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## First-principles study of stability and electronic properties of B2 X–Ru alloys for high-temperature structural applications

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We use first-principles density functional theory calculations to study the properties of X–Ru alloys (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, and Zn) in the B2 crystallographic phase for high-temperature structural applications. Specifically, we study their structural, mechanical, phonon and electronic properties and assess their applicability in high-temperature environments. All the X–Ru alloys show good mechanical stability with Sc–Ru, Ti–Ru, V–Ru, and Mn–Ru being highly ductile and relatively hard. Furthermore, these specific alloys have negative heat of formation, indicating that they are thermodynamically stable, and hence making experimental synthesis plausible. Phonon dispersion analysis of these alloys also shows dynamic stability. Their band structures and density of states reveal a metallic nature with dominant covalent bonds. These results make Sc–Ru, Ti–Ru, V–Ru, and Mn–Ru alloys suitable candidates for next-generation high-temperature structural applications.

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### 1. Introduction

There have been intense research efforts in the exploration and advancement of high-temperature intermetallic materials over the past fifteen years,<sup>1</sup> necessitated by the increasing temperature requirements for components in advanced aerospace and nuclear systems. At present, the dominant materials utilized in high-temperature structural applications are based on nickel, primarily due to their outstanding high-temperature, physical, and mechanical properties.<sup>2,3</sup> However, advancement in the utilization of NBSAs is restricted in next-generation applications, owing to the relatively low melting point of nickel (1543 °C). Therefore, there is a need to search for alternative materials to address the temperature and materials limitations of NBSAs. In this context, various metallic systems, including nitrides, refractory metals (RMs), and the platinum group of metals (PGMs), have been suggested as feasible alternatives.

Refractory metals (RM) such as molybdenum, niobium, tantalum, and tungsten face significant challenges with oxidation when exposed to air at elevated temperatures (around 500 °C).<sup>4</sup> Moreover, the strength-to-weight ratio of titanium alloys tends to decline with temperature increase, while the practical applications of magnesium alloys at high temperatures are hindered by their limited mechanical properties,

including inadequate strength, susceptibility to internal fatigue, and poor resistance to creep.<sup>5</sup> Recent studies have explored intermetallic alloys of magnesium with elements like lanthanum, neodymium, and samarium across various crystallographic phases such as D0c, A15, and L1<sub>2</sub>, employing *ab initio* density functional theory calculations.<sup>6,7</sup> Notably, data on the heat of formation suggest thermodynamic stability across all these phases. Furthermore, these alloys exhibit mechanical stability, albeit with exceptions in the L1<sub>2</sub> and A15 phases.

The utilization of platinum group metals (PGMs) like platinum, ruthenium, osmium, rhodium, palladium, and iridium has also been explored for high-temperature structural applications.<sup>6–9</sup> Although their chemical characteristics are akin to those of nickel-based super-alloys (NBSAs),<sup>10</sup> certain PGMs possess inherent brittleness and encounter obstacles associated with weight and cost. Previously, Raub *et al.*<sup>11</sup> and Greenfield *et al.*<sup>12</sup> confirmed the presence of three intermetallic compounds—Cr<sub>4</sub>Ru, Cr<sub>3</sub>Ru, and Cr<sub>2</sub>Ru (σ phase)—in the Cr–Ru binary phase diagram,<sup>13</sup> as well as the terminal solution phases of BCC (Cr) and HCP (Ru), using metallography, X-ray diffraction (XRD), and microhardness assessment techniques. Notably, Nishihara *et al.*<sup>13</sup> experimentally synthesized an A15 Cr<sub>3</sub>Ru alloy using the arc-melting technique through the annealing of the alloy at 800 °C and consequently, a lot of research efforts have been focused on Ru-based alloys.

Tibane *et al.*<sup>14</sup> explored the phase stability of Cr<sub>3</sub>A and A<sub>3</sub>Cr (A = Pt, Ru) across different crystallographic phases, including D0c, D0c' tP16, A15, B2, and L1<sub>2</sub>. Their findings revealed that PtCr<sub>3</sub> in the L1<sub>2</sub> phase has the most stable configuration. Although other structures were deemed unstable in this study,

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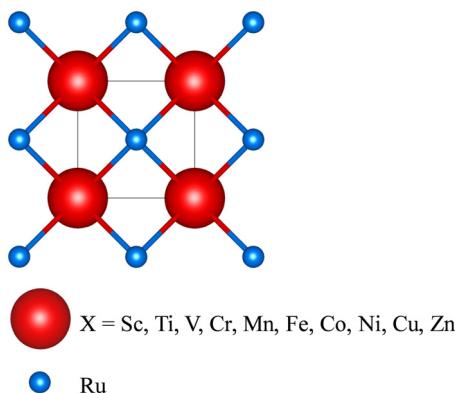


Fig. 1 Schematic 3D diagram of the X–Ru primitive cell in the B2 CsCl phase. The red and blue spheres represent X and Ru atoms. This structure is modelled using VESTA software.<sup>39</sup>

there is a possibility of stabilization through doping. This finding has led to numerous research efforts being directed towards the examination of Ru-based intermetallic alloys,<sup>14–17</sup> particularly incorporating transition metal atoms. Utilization of transition metals is motivated by their ability to form alloys with relatively higher melting points and low densities<sup>18</sup> compared to main group metals.<sup>19</sup> Furthermore, these elements are known to improve thermodynamic stability<sup>16</sup> and increase room-temperature ductility in various materials.<sup>20</sup> Recently, we studied<sup>16</sup> A15 Cr<sub>3</sub>Ru and Ru<sub>3</sub>Cr alloys doped with 3d and 4d transition metals (Mn, Mo, Pt, Pd, Fe, Co, Re and Zr) using first-principles density functional theory, in which it was established that doping leads to thermodynamic stability. Furthermore, we investigated A15 X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn),<sup>21</sup> and it was found that most of these alloys have favorable heats of formation, which may lead to their experimental realization, amongst other attractive mechanical properties.

While the Ru-based transition metal alloys can possibly crystallize in various crystallographic phases, including D0<sub>3</sub>, tP16, A15, B2, and L1<sub>2</sub>, only their properties in A15,<sup>16,17,21</sup> D0c<sup>22</sup> and tP16<sup>23,24</sup> have been explored so far. Therefore, there is a need to understand their behavior across all known stable phases to discover novel materials for high-temperature structural applications.

In this study, we report on the properties of B2 X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) alloys. Although data on these material systems in the B2 phase is limited in the literature, previous studies have shown that the two-phase BCC + B2 microstructure possesses microstructural similarities to  $\gamma$ – $\gamma'$  Ni-based super-alloys.<sup>25–33</sup> Moreover, a comprehensive investigation by Chauhan *et al.*<sup>34</sup> into the properties of nitrides of transition metals (TMs) belonging to the 4B group (TiN, ZrN, and HfN) in both the initial NaCl-B1 and the high-pressure CsCl-B2 phases indicates that these materials maintain mechanical stability in both the B1 and B2 phases under standard conditions and elevated pressures. In the current study, we specifically study the thermodynamic, mechanical and dynamical stabilities as well as the electronic properties of B2 X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) alloys under zero-pressure conditions. Our findings indicate that Sc–Ru, Ti–Ru, V–Ru, and Mn–Ru are both thermodynamically and dynamically stable with interesting structural, mechanical, and electronic properties, which makes them suitable materials for high-temperature structural applications such as in the aerospace and engineering industries.

## 2. Computational details

First-principles density functional theory (DFT)<sup>35</sup> was used to analyze the stability and electronic properties of binary X–Ru compounds in the B2 phase (Fig. 1) using the Cambridge serial total energy package (CASTEP) code.<sup>36</sup> The Perdew–Burke–Ernzerhof (PBE)<sup>37</sup> generalized gradient approximation incorporating the Hubbard parameter “U” (GGA+U were  $U = 2.5$  eV) was used to represent the electronic exchange functional. The core and valence interactions were represented by the ultra-soft pseudopotentials,<sup>38</sup> with a plane wave cut-off energy of 800 eV.

The properties of the X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) alloys were modelled from the respective unit cells (Fig. 1), with the Monkhorst–Pack<sup>40</sup>  $k$ -point sampling of  $15 \times 15 \times 15$ . To ensure the accuracy of the results, the convergence criteria on energy, force, atomic displacement, and stress of  $5.0 \times 10^{-6}$  eV per atom, 0.01 eV Å<sup>−1</sup>, 0.0005 Å, and 0.02 GPa were utilized, respectively. Similarly, to ensure an accurate representation of the

Table 1 Calculated equilibrium lattice constants  $a$ , equilibrium volume  $V_0$ , bond lengths, heats of formation and magnetic moments ( $\mu_B$  per atom) of X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) in B2-phase at zero pressure and zero kelvin. The computed lattice parameter in the Cr–Ru structure agrees with the earlier theoretical study and, thus, demonstrates the validity of our computational models

X–Ru	$a$ (Å)	$V_0$ (Å <sup>3</sup> )	Bond-length X–Ru (Å)	$\Delta H_f$ (eV per atom)	Magnetic moments ( $\mu_B$ per atom)
Sc	3.23	33.92	2.80	−0.53	0.00
Ti	3.08	29.43	2.67	−0.77	0.01
V	3.05	28.40	2.64	−0.43	0.58
Cr	3.09 2.99 <sup>23</sup>	29.56	2.68	0.194 0.187 <sup>23</sup> 0.13 [ <a href="https://www.materialproject.org">https://www.materialproject.org</a> ]	1.30
Mn	3.08	29.13	2.67	−1.12	1.74
Fe	2.99	26.75	2.59	0.10	2.02
Co	3.01	27.19	2.60	0.21	2.05
Ni	2.91	24.66	2.52	0.84	0.00
Cu	2.98	26.49	2.58	0.51	0.79
Zn	3.01	27.31	2.61	0.03	0.56



magnetic properties of these systems, the smearing width was adjusted to 0.001 eV.

### 3. Results and discussion

#### 3.1 Structural properties and thermodynamic stability

The B2 phase is an ordered bcc structure composed of two simple cubic interpenetrating sublattices (Fig. 1), and can be represented stoichiometrically by 50:50 atomic distributions. According to Fig. 1, the Ru atoms occupy bcc sites with coordinates 3f (0.5, 0.5, 0.5), while the X atoms occupy corner-site 3g with fractional coordinates (0, 0, 0).

Table 1 illustrates the lattice constants, equilibrium volume, bond length, heat of formation and magnetic moments of X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, and Zn) computed at zero pressure, while Fig. 2 summarizes the trends in the lattice parameters, bond length (X–Ru) and magnetic moments across

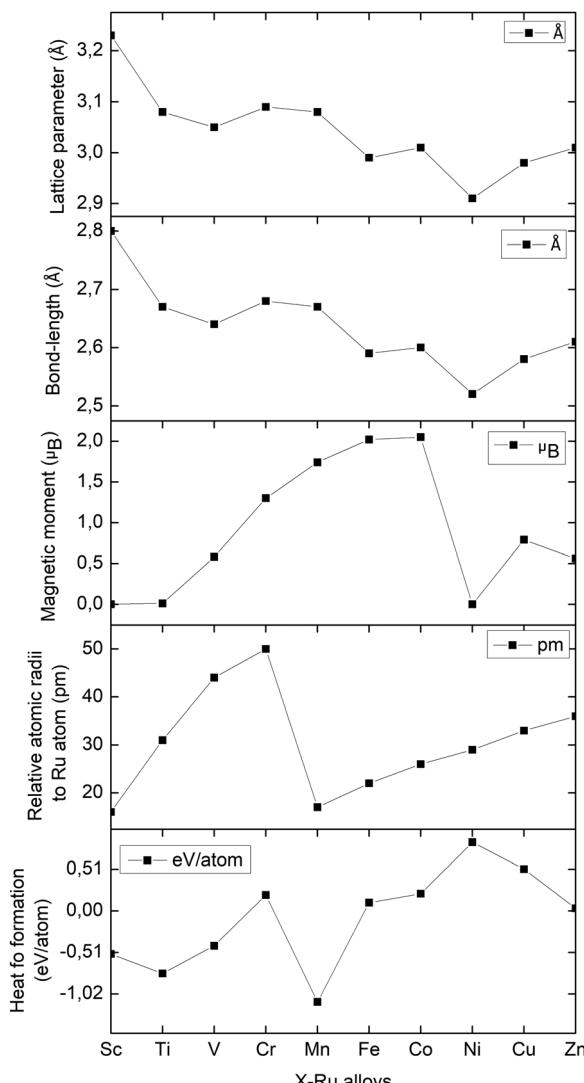


Fig. 2 The lattice parameters (Å), bond lengths (Å), magnetic moments ( $\mu_B$ ), relative atomic radii (pm), and heats of formation (eV per atom) of the X–Ru alloys in the B2-phase.

the 3d-transition metal (X) series. It is noted that the lattice constants of the stable Sc–Ru, Ti–Ru and V–Ru alloys are inversely related to the magnetic moment. On the other hand, there is a direct relationship between the lattice parameters and bond length across the series. Additionally, in late 3d-element alloys (Fe–Ru, Co–Ru, Ni–Ru, and Cu–Ru), the magnetic moment increases proportionally with increasing lattice parameters and bond lengths. This can be attributed to the crystal strain associated with the atomic radii of the 3d-elements relative to that of Ru and the nature of the 3d-orbitals.

The heat of formation ( $\Delta H_f$ ) represents the energy required for the formation or breaking of chemical bonds and serves as a measure to assess the potential stability of an alloy. The heat of formation is expressed as in eqn (1):

$$\Delta H_f = \left[ \frac{E(A_xB_y) - [xE(A) + yE(B)]}{x + y} \right] \quad (1)$$

where  $E(A_xB_y)$ ,  $E(A)$ , and  $E(B)$  are the computed equilibrium total energies of the alloy system  $AB$  and individual elemental species  $A$  and  $B$ , with atomic concentrations  $x$  and  $y$ . A positive heat of formation indicates thermodynamic stability, whereas a negative heat of formation implies thermodynamic instability. We observe that the heat of formation for X–Ru (X = Sc, Ti, V and Mn) alloys is negative, indicating that they are thermodynamically stable and, hence, can readily be achieved experimentally through an equilibrium process. Importantly, we observe that the calculated heat of formation is closely related to the atomic radii of the 3d-elements relative to that of ruthenium, where a small relative atomic radius implies a lower heat of formation and *vice versa*. This observation can be attributed to the crystal strain associated with the increasing or decreasing atomic radii.

#### 3.2 Mechanical properties

The mechanical behavior of a solid is determined by its elastic properties. In this study, we specifically use independent elastic constants  $C_{ij}$  to describe the mechanical resistance in X–Ru alloys when external stresses are applied. The calculated elastic constants are then used to analyze the mechanical properties of the alloys in terms of the bulk modulus, shear modulus, Young's modulus, bulk to shear ratio, Poisson's ratio, Vickers hardness, anisotropic factors and melting temperatures. These parameters are crucial for evaluating materials for use in high-temperature structural applications.

**3.2.1 Elastic constants.** Accurate elasticity calculations are vital for understanding solid mechanics. The cubic ( $C_{ij} = 3$ ), tetragonal ( $C_{ij} = 6$ ), orthorhombic ( $C_{ij} = 9$ ), and monoclinic ( $C_{ij} = 13$ ) crystals have a specific number of independent elastic constants. For instance, in cubic systems, subjecting them to two types of strains, such as  $\varepsilon_1$  and  $\varepsilon_4$ , leads to stresses related to three elastic coefficients, offering an efficient approach to determine elastic constants. This method was successfully used to investigate elastic properties across different materials, including metallic systems.<sup>41,42</sup>

It is commonly known that cubic structures have three independent elastic constants, respectively, because of their



**Table 2** Calculated elastic constants, MS (mechanical stability), S (stable), bulk, shear and Young's modulus (in GPa). In addition, the ratio of the bulk to shear ( $B_H/G_H$ ), Klein parameter, Poisson's ratio, Vickers hardness, melting temperature and universal anisotropy index of X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) at zero pressure and zero kelvin

X–Ru	$C_{11}$	$C_{12}$	$C_{44}$	MS	$\zeta$	$B$ (GPa)	$G$ (GPa)	$E$ (GPa)	$B_H/G_H$	$\nu$	$H_V$	$T_m$ (K)	$A^U$
Sc	215.75	88.79	52.87	S	0.55	131.11	56.89	149.10	2.30	0.31	6.22	1828.08	0.04
Ti	407.17	111.58	94.80	S	0.42	210.11	113.34	288.19	1.85	0.27	12.99	2959.37	0.24
V	263.18	118.91	103.38	S	0.58	167.00	89.50	227.80	1.87	0.27	10.91	2108.40	0.16
Cr	139.02	127.84	105.09	S	0.95	131.57	39.12	106.78	3.36	0.36	3.10	1374.61	20.2
Mn	213.27	127.04	128.38	S	0.70	155.79	82.98	211.40	1.88	0.27	10.26	1813.43	1.58
Fe	298.43	152.60	93.07	S	0.63	201.21	84.41	222.15	2.38	0.32	7.92	2316.72	0.07
Co	238.14	170.32	123.69	S	0.80	192.93	73.92	196.66	2.61	0.33	6.50	1960.41	2.3
Ni	228.02	286.46	194.17	S	1.16	266.98	5.24	15.61	50.95	0.49	0.034	1900.60	-10.6
Cu	173.16	197.49	105.83	S	1.10	189.38	10.94	32.20	17.31	0.47	0.20	1576.38	-13.0
Zn	216.06	171.43	109.60	S	0.86	186.31	58.71	159.39	3.17	0.36	4.42	1829.91	3.74

symmetry ( $C_{11}$ ,  $C_{12}$  and  $C_{44}$ ). The Born–Huang conditions, which must be met for cubic compounds to be mechanically stable, include the following requirements,<sup>43,44</sup> as shown in eqn (2)

$$C_{44} > 0; C_{11} > C_{12}; C_{11} + 2C_{12} > 0 \quad (2)$$

A cubic crystal has three independent elastic constants,  $C_{11}$ ,  $C_{12}$  and  $C_{44}$ , which are attributed to the symmetry of the crystals. Table 2 lists the calculated elastic constants of the transition metal X–Ru alloys. It should be noted that all transition metal X–Ru alloys satisfy the mechanical stability criteria of eqn (2).

The stability of an alloy can be described by the Klein parameter  $\zeta$  under bond stretching and bond bending. The Klein parameter was calculated using eqn (3):

$$\zeta = \left( \frac{8C_{12} + C_{11}}{2C_{12} + 7C_{11}} \right) \quad (3)$$

The range of values for the Klein parameter  $\zeta$  is between 0 and 1. Also, the lower and upper limits of  $\zeta = 0$  and  $\zeta = 1$  indicate the contributions of bond bending and bond stretching. As a result, when  $\zeta$  is close to 0, bond stretching predominates under stress, and when  $\zeta$  is close to 1, bond bending predominates. The Klein parameter ( $\zeta$ ) for B2 X–Ru alloys ranges from 0.42 to 1.16. It is clear that bond bending dominates the mechanical strength in all X–Ru alloys because their  $\zeta$  values are close to or equal to one.

**3.2.2 Bulk, shear and Young's moduli.** The bulk modulus ( $B$ ), shear modulus ( $G$ ), Young's modulus ( $E$ ), Poisson's ratio ( $\nu$ ) and hardness ( $H$ ) of the cubic compounds were estimated from the  $C_{ij}$  data using the Voigt–Reuss–Hill (VRH) technique<sup>45–48</sup> and the following equations:

$$B_H = \left( \frac{C_{11} + 2C_{12}}{3} \right) \quad (4)$$

$$G_H = \left( \frac{G_V + G_R}{2} \right) \quad (5)$$

where

$$G_V = \frac{C_{11} - C_{12} + 3C_{44}}{5} \text{ and } G_R = \frac{5(C_{11} - C_{12})C_{44}}{4(C_{44} + 3(C_{11} - C_{12}))} \quad (6)$$

$$E_H = \left( \frac{9B_H G_H}{3B_H + G_H} \right) \quad (7)$$

$$\nu = \left( \frac{3B_H + 2G_H}{2(3B_H + G_H)} \right) \quad (8)$$

$$H_V = 0.92K^{1.137}G^{0.708} \quad (9)$$

and

$$H_V = 2(K^2G)^{0.585} - 3 \quad (10)$$

If  $S_{ij}$  are elastic compliances,  $S = C^{-1}$  can be used to invert the elastic constant matrix and to calculate  $S_{ij}$  values.  $H_V$  (where  $K = G_H/B_H$ ) is used by Tian *et al.* (eqn (9))<sup>49</sup> and Chen *et al.* (eqn (10))<sup>50</sup> to describe the Vickers hardness. The fact that Tian's model is more precise and comparable to experimental and theoretical data is also underlined. However, when ionic compounds like KI and KCl are present and provide negative hardness values, Chen's model is inappropriate.<sup>51</sup> Therefore, in this paper, we use Tian's equation (10)<sup>49</sup> to calculate the hardness of the transition metal X–Ru alloys. Furthermore, while the Vickers hardness procedure is used frequently for testing metallic systems and other hard materials, we note that its primary design targets softer materials like plastics and assesses their resistance to deformation under constant stress. However, it was found to be reliable in predicting the hardness of various metallic systems with sufficient accuracy compared to experimental data,<sup>52,53</sup> such as that considered in the current study.

To better understand the mechanical characteristics of transition metal X–Ru alloys, it is necessary to investigate the polycrystalline elastic moduli, namely the shear modulus  $G$ , bulk modulus  $B$ , and Young's modulus  $E$  mentioned in Section 2. Table 2 presents the computed values for the bulk-to-shear modulus ratio ( $G_H/B_H$ ), Poisson's ratio ( $\nu$ ), Young's modulus ( $E$ ), Vickers hardness ( $H_V$ ), and shear modulus  $B$  (GPa) for X–Ru compounds. Among all other transition metal alloys, Ni–Ru exhibits the highest bulk modulus  $B_H$  at 266.98 GPa. As the bulk modulus reflects the resistance to volume change,<sup>54</sup> Ni–Ru also demonstrates the greatest resistance to volume change.



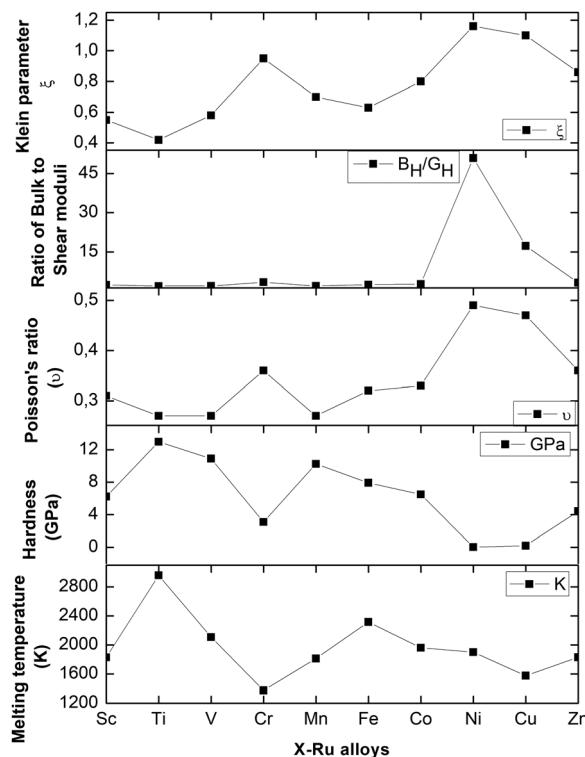


Fig. 3 The Klein parameter ( $\xi$ ), ratio of bulk to shear moduli, Poisson's ratio ( $\nu$ ), hardness (GPa), and melting temperature (K) of the X-Ru alloys in the B2-phase.

Conversely, in Table 2, it is observed that Ni–Ru has a lower  $G_H$  at 5.24 GPa, while Ti–Ru possesses a higher shear modulus  $G_H$  at 113.34 GPa.

The concepts of the shear modulus and a material's resistance to plastic deformation are closely interrelated.<sup>55</sup> When there is greater resistance to reversible deformation under

shear stress, the shear modulus is higher. Consequently, both Ti–Ru and Ni–Ru compounds exhibit heightened resistance to plastic deformation compared to other compounds, both strong and weak. The stiffness of a solid is quantified by its Young's modulus ( $E_H$ ),<sup>56</sup> and, as per our findings in Table 2, Ti–Ru stands out as the stiffest material with the highest value at 288.19 GPa.

To characterize the mechanical properties of the X–Ru materials, we employed Pugh's ratio ( $k = B_H/G_H$ )<sup>57</sup> and Poisson's ratio ( $\nu$ ),<sup>58</sup> which are crucial factors in determining a material's ductility. Ductile properties are exhibited when a material has  $k > 1.75$  and  $(\nu) > 0.25$ ; otherwise, it behaves in a brittle manner. Notably, all X–Ru alloys demonstrate ductile properties, as indicated in Table 2, making them suitable for high-temperature applications. The assessment of elastic constants provides insights into various macroscopic characteristics of materials, including hardness, which is a crucial factor in determining a material's suitability for coating. Table 2 lists the calculated hardness values for the X–Ru transition metal alloys. Remarkably, Ti–Ru, V–Ru, and Mn–Ru exhibit the highest Vickers hardness values of 12.99 GPa, 10.91 GPa, and 10.26 GPa, respectively. These values are comparable to borides, such as MoAlB (12.71 GPa).<sup>59</sup>

**3.2.3 Melting temperatures.** To determine the suitability of X–Ru alloys for high-temperature structural applications, we also considered their melting temperature ( $T_m$ ) in the B2 phase estimated from the calculated elastic constants.<sup>60–63</sup> For these cubic alloys, we computed the melting temperatures using eqn (12):

$$T_m = 553 \text{ K} + \left( \frac{591 \text{ K}}{\text{Mbar}} \right) \times C_{11}(\text{Mbar}) \pm 300 \text{ K} \quad (12)$$

The calculated melting temperatures are listed in Table 2. Notably, it was observed that the melting temperatures for all

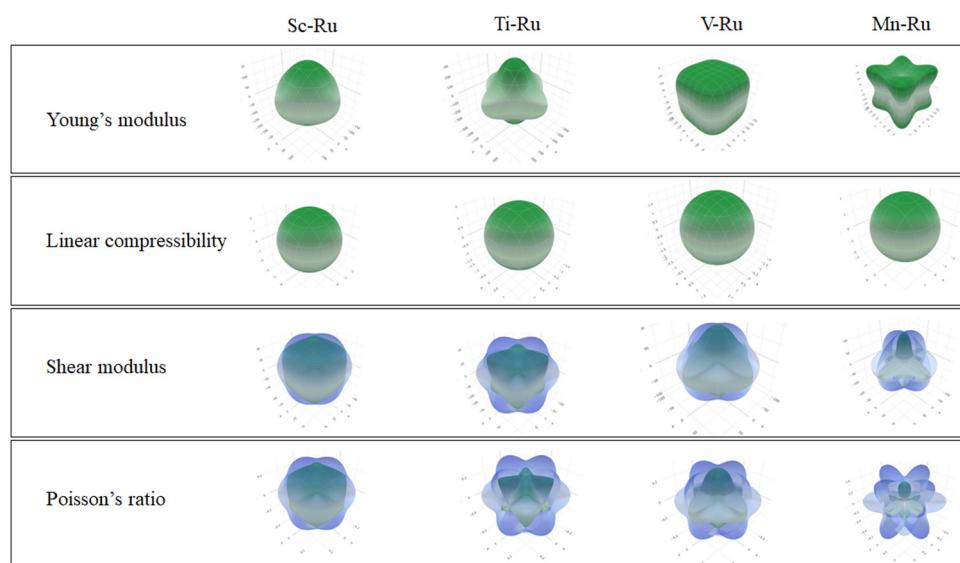


Fig. 4 The direction-dependent Young's modulus, shear modulus and Poisson's ratio for X–Ru ( $X = \text{Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn}$ ) in the B2-phase.



**Table 3** The calculated direction-dependent Young's modulus, linear compressibility, shear modulus and Poisson's ratio within the GGA-PBE scheme for X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) alloys in the B2–CsCl phase

Sc–Ru	Young's modulus		Linear compressibility		Shear modulus		Poisson's ratio	
	$E_{\min}$	$E_{\max}$	$\beta_{\min}$	$\beta_{\max}$	$G_{\min}$	$G_{\max}$	$U_{\min}$	$U_{\max}$
$A^U$	139.82	163.98	2.54	2.54	52.87	63.48	0.26	0.37
	1.173		1.000		1.201		1.4446	
Young's modulus		Linear compressibility		Shear modulus		Poisson's ratio		
Ti–Ru	$E_{\min}$	$E_{\max}$	$\beta_{\min}$	$\beta_{\max}$	$G_{\min}$	$G_{\max}$	$U_{\min}$	$U_{\max}$
	247.22	359.17	1.59	1.59	94.80	147.79	0.16	0.41
$A^U$	1.453		1.000		1.559		2.5788	
Young's modulus		Linear compressibility		Shear modulus		Poisson's ratio		
V–Ru	$E_{\min}$	$E_{\max}$	$\beta_{\min}$	$\beta_{\max}$	$G_{\min}$	$G_{\max}$	$U_{\min}$	$U_{\max}$
	189.17	257.09	1.996	1.996	72.12	103.38	0.14	0.39
$A^U$	1.359		1.000		1.433		2.7525	
Young's modulus		Linear compressibility		Shear modulus		Poisson's ratio		
Mn–Ru	$E_{\min}$	$E_{\max}$	$\beta_{\min}$	$\beta_{\max}$	$G_{\min}$	$G_{\max}$	$U_{\min}$	$U_{\max}$
	118.42	302.14	2.14	2.14	43.12	128.38	−0.15	0.69
$A^U$	2.551		1.000		2.978		Infinite	

X–Ru alloys surpassed that of the commonly used Ni<sub>3</sub>Al (1691 K),<sup>9</sup> except for Cr–Ru and Cu–Ru. This indicates that these alloys, characterized by higher melting temperatures, are potential candidates for applications in high-temperature structural environments, particularly in the hot-section components of turbine engines. The relationship between the melting temperature, Klein parameter, ratio of bulk to shear, Poisson's ratio, and hardness is summarized in Fig. 3.

**3.2.4 Elastic anisotropy.** Elastic anisotropy ( $A^U$ ) was assessed to characterize micro-cracks of the cubic X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, and Zn) alloys in the B2 phase.<sup>64</sup> The anisotropy factor is calculated using eqn (13):

$$A^U = \frac{2C_{44}}{C_{11} - C_{12}} \quad (13)$$

Isotropic materials exhibit an anisotropic factor of  $A^U = 1$ , while any value greater or less than one indicates anisotropy. Table 2 lists the calculated universal anisotropies for the X–Ru alloys. The anisotropy index for all alloys falls within the range of −13.0 to 20.2. It is evident that the anisotropic factor for all X–Ru alloys is consistently greater or less than one, signifying the alloys' inherent anisotropy.

In Fig. 4, we present the direction-dependent Young's modulus, linear compressibility, shear modulus, and Poisson's ratio in three dimensions using ELATE software.<sup>65</sup> The minimum and maximum values for each parameter are indicated by green and blue colors, respectively. An isotropic material has a spherical shape, and any deviation from this shape signifies anisotropy. Linear compressibility tends to be isotropic, whereas Young's modulus, shear modulus and Poisson's ratio exhibit anisotropic characteristics. This observation is in agreement with the anisotropic values presented in Table 3. Moreover, the predicted maximum and minimum values are presented in Table 3.

### 3.3 Phonon dispersion curves

The phonon dispersion spectrum (PDS) and phonon density of states (PDOS) have an impact on a variety of dynamical properties of materials, either directly or indirectly.<sup>66</sup> A phonon algorithm has been used in conjunction with the finite displacement approach for phonon calculations.<sup>67–70</sup> This approach is crucial for treating each X–Ru unit cell as a single supercell that is 4.0 in cut-off radius and 4 times larger than the present cell. Furthermore, a separation of 0.04 per Å was established for each component.

As a technique for measuring the dynamic lattice stability and instability, phase transition and vibrational contributions to heat conduction, thermal expansion, Helmholtz free energy, and heat capacity in materials, the PDOS has gained prominence.<sup>71</sup> Additionally, the phonon properties are directly connected to the PDOS through the electron–phonon interactions. The optical phonons of a material regulate several optical properties. The phonon dispersion curves of the X–Ru (X = Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn) alloys are shown along the highest-symmetry points of the Brillouin zone (BZ), as illustrated in Fig. 5. The phonon dispersion curves are used to study the dynamic stability of X–Ru alloys in the B2-phase. Any compound with positive phonon frequencies across the whole BZ is dynamically stable, whereas negative phonon frequencies indicate dynamic instability. B2 X–Ru (X = Sc, Ti, V, Mn, Fe, and Co) alloys do not have negative phonon frequencies and are thus dynamically stable, whereas Cu–Ru, Zn–Ru, Cr–Ru, and Ni–Ru alloys are dynamically unstable. This instability arises from phonon softening around the transverse acoustic branch at M points, resulting in negative phonon energies. It is worth noting that this phenomenon (phonon softening) is more pronounced in the Ni–Ru and Cr–Ru alloys. This observation aligns with previous theoretical data on materials in the B2 phase.<sup>72</sup>



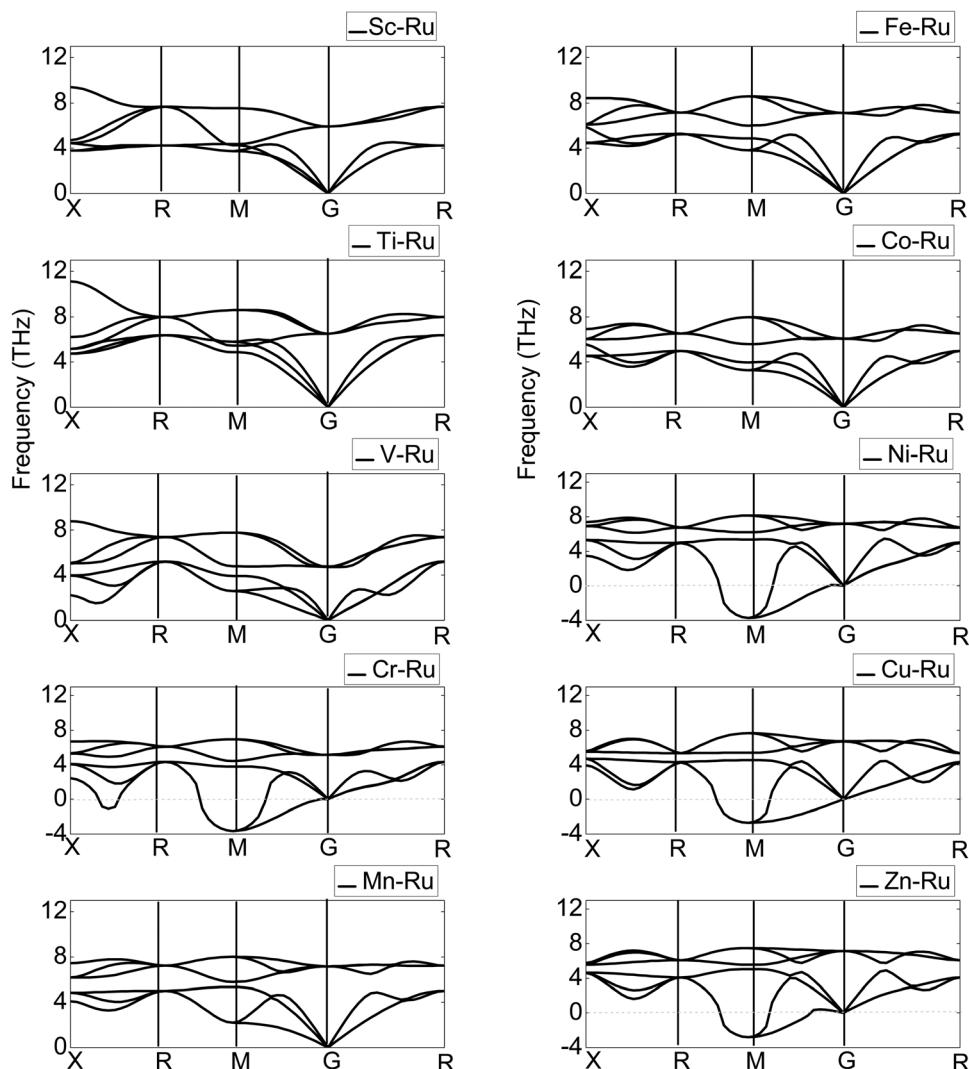


Fig. 5 Calculated phonon dispersion curves of X-Ru alloys in the B2 phase.

### 3.4 Electronic and magnetic properties

To understand the bonding characteristics of X-Ru ( $X = \text{Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, and Zn}$ ) in the B2-phase, we investigated their electronic and magnetic properties. Table 1 presents the magnetic moments of the B2 X-Ru alloys. Notably, Co-Ru ( $2.05\mu_B$ ), Fe-Ru ( $2.02\mu_B$ ), Mn-Ru ( $1.74\mu_B$ ) and Cr-Ru ( $1.30$ ) exhibit the highest magnetic moments. Additionally, as depicted in Fig. 6 and 7, the up- and down-spin states in Sc-Ru, Ti-Ru, and Ni-Ru are symmetric, leading to the cancellation of magnetic moments. This symmetry between the up- and down-spin states cancels the magnetic moments associated with electron spin, providing justification for the calculated zero or negligible magnetic moments in these alloys (Table 1). Conversely, alloys involving X-Ru ( $X = \text{V, Cr, Mn, Fe, Co, Cu, and Zn}$ ) exhibit asymmetric spin-up and -down PDOS resulting in non-zero magnetic moments.

The electronic properties play an important role in elucidating and establishing connections between a material's structural

stability and magnetic moments.<sup>73</sup> In Fig. 6–8 shows the band structures, total density of states (TDOS), and partial density of states (PDOS) for X-Ru ( $X = \text{Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, and Zn}$ ) in the B2-phase. Notably, an electronic overlap between the valence and conduction bands around the Fermi energy level of X-Ru was observed, indicating the metallic behavior of these alloys. These observations align with conclusions drawn from previous theoretical studies.<sup>74–76</sup>

The total density of states (TDOS) analysis for the X-Ru ( $X = \text{Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, and Zn}$ ) alloys in the B2-phase reveals metallic conductivity, evident from the pronounced electronic overlap between the valence and conduction regions (Fig. 6 and 7). In addition, there is significant hybridization between the X-3d orbital and Ru-4d-orbital (with the s and p-orbitals from each case making a minimal contribution), indicating metallic bonding. To further understand the individual atomic contributions to the TDOS, we computed the partial density of states (PDOS) for the B2 X-Ru alloys. Notably, the X-3d states significantly contribute to the TDOS around the Fermi energy level

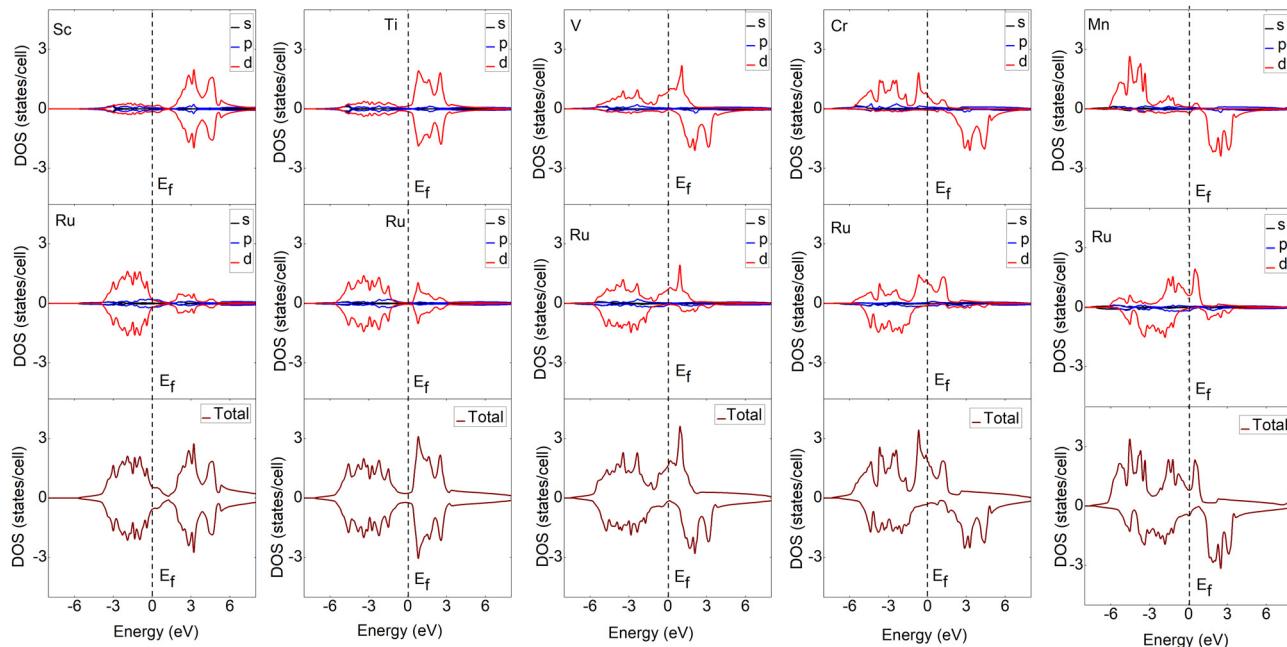


Fig. 6 Calculated partial and total density of states (DOS) of the X–Ru (X = Sc, Ti, V, Cr and Mn) transition metal alloys. The Fermi energy for an individual structure is represented by a dotted line at zero eV. For ease of comparison, the vertical scales were the same in all cases. The spin-up and -down states represent major and minor states, respectively.

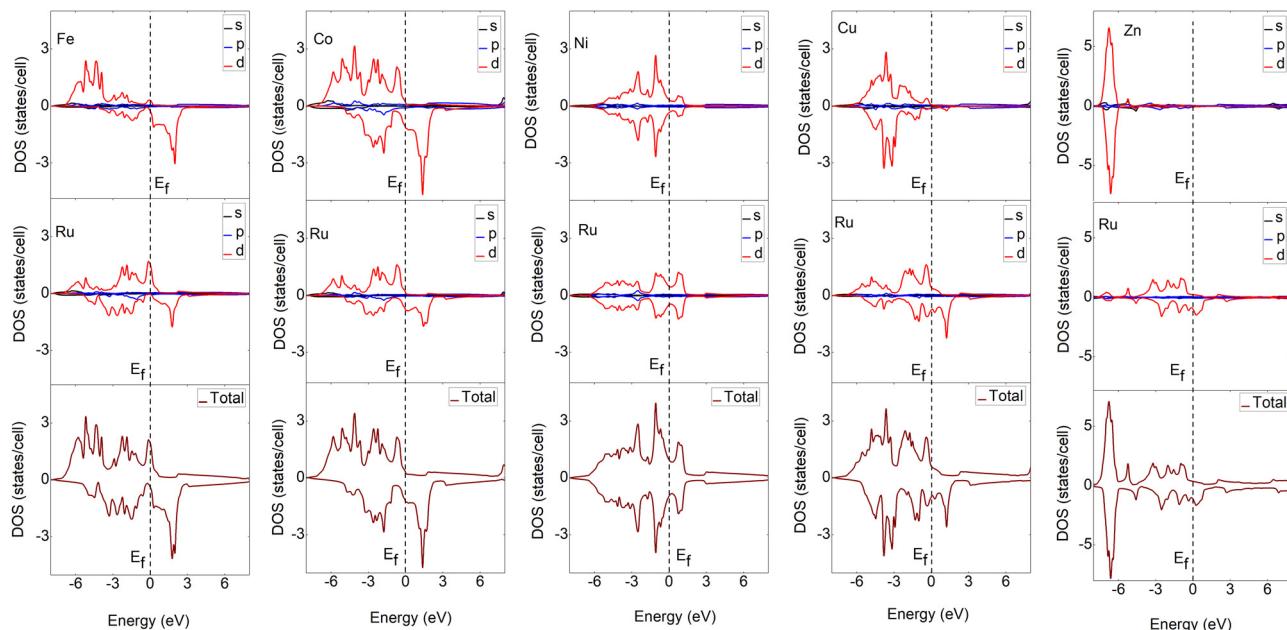


Fig. 7 Calculated partial and total density of states (DOS) of X–Ru (X = Fe, Co, Ni and Cu) transition metal alloys. The Fermi energy for an individual structure is represented by a dotted line at zero eV. For ease of comparison, the vertical scales were the same in all cases except for the Zn–Ru alloy.

compared to the Ru-4d states. Moreover, a combination of the X-2p and Ru-2p states dominates the energy range from approximately 10 eV to 30 eV. The dominance of the X-3d states not only plays a crucial role in the conductivity of X–Ru alloys but also influences their chemical and mechanical stability. This observation aligns consistently with the previous theoretical data.<sup>77</sup>

**3.4.1 Charge density distribution.** A helpful technique for determining the type of interatomic chemical bonding is determining the electronic charge density surrounding the atoms in a crystal. It shows the accumulation and depletion of electronic charges around various atomic species. The accumulation of charges between two atoms is an example of covalent bonding.

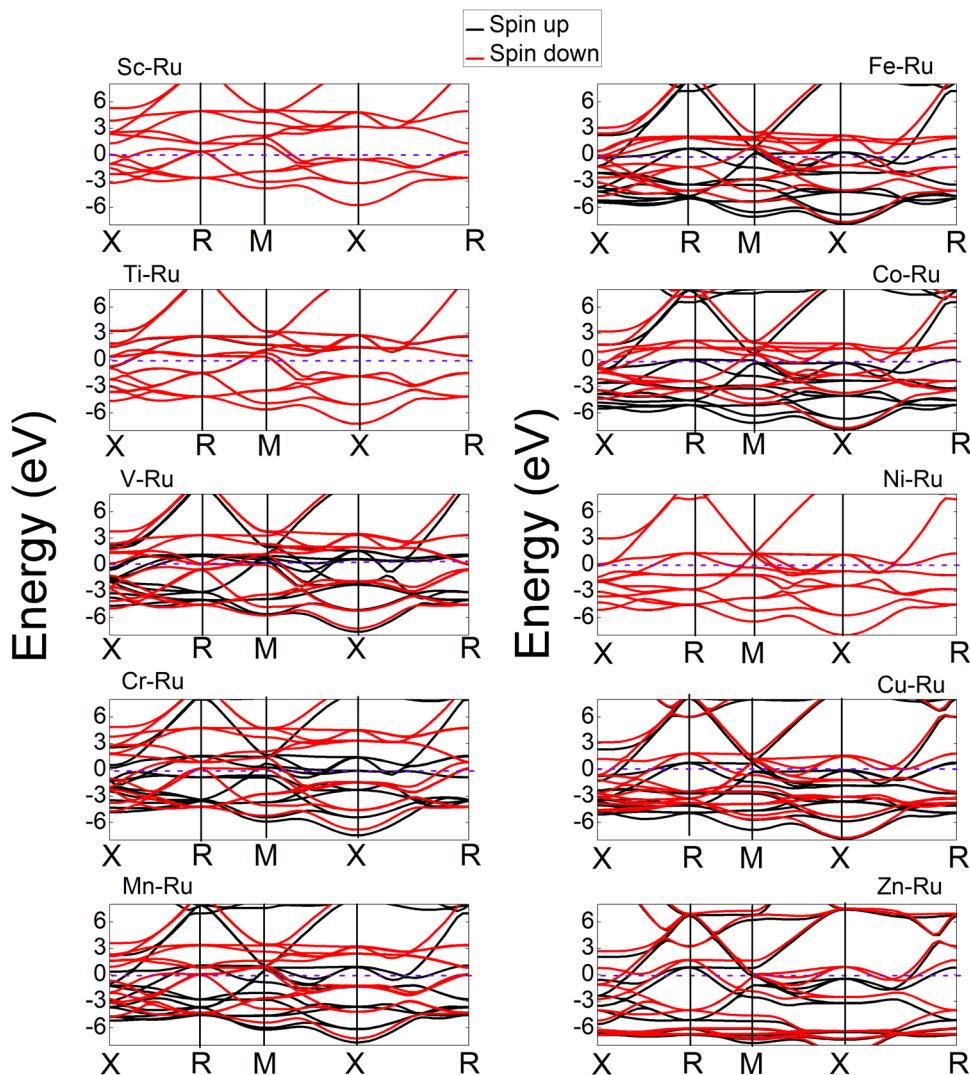


Fig. 8 Calculated band structures of the X-Ru transition metal alloys. The Fermi energy is set to zero in each compound. For ease of comparison, the vertical scales were the same in all cases except for the Zn-Ru alloy.

The balance between the negative and positive charges at the locations of the atoms indicates the presence of ionic bonds. Thus, we investigated the electronic charge density distribution depicted in Fig. 9 to gain a better understanding of the chemical interactions between transition metal X-Ru ( $X = \text{Sc-Zn}$ ) alloys. The charge density scale shows the intensity of the electronic density. We observed a definite indication of covalent bonding between Ru-Sc, Ru-Ti, Ru-V, Ru-Cr, Ru-Mn, Ru-Fe, Ru-Co, Ru-Ni, Ru-Cu and Ru-Zn atoms in the charge density distribution maps of transition metal X-Ru alloys. The Ru-atom has a high electron density, as opposed to X, forming metal-metal bonds. This observation agrees with the previous theoretical data.<sup>74–76,78,79</sup>

## 4. Conclusions

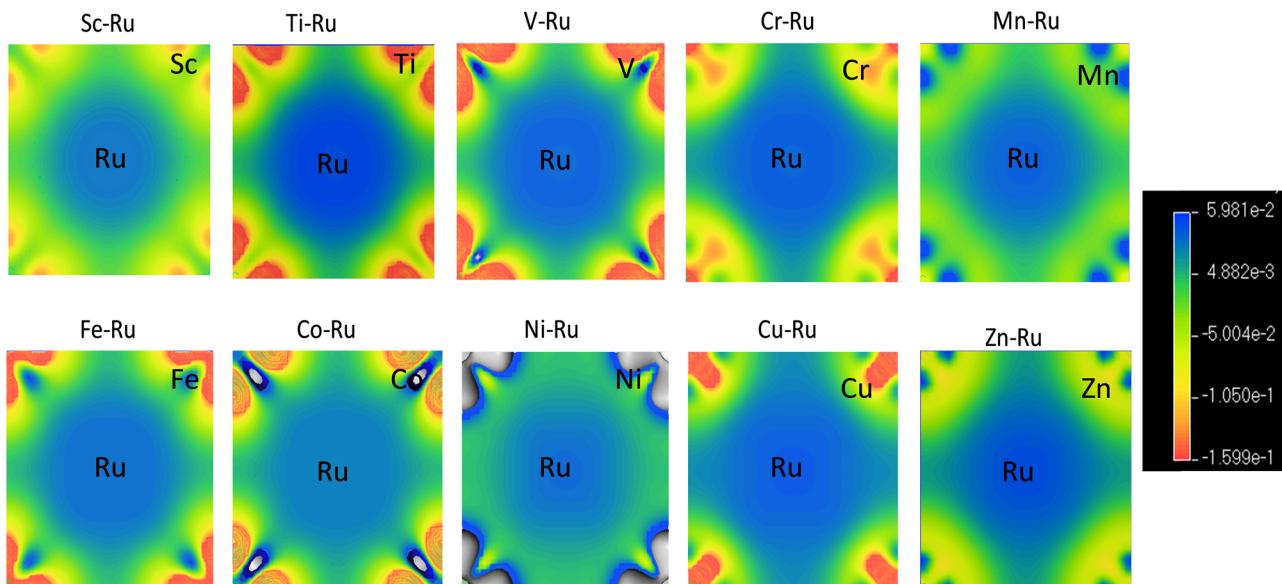
We studied the structural, mechanical, phonon and electronic properties of B2 X-Ru ( $X = \text{Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu and Zn}$ ) alloys using first-principles DFT calculations. All the X-Ru alloys show good mechanical stability with Sc-Ru, Ti-Ru, V-Ru, and

Mn-Ru being highly ductile and relatively hard. The calculated melting temperatures of Sc-Ru, Ti-Ru, V-Ru, and Mn-Ru alloys surpassed those of the commonly utilized Ni<sub>3</sub>Al alloy. Moreover, these particular alloys exhibit a negative heat of formation, signifying their thermodynamic stability and, thus, feasible experimental synthesis. The analysis of phonon dispersion in these alloys demonstrates dynamic stability, with the metallic character dominated by covalent bonds. These findings indicated that Sc-Ru, Ti-Ru, V-Ru, and Mn-Ru alloys are promising materials for high-temperature structural applications. The findings of this study present novel results on the properties of B2 X-Ru alloys, making them a potential material for next-generation high-temperature structural applications.

## Data availability

The data sets generated and/or analyzed in this study are available from the corresponding author on reasonable request.





**Fig. 9** Charge density distribution (CDD) of X-Ru alloys in the B2 phase. The blue regions indicate charge accumulation, and the red region shows charge depletion.

## Author contributions

B. O. Mnisi: conceptualization, methodology, validation, investigation, writing – original draft, project administration, and writing – review & editing. Benecha E. M: supervision, writing – review & editing and resources. Tibane M. M: supervision, writing – review & editing, and resources.

## Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence.

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