane, formic acid, CO, and ethanol.^{14–18} It is worth mentioning that many different catalysts, including homogeneous^{13,19,20} and heterogeneous²¹ catalysts, have been developed to achieve this goal, and undeniably, heterogeneous catalysts are prominent over homogeneous catalysts due to their easy recycling, high stability, and low toxicity. The products of the CO₂RR depend on the electrolyte medium, applied

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potential, and, remarkably, the type of applied electrocatalyst. For instance, it has been proven that Ag and Au are suitable electrocatalysts to produce CO, while the formation of hydrocarbons and oxygenate products (ethanol, methanol, and methane) is achieved over Cu catalysts.²² Furthermore, numerous metal-free catalysts composed of carbon materials (graphene, carbon nanotubes, nanoporous carbon, and graphene dots) have been shown to be active in the CO₂RR.^{23–25} In the last two decades, porous frameworks, covalent organic frameworks (COFs),^{26–28} metal–organic frameworks (MOFs),^{29–31} and materials derived from them³² have been highlighted as highly promising catalysts for CO₂RR.

Metal–organic frameworks (MOFs) are a class of porous polymers that coordinate metal nodes with organic ligands to form a 1D–3D structure. Owing to their large surface area, tunable porosity, and large pore volume by adjusting their metal species or organic linkers, MOFs are recognized as promising materials for many applications, including gas storage/separation, adsorption, water treatment, solar cells, sensing, energy storage (batteries and supercapacitors), catalysis,^{33–39} and in particular, (electro)catalysis.^{37,38,40–43} However, although several MOFs have been applied in electrochemical CO₂RR, issues such as their low conductivity^{44,45} and their poor chemical stability in water^{46,47} hinder their application for this purpose. In contrast, MOF-derived materials can remarkably overcome these issues, and thus considered more promising candidates. MOF-derived materials have attracted attention due to the dual roles of their metal nodes, which on the one hand, can create metal-active sites, and organic linkers, on the other hand, creating heteroatom (N, S, P, B)-doped carbonaceous materials after pyrolysis. Here, the MOF structure plays an essential role as a self-template for the homogeneous dispersion of heteroatoms and metals through the carbon matrix, the formation of single-atom sites, and also the emergence of porosity inherited from the pristine MOF.^{48–52}

This review addresses the recent reported developments on MOF-derived materials employed for electrochemical CO₂ reduction. Electrochemical CO₂ reduction and the applications of MOF materials are topics of significant interest in recent chemical and material research worldwide. Thus, the record of publications on CO₂RR over MOFs and MOF-derived materials is astonishing. Therefore, several excellent reviews were recently published, offering diverse perspectives on this matter.^{53–55}

However, to present a thorough study of the design and synthesis of MOF-derived materials for enhanced electrochemical CO₂ reduction performance, a comprehensive investigation is still required. This review will also discuss the role of active sites and involved mechanisms to gain a better understanding into the design of new electrocatalysts in CO₂RR based on MOF materials. This review selectively presents some of the recent advances and pertinent challenges in this field, focusing on MOF-derived materials applied for electrochemical CO₂ reduction. Initially, we present an overview of the electrochemical reduction of CO₂. In the second section, the pristine MOFs used in CO₂RR are briefly discussed, focusing on their role in tuning the micro-environment during CO₂RR and their stability. In Section 3, the MOF-based composites employed in electrochemical CO₂RR are explored. Finally, in Section 4, the active sites and mechanisms of MOF-derived materials in CO₂RR are discussed in detail.

1.1 Electrochemical CO₂RR

1.1.1 General proposed mechanisms for electrochemical CO₂RR.

CO₂RR is a multistep reaction that includes two, four, six, eight, or twelve electron transfer/pathways, as listed in Table 1. During CO₂ electroreduction, various reduction products may be generated depending on the characteristics of the catalyst, the applied potential, and the reaction medium. Usually, the CO₂RR involves three general steps, as follows: (1) adsorption of CO₂ on the electrocatalyst surface (cathode) and the formation of *CO₂^{δ-} species, (2) cleavage of the C–O bond by electron transfer and/or proton coupling, followed by C–H and C–C bond formation, and (3) product desorption from the surface of the catalyst, which subsequently distributes in the electrolyte.

Understanding the mechanism of CO₂ electroreduction has been proven to be challenging due to the need for advanced methods to characterize the intermediates formed during the CO₂RR. Moreover, given that CO₂RR is a multiple electron/proton transfer reaction, controlling the reaction pathways and product selectivity is difficult. According to the applied potential, various C₁ and C₂ compounds are formed during this reaction process (Table 1). Owing to the high chemical stability of the CO₂ molecule, cleaving the C=O bonds and altering the orientation of the linear CO₂ to a bent *CO₂^{δ-} molecular structure, which has a lower LUMO energy level, requires a significant energy input of about 750 kJ mol⁻¹. According to

Table 1 The different possible reactions happening at the cathode in the electroreduction of CO₂

| The type of reaction | The number of electrons | The applied potential ^a (<i>E</i> ⁰ (V)) | The possible product |
|---|-------------------------|---|----------------------|
| 2H ⁺ + 2e ⁻ → H ₂ | 2 | -0.41 | Hydrogen |
| CO ₂ + 2H ⁺ + 2e ⁻ → HCOOH | 2 | -0.61 | Formic acid |
| CO ₂ + 2H ⁺ + 2e ⁻ → CO + H ₂ O | 2 | -0.52 | Carbon monoxide |
| CO ₂ + 4H ⁺ + 4e ⁻ → HCHO + H ₂ O | 4 | -0.51 | Formaldehyde |
| CO ₂ + 6H ⁺ + 6e ⁻ → CH ₃ OH + H ₂ O | 6 | -0.38 | Methanol |
| CO ₂ + 8H ⁺ + 8e ⁻ → CH ₄ + 2H ₂ O | 8 | -0.24 | Methane |
| 2CO ₂ + 12H ⁺ + 12e ⁻ → C ₂ H ₄ + 4H ₂ O | 12 | -0.34 | Ethylene |
| 2CO ₂ + 12H ⁺ + 12e ⁻ → C ₂ H ₅ OH + 3H ₂ O | 12 | -0.33 | Ethanol |

^a vs. Standard hydrogen electrode (SHE) at PH 7 at 25 °C.

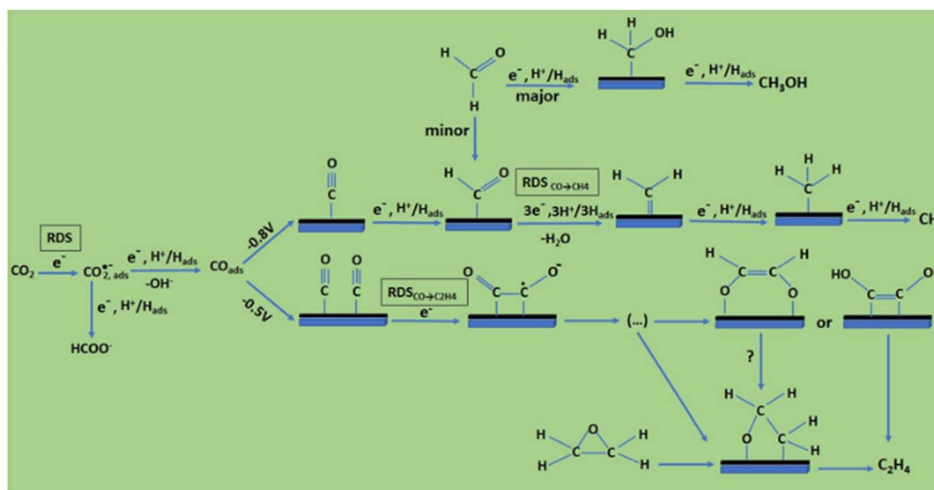


Fig. 1 Suggested mechanism of CO_2 electrochemical reduction on copper. Reproduced with permission from ref. 56 Copyright 2011, the Royal Society of Chemistry.

the proposed mechanism of electrochemical reduction of CO_2 on the Cu electrode surface (Fig. 1),⁵⁶ a high energy barrier is involved in initial adsorption and transferring one electron to CO_2 to generate the $^*\text{CO}_2^{\cdot-}$ intermediate; this step is identified as the rate-determining step (RDS). Although the exact geometry of the chemisorbed $^*\text{CO}_2^{\delta-}$ species on the catalyst surface is still unknown, the three possible orientations are illustrated in Fig. 2.⁵⁷ The reactivity of the $^*\text{CO}_2^{\cdot-}$ intermediate on the metal surface plays a significant role in the arrangement of the final products. It was shown that the behavior of the $^*\text{CO}_2^{\cdot-}$ intermediate on the surface of various metals is different, prompting the formation of different products. For example, on the surface of Sn or In, the $^*\text{CO}_2^{\cdot-}$ intermediate is bound to the metal *via* an oxygen atom, which upon further conversion, will lead to the formation of formate (HCOO^-). In contrast, the $^*\text{CO}_2^{\cdot-}$ intermediate is bound *via* the C atom on the surface of Ag and Au. In this case, $^*\text{COOH}$ will be formed, which can be reduced to CO.⁵⁸ Among the metals studied by Hori *et al.*,⁵⁸ Cu was found to be

the only metal that can still catalyze CO_2 conversion to HCOOH , CO, CH_4 , and C_2H_4 . It has been discovered that the main limiting step for hydrocarbon generation is the protonation of CO^* to CHO^* .⁵⁹

Considering the structure and pH effects on the reduction products as well as density functional theory (DFT) results, Kortlever *et al.*¹⁵ proposed the mechanism for CO_2 reduction on Cu (Fig. 3). The C_1 pathway exhibits methane production, where formyl ($^*\text{CHO}$) or $^*\text{COH}$ species is formed as the reduction product of the CO intermediate, which is subsequently reduced to methane. It has been reported that at high overpotentials, intermediate dimerization may lead to ethylene production in the C_1 pathway. The dimerization of CO occurs at low overpotentials, which is the C_2 pathway and is the rate-determining step for CO reduction by generating a $^*\text{C}_2\text{O}_2^-$ intermediate through the transfer of an electron, explaining the preference for an alkaline medium for reducing CO.

1.1.2 Electrochemical cell design/components for CO_2 reduction. Generally, an electrocatalytic CO_2 reduction reaction takes place in an H-type cell with two compartments separated by either a membrane (*e.g.*, Nafion) or a glass frit under aqueous or non-aqueous conditions, respectively. In the cathodic compartment, which includes the working electrode (where the catalyst is loaded) and the reference electrode (Ag/AgCl), CO_2 reduction occurs. Meanwhile, the oxidation reaction, typically oxygen evolution reaction (OER), takes place at the anode surface, *i.e.*, the counter electrode (Pt), when the process is carried out under aqueous conditions.^{60,61} Generally, the hydrogen evolution reaction (HER) competes with CO_2RR in the cathodic compartment, resulting in a lower faradaic efficiency (FE) for the CO_2R products. An H-type cell for CO_2RR is schematically presented in Fig. 4. In the H-type cell, the liquid electrolyte facilitates the ionic transport of protons and the reaction environment. Various types of electrolytes, including aqueous^{62,63} and non-aqueous electrolytes,^{64,65} have been used in most CO_2RR studies. The electrolyte pH value, cations, and



Fig. 2 Illustration of the possible orientation of CO_2 on the surface of the electrocatalyst. (a) Oxygen coordination, (b) carbon coordination, (c) mixed coordination. Reproduced with permission.⁵⁷ Copyright 2016, the Royal Society of Chemistry.

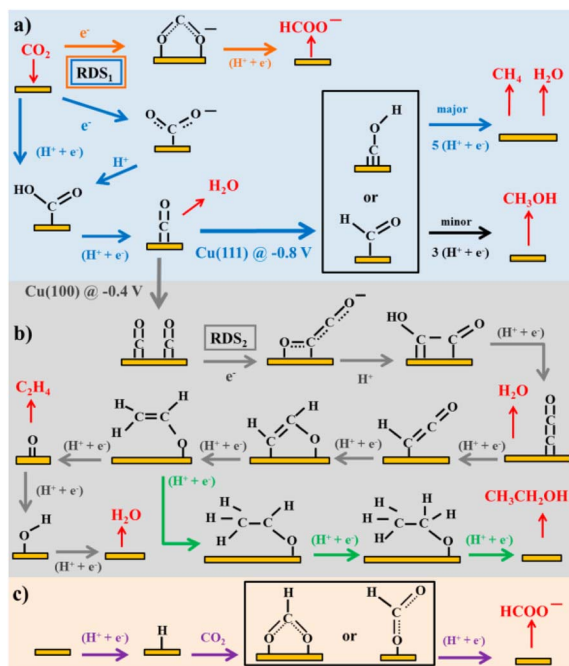


Fig. 3 Plausible CO_2 electrocatalytic reduction reaction pathways using transition metals and molecular catalysts: (a) blue arrows show the pathways from CO_2 to CO and CH_4 , black arrows to CH_3OH , and orange arrows to HCOO^- ; (b) grey arrows display the pathways from CO_2 to ethylene and green arrows to ethanol; and (c) purple arrows demonstrate the pathway of CO_2 insertion into a metal–H bond resulting in formate. Adsorbates species are in black, while reactants and products in the solution are in red. Potentials are determined vs. RHE. RDS stands for the rate-determining steps and the steps in which either coordinated or separated proton–electron occurs is indicated by H^+ , e^- . Reproduced with permission.¹⁵ Copyright 2015, the American Chemical Society.

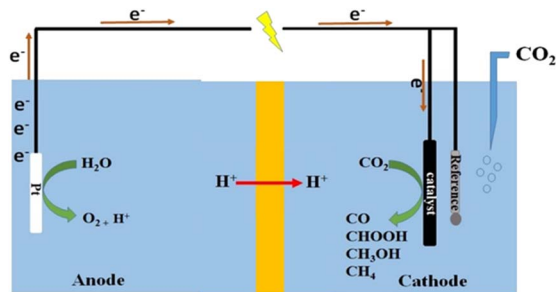


Fig. 4 Schematic of the cell applied in the electrochemical reduction of CO_2 .

anions are three parameters of aqueous electrolytes that have a great impact on the products of the CO_2RR .

Practically, there are two values of pH in an H-type cell, the bulk electrolyte pH and the local pH at the surface of the working electrode. The selectivity and overpotentials in CO_2RR are affected by the electrolyte pH. For instance, unlike C_2H_4 formation, the production of CH_4 is pH-dependent.⁶⁶ Therefore, enhanced selectivity for C_2H_4 in an alkaline solution and a reduced overpotential could be achieved.^{67,68} It has been

realized that larger cations such as Cs^+ and K^+ prompt an increment in the total current density and selectivity towards H_2 and C_2H_4 production.^{64,69} However, the effects of anions have not been studied as much as cations. It was discovered that strongly solvated anions such as OH^- stabilize the rate-limiting CO_2^- intermediate, leading to higher selectivity and lower overpotentials for CO production in comparison with anions such as Cl^- that are less solvated.⁶⁶ Alternatively, non-aqueous electrolytes, such as *N,N*-dimethylformamide (DMF) and acetonitrile, can also be used for CO_2RR , offering the advantages of higher CO_2 solubility compared to aqueous conditions and low hydrogen concentration to enhance CO_2RR and minimize the competitive HER, respectively.^{70,71} However, these electrolytes may interact with the CO_2RR pathways differently.⁶⁵ In non-aqueous electrolytes, the reaction pathways and reduction products will vary from aprotic to protic solvents, where HER can still be achieved in protic electrolytes, and the electrodes can achieve the formation of hydrocarbon products. Therefore, the choice of electrolyte significantly impacts the product selectivity depending on the capability of the electrolyte to act as a proton source.^{71,72}

In real electrolyzers, CO_2RR takes place within a gas–liquid–solid triple-phase boundary. However, achieving economic viability is challenging due to the limited mass transfer, product selectivity issues, and high cell voltages at high current densities, which result in significant ohmic losses and electrode overpotentials.⁷³ Thus, ensuring an adequate supply of gas reactants to the catalyst surface is crucial at higher current densities to sustain high reaction rates.^{74,75} Nevertheless, most of the current research emphasizes catalyst materials rather than mass transfer or the microenvironment. Often, the solubility and diffusion of CO_2 in the electrolyte limit the rate of CO_2 mass transfer, and consequently the overall reaction rate. Increasing the solubility of CO_2 can be achieved by operation at high pressure or using a more costly, and often more toxic or corrosive solvent as the electrolyte. Alternatively, a more promising approach to overcoming both the CO_2 solubility and diffusion limitations is the use of gas diffusion electrodes (GDEs), which are porous electrodes with a high surface area. By using GDEs in CO_2RR , researchers have achieved high current densities exceeding 100 mA cm^{-2} , which are an order of magnitude greater than that obtained with traditional aqueous systems under similar conditions.^{76,77}

In recent advancements in CO_2RR technologies, GDEs and membrane electrode assemblies (MEAs) have been pivotal in achieving higher performances.^{78,79} GDEs are assembled into MEAs by first depositing a catalyst layer onto a porous gas diffusion layer (GDL), and then hot-pressing this assembly onto a pre-treated proton exchange membrane (PEM) to ensure proper adhesion and optimal contact. Subsequently, this integrated structure is incorporated into the electrochemical cell, facilitating efficient gas transport, catalyst utilization, ion conductivity for enhanced CO_2 reduction performance, and efficient removal of products. This design is beneficial to maintain an optimal chemical environment at the catalyst surface, which is crucial for enhancing the CO_2RR rate and selectivity. The use of GDEs is particularly effective in

suppressing HER by ensuring a higher local concentration of CO₂ and reducing the CO₂ diffusion distance.^{80–82} MEA cells incorporating GDEs have demonstrated significant potential in scaling up CO₂RR for industrial applications.⁸³ For instance, the highest reported current densities and faradaic efficiencies (FE) in CO₂RR to date have been achieved in flow cells utilizing GDEs.^{84–87}

2. MOFs for electrochemical CO₂ reduction

One of the first examples of the application of MOF in CO₂RR was reported by Kumar *et al.*⁸⁸ in 2012, where they studied the catalytic performance of Cu₃(BTC)₂ immobilized on glassy carbon (GC) in a non-aqueous medium (DMF, comprising tetrabutylammonium tetrafluoroborate, as the supporting electrolyte, saturated with CO₂). Oxalic acid (the product) was detected with a faradaic efficiency (FE) of 51%. The highly reproducible reversible redox reactions of Cu(II)/Cu(I) and Cu(I)/Cu(0) were revealed by cyclic voltammetry (CV) measurements in a KCl solution of 0.1 M, indicating the mechanical and electrochemical stability of MOF film@GCE under the experimental conditions. These redox peaks were not observed in copper foil or electrochemically deposited copper metal. In the same year, Hinogami *et al.*⁸⁹ described a copper rubeanate metal–organic framework (CR-MOF) coated on carbon paper (CP) as the working electrode for CO₂RR in 0.5 M KHCO₃ aqueous solution. Cyclic voltammetry revealed that this CR-MOF was more active compared to the Cu electrode, with a selectivity of more than 98% towards the formation of HCOOH. The remaining was attributed to hydrogen selectivity. However, the Cu electrode produced a range of products, including HCOOH, CO, and hydrocarbons. This variation in product selectivity obtained by CR-MOF and metallic Cu was assigned to the different electronic environments of Cu in the two structures, where in CR-MOF, Cu is coordinated to organic ligands, and thus it is ionic and the density of electrons is lower than that in metallic Cu. The decreased electron density resulted in weak CO₂ adsorption on the reaction site on CR-MOF, leading to the preferential formation of HCOOH. Achieving different products in these two studies over Cu-based MOFs as electrocatalysts can be explained as follows: Kumar *et al.*⁸⁸ applied 1,3,5-benzenetricarboxylic acid (BTC) as the ligand, which contains oxygen atoms (hard donors) coordinated to Cu, while in CR-MOF, the ligand contains N and S donor atoms (soft donors), resulting in the formation of a different electronic environment of metal ions, and accordingly different catalytic activity. Furthermore, the reaction medium in these two studies was different, where in the research performed by Kumar *et al.*, the electrolyte was organic (less protons) compared to the work carried out by Hinogami *et al.*,⁸⁹ where an aqueous solution (abundant protons) was employed. Alternatively, Kang *et al.*⁹⁰ investigated the effect of different types of ionic liquids (IL) as electrolytes on the product of electrochemical reduction of CO₂ over Zn-1,3,5-benzene tricarboxylic acid metal–organic frameworks (Zn-BTC MOFs). The morphology of Zn-MOFs

significantly influenced the electrochemical reduction of CO₂, with sheet-like Zn-MOFs displaying the greatest activity due to their expansive electroactive surface areas. The effectiveness of the electrolytes is enhanced by using imidazolium-based ILs with fluorine, which interact more strongly with CO₂, leading to a higher performance. This combination resulted in a CH₄ selectivity exceeding 80% under the optimal conditions, demonstrating the critical role of both the MOF structure and composition of the ILs in the reaction efficiency.

2.1 Selectivity

At this stage, the low selectivity for CO₂RR has been a challenge that is worth considering. When an aqueous electrolyte is employed in CO₂RR, HER is a competitive process due to its lower kinetic barrier in comparison to CO₂RR. In addition, unlike HER, which is a single-product reaction, in CO₂RR, different carbon-based products, including CO, formate, alcohols, and hydrocarbons may be produced. In this case, multiple MOFs have been created with different metal centers and organic linkers to be applied in CO₂RR to produce CO, alcohols, hydrocarbons, or formate with high selectivity. Electrochemical CO₂RR is a sustainable pathway to produce syngas, where a stream of CO can be generated from CO₂, H₂O, and electricity at a high yield under near ambient conditions. Given that CO is a more valuable syngas product,⁹¹ efforts have been devoted to driving the CO₂RR to the highest possible selectivity for CO.⁹² In this aspect, several MOFs have been applied in CO₂RR to produce CO as the significant product, including ZIF-based catalysts,^{93–95} 1,10-phenanthroline-doped ZIF-8,⁹⁶ porphyrin-based MOFs,^{45,47,97–100} nanoparticles embedded in porphyrin-based MOFs,¹⁰¹ and phthalocyanine-based MOFs.^{102,103}

In an interesting example, Hod *et al.*⁹⁷ developed a catalyst with an FE of almost 100% *via* the deposition of MOF-525, which contained *meso*-tetra(4-carboxyphenyl)porphyrin (H₄TCPP) as a linker and Zr as the metal node on glass substrates doped with tin oxide fluoride (FTO), followed by post-treatment of the MOF thin film with iron chloride to metalate H₄TCPP by iron (Fig. 5a). Three distinct redox waves attributed to Fe(III/II) ($E_f = -0.32$ V vs. NHE), Fe(II/I) ($E_f = -0.87$ V vs. NHE), and Fe(I/0) ($E_f = -1.4$ V vs. NHE) were observed in the CV measurements, signifying the charge transfer by redox hopping between the Fe-TCPP adjacent sites enabled by the Fe-MOF-525 film (Fig. 5b). CO (15.3 μmol cm⁻²) and H₂ (14.9 μmol cm⁻²) were determined to be the main products. It was demonstrated that the addition of 1 M 2,2,2-trifluoroethanol (TFE) to the catalytic reaction as a weak Brønsted acid resulted in an increase in current density to 5.9 mA cm⁻² (Fig. 5c), and also higher catalyst stability, which is in accordance with the results obtained for the homogeneous catalyst (Fe-TPP) by adding TFE.¹⁰⁵ Achieving high selectivity toward formate in the electrolysis process is energetically inefficient and is attainable at high cathodic potentials. Interestingly, among the various materials applied in the production of formate *via* CO₂ electrolysis, MOF-based catalysts show potential as excellent platforms for determining the design characteristics of electrocatalysts¹⁰⁶ and bimetallic catalysts.¹⁰⁷ This can be



Fig. 5 (a) Illustration of a part of MOF-525 and the structure of the TCPP ligand and the Zr₆-based node. (b) Transfer charge by redox hopping between neighboring Fe-TCPP sites. (c) Current density of Fe-MOF-525 obtained under various conditions. Reproduced with permission.⁹⁷ Copyright 2015, the American Chemical Society. (d) Structure of HKUST-1 (copper(II) benzene-1,3,5-tricarboxylate (BTC) MOF), copper(II) phthalocyanine (CuPc), and copper(II) 1,4,8,11-tetraazacyclotetradecane chloride [Cu(cyclam)]Cl₂. (e) Faradaic efficiency (%) and (f) current density over three Cu-based catalysts at -1.06 V vs. RHE. Adopted with permission.¹⁰⁴ Copyright 2018, Nature Publishing Group.

ascribed to the molecular nature of MOFs and their well-defined tunable structure, enabling detailed studies of the reaction mechanism and reactive intermediates. CO₂-derived methane could be effectively utilized in energy infrastructure. To realize the production of potential solar fuel,^{9,108} MOFs can be promising candidates to convert CO₂ to hydrocarbons in electrocatalysis reactions.^{104,109} In the research carried out by Weng *et al.*,¹⁰⁴ the electrocatalytic activity of the HKUST-1 MOF (comprised of copper(II) and benzene-1,3,5-tricarboxylate (BTC)) together with copper(II) 1,4,8,11-tetraazacyclotetradecane chloride ([Cu(cyclam)]Cl₂) and copper(II) phthalocyanine (CuPc) towards CH₄ production was investigated, in which Cu(II) was located in a different electronic structure (Fig. 5d). The CuPc catalyst exhibited the highest activity (FE of 66%) and selectivity to produce CH₄ compared to [Cu(cyclam)]Cl₂ and HKUST-1 (Fig. 5e and f, respectively). Alcohols, including methanol and ethanol, are other targets that can be produced *via* the electrochemical reduction of CO₂. Thus, methanol will be directly produced without applying fossil fuels, and interestingly the synthesized methanol can be converted to gasoline.¹¹⁰ In the discussion of applied materials in CO₂RR to produce alcohols, Cu is one of the most promising transition metals applied in CO₂ reduction to obtain alcohol and hydrocarbons; nonetheless, the achieved selectivity of the products is low.¹¹¹ In this regard, several Cu-based MOFs have been successfully utilized in CO₂RR to produce alcohols.^{112–114} In a study performed by Perfecto-Irigaray *et al.*,¹¹⁵ a faradaic efficiency of 47.2% associated with methanol and ethanol was achieved over a Cu-based MOF. They applied doped metals, including Ru(III), Zn(II), and Pd(II), to partially replace the Cu(II) atoms in the structure of HKUST-1. It was demonstrated that the Ru-doped samples had a noticeable positive impact on the alcohol yield, while Pd(II)

hindered the electroreduction of CO₂ to liquid products. In a recent study, Zhang *et al.* demonstrating that manipulating the coordination environment of copper as the metal active site in a copper-based metal-organic framework (Cu-MOF) with various halogen atoms resulted in an improved selectivity for CH₄ production in the CO₂ reduction reaction (CO₂RR).¹¹⁶ A list of the MOFs employed in the CO₂RR to produce a range of products is presented in Table 2.

2.2 Role of MOFs in tuning the micro-environment during CO₂RR

Compared with conventional catalysts, MOFs are unique in that they are comprised of three distinct sites for catalytic functions, *i.e.*, a metal component, organic linker, and pore space. This structure provides ordered architectures and customizable chemical functionalities, which are advantageous for establishing accurate structure-activity relationships for CO₂RR. This highlights the potential utility of MOFs, offering a fundamental understanding of how different structural features at the molecular level contribute to selectivity and catalytic efficiency. Recent studies have demonstrated the substantial modular tunability of CO₂RR activity and selectivity by carefully tailoring the coordination microenvironment of the metal centres within MOF structures.¹²¹ For instance, Meng and colleagues achieved tunable control of the catalytic performance by precisely modulating the chemical and structural features at the atomic level. They used four structural analogues of conductive two-dimensional (2D) MOFs made of metallophthalocyanine (MPc) ligands linked by Cu nodes. The catalytic performance, including activity and selectivity, was found to be governed by two key structural factors, *i.e.*, the metal within the MPc (Co *vs.* Ni) catalytic subunit and the identity of the heteroatomic cross-

Table 2 Electro-catalytic reduction of CO₂ catalyzed by metal–organic frameworks

| Electrocatalyst | Applied potential | Electrolyte | Active site | Catalytic efficiency (%) | Ref. |
|--|-------------------------------------|---------------------------------------|---|---|------|
| NUU-15 | −0.6 V vs. RHE ^a | 0.5 M KHCO ₃ | Ligand (TIPP) | FE _{CO} = 99.2 | 45 |
| Co porphyrin ^b | −0.7 V vs. RHE | 0.5 M K ₂ CO ₃ | Ligand (Co-TCPP) | FE _{CO} = 76 | 47 |
| MOF(Al ₂ (OH) ₂ TCPP-Co) | | | | | |
| Cu-based MOF | −2.5 V vs. Ag/AgCl | 0.01 M TBATFB/ DMF ^c | Metal cluster (Cu–O) | FE _{oxalate} = 51 | 88 |
| Copper rubeanate MOF | −1.2 V vs. SHE ^d | 0.5 M KHCO ₃ | Metal cluster (Cu–O) | FE _{HCOOH} = 42 | 89 |
| Zn-BTC MOFs | −2.2 V vs. Ag/Ag ⁺ | ^e BmimClO ₄ | Metal cluster (Zn–O) | FE _{CH₄} = 88.3 | 90 |
| ZIF-8 | −1.8 V vs. SCE ^f | 0.5 M NaCl | Metal node (Zn–O) | FE _{CO} = 65 | 93 |
| ZIF-8 | −1.1 V vs. RHE | 0.25 M K ₂ SO ₄ | Metal cluster (Zn–O) | FE _{CO} = 81 | 94 |
| Ni(Im) ₂ nanosheets | −0.85 V vs. RHE | 0.5 M KHCO ₃ | Metal nodes (Ni ²⁺) | FE _{CO} = 78.8 | 95 |
| 1,10-Phenanthroline doped ZIF | −1.1 V vs. RHE | 0.1 M KHCO ₃ | Ligand(2-methylimidazole) and 1,10-phenanthroline | FE _{CO} = 90.6 | 96 |
| MOF-525 | −1.3 V vs. NHE | ^g 1 M TBAPF ₆ | Ligand (Fe-TCPP) | FE _{CO} = almost 55 | 97 |
| TCPP(Co)/ | −0.769 V vs. RHE | 0.5 M KHCO ₃ | Co | FE _{CO} = 85.1 | 98 |
| Zr-BTB-PSABA ^h | | | | | |
| PCN-222(Fe) | −0.6 V vs. RHE | 0.5 M KHCO ₃ | Ligand (Fe-TCPP) | FE _{CO} = 91 | 99 |
| Co-PMOF ⁱ | −0.8 V vs. RHE | 0.5 M KHCO ₃ | Metal cluster (Zn-ε-Keggin cluster) | FE _{CO} = 98.7 | 100 |
| Ag@Al-PMOF ^j | −1.1 V vs. RHE | 0.1 M KHCO ₃ | Metal (Ag) | FE _{CO} = 55.8 | 101 |
| MOF-1992 | −0.52 V vs. RHE | 0.1 M KHCO ₃ | Ligand (CoPc) | FE _{CO} = 80 | 102 |
| PcCu–O ₈ –Zn | −0.7 V vs. RHE | 0.1 M KHCO ₃ | Metal cluster (ZnO ₄) | FE _{CO} = 88 | 103 |
| GDE ^k -Cu(BTC) | −2.3 to −2.5 V vs. SCE | 0.5 M NaHCO ₃ | Metal cluster (Cu–O) | FE _{CH₄} = 11 | 109 |
| HKUST-1doped Zn(II), Ru(III) and Pd(II) | CP ^l mA cm ^{−2} | 0.5 M KHCO ₃ | Ru(III) | FE _{CH₃OH} and C ₂ H ₅ OH = 47.2 | 112 |
| Cu and Bi-based MOF (HKUST-1/CAU-17 blends) | −0.1 to −0.7 V vs. RHE | 0.5 M KHCO ₃ | (CAU-17) | FE _{CH₃OH} = 8.6, FE _{C₂H₅OH} = 28.3 | 113 |
| HKUST-1 | −1.16 V vs. Ag/AgCl | 0.5 M KHCO ₃ | Metal cluster (Cu–O) | FE _{CH₃OH} = 5.6, FE _{C₂H₅OH} = 10.3 | 114 |
| Cu-MOF with Cu–Cl, –Br, –I coordination | −1.08 vs. RHE | 1 M KOH | Cu–halogen | FE _{CH₄} = 57.2 for Cu–I | 116 |
| Cu nanoparticles@NU1000 | −0.82 V vs. RHE | 0.1 M NaClO ₄ | Metal (Cu) | FE _{formate} = 31 | 117 |
| ReL ^m (CO) ₃ Cl | −1.6 V vs. NHE ⁿ | 0.1 M TBAH ^o / MeCN | Ligand ^p (ReI(CO) ₃ (dcbpy) Cl) | FE _{CO} = 93 | 118 |
| HKUST-1 | −1.06 V vs. RHE | 0.5 M KHCO ₃ | Metallic Cu nanoclusters | FE _{CH₄} = 27 | 119 |
| ZIF-8 doped with Fe, Ni, Cu | −1.0 vs. RHE | 0.5 M KHCO ₃ | Imidazolate ligand | FE _{CO} = 88.5 | 120 |

^a Reversible hydrogen electrode. ^b TCPP-H₂ = 4,4',4'',4'''-(porphyrin-5,10,15,20-tetrayl)tetrabenzoate. ^c Tetrabutylammonium tetrafluoroborate/dimethylformamide. ^d Standard hydrogen electrode. ^e 1-Butyl-3-methylimidazolium perchlorate. ^f Saturated calomel reference electrode. ^g Tetrabutylammonium hexafluorophosphate. ^h *p*-Sulfamidobenzoic acid. ⁱ Polyoxometalate metal porphyrin organic frameworks. ^j Al-PMOF [Al₂(OH)₂(TCPP)], TCPP = tetrakis(4-carboxyphenyl)porphyrin. ^k Gas diffusion electrode. ^l Chronopotentiometry. ^m L = 2,2'-bipyridine-5,5'-dicarboxylic acid. ⁿ Normal hydrogen electrode. ^o Tetrabutylammonium hydroxide. ^p 4,4'-Dicarboxylic-2,2'-bipyridine.

linkers (O vs. NH) between these subunits. Among the MOFs, CoPc–Cu–O showed the highest selectivity toward CO with an FE of 85% and high current densities of up to −17.3 mA cm^{−2} at a low overpotential of −0.63 V. The mechanistic studies supported by DFT calculations indicated that the CoPc-based and O-linked MOFs have lower activation energies for the formation of carboxyl intermediates, resulting in higher activity and selectivity compared to their NiPc-based and NH-linked analogues. These findings present a novel approach for designing high-performance CO₂ reduction catalysts by strategically combining various structural factors, such as active metal sites, peripheral groups, and secondary sites.¹²²

It was also observed that a catalyst featuring dual-copper sites anchored on ultrathin boron imidazolate layers (BIF-

102NSs) could significantly enhance the FE and selectivity for C₂H₄ production. The catalyst design leveraged the modular tunability of MOFs, allowing precise control of the local chemical environment around the active sites. The dual-copper sites within the MOF structure were found to create a cooperative interaction, which enhanced the adsorption and activation of CO₂ molecules. The Cl[−] ions bridging the Cu₂ units in BIF-102NSs played a crucial role in modulating the electronic states and adsorption energies, facilitating the C–C coupling necessary for the formation of multi-carbon products. Electro-catalytic tests showed that BIF-102NSs achieved an FE of 11.3% for C₂H₄ production, which was significantly higher than its isorecticular counterpart BIF-103 (7.15%) and single-metal counterpart BIF-104 (3.55%). The enhanced performance was

attributed to the cooperative nature of the dual-metal sites, which resulted in charge enrichment at the surrounding Cu centres. This charge enrichment is crucial for stabilizing the reaction intermediates and lowering the activation energy barriers, highlighting the importance of the local micro-environment in determining the CO₂RR outcomes.¹²³ Likewise, Cu-HITP (HITP = 2,3,6,7,10,11-hexamino-triphenylene), a 2D MOF featuring CuN₄ nodes, effectively stabilized the key intermediates for C–C coupling. *In situ* infrared spectroscopy and DFT calculations demonstrated that a polydopamine (PDA) coating on Cu-HITP creates a CO₂ reduction-favourable local environment, enriched with proton sources and hydrogen-bond donors around the bi-copper active sites. This combination promoted *CO hydrogenation and stabilized the crucial intermediates (*COH and *OCCOH), leading to high selectivity for C₂₊ reduced products, achieving FEs of 75% for C₂₊ products and 51% for C₂H₄ in KHCO₃ electrolyte.¹²⁴

Sun and co-workers developed a series of Cu₄X cluster-based MOFs ([Cu₄X(TIPE)₃·3X, [X = Cl, Br, I], TIPE = 1,1,2,2-tetrakis(4-(imidazole-1-yl)phenyl)ethene) to investigate the influence of different halogen atoms in the nodes on the selectivity of CO₂RR products. The results showed that the Cu–I MOF achieved the highest FE for CO₂RR of up to 83.2% at –1.08 V vs. RHE and a current density of 88 mA cm^{–2}. The FE for CH₄ (FE_{CH₄}) was above 50% over a wide potential range, with a maximum FE_{CH₄} of 57.2% at –1.08 V and a partial current density of 60.7 mA cm^{–2}. In comparison, the highest FE_{CH₄} for Cu–Cl and Cu–Br was only 32.9% and 40.2% at –1.28 V, respectively. The improved performance of the Cu–I MOF was attributed to the larger radius of the iodine atom, which modulated the electronic properties of the Cu active sites. DFT calculations indicated that the formation energy of the intermediates in the potential-determining steps decreased with an increase in the radius of the halogen atom, explaining the superior catalytic activity of the Cu–I MOF for CO₂-to-CH₄ conversion. The halogen atoms in the Cu₄X clusters altered the d-band centre of the Cu atoms, facilitating the adsorption and activation of CO₂ molecules and improving the C–C coupling process, which is crucial for producing multi-carbon products like CH₄.¹²⁵

A nitrile-modified MOF (UiO-66-CN) assembled on the surface of Bi-foil significantly enhanced the local concentration of CO₂ near the catalyst surface, increasing it by approximately 27 times compared to the bulk electrolyte, reaching 0.82 M. This concentration boost was crucial for improving the CO₂RR reaction rate, given the typically low solubility of CO₂ in aqueous solutions. Additionally, the MOF stabilized the reaction intermediates, as revealed by *operando* infrared spectroscopy and supported by DFT simulations, effectively lowering the energy barriers for their conversion into HCOOH. This stabilization fine-tuned the reaction pathways, enhancing both the selectivity and efficiency of CO₂RR. By increasing the local CO₂ concentration and stabilizing the reaction intermediates, the MOF also reduced the competition from the HER, allowing CO₂RR to proceed more selectively and efficiently. In a conventional H-cell setup, the catalyst achieved a faradaic efficiency of up to 93% for HCOOH, with seven times faster kinetics at

–0.75 V vs. RHE. When used in the GDE configuration, the current density for HCOOH production reached levels suitable for technical applications at 166 mA cm^{–2}.¹²⁶

2.3 MOF stability in CO₂RR

Some MOFs can encounter stability challenges due to their relatively weak metal coordination bonds, which make them susceptible to water. In the presence of water, hydrolysis of these metal-linker bonds may occur, leading to the irreversible degradation of the MOF framework and the formation of metal hydroxides or hydrated metal species. This potential instability in water, as well as acidic or basic environments, can limit their practical applications in electrocatalysis, particularly under aqueous conditions.¹²⁷ The stability of MOFs is influenced by the properties of their linker and inorganic cluster, where higher pK_a coordination sites and hydrophobic ligands can enhance their stability by forming stronger bonds and protecting their metal centers.^{128,129} To address the above-mentioned challenges, researchers are focusing on understanding and improving the stability of MOFs under various conditions. This includes exploring the alkalinity of organic ligands, strengthening metal coordination bonds, and shielding functional groups. Stability considerations also extend to the attachment of MOFs to electrode surfaces and their structural integrity under the reaction conditions. Ensuring strong chemical bonding between the MOF and the electrode surface is crucial for long-term stability, with direct growth of MOFs on the electrode forming robust films that prevent their detachment. However, their structural stability can still be compromised by interactions with the electrolyte, reaction intermediates, or applied current, making the metal–ligand bonds particularly vulnerable to hydrolysis.

Under aqueous conditions, MOFs built from high-valence metals such as Zr⁴⁺ and Ti⁴⁺ with carboxylate ligands often show good stability in aqueous media, although they may be unstable at certain pH levels.¹³⁰ Low-valent metal MOFs with azolate ligands tend to hydrolyse under acidic conditions, while high-valent metal MOFs with carboxylate ligands can decompose in alkaline media.¹³¹ Certain anions in solution, such as hydroxide, carbonate, and phosphate, can also destabilize MOFs by competing with their carboxylate ligands for metal coordination. This issue becomes especially concerning during CO₂RR, given that it is commonly conducted in aqueous neutral electrolytes, such as CO₂-saturated bicarbonate and phosphate buffer, which can exacerbate the instability of MOFs.¹³²

There are numerous reports on MOFs demonstrating stability in CO₂RR across both aqueous and non-aqueous electrolytes. These MOFs are capable of producing a range of products, from simple 2-electron reduction products such as CO and formic acid to more complex products such as ethylene and acetic acid, showcasing their versatility and robustness under various reaction conditions.^{94,95,133–142} However, some studies have demonstrated that MOFs can undergo structural evolution during the catalytic process, leading to their potential deactivation, loss of their surface area, or the formation of new active phases. For example, Yang *et al.* reported the formation of

Cu nanoparticles functionalized by nitrogen-containing ligands during CO₂ electrolysis on a Cu-adenine MOF. This transformation was crucial to the high efficiency of CO₂ conversion into hydrocarbons, achieving FEs of over 73% for hydrocarbons, with notable selectivity for ethylene and methane.¹⁴³ Similarly, the HKUST-1 MOF underwent structural decomposition during CO₂RR, leading to the formation of Cu clusters, which act as active sites for catalysis. This structural evolution was confirmed through *in situ* XAS and EPR studies.¹⁴⁴ In the case of CuHHTP MOF (HHTP = hexahydroxytriphenylene), its decomposition during CO₂RR resulted in the formation of Cu₂O quantum dots. These quantum dots served as highly active catalytic sites, demonstrating a significant FE of 73% for the production of CH₄.¹⁴⁵ These examples underscore the importance of thorough material characterization before and after the catalytic process to identify the active species and understand the structural evolution of MOFs under the reaction conditions.

Given the potential for pristine MOFs to decompose during CO₂RR, rigorous characterization techniques are essential to confirm their stability. In the case of MOF decomposition during electrocatalysis, it will be crucial to confirm that the observed carbon products originate from CO₂ rather than from the decomposition of the MOF structure during electrocatalysis. Several characterization techniques can be used to either prove the stability or demonstrate the decomposition of MOFs under the operation conditions. For this purpose, both post-catalysis and *in situ/operando* characterization methods can be employed to ensure their structure stability and the source of the reduction products. Post-catalysis characterization techniques such as XRD, TEM, and XPS are crucial for analyzing the structural and compositional changes in MOFs after CO₂RR. XRD can identify any loss of crystallinity or the emergence of new structures/phases within the MOF material, while TEM can visualize the formation of metal nanoparticles or other decomposition products. XPS can offer detailed information about changes in the chemical states and bonding environments of the metal centers, providing further evidence of whether the MOF has maintained its structural integrity. *In situ/operando* spectroscopic techniques, such as *in situ* ATR-FTIR, Raman spectroscopy, and XAS (involving extended X-ray absorption fine structure [EXAFS] and X-ray absorption near edge structure [XANES]) provide real-time insight into the structural integrity of MOFs during the CO₂RR process. These techniques can monitor the changes in the metal oxidation states, the formation of the reaction intermediates, and any structural transformations within the MOF. By continuously tracking these parameters, researchers can detect whether the MOF remains intact or begins to decompose under the electrochemical conditions, thereby identifying the actual active species involved in the catalytic process. Isotope labeling with ¹³CO₂ is also one of the most effective techniques to directly trace the carbon atoms involved in the reaction. Using ¹³CO₂ as a feedstock allows tracking of the carbon atoms in the resulting products, thereby confirming whether they originate from CO₂ or the MOF framework. This approach, often combined with mass spectrometry or NMR spectroscopy, offers a robust way to validate the source of the carbon in the reaction products,

ensuring that the observed products are genuinely the result of CO₂ reduction.^{146–150}

2.4 Limitations of pristine MOF-based electrocatalysts

Although MOF materials have an ideal porous structure for CO₂ adsorption, they face several drawbacks that hinder their commercial/industrial application in CO₂RR. In addition to their low hydrolytic stability over a wide range of pH, as discussed in the previous section,¹⁵¹ the poor electrical conductivity of many MOFs leads to a low charge transfer efficiency, resulting in significant ohmic losses during catalysis. This electrically insulating nature of bulk MOFs affects the overall charge transport rate within the framework. Furthermore, the lack of mesoporosity in MOF materials is a limitation given that mesoporosity facilitates liquid mass transfer.⁴⁷ Given these limitations, researchers were propelled to convert MOFs into more durable and long-lasting materials. Interestingly, inorganic nanomaterials (metal sulfides¹⁵¹ or metal oxides^{152,153}) and organic–inorganic hybrid nanomaterials (carbon composites^{154,155}) can be fabricated *via* the electrochemical or thermal treatment of MOFs in the air or inert atmosphere. These materials demonstrate higher stability, and in the case of carbon-based MOFs, higher conductivity compared to their parent MOFs. In addition, the inherent properties of the parent MOFs, such as porosity features and high surface areas. Therefore, the use of MOF-derived materials for CO₂ electrochemical reduction has attracted growing attention, which is the crucial point of this study and will be discussed further in the following sections.

3. MOF-derived composites for electrochemical CO₂RR

Carbon-based nanoporous materials are attractive catalysts in electrochemical reactions due to their chemical stability, high electrical conductivity, and the presence of a significant number of mesopores, which can improve the mass transfer of the liquid phase.^{156–158} As alternatives to metals such as Ag and Au-based catalysts in electrocatalysis,^{159,160} carbon-supported transition metal catalysts doped with nitrogen (denoted as NC) display unique electrical and chemical characteristics. Moreover, these materials are less susceptible to poisoning, making them more robust in catalytic applications.¹⁶¹ Interestingly, the arrangement of transition metals within the carbon framework significantly influences the product selectivity and catalytic activity. For instance, when iron atoms are bonded with heteroatoms such as nitrogen and/or oxygen in a carbon matrix, the reaction tends to produce CO.¹⁶² In contrast, iron nanoparticles anchored to a nitrogen-doped carbon (NC) support primarily lead to the generation of H₂.¹⁶³

Regarding this matter, the unique characteristics of MOFs offer a promising approach to providing well-dispersed active sites throughout their networks. This highlights the fact that MOFs are excellent catalyst precursors for creating hybrid catalysts incorporating metal (oxides) nanoparticles and porous carbon materials.¹⁶⁴ The resulting product inherits the porous

structure from its parent MOF and has the stability required in CO₂RR. Moreover, there is a possibility to introduce a variety of heteroatoms, including N, S, and P, into the MOF-derived carbon structure by choosing diverse organic linkers and modulators. In this case, the properties of the catalyst, such as chemical, electrical and functional characteristics, can be tuned.¹⁶⁵

Among the carbon-based electrocatalytic materials produced *via* MOF templates, zeolitic imidazolate framework (ZIF)-derived carbons are considerably investigated, specifically those originating from ZIF-8. This group of MOFs has attracted attention in CO₂RR due to their high surface area, microporous structures, facile synthesis, and presence of nitrogen atoms in the imidazolate linker (given that it creates the possibility to distribute the heteroatom N in the carbon matrix after carbonization). Moreover, during the carbonization process, zinc (the metal node in ZIF-8) will evaporate from the final carbon structure because of the high temperature and there is the possibility to subsequently incorporate active metal sites through various approaches; this strategy has been applied for the design of catalytic materials dedicated to electrochemical CO₂RR, as addressed in the following section.

3.1 Supported MOF-based materials

The pyrolysis of multiwall carbon nanotube (MWCNT)-supported Fe-ZIF-8 promoted the generation of N-doped

porous carbon (NPC) (ZIF-CNT-FA) (Fig. 6a and b), which exhibited an FE of almost 100% towards CO production and a current density up to 7.7 mA cm⁻² at an overpotential of 740 mV.¹⁶⁶ It was concluded that the efficient mass and electron transport provided by the CNT support and the significant content of Fe-N_x and pyridinic-N as active sites enhanced the catalytic performance. The superior selectivity for CO was achieved through MWCNT, which accelerated the electron and CO₂ transport. Moreover, Huang and coworkers⁴⁸ employed an oxygen-rich MOF (Zn-MOF-74) to prepare N-doped porous carbon (NPC) (Fig. 6c), which featured a high percentage of active nitrogen (pyridinic and graphitic N) sites and possessed a highly porous structure. Through the optimization of the calcination time and temperature, the amount of the active N species could be regulated. The resultant electrocatalyst was efficient for CO₂RR with a high CO FE of 98.4% at -0.55 V *vs.* RHE (Fig. 6d and e).

Embedding nanoparticles in MOF-based materials is another reliable means of obtaining an efficient CO₂RR electrocatalyst. MOF-derived NPC-doped Bi nanoparticles (Bi@NPC) (Fig. 6f) with a unique microstructure achieved a higher CO₂ adsorption capacity and faster electrochemical CO₂ reduction to formate than the conventional Bi nanoparticles (Fig. 6g).¹⁶⁷ At the low potential of 1.5 V (*vs.* SCE) in 0.1 M KHCO₃ solution, Bi@NPC demonstrated a high formate selectivity of 92.0% and excellent formate current density of

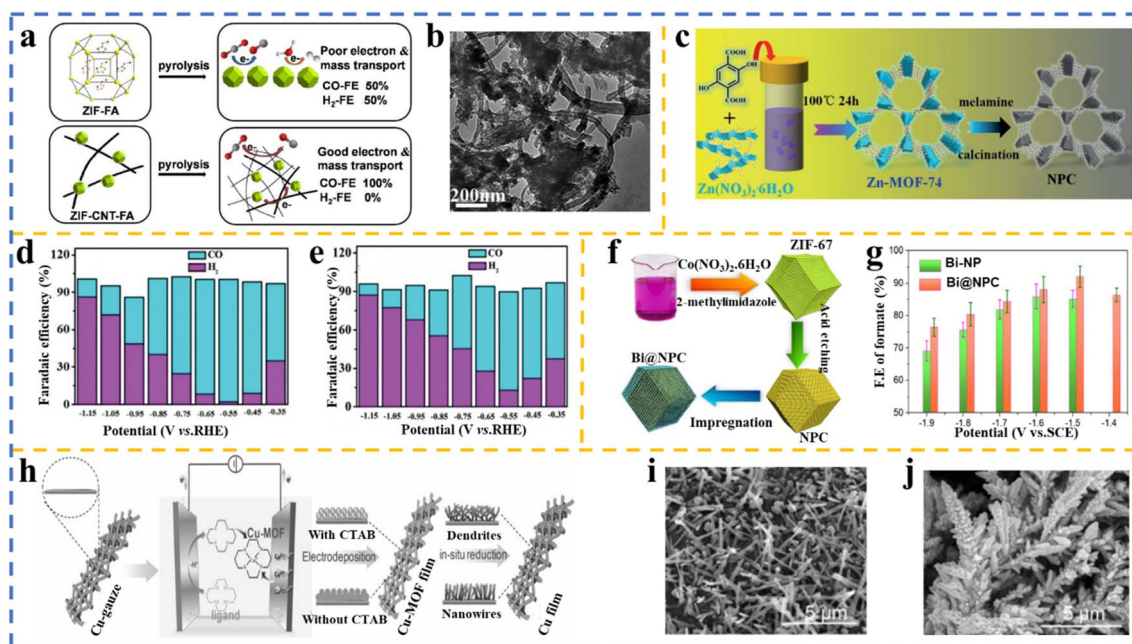


Fig. 6 (a) Schematic of enhanced CO FE obtained over MWCNT-supported pyrolyzed ZIF for the CO₂RR as a result of enhanced electron conductivity and mass transport in these catalysts compared to pyrolyzed ZIF-FA. (b) TEM image of the MWCNT-supported pyrolyzed ZIF catalysts. Reproduced with permission.¹⁶⁶ Copyright 2017, the Royal Society of Chemistry. (c) Schematic representation of the synthesis of nitrogen-doped porous carbon (NPC) derived from Zn-MOF-74. (d and e) Faradaic efficiency obtained over NPC and porous carbon (PC), respectively. Reproduced with permission.⁴⁸ Copyright 2020, Wiley-VCH. (f) Schematic demonstrating the approach of embedding Bi nanoparticles in MOF-derived nitrogen-doped porous carbon Bi@NPC and (g) comparison of faradaic efficiency obtained over Bi-NP and Bi@NPC. Reproduced with permission.¹⁶⁷ Copyright 2020, Elsevier. (h) Illustration of the preparation process for the Cu-MOF film and its derivatives on Cu-gauze. (i) SEM image of Cu-MOF-1 derivative formed on Cu-gauze at electrodeposition without CTAB. (j) SEM image of the Cu-MOF-1 derivative formed on Cu-gauze *via* electrodeposition with CTAB. Reproduced with permission.¹⁶⁸ Copyright 2020, Wiley-VCH.

14.4 mA cm⁻². On continuous electrolysis, Bi@NPC showed no significant degradation over 12 h.

A potential method to take advantage of the intrinsic and distinguishing characteristics of MOF-derived materials as thin films is the direct growth of active materials on three-dimensional (3D) porous conductive substrates. This technique can enhance the active catalytic sites and rates^{169–171} due to the enhanced mass transport capacity and the diminished contact resistance, which will lead to smooth electron transfer. Therefore, hollow Cu-MOF thin films were developed on 3D Cu gauze (Cu-G) through a facile and controllable strategy, as reported by Zhu *et al.*¹⁶⁸ By applying an electrochemically assisted self-assembly technique, hollow Cu-MOF was formed on the anode (Cu-gauze substrate), which acted as a source of copper ions in an electrolyte of ethanol/water containing surfactant as a structure-directing agent. During the reduction of CO₂, the dendritic Cu⁰ was realized because of the reduction of the hollow Cu-MOF. At the same time, Cu-MOF (the MOF formed without using surfactant) resulted in the formation of Cu⁰ nanowires (Fig. 6h–j). Linear sweep voltammetry (LSV) was carried out to assess the catalytic activity of the electrocatalysts, employing CO₂-saturated 1-butyl-3-methylimidazolium tetrafluoroborate (BmimBF₄, 0.5 M)/acetonitrile (MeCN)/H₂O (1.0 M) electrolyte. At -1.85 V *versus* Ag/Ag⁺, the highest current density and FE (102.1 mA cm⁻² and 98.2%, respectively) were obtained over dendritic Cu⁰ in comparison to Cu⁰ nanowires, Cu NPs, and Cu₂O. In addition, the electrochemical active surface area (ECSA) analysis revealed that the dendritic Cu⁰ sample had the largest ECSA compared to Cu⁰ nanowires, Cu NPs, and Cu₂O. Interestingly, it was demonstrated that the generation of formate was a potential function, given that both FE and current density for formate increased quickly with an increase in the negative potential and at -1.85 V *vs.* Ag/Ag⁺, reached the maximum of 98.2% before dropping. Furthermore, it was indicated that the FE and the current density of formate were higher in IL/MeCN/H₂O than in the aqueous electrolyte at all the applied potentials.

3.2 MOF-derived single-atom/site catalysts

Different methods such as metal oxidation, sulfiding, phosphiding, and metal alloying have been demonstrated to successfully engineer transition metal (TM) electronic states for improved CO₂RR activities. However, these processes often result in complex atomic structures and coordination, complicating the study and understanding of the possible catalytic active sites. Alternatively, introducing TM atoms in a well-established material matrix can create significant opportunities to tune the electronic properties of TMs as CO₂RR active sites, while maintaining a relatively simple atomic coordination for fundamental mechanism studies. Moreover, TM atoms trapped in a confined environment are less likely to move during catalysis, preventing the nucleation or surface reconstruction commonly observed in catalysis and electrocatalysis. This approach can be critical in developing efficient and stable catalysts for electrochemical CO₂ reduction. Building on this concept, single-atom transition metals coordinated with

nitrogen (M-N_x) in carbon-based materials have attracted significant attention due to their superior electrocatalytic properties. The unique structure and coordination environment of the M-N_x units confer favorable kinetics, resulting in excellent activity. Additionally, single-atom catalysts (SACs) maximize the metal utilization, given that each atom serves as an active site, enhancing the efficiency and reducing the need for precious metals. Their precise coordination environments offer high selectivity for the desired products, while their strong anchoring prevents their agglomeration and maintains their stability under the reaction conditions. Furthermore, the tunable electronic properties and simple structure of SACs facilitate mechanism studies and optimization. This versatility extends their application to various electrochemical processes, including hydrogen evolution, nitrogen reduction, and oxygen reduction, making SACs a promising pathway for developing efficient, stable, and cost-effective catalysts.^{172–177} MOFs are ideal for constructing SACs due to their high surface area, uniform and tunable pore structures, and strong coordination bonds, ensuring the stable dispersion and isolation of single metal atoms. Additionally, their versatile chemistry and adjustable coordination environment allows for precise tuning of their electronic properties to optimize the catalytic performance.^{178–180} However, the commonly reported MOF-based SACs are limited to those with N atoms in their structure, such as ZIFs^{181,182} and porphyrinic MOFs.^{183,184}

3.2.1 Nickel-SACs. A single Ni site catalyst was synthesized based on the ionic exchange between the Zn nodes in the ZIF-8 structure and adsorbed Ni ions within the cavity of the MOF (Fig. 7a).⁴⁹ The carbonization of ZIF-8 was carried out at 1000 °C under Ar after treatment with Ni(NO₃)₂ aqueous solution, denoted as Ni SAs/N-C. The XPS results revealed the ionic nature of Ni^{δ+} (0 < δ < 2) in the Ni SAs/N-C and the dominant Ni-N coordination in Ni SAs/N-C, which was confirmed by the extended X-ray absorption fine structure (EXAFS) to be three N and one C coordinated to Ni (Fig. 7b). The electrocatalytic evaluation of Ni SAs/N-C exhibited a more positive onset potential and three times higher current density (10.48 mA cm⁻² at -1.0 V) relative to Ni NPs/N-C. Furthermore, a lower charge transfer resistance was identified for Ni SAs/N-C in comparison to the Ni NPs/N-C. As can be observed in Fig. 7c, the maximum FE of 71.9% at the potential of -0.9 V was obtained over Ni SAs/N-C. The crucial role of the Ni content was proved based on the diminished current density and FEs of the pyrolyzed ZIF-8 sample and by applying Ni foam as an electrode, which displayed sluggish catalytic activity, producing H₂ as the main product. Therefore, it was concluded that the improved CO₂ electro-reduction efficiency of Ni SAs/N-C towards CO production is due to its increased number of surface-active sites, enhanced electronic conductivity, and lower CO adsorption energy compared to single Ni sites. However, the drawback of this catalyst was its competitive activity towards HER,^{187,188} which significantly decreased the high FE for CO production.

Gong *et al.*¹⁵⁷ prepared Ni single-atom (SA) embedded in N-doped carbon (Ni_{SA}-N_x-C) by applying a non-nitrogenous MOF. In their strategy, bimetallic MgNi-MOF-74 was synthesized, in which a large amount of Mg²⁺ assisted in realizing the

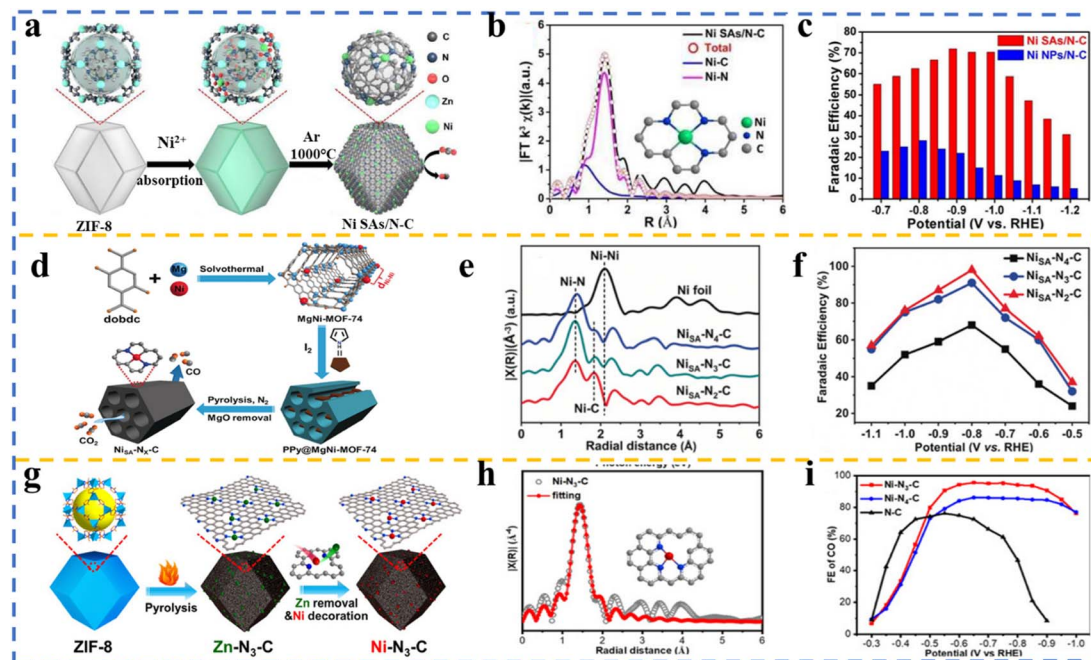


Fig. 7 (a) Schematic of the formation NiSAs/N-C and (b) EXAFS spectra for Ni SAs/N-C. (Inset): proposed structure of Ni-N₃. (c) FEs of CO obtained over NiSAs/N-C and Ni NPs/N-C. Reproduced with permission.⁴⁹ Copyright 2017, the American Chemical Society. (d) Representative process for synthesizing Ni_{SA}-N_x-C using bimetallic Mg-Ni-MOF-74. (e) FT-EXAFS spectra of Ni_{SA}-N_x-C and Ni foil, and (f) faradaic efficiencies of CO. Reproduced with permission.¹⁵⁷ Copyright 2020, Wiley-VCH. (g) Representative process for fabricating Ni-N₃-C using ZIF-8 and post-synthetic metal substitution, (h) EXAFS data fitting for Ni-N₃-C together with the optimized coordination environment of Ni atoms (inset), and (i) faradaic efficiencies of CO achieved over Ni-N₃-C, Ni-N₄-C, and Ni-C. Reproduced with permission.^{185,186} Copyright 2021, Wiley-VCH.

isolation of Ni²⁺ in the framework, and the pyrrole monomer was filled in the channels of MOF as the source of nitrogen, producing polypyrrole@MgNi-MOF-74 after *in situ* oxidative polymerization in the presence of I₂ (Fig. 7d). Single-atom Ni-N-C was formed upon pyrolysis and MgO was removed by etching. The sample was treated at three different temperatures of 600 °C, 800 °C, and 900 °C, and named Ni_{SA}-N₂-C, Ni_{SA}-N₃-C, and Ni_{SA}-N₄-C, depending on their actual nitrogen ratio, respectively. To elucidate the valence state and coordination environment of Ni_{SA}-N_x-C (x = 2, 3, 4), X-ray absorption spectroscopy (XAS) was employed. It was found that the positive valence of the Ni atom located between Ni⁰ and Ni²⁺ was also consistent with the XPS results. Moreover, according to the Fourier transform-extended X-ray absorption fine structure (FT-EXAFS) spectra, the dominant peaks were assigned to the Ni-N (~1.36 Å) and Ni-C (~1.87 Å) scattering paths, and no peak related to Ni-Ni was observed for all three samples, confirming the formation of single atoms (Fig. 7e). The results of FT-EXAFS revealed the Ni-N coordination numbers of 4.0, 3.4, and 2.0 for Ni_{SA}-N₄-C, Ni_{SA}-N₃-C, and Ni_{SA}-N₂-C, respectively, which are consistent with the N ratio determined through the elemental analysis. Subsequently, to assess the function of the Ni-N coordination environment on the performance of the catalyst, electrocatalytic CO₂ reduction over Ni_{SA}-N_x-C in 0.5 M KHCO₃ saturated with CO₂ was studied. Noticeably, the current density of Ni_{SA}-N₂-C was higher than that of its counterparts with an N ratio of 3 or 4. As can be observed in Fig. 7f, this sample afforded the maximum CO FE of 98% at -0.8 V,

demonstrating the best electrocatalytic activity among the single-atom Ni-N-C catalysts, revealing that the Ni site coordinated by two nitrogen atoms had the best coordination environment for CO₂RR. Also, CO and H₂ were identified as the products, and no other carbonaceous products were generated. The much lower current density and FE_{CO} for the Ni-N-C catalyst containing Ni NPs compared to that of Ni_{SA}-N₂-C demonstrated the privilege of single atom sites. Furthermore, according to DFT calculation, Ni_{SA}-N₂-C resulted in the lowest free energy barrier for the rate-limiting step (given that CO₂RR to CO generally involves a two-proton and two-electron transfer process) and very low CO* desorption energy, which is assumed to affect the catalytic performance of this sample compared to its counterparts.

Although single-atom catalysts (SACs) are known for their exceptional catalytic activity and selectivity, the primary challenge with these catalysts is the rational control of their coordination microenvironment. Thus, to overcome this, Hai-Long Jiang and co-workers presented a general approach for the rational fabrication of low-coordinate single-atom Ni electrocatalysts using MOFs for highly selective CO₂ electroreduction. The catalysts were synthesized through a post-synthetic metal substitution (PSMS) strategy, which involved replacing Zn atoms in a Zn-based MOF with Ni atoms to create Ni-N₃-C, where each Ni atom is coordinated by three nitrogen atoms (Fig. 7g and h). The PSMS strategy allows precise control of the coordination environment of SACs, overcoming the limitations of the traditional one-step pyrolysis methods. The Ni-N₃-C

catalyst exhibited an impressive CO FE of up to 95.6% at -0.65 V, which was significantly higher than that of Ni-N₄-C (89.2%) and N-C (76.1%) (Fig. 7i). Theoretical calculations revealed that the lower coordination number in Ni-N₃-C facilitates the formation of COOH* intermediates, thus accelerating the CO₂ reduction process. Furthermore, Ni-N₃-C demonstrated robust stability, maintaining high CO selectivity and a current density over 10 h of electrolysis. The Ni-N₃-C catalyst was further tested in a Zn-CO₂ battery, showing excellent CO selectivity (over 90% at 2 mA) and stability across 100 discharge-charge cycles. This work emphasizes the critical role of the coordination microenvironment in enhancing the catalytic performance of SACs and offers a promising approach for the development of efficient electrocatalysts for CO₂ reduction.¹⁸⁵

3.2.2 Iron SACs. An Fe-containing ZIF-8 was employed as a template to prepare mesoporous carbon nanoparticles doped with nitrogen (mesoN-C-Fe), in which iron sites were atomically dispersed *via* high-temperature pyrolysis.¹⁸⁹ Given that the surface area, the number of accessible active sites, and the pore volume of carbon nanoparticles will be reduced as a result of their severe fusion during thermal treatment at high temperatures,^{190,191} in the present approach, the hydrolysis of tetramethyl orthosilicate (TMOS) in Fe-ZIF-8 was exploited to obtain NC-Fe@SiO₂ after the pyrolysis of ZIF-8-Fe@SiO₂, followed by SiO₂ etching with NaOH solution. It was demonstrated that SiO₂ played a significant role in retaining a large surface area in the

mesoporous structure of carbon and hindering the creation of nanoparticles of iron (oxide). Applying a combination of X-ray absorption spectroscopy (XAS) and theoretical calculations, it was deduced that H₂O/OH moieties completed the porphyrinic environment around iron (Fe-N₄ moiety) in mesoporous NC-Fe. A higher FE_{CO} and *j*_{CO} were achieved in the electrocatalytic study of mesoN-C-Fe with 85% FE_{CO} at 0.73 V *vs.* RHE compared to the mesoN-C (the catalyst without Fe, FE_{CO} of 72% at V_{RHE} of 0.93 V) and micron-C-Fe (the catalyst without using SiO₂, FE_{CO} of 33% at V_{RHE} of 0.93 V). This superior performance of mesoN-C-Fe was explained by considering that more atomically dispersed active sites were available as a result of larger surface area and lower free energy barrier of *COOH and *CO intermediates obtained over the atomically dispersed Fe center coordinating in the porphyrinic environment with OH/H₂O, and thus at lower overpotentials, CO₂ electroreduction to CO was promoted. Furthermore, it was proven that the single Zn sites in the structure of nitrogen-doped carbon matrix (Zn-N_x) promoted the performance of CO₂ electroreduction towards CO production, enabling the formation of *COOH.^{192,193}

Ye *et al.*¹⁹⁴ prepared single sites of Fe-N on a carbon matrix *via* the pyrolysis of post-modified ZIF-8. In this study, they modified the surface of the as-synthesized ZIF-8 with ammonium ferric citrate (AFC) (as an Fe³⁺ source), and after pyrolysis under an inert atmosphere, C-AFC@ZIF-8 was formed (Fig. 8a). This catalyst exhibited an FE of 89.1% in CO₂RR towards CO production, which is attributed to the isolated Fe-N active sites

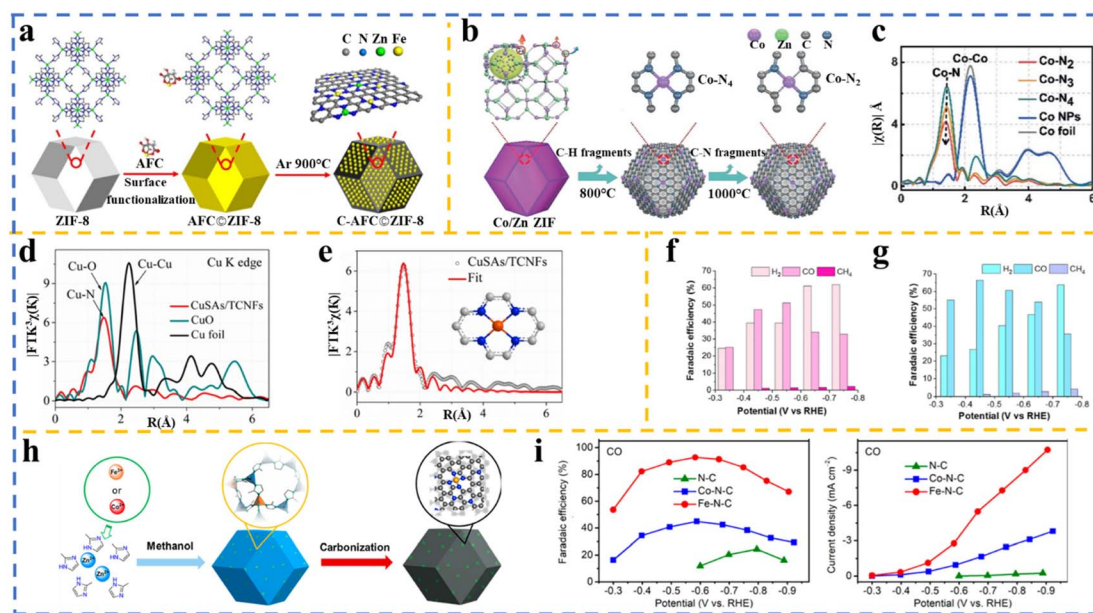


Fig. 8 (a) Schematic of Fe-N doped porous carbon synthesized by adding ammonium ferric citrate (AFC) to as-synthesized ZIF-8, followed by pyrolysis. Reproduced with permission.¹⁹⁴ Copyright 2017, Elsevier. (b) Synthesis process of Co-N₄ and Co-N₂ active sites using Co/Zn ZIF followed by pyrolysis. (c) EXAFS spectra demonstrating the atomic dispersion of Co atoms in Co-N₂, Co-N₃, and Co-N₄, confirming the lowest N coordination number in Co-N₂. Reproduced with permission.⁵⁰ Copyright 2018, Wiley-VCH. (d) Fourier transform (FT) at R space showing Cu-N. (e) EXAFS data fitted of CuSAs/TCNFs. Reproduced with permission.¹⁷³ Copyright 2019, the American Chemical Society. Electrochemical performance comparison: faradaic efficiency at different applied potentials for (f) Mn₅A/NC and (g) Mn₅A/SNC. Reproduced with permission.¹⁹⁵ Copyright 2021, the American Chemical Society. (h) Schematic of the formation of Fe-N-C and Co-N-C using Fe- and Co-doped ZIF-8. (i) Comparative analysis of CO faradaic efficiency and partial current densities across N-doped carbon, Co-N-doped carbon, and Fe-N-doped carbon. Reproduced with permission.¹⁶² Copyright 2018, the American Chemical Society.

generated on the carbon matrix surface after the pyrolysis, as confirmed by Fourier transformation of the EXAFS analysis.

3.2.3 Cobalt SACs. The CO₂RR performance of atomically dispersed Co-catalysts containing various coordinated nitrogen was studied by Y. Li and co-workers.⁴⁹ The hybrid Co/Zn ZIF was pyrolyzed under an inert atmosphere at 800 °C, 900 °C, or 1000 °C, which resulted in the formation of Co-N₄, Co-N₃, and Co-N₂ species, respectively, as shown in Fig. 8b and c. The Co-N₂ sites revealed the best catalytic performance towards CO production with 94% FE and 18.1 mA cm⁻² current density at -0.63 V vs. RHE. This catalyst achieved a CO formation turnover frequency (TOF) of 18 200 h⁻¹, surpassing many reported metal-based catalysts under similar conditions. Its high catalytic activity was attributed to its lower coordination number, which facilitated the activation of CO₂ to the radical anion intermediate, enhancing the CO₂ electroreduction process. Mechanistic insights were gained through experimental and theoretical studies, including DFT calculation and X-ray absorption spectroscopy (XAS). These analyses revealed that reducing the coordination number of Co atoms increases the number of unoccupied 3d orbitals, improving CO₂ adsorption and reducing the energy barrier for the formation of the CO₂^{•-} intermediate. This study also found that Co-N₂ catalysts exhibit lower charge-transfer resistance and more effective CO₂ adsorption compared to Co-N₄ catalysts.

3.2.4 Copper SACs. Inspired by the findings that incorporating nonprecious metals in nitrogen-doped carbon enhanced the CO₂RR performance,¹⁹⁶ Yang *et al.*¹⁷³ prepared carbon nanofibers doped with isolated Cu (CuSAs/TCNFs), which have the potential to generate pure methanol with 44% FE. The through-hole structure of the catalyst produced abundant Cu single atoms, thus enhancing its performance. As displayed in Fig. 8d, the FT-EXAFS spectrum of the catalyst showed a dominant Cu-N coordination at 1.48 Å. Furthermore, its EXAFS spectrum (Fig. 8e) can be well-matched with the proposed Cu-N₄ structure (see inset).

3.2.5 Manganese SACs. Sulfur doping is another strategy to adjust the electronic structures of MOF-derived SACs. Hence, Tan *et al.*¹⁹⁵ studied the sulfurization effect on Mn-based single-atom catalysts derived from MOFs for the electrochemical CO₂ reduction reaction. Mn_{SA}/NC showed increasing CO production efficiency as the applied potential was lowered, peaking at around 50% FE at -0.55 V before hydrogen evolution began to dominate. In contrast, Mn_{SA}/SNC demonstrated a superior catalytic performance, achieving a higher CO FE of 55% at -0.35 V and nearly 70% at -0.45 V, with sustained high CO production across a broader potential range (Fig. 8f and g). Detailed EXAFS fitting revealed that Mn_{SA}/NC contained the well-known MnN₄ moiety, while Mn_{SA}/SNC featured a novel MnN₃S₁ moiety. *Operando* XAS experiments suggested that the enhanced performance of Mn_{SA}/SNC was not due to the Mn center itself but rather the influence of the sulfur atom. The larger sulfur atom likely induced a twist in the local structure of MnN₃S, creating a noncoplanar geometry that may facilitate the formation of S-O bonds, thereby stabilizing the *COOH intermediate crucial for CO production.

3.2.6 Comparative performance of SACs. A study by Li and co-workers investigated the structure and reactivity of

atomically dispersed M-N₄ (M = Fe and Co) sites in electrochemical CO₂ reduction. By synthesizing Fe- or Co-doped zeolitic imidazolate frameworks-8 (ZIF-8), followed by thermal activation, nitrogen-coordinated Fe or Co sites atomically dispersed into carbons (M-N-C) were obtained (Fig. 8h).¹⁶² After thermal activation, the dodecahedron shape of the catalysts was preserved, and the HAADF-STEM images demonstrated that the Fe and Co atomic sites were well-dispersed and embedded in the carbon matrix at the edge sites. Generally, in the heat treatment of Fe-, N-, and C-containing precursors, two types of Fe-N₄ could be generated, including bulk-hosted Fe-N₄ moieties embedded in the bulk graphitic layer (entirely encapsulated by carbon atoms),¹⁹⁷ and edge-hosted Fe-N₂₊₂, indicating that an Fe atom was connected to two N atoms at the edges of each graphitic layer and bonded to two N-doped graphitic layers.¹⁹⁸ The coexistence of both Fe-N₂₊₂-C₈ and Fe-N₄-C₁₀ in the Fe-N-C catalyst was verified by Mössbauer spectroscopy (these numbers of carbon atoms indicate the number of C-atoms considered in the model of DFT calculations and proposed as possible site candidates). The electrochemical CO₂ reduction activity of these catalysts was tested, which exhibited that they follow the order of Fe-N-C > Co-N-C > N-C to produce CO, in which the FE of 93% was achieved over Fe-N-C (Fig. 8i). The role of the edge-hosted M-N₂₊₂-C₈ moieties as the active sites in the reduction of CO₂ was clarified by DFT calculations.

Jiao *et al.*¹⁹⁹ presented a general approach for the synthesis of single-atom metal embedded in N-doped carbon (M₁-N-C; M = Fe, Co, Ni, and Cu) by pyrolyzing porphyrinic multivariate metal-organic frameworks (MTV-MOFs) named M-PCN-222 (M = Fe, Co, Ni, and Cu), which was assembled through the mixed ligand approach by employing M-TCPP (M = Fe, Co, Ni, and Cu) and H₂-TCPP, as shown in Fig. 9a. As can be observed in Fig. 9b, single atoms were formed given that no Ni-Ni peak was detected. Interestingly, in the electrochemical reduction of CO₂, a very high CO FE of 96.8% at -0.8 V was achieved over Ni₁-N-C, outperforming Fe-, Co-, and Cu-based M₁-N-C (Fig. 9c). Searching for the reason for the high catalytic performance of the Ni₁-N-C catalyst, DFT calculations presented that the rate-determining step for all the M₁-N-C catalysts is the formation of *COOH and Ni₁-N-C and Fe₁-N-C exhibited much lower energy barriers for *COOH compared the other two catalysts. Moreover, a much lower energy barrier for CO desorption was calculated for the Ni₁-N-C catalyst. A more positive value of U_L(CO₂) - U_L(H₂) limiting potential difference between CO₂RR and HER (U_L(CO₂) - U_L(H₂); U_L = -ΔG₀/e) was measured for Ni₁-N-C, suggesting its higher CO₂RR selectivity than hydrogen evolution.²⁰¹

The synthesis of Fe₁-Ni₁-N-C was achieved by pyrolyzing ZIF-8 with Fe and Ni-doped ZnO nanoparticles. This process revealed neighboring Fe and Ni single sites, showcasing an impressive faradaic efficiency of 96.2% for CO production in the electroreduction of CO₂.⁵² Subsequently, Zhang *et al.*²⁰³ devised Ni-N-C through the *in situ* addition of an Ni precursor to the precursor solution of ZIF-8, with the addition of cetyltrimethylammonium bromide (CTAB), followed by the pyrolysis of ZIF-8@CTAB@Ni²⁺. In the electrochemical reduction of CO₂, Ni-N-C demonstrated an outstanding faradaic efficiency of



Fig. 9 (a) Schematic of the synthesis Fe-, Co-, Ni-, Cu-N-C based on multivariate metal-organic frameworks (MTV-MOFs); (b) k^2 -weighted FT-EXAFS spectrum and (c) faradaic efficiency of CO obtained over $\text{Ni}_1\text{-N-C}$, $\text{Fe}_x\text{-N-C}$, $\text{Co}_y\text{-N-C}$, $\text{Cu}_z\text{-N-C}$. Reproduced with permission.²⁰⁰ Copyright 2020, Wiley-VCH. (d) Fourier transform (FT) k^2 -weighted $\chi(k)$ function of the extended X-ray absorption fine structure (EXAFS) spectra. Reproduced with permission.²⁰¹ Copyright 2019, Wiley-VCH. (e) Schematic of $\text{Ni}_x\text{-N-C}$ using Zr-based MOF (PCN-222) and (f) SEM image of $\text{Ni}_{20}\text{-N-C}$. Reproduced with permission.²⁰² Copyright 2020, the American Chemical Society.

98% towards CO. It was inferred that the Ni-N_x sites favored CO_2 activation, enabling the adsorption of $^*\text{CO}$ and the establishment of $^*\text{COOH}$ intermediates.

3.3 MOF-derived nitrogen- and metal-nitrogen-doped porous carbon catalysts

Metal-nitrogen (M-N)²⁰⁴ and metal-nitrogen-grafted porous carbon (M-N-C)²⁰⁵ derived from MOF materials have attracted substantial attention in CO_2RR . These M-N and M-N-C materials contain coordinatively unsaturated transition metal-nitrogen sites known as single-atom electrocatalysts.^{176,177,206–208} The catalytic performance of these sites is highly affected by the coordination environments and the types of metal centers.

Wang *et al.*¹⁶⁵ prepared N-doped carbon catalysts employing ZIF-8 as a sacrificial template for CO_2RR after etching with acid. In this study, ZIF-8 was carbonized at three different temperatures (700 °C, 800 °C, and 900 °C) denoted as NC-T, with T representing the temperature. Subsequently, the characteristics and electrocatalytic activity of these three samples were investigated. The evaluation revealed that the sample pyrolyzed at the highest temperature exhibited the greatest FE toward CO production, with NC-900 achieving the highest CO FE of approximately 78% at -0.93 V vs. RHE. In addition, the partial current density for CO (j_{CO}) and the highest total current density (j_{total}) were also recorded for the NC-900 sample. Raman spectroscopy revealed that the carbon matrix in both NC-800 and NC-900 has equivalent degrees of graphitization, while NC-700 demonstrated an overestimated ratio between the G and D bands of carbon, which was ascribed to the non-pyrolyzed imidazolate.²⁰⁹ It was noted that the surface area of the samples increased by increasing the pyrolysis temperature, suggesting that more residuals were removed from the pores at high temperatures; however, it also led to more agglomeration

of the carbon nanoparticles. Furthermore, the study of the N 1s XPS region manifested the presence of four types of nitrogen species, pyridinic-N, pyrrolic-N, quaternary-N, and oxidized-N, respectively.²¹⁰ Interestingly, as the pyrolysis temperature increased, the nitrogen content decreased, and in all three samples, the dominant N-species was pyridinic-N. When iron was introduced through the ammonia treatment of ammonium ferric citrate post-modified ZIF-7, a significant improvement in catalytic performance was achieved. The optimized catalyst demonstrated a higher faradaic efficiency ($\sim 85\%$ at -0.43 V vs. RHE) and an increased partial current density for CO production (17.8 mA cm^{-2} at -0.83 V vs. RHE). The XPS results exhibited the presence of five nitrogen configurations, including pyridinic-N, metal-N, pyrrolic-N, graphitic-N, and N-oxidized in the N 1s peak. Interestingly, the amount of pyridinic-N was suppressed in the catalyst showing the highest performance. It was demonstrated that employing NH_3 gas augmented the surface and mesoporous areas by promoting the removal of Zn and minimizing the unstable carbon moieties. Altering the NH_3 flow and pyrolysis time influenced the current density and CO faradaic efficiency.²¹¹

Ren *et al.*²⁰¹ synthesized nitrogenated carbon embedded with isolated bimetallic Ni-Fe sites (Ni/Fe-N-C) employing a Zn/Ni/Fe zeolitic imidazolate framework as the precursor, which was investigated as an electrocatalyst for CO_2RR . Fe was chemically bonded to the organic ligand in the original MOF, and Ni was encapsulated in the framework, as shown in Fig. 9d. A faradaic efficiency of $>90\%$ and high selectivity towards CO within a broad potential range of -0.5 to -0.9 V vs. RHE were achieved. DFT calculation demonstrated that by applying the Ni/Fe-N-C catalyst, the energy barrier for the formation of the COOH^* intermediate and CO desorption was diminished in comparison to the Ni-N-C and Fe-N-C catalysts, showing the synergistic effect of the bimetal nitrogen sites.

Ni–N–C, Co–N–C, and Fe–N–C as non-noble metal–nitrogen-doped carbon catalysts are relatively inexpensive and have excellent selectivity towards CO production.^{178,212,213} However, Ni–N–C requires higher overpotentials, and its CO selectivity is more prominent compared to the other two catalysts.^{212,214} According to these findings, the stable porphyrin-based porous Zr-MOF (PCN-222) was exploited as a sacrificial template to prepare a hierarchical nanoporous Ni–C–N catalyst (Fig. 9e and f).²⁰² This catalyst contained microporous structures originating from its interconnected mesopores and the nano-MOF precursor produced during pyrolysis. To verify the nature of the main active species (in some cases, Ni nanoparticles,^{215,216} and in other cases Ni–N–C^{178,213,217} were reported as the active catalytic sites), DFT simulation²¹² was utilized and Ni nanoparticles were proposed as the most favorable active sites for the HER process. Moreover, the measured Tafel slope for j_{CO} over the Ni–N–C catalyst confirmed that the rate-determining step (RDS) should be the first electron transfer, signifying the Ni–N–C species as the active sites. Although the RDS assigned to the Ni NPs led to a much higher Tafel slope for the CO₂ reduction reaction than Ni–N–C active site, the evaluation of the Ni–N–C catalyst synthesized with different molar ratios of TCPP (*meso*-tetra(4-carboxyphenyl)porphyrin) and TCPPNi indicated that a small content of Ni NPs is favorable for improving the catalytic performance given that it was reported in the literature that Ni–N–C was the main active site.

In the search for catalysts for the selective reduction of CO₂ to hydrocarbons and alcohols, Cu metal is considered an ideal catalyst.²¹⁸ Usually, the hybridization of Cu with carbon materials such as carbon black²¹⁹ and MOF-derived porous carbon²²⁰ can be realized to create more catalytic active sites. However, the local field around Cu is effective in enhancing the CO₂RR.²²¹ Cheng *et al.*²²² studied the effects of N-doping on CO₂RR by employing a series of N-containing ligand (benzimidazole, BEN) modified Cu-BTC (1,3,5-benzene tricarboxylic acid) MOFs carbonized at three different temperatures. It was shown that the average size of the Cu nanoparticles increased by enhancing the annealing temperature from 400 °C to 800 °C. The high-resolution N 1s spectrum revealed five peaks associated with pyrrolic-N, pyridinic-N, graphitic-N, Cu–N, and oxidized-N, where increasing the annealing temperature decreased the amount of Cu–N and pyrrolic-N. According to the notably high CO₂ electrochemical reduction activity and selectivity toward ethylene and ethanol obtained over the sample carbonized at 400 °C, it was deduced that Cu–N and pyrrolic-N play a major role in CO₂RR, while for the sample carbonized at 800 °C, HER was substantially suppressed. Although the aggregation of Cu atoms into large-size nanoparticles results in a decrease in the amount of active sites, which is one of the challenges of copper-containing catalysts, Xuan *et al.*²²³ prepared bimetal pyrolyzed ZIF of Cu and Zn, in which the atoms did not aggregate. Incorporating Zn atoms in Cu ZIFs helped suppress the aggregation of the atoms and elevated the formation of active sites. By altering the Cu and Zn ratio, the Cu₁Zn₁–N–C catalyst showed 95.6% CH₄ selectivity in the CO₂ reduction reaction. It was shown that the Zn atoms played a role in preventing metal aggregation in the carbonization step, which enhanced the

vacancy-copper–nitrogen (V–Cu–N) active sites. The results of the X-ray absorption spectroscopy (XAS) measurement unveiled that the catalysts contained many vacancy-metal–nitrogen active sites (V–Cu–N and V–Zn–N sites), and according to DFT simulations, the V–Cu–N sites remarkably increased the selectivity toward CH₄.

Multilayer N-doped graphene embedded with Ni–N–C active sites was synthesized using amino-functionalized Ni-based MOF (NH₂–Ni–MOF) as a precursor.²²⁴ During annealing at 1000 °C and acid treatment, the –NH₂ group in the MOF precursors induced more structural defects and edge plane exposure on the graphene layers,²²⁵ thus generating more abundant Ni–N–C sites. The catalyst demonstrated remarkable CO₂ electrochemical activity towards CO with the maximum FE of 97% at a low overpotential of 0.79 V, which is assigned to the combined effect of the abundant Ni–N–C sites and slight amount of encapsulated Ni cores.²²⁴

Using an NH₂-containing Ni/Zn bimetallic MOF precursor (NH₂–ZnNi_{1-x}–MOF) with varying ratios of Ni/Zn, Wang *et al.*²²⁶ prepared Ni nanoclusters highly dispersed on N-doped carbon. The Ni/Zn ratio and the –NH₂ group of the ligand in the MOF structure influenced the size of the Ni catalyst. After pyrolysis of the MOF precursor at 1000 °C, the NH₂–ZnNi₁/150-MOF sample (Ni/Zn ratio of 1 : 150) contained an average Ni nanocluster of 1.9 nm grafted on pyridinic N-rich carbon. During the electrochemical conversion of CO₂ to CO, the catalyst exhibited an FE of 98.7% and current density of –40.4 mA cm^{–2}. The exceptional long-term stability of the material/catalyst was attributed to the synergistic effect of small Ni clusters and their optimum interaction with the carbon support.

3.3.1 The role of N-species of N-doped carbon materials in electrochemical reduction of CO₂. It has been demonstrated that nitrogen-doped carbon materials show a higher tendency to interact with CO₂ compared to carbon materials. In this case, N-doped carbon materials are considered effective to boost the CO₂ storage capacity and CO₂ reactivity. The interaction of CO₂, a Lewis base, with carbon-doped N materials, is classified as a Lewis/base reaction.²²⁷ Carbon-doped N materials, a new class of heteroatomic, metal-free heterogeneous catalysts, have shown their merits in CO₂RR. N-doped carbon materials can be the most promising substitute for noble metal catalysts in this area owing to their high surface areas, electrochemical activity, low cost, and tunable conductivity.^{228,229} Furthermore, N-doped carbon materials seem appealing in CO₂RR due to their capacity to reduce the competing H₂ evolution reaction.^{230,231} N-doped carbon fibers, graphene, carbon nanotubes, and nano-diamonds are various types of N-doped carbon materials that are investigated in CO₂RR.^{232–234} Thus far, various studies have explored the role of N-species in N-doped carbon materials applied in CO₂RR; however, the discussion still needs to be completed. Based on XPS investigation and stability tests, Kumar *et al.*²²⁸ suggested that reduced carbon atoms are responsible for reducing CO₂ rather than nitrogen atoms. Zhang *et al.* proposed that the graphene π system makes N atoms negatively charged, whereas carbon atoms are positively charged. By adsorbing CO₂ onto N atoms, its reduction to CO₂^{•–} occurs at a considerably reduced overpotential.²³¹ Using DFT

and *ab initio* molecular dynamic calculations, Chai *et al.* proposed that graphitic/quaternary nitrogen atoms are the active sites.²³⁵ Subsequently, Xu *et al.* proposed that the formation of $\text{CO}_2^{\cdot-}$ occurs through the initial rate-determining transfer of one electron to CO_2 and nitrogen atoms, especially quaternary and graphitic nitrogen, favoring the stabilization of the CO_2 radical anion.²³² From another point of view, several studies demonstrated that the N defects in the hexagonal graphitic networks are most likely the active sites in CO_2 RR on N-doped carbon materials.^{210,229,236–239}

To date, MOFs have been widely explored as hard templates to form N-doped porous carbons employed as heterogeneous catalysts in various reactions,^{10,240–242} including the electrochemical reduction of CO_2 . To gain insights into the active sites, Ye *et al.*⁴⁸ proposed that pyridinic nitrogen is the active site according to XPS results for N-doped carbon prepared from Zn-MOF-74 and DFT calculations. Four types of nitrogen including pyridinic, pyrrolic, graphitic, and nitrogen oxide were recognized in the high-resolution N 1s XPS on their samples. The amount of nitrogen species was controlled by the calcination temperature. It was shown that there is a relationship between the total pyridinic and graphitic N and the maximum FE for CO. Furthermore, DFT calculations based on the potential limiting steps (PLS) of CO_2 RR on the surface of the catalyst and the Gibbs free energy changes demonstrated the minor energy barrier for pyridinic N (Fig. 10a). Wang *et al.*¹⁶⁵ also proposed the high catalytic performance of an N-doped carbon catalyst prepared *via* the pyrolysis of ZIF-8, which was attributed to the domain of quaternary and pyridinic nitrogen species in the carbon structure. Based on DFT calculation, Yang *et al.*¹⁷³ suggested that Ni- N_4 and Cu- N_4 demonstrate lower energy to convert CO_2 molecules to $^*\text{COOH}$ (intermediate) in the rate-determining step (RDS) than pyridinic N (Fig. 10b). In contrast, Cheng *et al.*²²² proposed that Cu-N and pyrrolic N in the carbon matrix are active sites, which enhance the adsorption of CO_2 and favor C-C coupling to generate ethylene and ethanol on the surface of Cu. Several studies, relying on both experimental and DFT calculations, demonstrated that metal-N in the carbon structure formed from the pyrolysis of MOFs are active sites in CO_2 electrochemical reduction rather than other nitrogen species in the carbon structure.^{186,223,224}

3.4 MOF-derived metals, metal oxides and metal composites

Given that MOFs exhibit low thermodynamic stability under the reduction potential, additional processes have been applied to convert MOFs to functional materials, including metal and metal oxide nanoparticles, which both inherit some structural properties of MOFs and exhibit electrochemical stability.²⁴³ Recent studies demonstrated that the particle size of Cu nanoparticles can highly affect the results of CO_2 reduction for methane production.^{244,245} In search of novel catalysts to convert CO_2 to alcohols electrochemically combining both high efficiency and high stability, Zhao *et al.*²⁴⁶ carbonized a Cu-based MOF (HKUST-1) to achieve an oxide-derived Cu/carbon catalyst (OD Cu/C). Carbonization of HKUST-1 at three different temperatures of 900 °C, 1000 °C, and 1100 °C resulted in a porous carbon matrix embedded with the oxide-derived Cu nanoparticles, denoted as OD Cu/C-900, OD Cu/C-1000, and OD Cu/C-1100, respectively. Cu_2O was identified in the PXRD pattern of the three samples (given that Cu_2O was determined to be an essential contributor in the production of methanol at a low overpotential),^{247,248} and SEM analysis showed that with an increase in the carbonization temperature, the size of the Cu nanoparticles increased. Among them, the OD Cu/C-1000 catalyst showed the highest current density 1.0 mA cm^{-2} at -0.5 V (vs. RHE) compared to the samples carbonized at 900 °C and 1100 °C. Moreover, a relatively lower charge transfer resistance was obtained for the OD Cu/C-1000 catalyst through electrochemical impedance spectroscopy (ESI) tests. Notably, the highest production rate of alcohol was obtained over the OD Cu/C-1000 catalyst. The higher activity of the OD Cu/C-1000 catalyst compared to the two other catalysts was ascribed to the smaller charge transfer residence, the higher Cu_2O content, and the well-dispersed copper in the porous carbon matrix.

An Ag/ Co_3O_4 nanocomposite was prepared *via* the pyrolysis of an Ag/Co-based mixed-metal MOF $[\text{Ag}_4\text{Co}_2(\text{pyz})\text{PDC}_4][\text{Ag}_2\text{Co}(\text{pyz})_2\text{PDC}_2]$ at high temperature in air, which exhibited excellent activity in CO_2 RR.²⁴⁹ The FE for CO reached 55.6% over this catalyst in a KHCO_3 aqueous solution of 0.1 M, which was much higher than that obtained over Co_3O_4 . This superior catalytic performance was assigned to the Ag species, which increased the electrical conductivity, accelerated the electron

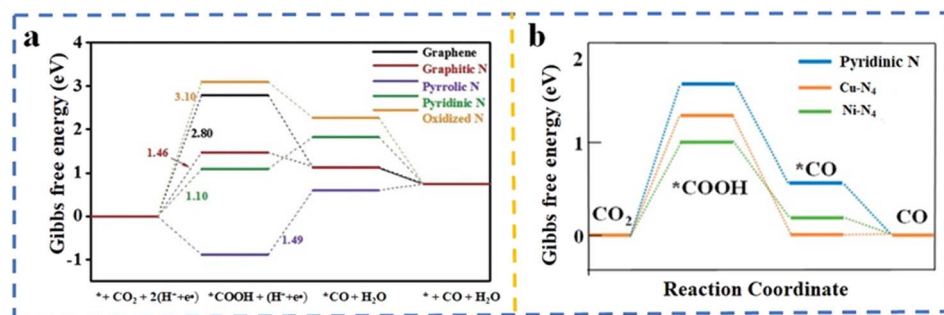


Fig. 10 (a) Production of CO from CO_2 reduction in a two-proton and coupled electron pathway, $^* + \text{CO}_2 + \text{H}^+ + \text{e}^- \rightarrow ^*\text{COOH}$, $^*\text{COOH} + \text{H}^+ + \text{e}^- \rightarrow ^*\text{CO} + \text{H}_2\text{O}$, $^*\text{CO} + \text{H}_2\text{O} \rightarrow ^* + \text{CO} + \text{H}_2\text{O}$. Reproduced with permission.⁴⁸ Copyright 2020, Wiley-VCH. (b) Reduction of CO_2 to CO comparing the Gibbs free energy on pyridinic N, Cu- N_4 , and Ni- N_4 . Reproduced with permission.¹⁷³ Copyright 2019, the American Chemical Society.

transport rate, and enhanced the selectivity of the electrode materials toward CO production.

A Cu-based MOF (MOF-74) was converted into isolated Cu NP clusters to obtain efficient electrocatalysts for methane production.²⁵⁰ Cu NPs are known to agglomerate, and their high loading usually increases the FE for C₂ and C₃ products.²⁴⁵ When the porous structure of Cu-MOF-74 was used as a template to generate highly isolated Cu NP clusters, these MOF-derived Cu NPs exhibited outstanding electrocatalytic performances with a high CH₄ faradaic efficiency (>50%), which was 2.3 times higher than the commercial Cu NPs.

Liu *et al.*²⁵¹ designed copper nanoparticles derived from a Cu-metal organic framework (Cu-MOF/NP) containing Cu as the metal center and 1,3,5-benzenetricarboxylic acid (H₃BTC) as the organic linker for CO₂ electrochemical reduction to CO in a new flow electrochemical reactor integrated with a membrane electrode assembly (MEA). This Cu-MOF/NP catalyst contained Cu/Cu₂O particles with a porous octahedral structure, including Cu⁰ and Cu⁺ catalytic active sites. The XPS and XRD results revealed that an increase in the heating rate favored the formation of the Cu⁺ chemical state, which further resulted in higher catalytic activity.

Porous Cu nanoribbons, obtained through the *in situ* electrochemical reduction of Cu-MOF with two distinct organic ligands in their structure, exhibited an impressive FE of 82.3% for C₂₊ production with a partial current density of 347.9 mA cm⁻². This surpasses the performance of Cu nanorods and Cu nanoleaves. The mesoporous structure of the Cu nanoribbons enhanced the electric field on their surface, promoting the concentration of K⁺ and OH⁻ ions at the active sites. This ion concentration facilitated the formation of CO intermediates and C-C coupling, thereby lowering the thermodynamic barriers and improving the selectivity for C₂₊ products during CO₂ electroreduction. These findings highlight the potential of tuning the selectivity of C₂₊ products through the introduction of mesoporosity in copper catalysts.⁵¹

It is known that metal oxides of earth-abundant elements such as In₂O₃, SnO₂, and Bi₂O₃ are not only cheap but also have high overpotentials for H₂ generation, which may be advantageous for CO₂ reduction.²⁵²⁻²⁵⁴ In this case, combining these metal oxides with other active metals can enhance the selectivity and efficiency of the product formation in CO₂RR. A series of In-Cu bimetallic oxides derived from an MOF was prepared by introducing In₂O₃ in the structure of a Cu-based MOF.²⁵⁵ By tuning the ratio of Cu/In in the MOF precursor, the production ratio of CO/H₂ could be controlled. In the synthesis procedure, after calcination at 400 °C in air, the resulting In-Cu bimetallic oxide was electrochemically reduced to convert Cu²⁺ to Cu¹⁺. The presence of Cu¹⁺, which plays a vital role in the formation of CO from CO₂, was supported by XRD, XPS, and HR-TEM. It was shown that with an increment in the Cu ratio, the morphology changed from needle-like to cubic, and the surface area also increased. By testing the CO₂ electrochemical activity of the In-Cu bimetallic oxides in a 0.5 M KHCO₃ aqueous solution saturated with CO₂, CO and H₂ were recognized in the gas phase. Simultaneously, no liquid product was found in the applied potential range (-0.5 V to -1.0 V vs. RHE). The In-Cu bimetallic

oxide with a Cu/In ratio of 0.92 displayed the highest current density of 11.2 mA cm⁻² and FE_{CO} of 92.1% due to its higher electrochemical surface area, porous structure for mass diffusion, lower charge transfer resistance, stronger CO₂ adsorption, and synergistic effect between In oxides and Cu oxides.

A copper phosphide/carbon (Cu₃P/C) hybrid was synthesized *via* the pyrolysis of NaH₂PO₂ and HKUST-1 under Ar at 350 °C.²⁵⁶ These Cu₃P/C nanocomposites exhibited an FE of 47% CO at a relatively low potential (-0.3 V). Further, when the catalyst was explored as a cathode in an asymmetrical-electrolyte Zn-CO₂ battery, it showed a good performance with an open-circuit voltage of 1.5 V and a power density of 2.6 mW cm⁻² at 10 mA cm⁻². These promising catalytic properties are likely due to the synergistic interaction between copper and phosphorus, together with the unique structure of Cu₃P.

By carbonizing Cu-BTC MOF at controlled temperatures (700 °C, 800 °C, and 900 °C), nitrogen-doped porous carbon frameworks anchored with Cu₂O/Cu nanoparticles (Cu₂O/Cu@NC) were prepared.²⁵⁷ CV scanning in CO₂-purged KHCO₃ (0.1 M) electrolyte showed the superior performance of the catalyst carbonized at 800 °C, Cu₂O/Cu@NC-800, which exhibited the best catalytic activity and formate selectivity with FE of 70.5% (at -0.68 V vs. RHE). It was found that increasing the carbonization temperature enhanced the Cu content, specific surface area, and pore volume. The Cu content was enhanced by 36.3% as the carbonizing temperature increased from 700 °C to 800 °C, and it was noteworthy that the amount of Cu⁰, known as the active site in generating formate, also increased. The higher temperature treatment removed more organic residue from the pores and precursor, leading to an enhancement in the specific surface area and pore volume. Furthermore, studying the effect of N-doping in the catalyst in the selectivity, it was recognized that the higher content of Cu-N-Cu in Cu₂O/Cu@NC-800 was beneficial for formate production. In comparison, the selectivity towards ethanol was enhanced over Cu₂O/Cu@NC-900 due to its lower content of Cu-N-Cu. It was proposed that there are two main intermediates in CO₂ electroreduction, as follows (1) *OCHO and (2) *COOH, which will be reduced to formate or CO, respectively. Here, it appears that N-doping assists formate production by lowering the binding energy of *OCHO.²⁵⁸ The Cu₂O/Cu@NC-800 catalyst exhibited long-term stability of 30 h, which was ascribed to its well-dispersed Cu₂O/Cu nanoparticles, higher Cu content, and higher content of N doped in the Cu₂O/Cu lattice.

As the first example of applying a 2D MOF in CO₂RR, copper(II)-5,10,15,20-tetrakis(4-carboxyphenyl)porphyrin-Cu(II) (Cu₂(CuTCPP)) nanosheets⁴⁶ were utilized, in which there were two different copper chemical environments for selective and efficient CO₂ electroreduction to generate acetate and formate. One Cu was the Cu paddle wheel, which was the cluster in the structure of HKUST-1 (effective in CH₄ and C₂H₄ production),¹¹⁹ and the other was porphyrinic Cu, known as an electrocatalyst for CH₄ formation.¹¹⁹ The CO₂ electrochemical reduction performance of Cu₂(CuTCPP) nanosheets on an FTO electrode was analyzed in a solution of CH₃CN containing H₂O and 1-ethyl-3-methylimidazolium tetra-fluoroborate (EMIMBF₄) ionic liquid as the supporting electrolyte. To control the

concentration of protons and increase the solubility of CO_2 , an organic electrolyte with water and the ionic liquid were employed,^{62,259} and compared to CuO , Cu_2O , Cu , and CuTCPP , the cathodized Cu-MOF nanosheets demonstrated remarkable activity toward the production of formate with an FE of 68.4% at a potential of -1.55 V vs. Ag/Ag^+ . The Cu catalyst revealed negligible CO_2RR activity, producing CO and CH_4 (FE of 5%) with no formate and acetate detected. Applying CuTCPP as an electrocatalyst generated CO with an FE of 20% at potentials in the range of -1.50 V to -1.65 V, and H_2 was identified as the major product. In contrast, HCOOH (with FE of 14.7% at -1.5 V) and CH_3COOH (with FE of 5.8% at -1.45 V) were produced over CuO , while only HCOOH was detected with Cu_2O with an FE of up to 21.5%. Furthermore, the structural changes in the Cu(II) paddle-wheel nodes during cathodized reconstruction to CuO , Cu_2O , and Cu_4O_3 were confirmed by *ex situ* XRD, SEM, HR-TEM, and XPS.

A Bi-based MOF was studied in the electrochemical reduction of CO_2 to formate by Lamagni *et al.*²⁶⁰ It was demonstrated that $\text{Bi(1,3,5-tris(4-carboxyphenyl)benzene)}$ Bi(btb) , known as CAU-7,²⁶¹ works as a pre-catalyst and at the reducing potentials, where it undergoes structural rearrangement to form the highly active and selective catalyst of porous organic matrix dispersed with Bi-based nanoparticles. Interestingly, this rearrangement happening *in situ* during the electrocatalytic reaction enabled the poor conductivity and instability of the MOF to be overcome. Cyclic voltammetry of Bi(btb) deposited on GC recorded under Ar and CO_2 atmospheres in an aqueous solution of 0.5 M KHCO_3 indicated the structural transformation of Bi(btb) to a steady state of different Bi species for formate production with an FE of 68.4% at a potential of -1.55 V vs. Ag/Ag^+ . The Cu catalyst revealed negligible CO_2RR activity, producing CO and CH_4 (FE of 5%) with formate and acetate detected. Applying CuTCPP as an electrocatalyst generated CO with an FE of 20% at potentials in the range of -1.50 V to -1.65 V, and H_2 was identified as the major product. Alternatively, HCOOH (with FE of 14.7% at -1.5 V) and CH_3COOH (with FE of 5.8% at -1.45 V) were produced over CuO , while only HCOOH was detected with Cu_2O with an FE of up to 21.5%. Furthermore, the structural

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4. Active sites and mechanism of MOF-based materials for electrochemical CO_2RR

As discussed earlier, MOFs,³⁹ which are highly ordered coordination polymers, are incredibly appealing materials for several catalytic reactions due to their unique features, combining that of homogenous and heterogeneous catalysts. MOFs have a well-defined structure and highly active catalytic sites incorporated into a stable scaffold, enabling excellent catalytic activity and selectivity, which are crucial parameters in catalysis. Further, their porous structure enables excellent and tunable mass transfer to and from the active sites. Unlike traditional heterogeneous catalysts, the environment around the active sites can

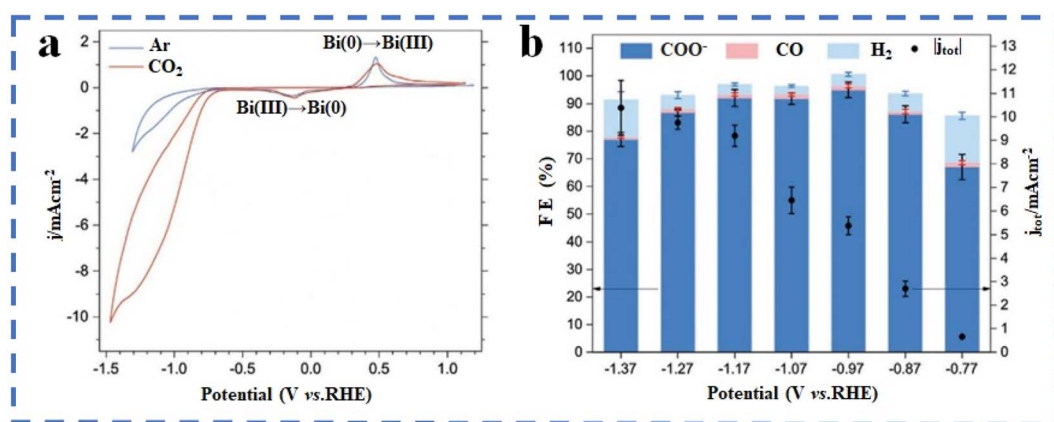


Fig. 11 (a) Multiple cycling of the $\text{Bi}^{3+}/\text{Bi}^0$ redox couple under Ar and CO_2 . (b) Faradaic efficiency of the electrocatalysis products at different potentials. Reproduced with permission.²⁶⁰ Copyright 2020, Wiley-VCH.

Table 3 Electrochemical reduction of CO₂ catalyzed by metal–organic framework-derived materials

| Electrocatalyst | Applied MOF | Potential | Electrolyte | Catalytic efficiency (%) | Ref. |
|---|--|--------------------------------------|--|--|------|
| N-doped porous carbon | ZIF-8-supported MWCN ^a | −0.56 V vs. RHE | 0.1 M NaHCO ₃ | FE _{CO} = 100 | 166 |
| N-doped porous carbon | Zn-MOF-74 | −0.55 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 98.4 | 48 |
| Bi@N-doped porous carbon | ZIF-67 | −1.5 V vs. SCE | 0.1 M KHCO ₃ | FE _{formate} = 92 | 167 |
| Dendritic Cu ⁰ and nanowires Cu ⁰ | Cu-MOF | −1.85 vs. Ag/AgCl | (0.5 M) BmimBF ₄ / (1.0 M) acetonitrile/ H ₂ O | FE _{formate} = 98.2 | 168 |
| Ni/N-doped porous carbon | ZIF-8 | −0.9 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 71.9 | 49 |
| Fe–N-doped porous carbon | ZIF-8 | −0.33 V vs. RHE | 1 M KHCO ₃ | FE _{CO} = 89.1 | 194 |
| Co–N-doped porous carbon | Co/Zn ZIF | −0.3 V to −0.9 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 94 | 50 |
| N-doped porous carbon | ZIF-8 | −0.93 V vs. RHE | 0.1 M KHCO ₃ | FE _{CO} = 78 | 165 |
| Fe–N-doped porous carbon | ZIF-8 | −0.47 V vs. RHE | 0.1 M KHCO ₃ | FE _{CO} = 93 | 162 |
| Fe–N-doped porous carbon | ZIF-7 | −0.33 V to −0.83 V vs. RHE | 1.0 M KHCO ₃ | FE _{CO} = 86 | 211 |
| Meso N–C–Fe | Fe-ZIF-8@SiO ₂ | −0.73 V vs. RHE | 0.1 M KHCO ₃ | FE _{CO} = 85 | 189 |
| Ni–N–C | Zn–Ni MOF | −0.54 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 95.1 | 263 |
| Ni/Fe–N–C | Zn/Ni/Fe ZIF | −0.7 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 98 | 201 |
| CuSAs/TCNFs ^b | Cu/ZIF-8 | −0.9 V vs. RHE | 0.1 M KHCO ₃ | FE _{CH₃OH} = 44 FE _{CO} = 56 | 173 |
| Ni–C–N | Zr-MOF (PCN-222) | −0.30 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 98.7 | 202 |
| Cu–N | Cu-MOF | −1.01 V vs. RHE | 0.1 M KHCO ₃ | FE _{C₂H₂} = 11.2 FE _{CH₃CH₂OH} = 18.4 | 222 |
| Cu–Zn–N–C | Cu/Zn ZIF | Overall potential difference = 1.5 V | 0.5 M NaHCO ₃ | FE _{CH₄} = 95.6 | 223 |
| Ni _{SA} –N–C | Mg–Ni-MOF-74 | −0.8 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 98 | 157 |
| Fe–, Co–, Ni–, Cu–N–C | Porphyritic MOF | −0.8 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 96.8 | 200 |
| Ni–N ₃ –C | Ni–Zn-MOF | −0.65 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 95.6 | 186 |
| Ni–C–N | NH ₂ –Ni-MOF | −0.79 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 97 | 224 |
| Fe–Ni–N–C | Fe/ZnO, Ni/ZnO doped ZIF-8 | −0.5 V vs. RHE | | FE _{CO} = 96.2 | 52 |
| Ni–N–C | ZIF-8@Ni ²⁺ | −0.7 V vs. RHE | 0.1 M KHCO ₃ | FE _{CO} = 98 | 203 |
| Mn _{SA} –SNC ^c | ZIF-8 | −0.45 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 70 | 195 |
| Ni nano cluster on N-doped carbon | NH ₂ –Zn/Ni-MOF | −0.88 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 98.7 | 226 |
| Oxide derived Cu/C | HKUST-1 | −0.7 V vs. RHE | 0.1 M KHCO ₃ | FE _{methanol} = 13.8–43.2 FE _{ethanol} = 24–34.8 | 246 |
| Ag/Co ₃ O ₄ | Ag/Co-mixed metal MOF | −1.8 V vs. SCE | 0.1 M KHCO ₃ | FE _{CO} = 55.6 | 249 |
| Cu NPs clusters | MOF-74 | −1.3 V vs. RHE | 0.1 M KHCO ₃ | FE _{CH₄} = 50 | 250 |
| Cu/Cu ₂ O | Cu-MOF | −0.76 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 43.8 | 251 |
| Cu nanoribbons | Cu-MOF | | 1 M KOH | FE _{C₂} = 82.3 | 51 |
| In–Cu bimetallic oxides | In ₂ O ₃ @Cu-MOF | −0.8 V vs. RHE | 0.5 M KHCO ₃ | FE _{CO} = 92.1 | 255 |
| Cu ₃ P/C | HKUST | −0.3 V vs. RHE | 0.1 M NaHCO ₃ | FE _{CO} = 47 | 256 |
| Cu ₂ O/Cu@N-doped porous carbon | Cu-MOF | −0.68 V vs. RHE | 0.1 M NaHCO ₃ | FE _{HCOO⁻} = 70.5 | 257 |
| Bi-based nanoparticles | CAU-7 ^d | −0.97 vs. RHE | 0.5 M NaHCO ₃ | FE _{HCOO⁻} = 95 | 260 |

^a Multiwall carbon nanotubes. ^b Cu single atoms through carbon nanofibers. ^c Mn single-atom-sulfurized-nitrogen-doped carbon. ^d Bi(1,3,5-tris(4-carboxyphenyl)benzene) Bi(btbb).

be easily tuned, exactly as in the case of small molecular homogenous systems, which enables the fine-tuning of the active sites and the fundamental understanding of the catalytic mechanism. It is well known that the poor electrical conductivity of bulk MOFs is a serious limitation for their applications not only in CO₂RR but in most electrocatalytic applications. However, this issue can be partially solved by constructing highly conductive 2D chains or so-called coordination nanosheets (CONASHs).^{264,265} However, this is limited to a particular

type of ligand structure. Another approach to mitigate the low electrical conductivity of MOFs is to utilize them as precursors for creating conductive carbonaceous materials that are doped with some transition metals derived from the starting structure. In this case, the original structure collapses and the molecular nature of MOFs does not exist. Thus, mechanistic studies will be more difficult in this case given that we do not know the exact structure of the active sites. This can explain the poor

mechanistic investigations related to MOF-based electrocatalysts in CO₂RR.

CO₂RR has numerous reaction pathways *via* 2-, 4-, 6-, and 8-electron reduction steps, with multiple possible reduction products. The binding strength of the reaction intermediates as *H, *COOH, *OCOH, and *CO (asterisk (*) indicates the adsorbed species) to the catalyst surface is the critical factor that controls the product selectivity.^{59,266,267} The binding energy of the catalyst with a particular intermediate may favor the related reaction pathway over other possible paths. Thus, it is necessary to know and accordingly tune the electrocatalyst surface properties to further control their CO₂RR performances. The nonselective reduction of CO₂ is mainly due to the competition between H⁺ and CO₂ for the key intermediates that produce diverse reduction products through distinct pathways (Table 1). The most common reduction products are carbon monoxide (CO), oxalic acid (C₂O₄H₂), formic acid (HCOOH), formaldehyde (CH₂O), and methanol (CH₃OH). However, the formation of other reduction products such as methane (CH₄), ethylene (CH₂CH₂), and ethanol (CH₃CH₂OH) is becoming feasible, particularly with copper-based electrocatalysts.

Scheme 1 outlines one of the plausible mechanisms for the catalytic reduction of CO₂ into HCO₂⁻ and CO, together with H⁺ into H₂, the most competitive reaction for CO₂RR in molecular catalytic systems. Upon the reduction of the transition metal ion, the reduced intermediate can undergo either protonation to form a metal hydride intermediate or directly activate CO₂. In the protonation pathway, upon the generation of a metal hydride, it can react either with a second proton to form H₂ or with CO₂ to produce formate. Conversely, the CO₂-activation pathway involves CO₂ activation to surpass protonation at the reduced metal center. CO is the specific product; however, in this case, the competition between both pathways is quite complex. For instance, reaching high negative potentials to activate CO₂ make the metal sites more Brønsted basic, which

favors both pathways, thus negatively affecting the overall selectivity and efficiency of the catalyst. Further, the reaction product, *i.e.*, CO, is often a better ligand than CO₂; consequently, enhancing the electron density around the metal center often leads to a more stable M-CO complex, which inhibits the catalyst turnover. Thus, it is clear that for optimal CO₂ reduction to CO, an in-depth comprehension of how CO₂, CO, and H⁺ interact with the reduced metal centers is crucial in catalyst design.²⁶⁸

In heterogeneous systems, it is generally accepted that CO₂RR involves several steps, including CO₂-adsorption, intermediate formation, production of reaction products, and desorption of the final products.²⁶⁹ Accordingly, to understand the CO₂RR mechanism for a particular catalytic system, *in situ* characterization techniques, together with theoretical/computational studies, are being widely used. For instance, to gain insights into the superior catalytic activity and excellent selectivity of Co-PMOF (cobalt-based polyoxometalate metal-loporphyrin organic frameworks), Wang *et al.* performed thorough DFT calculations. They suggested that CO₂ electrochemical reduction to CO includes firstly a proton-coupled electron transfer process to generate a carboxyl intermediate (*COOH), and eventually, for the formation of the *CO intermediate, a second charge transfer (one electron and one proton), followed by CO desorption for the final CO product (Fig. 12a). Based on the calculated free energy diagrams, the RDSs for CO₂RR on zinc polyoxometalate (Zn-POM) and Co-TCPP, independently, are the formation of adsorbed intermediates *COOH and *CO with relatively high free energies of $\Delta G_1 = 0.96$ eV and $\Delta G_2 = 0.53$ eV, respectively. However, when Zn-POM and Co-TCPP were assembled into one polymeric structure, the final compound of Co-PMOF possessed considerably reduced free energies, particularly the RDS of *COOH production ($\Delta G_1 = 0.34$ eV), which is consistent with the high activity and selectivity of this bimetallic MOF. Calculations indicated



Scheme 1 Generalized scheme for CO₂ activation using molecular catalysts (M = metal, L = ligand, and n = charge).²⁶⁸



Fig. 12 (a) Suggested reaction pathway for the CO₂RR on Co-PMOF. Adopted with permission.²⁷⁰ Copyright 2018, Nature Publishing Group. (b and c) Gibbs free energy diagram of the CO₂RR on M1O₄ units in the structure of PCM-O₈-M₁. Reproduced with permission.¹⁰³ Copyright 2020, Nature Publishing Group. (d) Gibbs free energy profile of the CO₂RR, (e) proposed mechanism on the BiN₄/C surface, (f) difference in the limiting potentials in the reduction of CO₂ and H₂ evolution. Reproduced with permission.²⁷¹ Copyright 2019, the American Chemical Society.

that the Co centers are the favorite sites for CO₂ coordination instead of POM, and they also demonstrated the synergistic electron modulation of POM and the porphyrin metal center. It also highlighted that upon the replacement of Co in the porphyrin center with Ni or Zn, the RDS remains the formation of *COOH; however, it has much higher free energies, making its formation more sluggish. In the case of Fe-PMOF, although the energy for the formation of *COOH and *CO decreased as compared to that of Co-PMOF, the desorption of CO becomes more challenging, which can be ascribed to the higher affinity of Fe for the CO ligand.²⁷⁰ Similarly, DFT calculations for a model system of cobalt phthalocyanine (CoPc), with a metal-N₄ coordination structure, showed that by compromising on the crucial reaction steps of *COOH production and *CO desorption, it improves the overall reaction thermodynamics, which is consistent with the experimental results, where it achieved an excellent FE of 99% for CO₂RR to CO with a mild potential of -0.8 V vs. RHE compared to other metal phthalocyanines (MPcs).²⁷² The *in situ* spectro-electrochemical characterization of cobalt-metallated [Al₂(OH)₂TCPPCo] MOF@FTO-electrode in a CO₂-saturated electrolyte revealed the formation of Co(I) species under the operating conditions with a Tafel slope of 165 mV per decade, suggesting that the RDS in this catalytic cycle may be either a CO₂ binding to a Co(I) porphyrin coupled with a one-electron reduction or a one-electron reduction of a Co(I)-CO₂ adduct. A fraction of Co(II) is reduced to Co(I) even at potentials more positive than -0.4 V vs. RHE, which is likely to participate in the catalytic reduction of CO₂ to CO.²⁷³

In an analogous structure, a 2D conjugated MOF (2D *c*-MOF) with metal-phthalocyanine as the linker (MN₄) and metal-bis(dihydroxy) complex (M1O₄) as the metal node (PcM-O₈-M₁), DFT calculations revealed that the formation of *COOH *via*

protonation is the rate-determining step. Based on the binding energies, it was found that the *COOH intermediate has a more robust interaction. In contrast, *H has a weaker interplay with the linkages (M1O₄ complexes) in comparison to that of the phthalocyanine macrocycles. Thus, it was proposed that CO₂ activation mainly happens at the M1O₄ sites, while the MN₄ complex serves as the active site for HER. Further, Gibbs free energy calculations demonstrated that the ZnO₄ complex ion of PcCu-O₈ has the lowest values for *COOH formation, and also the lowest overpotential compared to other M1O₄ structures in PcM-O₈-M₁ (Fig. 12b), which agreed with the experimental results. In addition, the overpotential for CO₂RR at M1O₄ was found to be affected by different MN₄ complexes in the Pc ligand. Exploring the energy profile for HER on MN₄ and M1O₄ moieties indicates that the CuN₄ moiety in PcCu-O₈-Zn has the lowest HER energy barrier and the fastest proton/electron transfer kinetics among the different metal centers (Fig. 12c), suggesting the synergistic effect between the CuN₄ and ZnO₄ moieties given that the CuN₄ complex facilitates the protonation of adsorbed *CO₂ on the ZnO₄ complexes, and thus accelerates the overall CO₂RR kinetics.²⁷⁴ Similarly, computational studies of CO₂RR on the surface of a bimetallic Ni-Fe-based 2D MOF suggested that CO₂ is activated on the surface of Ni, Fe, and H atom (from the ligand) with proton/electron pair transfer, allowing the intermediate (*COOH) to bind with the metal atoms *via* a carbon atom. Calculations indicated that Ni-ions are the preferable catalytic sites for CO₂RR with a low overpotential of 0.19 V vs. RHE, and they can stabilize *COOH more than the Fe-sites, resulting in a low activation barrier. Additionally, the interaction between *CO and Ni-site is weaker than *CO and Fe-site. Finally, the mechanism for the CO₂RR to CO over MOF Ni-Fe was proposed. It was proposed that after the

adsorption and attachment of CO₂ to the surface of the electrode, it captures an electron to form CO₂^{•-}, a transitional product, which is known to be the rate-determining step. Afterwards, the CO₂^{•-} intermediate will capture another electron for the adsorbed CO (CO_{ads}), which is then desorbed and released into the electrolyte.²⁷⁵

MOF-derived materials, particularly metal-N-C, metal-N₄ structures, and M-SACs, have also received considerable attention in CO₂RR, and interesting findings have been attained. However, the actual active sites and reaction mechanisms still need to be clarified due to the uncertainty about the exact atomic structure of the investigated materials. Although advanced characterization techniques such as X-ray absorption spectroscopy (XAS) can provide substantial information about the atomic structure of different materials, it is not easily available. Bismuth single atoms were obtained *via* the thermal decomposition of a bismuth-based metal-organic framework (Bi-MOF), denoted as Bi-N₄ sites on porous carbon networks, which had high intrinsic activity for CO₂R to CO with a high FE (FE_{CO} up to 97%) and high TOF of 5535 h⁻¹ at a low overpotential of 0.39 V *vs.* RHE. In the DFT calculations, BiN₄/C BiC₄ and Bi (110) were considered to understand the effect of the coordination environment on the free energy of the reaction intermediates. It was found that the formation of the COOH* intermediate *via* CO₂ activation is the RDS in all three materials because of the uphill energy barrier for the first proton-coupled electron-transfer step (Fig. 12d-f). BiN₄/C had a lower Gibbs free energy for the generation of the *COOH intermediate, matching its better performance and low onset potential. Further, BiN₄/C has a more positive $U_L(\text{CO}_2) - U_L(\text{H}_2)$ value (-0.02 V) than Bi(110) (-0.1 V) and BiC₄ (-0.2 V), implying its higher selectivity for CO₂ conversion to CO, where $U_L(\text{CO}_2) - U_L(\text{H}_2)$ refers to the difference between the limiting potentials for CO₂ reduction and H₂ evolution. It is noteworthy that previous studies suggested that the value of $U_L(\text{CO}_2) - U_L(\text{H}_2)$ reflects the selectivity of the CO₂RR, where a more positive value means a better selectivity for CO₂RR over HER.²⁴¹

5. Conclusions and outlooks

This review comprehensively explored the recent advancements in the design and application of MOFs and MOF-derived materials for electrochemical CO₂ reduction reactions (CO₂RR). The discussion highlighted the unique properties of MOFs, such as their porous structures, tunable active sites, and the ability to be converted into highly efficient electrocatalysts through pyrolysis and other treatments. Significant progress has been made in enhancing the stability, conductivity, and catalytic activity of these materials, making them promising candidates for CO₂RR.

Pristine MOFs have shown considerable potential in CO₂RR due to their well-defined active sites and the ability to modify their microenvironment, which are crucial for optimizing their catalytic activity and selectivity. MOFs containing transition metals such as Cu, Zn, Ni, Zr, Co, and Fe have demonstrated significant activity in CO₂RR. Copper-based MOFs are generally inclined towards the production of hydrocarbons (methane),

alcohols (ethanol and methanol), and oxalates. Alternatively, Zn-, Ni-, Co-, Zr-, and Fe-based MOFs generally exhibit high selectivity towards CO. However, the poor stability and electrical conductivity and lack of mesoporosity of these pristine MOFs remain a significant challenge, especially in aqueous environments.

Thus, MOF-derived materials present several distinct advantages over pristine MOFs in the context of CO₂RR. One of the most significant benefits is their enhanced stability, especially under electrochemical conditions. Although pristine MOFs often suffer from hydrolytic instability and poor electrical conductivity, MOF-derived materials, typically obtained through processes such as pyrolysis, exhibit improved durability and conductivity. These materials retain the advantageous porous structure of the parent MOFs, allowing for high surface areas and accessible active sites, but with the added benefit of increased conductivity due to the formation of conductive carbon frameworks. Additionally, the thermal treatment involved in the conversion of MOFs to MOF-derived materials generally leads to the incorporation of heteroatoms (*e.g.*, nitrogen, oxygen, and sulfur) in the carbon matrix, which can further enhance the catalytic activity and selectivity by modulating the electronic properties of the active sites.

MOF-derived materials exhibit a variety of catalytic behaviours depending on the type of transition metal and the structural modifications applied to the MOF. N-doped porous carbon materials derived from MOFs such as ZIF-8, Zn-MOF-74, and Co/Zn ZIF show high selectivity towards CO production, with their FE reaching up to 100% under the optimal conditions. Bismuth- and copper-derived materials typically favor the production of formate (HCOO⁻) and hydrocarbons (such as CH₄ and C₂H₂) as well as oxygenated products (methanol and ethanol), with efficiencies reaching up to 95% for formate in Bi-based catalysts and as high as 82.3% for C₂₊ products in Cu-derived catalysts. Nickel and iron-doped MOF-derived carbons also display strong selectivity towards CO, often exceeding 90% FE. Moreover, multi-metallic and single-atom catalysts (SACs) derived from MOFs further enhance the selectivity and efficiency, with Ni_{SA}-N-C achieving an FE of 98% for CO production, and Cu-Zn-N-C exhibiting a remarkable FE of 95.6% for CH₄ production. These results underline the versatility of MOF-derived materials in tailoring the product selectivity, where the choice of metal, doping, and structural modification directly influence the catalytic outcomes.

Mechanistically, the coordination environment around the metal centres, such as M-N₄ sites, plays a crucial role in determining the reaction pathways and product selectivity. The catalytic performance is often governed by the adsorption and activation of CO₂ on the metal sites, followed by proton-coupled electron transfer steps. The presence of dopants or additional heteroatoms (such as N and S) within MOF-derived materials further modulates the electronic environment of the active sites, enhancing their ability to stabilize the reaction intermediates and lower the energy barriers for the rate-limiting steps towards a particular product.

The stability and durability of MOF-based materials under electrochemical conditions, particularly in aqueous

environments, represent a significant challenge in CO₂RR applications. Pristine MOFs often undergo hydrolysis and structural degradation, leading to a decline in their catalytic activity over time, which hinders their practical application. Additionally, the poor electrical conductivity of many MOFs presents another obstacle, given that it limits efficient charge transfer during CO₂RR, resulting in substantial ohmic losses and reduced catalytic efficiency. Furthermore, the lack of mesoporosity in MOF materials is a limitation given that mesoporosity facilitates liquid mass transfer. Identifying and controlling the active sites within MOF-derived materials are also complex, especially in systems with multiple potential active sites, which complicates the determination of the specific sites responsible for catalysis. Furthermore, the scalability and cost of synthesizing MOFs and their derivatives pose challenges for their widespread industrial application, necessitating the development of more cost-effective and scalable synthesis methods.

Moving forward, enhancing the stability of MOF-based materials in aqueous and electrochemical environments is a critical focus for future research. This can involve designing MOFs with stronger metal–ligand bonds, incorporating hydrophobic ligands, or developing hybrid materials that combine the advantages of MOFs with more stable substances. To address their conductivity issue, efforts can focus on using conductive coordination nanosheets or 2D MOFs, integrating conductive polymers, carbon-based materials, or metallic nanoparticles into MOF structures. Additionally, using MOFs as precursors for synthesizing metal or metal-heteroatom-doped, highly conductive carbonaceous materials or single-atom catalysts (SACs) can be a promising approach to further expand the research in this direction. Advanced *in situ* and *operando* characterization techniques will be essential in better understanding the active sites and mechanisms involved in CO₂RR, helping to guide the rational design of more effective catalysts. Finally, efforts to bridge the gap between laboratory research and industrial application should prioritize the development of catalysts that not only offer high selectivity and efficiency but also demonstrate robustness and scalability in real devices.

Data availability

No primary research results, software or code has been included and no new data were generated or analysed as part of this review.

Conflicts of interest

The authors declare no conflict of interest.

Acknowledgements

D. P. D. thanks the Francqui Foundation for the Francqui Research Professor chair. H. A. Y. and M. A. A acknowledge the support from His Majesty Trust Fund (HMTF), Oman (Project ID: SR/DVC/NRC/24/01).

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