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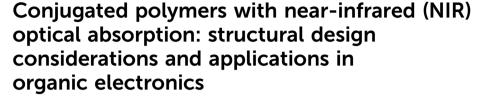


REVIEW

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Conjugated polymers (CPs) have revolutionized soft-matter electronics by enabling the manufacture of nontoxic, low-cost, and mechanically robust materials and devices for various technologies, including organic photovoltaics (OPV), electrochromic devices (ECDs), organic field effect transistors (OFET), and organic bioelectronics. Coupled with breakthroughs in synthetic chemistry and structure-function properties, the advancements in organic electronics have been firmly intertwined with CP structural developments. Recent research efforts have focused on the molecular engineering of CPs to broaden the optical absorption to the near-infrared (NIR) region (>750 nm) to enable new capabilities in photon harvesting for photovoltaics, optical switching and detection, thermal energy management, active camouflage, and to tune energy levels to achieve n-type and ambipolar charge transport. This review presents a comprehensive overview of the design and synthesis of CPs with NIR optical absorption, and it describes their incorporation in established and emerging device applications. A central focus throughout is how the polymer structures can be tailored specifically for each application with included strengths and shortcomings. An emphasis is placed on recent and emerging polymer structures with an outlook on areas for future work.

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1. Introduction

The prodigious advancements in conjugated polymer (CP) structural engineering over the last few decades have been directly coupled with the development of new synthetic methodologies for monomer functionalization, polymerization, and an improved understanding of the structure-function relationships that enable state-of-the-art performance metrics in electrochromic devices (ECDs), 1-4 organic photovoltaics (OPV),5-8 organic photodiodes and phototransistors (OPD and OPTs), 9-12 organic field effect transistors (OFET), 13-16 and organic electrochemical transistors (OECTs). 17-20 Recently, significant research effort has been focused on the development of CPs with near-infrared (NIR) optical absorption (750-2500 nm) to increase light harvesting capabilities in OPV, 21,22 provide optical transparency for smart-windows and photovoltaic green houses, 23,24 enable new capabilities in active camouflage, 25,26 provide discrete, transparent electronics, 27,28 and narrow bandgaps to enable ambipolar charge transport. 14,29,30 Compared to their inorganic counterparts possessing NIR-IR optical absorption, e.g. bulk III-V semiconductors, 31,32 quantum dots, 33 and 2D materials, 34,35 NIR-CPs are overall more sustainable and relatively non-toxic, are mechanically robust (flexible and stretchable), and provide ease of tuning the optical, electronic, and physicochemical properties.³⁶

In previous decades, significant research effort in NIR-CPs was focused on developing new light harvesting polymers for

applications in polymer-fullerene organic solar cells, where the development of a polymer spectral response complimentary to fullerene and covering the visible wavelength range (380-700 nm) was primarily targeted. 37,38 Additionally, for ECDs CPs with optical switching and coloration within the visible wavelength range were heavily pursued, since this boasted the greatest benefit for smart-window and display technologies. 1,39 A characteristic of narrow bandgap CPs is ambipolar and n-type charge transport, which has been of great interest in OFET and OECT technologies, and the advent of electronic skin (e-skin) has stimulated renewed interest for NIR-CPs. 40,41

In this review, the relevant aspects of NIR-CP design and their impact on the optical, electronic, and morphological/ microstructural properties are first introduced. This includes ECDs, OPVs, OPDs, OPTs, OFETs, and OECTs. Next, different classes of NIR-CPs organized by repeat unit are provided with their distinct structural, optical and electronic characteristics, and critical synthetic steps, and aspects of sustainability indicated. While λ_{max} is used as a point of comparison for detailing the relative region of the polymer optical absorption profile, it is important to note that many of the NIR-CPs have optical absorption extending further beyond this value, so CPs with an optical bandgap (E_g) less than 1.65 eV where λ_{onset} = 750 nm are considered. Notable organic electronic device applications and relevant performance metrics are also indicated. An emphasis is placed on various electron acceptor repeat units in alternating donor-acceptor copolymers, since many of the unique developments and advancements in CP structure can be ascribed to this unit. Lastly, an outlook and concluding remarks are provided.

2. General considerations for NIR-CP design

The structural diversity present in NIR-CPs is the result of extensive materials evaluation and the establishment of structure-function relationships provided from evaluating device performance trends. In this section, we present key structural engineering strategies for the design and synthesis of NIR-CPs and provide an overview of factors influencing CP selfassembly, morphology and microstructure, and the specificity of these for different organic electronic device applications.

2.1 Donor-acceptor copolymers

The discovery of the donor-acceptor (D-A) copolymer by Havinga et al. ushered in a new era in CP structural design (see Fig. 1A). 42,43 Briefly, an alternating donor-acceptor conjugated copolymer consists of an electron donating unit and an electron accepting unit forming the π -conjugated backbone. The linkages and connectivity between these units are carefully controlled so that donor-donor (D-D) or acceptor-acceptor (A-A) homocouplings are minimized, which can be detrimental to achieving the desired optical and electronic properties. 44,45 This polymer design strategy can be further adjusted by incorporation of a second electron donor (yielding D1-A-D2-A) or electron acceptor unit (yielding D-A1-D-A2) to yield a

semi-random terpolymer (Fig. 1A).46 Following the principles of perturbation theory, by pairing an electron donor with a high lying highest occupied molecular orbital (HOMO) with an electron acceptor possessing a relatively low-lying lowest unoccupied molecular orbital (LUMO), the energy levels of the CP, e.g. the valence band and conduction band, can be dramatically altered to afford a narrow bandgap (Fig. 1A). Examples of donor (1-7) and acceptor (8-12) repeat units are provided in Fig. 1B, where it is shown that electron donating, e.g. electron rich aromatic heterocycles (1-4) or fused-ring aromatics (5-7), and electron accepting functionalities, e.g. electronegative heteroatoms and electron withdrawing substituents (8-12), are the defining structural features, respectively. Note, the utility of D-A copolymers was enabled by advancements in CP polymerization methods, such as the optimization of Suzuki-Miyaura and Stille polymerizations. These methodologies provide a high functional group tolerance thereby facilitating the rapid development of large libraries of polymer structures, due to the combinatorial screening and syntheses that can be easily accomplished when various donor comonomers are paired with various acceptors. 36,47,48 Thus, D-A copolymers with tailored bandgaps can be easily obtained providing either a wide optical bandgap ($E_{
m g} > 1.8$ eV), a medium bandgap (1.60 eV $< E_{
m g} <$ 1.75 eV), or a narrow bandgap $(E_g < 1.60 \text{ eV})^{.7,49}$

2.2 Heteroatom substitution, ring fusion, and π -extension

The strategic incorporation of halogens (e.g., F or Cl), chalcogens (e.g., Se or Te), or pnictogens (e.g., N), is a simple yet powerful tool for narrowing the optical bandgap and tuning energetics to increase electron affinity and facilitate electron transport. 50-53 Examples of this are shown in Fig. 1C (11-20) starting from benzothiadiazole (BT). The incorporation of heteroatoms, such as fluorine and other halogens, can have profound effects on controlling the polymer morphology and self-assembly.⁵⁴ Notably, fluorination (13) and cyanation (14) have been shown to increase the electron affinity (EA), and halogenation can further improve the polymer conformational coplanarity via halogen-chalcogen and halogen-hydrogen noncovalent interactions. 55-58 The incorporation of other chalcogens in place of sulphur to afford other chalcogenophenes (16), such as selenophene and tellurophene, is an additional strategy for tuning the polymer optical/electronic and physicochemical properties. 53,59-61 Relative to thiophene, the inter-ring bond distances of selenophene and tellurophene are shorter indicating greater quinoidal character and improved π -orbital overlap within the π -conjugated system. ^{53,62,63} Thus, a reduction in the optical bandgap is observed. Additionally, strong Se-Se and Te-Te non-covalent interactions drive polymer self-assembly and can increase polymer semicrystallinity providing extended crystalline domains to accommodate charge transport. 63,64

Next, ring fusion and π -extension (17-20) are additional strategies for rigidifying or increasing the extent of π -orbital overlap within the π -conjugated system of the CP, which in turn narrows the bandgap and facilitates charge transport. 65-67 In the case of ring-fusion for 11 this often invokes the functionalization of naphthalene and anthracene analogues and derivatives.

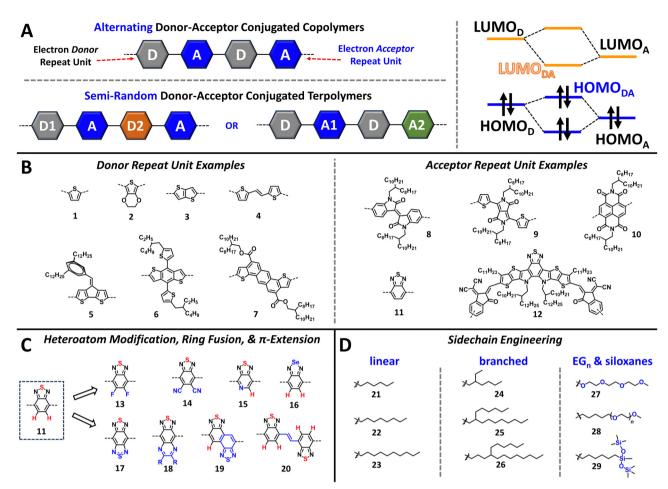


Fig. 1 (A) Overview of the donor–acceptor (D–A) conjugated copolymer and terpolymer design strategy towards the preparation of narrow bandgap conjugated polymers, and the mixing between donor monomer/acceptor monomer HOMOs (HOMO_D/HOMO_A) and LUMOs (LUMO_D/LUMO_A) to achieve a reduced bandgap ($E_g = LUMO-HOMO$). (B) Select examples of donor repeat units and acceptor repeat units to highlight the structural diversity and distinguishing functional groups that define these classes of monomers. (C) Examples of heteroatom modification, ring-fusion, and π -extension using benzothiadiazole (BT) as the example. (D) Examples of sidechain engineering including the design of linear alkyl, branched alkyl, and the incorporation of heteroatoms to afford oligo(ethylene glycol) (EG_n) and siloxane based sidechains.

However, extended fused ring monomers can also be synthesized from simpler molecular building blocks (6, 7, and 12) *via* linear or convergent synthetic pathways.^{68–71}

2.3 Sidechain engineering

The CP sidechains facilitate solution processing and dictate the identity of processing solvent, *e.g.*, halogenated solvents (chloroform, chlorobenzene, or dichlorobenzene) or nonhalogenated solvents (*e.g.*, toluene, xylenes, alcohols, ethers, and water).⁷² In addition, they also direct the polymer self-assembly with direct influence over the polymer crystallization, aggregation, polymer chain entanglement, sidechain interdigitation, and polymer orientation relative to the substrate.^{73–77} Thus, proper tailoring of the CP sidechains is imperative for achieving desired optical/electronic properties and device performance metrics.^{72,78–81} Briefly, CP sidechains are often linear (21–23) or branched alkyl substituents (24–26) where linear sidechains provide increased sidechain interdigitation thereby affording CP crystalline domains with a high-degree of structural order (Fig. 1D).⁸² Relative to their linear counterparts,

branched alkyl sidechains provide improved polymer solubility in organic processing solvents, regulate polymer aggregation, and increase polymer chain entanglement.^{83–85}

Lastly, the incorporation of heteroatoms within sidechains, such as oxygen and silicon, to yield oligo(ethylene glycol) (EG $_n$) or siloxane terminated sidechains (27–29) can impart solution processing with more polar solvents, such as alcohols and water, or more sustainable non-halogenated solvents (Fig. 1D), respectively. ^{86–89} Additionally, the incorporation of EG $_n$ sidechains can provide improved electrolyte penetration and exchange, which is essential for ECDs and OECTs. ^{90–94}

2.4 Conjugated polymer morphology and microstructure

Precise control over the conjugated polymer morphology and microstructure is imperative for achieving desirable optoelectronic and charge transport properties and ultimately state-of-the-art performance metrics. 95-97 As mentioned before, CPs can self-assemble *via* non-covalent interactions directed by the heteroatoms present within the conjugated backbone and *via* sidechain interdigitation to form well organized lamellae.

Detailed in Fig. 2A, CP thin films can be comprised of a mixture of crystalline and amorphous domains where the crystalline domains are distinguished by improved polymer self-assembly and highly ordered nanostructuring. In contrast, the amorphous domains contain polymer chains with a random orientation and lack a well-defined microstructure. In a fully amorphous polymer, there is an absence of observable crystalline domains, and the polymer chains assume a random orientation (Fig. 2A). It is important to note that many semicrystalline CPs afford excellent charge transport properties, since the intermolecular and π - π interactions that facilitate charge delocalization and transport between polymer chains have an increased presence in the crystalline domain.98 Note, amorphous polymers with welldefined electronic coupling between polymer chains are still capable of possessing efficient charge transport.⁹⁹

Additionally, different organic electronic device applications require specific polymer morphologies and microstructures to achieve desirable performance. Specifically, for ECDs and OECTs, where device operation is tethered to the ability of the electrolyte to penetrate and exchange within the polymer film, having a CP with large crystalline domains can lead to electrolyte ion trapping which is detrimental to device performance. 92,100,101 Conversely. in OFETs having a large crystalline domain size can be beneficial to ensuring efficient charge transport and high hole and electron mobilities. 98,102,103 Larger crystalline domain sizes are also important in OPV, but in this setting the domain sizes must be carefully controlled to minimize extensive aggregation within the active layer blend to provide efficient photocurrent generation and charge extraction. 104,105 This concept of controlling the polymer blend morphology is detailed in Fig. 2A, where the different polymer constituents (polymer A and polymer B) can form separated domains and interpenetrating networks of crystalline and amorphous domains. 106,107 Lastly, the parameters influencing polymer

self-assembly can dictate the orientation of the polymer chain, e.g., whether the CP π -conjugated backbone is parallel or perpendicular to the face of the substrate (Fig. 2B). This orientational preference and the microstructural characterization described in Section 2.4 can be probed using grazing incidence wide-angle X-ray scattering (GIWAXS). 108,109 The polymer orientation is of critical importance to the device performance metrics for OFET and OPV, since the direction of polymer chain alignment indicates the preferred direction of charge transport. Specifically, a preferential π -face-on orientation facilitates charge transport in the vertical direction relative to the substrate face, which is beneficial for OPV. In contrast, an edge-on orientation facilitates charge transport in the horizontal direction, which is of greater utility to OFETs/OECTs. It is possible that preferential alignment is not observed in which case a bimodal or random orientation is obtained. 110

To summarize, the D-A copolymer structure has enabled the rapid development of state-of-the-art NIR-CPs for a variety of organic electronic device technologies. Key functionalization strategies for tuning the polymer optical/electronic, physicochemical, and morphology and microstructure include heteroatom incorporation, ring fusion, π -extension, and sidechain engineering. Lastly, it is important to note that the different organic electronic devices each require a specific polymer morphology (semicrystalline or amorphous), microstructure, and chain orientation (π -face on, edge on, bimodal, or random), which is further elaborated upon in the following section.

3. Organic electronic device applications for NIR-CPs

In this section the basic overview of device operation and key performance metrics for ECDs, OPV, OPDs, OFETs, and OECTs

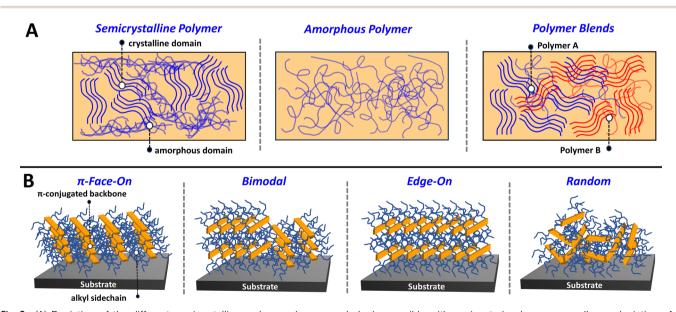


Fig. 2 (A) Depiction of the different semicrystalline and amorphous morphologies possible with conjugated polymers, as well as a depiction of a polymer blend composed of two semicrystalline polymers (polymer A and polymer B). (B) Depiction of the different polymer orientations relative to the substrate face, including: π -face on, bimodal, edge on, and random

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are briefly described to establish the broad utility of NIR-CPs and highlight the structural characteristics specific to each technology. Since the focus of this review is not on device physics or optimization of the device architecture, relevant reviews and articles detailing these topics are provided.

3.1 Electrochromic devices (ECD)

ECD technologies have traversed into new applications, including thermal energy management, energy storage and active camouflage, which traverse beyond the smart-window and display technology applications originally envisioned. 3,111,112 Central to these new capabilities for ECDs, are the advent of electrochemically robust NIR-CPs and advancements in ECD device architecture and engineering (Fig. 3).111-113 For the vertical ECD architecture, a CP film is coated onto an optically transparent electrode and coated with an electrolyte. A second electrode coated with an ionstorage layer (ISL) covers the polymer CP film. For the lateral ECD architecture, the NIR-CP and the ISL are adjacent (in the same lateral plane), and each is coated with the electrolyte. Briefly, starting with a neutral CP a positive or negative bias is applied to electrochemically oxidize or reduce the CP layer, which in turn generates a p/n-polaron, respectively. 2,92,114 This leads to bleaching of the ground state optical absorption band and emergence of a polaron/bipolaron absorption band. Note, since this is an electrolyte coupled process, efficient and reversible electrochemical oxidation or reduction and electrolyte exchange within the CP layer are of critical importance. For NIR-IR optical switching, it is also important to consider the optical transparency of the electrode and substrate. 115 Key performance metrics for ECDs include the optical contrast ($\Delta T\%$), the switching time (t_{95}), coloration efficiency (CE), cycling stability, and optical memory. 2,111,114

Specific for considerations for conjugated polymer design include incorporation of functionalities and repeat units that impart electrochemical robustness, such as 3,4-ethylenedioxythophene (EDOT), and oligo(ethylene glycol) (EG_n) sidechains to facilitate electrolyte penetration and exchange. ¹¹⁴ NIR-CPs for ECDs have been synthesized primarily *via* Stille polymerization, but it is notable that Reynolds *et al.* have demonstrated that CPs for ECDs can be prepared using direct arylation polymerization (DArP), which is more sustainable since it proceeds *via* C-H functionalization and avoids the use of toxic trialkylstannane residues. ^{116–119} In this review, NIR-CPs employed for ECDs include isoindigo (Section 4.1) and diketopyrrolopyrrole analogues (Section 4.2).

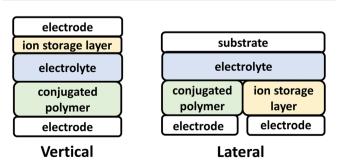


Fig. 3 Vertical (left) and lateral (right) ECD architectures

3.2 Organic photovoltaics (OPV)

OPV seeks to provide a sustainable energy capture resource to combat fossil fuel dependence, and broadening CP optical absorption into the NIR wavelength region has been a longstanding goal to enable efficient solar energy harvesting.8,37,120 OPV device architectures are shown in Fig. 4 where the NIR-CP resides in the active layer. The active layer is a blend of an electron donor polymer (Fig. 5) and an electron acceptor small-molecule or an electron acceptor polymer (Fig. 8-12). This blend forms a bulkheterojunction, which is a phase-separated interpenetrating bicontinuous network composed of the donor and acceptor domains or phases (see Fig. 2A). 121 Note, the active layer can also be composed of a single-component where the donor and acceptor are covalently linked, e.g., single-component solar cells and double cable polymers. 122 The active layer is then interfaced with a hole and an electron transport layer, which are in contact with the electrodes used for charge collection. The nomenclature used (conventional or inverted), simply refers to whether the bottom electrode is in contact with the hole transport layer (conventional) or the electron transport layer (inverted). Briefly, device operation initiates when the donor polymer absorbs sunlight generating an exciton that travels to the donor-acceptor interface forming the charge-transfer (CT) state. Charge separation can then occur forming a hole and an electron in the donor and acceptor phases, respectively. These charges can then travel through the donor/ acceptor domains until collected by the electrodes yielding photocurrent. Key performance metrics used for evaluating OPV device performance include the short-circuit current (I_{sc}) , the opencircuit voltage (V_{oc}) , fill-factor (FF), and the power conversion efficiency (PCE), which have been described in detail in relevant reviews. 123-126

The design of donor and acceptor polymers for OPV is highly complex and requires the consideration various facets including: (i) the ionization potential (IP) and electron affinity (EA) of the donor polymer and acceptor polymer or small-molecule for efficient charge transfer and limiting charge recombination, (ii) ensuring complimentary optical absorption of the donor and acceptor to maximize spectral coverage, (iii) balanced and maximized hole and electron mobilities of the donor and acceptor, respectively, for efficient charge transport and collection, and (iv) optimal morphology/microstructure of the donor and acceptor phases to limit charge recombination/traps and maximize hole and electron charge transport to their respective

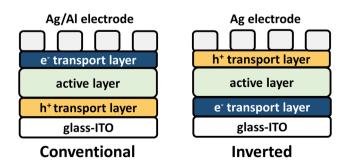


Fig. 4 Conventional (left) and inverted (right) OPV device architectures.

Examples of donor polymers used in OPV, OPDs, and OPTs

electrodes. 8,38,105 NIR-IR optical absorption has been targeted for both the donor and acceptor components, but recent state-ofthe-art PCEs have been achieved by employing new polymer acceptors with NIR optical absorption and pairing with wide to mid-bandgap polymer donors.5,6

NIR-CPs for OPV are most often synthesized using Stille polymerization, since Stille affords broad functional group tolerance, high molecular weights (M_n) , and polymer products with excellent structural fidelity. To avoid the generation of toxic tin waste and increase the sustainable aspects of OPV, there have been significant developments in the area of DArP and Zn-anion radical polymerizations to afford NIR-CPs that provide OPV performance metrics that converge or surpass their Stille analogues. 127-130 In this review, NIR-CPs incorporated into OPV devices include diketopyrrolopyrrole analogues (Section 4.2), naphthalene diimide (Section 4.3), benzothiadiazole (Section 4.4), polymerized small-molecule acceptors (Section 4.5), and cyclopentadithiophene analogues (Section 4.6).

Organic photodiodes (OPD)

OPDs seek to convert optical illumination into an electrical signal, and the incorporation of NIR-CPs has enabled new capabilities in optical sensing, biomedical imaging, and optical communication. 11,12 Note, organic photodetectors have various architectures, such as phototransistors (OPTs) and photoconductors, but only the photodiode architecture, which is analogous to the conventional and inverted OPV device architectures, is considered in this section (Fig. 4). 11 OPDs consist of an active layer analogous to OPV (blend of polymer donor and polymer or small-molecule acceptor), which has electron or hole transport layers above and below to ensure efficient charge transport and collection. The operation mechanism of an OPD is like that of OPV, where incident light is absorbed by the active layer leading to the formation of excitons, which in turn undergo charge separation and transport to the electrodes yielding photocurrent. Key figures of merit include the external quantum efficiency (EQE) at a given wavelength, the photocurrent/dark current ratio (P), the responsivity (R), and the detectivity (D), and the considerations for NIR-CP design are similar to that of OPV. Namely, the optical absorption of the active layer should overlap with the targeted wavelengths or ranges, and the energy levels of the donor polymer and acceptor polymer should be sufficiently offset to ensure efficient hole and electron charge separation. In this review, NIR-CPs incorporated into OPDs include benzothiadiazole (Section 4.4), polymerized small-molecule acceptors (Section 4.5), and cyclopentadithiophene analogues (Section 4.6).

3.4 Organic field effect transistors (OFET) and organic phototransistors (OPTs)

OFETs have enabled new capabilities in flexible and stretchable electronics, chemical/strain sensors, complimentary circuits, and electronic skin. 41,131-133 Briefly, the device architecture consists of a source and drain electrodes, the CP, which serves as the channel material, a dielectric layer, and a gate electrode (Fig. 6). These components can be arranged to afford a variety of different architectures, such as top gate bottom contact (TGBC), top gate top contact (TGTC), bottom gate bottom contact (BGBC), and bottom gate top contact (BGTC). 14,103 Device operation proceeds with application of positive or negative bias between the gate and source electrode (V_{GS}), which in turn polarizes the channel material and renders the OFET to its "ON" state. Application of a bias between the source and drain electrodes (V_{DS}) induces current flow through the channel and the drain current (I_D) is then measured. 103,134 Key performance metrics include the saturated current charge mobility (μ_{sat}), on/off current ratio (I_{on}/I_{off}), threshold voltage ($V_{\rm th}$), and cycling stability. The operation of

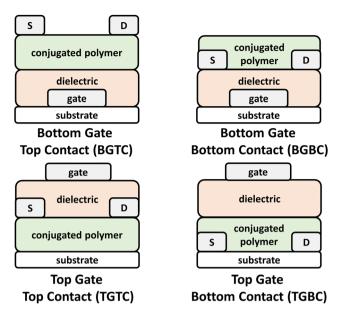


Fig. 6 Bottom gate top contact (BGTC), bottom gate bottom contact (BGBC), top gate top contact (TGTC), and top gate bottom contact (TGTC) OFET device architectures.

OPTs invokes a similar mechanism to OFETs, but optical absorption by the channel material (NIR-CP) modulates the charge carrier and transport properties leading to distinct metrics for channel current and threshold voltages between the illuminated and dark states. ¹³⁵ As with OPDs, the key figures of merit for OPTs include *P. R.* and *D.*

Developments in transparent OFET technologies, NIR OPTs, and interest in high mobility n-type and ambipolar charge transport, which requires an increased EA, decreased IP, and therefore narrower bandgap, necessitates the pursuit of CPs with NIR optical absorption. However, unlike the previously described NIR-CP device applications, such as ECD, OPV, and OPD, the OFET operation mechanism does not directly depend on the optical absorption of the polymer. Additionally, the potential for these polymers to be employed in other organic electronic device applications outside of OFETs is significant, and so their inclusion within this review will hopefully catalyse these efforts.

As with OPV, there are numerous considerations regarding the overall structural design of CPs to achieve state-of-the-art performance metrics in OFET, *e.g.*, polymer morphology/microstructure and energy levels for charge transport. In general, highly crystalline polymers with short π - π distances, and a π -edge on orientation relative to the substrate are desired to achieve efficient charge transport. A notable structural optimization strategy for OFETs is sidechain engineering, where the inclusion of heteroatoms, such as silanes, and modification of the branching point in long chain branched alkyls provides efficient polymer packing and improved intermolecular π - π overlap.

NIR-CPs for OFETs are commonly synthesized *via* Stille polymerization, but more recently DArP as well as acid-catalysed aldol condensation-elimination and imine condensation polymerizations, which are tin and transition metal catalyst free, have afforded NIR-CPs with desirable performance

metrics.^{136,137} In this review, NIR-CPs incorporated into OFET and OPTs include diketopyrrolopyrrole (Section 4.2), naphthalene diimide (Section 4.3), and benzothiadiazole analogues (Section 4.4).

3.5 Organic electrochemical transistors (OECT)

Recently, OECTs have generated a resurgence of interest and have uncovered new frontiers in organic electronics and CP structural design. OECTs have numerous applications in biological sensors. 138 bioelectronics, 132,139 artificial synapses, 140 neuromorphic devices, 141,142 and complimentary circuits at the machine and biological tissue interface. 17,93,94 As with OFETs, the n-type and ambipolar charge transport imparted by narrow bandgap NIR-CPs have made these targeted polymers for OECTs. The OECT device architecture consists of source/drain electrodes, a gate electrode, and a conjugated polymer layer, but in place of the dielectric layer a liquid electrolyte (typically aqueous) is used (Fig. 7). Additionally, a polymer insulator, such as parylene, can be coated over the source/ drain and the CP layer and the channel patterned using lithography. Common architectures include top contact, bottom contact, coplanar, and vertical. For OECTs operating in accumulation mode, application of a gate voltage (V_{GS}) is applied that induces the injection of the electrolyte ions and the electrochemical doping the channel material rendering the device to its "ON" state. 143 Key performance metrics for OECTs include the transconductance (g_m) , voltage hysteresis (ΔV), on/off current ratio (I_{on}/I_{off}), and cycling stability.

For efficient operation of OECTs, it is imperative that the channel material provides excellent charge/electronic transport while facilitating the penetration and intercalation of electrolyte ions. The simultaneous transport of electronic/ionic charge is referred to as organic mixed ionic-electronic conduction (OMIEC), and the optimization of this parameter has generated new avenues in the structural engineering of CPs. In general, the structures of CPs in OECTs require similar characteristics as that of OFETs, but a key difference is the inclusion of EGn sidechains to increase the hydrophilicity of the polymer

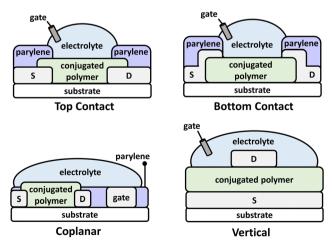


Fig. 7 OECT device architectures including top contact, bottom contact, coplanar, and vertical.

(essential when aqueous electrolytes are used) and to support electrolyte cation transport. Additionally, as with OFETs, the device operational mechanism of OECTs is not directly dependent on the polymer optical absorption; however, many state-of-the-art polymers demonstrate NIR optical absorption due to the preferential arrangement of energy levels, e.g. the polymer IP/EA and corresponding optical bandgap. These polymers are most often synthesized via Stille polymerization, indicating a need for the introduction of more sustainable polymerization methods. Although Mei et al. and Thelakkat et al. have demonstrated synthesis of DPP NIR-CPs via DArP and their incorporation into OECTs. 144,145 In this review, NIR-CPs incorporated into OECTs include isoindigo (Section 4.1) and diketopyrrolopyrrole analogues (Section 4.2).

Donor-acceptor conjugated copolymers with NIR-optical absorption

In this section, copolymers containing isoindigo (IID), diketopyrrolopyrrole (DPP), naphthalene diimide (NDI), fused-ring electron acceptors (FREAs), and cyclopentadithiophene (CDT) and analogues are described. The polymer $\lambda_{\text{max}}/E_{\text{g}}$, EA/IP, and notable organic electronic device performance are tabulated, and key synthetic steps, functionalization strategies, and aspects synthetic sustainability are indicated when relevant.

4.1 Isoindigo (IID) analogues

IID has remained a prominent component of CPs since its original disclosure by Reynolds et al. 146,147 The IID core is highly modular, providing facile access to a variety of structural analogues, and can be prepared in a few number of scalable synthetic steps. 147,148 It has demonstrated utility in a variety of organic electronic applications notably ECDs, OPV, OFETs, and OECTs. IID monomers have also been employed in DArP including flowsynthesis, which avoids polymer batch-to-batch variation and provides large-scale continuous polymer synthesis. 127,149 Polymer structures are provided in Fig. 8 with optical absorption (λ_{max}), optical bandgap (E_g), IP/EA, and device performance metrics tabulated in Table 1. Through extensive structural optimization, such as sidechain engineering and proper pairing of the electron donor repeat unit, excellent charge motilities in OFETs have been achieved ($\mu_h = 3.62 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) with P1 (IIDDT-C3), which possesses optical absorption at the edge of the NIR wavelength region (λ_{max} = 719 nm and E_{g} = 1.58 eV). The elegantly designed sidechain of P1 (IIDDT-C3) provides a branching site further away from the conjugated polymer backbone allowing for more efficient polymer packing and shorter π - π distances (3.57 Å). Changing the identity of the donor repeat unit to one that is more electron donating, e.g, bis-EDOT, can narrow the bandgap and shift the optical absorption further into the NIR region, such as with **P2** [p(IID-2EDOT)] which provides a red shift ($\lambda_{\text{max}} = 740 \text{ nm}$ and E_g = 1.32 eV) and enables NIR optical switching in ECDs [CE $(1040 \text{ nm}) = 433 \text{ cm}^2 \text{ C}^{-1}$]. ¹⁵¹ **P2** [p(IID-2EDOT)] also provided the shortest bleaching times (t_b) when compared to its bithiophene analogue (8.7 s versus 30.5 s, respectively). The Incorporation of EG_n sidechains, such as with P3 (IG-T) imparts hydrophilicity essential for OECT operation affording $g_{\rm m} = 0.023 \text{ S cm}^{-1}$, and thiophene is used in this case leading to blue shift in optical absorption relative to P1 ($\lambda_{\text{max}} = 712 \text{ nm}$ and $E_{\text{g}} = 1.57 \text{ eV}$). ¹⁵² Inclusion of a vinylene or thienothiophene π -spacer between IID units and the strategic incorporation of heteroatoms enables ambipolar charge transport in OFETs for P4 (PF₄IVI2T) and P5 (PITTI-BT) $(\mu_h/\mu_e = 1.03/1.82 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1} \text{ and } 3.06/$ 2.81 cm² V⁻¹ s⁻¹) allowing optical absorption to extend further into the NIR wavelength range ($E_g = 1.57$ and 1.52 eV), respectively. 153,154 For P4 (PF4IVI2T) and P5 (PITTI-BT) incorporation of a π -spacer and fluorine substituents provided stronger intermolecular interactions and improved polymer packing, including a preferential edge-on orientation, Additionally, P5 (PITTI-BT) was processed using p-xylene, which is a more sustainable processing solvent, in place of halogenated solvents. 154

To alleviate steric hindrance between the phenyl C-H and the lactone carbonyl C-O in the IID core, McCulloch et al. developed thienoisoindigo (TIID), which has favourable S-O chalcogen interactions and reduced steric hindrance thereby affording a more conformationally coplanar structure with improved π - π orbital overlap. 155 The polymer P6 (IGT-BT) possesses strong NIR optical absorption ($\lambda_{max} = 1035$ nm), a very narrow optical bandgap ($E_g = 0.92$ eV), and balanced ambipolar charge transport properties $(\mu_h/\mu_e = 0.10/0.16 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1})$. Even with phenylene as a repeat unit [P7 (PTIIP)], TIID affords desirable NIR optical absorption (λ_{max} = 872 nm) and narrow optical bandgap (E_{g} = 1.18 eV), albeit with sacrificed charge transport properties (μ_h = $5 \times 10^{-3} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$). 156 A unique approach to improve the sustainability of CP synthesis includes the preparation of P8 [p(TII-PD)] by Nozaki et al., which can be prepared via acid catalysed condensation between the respective aldehyde and amine functionalized monomers. 157 P8 [p(TII-PD)] provides good NIR optical absorption (λ_{max} = 770 nm and E_{g} = 1.32 eV) with respectable OFET charge mobility (μ_h = 1.83 \times 10^{-2} cm² V⁻¹ s⁻¹). Characterization of the morphology of microstructure of P8 [p(TII-PD)] indicate a fibrous, bundled polymer aggregates with large voids and a bimodal orientation. Notably, P8 [p(TII-PD)] can be recycled to its monomers via acid catalysed hydrolysis and repolymerized. This demonstrates a unique capability for this polymer, and the imperative task of generating more sustainable polymerization methods should generate renewed interest in poly(azomethines).167-170

Another variation of isoindigo includes diazaisoindigo, which incorporates pyridine to alleviate steric hindrance and provide a more coplanar conformation to increase π-conjugation throughout the π -system. ^{158,161,171} Towards the synthesis of **P9** (PAIID-BT-C3), Huang et al. demonstrated a targeted approach towards the development of new polymer structures by first using computation to model monomers to ensure desirable torsion angles and coplanarity. 158 P9 (PAIID-BT-C3) then afforded broad optical absorption throughout the visible wavelength range and into the NIR region (λ_{max} = 756 nm and E_g = 1.50 eV) with ambipolar charge transport in OFETs ($\mu_h/\mu_e = 0.10/$ 0.16 cm² V⁻¹ s⁻¹).

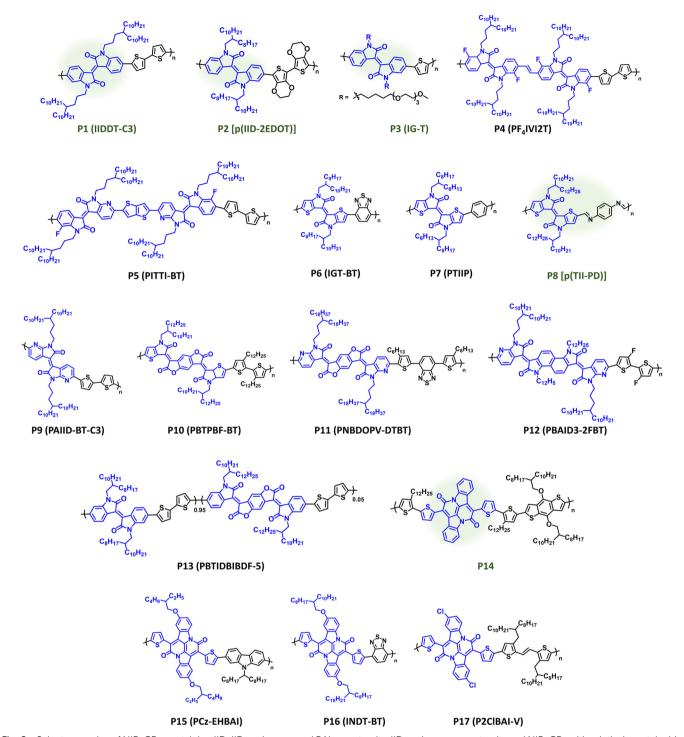


Fig. 8 Select examples of NIR-CPs containing IID, IID analogues, and BAI repeat units. IID analogues repeat units and NIR-CPs with relatively sustainable syntheses are highlighted in green.

Incorporation of the highly electron deficient benzodifurandione (BDO) between lactone units in IID has proven to be an effective strategy to improve charge transport and significantly red shift optical absorption of IID analogues. The TIID analogue **P10 (PBTPBF-BT)** affords strong NIR optical absorption ($\lambda_{\rm max} = 1107$ nm and $E_{\rm g} = 0.43$ eV), while achieving ambipolar charge transport in OFETs ($\mu_{\rm h}/\mu_{\rm e} = 0.34/0.13$ cm² V⁻¹ s⁻¹). The

polymer demonstrated robust ambient stability, since it was found that the OFET charge mobilities closely maintained their original values ($\mu_{\rm h}/\mu_{\rm e}=0.34/0.13~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$) when tested under ambient conditions. **P11 (PNBDOPV-DTBT)**, which is an azaisoindigo analogue, provides desirable NIR optical absorption ($\lambda_{\rm max}=797~{\rm nm}$ and $E_{\rm g}=1.27~{\rm eV}$) with superior OFET charge mobilities ($\mu_{\rm h}/\mu_{\rm e}=5.97/7.07~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$) under ambient testing

Table 1 Tabulated λ_{max} , E_g , ionization potential (IP)/electron affinity (EA), and device performance metrics for the IID and BAI NIR-CPs

Polymer ^a	λ_{\max} (nm); E_g^b (eV)	IP/EA (eV)	Device application ^c	Notable performance metric	Ref.
P1 (IIDDT-C3)	719; 1.58	-5.52/-3.74	OFET (BGTC)	$\mu_{\rm h}$ = 3.62 cm ² V ⁻¹ s ⁻¹	150
P2 [p(IID-2EDOT)]	740; 1.32	-5.06/-4.05	ECD (vertical)	$CE (1040 \text{ nm}) = 433 \text{ cm}^2 \text{ C}^{-1}$	151
P3 (IG-T)	712; 1.57	-5.3/-3.8	OECT (top contact)	$g_{\rm m} = 0.023 \ {\rm S \ cm^{-1}}$	152
P4 (PF4IVI2T)	728; 1.57	-5.74/-4.17	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 1.03/1.82~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	153
P5 (PITTI-BT)	752; 1.52	-5.71/-4.19	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 3.06/2.81~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	154
P6 (IGT-BT)	1035; 0.92	-4.86/-3.73	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 0.10/0.16~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	155
P7 (PTHP)	872; 1.18	-4.99/-3.63	OFET (BGBC)	$\mu_{\rm h} = 5 \times 10^{-3} \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	156
P8 [p(TII-PD)]	770; 1.32	-5.21/-3.89	OFET (BGTC)	$\mu_{\rm h} = 1.83 \times 10^{-2} \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	157
P9 (PAHD-BT-C3)	756; 1.50	-5.67/-3.64	OFET (BGBC)	$\mu_h/\mu_e = 0.48/0.78 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	158
P10 (PBTPBF-BT)	1107; 0.43	-5.18/-3.94	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.34/0.13 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	159
P11 (PNBDOPV-DTBT)	876; 1.26	-5.64/-4.38	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 5.97/7.07 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	160
P12 (PBAID3-2FBT)	797; 1.27	-5.17/-3.90	OFET (BGTC)	$\mu_h/\mu_e = 1.68/1.37 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	161
P13 (PBTIDBIBDF-5)	n.r./1.51	-5.58/-3.74	OPT (BGTC)	$R (650 \text{ nm}) = 128 \text{ A W}^{-1}$	162
P14	783; 1.24	-4.91/-3.63	OFET (BGBC)	$\mu_{\rm h}/\mu_{\rm e} = 1.5/0.41~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	163
P15 (PCz-EHBAI)	692; 1.52	-5.21/-3.57	ECD (vertical)	$CE (1100 \text{ nm}) = 451 \text{ cm}^2 \text{ C}^{-1}$	164
P16 (INDT-BT)	820; 1.23	-4.97/-3.74	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 0.52/3.11~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	165
P17(P2ClBAI-V)	897; 1.04	-5.32/-3.70	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 4.04/1.06 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	166

^a Abbreviation in parentheses indicates common name. ^b Estimated in all cases using λ_{onset} where optical $E_{\text{g}} = 1240/\lambda_{\text{onset}}$. ^c Device architecture is indicated in parentheses (see Section 3). n.r. = not reported.

conditions. 160 P11 (PNBDOPV-DTBT) was then incorporated into a complementary inverter on a flexible PET substrate yielding a gain of 148. Lastly, P12 (PBAID3-2FBT), which incorporates a naphthalene bis-isatin flanked by azaisoindigo analogues additionally affords ambipolar charge transport in OFETs ($\mu_h/\mu_e = 1.68$ / 1.37 cm² V⁻¹ s⁻¹) with a slight blue shift relative to P10/P11 $(\lambda_{\text{max}} = 876 \text{ nm and } E_{\text{g}} = 1.26 \text{ eV}).^{161}$ Following storage of **P12** OFET devices for 173 days, the charge mobilities were maintained relatively close to their initial values ($\mu_h/\mu_e = 0.428/$ $0.276 \quad cm^2 \quad V^{-1} \quad s^{-1} \big) \quad indicating \quad excellent \quad stability. \quad \textbf{P13}$ (PBTIDBIBDF-5), is a semi-random copolymer incorporating isoindigo and BDO acceptor repeat units where the composition and percentage of BDO is finely tuned to increase NIR optical absorption ($E_{\rm g}$ = 1.51 eV) while maintaining suitable charge transport properties for use in OPTs. 162 A responsivity (650 nm) of 128 A W⁻¹ was obtained from OPTs incorporating P13 blended with 1% PBA. Flexible OPTs using PET as the substrate were found to provide R (650 nm) of 180 mA W⁻¹. As detailed here, the incorporation of benzodifuradione and its structural analogues is a promising strategy to impart excellent hole and electron charge transport properties with ambient stability and strong optical absorption in the NIR. Additionally, McCulloch et al. have demonstrated naphthalene bis-isatin containing polymers can be prepared via aldol condensation polymerization, which provides a more sustainable polymerization methodology. 136

Bay annulated indigo (BAI) or indolonapthyridine can be synthesized directly from the naturally occurring dye, indigo, via a single, scalable condensation step to afford the π -extended fused ring structure. 163,165,176 The fused ring structure and structural tunability of BAI impart excellent optical absorption and charge transport properties in the corresponding polymers (P14-P17). Lie et al. disclosed the initial synthesis of BAI towards the preparation of P14, which provided optical absorption on the edge of the NIR wavelength range (λ_{max} = 783 nm and $E_{\rm g}$ = 1.24 eV) and desirable ambipolar charge transport in OFETs $(\mu_h/\mu_e = 1.5/0.41 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1})$. This work was followed up with the introduction of sidechains onto the BAI core and

copolymerization with carbazole to yield P15 (PCz-EHBAI), which provided ECDs with remarkably stable optical switching (>7500 cycles) at NIR wavelengths [CE (1100 nm) = 451 cm 2 C $^{-1}$]. 164 Suzuki-Miyaura polymerization of alkylated BAI with benzothiadiazole afforded P16 (INDT-BT), which provides strong NIR optical absorption (λ_{max} = 820 nm and E_{g} = 1.23 eV) and notable ambipolar charge transport in OFETs $(\mu_b/\mu_e = 0.52/3.11 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}).^{165}$ The strategic incorporation of heteroatoms on BAI and an alkylated TVT comonomer affords P17 (P2CIBAI-V), which provided a significant red shift in the optical absorption (λ_{max} = 897 nm and $E_{\rm g}$ = 1.04 eV) with excellent OFET charge mobilities ($\mu_{\rm h}/\mu_{\rm e}$ = 4.04/ 1.06 cm² V⁻¹ s⁻¹). Microstructural characterization of P17 (P2CIBAI-V) using GIWAXS indicated a bimodal orientation and excellent π - π stacking with distances of 3.54 Å. Overall, BAI is a promising candidate for numerous device applications in organic electronics, and its inherent sustainability, due to indigo serving as a naturally sourced monomer feedstock, and ease of synthesis relative to other acceptor repeat units makes it a valuable target for future work.

4.2 Diketopyrrolopyrrole (DPP) analogues

DPP is one of the most prevalent acceptor repeat units in CPs given its notable utility in OPV, OFETs, and OECTs following disclosure by Janssen et al. of high-performance DPP donor polymers for fullerene solar cells. 177-181 As with IID, DPP possesses high structural tunability via facile modification of the pendant aryl groups and alkyl substituents, relative ease of synthesis, and desirable optical and electronic properties suitable for a wide range of organic electronic device applications. 182 It is notable that many DPP containing CPs have been synthesized via DArP, which significantly improves the overall sustainability of the CP synthesis. 129,130,144,145,183-186 DPP containing NIR-CPs and analogues described here are provided in Fig. 9 with optical absorption (λ_{max}) and bandgap $(E_{\rm g})$, IP/EA, and device performance metrics tabulated in Table 2. Pairing DPP with the π -extended donor TVT affords P18 (PDVT-10), which is a well-studied NIR-CP

 $(\lambda_{\rm max}=783~{\rm nm}~{\rm and}~E_{\rm g}=1.40~{\rm eV})$ exhibiting state-of-the-art hole mobilities under ambient testing conditions $(\mu_{\rm h}=11.0~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}).^{187,188}$ **P18 (PDVT-10)** has also been incorporated into flexible and stretchable OFETs, electronic skin, and photodetectors demonstrating the broad utility of this NIR-CP. ^{187–190} Incorporation of a more electron donating repeat unit, EDOT, provides **P19 (DPP-E)**, which demonstrates a significant red shift in the optical absorption relative to **P18 (PDVT-10)** $(\lambda_{\rm max}=914~{\rm nm}~{\rm and}~E_{\rm g}=1.19~{\rm eV})$ and imparts

electrochemical stability rendering the polymer suitable for use in NIR-ECDs [CE (1180 nm) = 901 cm 2 C $^{-1}$]. $^{191-193}$ Replacement of the alkyl substituents on **P19** (**DPP-E**) with EG $_n$ sidechains to improve electrolyte uptake provides **P20** (**gDPP-E**), which affords improved $\Delta T\%$ metrics in NIR-ECDs relative to **P19** (24.2% *versus* 18.8%, respectively) and has demonstrated utility in OECTs. 92,194 Copolymerization of glycolated DPP with EG $_n$ functionalized bithiophene yields **P21** (**gDPP-g2T**),which further red shifts the optical absorption (λ_{max} = 834 nm and

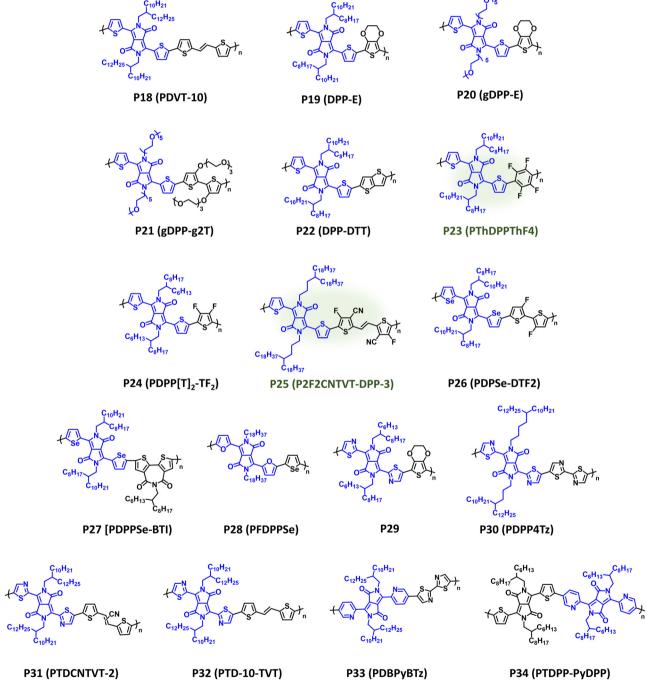


Fig. 9 Select examples of NIR-CPs containing DPP analogues. DPP NIR-CPs with relatively sustainable syntheses are highlighted in green

Table 2 Tabulated λ_{max} , E_g , ionization potential (IP)/electron affinity (EA), and device performance metrics for DPP NIR-CPs

Polymer ^a	λ_{\max} (nm); E_g^b (eV)	IP/EA (eV)	Device application ^c	Notable performance metric	Ref.
P18 (PDVT-10)	783; 1.40	-5.28; -3.60	OFET (BGTC)	$\mu_{\rm h}$ = 11.0 cm ² V ⁻¹ s ⁻¹	187
P19 (DPP-E)	834; 1.19	-5.04/-3.85	ECD (vertical)	$CE (1180 \text{ nm}) = 901 \text{ cm}^2 \text{ C}^{-1}$	192
P20 (gDPP-E)	853; 1.12	-4.60/n.r.	ECD (vertical)	$\Delta T\%$ (853 nm) = 24.2%	92
P21 (gDPP-g2T)	914; 1.08	n.r.	OECT (vertical)	$g_{\rm m,A} = 226.1 \ \mu \text{S} \ \mu \text{m}^2$	93
P22 (DPP-DTT)	818; 1.36	-5.22/-3.86	OPT (BGTC)	$R (850 \text{ nm}) = 246 \text{ A W}^{-1}$	196
P23 (PThDPPThF4)	775; 1.45	-4.65/-3.20	OFET (TGBC)	$\mu_{\rm e} = 0.44 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	183
P24 (PDPP[T]2-TF2)	836; 1.3	-5.91/-3.70	OFET (BGBC)	$\mu_{\rm h}/\mu_{\rm e} = 0.22/0.19 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	197
P25 (P2F2CNTVT-DPP-3)	864; 1.32	-5.43/-3.67	OFET (TGBC)	$\mu_{\rm e} = 1.61 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	184
P26 (PDPSe-DTF2)	836; 1.33	-5.30/-3.97	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.16/0.006 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	198
P27 (PDPPSe-BTI)	804; 1.32	-5.38/-3.51	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.025/0.154 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	199
P28 (PFDPPSe)	832, 1.34	-5.5/-3.8	OPV (inverted)	PCE = 6.16%	200
P29	820; 1.30	-5.10/-3.61	ECD (vertical)	$t_{\rm b}/t_{\rm c}$ (760 nm) = 6.9/0.5 s	191
P30 (PDPP4Tz)	715; 1.34	-5.71/-3.9	OFET (BGBC)	$\mu_{\rm e} = 0.067 {\rm cm}^2 {\rm V}^{-1} {\rm s}^{-1}$	201
P31 (PTDCNTVT-2)	776; 1.39	-5.80/-3.72	OFET (TGBC)	$\mu_{\rm h}/\mu_{\rm e} = 1.28/0.97 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	202
P32 (PTD-10-TVT)	770; 1.47	-5.40/-3.64	OFET (BGBC)	$\mu_{\rm h}/\mu_{\rm e} = 0.17/0.0097 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	203
P33 (PDBPyBTz)	656; 1.47	-5.45/-3.84	OFET (BGBC)	$\mu_{\rm e} = 0.023 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	204
P34 (PTDPP-PyDPP)	792; 1.43	-5.96/-4.00	OPV (inverted)	PCE = 0.2%	205

^a Abbreviation in parentheses indicates common name. ^b Estimated in all cases using λ_{onset} where optical $E_g = 1240/\lambda_{\text{onset}}$. ^c Device architecture is indicated in parentheses (see Section 3). n.r. = not reported.

 $E_{\rm g}$ = 1.08 eV), and it affords notable performance metrics in OECTs $(g_{m,A} = 226.1 \, \mu \text{S} \, \mu \text{m}^2)$ where the incorporation of EG_n sidechains increases hydrophilicity and electrolyte exchange.⁹³ P22 (DPP-DTT) incorporates the fused thiophene donor unit thieno[3,2-b]thiophene (TT) providing broad NIR optical absorption with $\lambda_{\text{max}}/E_{\text{g}}$ of 818 nm/1.36 eV.^{195,196} Blends of P22:polystyrene yielded nanowire networks for efficient charge transport, and coupled with the strong NIR optical absorption an R (850 nm) = 246 A W⁻¹ was achieved. 196

While DPP is typically used for hole transport materials or ptype CPs, copolymerization with fluorinated donor units tunes the EA providing CPs with energy levels suitable for electron transport, while retaining NIR optical absorption with P23-P26 as examples. P23 (PThDPPThF4), which was synthesized via DArP and affords desirable electron mobilities in OFETs $(\mu_e = 0.44 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1})$ and broad optical absorption extending into the NIR (λ_{max} = 775 nm and E_{g} = 1.45 eV). Incorporation of a fluorinated thiophene donor provides a substantial red shift in the optical absorption for P25 (PDPP[T]₂-TF₂) ($\lambda_{\text{max}} = 836 \text{ nm}$ and $E_{\rm g}$ = 1.3 eV) and imparts ambipolar charge transport characteristics in OFETs $(\mu_b/\mu_e = 0.22/0.19 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1})$. These excellent charge transport properties were attributed to the improved crystallinity and intermolecular π - π interactions imparted through incorporation of the perfluorothiophene comonomer. P25 (P2F2CNTVT-DPP-3), which was synthesized via DArP, demonstrated strategic sidechain engineering and functionalization of the TVT donor with nitrile and fluorine substituents affording excellent OFET electron mobility $(\mu_e = 1.61 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}) \text{ with a } \lambda_{\text{max}}/E_g \text{ of } 864 \text{ nm}/1.32 \text{ eV.}^{184}$ The extensive functionalization of P25 (P2F2CNTVT-DPP-3) is a testament to the functional group tolerance of DArP, and a masterful demonstration of structural engineering to maximize crystalline domains, control polymer chain orientation, and afford a well-ordered fibril morphology.

As previously noted, the incorporation of selenophene and other chalcogenophenes provides another handle for tailoring the optical and electronic properties of DPP based NIR-CPs via modification of the orbital overlap in the π -system and tuning the intermolecular interactions and self-assembly between polymers and chalcogen centers. 60,200,206-209 P26 (PDPSe-DTF2) and P27 (PDPPSe-BTI) incorporate the selenophenyl aryl substituent in place of the 2-thienyl, and both possess similar optical bandgaps (λ_{max} = 836 nm and E_{g} = 1.33 eV and λ_{max} = 804 nm and E_{g} = 1.32 eV) with desirable OFET charge transport characteristics ($\mu_h/\mu_e = 0.16/0.006 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and $0.025/0.154 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$), respectively. P28 (PFDPPSe) provides strong NIR-optical absorption (λ_{max} = 832 nm and $E_{\rm g}$ = 1.34 eV) suitable for harvesting NIR wavelengths in OPV applications, and it afforded a champion PCE of 6.16% when blended with PC71BM and with a notable active layer thickness of 210 nm.200

As with IID, the incorporation of azaheterocycles, such 2-thiazolyl, 183,191,201,204,210 2-pyridiyl, 197,198,204,205 2-pyrazinyl, 211,212 into the DPP scaffold can be readily accomplished with P29-P34 provided as examples. P29, which is the 2-thiazolyl analogue of P29, demonstrates a blue shift in optical absorption relative to **P29** (λ_{max} = 820 nm and E_{g} = 1.30 eV) and NIR optical switching when incorporated into ECDs $[t_b/t_c]$ (760 nm) = 6.9/0.5 s]. 191 Sidechain engineering and strategic pairing with a bithiazole comonomer afforded the n-channel NIR-CP P30 (PDPP4Tz), which possesses broad optical absorption extending throughout the visible wavelength range and into the NIR ($\lambda_{\rm max}$ = 715 nm and $E_{\rm g}$ = 1.34 eV) and efficient OFET electron mobilities ($\mu_e = 0.067 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$). 201 It is worth noting P30 (PDPP4Tz) was processed using blade coating using the less toxic and more sustainable solvent p-xylene, and the devices demonstrated excellent ambient stability for over 100 days. Comparing polymers P31 (PTDCNTVT-2) and P32 (PTD-10-TVT), which contain a nitrile functionalized TVT and unfunctionalized TVT, incorporation of the nitrile provides a slight red shift in the optical absorption (λ_{max} = 776 nm and $E_{\rm g}$ = 1.39 eV *versus* $\lambda_{\rm max}$ = 770 nm and $E_{\rm g}$ = 1.47 eV) and a significant increase in OFET charge mobilities ($\mu_{\rm h}/\mu_{\rm e}=1.28/0.97~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$ versus $\mu_{\rm h}/\mu_{\rm e}=0.17/0.0097~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$). Notably, OFET characterization for P31 (PTDCNTVT-2) occurred under ambient conditions, and inverters incorporating P31 (PTDCNTVT-2) provided an impressive gain of 168. Lastly, incorporation of the 2-pyridyl aryl group in DPP is depicted with the polymers P33 (PDBPyBTz) and P34 (PTDPP-PyDPP), which show a strong dependence of the comonomer identity on the polymer optical and electronic properties. Specifically, P33 (PDBPyBTz) provides optical absorption extending throughout the visible spectrum and into the NIR wavelength region ($\lambda_{\rm max}=656~{\rm nm}$ and $E_{\rm g}=1.47~{\rm eV}$) and achieves good OFET electron mobility ($\mu_{\rm e}=0.023~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$). P34 (PDTDPP-PyDPP)

provides strong NIR optical absorption ($\lambda_{\rm max}$ = 792 nm and $E_{\rm g}$ = 1.43 eV) but affords a only modest PCE of 0.2% in all-polymer solar cells (APSCs) when paired with donor polymer PTB7-Th (Fig. 5), due to an unfavourable energy level alignment, which indicates a potential area for future structural optimization. ²⁰⁵

Overall, DPP and its analogues afford NIR-CPs with numerous handles for structural modification and functionalization, compatibility with more sustainable polymerization methods, such as DArP, and processing conditions, such as the use non-halogenated solvents, excellent overall stability, and robust mechanical properties. Thus, it is foreseeable that DPP based polymers will continue to provide a substantial contribution towards the further advancement of NIR-CPs in organic electronics.

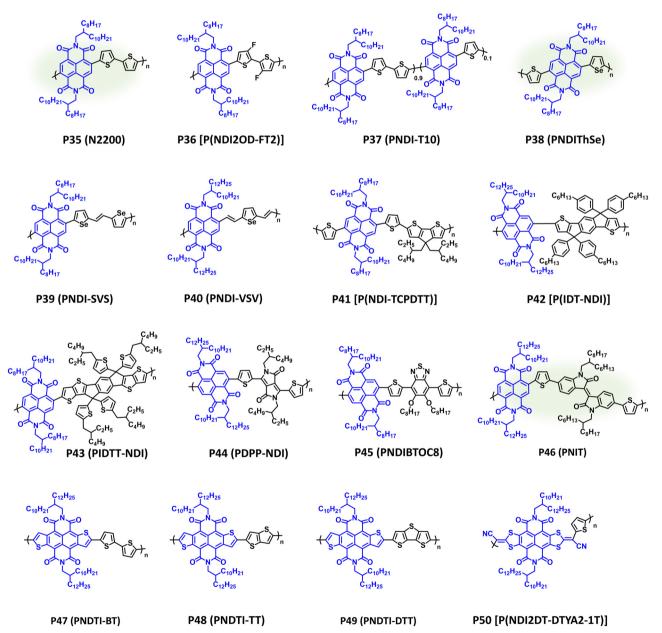


Fig. 10 Select examples of NIR-CPs containing repeat units of NDI and analogues. NDI NIR-CPs with relatively sustainable syntheses are highlighted in green.

4.3 Naphthalene diimide (NDI) analogues

Following independent disclosure by Facchetti et al. and Watson et al., NDI CPs have provided exceptional electron transport properties with robust ambient stability and extensive use in OPV, OFETs, and OECTs. 182,213-215 Although not as modular or structurally tuneable as IID and DPP, numerous NIR-CPs containing NDI have been reported with select examples provided in Fig. 10 and $\lambda_{\text{max}}/E_{\text{g}}$, IP/EA, and device performance metrics tabulated in Table 3. The polymer P35 (N2200) achieved remarkable initial OFET electron mobilities of 0.85 cm² V⁻¹ s⁻¹ when processed from dichlorobenzene and 0.45 cm² V⁻¹ s⁻¹ when processed from xylenes.216 By controlling the polymer chain orientational alignment and self-assembly the electron mobility of P35 (N2200) was increased to 6.4 cm² V⁻¹ s⁻¹ when processed from mesitylene solutions.217 In APSCs, P35 (N2200) provides complimentary NIR optical absorption ($\lambda_{max} = 700$ nm and $E_{\sigma} =$ 1.50 eV) to many medium or wide bandgap donor polymers, and it has afforded PCEs of 11% after being blended with the donor polymer PTzBI-Si (Fig. 5) and processed from the sustainable solvent cyclopentyl methyl ether (CPME).88 Additionally, P35 (N2200) has been synthesized via DArP with extensive optimization of the polymerization conditions and defect pathways provided by Sommer et al. 218,219 Thus, P35 (N2200) is exemplary ntype polymer capable of being processed using sustainable solvents and synthesized using more sustainable polymerization conditions; however, due to the lack of structural tunability and steric hindrance imparted by the naphthalene core, structural engineering is often limited to sidechain modification or pairing with a different comonomer. Examples of NDI NIR-CPs with different donor repeat units other than bithiophene are provided with polymers P36-P42. P36 [P(NDI2OD-FT2)] includes fluorine substitution on the bithiophene donor unit, which slightly widened the bandgap and provided a pronounced blue shift in optical absorption (λ_{max} = 630 nm and E_{g} = 1.59 eV). ²²⁰ Blending with PTB7-Th afforded a champion PCE of 6.71% in APSCs. P37 (PNDI-T10) is a semi-random copolymer where two different donor comonomers (thiophene and bithiophene)

copolymerized with the NDI acceptor. 10% incorporation of thiophene afforded the optimal polymer composition by finely tuning the polymer microstructure and facilitating improved donor-acceptor polymer miscibility in APSCs. 221 Thus, a PCE of 9.0% was achieved in ternary APSCs when P37 (PNDI-T10) was blended with the donor polymers PTB7-Th and PBDTTS-FTAZ (Fig. 5). 222 As with DPP, incorporation of different chalcogenophenes, such as selenophene, is another common strategy for structurally engineering NDI based NIR-CPs. Examples of this include P38-P40, which have been incorporated into OFETs and APSCs and provide comparable optical absorption to P35 (N2200). 128,223,224 Notably, P38 (PNDIThSe) was synthesized using the more sustainable Znanionic radical polymerization, which was first reported by Kiriy et al. for the synthesis of P35 (N2200). 128,225,226 As with P37 (PNDI-T10), the asymmetric structure of P38 (PNDIThSe) helps suppress crystallization and improves miscibility between the donor and acceptor polymers in APSCs. 128 This provides a PCE of 6.41% when blended with PBDB-T (Fig. 5). P39 (PNDI-SVS), which incorporates a selenophene TVT analogue as the donor unit, provides a red shift in optical absorption and narrower bandgap (λ_{max} = 748 nm and $E_g = 1.31$ eV) relative to P35 (N2200). 223 P39 (PNDI-SVS) possesses an EA of -3.98 eV, which affords an impressive OFET electron mobility of 2.4 cm² V⁻¹ s⁻¹, and demonstrates excellent stability when subjected to constant biasing for 3 h under ambient conditions with only a 3% loss in performance metrics. P40 (PNDI-VSV) shows a unique functionalization strategy with the incorporation of two vinyl π -spacers attached to a selenophene donor unit.²²⁴ Relative to P39 (PNDI-SVS), P40 (PNDI-VSV) shows a reduction in crystal coherence lengths and a preferential face-on orientation via GIWAXS measurements, where P39 (PNDI-SVS) provides a bimodal orientation containing crystalline domains with face-on and edgeon orientation, which may contribute to the lower electron mobility $(\mu_e = 0.7 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}) \text{ of } P40 \text{ (PNDI-VSV)}. \text{ Notably, } P40 \text{ (PNDI-VSV)}$ was synthesized via Suzuki-Miyaura polymerization.

The polymers P41 [P(NDI-TCPDTT)] and P42 [P(IDT-NDI)] provide examples of NDI based NIR-CPs incorporating fused ring donors, such as CDT and indacenodithiophene (IDT),

Table 3 Tabulated λ_{max} , E_g , ionization potential (IP)/electron affinity (EA), and device performance metrics for NDI NIR-CPs

Polymer ^a	λ_{\max} (nm); E_g^b (eV)	IP/EA (eV)	Device application ^c	Notable performance metric	Ref.
P35 (N2200)	700; 1.50	-5.94/-3.80	OPV (conventional)	PCE = 11.0%	88
P36 [P(NDI2OD-FT2)]	630; 1.59	-5.50/-3.91	OPV (inverted)	PCE = 6.71%	220
P37 (PNDI-T10)	694; 1.55	-6.36/-4.05	OPV (conventional)	PCE = 9.0%	222
P38 (PNDIThSe)	697; 1.50	-5.85/-3.81	OPV (conventional)	PCE = 6.41%	128
P39 (PNDI-SVS)	748; 1.31	-5.29/-3.98	OFET (TGBC)	$\mu_{\rm e} = 2.4 {\rm cm}^2 {\rm V}^{-1} {\rm s}^{-1}$	223
P40 (PNDI-VSV)	714; 1.49	-5.46/-4.06	OFET (TGBC)	$\mu_e = 0.70 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	224
P41 [P(NDI-TCPDTT)]	830; 1.25	-5.35/-4.15	OPV (conventional)	PCE = 1.1%	227
P42 [P(IDT-NDI)]	730; 1.51	-5.75/-3.84	OPV (conventional)	PCE = 5.33%	228
P43 (PIDTT-NDI)	n.r.; 1.48	-5.69/-4.21	OPT (BGTC)	$R (754 \text{ nm}) = 8.42 \text{ mA W}^{-1}$	229
P44 (PDPP-NDI)	910; 1.03	-5.46/-3.97	OFET (BGTC)	$\mu_e = 0.0378 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	230
P45 (PNDIBTOC8)	680; 1.46	-5.82/-3.72	OPV (conventional)	PCE = 3.14%	231
P46 (PNIT)	697; 1.59	-5.94/-3.99	OPV (conventional)	PCE = 5.32%	127
P47 (PNDTI-BT)	800; 1.2	-5.6/-4.4	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e}$ = 0.10/0.27 cm ² V ⁻¹ s ⁻¹	232
P48 (PNDTI-TT)	n.r.; 1.3	-5.7/-4.1	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.046/0.26 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	232
P49 (PNDTI-DTT)	833; 1.3	-5.6/-4.0	OPV (conventional)	PCE = 3.2%	233
P50 [P(NDI2DT-DTYA2-1T)]	918; 1.25	-5.82/-4.25	OFET (BGBC)	$\mu_{\rm e} = 0.38 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	234

^a Abbreviation in parentheses indicates common name. ^b Estimated in all cases using λ_{onset} where optical $E_{\text{g}} = 1240/\lambda_{\text{onset}}$. ^c Device architecture is indicated in parentheses (see Section 3). n.r. = not reported.

respectively. 227,228 P41 [P(NDI-TCPDTT)] possesses strong NIR optical absorption (λ_{max} = 830 nm and E_{g} = 1.25 eV) and when blended with the donor polymer P3HT (Fig. 5) affords a modest PCE of 1.1%. However, it should be noted the APSC was fabricated using tetralin as the processing solvent with an active layer thickness of 410 nm. P42 [P(IDT-NDI)] provides a red shift relative P35 (N2200) ($\lambda_{\text{max}} = 730 \text{ nm}$ and $E_{\text{g}} = 1.51 \text{ eV}$), and when blended with donor polymer J51 (Fig. 5) in APSCs a champion PCE of 5.33% is obtained.²²⁸ This improved PCE compared to P42 [P(IDT-NDI)] with J50 (PCE = 4.12%) or PTB7-Th (PCE =3.63%) was ascribed to a more complimentary optical absorption between the donor/acceptor polymers and a suitable offset in energy levels (IP/EA) to facilitate charge transfer. P43 (PIDTT-NDI) contains a π -extended indacenodithienothiophene donor unit affording a narrower bandgap compared to **P42** [P(IDT-NDI)] $(E_g = 1.48 \text{ eV})$. 229 **P43** (PIDTT-NDI) was then incorporated into OPTs providing an R (754 nm) = 8.42 mA W⁻¹, and it retained suitable responsivity metrics in flexible OPTs utilizing PEN substrates ($R = 3.75 \text{ mA W}^{-1}$).

Copolymerization with another acceptor unit is also an effective strategy to tune the optical and electronic properties of NDI containing NIR-CPs with polymers **P44-P46** as examples. ^{127,230,231} Notably, **P45** (**PNDIBTOC8**) and **P46** (**PNIT**), which was synthesized using DArP, were both used as acceptor polymers in APSCs with **P46** (**PNIT**) providing a red shift in optical absorption (λ_{max} = 697 nm) but wider optical bandgap (E_{g} = 1.59 eV) relative to **P45** (**PNDIBTOC8**) (λ_{max} = 680 nm and E_{g} = 1.46 eV). When blended with the donor polymer **PBDB-T**, **P46** (**PNIT**) affords a maximum PCE of 5.32%. ¹²⁷ **P45** (**PNDIBTOC8**) afforded a comparable PCE of 3.14% when blended with the donor polymer **PBDTTT-C-T** (Fig. 5) in APSCs. ²³¹

Although there are limited strategies for further functionalization of NDI to modify the optical and electronic properties, Takimiya et al. discovered an elegant approach for extension of the π -system yielding naphthodithiophene diimide (NDTI), which is depicted with polymers P47-P49. 232,235 NDTI can be synthesized in only two steps from the dibrominated NDI precursor. P47 (PNDTI-BT) provides broad optical absorption extending throughout the visible wavelength range deep into the NIR (λ_{max} = 800 nm and E_{g} = 1.2 eV). Notably, the polymer also affords ambipolar charge transport in OFETs $\mu_{\rm h}/\mu_{\rm e}$ = 0.10/ 0.27 cm² V⁻¹ s⁻¹, and shows good ambient stability with the device measurements proceeding in air.²³² P49 (PNDTI-DTT) provides a red shift in optical absorption relative to P47 (PNDTI-BT) ($\lambda_{\text{max}} = 833 \text{ nm}$) with a slight increase in optical bandgap (E_g = 1.3 eV), and provided a respectable PCE of 3.2% in APSCs when blended with PTB7.²³³ Another example of ring extension with NDI is shown with the polymer P50 [P(NDI2DT-DTYA2-1T)]. 234 P50 [P(NDI2DT-DTYA2-1T)] provides a narrow optical absorption band almost exclusively in the NIR wavelength region (λ_{max} = 918 nm and E_{g} = 1.25 eV). Additionally, despite having an amorphous morphology P50 [P(NDI2DT-**DTYA2-1T)**] provides an impressive electron mobility (μ_e = $0.38 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$).

Overall, NIR-CPs incorporating NDI and its analogues afford superb electron mobilities, ambient stability, and broad utility across the field of organic electronics. While there is limited capability with altering the structure of NDI relative to IID or DPP, creative strategies, such as the π -extension and ring fusion with PNDTI, indicate new opportunities for further development and functionalization.

4.4 Benzothiadiazole (BT) analogues

Since disclosure by Meijer *et al.*, benzothiadiazole has afforded numerous state-of-the-art p-type and n-type CPs with prominent utility in OPV and OFET devices. As previously discussed, the BT core offers a variety of options for functionalization and derivatization via heteroatom substitution, π -extension, and fused ring systems with relevant NIR-CPs (P51–P67) provided in Fig. 11 and λ_{max}/E_g , IP/EA, and device performance metrics tabulated in Table 4.

DPP and BT copolymers (P51-P54 in Table 4) have been shown to provide broad NIR optical absorption and ambipolar charge transport characteristics in OFETs. Specifically, P51 (PDPP-TBT) affords strong NIR optical absorption (λ_{max} = 915 nm) with a narrow optical bandgap ($E_{\rm g}$ = 1.2 eV), and provides balanced ambipolar charge transport ($\mu_b/\mu_e = 0.35/$ 0.40 cm² V⁻¹ s⁻¹) and a gain of 35 when incorporated into inverters. 239,253 P51 (PDPP-TBT) was synthesized using Suzuki-Miyaura polymerization avoiding the toxicity associated with the alkyl-tin residues of Stille polymerization. Additionally, the excellent NIR optical absorption of P51 makes it suitable for OPTs affording R (935 nm) = 34.78 mA W⁻¹.²⁵⁴ **P52 (PDPP-FBT)** and P53 (PDPP-VBBT) provide examples of heteroatom substitution and π -extension using the P51 (PDPP-TBT) scaffold, respectively. P52 (PDPP-FBT) demonstrates a blue shift in optical absorption (λ_{max} = 816 nm) relative to P51 (PDPP-TBT) and comparable charge mobilities ($\mu_h/\mu_e = 0.21/0.42 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$), albeit with an improved electron mobility.240 Additionally, P52 (PDPP-FBT) adopts a preferential edge-on orientation with π - π distances (3.8 Å) suitable for efficient charge transport in OFETs. In comparison, P53 (PDPP-VBBT), which incorporates a vinylene π -spacer, demonstrates a blue shift relative to P51 and P52 (λ_{max} = 918 nm and E_{g} = 1.25 eV) and provides comparable ambipolar charge transport mobilities $(\mu_h/\mu_e = 0.20/0.15 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}).^{241}$ P54 incorporates BT with a π -extended fused ring DPP derivative as a second acceptor repeat unit affording strong NIR optical absorption $(\lambda_{\text{max}}/E_{\text{g}} = 829 \text{ nm}/1.27 \text{ eV}).^{242} \text{ When blended with PC}_{71}\text{BM in OPTs},$ **P54** provides an R (850 nm) = 118 A W⁻¹ with improved photoresponsivity at lower light intensities (1.8 μW cm⁻²). This trend in responsivity is attributed to a desirable morphology/microstructure for the P54/PC₇₁BM blends.

In addition to fluorination, cyanation is another effective strategy to tune the EA of benzothiadiazole CPs to facilitate electron transport with polymers P55 [P(Ge-DTDCNBT)] and P56 (DCNBT-TPC) as examples. P55 [P(Ge-DTDCNBT)] affords broad NIR optical absorption ($\lambda_{\rm max}=754$ nm and $E_{\rm g}=1.27$ eV) and demonstrates good electron transport ($\mu_{\rm e}=2.8\times10^{-3}~{\rm cm^2~V^{-1}~s^{-1}}$). By pairing with a strategically designed fused-ring donor unit, P56 (DCNBT-TPC) affords a substantial red shift in optical absorption ($\lambda_{\rm max}=841$ nm and $E_{\rm g}=1.38$ eV) relative to P55 [P(Ge-DTDCNBT)]. This provides

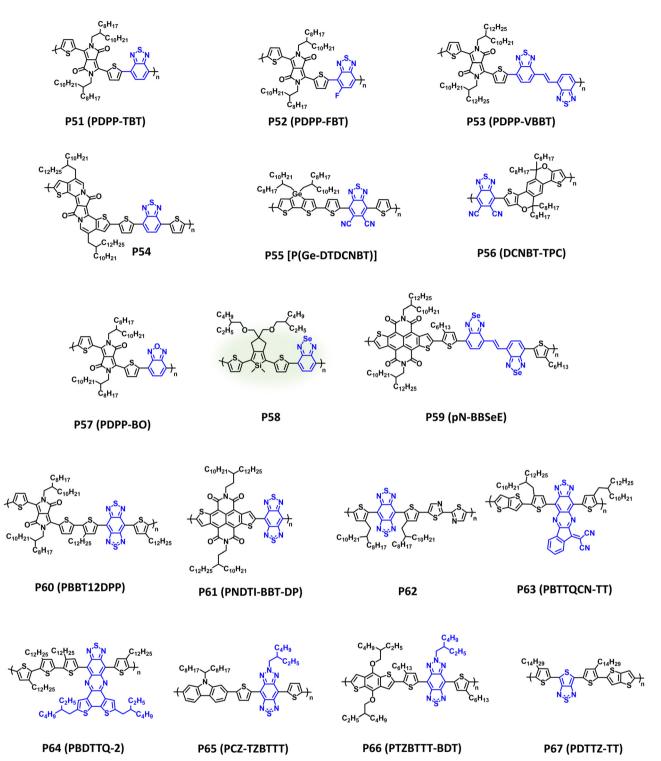


Fig. 11 Select examples of NIR-CPs containing BT analogues. BT NIR-CPs with relatively sustainable syntheses are highlighted in green.

capabilities for harvesting NIR wavelengths allowing it to achieve a remarkable PCE of 10.2% in ternary APSCs. 243

Chalcogen substitution of benzothiadiazole can also be performed yielding benzooxadiazole or benzoselenodiazole, which is shown with polymers P57-P59.29,245 As described above, chalcogen substitution is an effective way to modifying the energetics and non-covalent interactions of the polymer.

Notably, P57 which substitutes the sulphur in BT for the more electronegative oxygen, provides a significant redshift in optical absorption and narrower bandgap compared to P51 (λ_{max} = 964 nm and $E_g = 1.17$ eV).²⁴⁴ This strategic heteroatom modification enables ambipolar OPTs with D^* = 1 \times 10¹² and 7 \times 10¹¹ Jones for n-type and p-type operation, respectively, at a NIR wavelength (940 nm). P58 was synthesized via DArP and

Table 4 Tabulated λ_{max}, Eq., ionization potential (IP)/electron affinity (EA), and device performance metrics for BT NIR-CPs and analogues

Polymer ^a	λ_{\max} (nm); E_g^b (eV)	IP/EA (eV)	Device application c	Notable performance metric	Ref.
P51 (PDPP-TBT)	915; 1.2	-5.2/-4.0	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.35/0.40 \ {\rm cm^2 \ V^{-1} \ s^{-1}}$	239
P52(PDPP-FBT)	816; 1.20	-5.22/-3.49	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.21/0.42 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	240
P53 (PDPP-VBBT)	664; 1.35	-5.34/-3.43	OFET (BGTC)	$\mu_{\rm h}/\mu_{\rm e} = 0.20/0.15 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	241
P54	829; 1.27	-5.19/-3.42	OPT (BGBC)	$R (850 \text{ nm}) = 118 \text{ A W}^{-1}$	242
P55 [P(Ge-DTDCNBT)]	754; 1.27	-5.14/-3.77	OFET (TGBC)	$\mu_e = 2.8 \times 10^{-3} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	58
P56 (DCNBT-TPC)	841; 1.38	-5.51/-3.87	OPV (conventional)	PCE = 10.2%	243
P57 (PDPP-BO)	964; 1.17	-5.4/-4.2	OPT (TGBC)	D^* (940 nm) = 1 × 10 ¹² Jones	244
P58	635; 1.58	-5.15/-3.55	OFET (BGTC)	$\mu_{\rm h} = 4.65 \times 10^{-4} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$	245
P59 (pN-BBSeE)	848; 1.36	-5.53/-4.05	OFET (TGBC)	$\mu_{\rm b}/\mu_{\rm e} = 10.65/10.72~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	29
P60 (PBBT12DPP)	1280; 0.65	-4.55/-3.9	OFET (BGBC)	$\mu_{\rm b}/\mu_{\rm e} = 1.17/1.32 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}1$	246
P61 (PNDTI-BBT-DP)	914; 0.96	-5.5/-4.4	OFET (BGTC)	$\mu_{\rm b}/\mu_{\rm e} = 0.31 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	247
P62	1106; 1.37	-5.31/-3.94	OFET (BGBC)	$\mu_{\rm b} = 0.11 \; {\rm cm}^2 \; {\rm V}^{-1} \; {\rm s}^{-1}$	248
P63 (PBTTQCN-TT)	1270; 0.66	-5.20/-4.10	OFET (TGBC)	$\mu_{\rm b}/\mu_{\rm e} = 1.3 \times 10^{-3}/2.0 \times 10^{-3} \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	249
P64 (PBDTTQ-2)	978; 1.03	-5.48/-4.01	OFET (BGBC)	$\mu_{\rm h}/\mu_{\rm e} = 1.2 \times 10^{-3}/6.0 \times 10^{-4} \ {\rm cm^2 \ V^{-1} \ s^{-1}}$	250
P65 (PCZ-TZBTTT)	785; 1.35	-5.18/-3.83	OPV (conventional)	PCE = 3.17%	251
P66 (PTZBTTT-BDT)	810; 1.1	-5.14/-4.04	OPD	D^* (800 nm) = 1.75 × 10 ¹³ Jones	252
P67 (PDTTZ-TT)	865; 0.98	-4.96/-3.98	OPD	D^* (1160 nm) = 7.3 × 10 ¹² Jones	10

^a Abbreviation in parentheses indicates common name. ^b Estimated in all cases using λ_{onset} where optical $E_{\text{g}} = 1240/\lambda_{\text{onset}}$. ^c Device architecture is indicated in parentheses (see Section 3). n.r. = not reported.

provides broad optical absorption throughout the visible wavelength region and into the NIR. When incorporated into an OFET, **P58** affords a modest hole mobility ($\mu_h = 4.65 \times 10^{-4} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$). **P59** (**pN-BBSeE**) incorporates chalcogen substitution and π -extension, as well as NDTI as an additional acceptor unit. This judiciously designed polymer provides strong NIR optical absorption ($\lambda_{\text{max}} = 841 \text{ nm}$ and $E_g = 1.38 \text{ eV}$) with an additional π - π * absorption band present at 515 nm. Additionally, it affords exceptionally high and well balanced ambipolar charge mobilities ($\mu_h/\mu_e = 10.65/10.72 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$).

A further reduction in bandgap and increase in the EA can be accomplished through the addition of a second thiadiazole functionality on BT to yield benzobisthiadiazole (BBT), which is shown with polymers P60-P62. Compared to BT polymers P51-P59, P60 (PBBT12DPP), which is a dual-acceptor alternating copolymer containing DPP and BBT repeat units, displays a significant red shift in optical absorption (λ_{max} = 1280 nm) with an ultra-narrow optical bandgap of 0.65 eV. P60 (PBBT12DPP) was also found to provide desirable ambipolar charge transport in OFETs ($\mu_h/\mu_e = 1.17/1.32 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) facilitated by the narrow bandgap of the NIR-CP. 246 P61 (PNDTI-BBT-DP) also possesses a dual-acceptor alternating copolymer structure incorporating NDTI and BBT. This polymer also affords a very narrow optical band gap of 0.96 eV, and excellent electron mobility ($\mu_e = 0.31 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$). Lastly, **P62** incorporates bithiazole and BBT providing optical absorption across the visible wavelength range and into the NIR (λ_{max} = 1106 nm and E_g = 1.37 eV). Instead of ambipolar charge transport, only unipolar hole transport ($\mu_h = 0.11 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) was observed with P62.²⁴⁸ Employing computational tools to characterize the electronic structure, this was ascribed to a highly localized LUMO on BBT, which was posited as being unfavourable for electron transport. Additional functionalization strategies to alter the optical and electronic properties of BT based polymers are shown with P63-P67. P63 (PBTTQCN-TT) and P64 (PBDTTQ-2) each contain a BT unit with π -extended fused ring system. 249,250 For P63 (PBTTQCN-TT) the indanone functionalized thiadazolo[3,4-g]quinoxaline unite imparts an ultra-narrow bandgap of 0.66 eV with strong NIR optical absorption ($\lambda_{\rm max}=1270\,$ nm), and with P64 (PBDTTQ-2) an optical bandgap of 1.03 eV is achieved with $\lambda_{\rm max}=978\,$ nm. P63 (PBTTQCN-TT) and P64 (PBDTTQ-2) afford ambipolar charge transport, albeit with relatively low charge mobilities ($\mu_{\rm h}/\mu_{\rm e}=1.3\times10^{-3}/2.0\times10^{-3}\,$ cm² V⁻¹ s⁻¹ and 1.2 \times 10⁻³/6.0 \times 10⁻⁴ cm² V⁻¹ s⁻¹, respectively). However, P63 (PBTTQCN-TT) has also been incorporated into organic phototransistors providing detection up to 1550 nm.²⁵⁵

Introduction of a triazole unit to yield [1,2,5]thiadiazolo[3,4f|benzotriazole is an efficient strategy for facilitating electron transport via improved EA with an additional handle for tuning the morphology/microstructure via sidechain engineering on the triazole unit with polymers P65 (PCZ-TZBTTT) and P66 (PTZBTTT-BDT) as examples. 251,252 $\lambda_{\rm max}/E_{\rm g}$ for P65 (PCZ-TZBTTT) and P66 (PTZBTTT-BDT) were measured to be 785 nm/ 1.35 eV and 810 nm/1.1 eV, respectively. Notably, P65 (PCZ-TZBTTT) was blended with PC₆₁BM in OPV devices affording a PCE of 3.17%, and P66 (PTZBTTT-BDT) was incorporated into OPDs with PC₆₁BM as the acceptor providing a specific detectivity (D^*) of 1.75×10^{13} Jones at 800 nm. Lastly, the polymer P67 (PDTTZ-TT) incorporates thieno[3,4-c]thiadiazole as an acceptor with a simplified structure in place of BT affording a measured $\lambda_{\text{max}}/E_{\text{g}}$ of 865 nm/0.98 eV.¹⁰ When blended with $PC_{71}BM$ in OPDs a detectivity of 7.3×10^{12} Jones is achieved at 1160 nm. This is particularly unique D-A polymer structure, since P67 (PDTTZ-TT) is composed entirely of functionalized thiophenes with the thieno[3,4-c]thiadiazole acceptor unit synthesized within only a few steps, and the polymer shows optical absorption extending from 400-1200 nm.10

Overall, BT provides a relative simple structure with a high degree of structural tunability including heteroatom substitution, π -extension, and ring fusion. It has also been polymerized using Suzuki–Miyaura and DAPP, which demonstrates improved sustainability for this class of NIR-CPs. In many cases, NIR-CPs incorporating BT provide highly crystalline morphologies with a

polymer orientation that is preferentially edge-on, which is suitable for OFETs. However, as detailed here, there are examples of BT containing NIR-CPs with utility in OPV/OPDs indicating the morphology can be tailored for the desired device application.

4.5 Fused ring electron acceptors (FREAs) and polymerized small-molecule acceptors (PSMAs)

Fused ring electron acceptors (FREAs) have reignited the field of organic small-molecule and polymer solar cells, due to their strong NIR optical absorption that is complimentary to many state-of-the-art donor polymers, excellent electron transport, and morphological stability relative to fullerenes. 5,6,8,256-260 Their characteristic structural features include an expansive π -conjugated network partitioned into different sections of electron donor (D) or acceptor (A) character to yield A-D-A or A-D-A-D-A structures, which have been the topic of many reviews. 5,6,8,256,257 FREAs are typically comprised of an IDT or thieno[2',3':4,5]pyrrolo[3,2-e:2',3'-g][2,1,3]benzothiadiazole

Fig. 12 Select examples of NIR-CPs containing FREAs.

(TPB) core flanked by functionalized indanones, and following polymerization yield a class of polymers referred to as polymerized small-molecule acceptors (PSMAs) with examples provided in Fig. 12 (P68–P82) and the optical absorption ($\lambda_{\rm max}$), optical bandgap ($E_{\rm g}$), IP/EA, and device performance metrics tabulated in Table 5.

Polymers P68-P71 in Fig. 12 provide a general overview of structural modifications to the central IDT or TPB core observed with FREAs/PSMAs.261-264 Remarkable levels of structural engineering are observed with these polymers, including sidechain engineering, π -extension, ring fusion, heteroatom substitution, and controlling the polymer regioregularity. Possessing an IDT core, P68 (PZ1) was the first demonstration of a PSMA and their utility in APSCs providing complimentary optical absorption ($\lambda_{\text{max}} = 704 \text{ nm}$ and $E_g = 1.55 \text{ eV}$) to the donor polymer PM6 (Fig. 5).²⁶¹ Notably, APSCs with an active layer P68 (PZ1):PM6 provided a PCE of 11.2%, with exceptional morphological stability (90% retention of the initial PCE after 80 d of storage), and scalability to larger-area devices (1.1 cm²). P69 (PJ1) substitutes the IDT core for TPB providing a significant red shift in the optical absorption (λ_{max} = 798 nm) and reduction in the optical bandgap ($E_g = 1.41 \text{ eV}$) relative to P68 (PZ1). When blended with the donor polymer PBDB-T a PCE of 14.4% was achieved, and excellent thermal stability of the active layer was observed following annealing at 150 °C for 180 m (PCE = 12.5%). Additionally, with thick (305 nm) active layers a PCE of 12.1% is obtained, indicating potential viability with large scale, foundry-compatible device fabrication. P70 (PY3Se-1V) provides an example of π -extension via a vinylene spacer and heteroatom substitution via selenophene, which is described further with polymers P76-P79.263 The incorporation of the vinylene spacer was found to extend the optical absorption of P70 (PY3Se-1V) deeper into the NIR wavelength region providing a λ_{max}/E_g of 850 nm/1.25 eV.²⁶³ P70 (PY3Se-1V) was blended with PBDB-T in APSCs (PCE = 13.2%) and **P3HT** in OPDs $[R (960 \text{ nm}) = 28 \text{ A W}^{-1}]$. Lastly, **P71** (PATIC-HD-Th) provides an example of modification of the TPB central core via incorporation of quinoxaline analogue derived

from phenanthraquinone.²⁶⁴ A blue shift in optical absorption (λ_{max} = 803 nm) relative to **P68–P70** was observed, and **P71** (**PATIC-HD-Th**) provided a PCE of 12.47% in APSCs when blended with **PBDB-T**.

Structural modification of the indanone linker in PSMAs can also be accomplished, which is highlighted with polymers P72-P75. This includes synthesis of single structural isomers to control regioregularity [P72 (PY-IT)], heteroatom modification [P73 (PYF-T-o)], π -extension [P74 (PYN-BDTF)], and modification of indanone to incorporate other aromatic heterocycles [P75 (PYTT-2)]. 21,265-267,274 Controlling the regionegularity of the CP structure from the regio-random P69 (PJ1) to the regio-regular P72 (PY-IT) yields a red shift in the optical absorption (λ_{max} = 808 nm) and boosts the APSC PCE to 15.05% when blended with PM6.265 Additionally, diligent optimization of the active layer morphology via the introduction of solid additives into PM6:P72 (PY-IT) blends affords a landmark APSC PCE of 18.3%. 274 Incorporating both strategies of controlling regio-selectivity and heteroatom incorporation, P73 (PYF-T-o) employs a fluorination strategy to modify the optical properties and polymer self-assembly.²⁶⁶ P73 (PYF-T-o) provides a red shift in optical absorption (λ_{max} = 824 nm) relative to P72 (PY-IT) indicating increased π -orbital overlap and intermolecular interactions, and PM6:P73 (PYF-T-o) blends provide a boost in APSC PCE to 15.2%. P74 (PYN-BDTF) introduces a π -extended indanone group providing a redshift in the optical absorption (λ_{max} = 820 nm) relative to **P72 (PY-IT)**.²¹ Incorporation of the fluorinated donor comonomer with P74 (PYN-BDTF) in blends with PM6 provided a preferential face on orientation and improved crystallinity relative to the non-fluorinated analogue affording a PCE of 13.22%. P75 (PYTT-2) incorporates a thiophene analogue of indanone, which provides a regioregular configuration compared to the regio-random configuration with P69 (PJ1). The thiophene functionalized end-group provides desirable optical properties (λ_{max} = 832 nm and E_{g} = 1.49 eV) and a PCE of 14.32% when blended with PBDB-T. Additionally, it provides a robust morphology with 80% PCE retention after annealing at 120 °C for 100 h.

Table 5 Tabulated λ_{max} , E_{g} , ionization potential (IP)/electron affinity (EA), and device performance metrics for BT NIR-CPs

Polymer ^a	λ_{\max} (nm); E_{g}^{b} (eV)	IP/EA (eV)	Device application c	Notable performance metric	Ref.
P68 (PZ1)	704; 1.55	-5.74/-3.86	OPV (conventional)	PCE = 11.2%	261
P69 (PJ1)	798; 1.41	-5.64/-3.82	OPV (conventional)	PCE = 14.4%	262
P70 (PY3Se-1V)	850; 1.25	-5.51/-3.90	OPD `	$R (960 \text{ nm}) = 28 \text{ A W}^{-1}$	263
P71 (PATIC-HD-Th)	803; n.r.	-5.31/-3.58	OPV (conventional)	PCE = 12.47%	264
P72 (PY-IT)	808; 1.39	-5.68/-3.94	OPV (conventional)	PCE = 15.05%	265
P73 (PYF-T-o)	824; 1.38	-5.73/-3.81	OPV (conventional)	PCE = 15.2%	266
P74 (PYN-BDTF)	820; 1.38	-5.67/-3.77	OPV (conventional)	PCE = 13.22%	21
P75 (PYTT-2)	832; 1.49	-5.73/-3.83	OPV (conventional)	PCE = 14.32%	267
P76 (PY-SSe-V)	912; 1.36	-5.65/-3.78	OPV (conventional)	PCE = 18.14%	268
P77 (PFY-1Se)	800; 1.79	-5.68/-3.89	OPV (conventional)	PCE = 13.8%	269
P78 (PFY-2Se)	825; 1.73	-5.64/-3.91	OPV (conventional)	PCE = 14.7%	269
P79 (PZT-γ)	838; 1.36	-5.57/-3.78	OPV (conventional)	PCE = 15.8%	270
P80 (PYFTET)	866; 1.43	-5.76/-4.08	OPV (conventional)	PCE = 9.53%	271
P81 (PFY-DTĆ)	n.r.; 1.40	-5.53/-3.87	OPV (conventional)	PCE = 11.08%	272
P82 (PY5-BSeI)	812; 1.35	-5.76/-4.00	OPV (conventional)	PCE = 17.77%	273

^a Abbreviation in parentheses indicates common name. ^b Estimated in all cases using λ_{onset} where optical $E_{\text{g}} = 1240/\lambda_{\text{onset}}$. ^c Device architecture is indicated in parentheses (see Section 3). n.r. = not reported.

As shown with previous NIR-CPs, chalcogen substitution from the commonly employed sulphur/thiophene to its selenium/selenophene analogues or to pnictogens, such as nitrogen, is an effective strategy for tuning the optical properties, polymer energetics, and self-assembly with P76-P79 provided as examples for FREAs/PSMAs. 268-270 Of particular note is P76 (PY-SSe-V), which possesses a strategic asymmetric substitution of the TPB core to incorporate a single selenophene unit and was polymerized with vinylene to yield a regio-regular NIR-CP suitable for APSCs. 268 P76 (PY-SSe-V) afforded a substantial red shift relative to the other PSMAs (λ_{max} = 912 nm) and a PCE of 17.03% when blended with PM6 in binary devices and 18.14% in ternary solar cells. Jen et al. investigated the systematic incorporation of selenium within the PJ1 framework by preparing polymers P77 (PFY-1Se) and P78 (PFY-2Se). 269 Increasing selenium content affords a redshift in optical absorption $[\lambda_{max} = 800 \text{ nm}]$ 825 nm for P77 (PFY-1Se)/P78 (PFY-2Se)] and an increase in PCE [PCE = 13.8%/14.7% for P77 (PFY-1Se)/P78 (PFY-2Se)] with PBDB-T as the donor polymer. The improved APSC performance metrics were attributed to increased crystallinity and shorter π - π distances, which are a characteristic of the heavier chalcogens. Next, **P79** (**PZT**-γ) is functionalized with a central triazole core rather than BT and incorporates the regio-regular polymerization strategy to achieve broader optical absorption with a $\lambda_{\text{max}}/E_{\text{g}}$ of 838 nm/1.36 eV.²⁷⁰ It was found the regio-regular structure and incorporation of triazole with P79 (PZT-y) provides ideal phase separation and increased crystalline domains when blended with the donor polymer PBDB-T, which affords a PCE of 15.8%.

Lastly, variation of the donor comonomer is another effective strategy for tuning the optical, electronic, morphological/ microstructural, and mechanical properties of PSMAs with **P80-P82** as examples. ^{271-273,275} Notably, **P80 (PYFTET)** incorporates a thienvlene-ethylene-thienvlene (TET) donor unit, which is the non-conjugated form of TVT. 271,276 This serves as a conjugation break spacer (CBS), which imparts mechanical flexibility and stretchability within the polymer relative to its conjugated counterpart. 277,278 **P80 (PYFTET)** provides a $\lambda_{\text{max}}/E_{\text{g}}$ of 866 nm/1.43 eV with a PCE of 9.53% when blended with PM6, and when incorporated into ultra-flexible APSCs using parylene substrates P80 (PYFTET) demonstrates 90% PCE retention after 5000 bending cycles at a radius of 14 µm.²⁷¹ P81 (PFY-DTC) incorporates the strong electron donor unit CDT, which is discussed further in Section 4.6.272 P81 (PFY-DTC) provides extensive coverage of the visible wavelength range into the NIR region with an optical bandgap of 1.40 eV. Blends of PBDB-T:P81 (PFY-DTC) displayed strong aggregation and large crystalline domain sizes via GIWAXS and provided PCEs of 11.08% in APSCs. Finally, P82 (PY5-BSeI) is unique within this class of polymers since it possesses a dual-acceptor alternating copolymer structure with the strategically designed biselenophene imide comonomer.²⁷³ P82 (PY5-BSeI) provides strong optical absorption extending from 400-900 nm with a λ_{max}/E_g of 812 nm/1.35 eV. APSCs incorporating **PM6: P82 (PY5**-BSeI) afforded an exceptional PCE of 17.77%, which was attributed to optimal donor-acceptor phase separation, ideal polymer packing and self-assembly, and high crystallinity.

To summarize, FREAs are a class of repeat units that demonstrate the highest levels of structural engineering in NIR-CPs. They afford state-of-the-art performance metrics in OPV devices and desirable performance in OPDs surpassing fullerene and other acceptor polymers in their ability to harvest solar illumination and generate photocurrent. With that taken into account it is worth noting that the syntheses often invoke arduous synthetic pathways, which can increase costs and tarnish the sustainable aspects OPV seeks to provide. 279 Additionally, PSMAs are typically synthesized via Stille polymerization so there are many opportunities for future work to address these deficiencies and develop more sustainable synthetic pathways and polymerization procedures suitable for high-performance PSMAs.

4.6 Cyclopentadithiophene (CDT) and analogues

Although differences in the structure and functionalization of acceptor units have been a primary focus of this review, it is important to highlight the CDT donor unit and its analogues, which have afforded numerous NIR-CPs, due to the strong electron donating capabilities imparted by the fused bithiophene framework, with select examples (P83-P90) provided in Fig. 13 and the optical absorption (λ_{max}), optical bandgap (E_{g}), IP/EA, and device performance metrics tabulated in Table 6. P83-P86 all possess the CDT donor and various functionalized BT acceptor units with $\lambda_{\text{max}}/E_{\text{g}}$ ranging from 702–920 nm/1.20– 1.54 eV.^{280–288}

P83 and P84 incorporate a mono-fluorinated and difluorinated BT acceptor unit copolymerized with CDT. 280,281 P83 provides a redshift in optical absorption relative to P84 (λ_{max} = 776 nm versus 702 nm, respectively), and P83 demonstrated excellent ambient stability when incorporated into OFETs with an increase in the initial mobility ($\mu_h = 0.56 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$) by 4.8% after ambient storage for 12 d. P84 was incorporated into OECTs using the ionic-liquid [EMIM][TFSI] as the electrolyte providing a normalized transconductance $(g_{m,norm})$ of 35.8 S cm⁻¹. Use of an ionic liquid is likely critical here, given the absence of hydrophilic EG_n sidechains to facilitate aqueous electrolyte penetration and uptake.

P85 and P86 (PCPPC) each incorporate pyridal[2,1,3]thiadiazole acceptor units. P85 was strategically synthesized to ensure a regio-regular structure rather than a random orientation of the pyridal[2,1,3]thiadiazole acceptor. This careful control affords strong NIR optical absorption (λ_{max} = 920 nm and E_g = 1.37 eV) and good hole mobilities ($\mu_h = 0.4 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$). **P86** (PCPPC) possesses a narrower bandgap ($E_g = 1.20 \text{ eV}$) and an elevated conduction band relative to P85 ($-3.41 \, versus -3.70 \, eV$, respectively). Yet, P86 demonstrated ambipolar charge transport in OFETs ($\mu_h/\mu_e = 1.50/0.41 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$), and inverters containing P86 (PCPPC) were found to provide a gain of 165.283

P87 and P88, which possess a bridgehead imine-substituted CDT and an exocyclic olefin substituted CDT as the donor units, respectively, provide broad optical absorption extending far into the NIR ($\lambda_{\text{max}}/E_g = 1270 \text{ nm/} < 0.5 \text{ eV}$ (P87) and 1080 nm/0.85 eV (P88)). This class of donor unit and the corresponding NIR-CPs were pioneered by Azoulay et al. and have demonstrated utility in

Fig. 13 Select examples of NIR-CPs containing CDT repeat units and analogues

OPDs with a D^* (1200 nm) of 3 \times 10¹¹ Jones provided by **P88** and PC₇₀BM blends. ^{285,289-291} Lastly, the polymers **P89 (PDPP2TzDTP)** and P90 (PSBTBT), which contain the silole and pyrrole analogues of CDT, each provide narrow bandgaps (E_g = 1.28 and 1.45 eV, respectively). 286,287 P89 (PDPP2TzDTP) and P90 (PSBTBT) served as a donor polymers in OPV providing PCEs of 5.6% and 4.7% when blended with PC₇₀BM. More recently, P90 (PSBTBT) was incorporated into ternary solar cells with the donor polymer D18-Cl and small-molecule acceptor BTP-eC9.²⁸⁸ In this setting, P90 (PSBTBT) provided complementary energy levels to the other components enabling efficient charge transfer and more complimentary spectral coverage across the visible wavelength range and into the NIR. Thus, an excellent PCE of 17.35% was obtained. The application of these structurally simple yet powerful electron donating units into NIR-CPs for ternary solar cells should generate increased research interest for these polymers.

5. Summary and perspective

In summary, an overview of NIR-CPs containing IID, DPP, NDI, BT, FREAS, CDT and analogues with applications in ECDs, OPV, OPDs, OPTs, OFETS, and OECTs was presented. The defining structural characteristics for each polymer class, and strategies for structural engineering to achieve NIR optical absorption and desired performance metrics were also discussed. Common to each of these polymer classes is the alternating D-A copolymer structure, which affords narrow bandgap polymers,

tuneable energy levels, and allows for the generation of large libraries of polymers structures.

Of the NIR-CPs presented, it is clear that specific polymer repeat units are best suited for certain organic electronic device applications. Specifically, IID, DPP, NDI, and BT are particularly suited for OFETs and OPTs while FREAs are the optimal choice for achieving state-of-the-art performance metrics in OPVs. Given that all the polymers possess suitable NIR optical absorption, this pairing between polymer and application indicates additional preferred material characteristics, such as energetics and energy level alignment and polymer morphology and microstructure. Thus, even though a polymer may have suitable NIR optical absorption for use in APSCs, the polymer may not have a suitable IP/EA energy offset with the donor polymer to facilitate charge separation. Additionally, the morphology and polymer orientation (e.g., π -face on or edge on) must be carefully considered, since large crystalline domain sizes and polymer aggregation may be detrimental rather than beneficial, and desirable performance metrics are more probable when the orientation of the polymer π - π stacking directions aligns with the direction of charge transport, e.g. vertical direction for OPV or horizontal direction for OFET.

Currently, there are limited examples of NIR-CPs in ECDs that can match the performance metrics of CPs with optical switching in the visible wavelength range ($\Delta T\% = 60-80\%$, t_{95} < 1.0 s, and cycling stability >3000 cycles).^{2,292} Thus, there is significant opportunity here for the development of more

Table 6 Tabulated λ_{max} , E_g , ionization potential (IP)/electron affinity (EA), and device performance metrics for CDT NIR-CPs and analogues

Polymer ^a	λ_{\max} (nm); E_g^b (eV)	IP/EA (eV)	Device application ^c	Notable performance metric	Ref.
P83	776; 1.54	-5.05/-3.30	OFET (BGBC)	$\mu_{\rm h} = 0.56 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	280
P84	702; 1.46	-5.21/-2.85	OECT (planar)	$g_{\rm m,norm} = 35.8 \text{ s cm}^{-1}$	281
P85	920; 1.37	-5.07/-3.70	OFET (BGTC)	$\mu_{\rm h} = 0.4 \ {\rm cm}^2 \ {\rm V}^{-1} \ {\rm s}^{-1}$	282
P86 (PCPPC)	784; 1.20	-5.28/-3.41	OFET	$\mu_{\rm h}/\mu_{\rm e} = 1.5/0.41~{\rm cm}^2~{\rm V}^{-1}~{\rm s}^{-1}$	283
P87	1270; < 0.5	-5.15/-4.44	n.r.	n.r.	284
P88	1080; 0.85	-4.80/-3.66	OPD	D^* (1200 nm) = 3 × 10 ¹¹ Jones	285
P89 (PDPP2TzDTP)	n.r.; 1.28	-5.61/-3.94	OPV	PCE = 5.6%	286
P90 (PSBTBT)	n.r.; 1.45	-5.05/-3.27	OPV	PCE = 17.35%	288

^a Abbreviation in parentheses indicates common name. ^b Estimated in all cases using λ_{onset} where optical $E_{\text{g}} = 1240/\lambda_{\text{onset}}$. ^c Device architecture is indicated in parentheses (see Section 3). n.r. = not reported.

electrochemically robust NIR-CPs. Additionally, the development of ultra-flexible and stretchable organic NIR-ECDs lags behind OFET and OPV. 41,293 With increasing research interest in wearable electronics, e-skin, soft robotics, and IoT applications, the potential for NIR-ECDs to advance capabilities in thermal energy management, energy storage, and active camouflage is significant.²⁹⁴

For OPV, there has been rapid development of APSC performance metrics since the discovery of PSMAs. However, the PCE for APSCs still falls behind donor polymer:acceptor smallmolecule blends, which have certified PCEs approaching 20%. 295 As with ECDs, the development of flexible and stretchable OPVs with uncompromised performance metrics remains a continued challenge. It is foreseeable that the continued exploration and incorporation of new functionalities, such as hydrogen bonding groups or moieties capable of cross-linking, will assist in the development of more mechanically robust NIR-CPs. 131,296-298

Aside from developing more mechanically robust materials, another aspect to consider is the advancement of materials operation in extreme environments. Recently, there have been developments in the fabrication of polymer composite materials for thermally robust OFETs and gas sensors where temperatures were set to 220 °C while maintaining hole mobilities > 2.0 cm² V⁻¹ s⁻¹. ^{299,300} These CP and non-conjugated polymer composite materials enable operation at extreme temperatures, which opens new opportunities for organic electronics where previously only inorganics offered viable technologies. This research area could be expanded to include NIR-CPs in OPV, where thermal stability test are often <100 °C, and ECDs where device operational stability at temperatures of 180 $^{\circ}$ C has been demonstrated. 301

Opportunities to further increase sustainability in polymer synthesis and processing should also not be ignored. Currently, DArP has demonstrated utility for multiple classes of CPs; however, the successful application of this polymerization methodology towards PSMAs to achieve convergence in performance metrics with polymers synthesized via Stille polymerization has yet to be disclosed, to our knowledge. Additionally, the FREA repeat units incorporated into PSMAs often invoke arduous synthetic pathways that diminish the overall sustainability of OPV. Thus, the grand challenge of identifying structurally simple acceptor polymers while still maintaining high PCEs (>15%) remains an outstanding challenge. Additionally, the solution processing of NIR-CPs often requires toxic halogenated solvents, and so identifying a suitable replacement that can be broadly applied across the field of organic electronics is imperative.

It is envisioned that the broad scope presentation of NIR-CPs provided here will inspire that next generation of structural developments to achieve improved performance metrics or unlock new technological capabilities. It is important to note that the structural advancements are directly tied to an improved understanding of the device operation and underlying physics, and in many instances the performance metrics obtained from device characterization serve as a feedback loop

for tailoring polymer design. Thus, the continuity of organic electronics and the continued advancement of NIR-CP structural development is reliant on furthering interdisciplinary interactions between synthetic chemists, materials scientists, engineers, and physicists.

Conflicts of interest

There are no conflicts to declare.

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