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Active site engineering of single-atom carbonaceous electrocatalysts for the oxygen reduction reaction

The electrocatalytic oxygen reduction reaction (ORR) is the vital process at the cathode of next-generation electrochemical storage and conversion technologies, such as metal-air batteries and fuel cells. Singlemetal-atom and nitrogen co-doped carbonaceous electrocatalysts (M-N-C) have emerged as attractive alternatives to noble-metal platinum for catalyzing the kinetically sluggish ORR due to their high electrical conductivity, large surface area, and structural tunability at the atomic level, however, their application is limited by the low intrinsic activity of the metal-nitrogen coordination sites $(M-N_x)$ and inferior site density. In this Perspective, we summarize the recent progress and milestones relating to the active site engineering of single atom carbonous electrocatalysts for enhancing the ORR activity. Particular emphasis is placed on the emerging strategies for regulating the electronic structure of the single metal site and populating the site density. In addition, challenges and perspectives are provided regarding the future development of single atom carbonous electrocatalysts for the ORR and their utilization in practical use.

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Introduction

With the rapid depletion of fossil fuels and growing environmental concerns, electrochemical energy storage and conversion technologies have emerged as promising pathways for developing clean and sustainable energy devices. 1,2 The electrochemical oxygen reduction reaction (ORR) plays a significant role in determining the efficiency of next-generation energy



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storage and conversion systems, e.g., metal-air batteries and proton exchange membrane fuel cells (PEMFCs).3-5 At the air cathode of metal-air batteries and PEMFCs, the O2 molecules are reduced into OH⁻ (in bases) and water (in acids) via a four proton-coupled electron transfer (PCET) pathway, respectively.6-10 However, the four electrons, multi-O-containing intermediates (i.e., OH*, O* and OOH*), and three phases (i.e., solid catalyst, liquid electrolyte and gaseous O₂) involved in the process make the ORR kinetically sluggish with a large overpotential loss, calling for highly efficient ORR electrocatalysts.11-13 Until now, platinum-group-metal (PGM)-based materials have been the benchmark electrocatalysts for catalyzing the ORR.14-17 Unfortunately, the high cost, scarcity, and poor stability of PGMs seriously hamper their widespread utilization in practical energy systems. 18-20

Compared to PGM-based catalysts, single-metal-atom and nitrogen co-doped carbonaceous (M-N-C) PGM-free materials have been regarded as emerging alternatives for catalyzing the ORR, attributed to their high electrical conductivity, large surface areas, and structural tunability at the atomic level.21-31 In 1964, macrocyclic compounds, such as metal phthalocyanines, were initially found active toward the ORR.32 Afterward, it was discovered that high-temperature pyrolysis could effectively enhance the ORR activity and durability of these macrocyclederived catalysts.33,34 These pioneering studies opened the window and inspired the widespread investigation of single atom carbonous materials as efficient ORR electrocatalysts. In the early 2000s, instead of expensive metal-macrocycles, common nitrogen-containing precursors, inorganic metal sources, and high-surface-area carbon supports were used to prepare M-N-C catalysts, which showed significantly promoted catalytic performance.35 Since then, numerous synthetic strategies have been devoted to the preparation of M-N-C electrocatalysts, through combining various N- and metalcontaining precursors and careful optimization of the combinations and thermal treatments, resulting in highly variable coordination chemistry and densities of active sites and consequently drastically different ORR activities.36-39 Time-offlight secondary ion mass spectrometry (MS)-based investigations indicated that the FeN2C4+ ion was detected in all synthesized Fe-N-C electrocatalysts regardless of the Fe precursor or synthesis procedures used. 40 Thus, the catalytic site for the ORR in these Fe-N-C electrocatalysts was first proposed to be similar to the molecular structure of Fe-N_r in an iron macrocyclic complex.41

With the prosperous development of M-N-C electrocatalysts, advanced characterization techniques have been adopted to identify the ORR active site. 42-44 Atomic-resolution aberration-corrected scanning transmission electron microscopy (AC-STEM) is a powerful technique to directly observe the distribution of single atoms and even obtain the atomic structure of active moieties.45 In 2016, Zelenay et al. combined AC-STEM and electron energy-loss spectroscopy (EELS) to investigate the structure and composition of the active moieties in a (CM + PANI)-Fe-C electrocatalyst.46 The coordination structure of individual Fe atoms could be clearly observed on the graphene sheet. The presence of N around the Fe was then confirmed by EELS, giving an average composition of Fe-N₄ by quantifying the ratio of Fe-to-N.

X-ray absorption spectroscopy (XAS) is another powerful tool to analyze the coordination environment around the metal center of M-N-C electrocatalysts. 47 Thereinto, X-ray absorption near edge structure (XANES) analysis reveals the metal valence state and uncovers the local atomic arrangement.48 Further, extended X-ray absorption fine structure (EXAFS) analysis offers precise structural information including the coordination

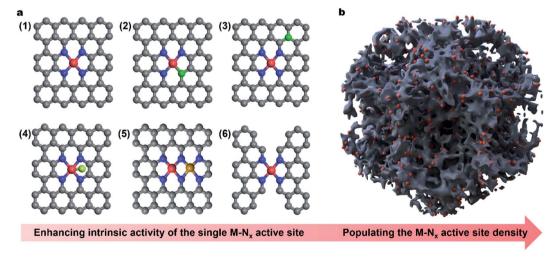


Fig. 1 Schematic illustration of active engineering of single-atom carbonaceous M-N-C electrocatalysts for promoting the ORR activity. (a) Enhancing the intrinsic activity of the (1) single $M-N_x$ site via (2) regulation of the coordination geometry, (3) heteroatom incorporation, (4) axial ligand modification, (5) construction of dual-metal sites and (6) regulation of the carbon skeleton geometry. The brown, blue and red spheres represent C, N, and central M atoms, respectively. The green sphere stands for the heteroatom. The light green sphere represents the ligand on the $M-N_x$ site. The dark yellow sphere is the second metal site near the $M-N_x$. (b) Populating the site density by engineering porous carbon structures.

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number, and the bond distance between the central atom and neighboring atoms, which is widely used to identify the single atom characteristic of M-N-C electrocatalysts.49 In 2015, Jaouen et al. utilized the XAS technique to investigate the active sites of Fe-N-C electrocatalysts on the basis of the successful synthesis of atomic Fe doped carbons.50 The Fourier transforms of the EXAFS spectra indicated the absence of iron based crystalline structures. To further identify the active sites, the simulated XANES spectra were obtained and compared with the experimental results. By screening numerous possible structures, they found that FeN₄C₁₂ was the most possible active moiety for the ORR. Similarly, single atomic cobalt (Co),25,51-54 manganese (Mn), 55-57 zinc (Zn), 58 and copper (Cu) 59,60 were detected by XAS and visualized by AC-STEM in Co-N-C, Mn-N-C, Zn-N-C and Cu-N-C electrocatalysts, respectively, indicating that the active sites were $M-N_x$ (Fig. 1a).

The fruitful identification and insightful understanding of the $M-N_x$ active sites enabled the rational design and preparation of various efficient M-N-C electrocatalysts for the ORR via different synthetic approaches. 61,62 Currently, the representative synthetic strategies towards M-N-C electrocatalysts can be summarized as: (1) carbonization of metal-containing complexes or mixtures of specific precursors, 63-66 (2) carbonization of metal-organic frameworks (MOFs),67-72 and (3) the template-assisted pyrolysis approach,73,74 which can be seen in the recently published excellent review articles, examining both the design of M-N-C materials and their ORR activities. 22,38,42,75-79 Until now, M-N-C electrocatalysts have achieved outstanding ORR activity in alkaline solutions, exceeding that of the benchmark Pt/C catalyst.80 The distinguished ORR activity of such M-N-C materials empowered the as-assembled metalair batteries with superior performance.81 Unfortunately, in an acidic electrolyte, the electrocatalytic activities of such M-N-C materials are still much lower than those of PGM-based components,82 motivating the further rational engineering of the active site at the atomic level.

In this Perspective, we do not intend to be exhaustive but aim to highlight the latest achievements on the active site engineering of single atom carbonous electrocatalysts for the ORR. Especially, we summarize the representative approaches to enhancing the intrinsic activity of the (1) $M-N_x$ active site by modulating the electronic structure of the single metal sites, including (2) regulation of coordination geometry, (3) heteroatom incorporation (e.g., sulphur (S), phosphorus (P) or boron (B) near the M atom), (4) axial ligand modification, (5) construction of dual-metal sites and (6) regulation of the carbon skeleton geometry (Fig. 1a). Besides, we present the recent progress in improving the mass activity via populating the site density by porosity engineering (Fig. 1b). Finally, challenges and perspectives are provided regarding the future development of single atom carbonaceous M-N-C electrocatalysts for the ORR and their applications in practical energy technology. We hope that this Perspective article will shed light on the development of highly efficient carbonaceous nanomaterials via rational active site engineering as alternative electrocatalysts to PGMbased systems, eventually realizing widespread applications in metal-air batteries and PEMFCs.

Engineering of the $M-N_x$ active site for enhancing the intrinsic activity

The central atom of various M-N-C electrocatalysts with different electronic structures will undoubtedly determine the ORR catalytic activity.83-85 In the past decade, much progress has been made to reveal the intrinsic ORR activity of M-N-C electrocatalysts, following the order of Fe-N-C > Co-N-C > Cu-N-C > Mn-N-C > Ni-N-C.86-91 Accordingly, the sections below will mainly focus on Fe-N-C systems, examining the strategies for enhancing their intrinsic activity. According to the Sabatier principle, the adsorption of ORR intermediates (i.e., O₂*, OOH*, O* and OH*) on the active site should be neither too strong nor too weak.92 Unfortunately, like benchmark Pt, the adsorption of ORR intermediates on the Fe- N_x sites is still too strong, which seriously limits their desorption and then the ORR kinetics,93 while on the Co-N_r site, such adsorption energy is too weak, restricting the formation of corresponding intermediates.94 Engineering the local geometry of the single metal site (e.g., Fe or Co) can effectively modulate its electronic structure, hence optimizing the adsorption/desorption strength of O2 and ORR intermediates and thus promoting the intrinsic activity.

2.1 Regulation of the coordination geometry of the metal

In most of the M-N-C electrocatalysts, the central metal atom is coordinated by four N atoms, forming the M-N₄ coordination site.49 For the Fe-N4 coordination geometry, the N atoms can be typically classified into pyridinic- or pyrrolic-N.95 Cao et al. proved that Fe@pyrrolic-N₄ presented higher ORR activity than Fe@pyrindinic-N4 by combining both experiments and density functional theory (DFT) calculations. 96 The same conclusion was also reported by Wu et al.97 They constructed high-purity pyrroletype Fe-N₄ (HP-Fe-N₄) by a simple ammonia-assisted strategy and compared its performance with pyridine-type Fe-N4 in acidic media (Fig. 2a). The as-prepared HP-Fe-N₄ showed a higher onset potential (E_{onset} , 0.95 V vs. the reversible hydrogen electrode, RHE) and a more positive $E_{1/2}$ (0.80 V) than that of pyridine-type Fe-N₄ (0.86 V and 0.71 V, respectively). DFT calculations demonstrate that the pyrrole-type Fe-N₄ shows stronger electron depletion around the Fe atom than pyridine-type Fe-N₄, enabling preferred O2 adsorption energy and complete four-electron reaction selectivity for the ORR. Recently, Jaouen and coworkers systematically investigated the durability and degradation of the Fe-N₄ site by combining operando ⁵⁷Fe Mössbauer spectroscopy and XAS.98 They firstly identified two types of Fe-N $_4$ sites in the Fe-N-C electrocatalyst, including a high-spin FeN₄C₁₂ moiety (denoted as S1, pyrrole-type Fe-N₄) and a low- or intermediate-spin FeN₄C₁₀ moiety (denoted as S2, pyridine-type Fe-N₄). Both FeN₄C₁₂ and FeN₄C₁₀ sites initially contributed to the ORR activity of Fe-N-C in an acidic medium and the FeN₄C₁₂ site was found to be more intrinsically active in the beginning. However, FeN₄C₁₂ was not durable in operating PEMFCs, quickly transforming to ferric oxides (Fig. 2b). In contrast, the number of less active FeN₄C₁₀ sites remained unchanged after 50 h operation at 0.5 V, maintaining the PEMFC performance after initial

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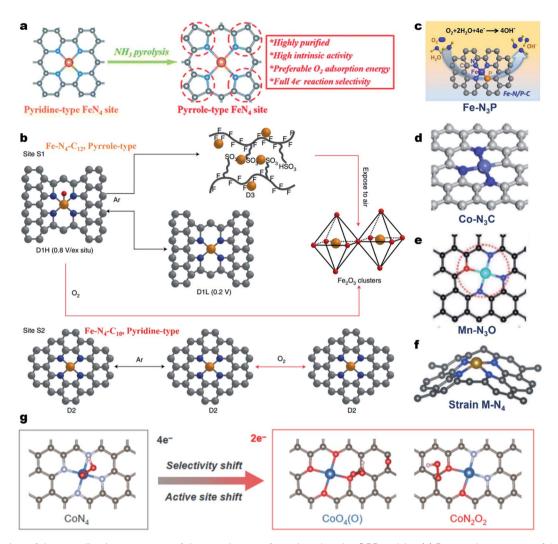


Fig. 2 Regulation of the coordination geometry of the metal center for enhancing the ORR activity. (a) Preparation process of the high-purity pyrrole-type Fe-N₄ structure. Reproduced with permission from ref. 97. Copyright (2020) Royal Society of Chemistry. (b) Coordination and structural changes of the sites S1 and S2 under in situ or operando conditions. Reproduced with permission from ref. 98. Copyright (2020) Springer Nature. (c) Schematic showing the N and P co-coordinated single Fe site (Fe-N_xP). Reproduced with permission from ref. 104. Copyright (2020) American Chemical Society. (d) Schematic showing the N and C co-coordinated single Co site (Co- N_3 C). Reproduced with permission from ref. 106. Copyright (2020) American Chemical Society. (e) Schematic showing the N and O co-coordinated single Mn site (Mn-N₃O). Reproduced with permission from ref. 109. Copyright (2018) Wiley-VCH. (f) Schematic showing the strained M-N₄ site. Reproduced with permission from ref. 112. Copyright (2019) WILEY-VCH. (g) OOH* adsorption on CoN₄ and CoO₄(O), and CoN₂O₂ sites. Reproduced with permission from ref. 117. Copyright (2021) American Chemical Society.

degradation. This work presented a profound comprehension of the local coordination effect on the ORR activity and a fundamental understanding of the degradation of Fe-N₄ sites. Importantly, it provided a new direction for the rational design of durable Fe-N-C catalysts.

On the other hand, the N atoms in Fe-N₄ could be replaced with other atoms for the formation of the Fe- $N_{4-x}A_x$ geometry (A = C, S, P, B or O), resulting in a modulated electronic structure and tailored ORR properties.99-103 For example, Yuan et al. prepared N/P dual-coordinated Fe sites by pyrolysis of polypyrrole (PPy)/phytic acid/FeCl3. The aberration-corrected HAADF-STEM image, XANES and EXAFS investigations proved that the Fe was coordinated with three N atoms and one P atom, forming the Fe-N₃P₁. Electrochemical tests and DFT calculations

demonstrated that the Fe-N₃P₁ sites were more favorable for oxygen intermediate adsorption/desorption, leading to accelerated reaction kinetics and promising ORR activity (Fig. 2c). 104 The local coordination geometry could also affect the catalytic properties of Cu-N-C, 105 Co-N-C, 106-108 Mn-N-C, 109 Mg-N-C, 110 Ni-N-C,111 and Zn-N-C58 electrocatalysts. For instance, the ORR tests and DFT calculation results indicated that Co-N₃C presented the best catalytic activity among Co-N₃C₁, Co-N₂C₂, and Co-N₄ (Fig. 2d). The N/O dual coordinated Mn- N_xO_y active sites exhibited higher ORR activity than that of Mn-N₄ and the Mn-N₃O₁ configuration displayed the best intrinsic ORR activity among all reported Mn-N_xO_v sites (Fig. 2e).¹⁰⁹ Besides, the introduction of the local strain effect around M-Nx sites could also tailor the ORR performance of M-N-C materials

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(Fig. 2f).112-115 Tailoring the local coordination geometry can also tune the catalytic pathway and selectivity. For instance, Qiao et al. synthesized a Mo single atom catalyst with a unique O, S coordination (Mo₁/OSG-H) that could catalyze the ORR via the 2e⁻ pathway with a high H₂O₂ selectivity of >95% in 0.1 M KOH.¹¹⁶ Apart from first-shell coordination, the second coordination sphere also largely alters the electronic structures of active sites through structural effects and manipulates intermediate adsorption through the space effect, thus changing the catalytic ORR pathway and selectivity. Very recently, the same group constructed a CoNOC catalyst with N, O-dual coordination and C-O-C functional groups that demonstrated outstanding activity and a selectivity of >95% for acidic H₂O₂ electrosynthesis relative to the CoN₄ site.¹¹⁷ DFT computations, poisoning experiments, and in situ attenuated total reflectance surface-enhanced infrared absorption spectroscopy suggested that an active site (especially for OOH* adsorption) shifted from the center Co atom to the Oadjacent C atom, enabling a superior 2e ORR pathway (Fig. 2g).

These studies clearly demonstrated that the local coordination geometry will largely affect the catalytic ORR behavior. Precisely engineering the coordination configurations of the single atom site and molecular-level understanding of actual active sites are essential to correlate the structure–performance relationship and pursue advanced M–N–C electrocatalysts, but they remain a huge challenge.

2.2 Heteroatom incorporation

Aside from direct coordination with the central atom, a heteroatom (*i.e.*, S, P, B or O) can also be incorporated into the carbon

skeleton.83,118 Such an incorporated heteroatom with a different atomic size and electronegativity (compared to N and C atoms) can affect the electronic structure of the single M-N_x sites via long-range delocalization.119-122 In 2015, Sun et al. for the first time synthesized a S doped Fe-N-C catalyst and validated the promotional role of S dopant in the ORR. 123 Later on, Li et al. demonstrated a volcano relationship between the ORR activity and the S incorporation content. 124 In a 0.1 M KOH solution, the Fe-ISA/SNC catalyst with a N/S atomic ratio of 1/1 achieved the highest ORR activity (Fig. 3a and b) with an $E_{1/2}$ of 0.896 V (vs. RHE). XAS investigation and DFT calculations revealed that the relatively low electronegativity of S could enrich the charge on a N atom, which facilitated the rate-limiting reductive release of OH* and accelerated the overall ORR process. The influence of S-containing functional groups (e.g., thiophene-S and oxidized-S species) on the ORR activity was further investigated by Lee et al. 125 They found that the oxidized S functionality decreased the d-band center of iron by withdrawing electrons, thereby facilitating the ORR at the Fe-N₄ site by lowering the intermediate adsorption energy. In contrast, the thiophene-S structure with electron-donating properties reduced the intrinsic ORR activity of the Fe-N₄ site (Fig. 3c). 126 Beside S, P, 127 B, 128 or codoping S and P129 could also induce uneven charge density distribution, hence altering the intrinsic activity of Fe- N_x sites. In 2018, Wang and co-workers developed a novel MOF@polymer strategy for the construction of single Fe atomic sites supported on a N, P and S co-doped hollow carbon polyhedron (Fe-SAs/NPS-HC).129 The single Fe atom was coordinated with four N atoms for the formation of Fe-N4 and the S and P atoms

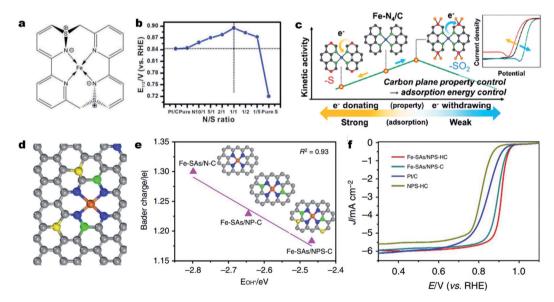


Fig. 3 Heteroatom incorporation for promoting the ORR activity. (a) Structure of the FeN₄S₂ active site in Fe-ISA/SNC. (b) Line graph of the relationship between the N/S ratio and corresponding $E_{1/2}$ of different Fe-ISA/SNC samples, showing that the Fe-ISA/SNC with a N/S ratio of 1/1 presents the highest $E_{1/2}$. Reproduced with permission from ref. 124. Copyright (2018) WILEY-VCH. (c) Plot for the kinetic activity of a Fe-N-C catalyst as a function of the electron-donating/withdrawing properties of S dopants. Reproduced with permission from ref. 125. Copyright (2019) American Chemical Society. (d) Schematic model of Fe-SAs/NPS-HC, Fe (orange), N (blue), P (green), S (yellow) and C (gray). (e) Linear relationship between the OH* binding energy and Bader charge of single-atom iron in Fe-SAs/N-C, Fe-SAs/NPC-C and Fe-SAs/NPS-C, respectively. Insets: the corresponding schematic models of samples, Fe (orange), N (blue), P (green), S (yellow) and C (gray). (f) ORR polarization curves for Fe-SAs/NPS-HC, Fe-SAs/NPS-C, NPS-HC and 20% Pt/C. Reproduced with permission from ref. 129. Copyright (2021) Springer Nature.

were doped into the carbon skeleton (Fig. 3d). DFT calculations indicate that the surrounding S and P atoms can donate electrons to the single-atom Fe center, making the charge of Fe (Fe $^{\delta+}$) less positive and weakening the binding of adsorbed OH species (Fig. 3e). As a result, the as-prepared Fe–SAs/NPS-HC demonstrated superior ORR activity in both alkaline and acidic solutions, achieving a high $E_{1/2}$ of 0.912 V and 0.791 V (vs. RHE), respectively (Fig. 3f). Moreover, the above dopants could as well regulate the electronic structure and improve the intrinsic activity of single Co–N $_x$, 130 Cu–N $_x$ 59 and Mn–N $_x$ 131,132 sites for Co–N–C, Cu–N–C and Mn–N–C electrocatalysts, respectively.

2.3 Axial ligand modification

It is noted that the d orbitals of the single metal sites perpendicular to the M-N-C plane are not fully occupied and can

potentially interact with small ligands (e.g., small molecules, or anions). Such ligands can coordinate with the single metal atoms and modulate the electronic structure of the M-N_r. 133-136 Cho et al. first designed a penta-coordinated FePc-Py-CNT catalyst by immobilizing FePc molecules on pyridinefunctionalized carbon nanotubes (CNTs) (Fig. 4a).137 Thanks to the synergy of the penta-coordinated structure and CNTs for efficient electron transfer, the synthesized FePc-Py-CNTs exhibited good ORR activity in alkaline solutions, better than that of Pt/C. Such a promotional role of axial ligands could also be found in Fe porphyrins. The creation of strong axial coordination can further enhance the ORR activity and stability of FePc. As shown in Fig. 4b, FePc could coordinate with oxygencontaining groups on an O2 plasma-treated acetylene black (AB-O) matrix, forming an FeAB-O catalyst. For comparison, FePc/AB was prepared by physically mixing FePc and AB. DFT

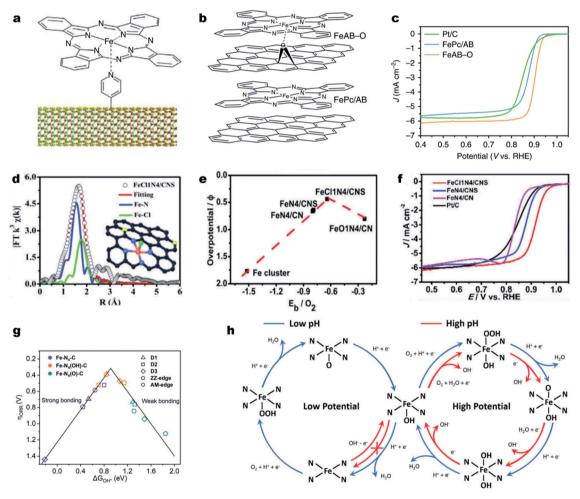


Fig. 4 Engineering axial ligands on $Fe-N_x$ for improving the ORR activity. (a) Schematic diagram of the structure of the FePc-Py-CNT composite. Reproduced with permission from ref. 137. Copyright (2013) Springer Nature. (b) Molecular structure models of FeAB-O and FePc/AB. (c) ORR polarization curves of FeAB-O, FePc/AB, and Pt/C in O_2 -saturated 0.1 M KOH. Reproduced with permission from ref. 143. Copyright (2020) Springer Nature. (d) EXAFS fitting curves of the $FeCl_1N_4/CNS$ in the R space. Inset: Schematic model of $FeCl_1N_4/CNS$: Fe (red), Cl (green), Cl

calculations imply that the axial O coordination (O–FeN₄) sites can greatly break the electronic distribution symmetry of Fe and lead to electron localization on O. This electron localization strengthened O₂ adsorption and accelerated charge transfer from the Fe to the O₂ molecule. As a result, the FeAB-O catalyst exhibited fast ORR kinetics with a remarkable $E_{1/2}$ of 0.90 V (ν s. RHE), which was much higher than those of FePc/AB (0.87 V) and Pt/C (0.85 V) (Fig. 4c).

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Halogen ions, such as chloride ions (Cl $^-$), displayed strong coordination ability with transition metal atoms. For example, Han *et al.* modified pristine Fe-N₄ active sites with axial Cl coordination for the formation of Fe-Cl₁N₄ sites decorated on the N, S co-doped carbon (FeCl₁N₄/CNS) (Fig. 4d). ¹³⁸ Due to the synergistic effect of the Cl ligand and S dopant, FeCl₁N₄/CNS exhibited a much lower overpotential (0.44 V) than that of FeN₄/CN (0.66 V) and possessed a moderate binding energy of O₂ (E_b = 0.64 eV) (Fig. 4e), indicating a favorable ORR activity. In 0.1 M KOH, FeCl₁N₄/CNS displayed an unexpectedly excellent ORR activity with an $E_{1/2}$ of 0.921 V ($\nu s.$ RHE) (Fig. 4f).

Recent investigations also revealed a self-adjusting mechanism induced by its intrinsic intermediate (such as *OH) during the ORR process for enhancing the intrinsic activity of M-N-C materials.46,139,140 Using DFT simulations, Zhou and co-workers found that the single Fe site of Fe-N-C was preferentially covered with an intrinsic intermediate OH* from 0.28 to 1.00 V (vs. RHE). Such OH* became part of the Fe center for the formation of Fe(OH)N4 and optimized the intermediate binding, promoting the ORR kinetics.141 Li et al. also investigated the self-adjusting mechanism on different Fe-N₄ configurations, including Fe-N₄-C₁₀ (D1), Fe-N₄-C₁₂ (D2), Fe-N₄-C₈ (D3), zigzag edge Fe-N₄-C (ZZ-edge) and armchair edge Fe-N₄-C (AM-edge) and obtained the same conclusions (Fig. 4g). 142 The axial OH ligand could be formed under certain electrode potentials as an intermediate during the ORR or directly from the alkaline solution (Fig. 4h). Remarkably, the OH ligand decreased the bonding strength of ORR intermediates on a single Fe site and therefore accelerated the catalytic activity of Fe-N₄ moieties. The profound understanding of the promotional effect of the axial ligand on the ORR activity on Fe-N-C electrocatalysts motivates the design of highly active and stable Fe-N_x sites, such as higher coordination configurations, Fe-N₅ and Fe-N₆.

2.4 Dual metal sites

The adjacent M–N $_x$ sites can hardly influence each other's electronic structure and intrinsic activity if they are far apart in the carbon substrate.¹⁴⁴ When the distance goes to several angstroms, the electronic structures of M–N $_x$ and M′–N $_x$ may affect each other.^{145,146} Yu *et al.* demonstrated strong electronic interactions between the adjacent Fe–N $_4$ sites over the Fe–N–C material when the inter-site distance ($d_{\rm site}$) was less than about 1.6 nm (Fig. 5a).¹⁴⁷ When the $d_{\rm site}$ was about 0.7 nm, the Fe–N $_4$ showed much enhanced ORR intrinsic activity (Fig. 5b). Fu *et al.* constructed a single-atom dispersed Zn/Cu–NC catalyst with Zn–N $_4$ together with Cu–N $_4$ and proposed that the adjacent Zn sites could modify the d-orbital electron configuration of Cu–N $_4$

sites.¹⁴⁸ The modified Cu-N₄ catalytically active site could facilitate the O-O bond breakage and reduce the energy barrier for OOH* conversion, thus promoting the ORR activity. The synergistic effect could also be observed on (Fe,Co)-SA/CS, where the Fe modulated single atom Co-N₄ acted as the strengthened active site.¹⁴⁹

Further decreasing the distance, the M and M' could coordinate with each other and form the "real" closest dual metal sites, i.e., $M-M'-N_x$ (Fig. 5c). The M and M' can largely alter each other's electronic structure through metal-metal interactions and charge polarization, 152,153 therefore changing the O2 adsorption behavior, and the subsequent ORR pathway. For example, Wang et al. used a double-solvent method for the construction of an Fe-Co dual-site (Fe,Co)/N-C catalyst and achieved superior ORR activity in acidic media to those of single Co or Fe site. 154 The HAADF-STEM image and Mössbauer spectroscopy indicated the presence of Co-Fe dual sites. The DFT calculations suggest that the Fe-Co dual-site could reduce the energy barrier of OOH* dissociation into O* and OH*, enabling a faster ORR kinetics. Further, an OH-ligand selfbinding approach was discovered to enhance the Fe-Co dualsite.151 The pristine binuclear FeCoN5 site promoted a bridging-cis O2 adsorption configuration, making the O-O bond easier to cleave (Fig. 5d). In the ORR process, the in situ generated FeCoN5-OH site decreased the localized electron density around single Fe atoms, leading to a weakened Fe-O bonding and dramatically improved intrinsic ORR activity. As a result, the as-constructed FeCoN5-OH site delivered an ORR E_{onset} and $E_{1/2}$ of up to 1.02 and 0.86 V (vs. RHE), respectively, with an intrinsic activity over 20 times higher than that of the single-atom Fe-N₄ site in a 0.1 M HClO₄ electrolyte solution (Fig. 5e). Besides, the Mn-N₄ site can also change the spin state of the neighboring Fe-N₄ site from the low spin state $(t_{2g}^5 e_g^0)$ to the intermediate spin state $(t_{2g}^4 e_g^1)$ (Fig. 5f). The magnetic susceptibility results indicated that the effective magnetic moment of Fe,Mn/N-C and Fe/N-C was 3.75 $\mu_{\rm eff}$ and 2.16 $\mu_{\rm eff}$, respectively (Fig. 5g and h).155 DFT calculations reveal that the tailored Fe,Mn/N-C catalyst can interact with oxygen moderately, with appropriate bond length and adsorption energy, beneficial to promote the ORR kinetics. As a result, the Fe,Mn/ N-C catalyst displayed excellent ORR activity in both 0.1 M $HClO_4$ and 0.1 M KOH solutions with a high $E_{1/2}$ of 0.804 and 0.928 V (vs. RHE), respectively.

Besides, a dual metal sites can be constructed using an identical metal species for the formation of M_2 –N–C as well. Sites Fe_1 –N–C, dual site Fe_2 –N–C, and triple site Fe_3 –N–C by pyrolysis of specific Fe atoms as precursors encapsulated in a zeolitic imidazolate framework (ZIF-8). The dual site Fe_2 –N–C prepared from the binuclear Fe_2 (CO)₉@ZIF-8 hybrid structure displayed excellent ORR activity and durability in an acidic solution, which was superior to those of Fe_1 –N–C and Fe_3 –N–C. They found that the dual site Fe_2 cluster in Fe_2 –N–C and the triple site Fe_3 cluster in Fe_3 –N–C adsorbed the O_2 in a side-on configuration, enabling better O_2 activation than Fe–N–C. However, Fe_2 –N–C had more catalytic sites and more enhanced bonding hybridization between Fe_3 and O_2 orbitals than Fe_3 –N–C, making Fe_2 –N–C more active. A

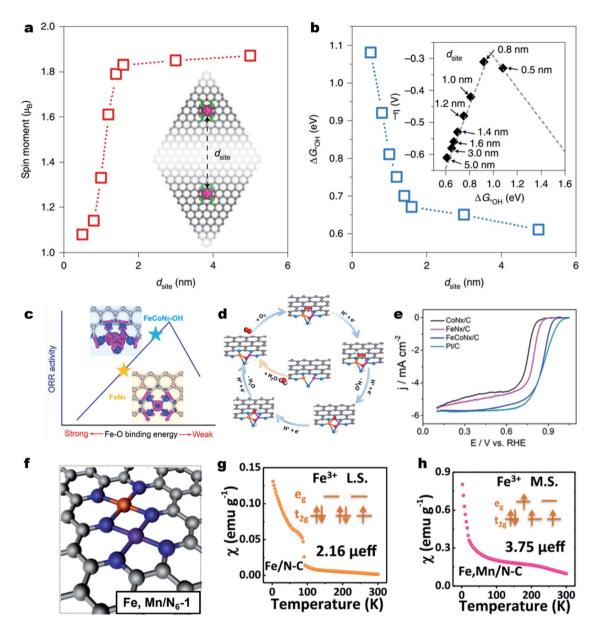


Fig. 5 Survey of the dual metal sites for enhancing the ORR activity. (a) DFT calculated on-site magnetic moments of Fe atoms interacting with neighboring sites with different d_{site} values. (b) The d_{site} -dependent ΔG_{*OH} obtained by DFT calculations. Inset: volcano plot of calculated overpotentials for the ORR against ΔG_{*OH} . Reproduced with permission from ref. 147. Copyright (2021) Springer Nature. (c) Improving the intrinsic activity of Fe-N₄ site by Co-Fe dual site construction. (d) Proposed ORR mechanism on the FeCoN₅-OH site. (e) ORR polarization curves of CoN_x/C, FeN_y/C, FeCoN_x-C and Pt/C in a 0.1 M HClO₄ solution. Reproduced with permission from ref. 151. Copyright (2019) American Chemical Society. (f) Optimized structure of Fe,Mn/N-C. Magnetic susceptibility of (g) Fe/N-C and (h) Fe,Mn/N-C (M.S. represents medium-spin and L.S. represents low-spin). Reproduced with permission from ref. 155. Copyright (2021) Springer Nature.

similar phenomenon was reported by Xie et al., where the Fe₂N₆ site was more active than Fe-N4.158 These results discussed above provide new insights into the design of dual metal sites and the fundamental understanding of the ORR mechanism at the atomic level.

Regulation of the carbon skeleton geometry

The geometric configuration of the carbon skeleton can also largely alter the electronic structure of M-Nx sites, thus regulating the intrinsic ORR activity.159 For example, the Fe-N4

active moiety can exist in different forms, such as microporehosted Fe-N₄-C₈, Fe-N₄-C₁₀ and Fe-N₄-C₁₂, depending on the surrounding carbon geometry (Fig. 6a). 160 Their ORR properties were theoretically investigated. As illustrated in Fig. 6b, the O₂ was adsorbed on Fe-N₄-C₈ in a side-on configuration, while it was adsorbed on Fe-N₄-C₁₀ and Fe-N₄-C₁₂ in an end-on configuration (Fig. 6b). As a result, Fe-N₄-C₈ has the lowest activation energy for O2 and OOH dissociation and favors a direct four-electron pathway (Fig. 6c). Using advanced ⁵⁷Fe Mössbauer spectroscopy, Wu et al. identified Fe-N₄-C₈ and Fe-

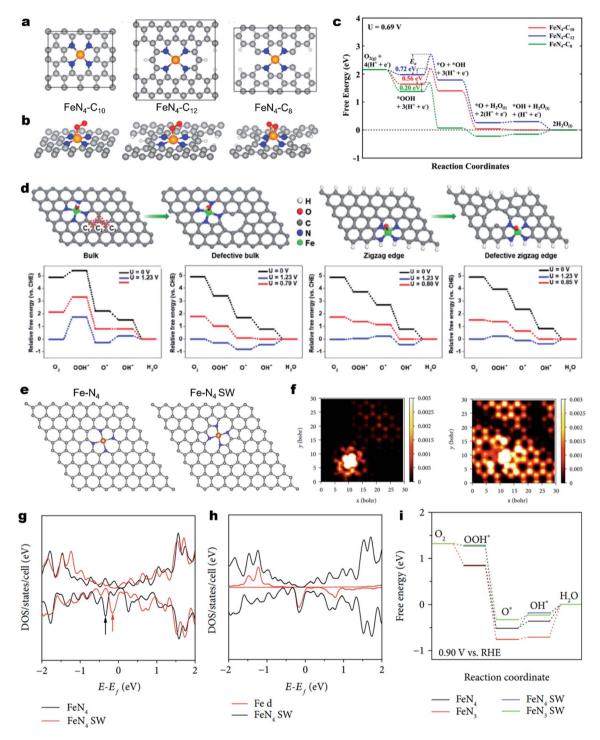


Fig. 6 Regulating the carbon skeleton geometry for enhancing the ORR activity. (a) Atomistic configuration of the Fe-N $_4$ moiety with different local carbon structures of Fe-N $_4$ -C $_{10}$, Fe-N $_4$ -C $_{12}$, and Fe-N $_4$ -C $_8$ and (b) corresponding O $_2$ adsorption configuration. (c) Calculated free energy diagrams for the ORR through an OOH dissociation pathway on the above three different active sites under a potential of 0.69 V in acidic medium. Reproduced with permission from ref. 160. Copyright (2017) American Chemical Society. (d) Schematic illustration of a bulk Fe-N $_4$ site, defective bulk Fe-N $_4$ site, zigzag Fe-N $_4$ site, and defective zigzag Fe-N $_4$ site and corresponding free energy diagram for the ORR. Reproduced with permission from ref. 163. Copyright (2019) Wiley-VCH. (e) Atomic models of Fe-N $_4$ and Fe-N $_4$ SW. (f) Simulated STM image (at a bias of -1.0 V) of normal Fe-N $_4$ doped graphene sheets (left) and Fe-N $_4$ SW doped graphene sheets (right). Density of states (DOS) of normal Fe-N $_4$ and Fe-N $_4$ SW-doped graphene sheets. (g) DOS of Fe-N $_4$ SW and (h) Fe 3d. (i) Free energy diagrams of ORR processes on normal Fe-N $_4$, normal Fe-N $_4$ SW, and Fe-N $_4$ SW, and Fe-N $_4$ SW at the applied potential of +0.9 V vs. RHE. Reproduced with permission from ref. 165. Copyright (2019) the American Association for the Advancement of Science.

 N_4 – C_{10} in an atomically dispersed Fe–N–C catalyst and experimentally found that Fe– N_4 – C_8 was more active for the ORR.¹⁶¹ Due to the rich Fe– N_4 – C_8 site, the as-developed Fe–N–C demonstrated excellent ORR activity with a high $E_{1/2}$ of 0.88 V (ν s. RHE) in 0.5 M H₂SO₄, which was comparable to that of Pt/C.

Besides, carbon defects can also induce redistribution of the charge density of the single metal atoms and the neighboring N atoms. In 2017, Zelenay et al. firstly proposed that Fe-N₄ moieties at the edges of graphitic domains might have higher ORR activity.46 Later on, Yao et al. demonstrated the local electronic redistribution and bandgap shrinkage of the edge-Fe-N₄ site, enabling a lower free-energy barrier toward the direct four-electron ORR.162 The utilization of NH4Cl salt was found to be a promising approach for the creation of abundant edge-Fe-N₄ sites. 163 NH₄Cl enabled the preferential formation of edge-Fe-N₄ sites and favored the formation of numerous pores and N-doped edges. DFT calculations confirm that the introduced in-plane holes could lower the adsorption energy of intermediates (e.g., O2* and OOH*), thereby promoting the intrinsic ORR activity (Fig. 6d). Subsequently, the edge-Fe-N₄ site anchored FeNx/GM catalysts demonstrated remarkable ORR activity in acid media. Moreover, the PEMFC using FeN_x/ GM as the cathode catalyst exhibited an impressive maximum power density (P_{max}) value of 0.43 W cm⁻² under air conditions.

In addition, the topological defect is another regulatory factor of M-N_x site's intrinsic activity of the M-N_x site. Using DFT calculations, Yang et al. revealed that the defective graphene skeleton with pentagon-octagon-pentagon (585) defects could efficiently mediate charge redistribution of the attached exfoliated monolayer iron phthalocyanine (FePc), providing the FePc with enhanced ORR activity. 164 Moreover, the Fe-N₄ in the Stone-Wales (SW) defect (pentagon-heptagon-heptagonpentagon, 5775 defects) configurations also displayed enhanced catalytic performance relative to the pristine Fe-N₄ (Fig. 6e).¹⁶⁵ As depicted in Fig. 6f, the simulated scanning tunneling microscopy (STM) images demonstrated that the SW defects caused significant redistribution of electron densities of Fe-N₄ and adjacent carbon atoms. Fig. 6g and h show the total density of states (DOS) of normal and SW Fe-N centers. Notably, the marked state of Fe-N₄ SW is much closer to the Fermi level than that of normal Fe-N₄, indicating higher ability for donating electrons and reducing oxygen. The ORR free energy diagrams further add the evidence that the Fe-N₄ SW has a lower reaction overpotential than the normal counterpart (Fig. 6i).165 In contrast, the neighboring SW defect or 585 defects would lower the intrinsic ORR activity of the M-N₄ sites. 166

These studies highlight the essential role of carbon defects and inspire the rational design of more advanced Fe–N–C catalysts for the ORR via such a pore/edge/topological-engineering strategy. Similar to Fe–N–C materials, engineering of the local carbon structure of Co–N $_x$ and Mn–N $_x$ sites can also enhance their corresponding intrinsic ORR activities. ^{167,168} Although several investigations by theoretical studies have demonstrated the promotional role of the defects in the ORR, further efforts regarding the precise identification of the edge or topological defects are indispensable, requiring accurate atomic TEM scrutinization.

3. Engineering dense active sites

Aside from improving the intrinsic ORR activity of the $M-N_x$ active site as discussed above, it is essential to maximize the density of active sites over single atom carbonous M-N-C electrocatalysts for enhancing the ORR activity. However, currently reported strategies for synthesizing M-N-C materials unavoidably involve high-temperature pyrolysis of metal- and N-containing precursors. Unfortunately, during the thermal pyrolysis, metal species tend to agglomerate and eventually form low-active metal-based clusters and nanoparticles (NPs) encapsulated in carbon shells (e.g., M@C NPs). The M@C NPs are typically difficult to remove and thus seriously block the formation of active Fe- N_x moieties, leading to a low density of $M-N_x$ active sites (less than 3.0 at%).

In order to achieve highly active M-N-C electrocatalysts, it is important to prevent the migration and agglomeration of metal atoms during the high-temperature pyrolysis process. 170 Thus, confining the metal atoms within a certain spatial region to prevent their migration becomes one of the effective approaches. The organic/inorganic hybrid frameworks, especially MOFs, with metal-N coordination can adequately prevent the migration of metal atoms. 171 Among the various MOF materials, zeolitic imidazolate frameworks (ZIFs) (e.g., ZIF-8 and ZIF-67) are the most common precursors used due to their easy preparation, and well-defined metal-N₄ configurations. 167,172-177 For the synthesis of Fe-N-C electrocatalysts, Fe-doped ZIF-8 can be transformed into Fe single atoms with Zn species being removed due to their lower boiling point (~907 °C), resulting in atomically dispersed Fe atoms that are confined in ZIF-derived N-doped carbons. Moreover, the Zn vaporization could generate rich micropores, which could host more Fe-N4 active sites. 179-181 For example, Wu et al. synthesized an Fe-doped ZIF-8 in an oxygen-free environment and directly converted it into an atomically dispersed Fe-N-C electrocatalyst (Fig. 7a). 182 In the Fe-doped ZIF-8, the Fe-N₄ coordination was atomically dispersed and separated by abundant zinc nodes. The special space isolation effect enabled the pyrolyzed Fe-N-C electrocatalyst without Fe aggregation. The particle size of atomic Fe-N-C could be controlled from 20 to 1000 nm by simply adjusting the solution concentration during the synthesis of Fe-doped ZIF-8. Remarkably, the Fe-N-C electrocatalyst with an average particle size of \sim 50 nm displayed the best ORR activity in 0.5 M H_2SO_4 electrolyte with an $E_{1/2}$ of 0.85 V (vs. RHE), which was only 30 mV lower than that of the Pt/C catalyst. Apart from chemical doping of Fe ions into ZIF-8 precursors, a spatial confinement strategy was also found effective for the synthesis of Fe-N-C electrocatalysts. Li et al. developed a novel cage encapsulation strategy to synthesize an atomically dispersed Fe-N-C electrocatalyst (Fig. 7b). 183 ZIF-8 with a cavity diameter of 11.6 Å as molecular cages was employed to encapsulate and separate the iron precursor Fe(acac)₃ (diameter, ca. 9.7 nm). During the pyrolysis in an inert atmosphere, isolated single Fe atoms with a high content of 2.16 wt% were stabilized on N doped carbons. In a 0.1 M KOH electrolyte solution, the obtained FeISAs/CN electrocatalyst displayed an excellent ORR

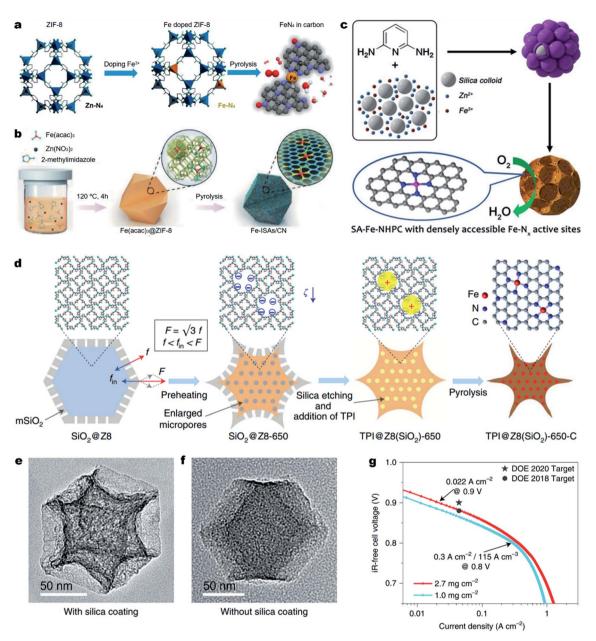


Fig. 7 Engineering dense $Fe-N_x$ active sites on hierarchically porous carbons. (a and b) One step synthesis of the Fe-N-C electrocatalyst. (a) Space isolation strategy by chemical doping of Fe into ZIF-8 nanocrystals. Reproduced with the permission from ref. 182. Copyright (2017) American Chemical Society. (b) Space confinement by encapsulation of Fe species into the ZIF-8 cavities. Reproduced with the permission from ref. 183. Copyright (2017) Wiley-VCH. (c-g) Enhancing the $Fe-N_x$ site density and ORR activity by constructing hierarchically porous carbons. (c) Schematic showing the zinc mediated templated synthesis of Fe-N-C with densely accessible $Fe-N_x$ sites. Reproduced with the permission from ref. 204. Copyright (2020) Wiley-VCH. (d) A schematic synthesis process of Fe-N-C by a mesoporous silica coating strategy. TEM images (e) Fe-N-C and (f) Fe-N-C and (

performance with an $E_{1/2}$ of 0.90 V (νs . RHE). Similarly, ferrocene¹⁸⁴ or FePc¹⁸⁵ molecules could also be encapsulated in ZIF-8 for the preparation of atomically dispersed Fe–N–C electrocatalysts. Also, the short-range order nitrogen doped carbon can provide plentiful anchoring sites for the stabilization of single metal sites with strong interaction, enabling the synthesis of high-metal-loading M–N–C electrocatalysts. ^{186–188}

Previous studies have shown that the surface area and the porosity of M-N-C electrocatalysts play an important role in

ORR performance. A high Brunauer–Emmett–Teller (BET) surface area is beneficial for the ORR catalytic process. The micropores can accommodate abundant $M-N_x$ active sites and the meso-/macro-pores can facilitate the mass transport. Thus, construction of hierarchically porous carbon nanostructures with a high surface area is an effective strategy to improve the utilization of $M-N_x$ sites, thus promoting the ORR activity. ^{189–198} Template sacrificial strategies including a hard template and soft template are common methods to create hierarchically

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porous M-N-C electrocatalysts. The template utilizes SiO_2 , 74,199-201 SBA-15,202 molten salts, 169 or Te nanowires 203 as sacrificial templates and small organic molecules, metal complexes or polymers as carbon/nitrogen precursors. In 2020, our group reported the synthesis of densely accessible single atom Fe-N_r active sites on nitrogen doped hierarchically porous carbon (SA-Fe-NHPC) by a zinc mediated template synthesis strategy.²⁰⁴ As depicted in Fig. 7c, during the thermal treatment of a N rich 2,6-diaminopyridine/ZnFe/SiO2 complex, the zinc prevented the formation of Fe₃C@C nanoparticles and promoted the generation of micropores. In addition, the SiO₂ spheres (~12 nm) served as hard templates for the generation of a mesoporous carbon nanostructure, achieving densely accessible Fe-N_x active sites on SA-Fe-NHPC. As a result, SA-Fe-NHPC showed a very large specific surface area of 1327 m² g⁻¹ and a high Fe content of 1.25 wt%. Benefiting from the high density and superior accessibility of the Fe-N_x active sites, the SA-Fe-NHPC electrocatalyst demonstrated high ORR activity with an $E_{1/2}$ of 0.93 V (vs. RHE) in a 0.1 M KOH aqueous solution. The assembled Zn-air battery using the SA-Fe-NHPC electrocatalyst as an air electrode showed a very high maximum power density (P_{max}) of 266.4 mW cm⁻² and excellent stability for 10 days. Shui et al. fabricated a cave-shaped Fe-N-C electrocatalyst (TPI@Z8(SiO₂)-650-C) with rich meso-porosity, external surface area and dense Fe-N₄ moieties by pyrolyzing mesoporous silica-coated ZIF-8 (Fig. 7d).205 TPI@Z8-650-C was also synthesized for comparison without the coating of mesoporous SiO2. The resultant TPI@Z8(SiO2)-650-C exhibited

a large number of mesopores across its surface which presented a three-fold higher external surface area than that of TPI@Z8-650-C (Fig. 7e and f). As a result, the porous TPI@Z8(SiO₂)-650-C showed much improved ORR activity compared to that of TPI@Z8-650-C in acids. Under the department of energy (DOE) of USA testing protocol, the TPI@Z8-650-C based PEMFC (loading amount: 2.7 mg cm⁻²) achieved a current density of 0.022 A cm^{-2} at $0.9 \text{ V}_{\text{iR-free}}$ under 1.0 bar $\text{H}_2\text{-O}_2$ conditions (Fig. 7g). Meanwhile, this TPI@Z8-650-C based PEMFC delivered a P_{max} of 1.18 W cm⁻² under 2.5 bar H₂-O₂, which approached that of the Pt/C based PEMFC ($P_{\text{max}} \approx 1.30 \,\text{W cm}^{-2}$, loading amount: 0.2 mg_{Pt} cm⁻²).

Besides, engineering $M-N_x$ sites on the surface of carbons will undoubtedly largely improve site utilization. Very recently, Jia et al. implemented a chemical vapor deposition (CVD) synthesis, flowing FeCl₃ vapor over a Zn-N-C substrate at 750 °C to prepare accessible Fe-N₄ sites on the surface of carbons (denoted as FeNC-CVD-750) (Fig. 8a).206 57 Fe Mössbauer spectroscopy, atomic-resolution annular dark-field STEM (ADF-STEM) and XAS showed the atomically dispersed Fe-N₄ site in the FeNC-CVD-750 catalyst. The number of accessible Fe-N₄ sites (site density, SD_{mass}) was determined by the electrochemical stripping of NO formed by exposure to aqueous nitrite (Fig. 8 and c), and by exposure to gaseous NO (Fig. 3c), giving a SD_{mass} value as high as 1.92×10^{20} sites g⁻¹. According to the inductively coupled plasma-mass spectrometry (ICP-MS) and ⁵⁷Fe Mössbauer spectroscopy, all the Fe–N₄ sites were gas-phase and electrochemically accessible, delivering an Fe site

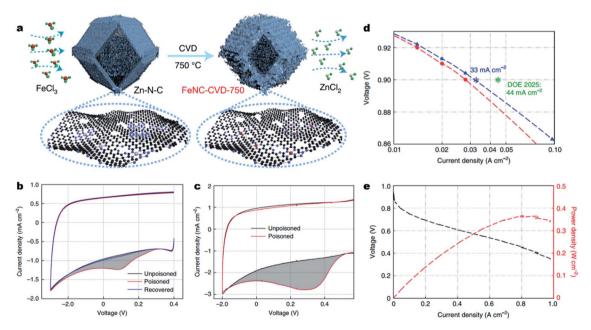


Fig. 8 Engineering fully accessible $Fe-N_x$ sites on the surface of carbons. (a) Synthesis of FeNC-CVD-750 via an $FeCl_3$ CVD method. Red, green, grey, purple, and black balls represent Fe, Cl, Zn, N and C atoms, respectively. (b) Nitrite stripping voltammogram in N₂-saturated 0.5 M acetate electrolyte buffer (pH 5.2) with a catalyst loading of 270 μ g cm⁻² and a scan rate of 10 mV s⁻¹. (c) NO stripping voltammogram in N₂-saturated $0.5 \,\mathrm{M}\,\mathrm{H}_2\mathrm{SO}_4$ with a catalyst loading of $600 \,\mathrm{\mu g}\,\mathrm{cm}^{-2}$ and a scan rate of $10 \,\mathrm{mV}\,\mathrm{s}^{-1}$. The grey shading represents the excess current associated with the reductive stripping of nitrite. (d) Tafel plot for the determination of FeNC-CVD-750 activity at $0.9\,V_{iR-free}$. (e) The H_2 -air PEMFC polarization $curve\ and\ power\ density\ without\ iR-correction\ for\ the\ membrane\ electrode\ assembly.\ Conditions:\ 500\ ml\ min^{-1}\ H_2\ and\ 2000\ ml\ min^{-1}\ air,\ 100\%$ RH, 1.0 bar H₂ and air partial pressure, and 80 °C. Reproduced with the permission from ref. 206. Copyright (2021) Springer Nature.

skeleton geometry

 E_{onset} (V $E_{1/2}$ (V Method M-N-C electrocatalyst Active site Electrolyte vs. RHE) vs. RHE) Ref. Local coordination HP-Fe-N₄ Pyrrole-type Fe-N₄ 0.5 M H₂SO₄ 0.95 0.80 97 Fe-N/P-C-700 Fe-N₃P₁ 0.1 M KOH 0.941 0.867 104 S-Cu-ISA/SNC Cu-N₃S₁ 0.1 M KOH $\sim \! 0.98$ 0.918 105 Mn/C-NO Mn-N₃O 0.1 M KOH ~ 0.98 0.86109 Co₁-SAC Co-N₃C₁ 0.1 M KOH 0.904 0.824 106 S-modified Fe-N₄ Heteroatom incorporation Fe/N/C-SCN 0.836 123 0.1 M H₂SO₄ Fe-ISA/SNC S-modified Fe-N₄ 0.1 M KOH \sim 0.98 0.896 124 S, P-co-modified Fe-N₄ Fe-SAs/NPS-HC 0.1 M KOH ~ 0.98 0.912 129 0.5 M H₂SO₄ 0.791 ~ 0.89 Mn-N-C-S S-modified Mn-N₄ 0.5 M H₂SO₄ ~ 0.98 0.81 131 Axial ligand modification $Fe-Cl_1N_4$ FeCl₁N₄/CNS 0.1 M KOH ~ 0.97 0.921 138 Self-adjusted FeN₄-OH Fe-N-C 0.1 M KOH ~ 0.97 ~ 0.90 142 Dual metal sites (Fe,Co)/N-C FeN₃-CoN₄ 0.1 M HClO₄ 1.060 0.863 154 FeCoN_x/C FeCoN5-OH 0.1 M HClO₄ 1.02 0.86 151 Fe,Mn/N-C Fe-Mn-N₆ 0.1 M HClO₄ ~ 0.92 0.804 155 0.1 M KOH ~ 0.99 0.928 Fe₂-N-C 0.5 M H₂SO₄ ~ 0.92 157 Fe_2-N_6 0.78Regulation of the carbon Fe-N-C (1.5Fe-ZIF) Fe-N₄-C₈ dominated 161 $0.5 \text{ M H}_2\text{SO}_4$ ~ 0.98 0.88

Edge FeN₄

Edge FeN₄

Contracted FeN₄

Table 1 Improve the intrinsic activity of the M-N_x site for representative M-N-C electrocatalysts via different methods and their catalytic ORR activity

utilization around 100%. As a result, in a 0.5 M H₂SO₄ electrolyte, the FeNC-CVD-750 displayed excellent high ORR activity with an $E_{1/2}$ of 0.85 V (vs. RHE). When used as a cathode catalyst in a 1.0 bar H₂-O₂ PEMFC, FeNC-CVD-750 delivered a high current density of 33 mA cm⁻² at 0.90 V_{iR-free}, which approached the DOE 2025 target of 44 mA cm $^{-2}$ (Fig. 8d). In 1.0 bar H₂-air, the FeNC-CVD-750 delivered a $P_{\rm max}$ of 0.37 W cm $^{-2}$ (Fig. 8e), among the highest values reported for PGM-free cathodes to date. Other similar studies also reported the synthesis of Fe-N-C materials with a surface-hosted Fe-N₄ site, achieving high site densities, high site utilization and eventually excellent ORR performance.207,208

FeN_r/GM

Fe-N₄-C-60

ZIF-NC-0.5Fe-700

In short, engineering hierarchically porous carbon nanostructures and manipulating the location of M-N_x sites can improve the site density, expose each active site accessible to reactants, and facilitate mass transfer, therefore promoting the ORR performance of M-N-C electrocatalysts.

4. Conclusions and perspectives

Single-atom carbonaceous M-N-C electrocatalysts demonstrated promising catalytic ORR properties for applications in Zn-air batteries and PEMFCs due to their abundant resources, low cost, large surface area, structural tunability, etc. In this Perspective, we summarized two strategies for the preparation of high-performance M-N-C electrocatalysts toward the ORR, including increasing the intrinsic activity and promoting the accessibility of the M-N_x active sites. Manipulating the coordination geometry, doping heteroatoms, constructing dual-metal sites, and regulating the geometry of the carbon skeleton can effectively engineer the electronic structure of the single metal site, thus altering the adsorption behavior of O-containing intermediates and enhancing the intrinsic

activity. Engineering carbon nanostructures can largely facilitate the exposure of the M-Nx site, hence increasing the site utilization and the overall catalytic activity. In alkaline media, the as-developed M-N-C materials show superb ORR performance, outperforming that of commercial Pt/C ($E_{1/2} \approx 0.85 \text{ V}$) (Table 1). These M-N-C electrocatalysts enabled the asassembled metal-air batteries with high energy density and efficiency. However, in acidic media, M-N-C materials are still inferior to the benchmark Pt/C ($E_{1/2} \approx 0.85$ V) (Table 1), restricting their utilization in practical PEMFCs. Therefore, rational design of highly active M-N_x sites, and fruitful identification of the active site and development of new synthetic methods for single-atom carbonaceous M-N-C electrocatalysts are still highly desirable for future practical applications. Below we provide our perspectives regarding the future directions of M-N-C electrocatalysts for the ORR.

 ~ 0.90

 \sim 0.95

 ~ 0.98

0.80

0.80

0.84

163

162

112

0.5 M H₂SO₄

0.1 M HClO₄

0.5 M H₂SO₄

(1) Precise active structures are the prerequisite for exploring the structure-activity relationship. However, until now, most single-atom carbonaceous M-N-C materials have been synthesized via high-temperature pyrolysis, which makes the synthesis process uncontrollable and thus the active structures elusive. These uncontrolled structures in M-N-C electrocatalysts further make it challenging to identify active sites and correlate the relationship between the catalyst structure and the ORR performance. Thus, the exploration of well-structure-controlled chemical methodologies and precise control of the active sites at the atomic level are essential for the development of M-N-C electrocatalysts. Furthermore, a profound understanding of the structural transformation and M-N_x site formation is essential to explore more advanced catalysts. Apart from the high temperature pyrolysis process, bottom-up synthesis is a promising strategy to construct well defined active sites. Conductive MOFs, covalent organic frameworks (COFs) and other

supramolecular structures with well-defined $M-N_x$ sites might provide a promising platform for the investigation, while significant efforts are required to improve their intrinsic activity and stability.

- (2) In recent years, various advanced atomic-resolution techniques including HRTEM, XAS, 57Fe Mössbauer spectroscopy and DFT calculations have been used to identify the active sites of M-N-C electrocatalysts. However, they could only give the average structure information and the local structure around the single metal sites remains unclear. Thus, deeper insights into the electronic structure and geometric configuration of M-N-C electrocatalysts are still required, such as probing the local coordination environments of centrally active metal sites (e.g., coordination numbers, distances, and adjacent atomic species). Further, the development of in situ characterization techniques, such as in situ electron microscopy, in situ XAS and in situ 57Fe Mössbauer spectroscopy is essential for providing insight into the active site formation mechanism. In addition, detailed in situ or operando measurements are necessary to deeply reveal the real interactions between the metal centers and O-containing species (i.e., O2, OOH*, O* and OH*) under working potential conditions. The insightful identification of the active sites and understanding the structureperformance relationship thus can guide the further rational design of highly active M-N-C electrocatalysts.
- (3) The highly active $M-N_x$ sites for the ORR are always essential. The rational design of advanced catalytically active sites and regulating their intrinsic activity are two fundamental approaches for promoting the sluggish ORR kinetics. The theoretical prediction can be used to guide the precise active site design, relying on the exploration of new synthetic approaches, such as supramolecular assembly or a new templating/confinement strategy.
- (4) It has been reported that adsorption energies of OH* and OOH* on the active site follow the universally established scaling relationship, that is, $\Delta G_{\rm OOH*} = \Delta G_{\rm OH*} + 3.2 \pm 0.2$. Overcoming or breaking the adsorption-energy scaling relationship is vital to enhance the ORR activity, requiring novel exemplification for catalyst design by the combination of computational screening, machine learning and experimental accumulation.
- (5) To date, the developed M–N–C catalysts demonstrated excellent ORR activity in alkaline electrolytes, which enabled their superior performances in primary Zn–air batteries. However, the oxygen evolution reaction (OER) performances of such M–N–C were extremely poor, which seriously limited them as bifunctional electrocatalysts to drive the operation of a rechargeable Zn–air battery. Hence, the development of highly active and stable bifunctional electrocatalysts that alternately promote the OER and ORR kinetics is necessary. In this regard, the integration of OER-active atomic transition metals (*e.g.*, Ru, Rh or Ni) into ORR active M–N–C electrocatalysts may provide a potential approach for the exploration of bifunctional single-atom carbonaceous electrocatalysts.
- (6) The reactant (*i.e.*, O₂, OOH*, O* and OH*) accessible number of active sites plays a key role in the ORR process. Smart design of M-N-C materials with high single metal loading is

highly necessary. Exploring new synthetic approaches *via* precursor design, supramolecular assembly and a new templating/confinement strategy is effective for achieving this target. Further, constructing porous carbon with a high specific surface area, a large porous structure and a tailored reaction interface can be flexible for facilitating the accessibility of the active site.

- (7) For single-atom carbonaceous M-N-C electrocatalysts, translating their activity and stability observed in rotating disc electrode (RDE) tests into high performance devices remains a great challenge due to the lack of accurate nanoscale control of three-phase interfaces within electrodes. For the most promising PEMFC applications, developing new approaches for implementing the most promising Fe-N-C or Co-N-C electrocatalysts into membrane electrode assembly is required for achieving high PEMFC performance. Construction of hierarchically porous nanostructures with micro-porosity, mesoporosity and micro-porosity is an effective approach for achieving high MEA performance. Thereinto, micropores are capable of a high density of single metal active sites. Mesopores and macropores can promote the ionomer distribution and facilitate the mass transport.
- (8) Aside from intrinsic activity, durability is another important parameter for M-N-C electrocatalysts in practical PEMFC applications. Acidic electrolytes might cause metal centers to be exchanged by protons, degrade the carbon support, and result in significant activity loss, especially for single atom Fe-N-C electrocatalysts due to the undesired Fenton reaction. Experimental and theoretical studies should focus on single metal site dissolution and carbon corrosion mechanisms. Furthermore, developing advanced supporting materials with high conductivity and corrosion resistance of M-N-C electrocatalysts are highly desirable for practical implementation.

Overall, active site engineering of single atom M–N–C electrocatalysts for the ORR is imperative to promote metal–air batteries and PEMFC technologies. It is expected that active site engineering *via* further advanced site design, modulation, and population will realize M–N–C materials for practical commercial use in the future.

Author contributions

G. C. and X. F. formulated the project and wrote the manuscript. G. C. and H. Z. conducted a literature review and all authors contributed to revising the manuscript.

Conflicts of interest

There are no conflicts to declare.

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