

## PAPER

[View Article Online](#)  
[View Journal](#) | [View Issue](#)Cite this: *Nanoscale Adv.*, 2024, 6, 6386**MoS<sub>2</sub> quantum dot-decorated CNT networks as a sulfur host for enhanced electrochemical kinetics in advanced lithium–sulfur batteries†**Meng Wei,<sup>a</sup> Hanqing Lu,<sup>a</sup> Zhen Wang,<sup>a</sup> Baowen Lu,<sup>a</sup> Pengtao Wang,<sup>a</sup> Xinxin Zhang,<sup>a</sup> Bingjie Feng,<sup>a</sup> Yingjie Xie,<sup>a</sup> Tao Zhang,<sup>a</sup> Guanghui Liu<sup>a</sup> and Song Xu<sup>\*a</sup>

The slow redox kinetics and shuttle effect of polysulfides severely obstruct the further development of lithium–sulfur (Li–S) batteries. Constructing sulfur host materials with high conductivity and catalytic capability is well acknowledged as an effective strategy for promoting polysulfide conversion. Herein, a well-designed MoS<sub>2</sub> QDs-CNTs/S@Ni(OH)<sub>2</sub> (labeled as MoS<sub>2</sub> QDs-CNTs/S@NH) cathode was synthesized via a hydrothermal process, in which conductive polar MoS<sub>2</sub> quantum dot-decorated carbon nanotube (CNT) networks coated with an ultrathin Ni(OH)<sub>2</sub> layer acted as an efficient electrocatalyst. MoS<sub>2</sub> QD nanoparticles with a high conductivity and catalytic nature can enhance the kinetics of polysulfide conversion, expedite Li<sub>2</sub>S nucleation, and decrease the reaction energy barrier. The thin outer Ni(OH)<sub>2</sub> layer physically confines active sulfur and meanwhile provides abundant sites for adsorption and conversion of polysulfides. Benefiting from these merits, a battery using MoS<sub>2</sub> QDs-CNTs/S@NH as the sulfur host cathode exhibits excellent electrochemical performances with rate capabilities of 953.7 mA h g<sup>−1</sup> at 0.1C and 606.6 mA h g<sup>−1</sup> at 2.0C. A prominent cycling stability of a 0.052% decay rate per cycle after 800 cycles is achieved even at 2C.

Received 24th January 2024  
Accepted 18th October 2024

DOI: 10.1039/d4na00068d

[rsc.li/nanoscale-advances](https://rsc.li/nanoscale-advances)

## 1 Introduction

Rapid global energy growth and a low-carbon economy have driven the vigorous development of higher energy-density devices.<sup>1,2</sup> Almost every portable device, such as smart grids, portable electronics, and electric vehicles, that use electricity has benefited from the development of rechargeable lithium-ion batteries (LIBs).<sup>3,4</sup> However, the most advanced commercial lithium-ion battery nearly reaches its theoretical limitation owing to the “Li<sup>+</sup> intercalation” mechanism, which restricts its developing potential in competitive future application.<sup>5,6</sup> In order to accomplish the goal of high energy density over 500 W h kg<sup>−1</sup>, it is an urgent need to explore new battery systems.<sup>7,8</sup> In this case, lithium–sulfur (Li–S) batteries with a high theoretical energy density of 2600 W h kg<sup>−1</sup>, environmentally friendly nature and abundant reserves of sulfur have been regarded as the promising candidate for next generation batteries.<sup>9,10</sup>

However, the application of Li–S batteries is still challenging. There are several technical problems that have not been solved, such as sluggish reaction kinetics, dielectric sulfur and its final product Li<sub>2</sub>S, soluble lithium polysulfides (LiPSs), and sulfur volume expansion.<sup>11,12</sup> The most serious one is the dissolution of polysulfides and their shuttling effect (the so-called shuttle effect) caused by soluble lithium polysulfides (LiPSs), which can shuttle between the cathode and Li anode, resulting in the loss of active materials and low utilization of active sulfur.<sup>13,14</sup> The dissolution of long-chain LiPSs not only increases the viscosity of the electrolyte, but also increases charge transfer resistance.<sup>15</sup> Moreover, with the soluble LiPSs forming the nucleation barrier of solid Li<sub>2</sub>S<sub>2</sub>/Li<sub>2</sub>S, parts of them are lost from the electrode, leading to incapable transformation from liquid high-order lithium polysulfides (Li<sub>2</sub>S<sub>n</sub>, 4 ≤ n ≤ 8) to solid lithium polysulfides (Li<sub>2</sub>S<sub>n</sub>, 1 ≤ n ≤ 2) under high current density.<sup>16,17</sup> Meanwhile, the converse transition of solid Li<sub>2</sub>S to dissolved LiPSs needs to overcome additional activation energy due to the aggregation of Li<sub>2</sub>S produced. Solid–liquid–solid phase transitions and their sluggish kinetic conversion problems sharply reduce the capacity, cycling life, and coulombic efficiency of Li–S batteries.<sup>18,19</sup>

Traditional physical confinement and chemisorption have been proven effective in dealing with the shuttle effect; however, they only alleviate the polysulfide shuttling to some extent and cannot solve the problem fundamentally.<sup>20,21</sup> The root cause of

<sup>a</sup>School of Materials Science and Engineering, Zhengzhou University of Aeronautics, Zhengzhou 450046, China. E-mail: weimeng1005@zua.edu.cn; songxu@zua.edu.cn<sup>b</sup>Collaborative Innovation Center of Aviation Economy Development, Henan Province, China† Electronic supplementary information (ESI) available. See DOI: <https://doi.org/10.1039/d4na00068d>

the shuttle effect is the slow transformation of the liquid phase intermediate lithium polysulfide ( $\text{Li}_2\text{S}_n$ ,  $4 \leq n \leq 8$ ) to solid product  $\text{Li}_2\text{S}_2/\text{Li}_2\text{S}$ , which continuously accumulates in the cathode and diffuses to the lithium anode driven by the concentration gradient and electric field.<sup>22,23</sup> The electrochemical reaction kinetics can likely slow down inside the battery. Hence, a new perspective of electrocatalytic reaction kinetics that accelerates the sulfur “solid–liquid–solid” conversion process will be required.<sup>24–27</sup>

Enormous endeavors have been made to overcome this issue. Conductive materials (*e.g.*, carbon-based materials,<sup>28–31</sup> metal oxides,<sup>32,33</sup> conductive polymers<sup>34</sup>) have been widely used as the host materials to construct a conductive network and weaken the dissolution of polysulfide. However, the low-polar carbon materials are limited to weak interactions with LiPSs and can only trap LiPSs by physical confinement and chemical adsorption, which cannot effectively suppress the shuttle effect and promote the conversion kinetics of the battery.<sup>35,36</sup> In this case, polar metal compounds with strong adsorption capacity for LiPSs have been developed successively to promote ion adsorption and migration efficiently, such as  $\text{VS}_2$ ,<sup>37</sup>  $\text{TiS}_2$ ,<sup>38</sup>  $\text{WS}_2$ ,<sup>39</sup>  $\text{ReS}_2$ ,<sup>40</sup>  $\text{TiO}_2$ ,<sup>41</sup>  $\text{MnO}_2$ ,<sup>42</sup>  $\text{VO}_2$ ,<sup>43</sup>  $\text{VN}$ ,<sup>44,45</sup> and so on. Among these, molybdenum disulfide ( $\text{MoS}_2$ ), with the change of lattice plane, high surface area and plentiful active sites, facilitates the strengthening of the overall absorption of Mo ions with negatively charged polysulfides.<sup>46</sup> Meanwhile,  $\text{MoS}_2$  is a typical two-dimensional transition metal sulfide that forms zero-dimensional  $\text{MoS}_2$  quantum dots ( $\text{MoS}_2$  QDs) when the  $\text{MoS}_2$  QDs size is reduced to 10 nm and below. The advantages such as unsaturated bonds, strong binding energy, and abundant polar active sites are expected to greatly enhance the kinetics of polysulfides redox reactions.<sup>47</sup>

Herein, a novel architecture of  $\text{MoS}_2$  QDs-CNTs/S@NH was constructed to accommodate sulfur, followed by ultrathin  $\text{Ni}(\text{OH})_2$  layer encapsulation. The  $\text{MoS}_2$  QDs-CNTs/S@NH cathode was prepared by a hydrothermal process, in which nanosized  $\text{MoS}_2$  QDs anchored on CNTs networks were used in both the sulfur host and multifunctional electrocatalysts to catalyze the LiPSs conversion. Benefiting from the synergy between conductive  $\text{MoS}_2$  QDs-CNTs framework and ultrathin  $\text{Ni}(\text{OH})_2$  layer coating, the shuttle effect was effectively suppressed, and catalytic conversion of polysulfides showed a significant improvement. The  $\text{MoS}_2$  QDs-CNTs/S@NH-fabricated batteries with a high sulfur content of 70 wt% show excellent performance both in long cycling stability and rate capability. The  $\text{MoS}_2$  QDs-CNTs/S@NH cathode offers enhanced performance with an excellent capacity retention of 59.2% over 800 cycles at 2C. The improved electrochemical performance can be attributed to the design of the cathode, whose CNTs network provides fast electron/ion transfer and polar  $\text{MoS}_2$  QDs offering lots of active sites to adsorb polysulfides through chemical interactions. The thin  $\text{Ni}(\text{OH})_2$  layer coats as a physically protective shield, not only confining active sulfur but also effectively inhibiting polysulfides shuttle through chemical interactions.

## 2 Experimental section

### 2.1 Materials

Molybdenum disulfide (Analytical pure, Shanghai Aladdin Reagent Co., Ltd.); nickel sulfate hexahydrate (AR, 99.9%), ammonium persulfate (AR, 98%) (all analytically pure, Shanghai Aladdin Biochemical Technology Co., Ltd.), ammonia solution (Analytically pure, Xi long Chemical Co., Ltd.), carbon nanotube multi-walled carbon nanotubes (ID: 5–10 nm, OD: 20–30 nm, length: 10–30 nm), sublimed sulfur, *N*-methyl pyrrolidone (NMP) (all analytically pure, Sinopharm Group Chemical Reagents Co., Ltd.); lithium sulfide, thioacetamide 1,3-dioxane (DOL), ethylene glycol dimethyl ether (DME) (Analytically pure, Shanghai Aladdin Reagent Co., Ltd.); LA133 Water system binder (Guangdong Candle New Energy Technology Co., Ltd.).

### 2.2 Preparation of $\text{MoS}_2$ QDs

Typically, methanol aqueous solution (40 vol%) and ethanol aqueous solution (45 vol%) were mixed in a volume ratio of 1 : 1. 100 mg of molybdenum disulfide powder was dispersed in 40 mL methanol/ethanol solution and ultrasonically treated at room temperature for 2 h. Then, the mixture was dispersed in an ultrasonic cell crusher for 2 h with low-temperature control. After centrifugation at 11 000 rpm for 10 min 3 times, the  $\text{MoS}_2$  QDs were obtained and stored at 4 °C.

### 2.3 Preparation of $\text{MoS}_2$ QDs-CNTs

0.15 g of hydroxylated carbon nanotubes were dispersed in 50 mL distilled water and sonicated for 30 min. Subsequently, the molybdenum disulfide quantum dot ( $\text{MoS}_2$  QDs) solution was uniformly mixed into the CNTs dispersion and stirred for 45 min (mass ratio of 50 : 1 for CNTs to  $\text{MoS}_2$  QDs). The mixture was poured into a 100 mL hydrothermal reactor and reacted for 12 h at 180 °C. After cooling to room temperature, the resulting material is extracted and filtered, then washed several times with deionized water and ethanol to remove surface impurities. Finally, the experimental material was freeze-dried for 24 h to obtain a pure  $\text{MoS}_2$  QDs-CNTs sample.

### 2.4 Preparation of $\text{MoS}_2$ QDs-CNTs/S

$\text{MoS}_2$  QDs-CNTs/S composite material was prepared using a simple melt diffusion method.  $\text{MoS}_2$  QDs-CNTs and sublimed sulfur were mixed in a mass ratio of 3 : 7, and the mixture was ground for 40 min. Subsequently, the mixture was transferred to a stainless steel reactor and heated at 155 °C in an argon atmosphere for 12 h. After cooling to room temperature, the  $\text{MoS}_2$  QDs-CNTs/S composite material was obtained.

### 2.5 Preparation of $\text{MoS}_2$ QDs-CNTs/S@NH

The  $\text{Ni}(\text{OH})_2$  layer was coated on the surface of the  $\text{MoS}_2$  QDs-CNTs/S precursor using a surface chemical precipitation method. The mixed solution was formed by dispersing 4 mL nickel sulfate hexahydrate and 2.5 mL ammonium persulfate in 100 mL deionized water. Subsequently, 0.45 g  $\text{MoS}_2$  QDs-CNTs/S composite was dissolved in the mixed solution to form a stable



solution. Then, 10 mL of concentrated ammonia solution was added, followed by stirring at room temperature for 30 min and standing for 20 min. The product was centrifuged at 5000 rpm for 10 min and washed several times. Finally, the MoS<sub>2</sub> QDs-CNTs/S@NH material was obtained after drying in a vacuum oven at 60 °C for 12 h.

## 2.6 Preparation of the MoS<sub>2</sub> QDs-CNTs/S@NH cathode

The MoS<sub>2</sub> QDs-CNTs/S@NH composite with conductive carbon black was mixed uniformly in a mass ratio of 8:1. Subsequently, the powder was added to the LA133 solution in a weight ratio of 9:1 and stirred for 12 h to prepare a homogeneous slurry. The prepared slurry was coated onto an aluminum foil with a thickness of 300 μm and subsequently dried in a vacuum drying oven for 12 h. After drying, the MoS<sub>2</sub> QDs-CNTs/S@NH cathode was cut into disks with a diameter of 12 mm for assembly into CR2032 coin cells.

## 2.7 Material characterization

The crystallinity and structure of the samples were characterized using X-ray diffraction (XRD) with a Bruker D2 PHASER instrument. Scanning electron microscopy (SEM) utilizing the ZEISS Gemini 300 and transmission electron microscopy (TEM) employing the JEOL JEM-2100Plus were employed to characterize the morphology and structure of the samples. X-ray photoelectron spectroscopy (XPS) measurements were conducted to analyze the chemical states of elements and material composition. The sulfur content in the MoS<sub>2</sub> QDs-CNTs/S@NH composite was characterized using a thermogravimetric analyzer (TG, TG 209F3). The concentration of Li<sub>2</sub>S<sub>6</sub> in the solution was characterized using a UV-visible spectrophotometer (UV-vis, UV-5500PC), facilitating the analysis of lithium polysulfide adsorption properties in the samples.

## 2.8 Electrochemical measurements

The MoS<sub>2</sub> QDs-CNTs/S@NH composite, conductive superphosphate and binder LA133 were mixed in a ratio of 7:2:1 to form a uniform slurry. The slurry was cast onto an aluminum foil, vacuum-dried at 60 °C for 12 h and subsequently punched into discs with a diameter of 12 mm. The coin cells were assembled with MoS<sub>2</sub> QDs-CNTs/S@NH as the cathode, Celgard 2500 as the separator, lithium foil as the anode and 1 M LiTFSI solution in a mixed solvent of 1,3-dioxolane (DOL) and 1,2-dimethoxyethane (DME) in a volume ratio of 1:1 in a glove box filled with Ar (H<sub>2</sub>O, O<sub>2</sub> < 0.1 ppm). The sulfur content of the whole cathode is approximately 70 wt%. The sulfur mass loading on the cathode ranges between 2 and 2.7 mg cm<sup>-2</sup>. Furthermore, the ratio of the cathode electrolyte to sulfur is 13 μL mg<sup>-1</sup>. The electrochemical performance of the system was characterized using the LAND testing system and CHI-604E electrochemical workstation. Cyclic voltammetry (CV) was tested at a scan rate of 0.1 mV s<sup>-1</sup>, and electrochemical impedance spectroscopy (EIS) was performed by a frequency range of 100 kHz to 0.01 Hz.

## 3 Results and discussion

The synthetic process of the MoS<sub>2</sub> QDs-CNTs/S@NH material is illustrated in Fig. 1. The MoS<sub>2</sub> QDs-CNTs/S@NH shows an effective design with CNTs constructed as a conductor network and MoS<sub>2</sub> QDs homogeneously and tightly anchored on the CNTs networks. The active sulfur is loaded on the surface of the CNTs network, and a thin Ni(OH)<sub>2</sub> layer is coated outside as a protective shield.

Fig. 2(a)–(d) illustrates the morphological evolution process of the CNTs powder, MoS<sub>2</sub> QDs-CNTs, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH, respectively. As shown in Fig. 2(a), the surface of naked carbon nanotubes (CNTs) is extremely smooth,



Fig. 1 Schematic of the synthesis process of MoS<sub>2</sub> QDs-CNTs/S@NH composites.





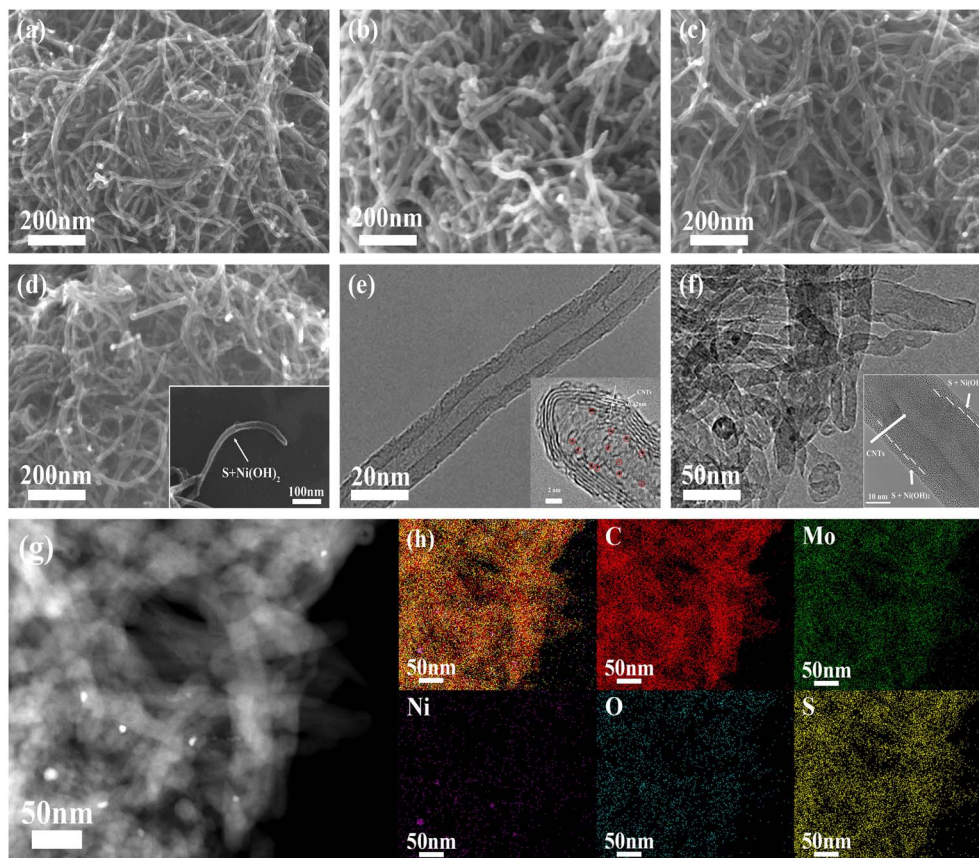


Fig. 2 SEM images of (a) CNTs, (b) MoS<sub>2</sub> QDs-CNTs, (c) MoS<sub>2</sub> QDs-CNTs/S, and (d) MoS<sub>2</sub> QDs-CNTs/S@NH. (e) HRTEM image of MoS<sub>2</sub> QDs-CNTs. (f and g) High-magnification TEM image of MoS<sub>2</sub> QDs-CNTs/S@NH and the EDS mapping.

with an outer diameter of approximately 30–40 nm+. Through the hydrothermal reaction process, MoS<sub>2</sub> quantum dots (QDs) were successfully decorated onto the surface of carbon nanotubes, forming the MoS<sub>2</sub> QDs-CNTs composite shown in Fig. 2(b). Compared to the bare carbon nanotubes, the MoS<sub>2</sub> QDs-CNTs sample exhibits a relatively rough surface while preserving its initial one-dimensional structure. The MoS<sub>2</sub> QDs-CNTs/S sample was prepared *via* the sulfur impregnation method, as shown in Fig. 2(c). The surface of MoS<sub>2</sub> QDs-CNTs/S becomes slightly smoother than MoS<sub>2</sub> QDs-CNTs, which can be attributed to the fact that MoS<sub>2</sub> quantum dots (QDs) on the surface have been covered after sulfur loading. To further suppress the shuttle effect of polysulfides, the MoS<sub>2</sub> QDs-CNTs/S composite was subsequently coated with a thin Ni(OH)<sub>2</sub> layer. From Fig. 2(d) and the inset, a polar layer of Ni(OH)<sub>2</sub> is clearly coated onto the surface of the MoS<sub>2</sub> QDs-CNTs/S sample, achieving the successful construction of a core-shell structured MoS<sub>2</sub> QDs-CNTs/S@NH cathode. Fig. 2(e) shows the high-resolution transmission electron microscope (HRTEM) image of MoS<sub>2</sub> QDs-CNTs in which small MoS<sub>2</sub> QDs (<5 nm) are evenly decorated on the surface of carbon nanotubes and some are encapsulated in narrow channels. The HRTEM is further proof of the coexistence of MoS<sub>2</sub> QDs and CNTs. HRTEM images (Fig. 2(e)) show highly parallel and ordered lattice fringes, demonstrating the MoS<sub>2</sub> QDs are well crystallized. The *d*-

spacing of MoS<sub>2</sub> QDs is 0.25 nm due to the (103) faces of MoS<sub>2</sub> crystals. From the TEM image in Fig. 2(f) and the insertion, it is clear that the MoS<sub>2</sub> QDs-CNTs nucleus is surrounded by a thin Ni(OH)<sub>2</sub> shell. The high-magnification TEM image (Fig. 2(f)) confirms the nanosized MoS<sub>2</sub> QDs decorated on the network structure of carbon nanotubes and coated by a thin Ni(OH)<sub>2</sub> layer, which coincides with the SEM image in Fig. 2(d).

The as-prepared MoS<sub>2</sub> QDs-CNTs/S and its energy dispersive X-ray (EDX) analysis are also investigated (Fig. S1†). After coating with Ni(OH)<sub>2</sub>, the MoS<sub>2</sub> QDs-CNTs/S@NH and corresponding EDS mappings are shown in Fig. 2(g). Fig. 2(g) depicts the C, Ni, Mo, S and O elements detected in the MoS<sub>2</sub> QDs-CNTs/S@NH composite material, which demonstrates a homogeneous distribution of elements (C, O, Mo, S) in composites and the presence of the Ni(OH)<sub>2</sub> layer. The additional Ni(OH)<sub>2</sub> layer not only prevents the migration of sulfur but also facilitates the polar chemical adsorption to immobilize the dissolved polysulfides.

X-ray diffraction (XRD) was performed to evaluate the purity and crystalline phases of the sample. To ensure the successful synthesis of MoS<sub>2</sub> QDs-CNTs/S@NH, pure MoS<sub>2</sub> QDs and Ni(OH)<sub>2</sub> were both prepared and tested. As shown in Fig. 3(a), the diffraction peaks at 19.25°, 33.06° and 38.54° correspond to the (001), (100) and (101) planes of Ni(OH)<sub>2</sub>, confirming the successful preparation of nickel hydroxide.<sup>48</sup> However, clear



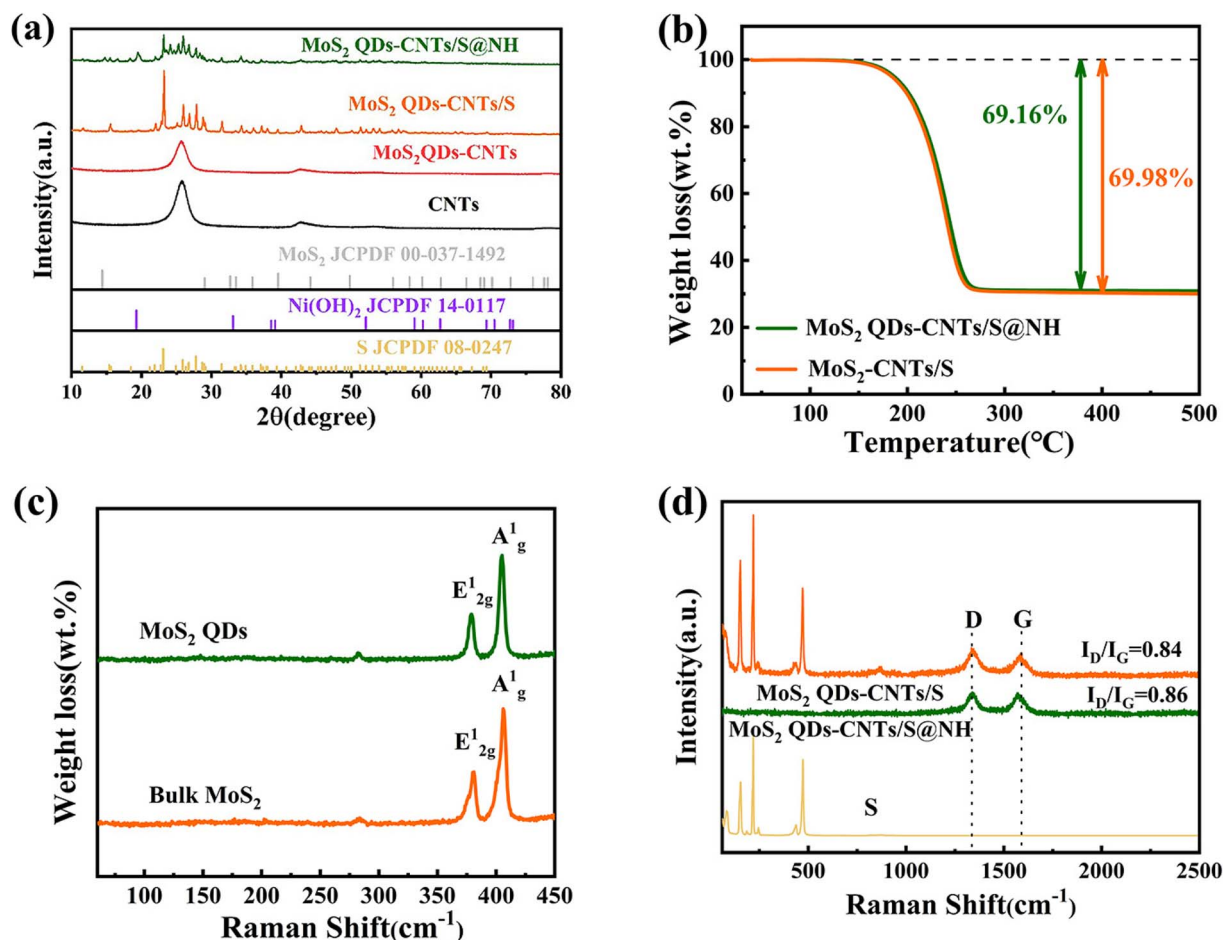


Fig. 3 (a) XRD patterns of S, CNTs, MoS<sub>2</sub> QDs-CNTs, Ni(OH)<sub>2</sub>, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH composite materials; (b) TG curves of MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH; (c) Raman spectra of MoS<sub>2</sub> QDs and bulk MoS<sub>2</sub>. (d) Raman spectra of MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH.

peaks related to molybdenum disulfide (MoS<sub>2</sub>) were not detected in the XRD spectrum of MoS<sub>2</sub> QDs-CNTs. This can be attributed to the low mass ratio of MoS<sub>2</sub> QDs as well as the incorporation of some MoS<sub>2</sub> QDs into the lattice of carbon nanotubes without altering the crystal structure. The strong diffraction peaks of sublimed sulfur are detected in MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH composites, indicating the presence of a well-defined S<sub>8</sub> crystal structure (S JCPDS 08-0247). While the Ni(OH)<sub>2</sub> was coated, it was noted that no distinct diffraction peaks of Ni(OH)<sub>2</sub> were observed in the MoS<sub>2</sub> QDs-CNTs/S@NH sample, which could be attributed to either a low content of Ni(OH)<sub>2</sub> or the overlapping of weak Ni(OH)<sub>2</sub> peaks with the strong diffraction peaks of sulfur. The intensity of the sulfur peaks was relatively weaker in MoS<sub>2</sub> QDs-CNTs/S@NH due to the Ni(OH)<sub>2</sub> layer, which agrees with the Raman analysis. The sulfur content of the MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH samples was confirmed by thermogravimetric analysis (TGA). As shown in Fig. 3(b), a weight loss of 69.98% for the MoS<sub>2</sub>-CNTs/S sample can be observed when the temperature increases to 300 °C, which can be attributed to the evaporation of sulfur. For MoS<sub>2</sub> QDs-CNTs/S@NH, approximately 69.16% sulfur loss was observed, slightly lower than that

of MoS<sub>2</sub> QDs-CNTs/S. This slight difference can be attributed to the decomposition of Ni(OH)<sub>2</sub>. Such low content of Ni(OH)<sub>2</sub> is in accord with the fact that the diffraction peak of Ni(OH)<sub>2</sub> was undetectable in the XRD analysis.

Raman spectroscopy was conducted to study the microstructure of bulk MoS<sub>2</sub>, MoS<sub>2</sub> QDs, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH. In Fig. 3(c), the characteristic peaks A<sub>g</sub><sup>1</sup> and E<sub>2g</sub><sup>1</sup> of MoS<sub>2</sub> QDs were perfectly consistent with the peaks of bulk MoS<sub>2</sub>, which are located at 406.7 cm<sup>-1</sup> and 381 cm<sup>-1</sup>.<sup>49,50</sup> The Raman spectrum of MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH with two main modes, the D and the G band were located at 1337 cm<sup>-1</sup> and 1573 cm<sup>-1</sup>, which reveals the disordered vibration of carbon atoms with defects and two-dimensional vibration in the hexagonal lattice of sp<sup>2</sup>-bonded carbon atoms (Fig. 3(d)). In general, the relative intensity ratio I<sub>D</sub>/I<sub>G</sub> is an indication of the carbon nanotube quality. The I<sub>D</sub>/I<sub>G</sub> value of MoS<sub>2</sub> QDs-CNTs/S@NH (I<sub>D</sub>/I<sub>G</sub> 0.86) is smaller than that of MoS<sub>2</sub> QDs-CNTs/S (I<sub>D</sub>/I<sub>G</sub> 0.84), indicating that combine with Ni(OH)<sub>2</sub> does not affect the defects material after the sonication or hydrothermal process. The characteristic Raman peak of sulfur was observed on MoS<sub>2</sub> QDs-CNTs/S, and three sharp peaks of the S/CNT/G film below 600 cm<sup>-1</sup> could be assigned to



the S–S bond in the composites. It is noteworthy that the Raman spectra of MoS<sub>2</sub> QDs-CNTs/S@NH showed no sulfur peak, indicating that S<sub>8</sub> molecules were well fixed in the Ni(OH)<sub>2</sub> thin layer without significant molecular vibrations. This result further proves that the structure of Ni(OH)<sub>2</sub> on the surface of sulfur can well limit the diffusion of sulfur, thereby improving the utilization rate and stability of sulfur.

X-ray photoelectron spectroscopy (XPS) was employed to further investigate the chemical composition and surface

electric states of the elements in the MoS<sub>2</sub> QDs-CNTs/S@NH composite. In the overall survey spectrum of Fig. 4(a), the presence of C, O, S, Mo and Ni identifies the existence of these elements in the composite. Fig. 4(b)–(f) display the high-resolution XPS spectra for C 1s, O 1s, Mo 3d, Ni 2p and S 2p of MoS<sub>2</sub> QDs-CNTs/S@NH, respectively. As shown in Fig. 4(b), the C 1s spectrum can be deconvoluted into four peaks at 284.7, 285.59, 286.28 and 287.88 eV, which corresponded to the C–C/C=C, C–O/C–S, C–O and O–C=O bonds. The existence of S–C

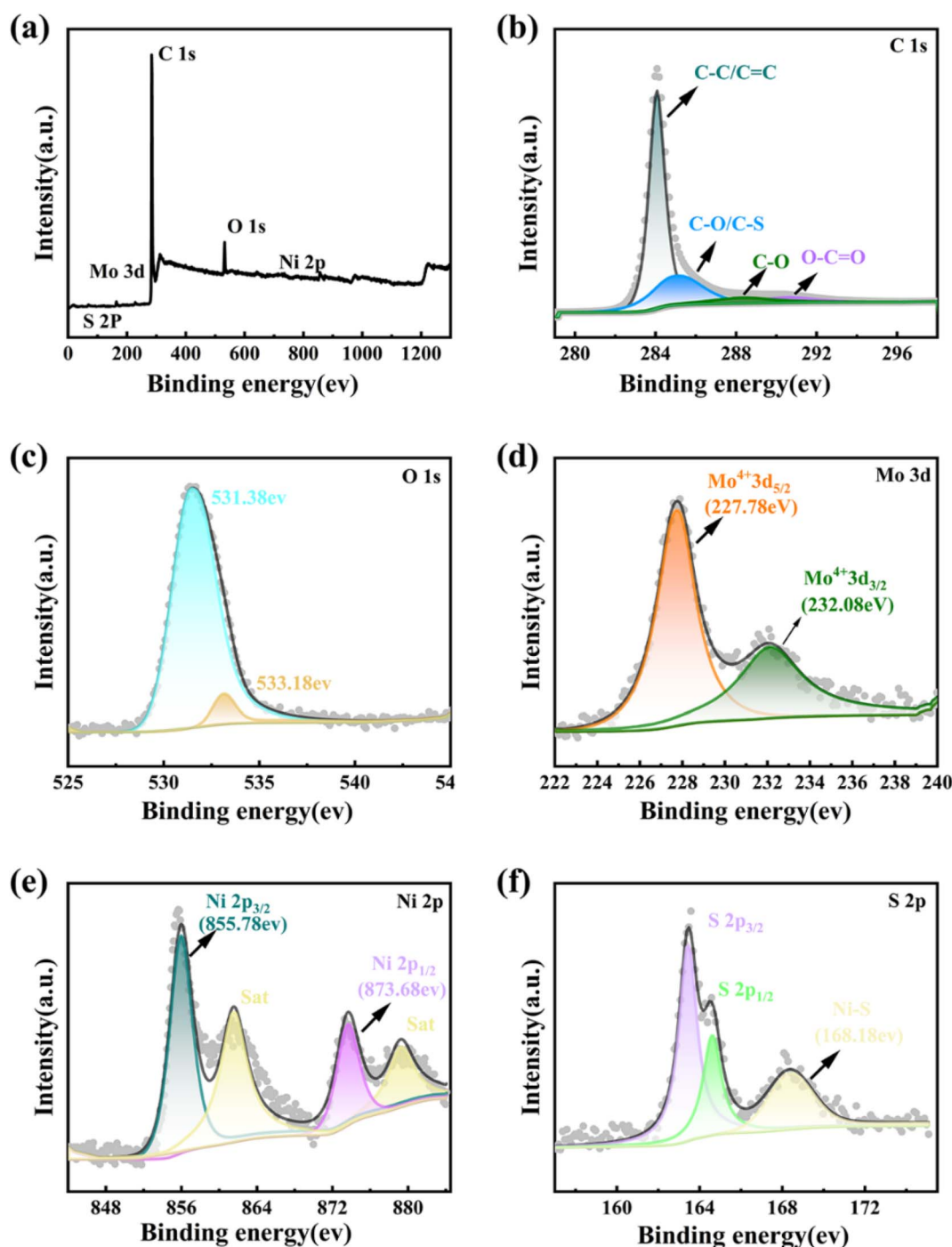


Fig. 4 XPS spectra of the MoS<sub>2</sub> QDs-CNTs/S@NH sample: (a) overall XPS spectrum, (b) C 1s, (c) O 1s, (d) Mo 3d, (e) Ni 2p, and (f) S 2p XPS spectra.





brings out the strong interactions between sulfur and the carbon matrix.<sup>51</sup> In Fig. 4(c), the peak located at the binding energy of 531.38 eV in the O 1s spectrum can be ascribed to the formation of O–H bonds in Ni(OH)<sub>2</sub>. Fig. 4(d) displays the binding energies of Mo 3d<sub>5/2</sub> and Mo 3d<sub>3/2</sub> in the material at 227.78 eV and 232.08 eV, respectively. In Fig. 4(e), two prominent peaks of the Ni 2p XPS spectrum labeled as Ni 2p<sub>3/2</sub> and Ni 2p<sub>1/2</sub> are located at binding energies of 855.78 eV and 873.68 eV, and the satellite peaks are located at 861.48 eV and 879.38 eV. A change in the chemical valence of Ni indicates that polar Ni(OH)<sub>2</sub> can serve as a medium or catalyst to transform polysulfides, which is beneficial for accelerating the reaction kinetics and enhancing the electrochemical performance.

Fig. 4(f) displays the peaks of S 2p (corresponding to S 2p<sub>3/2</sub> and S 2p<sub>1/2</sub>) located at 163.48 eV and 164.58 eV. The S 2p energy spectrum exhibits a high-energy peak at 168.48 eV, which can give credit to the formation of Ni–S chemical bonds, proving the highly efficient suppression of active sulfur by MoS<sub>2</sub> QDs-CNTs/S@NH.

In order to investigate the electrochemical improvements of the Li–S cells using CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH cathode, cyclic voltammetry (CV) tests were performed at a scan rate of 0.1 mV s<sup>−1</sup>. Fig. 5(a) illustrates the CV curves of cells using CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH as positive electrode materials and lithium foil as the negative electrode. For the three samples, one dominant

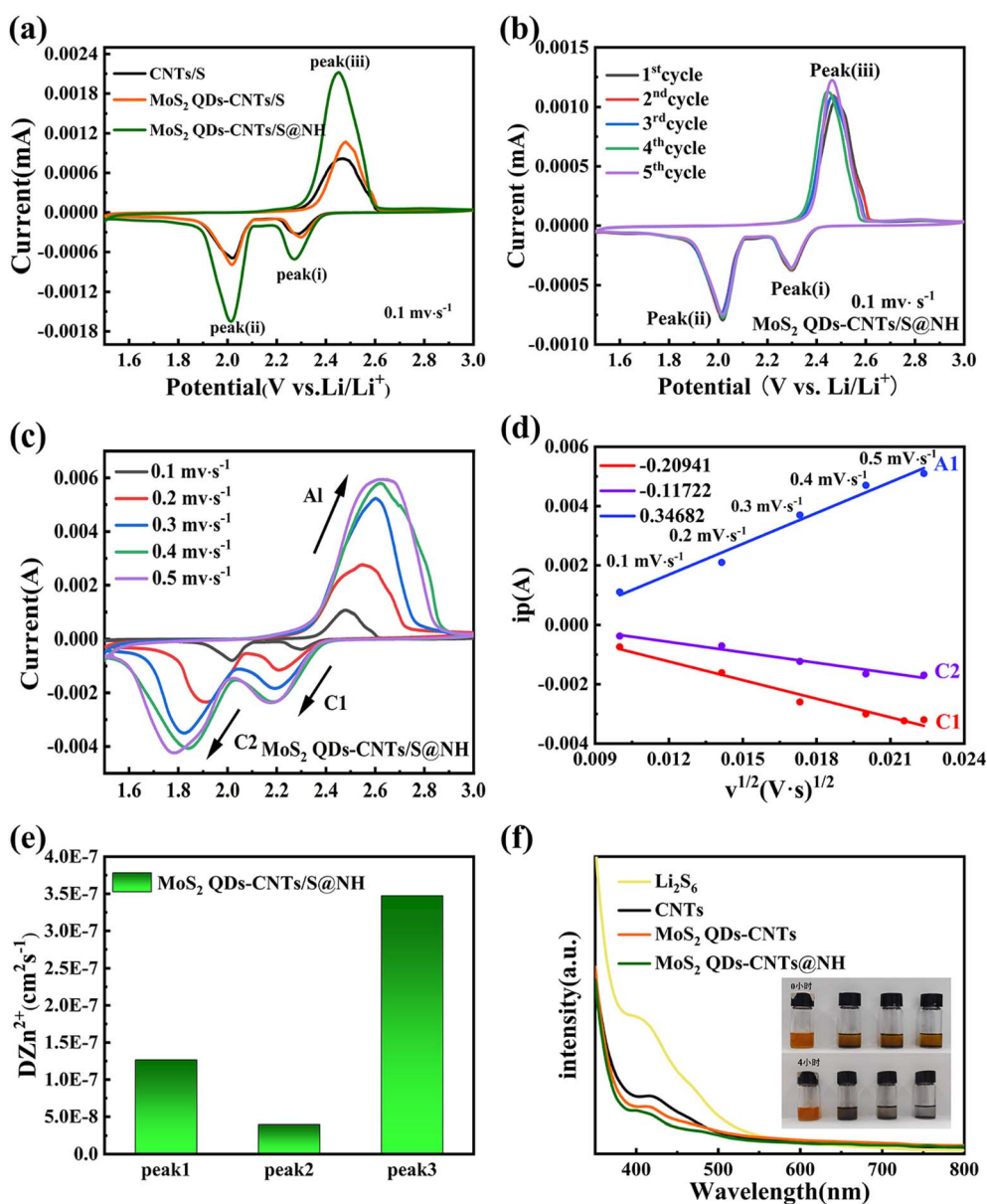


Fig. 5 (a) CV curves of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S, and MoS<sub>2</sub> QDs-CNTs/S@NH cathodes in the potential range of 1.5–3.0 V at 0.1 mV s<sup>−1</sup>; (b) CV curves at 0.1 mV s<sup>−1</sup> for MoS<sub>2</sub> QDs-CNTs/S@NH; (c) CV profiles at different scan rates of MoS<sub>2</sub> QDs-CNTs/S@NH. (d) Plots of CV peak current vs. the square root of the scan rates for MoS<sub>2</sub> QDs-CNTs/S@NH. (e) Impedance value of MoS<sub>2</sub> QDs-CNTs/S@NH. (f) UV-vis spectra and variation in the color of Li<sub>2</sub>S<sub>6</sub> solution adsorbed by CNTs/S, MoS<sub>2</sub> QDs-CNTs/S, and MoS<sub>2</sub> QDs-CNTs/S@NH for 4 h.



anodic peak at around 2.45 V corresponds to the oxidation of  $\text{Li}_2\text{S}$  to  $\text{S}_8$ , and two reduction peaks were observed at around 2.29 V and 1.9 V during the discharge process, which correspond to the conversion of elemental sulfur ( $\text{S}_8$ ) into long-chain  $\text{Li}_2\text{S}_x$  ( $4 < x < 8$ ), followed by the further reduction of long-chain lithium polysulfides into short-chain lithium polysulfides, and ultimately to insoluble  $\text{Li}_2\text{S}_2$  and  $\text{Li}_2\text{S}$ .<sup>52</sup> Comparatively, the reduction peak of  $\text{MoS}_2$  QDs-CNTs/S@NH shows a higher potential and the oxidation peak shows a lower potential, exhibiting the smallest potential difference between the reduction and oxidation peaks, which suggests the  $\text{MoS}_2$  QDs-CNTs/S@NH has a greater effect on promoting the kinetic reduction of long-chain LiPSs to  $\text{Li}_2\text{S}_2/\text{Li}_2\text{S}$  and reducing the polarization of the Li-S battery. Meanwhile, the sharpness and intensity of the peaks are significantly higher, indicating faster LiPSs reaction kinetics and smaller electrochemical polarization ( $\Delta V = 0.44$  for  $\text{MoS}_2$  QDs-CNTs/S@NH;  $\text{MoS}_2$  QDs-CNTs/S  $\Delta V = 0.448$ ; CNTs/S  $\Delta V = 0.526$ ). These results are consistent with the previous results of  $\text{Li}_2\text{S}_6$  adsorption experiments. Fig. 5(b) illustrates the cyclic voltammetry (CV) curves of  $\text{MoS}_2$  QDs-CNTs/S@NH for the first five cycles in the potential range of 1.5–3 V and a scanning rate of  $0.1 \text{ mV s}^{-1}$ . It can be observed that the first five CV curves overlap well, and the oxidation/reduction peaks exhibit minimal changes, indicating the electrochemical reaction stability during the oxidation–reduction process.

To further investigate the importance of the acceleration of  $\text{MoS}_2$  QDs-CNTs/S@NH on  $\text{Li}^+$  diffusion, CV tests at different scan rates from 0.1 to  $0.5 \text{ mV s}^{-1}$  were performed. Fig. 5(c) and (d) presents the CV curves of  $\text{MoS}_2$  QDs-CNTs/S@NH at different scanning rates and the corresponding  $I-v^{1/2}$  fitting lines at each redox current peak. In Fig. 5(c), both the positive and negative electrode currents exhibit a more pronounced increasing trend for  $\text{MoS}_2$  QDs-CNTs/S@NH while the scan rate increases, proving the excellent catalytic activity of the  $\text{MoS}_2$  QDs-CNTs/S@NH structure due to the polar and catalytic  $\text{MoS}_2$  QDs decorated on CNTs and a thin  $\text{Ni}(\text{OH})_2$  layer. As shown in Fig. 5(e), the peak current density of  $\text{MoS}_2$  QDs-CNTs/S@NH shows a good linear relationship with the square root of the scanning rate, illustrating that the reaction is a  $\text{Li}^+$  diffusion-controlled process. According to the Randles–Sevcik equation, the diffusion coefficient of lithium-ion ( $D_{\text{Li}^+}$ ) could be calculated.<sup>53</sup> The slopes of  $I-v^{1/2}$  of  $\text{MoS}_2$  QDs-CNTs/S@NH are 0.34682,  $-0.20941$ ,  $-0.11722$  for peaks A1, C1, C2, suggesting that the  $\text{MoS}_2$  QDs-CNTs/S@NH cathode has a much faster  $\text{Li}^+$  transport.

The CV results verify that the LiPSs have a high chance of being captured using  $\text{MoS}_2$  QDs-CNTs/S@NH as the sulfur host and high-efficiency catalyst. The  $\text{MoS}_2$  QD decorated CNTs network structure with a large surface area provides abundant surface active sites to achieve strong interaction with LiPSs. Meanwhile,  $\text{MoS}_2$  QDs take advantage of their full catalytic activity, which promotes the electron transfer of CNTs networks and then speeds up the conversion from LiPSs to insoluble  $\text{Li}_2\text{S}$ . Moreover, a thin  $\text{Ni}(\text{OH})_2$  layer coats as a physical barrier, not only restricting sulfur loss but also capturing LiPSs through strong chemical interactions. In addition, the Tafel plots of

$\text{MoS}_2$  QDs-CNTs/S@NH are also tested to demonstrate the enhanced conversion kinetics and electrocatalytic activity (Fig. S2†). The  $\text{MoS}_2$  QDs-CNTs/S@NH displays a much higher  $i_0$  than that of CNTs. The highest exchange current density is  $-3.647 \text{ mA cm}^{-2}$  for the  $\text{MoS}_2$  QDs-CNTs/S@NH electrode. Hence, it turns out that the QDs-CNTs/S@NH can effectively accelerate the reversible electrochemical conversion toward LiPSs.

To further showcase this strong interaction between  $\text{MoS}_2$  QDs-CNTs/S@NHs and polysulfides, a visualized adsorption experiment in  $\text{Li}_2\text{S}_6$  solution ( $0.01 \text{ M}$ ) was carried out. Fig. 5(f) displays the photograph of the electrolytes from the three types of samples. The electrolyte using CNTs and  $\text{MoS}_2$  QDs-CNTs cathode exhibited a pale-yellow color. In contrast, the electrolytes used with the  $\text{MoS}_2$  QDs-CNTs@NH cathode remain colorless within 2 h, which indicates that the  $\text{Li}_2\text{S}_6$  in the electrolyte is almost absorbed by  $\text{MoS}_2$  QDs-CNTs@NH. The comparative experiments show that  $\text{MoS}_2$  QDs-CNTs@NH exhibits stronger adsorption capacity and good consistency than CNTs and  $\text{MoS}_2$ -CNTs. This is because the  $\text{MoS}_2$  QDs-CNTs@NH can suppress LiPSs dissolution during charge/discharge cycling. As shown in Fig. 5(f), the pure  $\text{Li}_2\text{S}_6$  solution has a significant adsorption peak at 400 nm, which can be attributed to the  $\text{S}_6^{2-}$  species. The adsorption strength of UV-vis in the solution with  $\text{MoS}_2$  QDs-CNTs@NH was significantly reduced, which confirmed that the chemisorption capacity was greatly enhanced by  $\text{MoS}_2$  QDs and  $\text{Ni}(\text{OH})_2$  coating.<sup>49</sup>

In order to further investigate the solid–liquid conversion and  $\text{Li}_2\text{S}$  deposition kinetics of polysulfides at the electrolyte/electrode interface, the constant potential discharge curves of CNTs and  $\text{MoS}_2$  QDs CNTs surfaces were measured using  $\text{Li}_2\text{S}_6$  as the active substance. As shown in the current time curve in Fig. 6, the dark areas near the X-axis and Y-axis represent the liquid–liquid reduction reactions of  $\text{Li}_2\text{S}_6$  and  $\text{Li}_2\text{S}_8$ , respectively, while the light areas represent the liquid–solid conversion reactions of  $\text{Li}_2\text{S}$  deposition. In Fig. 6(b), it is worth noting that the  $\text{MoS}_2$  QDs-CNTs have a higher  $\text{Li}_2\text{S}$  deposition ( $364.7 \text{ mA h g}^{-1}$ ) than that of CNTs ( $329.7 \text{ mA h g}^{-1}$ ) (Fig. 6(a)). The results indicated that  $\text{MoS}_2$  QDs were beneficial in achieving efficient  $\text{Li}_2\text{S}$  precipitation. The oxidative deposition of  $\text{Li}_2\text{S}$  was further investigated by using a potentiostat, and the dissolved capacity of  $\text{MoS}_2$  QDs-CNTs was much higher than that of CNTs during charging at 2.05 V, revealing the effective oxidation of  $\text{Li}_2\text{S}$  on the surface of  $\text{MoS}_2$  QDs-CNTs. The catalytic effect of  $\text{MoS}_2$  QDs was demonstrated by the results of the potentiostatic discharge curves of CNTs and  $\text{MoS}_2$  QDs-CNTs.

The cyclic performance of CNTs/S,  $\text{MoS}_2$  QDs-CNTs/S and  $\text{MoS}_2$  QDs-CNTs/S@NH at 0.5C is shown in Fig. 7(a). For  $\text{MoS}_2$  QDs-CNTs/S@NH, the initial discharge capacity of  $1141.4 \text{ mA h g}^{-1}$  and reversible capacity of  $884.6 \text{ mA h g}^{-1}$  are obtained after 200 cycles with 77.5% retention. In comparison, the initial discharge capacities of  $\text{MoS}_2$  QDs-CNTs/S and CNTs/S are 719.5 and  $555.6 \text{ mA h g}^{-1}$ . After 200 cycles, their values decrease to 424.1 and  $309.8 \text{ mA h g}^{-1}$  (retention rates of 58.9% and 55.7%). The poor cycling stability of CNTs/S is attributed to the lack of an effective barrier for polysulfides and relatively slow sulfur redox reactions. Here, the improved cycling stability





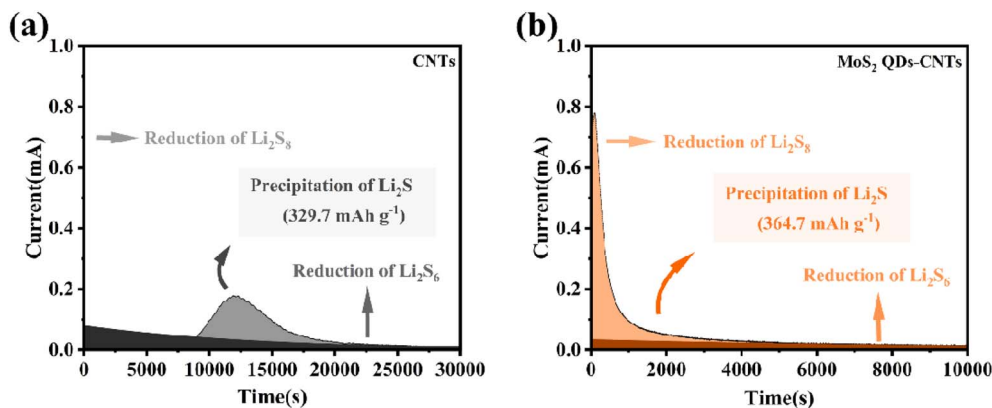


Fig. 6 Potentiostatic discharge curves of CNTs and MoS<sub>2</sub> QDs-CNTs.

of MoS<sub>2</sub> QDs-CNTs/S can be attributed to the designed structure. The CNTs network not only offers rapid electron/ion pathways but also buffers volume changes. The significant number of unsaturated bonds from MoS<sub>2</sub> QDs efficiently anchor polysulfides, while the external Ni(OH)<sub>2</sub> shell not only physically confines the active material but also acts as a barrier layer to suppress the diffusion of polysulfides. In addition, the coulombic efficiency of MoS<sub>2</sub> QDs-CNTs/S@NH during cycling is approximately 99%, which is higher than that of MoS<sub>2</sub> QDs-CNTs/S and CNTs/S.

Fig. 7(b) presents the initial galvanostatic discharge/charge curves of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH at 0.2C. Clearly, MoS<sub>2</sub> QDs-CNTs/S@NH exhibits the longest discharge/charge plateau among the three materials, while MoS<sub>2</sub> QDs-CNTs/S displays a moderate but longer discharge/charge plateau compared to CNTs/S. These curves exhibit similar shapes at different current densities, clearly showing two distinct discharge voltage plateaus and one charge voltage plateau. In the discharge curves, the two plateaus at approximately 2.31 V and 2.04 V correspond to the two-stage reactions of sulfur to long-chain polysulfides and then to short-chain sulfides. In the charge–discharge plateaus, the two sloping charge plateaus correspond to the oxidation of Li<sub>2</sub>S/Li<sub>2</sub>S<sub>2</sub> to L<sub>2</sub>S<sub>8</sub>/S, consistent with the analysis from the CV curves. Additionally, MoS<sub>2</sub> QDs-CNTs/S@NH demonstrates a higher reduction peak potential and a lower oxidation peak potential ( $\Delta E = 247.8$  mV). As a result, the electrochemical kinetics in MoS<sub>2</sub> QDs-CNTs/S@NH are greatly enhanced, and the polarization is significantly reduced. Due to the minimal polarization, during the extended discharge plateau, sulfur can be completely converted to insoluble Li<sub>2</sub>S<sub>2</sub>/Li<sub>2</sub>S, thus improving the utilization of active materials and achieving high specific capacity.

Fig. 7(c) displays the rate performance of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH cathode at different currents. For MoS<sub>2</sub> QDs-CNTs/S@NH in Fig. 7(d), the reversible discharge/charge capacities provided by the MoS<sub>2</sub> QDs-CNTs/S@NH cathode are 1061.1/1539.2, 893.7/1201.5, 768.1/1053.9, 697.9/103 and 614.4/941.1 at 0.1, 0.2, 0.5, 1.0 and 2.0C, respectively. When the current density returns to 0.1C, the discharge capacity of the MoS<sub>2</sub> QDs-CNTs/S@NH recovers to

797.4 mA h g<sup>−1</sup>, demonstrating good reversible capacity. In contrast, both MoS<sub>2</sub> QDs-CNTs/S and CNTs/S exhibit significantly lower capacities at the same current rate. Clearly, MoS<sub>2</sub> QDs-CNTs/S@NH displays the best rate performance. The superior rate performance of MoS<sub>2</sub> QDs-CNTs/S@NH can be primarily attributed to the dual suppression effect, and the dissolution and diffusion of polysulfides are dually suppressed by the internal MoS<sub>2</sub> QDs and the external Ni(OH)<sub>2</sub> shell.

For more information about the kinetics of charge transfer and ion diffusion of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S, and MoS<sub>2</sub> QDs-CNTs/S@NH cathodes, electrochemical impedance spectroscopy (EIS) was performed. The corresponding results are displayed in Fig. 7(f). The intersection of the plots on the real axis represents the equivalent series resistance ( $R_s$ ), which includes the electrolyte resistance, the contact resistance and the resistance of the electrode. All three EIS spectra consist of a single semicircle in the high-frequency region and an inclined line in the low-frequency region. The high-frequency semicircle represents the charge transfer resistance ( $R_{ct}$ ), and the diagonal line in the low-frequency region is attributed to the Warburg impedance caused by Li<sup>+</sup> diffusion in the electrode. Part of the irreversible Li<sub>2</sub>S caused the capacity loss, so the  $R_s$  can represent the effectiveness of the redox reaction in the cathode. Clearly, CNTs/S exhibits a relatively high  $R_s$  value of 24  $\Omega$ , while MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH demonstrate significantly lower  $R_s$  values. Thus, the charge transfer resistance ( $R_{ct}$ ) of MoS<sub>2</sub> QDs-CNTs/S@NH (16  $\Omega$ ) is lower than that of MoS<sub>2</sub> QDs-CNTs/S (21  $\Omega$ ) and CNTs/S (24  $\Omega$ ). The minimum  $R_{ct}$  implies the highest electronic conductivity and ionic migration rate between the SEI and electrolyte. These results indicate that constructing a unique core–shell structure of MoS<sub>2</sub> QDs-CNTs/S@NH can accelerate charge transfer kinetics and inhibit the diffusion of polysulfides.

The long cycling performance of the MoS<sub>2</sub> QDs-CNTs/S@NH cathode at high current densities was also investigated. As shown in Fig. 7(g), the MoS<sub>2</sub> QDs-CNTs/S@NH cathode exhibits a capacity of 511.2 mA h g<sup>−1</sup> and a reversible capacity of 302.2 mA h g<sup>−1</sup> after 800 cycles at 2C. On average, it retains a capacity retention rate of 59.2%, and a negligible capacity decay of 0.051% per cycle. In addition, the average coulombic



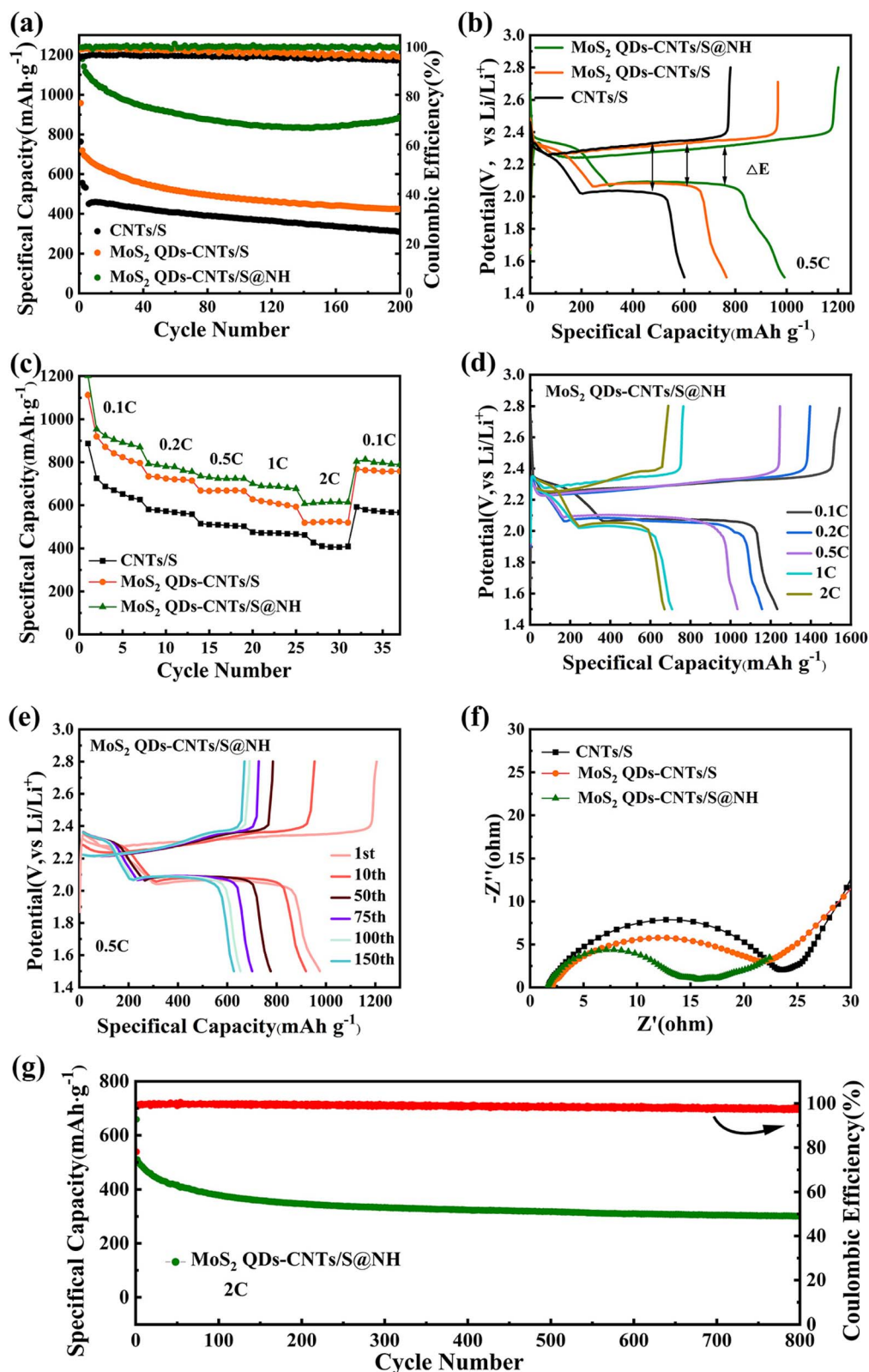


Fig. 7 The electrochemical performance of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH. (a) Cycling performance and coulombic efficiency at 0.5C during 200 cycles, (b) initial discharging/charging curves, and (c) rate capabilities of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH. (d) Galvanostatic charge-discharge profiles at different rates. (e) Galvanostatic charge-discharge profiles at different cycles of MoS<sub>2</sub> QDs-CNTs/S@NH. (f) Nyquist plots of CNTs/S, MoS<sub>2</sub> QDs-CNTs/S and MoS<sub>2</sub> QDs-CNTs/S@NH electrodes. (g) The long-term cycling performance of the MoS<sub>2</sub> QDs-CNTs/S@NH cathode at 2.0C.

efficiency is higher than 97.6%, proving that the shuttling effect has been efficiently suppressed. The results indicate that the remarkable cycling stability of MoS<sub>2</sub> QDs-CNTs/S@NH at high current densities benefit from the well-designed structures assembled by the number of MoS<sub>2</sub> QD decorated on CNTs interwoven networks with ultrathin Ni(OH)<sub>2</sub> coating. This structure can efficiently capture polysulfides through synergistic adsorption and catalysis, which ensures high electrode conductivity, accommodates volume changes, and suppresses shuttle effects. Nanosizing MoS<sub>2</sub> is the most feasible method to increase its specific surface area and the number of active sites. Due to the fact that the active sites in MoS<sub>2</sub> are mainly located at the edge sites, reasonable control of its morphology and size is necessary to obtain MoS<sub>2</sub> nanomaterials rich in edge sites and maximize the exposure of active sites. Many studies have also demonstrated that MoS<sub>2</sub> nanostructures exhibit good binding strength with polysulfides. As an activated catalyst, it not only promotes the redox kinetics of polysulfides but also facilitates the effective decomposition of lithium sulfide.

## 4 Conclusion

In summary, a new nanocomposite of MoS<sub>2</sub> QDs-CNTs/S@NH was ingeniously designed as both a sulfur host and catalyst to enhance electrochemical kinetics and trapped LiPSs for Li-S batteries. Combining the advantage of polar and catalytic MoS<sub>2</sub> QDs with the highly conductive CNTs network, the LiPSs would probably be adsorbed by a large number of unsaturated bonds of MoS<sub>2</sub> QDs and physical adsorption of conductive CNTs. The thin Ni(OH)<sub>2</sub> coating forms a protective layer, which not only prevents sulfur loss but also effectively captures LiPSs through chemical interactions. The Li-S battery containing MoS<sub>2</sub> QDs-CNTs/S@NH as cathode shows outstanding long-term cycling stability and good rate performance. During 800 cycles at 2C, a capacity decay rate of 0.051% per cycle was obtained. This work provides a reasonable design of a sulfur host and shows its potential for application in Li-S batteries.

## Data availability

Data and research materials will be available on request. The data supporting this article have been included in the article and its ESI.†

## Author contributions

Meng Wei: conceptualization, writing – review & editing; Hanqing Lu: investigation; Zhen Wang: formal analysis; Bao-wen Lu, Pengtao Wang: resources; Xinxin Zhang, Bingjie Feng, Yingjie Xie: validation, Tao Zhang, Guanghui Liu, Song Xu: methodology.

## Conflicts of interest

The authors declare no conflict of interest.

## Acknowledgements

This work was supported by the Science and Technology Project of Henan Province (No. 232102241002); Aeronautical Science Foundation of China (No. 2022Z040055001); 2023 Henan University Research Teaching project; the Natural Science Foundation of Henan Province (222300420576); Graduate Education Innovation Program Fund of Zhengzhou University of Aeronautics (Grant No. 2023CX77).

## References

- 1 C. Zhao, Y. Huang, B. Jiang, Z. Chen, X. Yu, X. Sun, H. Zhou, Y. Zhang and N. Zhang, *Adv. Energy Mater.*, 2023, **14**, 2302586.
- 2 X. Kang, T. He, R. Zou, S. Niu, Y. Ma, F. Zhu and F. Ran, *Small*, 2023, **20**, 2306503.
- 3 P. Salimi, E. Venezia, S. Taghavi, S. Tieuli, L. Carbone, M. Prato, M. Signoretto, J. Qiu and R. Proietti Zaccaria, *Energy Environ. Mater.*, 2023, 100316.
- 4 J. Li, Z. Wang, K. Shi, Y. Wu, W. Huang, Y. Min, Q. Liu and Z. Liang, *Adv. Energy Mater.*, 2023, 2303546.
- 5 Y. Kong, L. Wang, M. Mamoor, B. Wang, G. Qu, Z. Jing, Y. Pang, F. Wang, X. Yang, D. Wang and L. Xu, *Adv. Mater.*, 2023, **36**, 2310143.
- 6 X. Zhu, T. Bian, X. Song, M. Zheng, Z. Shen, Z. Liu, Z. Guo, J. He, Z. Zeng, F. Bai, L. Wen, S. Zhang, J. Lu and Y. Zhao, *Angew. Chem., Int. Ed.*, 2023, **62**, e202315087.
- 7 Z. Li, I. Sami, J. Yang, J. Li, R. V. Kumar and M. Chhowalla, *Nat. Energy*, 2023, **8**(1), 84–93.
- 8 Y.-G. Lee, S. Fujiki, C. Jung, N. Suzuki, N. Yashiro, R. Omoda, D.-S. Ko, T. Shiratsuchi, T. Sugimoto, S. Ryu, J. H. Ku, T. Watanabe, Y. Park, Y. Aihara, D. Im and I. T. Han, *Nat. Energy*, 2020, **5**(4), 299–308.
- 9 Y. Yan, P. Zhang, Z. Qu, M. Tong, S. Zhao, Z. Li, M. Liu and Z. Lin, *Nano Lett.*, 2020, **20**(10), 7662–7669.
- 10 J. S. Yeon, S. Yun, J. M. Park and H. S. Park, *ACS Nano*, 2019, **13**(5), 5163–5171.
- 11 M. Jana, R. Xu, X.-B. Cheng, J. S. Yeon, J. M. Park, J.-Q. Huang, Q. Zhang and H. S. Park, *Energy Environ. Sci.*, 2020, **13**(4), 1049–1075.
- 12 S. Wang, Z. Wang, F. Chen, B. Peng, J. Xu, J. Li, Y. Lv, Q. Kang, A. Xia and L. Ma, *Nano Res.*, 2023, **16**(4), 4438–4467.
- 13 W. Zhang, H. Pan, N. Han, S. Feng, X. Zhang, W. Guo, P. Tan, S. Xie, Z. Zhou, Q. Ma, X. Guo, A. Vlad, M. Wübbenhorst, J. Luo and J. Fransaer, *Adv. Energy Mater.*, 2023, **13**(43), 2301551.
- 14 L. Ren, K. Sun, Y. Wang, A. Kumar, J. Liu, X. Lu, Y. Zhao, Q. Zhu, W. Liu, H. Xu and X. Sun, *Adv. Mater.*, 2024, **36**, 2310547.
- 15 P. R. Adhikari, E. Lee, L. Smith, J. Kim, S. Shi and W. Choi, *RSC Adv.*, 2023, **13**(14), 9402–9412.
- 16 Z. Song, L. Wang, W. Jiang, M. Pei, B. Li, R. Mao, S. Liu, T. Zhang, X. Jian and F. Hu, *Adv. Energy Mater.*, 2023, **14**, 2302688.
- 17 S. Liu, X. Xia, S. Deng, D. Xie, Z. Yao, L. Zhang, S. Zhang, X. Wang and J. Tu, *Adv. Mater.*, 2018, **31**(3), 1806470.





- 18 M. S. Md Zaini, N. F. Anuar, S. A. M. Al-Junid and S. S. A. Syed-Hassan, *Mater. Sci. Energy Technol.*, 2023, **6**, 205–225.
- 19 X. Meng, S. Chen, S. Hong, L. Zheng, X. Liu, G. Shi, C. W. Bielawski and J. Geng, *Chem. Eng. J.*, 2024, **486**, 150241.
- 20 X. Jiao, J. Hu, Y. Zuo, J. Qi, W. Yan and J. Zhang, *Nano Energy*, 2024, **119**, 109078.
- 21 J. Qin, R. Wang, P. Xiao and D. Wang, *Adv. Energy Mater.*, 2023, **13**(26), 2300611.
- 22 Y. Huang, L. Zhang, J. Ji, C. Cai and Y. Fu, *Energy Storage Mater.*, 2024, **64**, 103065.
- 23 B. Liu, H. Gu, J. F. Torres, Z. Yin and A. Tricoli, *Energy Environ. Sci.*, 2024, **17**, 1073–1082.
- 24 Z. Du, X. Chen, W. Hu, C. Chuang, S. Xie, A. Hu, W. Yan, X. Kong, X. Wu, H. Ji and L.-J. Wan, *J. Am. Chem. Soc.*, 2019, **141**(9), 3977–3985.
- 25 J. Billaud, F. Bouville, T. Magrini, C. Villevieille and A. R. Studart, *Nat. Energy*, 2016, **1**(8), 1–6.
- 26 X. Meng, X. Liu, X. Fan, X. Chen, S. Chen, Y. Meng, M. Wang, J. Zhou, S. Hong, L. Zheng, G. Shi, C. W. Bielawski and J. Geng, *Adv. Sci.*, 2021, **9**(3), 2103773.
- 27 J. Zhou, X. Chen, W. Gong, X. Meng, C. Chen, X. Zhou, M. Wang, K. N. Hui and J. Geng, *J. Energy Storage*, 2024, **75**, 109505.
- 28 X. Gu, S. Zhang and Y. Hou, *Chin. J. Chem.*, 2016, **34**(1), 13–31.
- 29 J. Castillo, A. Soria-Fernández, S. Rodríguez-Peña, J. Rikarte, A. Robles-Fernández, I. Aldalur, R. Cid, J. A. González-Marcos, J. Carrasco, M. Armand, A. Santiago and D. Carriazo, *Adv. Energy Mater.*, 2023, **14**(1), 2302378.
- 30 J. K. Kim, Y. Choi, E. D. Jeong, S. J. Lee, H. G. Kim, J. M. Chung, J.-S. Kim, S.-Y. Lee and J.-S. Bae, *Nanomaterials*, 2022, **12**(20), 3605.
- 31 Y. Chang, Y. Ren, L. Zhu, Y. Li, T. Li and B. Ren, *Electrochim. Acta*, 2022, **420**, 140454.
- 32 X. Zhang, *IOP Conf. Ser.: Earth Environ. Sci.*, 2021, **781**(4), 042051.
- 33 R. Mori, *J. Solid State Electrochem.*, 2023, **27**(4), 813–839.
- 34 F. Shi, L. Zhai, Q. Liu, J. Yu, S. P. Lau, B. Y. Xia and Z.-L. Xu, *J. Energy Chem.*, 2023, **76**, 127–145.
- 35 S. Zeng, G. M. Arumugam, X. Liu, Y. Yang, X. Li, H. Zhong, F. Guo and Y. Mai, *Small*, 2020, **16**(39), 2001027.
- 36 T. T. Zhang, C. Y. Yang, J. Qu, W. Chang, Y. H. Liu, X. Z. Zhai, H. J. Liu, Z. G. Jiang and Z. Z. Yu, *Chem.–Eur. J.*, 2022, **28**(31), e202200363.
- 37 P. Zeng, Z. Zhou, B. Li, H. Yu, X. Zhou, G. Chen, B. Chang, M. Chen, H. Shu, J. Su and X. Wang, *ACS Appl. Mater. Interfaces*, 2022, **14**(31), 35833–35843.
- 38 W. Zhao, L.-C. Xu, R. Li, Y. Guo, Z. Yang, R. Liu and X. Li, *Mater. Today Commun.*, 2022, **30**, 103196.
- 39 X. Liu, H. Rao, K. Sun, H. Gou, T. Lu and Y. Qian, *Appl. Surf. Sci.*, 2022, **599**, 154022.
- 40 J. Tang, C. Jin, L. Huo, S. Du, X. Xu, Y. Yan, K. Jiang, L. Shang, J. Zhang, Y. Li, Z. Hu and J. Chu, *ACS Appl. Mater. Interfaces*, 2022, **14**(45), 50870–50879.
- 41 Y. Liu, T. Lei, Y. Li, W. Chen, Y. Hu, J. Huang, J. Chu, C. Yan, C. Wu and C. Yang, *J. Power Sources*, 2023, **556**, 232501.
- 42 J. Zu, W. Jing, X. Dai, Z. Feng, J. Sun, Q. Tan, Y. Chen and Y. Liu, *J. Alloys Compd.*, 2023, **933**, 167767.
- 43 C. Zhao, Y. Zhou, T. Shi, H. Yin, C. Song, L. Qin, Z. Wang, H. Shao and K. Yu, *J. Alloys Compd.*, 2023, **934**, 167975.
- 44 Y. Lu, M. Zhao, Y. Yang, M. Zhang, N. Zhang, H. Yan, T. Peng, X. Liu and Y. Luo, *Nanoscale Horiz.*, 2022, **7**(5), 543–553.
- 45 L. Sun, W. Gong, J. Zhou, J. Zhang, C. Chen, X. Meng, X. Han, H. Mai, C. W. Bielawski and J. Geng, *J. Colloid Interface Sci.*, 2024, **653**, 1694–1703.
- 46 G. Wen, X. Zhang, Y. Sui, K. Rao, J. Liu, S. Zhong and L. Wu, *Chem. Eng. J.*, 2022, **430**, 133041.
- 47 X. Yang, S. Chen, W. Gong, X. Meng, J. Ma, J. Zhang, L. Zheng, H. D. Abruña and J. Geng, *Small*, 2020, **16**(48), 2004950.
- 48 F. Li, J. Li, Z. Cao, X. Lin, X. Li, Y. Fang, X. An, Y. Fu, J. Jin and R. Li, *J. Mater. Chem. A*, 2015, **3**(43), 21772–21778.
- 49 H. Wei, Y. Ding, H. Li, Q. Zhang, N. Hu, L. Wei and Z. Yang, *Electrochim. Acta*, 2019, **327**, 134994.
- 50 Y. Xia, H. Zhong, R. Fang, C. Liang, Z. Xiao, H. Huang, Y. Gan, J. Zhang, X. Tao and W. Zhang, *J. Power Sources*, 2018, **378**, 73–80.
- 51 B. Yu, A. Huang, D. Chen, K. Srinivas, X. Zhang, X. Wang, B. Wang, F. Ma, C. Liu, W. Zhang, J. He, Z. Wang and Y. Chen, *Small*, 2021, **17**(23), 2100460.
- 52 H. Zhang, L. Yang, P. Zhang, C. Lu, D. Sha, B. Yan, W. He, M. Zhou, W. Zhang, L. Pan and Z. Sun, *Adv. Mater.*, 2021, **33**(21), 2008447.
- 53 H. Wang, S.-A. He, Z. Cui, C. Xu, J. Zhu, Q. Liu, G. He, W. Luo and R. Zou, *Chem. Eng. J.*, 2021, **420**, 129693.

