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In situ carbon-supported titanium dioxide (ICS-TiO₂) as an electrode material for high performance supercapacitors

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Supercapacitors have attracted significant attention in the last few years as they have the capability to fulfill the demand for both power and energy density in many energy storage applications. In this study, an *in situ* carbon-supported titanium oxide (ICS-TiO₂) electrode has been prepared using sucrose and TiO₂ powder. The ICS-TiO₂ powder was prepared by slipcasting, followed by the annealing of the TiO₂ slurry. Sucrose was added to the TiO₂ slurry as a soluble carbon source, and was converted into carbon at 600 °C then coated on the TiO₂ particles. The morphological and structural evolution of the electrode was investigated by FEG-SEM, FEG-TEM, XRD, BET, FTIR, XPS and Raman spectroscopy. The electrochemical characterization of ICS-TiO₂ demonstrated that this material exhibits an efficient value of specific capacitance (277.72 F g⁻¹ at 25 mV s⁻¹) for charge storage. ICS-TiO₂ also exhibits a specific capacitance of 180 F g⁻¹ at 2 A g⁻¹ in a 1 M Na₂SO₄ aqueous electrolyte. The results suggest that ICS-TiO₂ can be utilized as a high-performance electrode material for supercapacitors with desirable electrochemical properties.

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1. Introduction

Electrical energy storage devices are essential in our daily life due to their increasingly vital role.^{1,2} The current advancement of flexible, wearable and portable electronic devices has been inspired by fast development due to the many advantages such as being thin, light-weight and flexible. These energy storage systems are providing efficient energy management. In particular, flexible energy storage devices have been attracting much attention because of their potential applications in several electronic systems.^{3–7} Supercapacitors (SCs) are considered one of the most promising power sources for portable systems and various automotive applications because of their high power density, long life cycle fast charge–discharge rates and simple mechanism.^{8–10} Flexible supercapacitors are easy to fabricate and they have high capacity, long cycle life, low cost of fabrication.¹¹ Moreover, they have a relatively low energy density.¹²

Carbon materials are a good choice for supercapacitors because they possess high electronic conductivity, high specific surface area and excellent stability, and include activated carbon, carbon nanotubes (CNTs), and graphene. Carbon-based

supercapacitor electrodes exhibit high power density and are used in flexible electronics because of their high stiffness.^{13–15} Carbon materials possess low energy density and confined ionic reachability, which is a problem in their consideration as electrode materials.^{16,17}

In contrast, supercapacitors fabricated by transition metal oxide (RuO₂, MnO₂, NiO, TiO₂ and Fe₂O₃, etc.) have high energy densities and specific capacitance. Among these transition metal oxides for supercapacitors, RuO₂ and RuO_xH_y have exhibited the highest specific capacitance; however, the cost of ruthenium oxide-based materials is very high.^{18,19} To increase the energy density and specific capacitance of supercapacitors, metal oxides (MnO₂, NiO, TiO₂ and Fe₂O₃ etc.) in different forms have also been used as efficient materials for supercapacitors.^{20–28} They are used in supercapacitor electrodes but they have some limitations such as their very low conductivity, and the charge transfer resistance and sheet resistance of the electrode increases due to this. It has been observed that poor flexibility and low power density have been obtained in supercapacitors made by metal oxides due to their intrinsic rigidity.^{29–31} However, the capacitance of carbon-based supercapacitors could be improved by metal oxides, as they can provide pseudocapacitance despite the double-layer capacitance of carbon materials. The energy storage mechanism in supercapacitors is because of the pseudocapacitance increasing from charge transfer between the electrolyte and electrode *via* a fast-faradaic redox reaction.³²

Titanium dioxide (TiO₂) has been considered as a potential candidate for supercapacitor applications due to its natural

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abundance, low cost, and environmental friendliness.^{33–35} Nanostructured TiO_2 is also an excellent choice as the electrode material for supercapacitor application. The nanostructured material provides enhanced surface area for the adsorption of ions on the electrode. Wang *et al.* have studied nanocrystalline TiO_2 (anatase) for both capacitive and lithium intercalation processes. The non-faradaic storage behaviour of TiO_2 has been observed in the aqueous electrolytes. This could be due to the negligible contribution of Ti^{4+} to Ti^{3+} redox reactions.³⁶

Kim *et al.* obtained an areal capacitance of 2.4 mF cm^{-2} (at 50 mV s^{-1}) and a specific capacitance of 200 F g^{-1} (at 0.5 mA cm^{-2}).³⁷ It was observed that the charge storage was mainly dependent on the crystallinity, length of the tubes and electrolyte pH value, and the specific capacitance increased on increasing the aspect ratio of the TiO_2 nanotubes. A specific capacitance of 1.77 mF cm^{-2} was obtained with nanotube length $4.95 \mu\text{m}$ and diameter of 110 nm . The capacitance was enhanced because of the increase in the surface area of the ions.³⁸ A flexible electrode of TiO_2 nanowire with reduced graphene oxide was also developed for solid-state supercapacitors. The rGO increases the electrical conductivity of the electrode and the effective surface area to the electrolyte to improve the supercapacitor performance.³⁹ Wang *et al.* synthesized $\text{TiO}_2\text{-C@polyaniline (PANI)}$ for flexible supercapacitor application. The $\text{TiO}_2\text{-C}$ nanowire arrays enhance the mechanical stability of composites and PANI coated on $\text{TiO}_2\text{-C}$ provides a continuous conductive 3D network.⁴⁰

TiO_2 has had less consideration as a potential electrode material for supercapacitor applications among the various pseudocapacitive materials because of its poor electrochemical activity and low electrical conductivity, due to its wide bandgap semiconductor characteristics.⁴¹ TiO_2 is generally used in addition to reduced graphene oxide (RGO) as a spacer to inhibit the restacking of RGO sheets.^{42–44} In 2011, Chen *et al.* observed that the hydrogenation of TiO_2 nanocrystals induced disorder in the surface layer of TiO_2 nanocrystals with simultaneous dopant incorporation; this is as a result of the significant decrement in the band gap, which enhances the electrical conductivity of TiO_2 . The hydroxyl groups formed on the TiO_2 surface during hydrogenation could change the electrochemical activity of TiO_2 and hence enhance its pseudocapacitance.⁴⁵ Lu *et al.* first introduced hydrogenated TiO_2 nanotube arrays as electrode materials for supercapacitors.^{46,47}

Unfortunately, it was observed in previous studies that the specific capacitance of metal oxide-based supercapacitors falls considerably with an enhancement in the scan rate due to their poor electronic conductivity. So, it is worth adding metal oxides to carbon materials to fabricate the composites, which can add the merits of both components and reduce the shortcomings of each component.^{48–54}

In the present work, *in situ* carbon-coated titanium dioxide (ICS- TiO_2) has been investigated as an electrode material for supercapacitor application. ICS- TiO_2 was prepared by using titanium dioxide slurry and sucrose as a soluble source of carbon. In particular, TiO_2 nanoparticles (NPs) were utilized to make the TiO_2 slurry. Sucrose was converted into carbon and coated on the TiO_2 particles with heat treatment at a moderate

temperature (600°C). The supercapacitor performance of ICS- TiO_2 was evaluated using cyclic voltammetry and a charging/discharging process at constant current.

2. Experimental

2.1. Fabrication of ICS- TiO_2

The titania slurry was made by using TiO_2 nanopowder, (P25, Degussa), polyethylene glycol ($M_w = 600$) PEG-600 (Thomas Baker) and distilled water. Sucrose (GR-Merck) was added to a solution containing 10 volume % ceramic (TiO_2) and upon decomposition at 600°C , would produce carbon to the extent of 8 wt% with respect to the ceramic. Grinding media (zirconia, 2–3 mm diameter) was added to the slurry and the ratio of the grinding media and titania powder was 1 : 1. A polypropylene bottle that had been kept on a pot mill for about 24 h was used to make the slurry.^{55–57}

After preparation of the slurry, ring-shaped plastic molds were used to cast the slurry and these molds were kept on a gypsum base plate and the slurry was cast in the molds. The inner surface of the plastic molds was coated with WD40 (WD Company) to decrease the adhesion between the cast body and the molds. Green body cast samples were disassembled from the plastic molds after drying in ambient conditions for 36 hours. The samples were further dried in an oven at 50°C for 24 h. The dried samples were disintegrated with a motorized pestle to make a fine powder.⁵⁰ The annealing of the powder was carried out in flowing argon gas at 600°C , with heating at 2°C min^{-1} up to 600°C , followed by a dwell time of 2 h at 600°C to carbonize the sucrose. After the annealing of the powder, we obtained the ICS- TiO_2 black powder, which was utilized to prepare the electrodes for the supercapacitor.

2.2. Fabrication of free-standing, flexible, binder-free electrodes

Sonication and drying methods were used to fabricate the free-standing, flexible and binder-free electrodes. In this method, cotton wipes were used to support the active material. Here, 20 mg of ICS- TiO_2 black powder was added to 10 mL of ethanol to maintain a concentration of 2 mg mL^{-1} to make a dispersion of active material. The dispersion was kept in a bath sonicator for about 30 minutes to minimize the agglomerations and to form binder-free black titania ink. A $2 \times 2 \text{ cm}^2$ cotton wipe was kept in the binder-free black ink prepared by ICS- TiO_2 and soaked for a few minutes to fabricate the electrodes. The wipe soaked in ink was then sonicated for a limited time. The active material was homogeneously coated on the fabric of the wipe during this process. The required mass of the active material on the wipe depends on the sonication time, which was optimized for the mass loading of ICS- TiO_2 . The electrode was dried at 70°C in an oven after the loading process.⁵⁸ The mass of ICS- TiO_2 black powder was obtained by calculating the difference in weight before and after loading. The active mass of the material was 1.5 mg. ICS- TiO_2 (active material) loaded on the cotton-wipe electrodes showed excellent adhesive and mechanical properties; the wipes could be folded and stretched without the



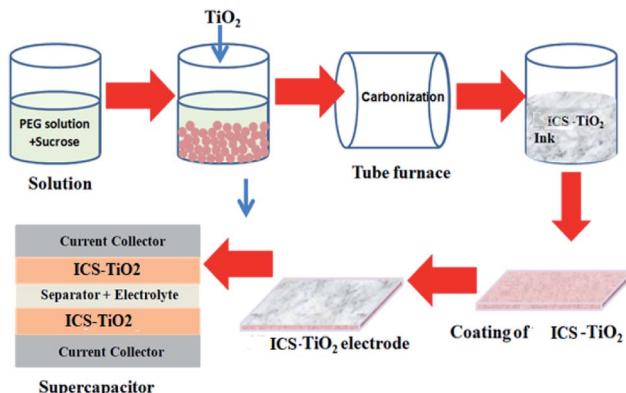


Fig. 1 Schematic of ICS-TiO₂-based supercapacitors.

detachment of the ICS-TiO₂ particles. The schematic of the supercapacitor is shown in Fig. 1.

2.3. Characterization

The properties of ICS-TiO₂ were confirmed by the BET method, field emission gun transmission microscopy (FEG-TEM) (JEOL, JEM-2100F), field emission gun electron scanning microscopy (FEG-SEM) (JEOL, JSM-7600F), X-ray powder diffraction (XRD) (Expert Pro, 40 kV, 30 mA, Panalytical), Raman spectroscopy (Jobin-Yvon, France Ramnor HG-2S Spectrometer), Fourier-transform infra-red spectroscopy (FTIR) (Nicolet 5700 spectrometer), thermogravimetric analysis (TGA) (SDTA 851 Mettler-Toledo system), and X-ray photoelectron spectroscopy (XPS) (Kratos Analytical, UK, model-AXIS Supra), independently.

2.4. Electrochemical measurements

The cyclic voltammetry (CV) and galvanostatic charge-discharge (GCD) measurements of ICS-TiO₂ were performed in a two-electrode symmetric cell configuration compiled into a Swagelok cell. A tea-bag cloth was used as a separator, which was soaked in 1 M Na₂SO₄ and kept between two active electrodes to separate them. The electrochemical characterization of the device was carried out by CV and GCD measurements using a Biologic Potentiostat SP-300 instrument. The CV measurements were carried out at different scan rates of 10–200 mV s⁻¹ in the potential range of -0.5 to +0.5 V. Galvanostatic charge/discharge curves were obtained at different current densities of 2–5 A g⁻¹ in the potential range of -0.5 to +0.5 V.

3. Results and discussion

The morphological properties and the distribution of the particles in ICS-TiO₂ were measured using FEG-SEM as demonstrated in Fig. 2(a and b) at two different magnifications. The particles showed some agglomeration. The high magnification SEM image displayed in Fig. 2(b) shows the particle size of ICS-TiO₂ in the range of 10–20 nm. The uniform dispersion of carbon particles in the electrodes enhanced the porosity (voids)

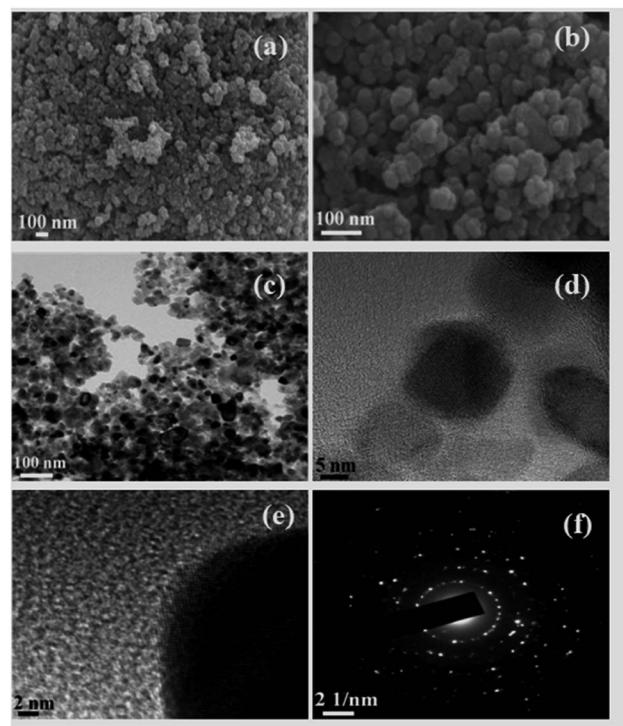


Fig. 2 FEG-SEM micrographs of ICS-TiO₂ (a) at low magnification and (b) at high magnification; FEG-TEM micrographs (c) at low magnification, and (d) & (e) at high magnification; (f) diffraction pattern of ICS-TiO₂.

and the carbon particles and TiO₂ particles formed a conducting network for charge transfer. This porous structure could provide more inner surface to the electrolyte ions with enhanced specific capacitance value. For further study, FEG-TEM was performed to determine the morphological and structural features of the as-synthesised ICS-TiO₂ sample. The FEG-TEM images of the ICS-TiO₂ sample are shown in Fig. 2(c–e). The average particle size was measured using FEG-TEM to be in the range of 8–20 nm, which is almost similar to that calculated from the SEM image. The diffraction pattern of the ICS-TiO₂ shows the multi-crystalline nature of the prepared ICS-TiO₂ as shown in Fig. 2(f).

The surface area of the TiO₂ and ICS-TiO₂ was measured by the BET method. The Barrett–Joyner–Halenda (BJH) method was used to determine the mesopore surface area, pore volume, and pore diameter of the TiO₂ and ICS-TiO₂. Nitrogen adsorption/desorption experiments were carried out on the TiO₂ and ICS-TiO₂. The corresponding isotherms and pore size distributions are shown in Fig. 3(a and b). All the nitrogen adsorption/desorption isotherms are 'type I' isotherms as exhibited by the steep rise in the adsorbed volume of N₂, indicating the low level of microporosity in TiO₂.⁵⁹

TiO₂ and ICS-TiO₂ exhibited different nitrogen adsorption/desorption isotherms and pore size distributions as shown in Fig. 3(a and b), which is also evident from the obtained S_{BET} ($S_{\text{BET-TiO}_2} = 14.52 \text{ m}^2 \text{ g}^{-1}$ and $S_{\text{BET-ICS-TiO}_2} = 45.21 \text{ m}^2 \text{ g}^{-1}$), pore volume ($P_{\text{V-TiO}_2} = 0.043 \text{ cm}^3 \text{ g}^{-1}$ and $P_{\text{V-ICS-TiO}_2} = 0.082 \text{ cm}^3 \text{ g}^{-1}$)



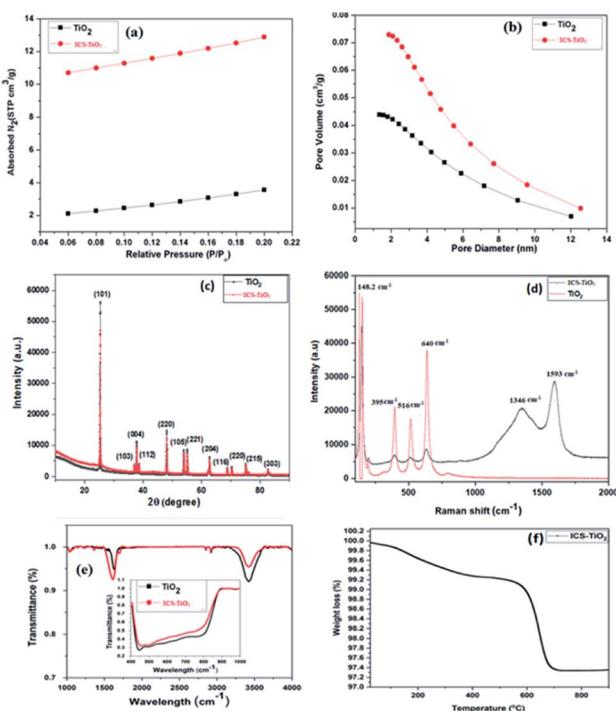


Fig. 3 (a) Nitrogen adsorption/desorption isotherms; (b) nitrogen desorption/desorption pore size distribution; (c) XRD pattern, (d) Raman spectra; (e) FTIR spectra of TiO_2 and ICS- TiO_2 ; (f) TGA of ICS- TiO_2 .

and average pore size values ($P_{\text{S-TiO}_2} = 5.09 \text{ nm}$ and $P_{\text{S-ISC-TiO}_2} = 4.61 \text{ nm}$), respectively. The S_{BET} value and pore volume of the ICS- TiO_2 sample ($S_{\text{BET}} = 45.21 \text{ m}^2 \text{ g}^{-1}$, $P_{\text{V-ISC-TiO}_2} = 0.082 \text{ cm}^3 \text{ g}^{-1}$) are greater than those of TiO_2 , while the average pore size volume is smaller as compared to TiO_2 . These changes in the values (surface area, pore volume, and average pore size) of ICS- TiO_2 may be due to the coating of carbon derived from sucrose on the TiO_2 surface during annealing; the carbon coating enhances the surface area and pore volume of TiO_2 .

The XRD patterns of TiO_2 and ICS- TiO_2 (Fig. 3(c)) showed twelve peaks commensurate with the crystalline reflections from the (101), (103), (004), (112), (200), (105), (211), (204), (116), (220), (215) and (303) planes, respectively. The maximum intensity observed for planes for the 2θ values were 25.63, 36.90, 38.05, 38.60, 48.45, 53.88, 54.45, 63.15, 69.25, 70.60, 75.35 and 83.26, respectively. The pattern is an index to anatase TiO_2 . It can be seen from the XRD data that all the peaks are sharp, indicating crystallites of TiO_2 . The peak intensities for the planes for the ICS- TiO_2 sample were slightly lower as compared to the TiO_2 sample. This is may be due to the coating of carbon on the TiO_2 surface. The presence of carbon was also confirmed by Raman spectroscopy.

Further structural analysis of TiO_2 and ICS- TiO_2 was carried out *via* Raman spectroscopy and the results are demonstrated in Fig. 3(d). Four prominent peaks were observed in the Raman spectrum of TiO_2 . Three peaks were observed at 395, 516, and 640 cm^{-1} , corresponding to the B_{1g} , A_{1g} and E_g modes of anatase TiO_2 , respectively. The peak at 395 corresponds to the

B_{1g} mode, while the peak at 640 cm^{-1} mainly originated from the symmetric stretching vibration of O-Ti-O in TiO_2 . Another peak was observed at 516 cm^{-1} , known as the $\text{A}_{1g} + \text{B}_{1g}$ peak, due to the antisymmetric bending vibration of O-Ti-O .⁶⁰ Another major sharp band was observed at 148.2 cm^{-1} , which also corresponds to the E_g mode of anatase TiO_2 .⁶¹ We observed two additional prominent peaks in the Raman spectrum of ICS- TiO_2 as shown in Fig. 3(d), which are due to carbon produced by the carbonization of sucrose. For carbon, one peak was seen at 1346 cm^{-1} , corresponding to the D band, which is a characteristic of the disorders (like defects, bond disruption and vacancies, etc.) made in the carbon lattice. The second peak was seen at 1593 cm^{-1} , which is known as the G band, and it is a common indicator of the graphitic structures. This band is generated from the vibrational modes of the sp^2 -bonded carbon atoms. The intensity ratio of the D and G peaks ($I_{\text{D}}/I_{\text{G}}$) represents the degree of disorder in the carbonaceous materials.⁶²⁻⁷¹ The $I_{\text{D}}/I_{\text{G}}$ ratio for the as-prepared ICS- TiO_2 material is 0.85, which indicates a moderate degree of graphitization and long-range ordering of graphitic layers. Raman spectra demonstrated the presence of the anatase phase of TiO_2 in the ICS- TiO_2 . The obtained values of the Raman spectra are in good agreement with the values for anatase, as well as nonstoichiometric titanium oxide containing Ti^{3+} . The Ti^{3+} ions and oxygen vacancies are common defects that are observed in the surface of ICS- TiO_2 . This type of defect structure forms $\text{Ti}^{3+}/\text{oxygen vacancies}$ in black TiO_2 , which can be uniquely detected by Raman spectroscopy.⁷²

The FTIR spectra of TiO_2 and ICS- TiO_2 are shown in Fig. 3(e). A peak was observed at 1367 cm^{-1} in ICS- TiO_2 , which could be attributed to the C-C stretching in ICS- TiO_2 due to the coating of carbon on the TiO_2 surface. One peak was seen at 1697 cm^{-1} , indicating the formation of Ti-O-C bonds in ICS- TiO_2 .⁷³ One band was observed at around 1625 cm^{-1} in both samples, corresponding to the bending modes of water Ti-OH . The second band was the broadest and was observed at 3425 cm^{-1} in both samples, corresponding to the stretching vibration of the hydroxyl O-H group of the TiO_2 . The oxygen functional groups were observed in TiO_2 and ICS- TiO_2 as confirmed by the intensities of the bands.⁷⁴ Two peaks were also found between $2850-2950 \text{ cm}^{-1}$ in both samples, arising from hydrogen bonding and due to the OH-containing groups present in both samples.^{75,76} The presence of the carbon retained in the annealed ICS- TiO_2 was measured by TGA as demonstrated in Fig. 3(f) in the temperature range from room temperature (25°C) to 900°C). The weight loss attributable to the loss of carbon by combustion was lower than expected as per the amount of sucrose added. As shown in Fig. 3(f), the actual amount of carbon that must have been incorporated into ICS- TiO_2 from the carbonization of sucrose was equivalent to around 35% yield. In ICS- TiO_2 , around 2.84 wt% carbon was obtained with the sucrose addition of 8 wt% equivalent carbon. The lower weight loss observed in TGA or the lower amount of carbon incorporated in ICS- TiO_2 could be due to the loss of some carbon during the annealing step, even though it was carried out in flowing argon.⁵⁵



The effect of carbon coating on the chemical compositions and chemical bonding of ICS-TiO₂ was examined by XPS measurements. Fig. 4(a) shows the XPS survey spectrum of ICS-TiO₂. It was expected that C, Ti and O elements would be present. The C 1s spectrum (Fig. 4(b)) shows a broad, asymmetric peak, indicating the coexistence of distinguishable models. The C 1s peak can be divided into four peaks with binding energies at 284.4, 286.3, 288.2 and 290.0 eV, respectively. The main C 1s peak situated at 284.4 eV is attributed to carbon and sp² carbon from the carbon produced from sucrose. The peak located at 286.3 eV is attributed to defect-containing sp² carbon. There is a relatively weak peak situated at 288.2 eV, compatible with Ti–O–C bonds. In addition, there is another weak peak observed at 290 eV, commensurate with O=C=O units.^{77–79} The peaks (Fig. 4(c)) at the binding energies of 459.0 and 464.8 eV can be attributed to Ti 2p_{3/2} and Ti 2p_{1/2}, respectively. The binding energy values are very close to those reported in the literature, suggesting that the valence state of Ti is +4.⁸⁰ The O 1s XPS spectrum is shown in Fig. 4(d) and can be divided into three peaks. The peak at 532.2 eV is due to Ti–OH and/or C=O and O–C=O species, and the peaks at 530.0 eV are commensurate with oxygen anions in the lattice (Ti–O–Ti). The peak at 533.6 eV may be attributed to the carbonyl oxygen of O=C–O–Ti bonds or residual –COOH. This is compatible with the result obtained from the C 1s spectrum.^{81–84}

3.1. Electrochemical characterization of ICS-TiO₂

Cyclic voltammetry (CV) measurements were done to determine the capacitive performance of TiO₂ and ICS-TiO₂ electrodes. CV measurements of TiO₂ and ICS-TiO₂ were done in 1 M Na₂SO₄ within the potential window of –0.5 V to +0.5 V as shown in Fig. 5(b). Fig. 5(a) compares the CV curves at the scan rate of 100 mV s^{–1} of bare TiO₂ and the ICS-TiO₂-based supercapacitor. It clearly shows that ICS-TiO₂ has a larger curve than bare TiO₂. ICS-TiO₂ has a specific capacitance of 227 F g^{–1}, which is much larger than that of pure TiO₂ (53 F g^{–1}). Further, CV curves were

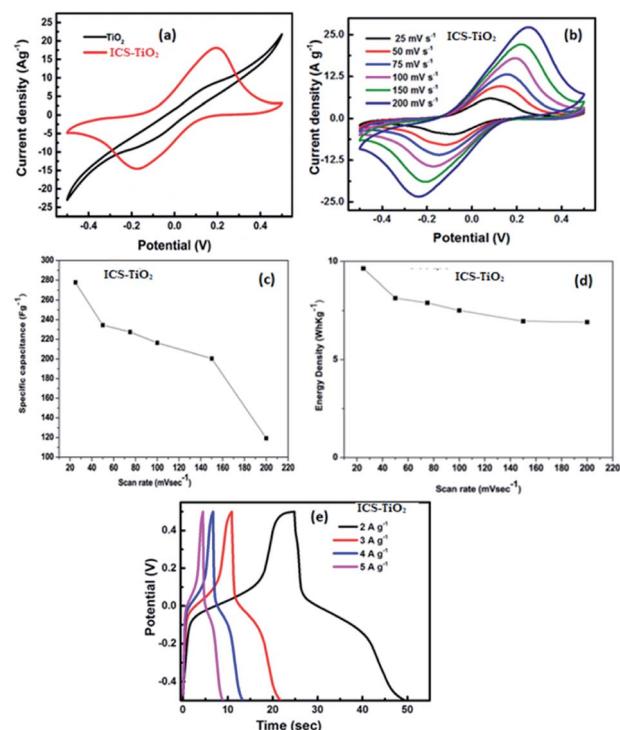


Fig. 5 (a) CV curves of TiO₂ and ICS-TiO₂ recorded at 100 mV s^{–1}. (b) CV curves of ICS-TiO₂ recorded at scan rates of 25, 50, 75, 100, 150 and 200 mV s^{–1}. (c) Specific capacitance as a function of scan rate; (d) energy density as a function of the scan rate of ICS-TiO₂. (e) Charge and discharge curves of ICS-TiO₂ measured at current densities of 2, 3, 4, and 5 A g^{–1}.

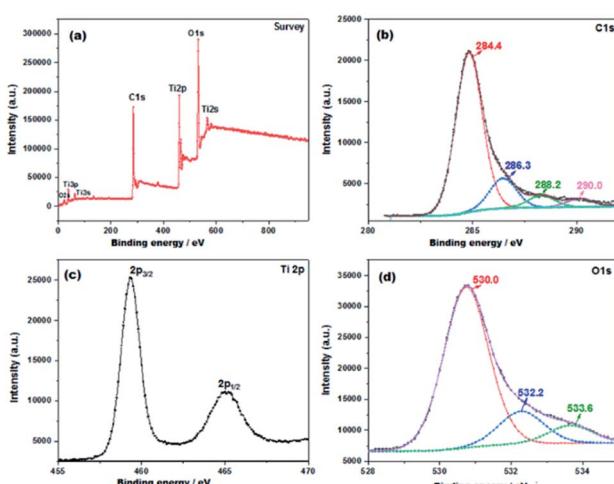


Fig. 4 XPS spectra of the ICS-TiO₂ (a) XPS survey spectrum; (b) high-resolution C 1s spectrum; (c) high-resolution Ti 2p spectrum; (d) high-resolution O 1s spectrum.

recorded for ICS-TiO₂ at different scan rates in the range 25–200 mV s^{–1} as shown in Fig. 5(b). It can be seen from the CV curves of ICS-TiO₂ that they have a distorted rectangular shape and consist of redox peaks, which suggest a typical pseudocapacitive nature of the electrodes. The CV curves for the ICS-TiO₂ exhibited stable pseudocapacitive properties at different scan rates within the working voltage range of –0.5 to 0.5 V. It can also be seen that anodic peaks shifted negatively and the cathodic peaks shifted positively with the enhancement of the potential sweep rates from 25 to 200 mV s^{–1}. This was due to the variation in the thickness of the diffusion layer on changing the scan rates.

The obvious enhancement of current with scan rates indicates a good rate capability for the ICS-TiO₂ electrode. The nature of the CV is identical to that reported in an earlier study of TiO₂-coated multiwalled carbon nanotubes/graphene/polyaniline nanocomposites.⁷⁵ The pair of anodic and cathodic peaks within –0.25 V to +0.25 V can be attributed to the faradaic redox reaction of TiO₂, similar to previously reported results. In this process, Ti⁴⁺ was converted into Ti³⁺ during charging and the reverse process occurred during discharging, showing the pseudo capacitive behaviour of ICS-TiO₂.⁸⁵ TiO₂ is an n-type semiconductor and the surface charge is greater than in the other regions because of the effective contribution of the positively charged depletion region.⁷²



The specific capacitance is directly proportional to the integrated area under the CV curve and it was calculated by using the following eqn (1).⁸⁶

$$\text{Specific capacitance } C_s = \frac{\int_{-V}^V idV}{V \left(\frac{dV}{dt} \right) m} \quad (1)$$

where C_s is the specific capacitance of the material (F g^{-1}), $\int_{-V}^V idV$ is the area under the CV curve, V is the potential window (V), $\frac{dV}{dt}$ is the scan rate (V s^{-1}) and m is the total mass loading in one electrode.

In a symmetrical two-electrode cell configuration, the flexible and binder-free ICS-TiO₂ electrode showed the specific capacitances of 277.72, 234.53, 227.49, 216.37, 200.50, and 199.17 F g^{-1} at scan rates of 25, 50, 75, 100, 150, and 200 mV s^{-1} , respectively. The calculated specific capacitance at different scan rates is plotted in Fig. 5(c). The ICS-TiO₂ electrode exhibited a maximum specific capacitance of 277.27 F g^{-1} at a scan rate of 25 mV s^{-1} and it decreased on increasing the scan rate. This decrease in the capacitance value with the enhancement in the scan rate is normally due to insufficient time for the ions to penetrate the deep pores. Therefore, at higher scan rates, the ions can participate at the outer surface of the electrode material where the redox reaction takes place. The capacitance is larger at lower scan rates since the ions from the electrolyte could reach into the bulk and access almost all the pores of the electrode material, resulting in the larger value of the capacitance for the same electrode material. The obtained capacitance values are comparable to the reported values for different electrode materials.^{16,17,85-87} Moreover, the ICS-TiO₂ electrode prepared in the present work exhibited specific capacitance values larger than the values recently reported for the TiO₂-based electrode. Parastoo Agharezaei *et al.* fabricated a flexible supercapacitor electrode based on the TiO₂/rGO/TiO₂ sandwich structure, which showed a capacitance value of 83.7 F g^{-1} at 5 mV s^{-1} scan rate.⁸⁸ The enhanced electrochemical performance may be attributed to two major improvements in the ICS-TiO₂ electrode. First, the addition of sucrose enhanced the electrical conductivity of the composite electrode, which improved the charge transport. Second, the surface area of the electrode was enhanced due to the coating of carbon on the TiO₂ surface.^{89,90}

The ICS-TiO₂ electrode showed the energy densities of 9.64, 8.14, 7.89, 7.51, 6.96, and 6.91 Wh kg^{-1} at scan rates of 25, 50, 75, 100, 150, and 200 mV s^{-1} , respectively, as demonstrated in Fig. 5(d). ICS-TiO₂ exhibited the maximum energy density of 9.64 Wh kg^{-1} at a scan rate of 25 mV s^{-1} . ICS-TiO₂ also exhibited the power densities of 867.90, 1465.86, 2028.47, 2843.73, 3759.50, and 4979.45 W kg^{-1} at scan rates of 25, 50, 75, 100, 150, and 200 mV s^{-1} , respectively. ICS-TiO₂ showed a higher power density 4979 W kg^{-1} at a scan rate of 200 mV s^{-1} .

Fig. 5(e) represents the galvanostatic charge/discharge curves of the ICS-TiO₂ electrode at different current densities. The curves are not linear, which suggests the charge storage contribution from the pseudocapacitive charge storing mechanism. This is well matched with the results as observed from

CV. The charge/discharge duration is reduced with the current densities ranging from 2 to 5 A g^{-1} . There are two clear voltage stages associated with the curves: -0.5 to -0.1 and 0.1 to 0.5 V, respectively. The double layer capacitance is explained by the short charge/discharge duration. The combination of the double-layer capacitance and faradaic capacitance is responsible for the double-layer charging process and the longer charge/discharge duration is because of the faradaic charge-transfer. These results are in accord with the CV tests.⁹¹ The specific capacitance of the ICS-TiO₂ electrode was calculated according to the following formula:⁹²⁻⁹⁴

$$C_g = 2A \times I/(\Delta V)^2 \times m \quad (2)$$

where A is the integrated area of the discharge curves after IR, I is the charge/discharge current and m is the mass on a single electrode. A factor of 2 has been considered because two capacitances are formed in the series for a two-electrode system.

The power density and energy density are the most vital parameters for any energy storage device. Ragone plots are utilized to explain the energy density of a supercapacitor as a function of the power density. The power density and energy density of ICS-TiO₂ electrodes are calculated as per eqn (3) and (4), respectively:⁹²⁻⁹⁴

$$\text{Power density } P_d (\text{W kg}^{-1}) = E/\Delta t \quad (3)$$

$$\text{Energy density } E_d (\text{W h kg}^{-1}) = \frac{1}{2} \times C^*(\Delta V)^2 \times 1000/3600 \quad (4)$$

where C^* = specific capacitance calculated from the charge-discharge curves, V = voltage window, and Δt is the discharge time.

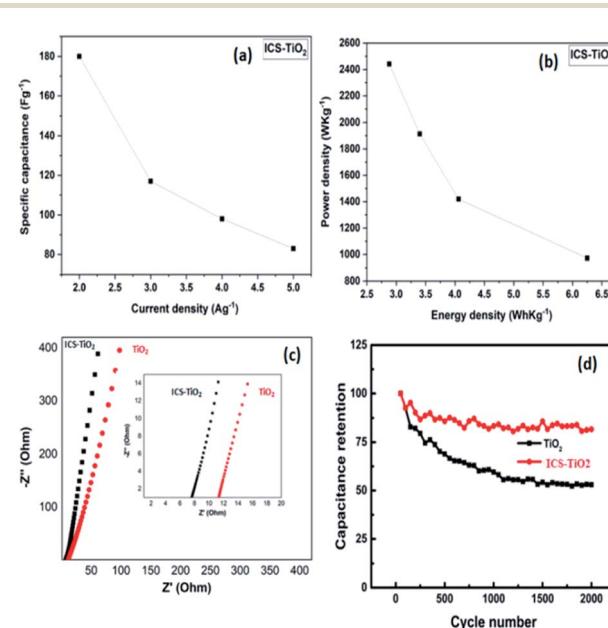


Fig. 6 (a) Specific capacitance vs. current density, and (b) power density vs. energy density for ICS-TiO₂. (c) EIS spectra of TiO₂ and ICS-TiO₂; (d) cyclic stability of TiO₂ and ICS-TiO₂.



Table 1 Electrochemical performance of carbon–TiO₂ composites from literature

Material	<i>C</i> _{max} (F g ⁻¹)	Scan rate	Electrolyte	Cell type	Reference
TiO ₂ /rGO/TiO ₂	83.7	5 mV s ⁻¹	1 M KOH	Two electrodes	88
rGO–TiO ₂ nanobelts	200	2 mV s ⁻¹	1 M Na ₂ SO ₄	Two electrodes	92
rGO/TiO ₂ nanosheet composite	305	5 mV s ⁻¹	0.2 M K ₃ [Fe(CN) ₆] in 1 M Na ₂ SO ₄	Two electrodes	95
C-doped porous TiO ₂	485	1 A g ⁻¹	2 M KOH	Two electrodes	96
TiO ₂ commercial	32	10 mV s ⁻¹	1 M LiPF ₆	Two electrodes	97
TiO ₂ (synthesized)/rGO	52	10 mV s ⁻¹	1 M LiPF ₆	Two electrodes	97
rGO–TiO ₂ composite	200	2 mV s ⁻¹	1 M Na ₂ SO ₄	Two electrodes	98
ICS-TiO ₂	277.7	25 mV s ⁻¹	1 M Na ₂ SO ₄	Two electrodes	Present work

The GCD measurements were recorded over a potential range of -0.5 to $+0.5$ V with current densities of 2 , 3 , 4 , and 5 A g⁻¹ (Fig. 5(e)). All the GCD curves exhibited symmetrical voltage–time profiles at constant current densities. This is an indicator of high-quality capacitive behaviour with unsurpassed electrochemical reversibility over the entire charge–discharge process. The ICS-TiO₂-based supercapacitor device exhibited the specific capacitances of 180 , 117 , 98 , and 83 F g⁻¹ at current densities of 2 , 3 , 4 , and 5 A g⁻¹, respectively. ICS-TiO₂ exhibited the maximum specific capacitance of 180 F g⁻¹ at a current density of 2 A g⁻¹, which can be seen from Fig. 6(a). The ICS-TiO₂-based supercapacitor device also exhibited the energy densities of 6.25 , 4.06 , 3.40 , and 2.88 W h kg⁻¹ at the current densities of 2 , 3 , 4 , and 5 A g⁻¹, respectively, as shown in Fig. 6(b).

The power density and energy density are two important parameters for estimating supercapacitor performance; the Ragone plot of the ICS-TiO₂ electrode is shown in Fig. 6(b). The energy density decreases with increasing power density, which may be related to the diffusion limit of ions in the electrolyte and electrodes. The ICS-TiO₂ electrode fabricated in the present work showed improved performance in terms of power and energy density as compared to the TiO₂ nanofiber-based electrode reported previously.⁹¹ The performances of the carbon–TiO₂ composites from literature are given in Table 1.^{88,92,95–98} The improvement in the performance is because of the increased electrical conductivity and surface area of the ICS-TiO₂ electrode with the coating of the sucrose-derived carbon.

Electrochemical impedance spectroscopy (EIS) measurements were also conducted in the frequency range from 0.01 to 100 kHz with alternate amplitude voltage of 5 mV (Fig. 6(c)). The series resistance for TiO₂ and ICS-TiO₂ electrodes were determined to be 7.5 and 11.3 Ω , respectively. The above results clearly indicate the reduction of the series resistance of the ICS-TiO₂ electrode as compared with the bare TiO₂. Fig. 6(d) shows the capacitance retention of TiO₂ and ICS-TiO₂ over 2000 cycles. It can be seen that the ICS-TiO₂ electrodes exhibited better capacitance retention as compared to TiO₂ electrodes while charging/discharging the device many times. These results showed that ICS-TiO₂ exhibited better electrochemical stability than TiO₂ over prolonged cycles. The above results suggest that the ICS-TiO₂ electrode may be used for high-performance supercapacitors.

4. Conclusions

In conclusion, we have synthesized ICS-TiO₂ black powder to function as an advanced electrode material for supercapacitors. ICS-TiO₂ black powder was obtained after annealing sucrose-coated TiO₂ powder in an argon atmosphere at 600 °C. ICS-TiO₂-based supercapacitors operated stably in the voltage window of -0.5 V to $+0.5$ V using 1 M Na₂SO₄ as an electrolyte. ICS-TiO₂ exhibited the specific capacitance of 180 F g⁻¹ at a current density of 2 A g⁻¹. The ICS-TiO₂ performance in terms of capacitance, power, and energy density is higher than that reported for the two-electrode cell configuration, which suggests that ICS-TiO₂ is a high-performance electrode material for supercapacitors.

Conflicts of interest

There are no conflicts to declare.

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