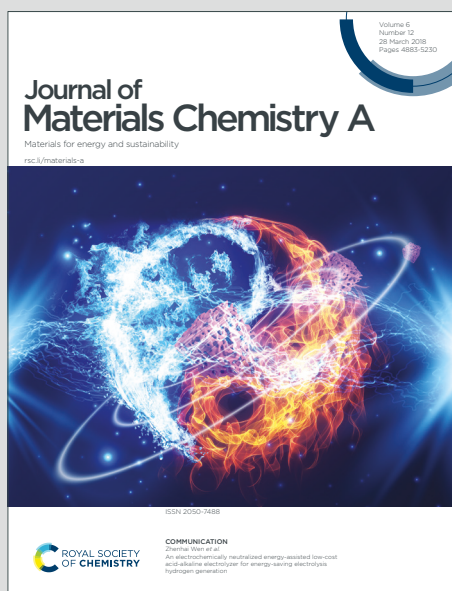


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Mg-rich disordered rocksalt oxide cathodes for Mg-ion batteries

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The discovery of new transition metal (TM) oxide cathodes which can act as intercalation hosts for Mg²⁺ ions is critical for the development of high energy density Mg-ion batteries. In Li-ion batteries, disordered rocksalts with sufficiently high Li⁺ charge carrier ion concentration, i.e. Li:TM >1.1, can support fast Li⁺ diffusion and therefore deliver high capacities (~300 mAh g⁻¹) and rate performance. Here, we investigate a range of simple Mg-rich disordered rocksalt cathodes, Mg₂TMO₃ (TM = Mn, Ni, Co), which possess similar charge carrier ion concentrations and similar ratios between ion size and interstitial tetrahedron height to the Li-rich disordered rocksalts. However, even with high carbon loadings, elevated cycling temperatures and reduced particle and crystallite size, no significant Mg²⁺ deintercalation was observed, indicating that conventional design rules established for Li-rich DRS cannot be simply translated to Mg-rich systems. Despite the lack of activity in Mg-rich oxides, we demonstrate that Mg²⁺ intercalation into close-packed cubic disordered rocksalts, such as Li_{2-x}MnO₂F (x = 1), is possible, opening possible routes to activating the Mg-rich systems.

Introduction

Lithium-ion batteries dominate the electrochemical energy storage market as they offer high energy densities, fast charge/discharge rates and long cycle life. However, global lithium resources are limited and concentrated in a small number of countries, leading to supply chain challenges and questions over their sustainability. To meet the world's future demand for energy storage, there is a need to explore alternative battery technologies based on more Earth-abundant elements. Batteries based on divalent magnesium ions (Mg²⁺) instead of monovalent lithium ions (Li⁺) are a promising contender.¹ In addition to being 1,000 times more abundant than Li on Earth, Mg also possesses a low reduction potential (-2.4 V vs. SHE) and can transfer twice the charge per ion as Li. Owing to its divalent nature, Mg metal anodes offer high volumetric capacity (3833 mAh cm⁻³), which is nearly twice of that for Li (2062 mAh cm⁻³) and more than three times that for Na (1128 mAh cm⁻³).^{2,3}

However, one critical challenge that Mg-ion batteries face is the lack of cathode materials that show facile Mg²⁺ intercalation over wide compositional ranges. While reversible Mg²⁺ intercalation has been realised using cathode materials featuring soft, polarisable anions such as S²⁻ and Se²⁻,^{4,5} their energy density remains poor due to their low working voltages. This underscores the urgent need to develop oxide-based cathodes that can operate at elevated potentials. Some oxide systems have been reported as successful Mg²⁺ intercalation hosts, such as V₂O₅, MoO₃, and MnO₂, however, strong coulombic interactions between Mg²⁺ and the host structures are recognised to be a challenge limiting the diffusion of Mg²⁺ in oxides.^{6,7} Possible strategies to address the issue include creating oxides with disordered structures to promote more varied and less stable Mg²⁺—O²⁻ coordinations.^{8,9} This may facilitate the redistribution of charges and consequently improve the diffusion of Mg²⁺ ions.

Introducing structural disorder into cathodes has proven to be an effective strategy to achieve fast ion diffusion and high Li content materials in Li-ion batteries.^{10,11} Disordered rocksalt (DRS) cathodes such as Li₂MnO₂F and Li_{1.2}Mn_{0.4}Ti_{0.4}O₂, are capable of delivering large capacities (>300 mAh g⁻¹) at high



voltages (>3V), exceeding the energy density of most commercial cathodes.^{12,13} Li ions can diffuse rapidly through disordered materials leading to exceptional rate performance.^{14–16} While there has been significant progress developing Li-based DRS cathodes, there have been comparably few studies understanding whether the fast ion diffusion properties of these systems translate across to Mg-ion batteries.^{17–19}

In this study, we explore the possibility of facile Mg-ion diffusion in Mg-rich disordered rocksalts. The theoretical capacities of Mg-rich DRS are very high by virtue of the divalent charge on Mg²⁺ (707 mAh g⁻¹ for Mg₂MnO₃). Given their high crystallographic density (5.4 g cm⁻³ for Mg₂MnO₃), they could also theoretically deliver rechargeable batteries with very high volumetric energy density when paired with Mg metal. Here, we have synthesised a series of novel DRS compounds based on TMO-MgO solid solutions (TM = Mn, Ni, and Co) via solid state methods to obtain micron-sized particles. These transition metals offer high voltage, multi-electron redox couples, i.e. TM^{2+/3+/4+}, to compensate the removal of Mg²⁺. We examined the feasibility of using Mg-rich DRS compounds Mg₂MnO₃, Mg₂NiO₃ and Mg₂CoO₃ as cathode materials for Mg-ion batteries, employing a Mg anode and an electrolyte that is stable to 3.5 V vs. Mg/Mg²⁺. Given the limited capacities observed, we further explored the influence of reducing crystallite size to investigate whether substantially shortening the diffusion lengths of Mg²⁺ ions within the DRS structure might improve performance. Our results show that Mg²⁺ ion diffusion in Mg-rich DRS is not facile as in the case of Li⁺, despite nm-sized diffusion lengths and the similarity in ion size and tetrahedral height. Nevertheless, we demonstrate that Mg intercalation into a cubic-close-packed DRS is possible in delithiated Li_{2-x}MnO₂F (x = 1) where we achieve a discharge capacity of 120 mAh g⁻¹ at an average voltage of 1.2 V vs Mg²⁺/Mg. This indicates that strategies to introduce cation vacancies or mitigate the coulombic repulsion that Mg²⁺ ions experience when diffusing through interstitial tetrahedral sites might ultimately enable activation of Mg-rich compositions as cathodes.

1. Experimental section

1.1 Materials preparation

A series of Mg_xMn_{1-x}O samples, namely MgMn₃O₄, MgMnO₂, Mg₂MnO₃, Mg₃MnO₄, were synthesised from MgO (97% Merck) and MnO (99% Merck) mixed in stoichiometric ratios. Prior to use, MgO was subjected to heat treatment at 900°C overnight to eliminate traces of MgCO₃ and Mg(OH)₂. The mixed powders were then pelletised and calcined under argon at 930°C for 12 h to obtain the Mg_xMn_{1-x}O products. Similarly, MgO was mixed with CoO (99.99% Merck) and NiO (99.8% Merck) to prepare Mg_xCo_{1-x}O and Mg_xNi_{1-x}O samples, respectively. Calcination was performed in air at 1000°C for 5 h to obtain Mg_xCo_{1-x}O and for 20 h to obtain Mg_xNi_{1-x}O products.

For the study on the effect of crystallite size, the as-prepared Mg₂MnO₃ product was subsequently ball-milled at 200 rpm and 300 rpm to obtain the ball-milled samples.

Li₂MnO₂F was synthesised using a mechanochemical ball-milling method as per the reported work.¹² LiF (99.995% Sigma Aldrich), Li₂O (99.5% Alfa Aesar) and Mn₂O₃ (99.9% Sigma Aldrich) were mixed in stoichiometric ratios and then sealed in air-tight zirconia jars in an argon-filled MBraun glovebox with H₂O and O₂ less than 1 ppm. The mixture was then ball-milled for 18 hours at 750 rpm in a Fritsch Pulverisette 7 planetary ball-mill to form the Li₂MnO₂F product.

1.2 Electrochemistry

Electrode preparation and cell assembly was carried out in an argon-filled glovebox where O₂ and H₂O levels were kept below 1 ppm. Self-supporting electrode films were prepared by grinding the as-synthesised materials with acetylene black and polytetrafluoroethylene in a 7:2:1 mass ratio in a



pestle and mortar and subsequently calendared to a thickness of $\sim 150 \mu\text{m}$. $0.3\text{M Mg[B(hfip)}_4\text{]}_2$ in DME electrolyte was synthesised following the reported procedure,^{20,21} with DME as the solvent. The solvent was dried with 3 \AA molecular sieves for at least one week prior to use. Magnesium metal was polished with carbide paper and cleaned before use. Electrodes were incorporated into CR2032 coin cells with electrolyte-soaked Whatman glass fibre separators and Mg metal counter electrodes. Galvanostatic charge-discharge was carried out at a rate of 10 mA g^{-1} using a Maccor Series 4000, with cells held in a thermostatted oven at 60°C . Li-ion cells were assembled using 1M LiPF_6 in 3:7 of EC:EMC electrolyte and Li metal foils as the anode and charged at 30°C .

1.3 Characterisation

Powder X-ray diffraction (PXRD) patterns were obtained for the as-prepared materials using a Cu source Rigaku SmartLab diffractometer equipped with a Ge(220) double bounce monochromator. Reitveld profile refinements were performed using the GSAS suite of programs.²² Scanning electron microscopy (SEM) and energy-dispersive X-ray spectroscopy (EDX) were carried out using the Carl Zeiss Merlin analytical electron microscope. X-ray pair distribution function (X-PDF) data were collected on the I15-1 beamline at Diamond Light Source. The samples were loaded into silica glass capillary tubes and sealed under inert atmosphere. Structural refinement was performed using the PDFgui front end software and PDFfit2 refinement program.²³

2. Results and discussion

2.1 Materials characterisation

A range of compositions were synthesised along the MgO-TMO tie-line (TM = Mn, Ni, Co) via the solid-state methods outlined in the Experimental Section. PXRD patterns for all of the as-prepared materials are given in Fig. S1 and the lattice parameters of the samples were acquired by refining the PXRD peaks, Fig. S2-4 and Table S1-3. Fig. 1a shows the trend of lattice parameters as the ratio of MgO to TMO changes, which varies continuously between the end member phases in line with Vegard's law,²⁴ confirming solid solution behaviour. Fig. 1b shows the patterns for three representative samples Mg_2MnO_3 , Mg_2CoO_3 , and Mg_2NiO_3 , where all peaks can be assigned to a single-phase rocksalt-type structure with space group Fm-3m without impurities. The corresponding lattice parameters are 4.31 \AA , 4.23 \AA and 4.20 \AA respectively. All of the mixed metal materials prepared conform to the disordered rocksalt structure where the cations (Mg^{2+} or TM^{2+}) are randomly mixed on the cation site and are octahedrally coordinated to six anions, Fig. 1c.



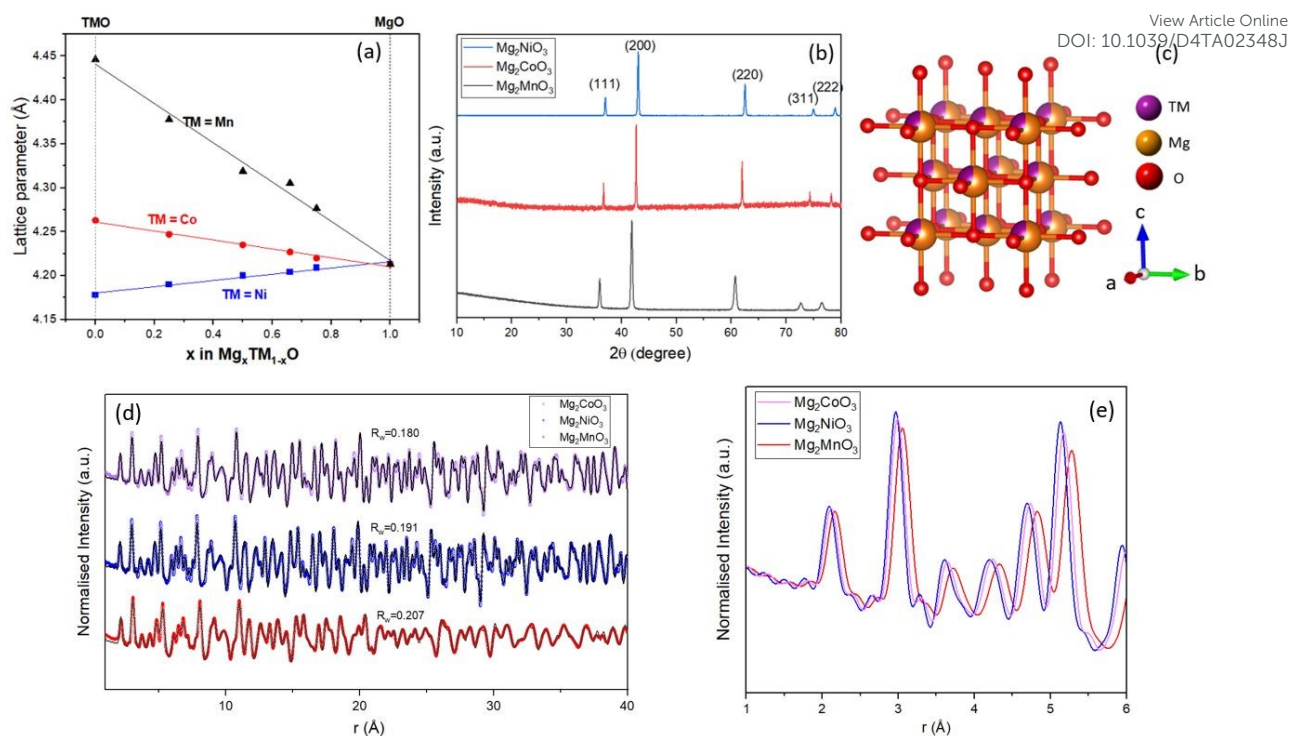


Fig. 1. Long and short-range structure of Mg-rich disordered rocksalts (a) Plot showing the trend in lattice parameters across the three analogues as the ratio of Mg to TM changes. (b) Powder X-ray diffraction data of Mg_2TMO_3 compounds, where all peaks can be indexed to the rocksalt phase. (c) Schematic of the cubic DRS Mg_2TMO_3 structure, where Mg and TM atoms are randomly mixed among the cation site. (d) X-ray PDF data fitted between 0.5-40 Å to an Fm-3m cation disordered structural model for each Mg_2TMO_3 sample ($TM = Co, Ni, Mn$), showing the samples exhibit an atomically well-mixed cation disordered rocksalt structure. $Q_{max}=24$ Å. (e) Zoomed-in PDF plot comparing the short-range PDF region between the three analogues.

In order to characterise the local structure of these compounds and confirm atomic-level mixing of the Mg and TM ions, Pair Distribution Function (PDF) analysis was performed on X-ray total scattering data. The atomic PDF was fitted between 0.5-40 Å to an Fm-3m cation disordered structural model giving excellent fits across the full range for each sample (Fig. 1d and Table S4-6). Given both the short and medium range structures for Mg_2MnO_3 , Mg_2CoO_3 , and Mg_2NiO_3 can be well-described by a single cubic rocksalt phase, we conclude that these materials are all atomically well-mixed solid solutions between MgO and TMO. Some broadening of the medium range peaks for Mg_2MnO_3 is apparent, indicating a greater degree of positional disorder of the atoms on their crystallographic sites and a loss of consistency in the atom-atom distances over longer ranges. This is in accord with the fact that the lattice parameter mismatch between MnO and MgO is greater than either NiO or CoO leading to greater local variability in bond lengths and atomic positions for Mn. Fig. 1e shows the short-range PDF data for each compound overlaid. The first and second peaks correspond to the nearest neighbour metal-oxygen and metal-metal distances in the cubic structure, respectively. The variation in lattice parameters from the PDF refinements, $Mg_2MnO_3 = 4.31$ Å, $Mg_2CoO_3 = 4.23$ Å and $Mg_2NiO_3 = 4.20$ Å, are consistent with the refined PXRD data in Fig. 1a.

To characterise the particle sizes and morphologies of our materials, SEM imaging was performed. Dense primary particles were observed varying in size from 0.1-1 μm , Fig. 2a-c. The primary particles of the Mg_2NiO_3 material in general appear to be smaller than Mg_2CoO_3 and Mg_2MnO_3 , likely due to the smaller particle size of the NiO precursor used. Homogeneous mixing of Mg and TM ions within and between the primary particles was verified with EDX analysis (Fig. 2d-f).



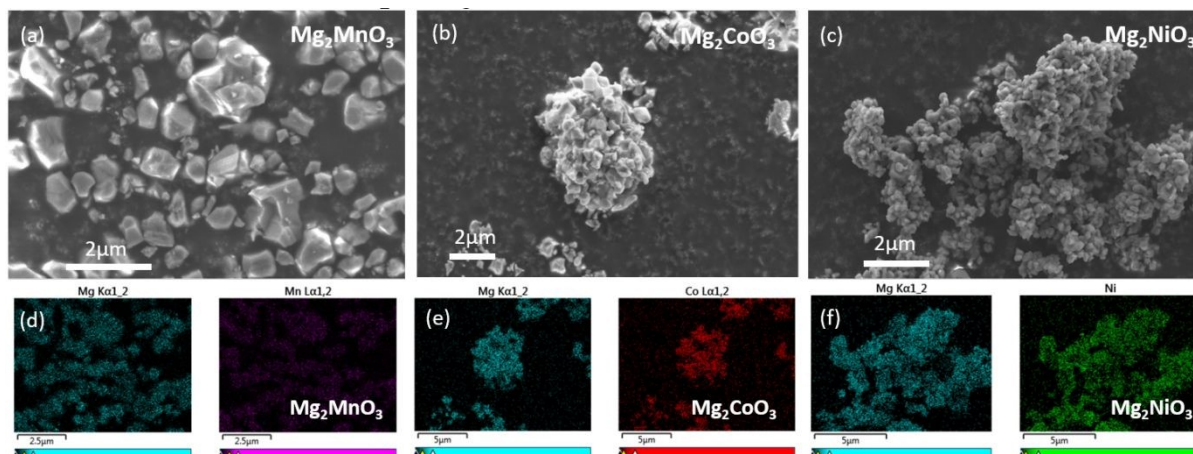


Fig. 2. Particle morphology and uniform elemental distribution SEM and EDX of the Mg_2TMO_3 samples. SEM images of (a) Mg_2MnO_3 , (b) Mg_2CoO_3 , and (c) Mg_2NiO_3 showing primary particle sizes from 0.1-1 μm . EDX elemental mapping of (d) Mg_2MnO_3 , (e) Mg_2CoO_3 , and (f) Mg_2NiO_3 , which shows homogenous distribution of elements in the samples.

2.2 Electrochemical performance

Following the structural characterisations, the Mg_2TMO_3 materials were electrochemically evaluated as cathode materials in Mg-ion batteries with a Mg metal anode and 0.3M $\text{Mg}[\text{B}(\text{hfp})_4]_2$ in DME electrolyte. This electrolyte was chosen due to its high oxidative stability of 4 V vs. Mg/Mg^{2+} based on findings by Zhao-Karger *et al.* and ability to plate and strip Mg with a low overpotential.^{20,25} To confirm the stability of the electrolyte, cyclic voltammetry (CV) in coin cells using an aluminium working electrode was performed. The CV, Fig. S5(b), indicates that decomposition begins at around 3.5 V. Therefore, a limit of 3.5 V was chosen as the upper cut-off to minimise the contribution of parasitic electrolyte decomposition to the observed capacity. Galvanostatic cycling of a standard Mo_6S_8 cathode against Mg metal at 60°C,²⁶ using this electrolyte, Fig. S5(a), confirms successful cycling with low overpotential.

The electrochemical data for the Mg_2TMO_3 DRS cathode materials is shown in Fig. 3. Despite employing high carbon loadings (70:20:10 of cathode active material:C:PTFE), low current densities (10 mA g^{-1}) and elevated cycling temperatures (60°C), no appreciable capacity was observed. These results imply that sluggish diffusion of Mg^{2+} ions through the oxide structures rather than electrolyte or anode plating/stripping is likely to be the performance-limiting factor in these cells. This is in accord with findings from previous studies that reported the poor diffusivity of Mg^{2+} ions in similar oxide spinels.^{7,8,27}



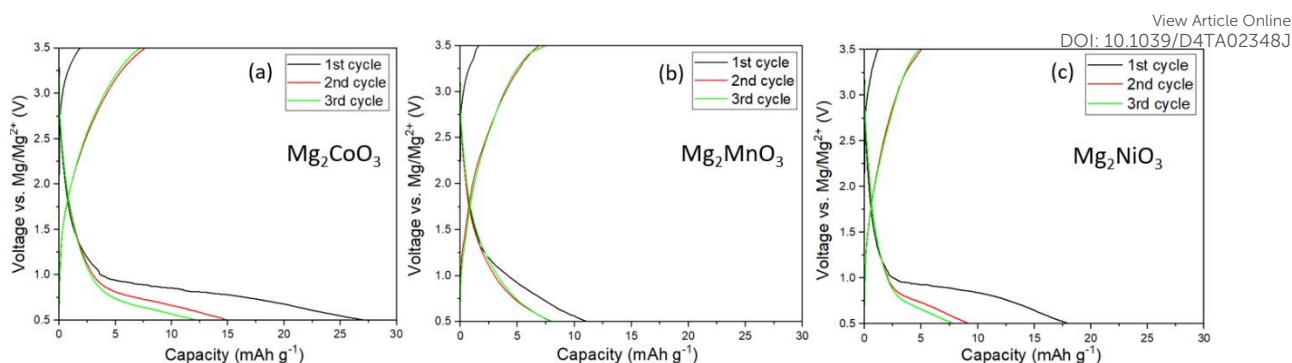


Fig. 3. Electrochemistry of Mg-rich disordered rocksalts Charge/discharge profiles of the first three cycles of (a) Mg_2CoO_3 , (b) Mg_2MnO_3 , and (c) Mg_2NiO_3 in Mg cells at 60°C using $0.3\text{M Mg}[\text{hfp}]_4$ in DME as the electrolyte at a current density of 10 mA g^{-1} .

2.3 Effect of crystallite size on electrochemical performance

In light of the slow rate of Mg^{2+} diffusion through the as-prepared DRS materials, we explored the impact of reducing the diffusion length by subjecting the Mg_2MnO_3 sample to an additional ball-milling process to decrease the particle and crystallite sizes. The Mn-based system was chosen for further study given its elemental abundance and reduced toxicity relative to Ni and Co. After ball-milling at 200 rpm and 300 rpm for 3 hours, the average particle sizes decreased systematically, from around 1-2 microns to around 100 nm, as depicted in SEM images (Fig. 4a-c). Fig. 4d-f illustrate a broadening of the PXRD peaks after the ball-milling process. Analysis of the peak broadening as a function of scattering angle using refinement, (Fig. S6-7 and Table S7-8), reveal a reduction in average domain sizes after ball-milling from $1\ \mu\text{m}$ before milling, to 38 nm (200 rpm) to 16 nm (300 rpm), as well as an increase in strain. A slight shift in peak position to higher scattering angle induced by the ball-milling process was also noticed, Fig. S8, which we attribute to strain effects.



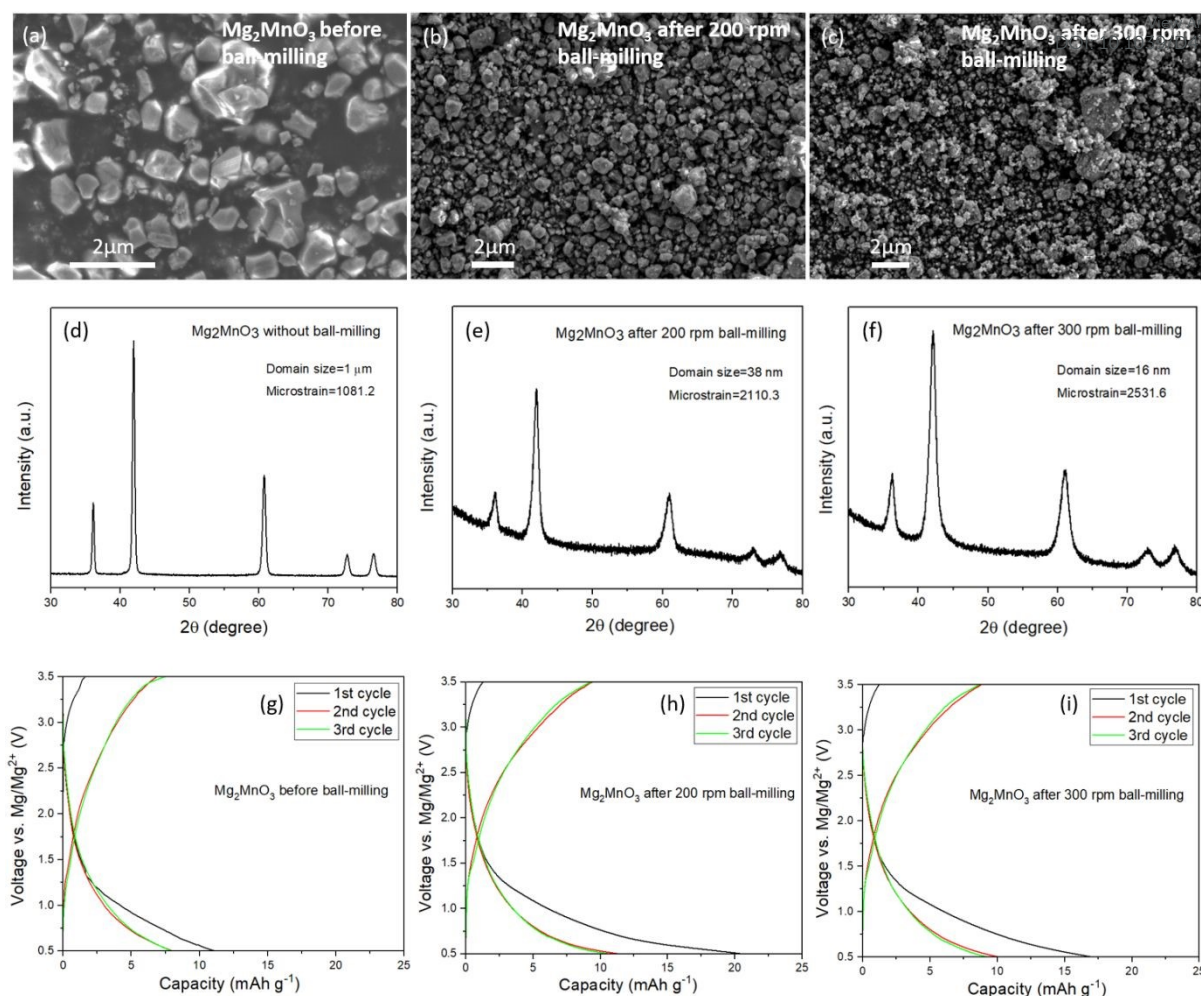


Fig. 4. Effect of ball-milling on structure and electrochemistry of disordered rocksalts SEM images of Mg_2MnO_3 (a) before ball-milling, (b) after ball-milling at 200 rpm, and (c) after ball-milling at 300 rpm showing the changes in particle sizes. (d-f) PXRD patterns of Mg_2MnO_3 before and after ball-milling. The broadening of peaks indicates a decrease in crystallite size after the ball-milling step. Charge/discharge profiles of Mg_2MnO_3 (g) before ball-milling, (h) after ball-milling at 200 rpm, and (i) after ball-milling at 300 rpm at 60°C and at a current density of 10 mA g^{-1} .

The ball-milled materials were processed into electrodes, assembled into coin cells with Mg metal and $0.3\text{M Mg}[\text{B}(\text{hfp})_4]_2$ in DME electrolyte and cycled at 60°C between 0.5 and 3.5 V vs. Mg/Mg^{2+} . The data in Fig. 4g-i show that even despite significantly reduced diffusion lengths through the DRS crystallites and increased interfacial contact area with the electrolyte, there is negligible improvement in the observed capacities. This behaviour appears to be Faradaic rather than capacitive, since waiting for 24 hours after charging does not change the discharge capacity. Efforts to over-charge the cathodes to 3.7 V and then holding at this potential for 5 hours yielded only marginal improvements in discharge capacity, Fig. S9. These results confirm that it is very challenging to remove Mg^{2+} from a fully magnesiated rocksalt structure.

2.4 Disordered rocksalts as Mg^{2+} intercalation hosts



So far, our results appear to indicate that the intrinsic fast ion diffusion properties of DRS materials as Li-ion intercalation cathodes do not translate to Mg-ion batteries. Diffusion in Li-rich DRS cathodes is understood to proceed by hopping of Li-ions between octahedral sites via a tetrahedral interstice. The ability of Li⁺ to diffuse has been linked to: (i) the concentration of carrier ions in the cathode i.e. Li:TM >1.1 for percolating diffusion, which increases the number of tetrahedral interstices surrounded only by Li-ions²⁸ and (ii) the height of the tetrahedral interstitial site, which influences the size of the energy barrier for ion hopping between octahedral sites. The Mg-rich compounds investigated here, e.g. Mg₂MnO₃, have the same concentration of carrier ions as archetypal Li-rich DRS cathodes such as Li₂MnO₂F (Li:TM = 2:1), so the availability of an interconnected diffusion network should not be a limiting factor for our cathodes. Furthermore, given Mg²⁺ and Li⁺ exhibit similar ionic radii (0.72 Å compared with 0.76 Å), and the tetrahedral heights in our Mg-rich DRS compounds and those of common Li-rich DRS are similar (~2.43 Å compared with 2.3-2.4 Å respectively),²⁹ the ion size would appear to be compatible with the diffusion channels available in the disordered rocksalt structure.

Another factor which could influence the diffusion of Mg²⁺ versus Li⁺ through the DRS structure, is coulombic repulsion from other Mg²⁺ cations which share faces with the interstitial tetrahedral sites. Mg²⁺ ions diffusing through tetrahedra surrounded by Mg²⁺ will experience greater coulombic repulsion than Li⁺ ions would when surrounded by Li⁺, increasing the energy barrier for ion hopping. To investigate this possibility further, we pre-charged an electrode of Li₂MnO₂F in a Li-ion cell to a composition of LiMnO₂F to create octahedral vacancies for Mg intercalation. The charged electrode was then transferred into a Mg-ion cell and discharged to 0.5 V vs. Mg/Mg²⁺. The data, Fig. 5a, show a discharge capacity of 120 mAh g⁻¹ can be achieved at an average voltage of 1.2 V, corresponding to insertion of 0.26 Mg²⁺. Even at a relatively high current density of 50 mA g⁻¹, Fig. 5b, a discharge capacity of 70 mAh g⁻¹ could be achieved, indicating surprisingly facile Mg²⁺ intercalation into the cubic close-packed DRS material (cell parameter 4.09 Å).

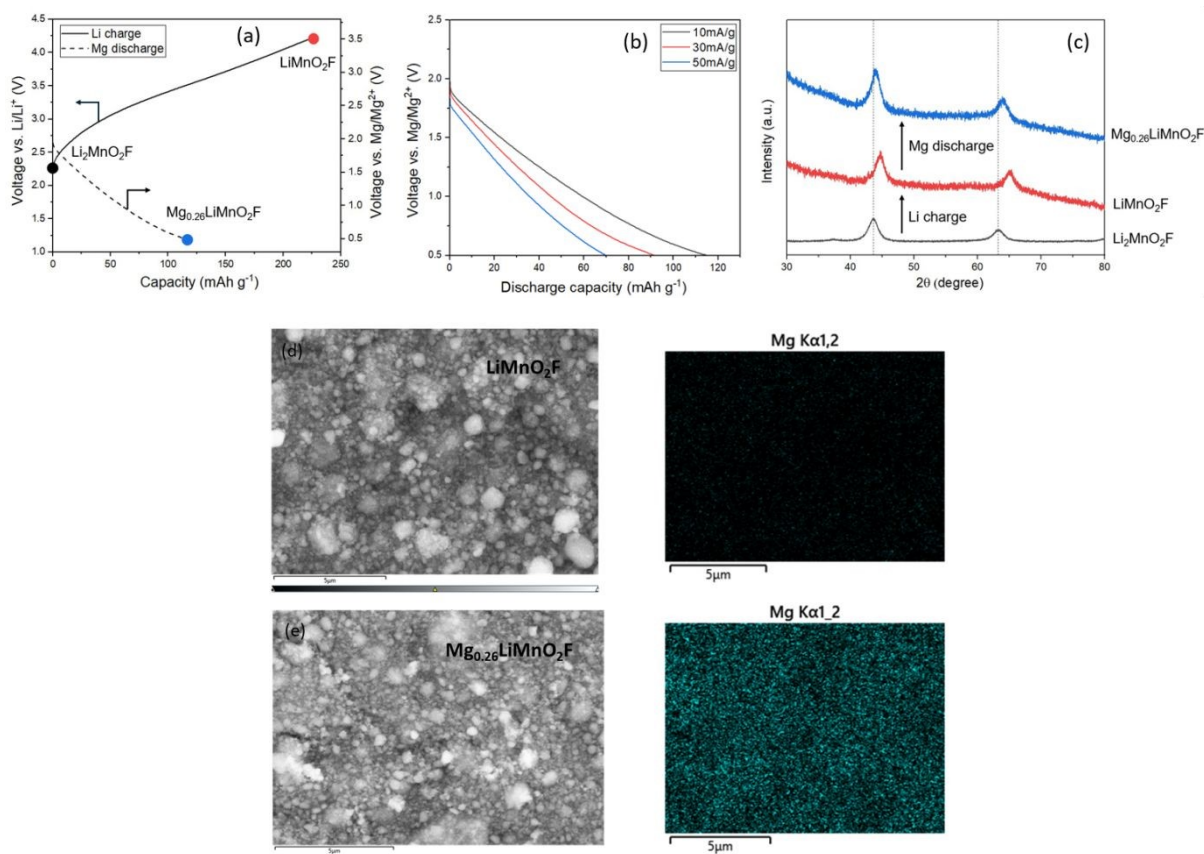


Fig. 5. Mg²⁺ intercalation into a disordered rocksalt oxyfluoride (a) Charge profile for Li₂MnO₂F (solid line) in a Li-ion battery to 4.2 V vs. Li/Li⁺. The charged cathode was removed and assembled into a Mg-ion battery, then discharged to 0.5 V vs. Mg/Mg²⁺ at 10 mA g⁻¹ at 60°C (dashed line). Over 120 mAh g⁻¹ discharge capacity is observed corresponding to insertion of 0.26 Mg²⁺ per formula unit, i.e. Mg_{0.26}LiMnO₂F. (b) Discharge profile under different current densities for delithiated LiMnO₂F in Mg-ion cells. (c) The corresponding PXRD patterns for the pristine Li₂MnO₂F, delithiated and magnesiated cathodes. There is a clear shift of the DRS diffraction peaks to lower angle confirming intercalation of Mg²⁺. SEM and EDX of (d) Li charged LiMnO₂F and (e) Mg discharged Mg_{0.26}LiMnO₂F.

	Li (atomic)	Mg (atomic)	Mn (normalised atomic)
LiMnO ₂ F	0.96(1)	0.00(1)	1.00
Mg _{0.26} LiMnO ₂ F	0.90(1)	0.27(1)	1.00

Table 1. Stoichiometry of pre-charged LiMnO₂F and Mg discharged Mg_{0.26}LiMnO₂F as determined from ICP analysis.

To verify Mg intercalation, *ex situ* PXRD was performed to examine the lattice parameter changes before and after the discharge process at 10 mA g⁻¹. As shown in Fig. 5c, the discharge process induces a clear shift in the measured peak positions back towards those of pristine Li₂MnO₂F, confirming the bulk intercalation of Mg²⁺ into LiMnO₂F. EDX and inductively coupled plasma (ICP)–optical emission spectroscopy analysis were also performed before and after discharging in a Mg-ion cell. EDX mapping for LiMnO₂F and Mg_{0.26}LiMnO₂F, Fig. 5d-e, show the appearance of Mg uniformly distributed within and between particles after magnesiation. The ICP results (Table 1) also confirm Mg contents of 0.00(1) and 0.27(1) before and after magnesiation, which agrees well with the calculated formula based on the discharge capacity observed and indicates storage of Mg²⁺.

These results indicate that the coordination environment around the interstitial tetrahedral sites could play an important role in determining the ability of DRS compounds to act as intercalation hosts for Mg²⁺. By mitigating the coulombic repulsion experienced by Mg ions diffusing through interstitial tetrahedral sites in Mg-rich DRS compositions, it may be possible to activate these as intercalation cathodes. This would require compositional modifications which substitute some Mg²⁺ for less highly charged ions or create vacant sites in the structure. It has also been proposed that concerted ion migration of Li⁺ with the Mg²⁺ might play a role increasing the rate of Mg-ion intercalation.^{30,31} While we cannot easily separate the motion of different ions within the bulk, given the lack of Li-ions in the Mg electrolyte, we can be confident that the Mg²⁺ intercalates without co-intercalation of Li⁺. Further work to more fully understand the factors controlling Mg-ion diffusion in the bulk of DRS cathodes is required.

3. Conclusions

A series of novel Mg-rich disordered rocksalt oxide structures based on Co, Mn and Ni were prepared and investigated as potential high-voltage cathodes for Mg-ion batteries. PXRD, X-ray PDF and EDX show that MgO can form solid solutions with CoO, NiO and MnO with well-mixed Mg/TM occupying the cation sites. When incorporated into Mg-ion cells with Mg metal and an electrolyte stable to at least 3.5 V Mg/Mg²⁺, there is little evidence of successful deintercalation of Mg²⁺ from Mg₂MnO₃, Mg₂CoO₃ or Mg₂NiO₃, even with high carbon loadings and elevated cycling temperatures (60°C). Efforts to significantly reduce the Mg-ion diffusion lengths by decreasing particle and crystallite sizes to nanometre length-scales did not yield significant improvements in capacity. Despite this, we demonstrate that other disordered rocksalts, such as Li_{2-x}MnO₂F (x = 1), can act as intercalation hosts



for Mg²⁺, raising hope that it might be possible to activate the Mg-rich cathodes through compositional modifications.

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Author Contributions

Y.Q. planned and conducted all aspects of the synthesis and characterisation work with the help of D.J., S.R. and Z.Z.K. synthesised the Mg electrolyte salt. Y.Y. collected the SEM images and R.Q. and S.D.S.C. collected the X-ray total scattering data. Y.Q. and R.A.H. wrote the manuscript with contributions from all authors. R.A.H. supervised the research.



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