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## Site-selective incorporation and ligation of protein aldehydes

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The incorporation of aldehyde handles into proteins, and subsequent chemical reactions thereof, is rapidly proving to be an effective way of generating homogeneous, covalently linked protein constructs that can display a vast array of functionality. In this review, we discuss methods for introducing aldehydes into target proteins, and summarise the ligation strategies for site-selective modification of proteins containing this class of functional handles.

### 1. Introduction

The ability to site-selectively modify proteins with functional moieties is of major interest within the field of chemical biology, where the chemical ligation of functional molecules to proteins can vastly enhance their properties. For example, conjugation of compounds such as polyethyleneglycol (PEG) can improve the half-life of protein probes and therapeutics,<sup>1</sup> while the ligation of fluorescent/spectroscopic probes has been

utilised for *in vivo* imaging and tracking of proteins and other biomolecules.<sup>2,3</sup> Additionally, pioneering advances in translational personalised medicine have been achieved through chemical ligation strategies, including the construction of homogeneous antibody-drug conjugates (ADCs) that are robust, effective, and display selective targeting potential.<sup>4</sup> From a cell biology perspective, the ability to functionalise proteins at specific sites also shows particular promise in the design of new tools for probing post-translational modifications (PTMs).<sup>5</sup>

Many chemical protein modification strategies involve reaction of an amino acid side chain, such as the  $\epsilon$ -amino group of a lysine<sup>6</sup> and/or the thiol group of a cysteine,<sup>7</sup> whilst tyrosine<sup>8</sup> and tryptophan<sup>9</sup> side chains can also be exploited for chemical

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research is focused on developing new methodologies for the site-selective modification of proteins for wide ranging applications.

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functionalisation of proteins. All of these methodologies share one common drawback however, in that site-selectivity cannot be achieved when more than one of these amino acid side chains is present within a protein. In recent years more nuanced protein labelling strategies have emerged; these strategies primarily focus around incorporating a unique functional 'handle' into a protein that is not naturally present within the proteinogenic amino acid side chains. The tagged protein is then subjected to a substrate that bears a reactive moiety that specifically reacts only with the handle, and does not interact with other functional groups, generating homogenous protein constructs. Revolutionary examples include the Staudinger ligation,<sup>10,11</sup> azide-alkyne click reactions,<sup>12</sup> and metal mediated metathesis reactions.<sup>13</sup> These strategies have also been utilised in labelling of glycoproteins in complex biological environments, including live Zebrafish embryos,<sup>2,3</sup> without perturbing the native environment; this is known as 'bioorthogonal chemistry'. A general review covering this rapidly evolving field has recently been published.<sup>14</sup>

One functional group not traditionally found within proteins is the aldehyde functionality. This reactive carbonyl moiety has wide ranging applications in traditional organic synthesis and can participate in a variety of synthetically useful reactions, including synthesis of native peptide bonds.<sup>15–17</sup> Aldehydes also feature notably in protein semi-synthesis protocols, including serine/threonine ligations at C-terminal salicylaldehyde esters,<sup>18,19</sup> and a variant of the  $\alpha$ -ketoacid-hydroxylamine (KAHA) ligation where incorporated aldehyde side chains can act as purification handles.<sup>20</sup> It is therefore of no surprise that the aldehyde functionality has seen frequent use within the field of site-selective protein modification. Upon installation of an aldehyde handle, it is possible to perform chemistry that reacts with the aldehyde group to site-selectively label a target protein. Many strategies exist for the incorporation an aldehyde handle into a desired protein, along with an increasing selection of ligation protocols

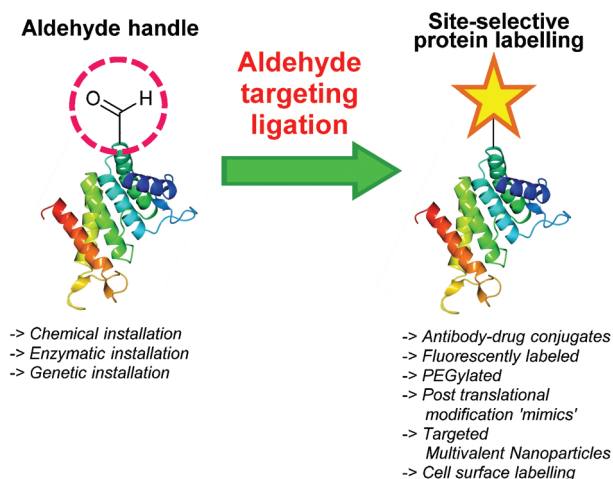
for subsequent site-selective labelling. Of particular note is the significant number of chemical probes targeting these handles that are now available commercially. Numerous examples of aldehyde-based ligations have been reported in the literature, including synthesis of antibody-drug conjugates (ADCs), design of proteins bearing PTM 'mimics', and labelling of specific proteins within crude cell lysates (Scheme 1). This review aims to provide an overview of the strategies currently reported for incorporating aldehydes into proteins, alongside reported ligation methods exploited in their subsequent chemical modification.

## II. Incorporating aldehydes into proteins

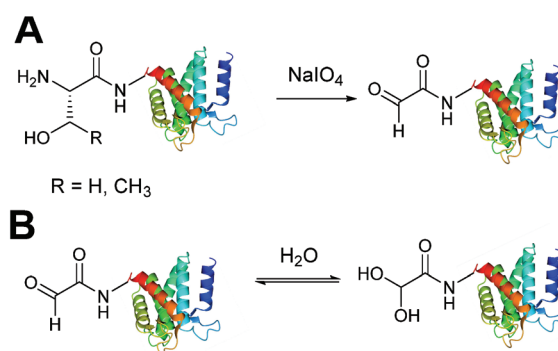
A wide variety of strategies can be employed for the incorporation of aldehyde handles into proteins. It is worth noting at this point that, although all strategies described incorporate an aldehyde functionality, the electronic properties of the aldehyde installed can vastly differ depending on which strategy is used. These range from  $\alpha,\beta$ -unsaturated aldehydes to aryl aldehydes, as well as electron rich to electron deficient aldehydes. The tag can also differ in location and distance from the protein it is attached to. Some of the methods described for installing aldehyde handles into proteins can also be used to install ketone handles into proteins; these will be briefly considered where appropriate.

### Oxidation of $\beta$ amino-alcohols *via* periodate cleavage

Aldehydes can be installed into proteins *via* oxidative cleavage of serine and threonine residues located on the N-terminus of a protein (Scheme 2).<sup>21</sup> This can be achieved through reaction with sodium periodate ( $\text{NaIO}_4$ ) and is analogous to vicinal diol cleavage (also known as the Malaprade reaction).<sup>22</sup> The resulting electron-poor N-terminal aldehyde is referred to as an  $\alpha$ -oxo aldehyde or glyoxylamide (or glyoxylamide). An extensive review on glyoxylamides, along with their carboxylic acid counterpart (glyoxylic acids), has recently been published.<sup>23</sup>



**Scheme 1** Overview site-selective ligation of an aldehyde handle incorporated into a generic protein.



**Scheme 2** (A) Oxidation of serine/threonine N-terminated proteins to generate a glyoxylamide (glyoxyl) species. (B) The aldehyde and hydrate form of the glyoxyl species.



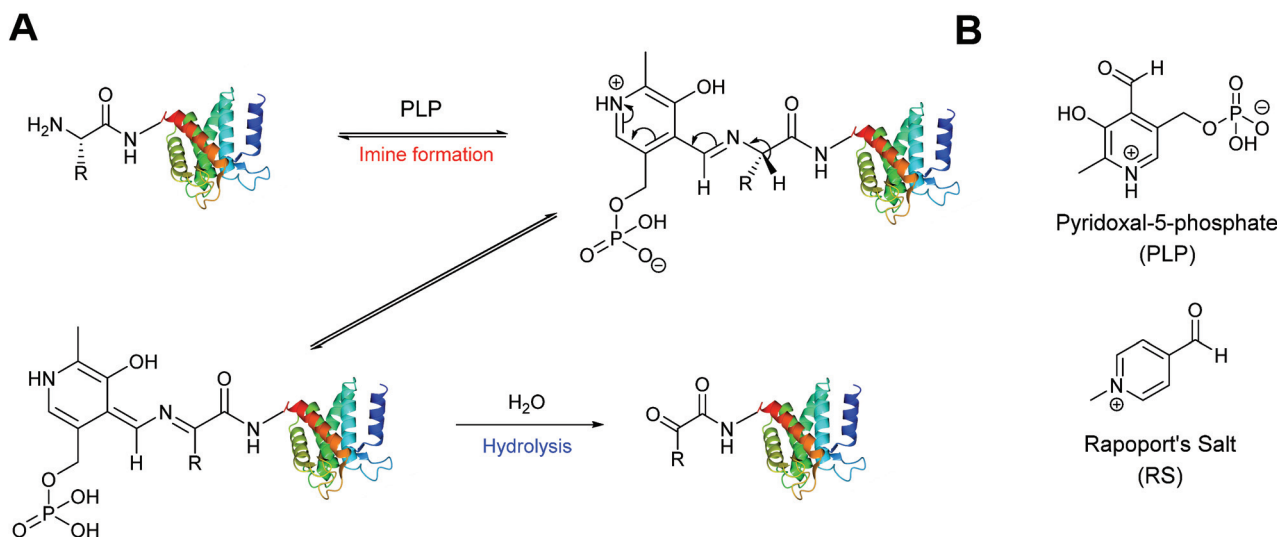
A particular advantage of generating an aldehyde *via* this method is that the reaction is rapid; oxidation of  $\beta$  amino alcohols is 100–1000 times faster than the oxidation of vicinal diols encountered in carbohydrates.<sup>24</sup> Care must be taken when using this method however as other amino acids can be oxidised under certain conditions (cysteine and methionine residues in particular).<sup>23</sup> Therefore, the reaction is usually performed with or quenched by another component such as excess methionine or ethylene glycol, followed by purification of the oxidised protein,<sup>25,26</sup> which exists in an equilibrium as a mixture of aldehyde and hydrate form (Scheme 2B).

### N-Terminal oxidation strategies

A biomimetic transamination reaction for the installation of both aldehydes and ketones into proteins has also been described in the literature (Scheme 3). An initial screen of aldehyde reagents on the peptide angiotensin I identified pyridoxal 5-phosphate (PLP) as a successful reagent for the oxidation of the N-terminal aspartate residue (generating a ketone) under mild conditions (pH 6.5 PB, 18 hours, 37 °C). The N-terminal ketone generated from this biomimetic transformation can then be site-selectively modified further. PLP-mediated transamination was successfully demonstrated on a number of proteins bearing different amino acids at their N-terminus, including conversion of N-terminal glycine to a glyoxylamide in horse heart myoglobin, and oxidation of N-terminal lysine to a ketone in RNAase A.<sup>27</sup> The transamination is specific for the amino group of the N-terminal amino acid, and does not modify other amine bearing residues such as lysine side chains. Optimisation of PLP-mediated transamination has since undergone extensive investigation utilising solid phase peptide synthesis (SPPS)<sup>28</sup> and combinatorial peptide libraries.<sup>29</sup> PLP mediated transamination of resin bound peptides identified that sequences containing alanine, glycine, aspartate, glutamate, or glutamine residues at the N-terminus

were transformed into the desired transamination product in the highest yields. Histidine, lysine, tryptophan and proline N-termini containing peptides gave rise to PLP-adduct-type byproducts, whereas isoleucine and valine N-terminated peptides displayed very poor reactivity in PLP-mediated transamination.<sup>28</sup> The observation that the valine N-termini are unsuitable for transamination is contradictory to the previously reported successful transamination of valine N-terminal green fluorescent protein (GFP1 V);<sup>27</sup> this was rationalised on the basis that the internal sequence of a peptide/protein may also affect the success of PLP-mediated transamination. Additional screening of resin bound lysine and valine N-terminal tetrapeptides demonstrated that the identity of the amino acid at position 2 and 3 can dramatically affect the outcome of the transamination reaction.<sup>28</sup> Combinatorial peptide libraries screens have subsequently revealed that alanine N-terminated peptides/proteins, directly followed by a lysine residue, are highly reactive towards PLP-mediated transamination.<sup>29</sup> Transamination of short isoleucine, leucine, and valine N-terminal peptides using another pyridoxal derivative, along with the effects of using an imidazole-based buffer system on the transamination reaction, have also been recently reported.<sup>30</sup>

An alternative reagent for transamination-mediated reactions on proteins has been reported more recently.<sup>31</sup> Using previously described combinatorial peptide libraries,<sup>29</sup> N-methylpyridinium-4-carboxaldehyde (Rapoport's Salt, 'RS', Scheme 3) has since been identified as an effective reagent for transamination-type modification of proteins; in particular, RS is highly suitable for glutamate N-terminated peptides/proteins.<sup>31</sup> Optimisation of the transamination using SPPS has demonstrated that RS is a poor transamination reagent for glycine, serine, threonine, or proline N-terminated peptides, but is very suitable for alanine, and glutamate N-terminated peptides. Additionally, it is worth noting that for all



**Scheme 3** (A) Oxidation of the N-terminus using pyridoxal-5-phosphate (PLP) to generate a reactive aldehyde (or ketone). (B) The structure PLP and Rapoport's Salt (RS).



N-terminated amino acids discussed (with the exception of proline), improved yields of the desired transamination product were obtained when using RS under more basic conditions (pH 7.5–8.5 as opposed to pH 6.5).<sup>32</sup>

### Genetic incorporation of a formylglycine tag

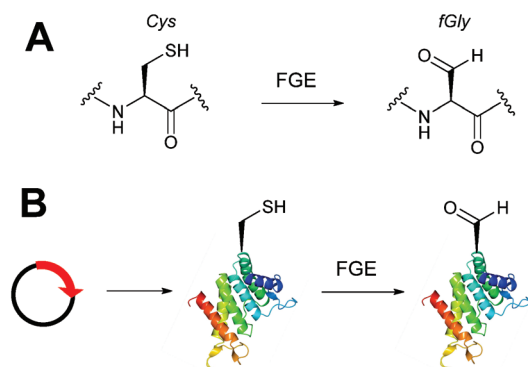
Alongside the chemical methods described earlier for installing aldehydes into proteins, enzymatic methods, such as the formylglycine tag, have also been exploited and reported (Scheme 4).<sup>33</sup> Formylglycine (fGly) is an electron-rich aldehyde side chain derived from the chemoenzymatic oxidation and subsequent hydrolysis of a cysteine residue that is located within a consensus sequence of CxPxR (where x = any amino acid). Conversion of the thiol to the aldehyde is carried out by the Formylglycine Generating Enzyme (FGE). In nature, this transformation is essential for the enzymatic turnover in the active site of sulfatase enzymes; fGly is the active site residue that is responsible for the catalytic hydrolysis of sulfate esters.<sup>34</sup> Use of the fGly residue for selective modifications of proteins was first described in 2007.<sup>33</sup> Short tags containing motifs that are targeted by sulfatases and subjected to fGly conversion in nature were installed at the N or C-termini of human growth hormone, mycobacterial sulfotransferase, and maltose-binding protein. Co-expression of the recombinant target proteins in *E. coli* alongside *M. tuberculosis* FGE resulted in >85% conversion of the CxPxR-containing proteins to the desired fGly-tagged proteins (confirmed by MS and subsequent tryptic digest/modification experiments). The fGly tag has since been utilised to install monosaccharides<sup>35</sup> (which can be used as glycosyl acceptors to build *N*-glycans *via* endoglycosynthase enzymatic derivatisation),<sup>36</sup> biotinylated probes,<sup>37</sup> and therapeutically relevant small molecules.<sup>37–40</sup> The fGly handle has also been used in the specific labelling of tagged proteins in cell extracts.<sup>41</sup> In addition to prokaryotic cell lines, this methodology has also been utilised successfully in mammalian expression systems.<sup>42</sup> Investigation into preactivation of FGE to improve turnover rates using copper has also been

reported.<sup>43</sup> For a more detailed discussion on FGEs and the fGly motif, readers are directed to a recent review in the field.<sup>44</sup>

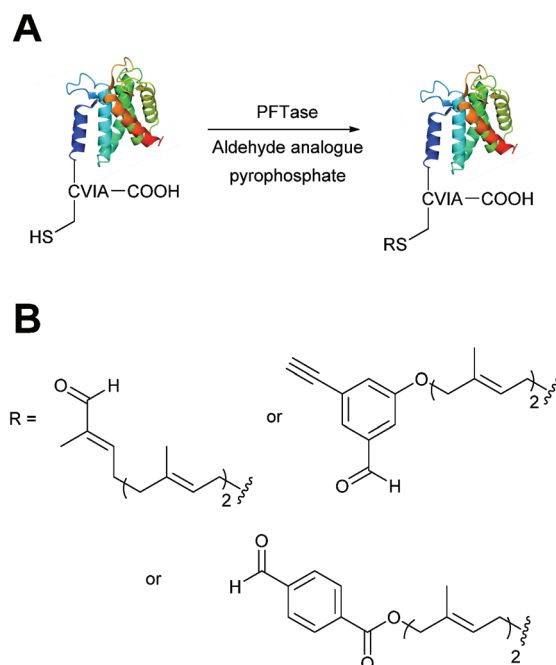
### Enzymatic incorporation of farnesyl pyrophosphate analogues

Protein farnesyl-transferase (PFTase) is an enzyme that catalyses the farnesylation of thiol side chains of cysteine residues in proteins. PFTase utilises farnesyl pyrophosphate (FPP) for this transformation and is specific for cysteine residues within a tetrapeptide domain at the C-terminus of a peptide/protein. This tetrapeptide domain is commonly referred to as a CAAX-box, where A = aliphatic amino acid, and X = alanine, serine, methionine, or valine (usually cysteine-valine-isoleucine-alanine).<sup>45,46</sup> Along with its natural substrate FPP, PFTase can also incorporate FPP analogues such as farnesyl aldehyde pyrophosphate (FAPP), allowing for installation of an  $\alpha,\beta$ -unsaturated aldehyde tag into proteins bearing a CAAX-box motif (Scheme 5A).<sup>47</sup> FAPP installation has been demonstrated on *N*-dansyl peptides and CAAX-box tagged GFP. Following aldehyde installation, tagged proteins can then be specifically isolated *via* modification of the installed aldehyde.<sup>48</sup>

PFTase strategies for aldehyde tag incorporation have since been extended to incorporation of an aryl aldehyde analogue (Scheme 5B),<sup>48</sup> and modification of other proteins such as ciliary neurotrophic factor protein (CNTF).<sup>49</sup> Other aryl aldehyde handles that bear alkyne functionality can also be incorporated using PFTase, allowing for selective, dual functionalisation of GFP.<sup>49</sup> Mutant variants of PFTase have also been explored in a desire to improve catalytic efficiency of FPP aldehyde analogues; a 43 fold increase, for example, is observed for the incorporation of aryl aldehyde FPP into



**Scheme 4** (A) Outline of generating the formylglycine (fGly) residue on peptide/proteins bearing a cysteine within a CxPxR sequence. (B) Expression of a plasmid encoding for the desired protein containing the CxPxR sequence, followed by treatment with the formylglycine generating enzyme (FGE) leads to fGly-proteins.



**Scheme 5** (A) Protein farnesyl-transferase (PFTase) mediated installation of farnesyl-derived aldehydes into a protein bearing a C-terminal CAAX box. (B) Aldehyde analogues that can be incorporated.





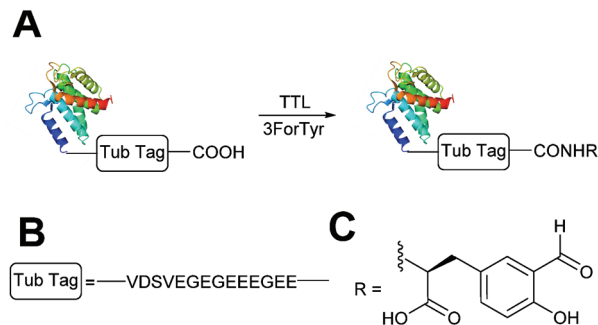
CAAX-box-bearing CNTF when using a W102A  $\beta$  subunit PFTase variant (as opposed to using wild type PFTase).<sup>50</sup>

### Enzymatic incorporation using lipoic acid ligase

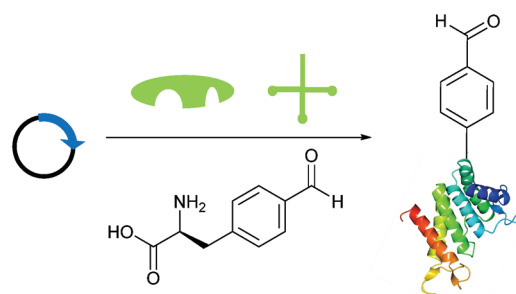
In *Escherichia coli*, lipoic acid ligase (LplA) is responsible for linking lipoic acid to various proteins involved in oxidative metabolism.<sup>51</sup> LplA specifically targets lysine side chains located within a GFEIDKVVYDLDA sequence known as the LplA acceptor peptide (LAP). The incorporation of aldehyde tags utilising this enzymatic strategy has recently been described (Scheme 6). W37I mutants of LplA could be used to incorporate aryl aldehydes into a LAP peptide in a 500 : 150 : 1 ratio of lipoic acid-analogue : LAP-peptide : LplA, with a maximum of 62% conversion to the aldehyde-tagged LAP peptide observed after 5 minutes of incubation. Additionally, proteins bearing LAP tags at the N-terminus, including LAP-tagged streptavidin and LAP-tagged alkaline phosphatase, were also successfully modified.<sup>52</sup> More recently, this methodology has been extended to the labelling of LAP-tagged nanobodies.<sup>53</sup>

### Enzymatic incorporation of 3-formyl-L-tyrosine

A very recently described chemoenzymatic method for installation of aldehyde tags into proteins is through enzymatic transformation using tubulin tyrosine ligase (TTL, Scheme 7).<sup>54</sup> Although the natural function of TTL is to post-translationally modify the C-terminus of  $\alpha$ -tubulin with tyrosine, TTL can also accept tyrosine analogues, such as 3-formyl-L-tyrosine (denoted as '3ForTyr' in this review), in ligation of C-terminal peptides/proteins bearing a VDSVEGEGEEEGEE tag (known as a Tub tag). Mixing of Tub-tagged peptides with TTL in a 200 : 1 ratio afforded a 63% incorporation of 3ForTyr after 2 hours (monitored by HPLC, with >90% incorporation observed after 6 hours). This methodology has also been utilised in the tagging of Tub-tagged GFP, ubiquitin, and GFP-specific nanobodies. Incubation of TTL : Tub-tagged-protein in an optimal ratio of 1 : 5 for 3 hours at 37 °C gave rise to successful labelling with 3ForTyr (confirmed by tryptic digestion experiments). Conversions of 99% were achieved under these conditions



**Scheme 7** (A) Outline of using Tubulin Tyrosine Ligase (TTL) to for the incorporation of 3-formyl-L-tyrosine (3ForTyr) into proteins bearing a 'Tub Tag'. (B) The amino acid sequence of the Tub Tag. (C) Structure of the incorporated 3ForTyr.



**Scheme 8** Installation of aldehyde into proteins via unnatural amino acid mutagenesis. Expression of a plasmid encoding for the desired protein containing an amber STOP codon in conjunction with an orthogonal tRNA synthetase/tRNA pair and unnatural amino acid allows for incorporation of an aldehyde-containing amino acid at the aforementioned STOP position.

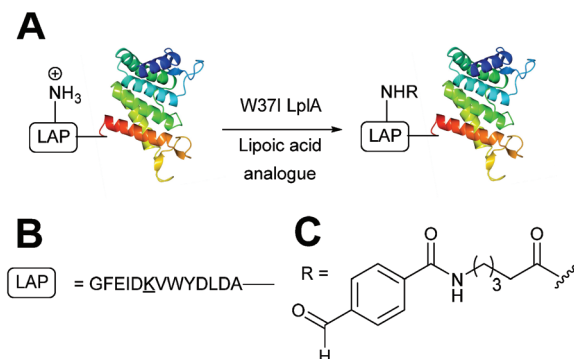
(based on SDS-PAGE analysis and observations of other incorporated tyrosine analogues).<sup>54</sup>

### Genetic incorporation of non-native aldehyde containing amino acids

Briefly, another well-publicised strategy<sup>55,56</sup> for installing an aldehyde (or ketone) tag into a protein is to utilise the ever-increasing number of evolved tRNA/tRNA synthetase pairs to perform unnatural amino acid mutagenesis (Scheme 8).<sup>57–60</sup> The aldehyde (ketone) side chain can then be modified with a range of functional handles, including fluorescent probes,<sup>57,60,61</sup> biotinylated probes,<sup>57,58,61</sup> and carbohydrates.<sup>62</sup> ADCs have also recently been developed utilising this methodology.<sup>63,64</sup>

## III. Chemical strategies for the modification of proteins bearing aldehyde handles

There now exist a plethora of strategies for the site-selective modification of proteins following installation of one of the



**Scheme 6** (A) Outline of using Lipoic acid ligase (LplA) mutants for installing aldehydes into LplA acceptor peptide (LAP) bearing proteins. (B) Amino acid sequence of the LAP. (C) Structure of the incorporated aldehyde.



aforementioned aldehyde tags. These range from C=N bond formation to C-C bond formation, and from metal mediated ligations to intramolecular cyclisation ligations. The choice of aldehyde handle, along with the conditions for aldehyde modification (such as pH or use of additional co-solvent) ranges from strategy to strategy. The rate of ligation has also been profiled for the majority of strategies described; often using small molecule aldehydes mimics and, on some occasions, proteins bearing an aldehyde handle. Selected rate constants (and the conditions used) for each ligation strategy discussed herein can be found in Table 1.

### Hydrazone/oxime ligations

The reaction of hydrazine and hydroxylamine/aminooxy reagents with proteins bearing aldehydes (or ketones) to form hydrazone and oxime bonds, respectively, are among the best established methods for generating homogenous ligation products (Scheme 9A and B). These ligation strategies proceed *via* an iminium-type intermediate, and are by far the most popular method of modifying aldehydes installed into proteins. Indeed, a standard method for validating installation of an aldehyde handle into a protein is to perform hydrazone or oxime ligation with small molecule substrates, and then analyse the anticipated ligation product by protein mass spectrometry (protein MS).<sup>21,27,31,33,48,57</sup> Uniquely, to date, they are the only ligation strategies reported in literature that have been demonstrated on all aldehyde handles that can be incorporated into proteins (Scheme 9C, Table 1, entries 1–7). More complex, functionalised hydrazine/hydroxylamine reagents are frequently employed for the purpose of protein bioconjugations. For example, labelling with hydrazine/hydroxylamine functionalised biotin facilitates isolation of the modified protein *via* binding with streptavidin.<sup>33,61,80</sup> Use of aminooxy functionalised resins can also be applied to isolate aldehyde-tagged proteins *via* oxime ligation from crude cell lysates.<sup>47,48</sup> Successful incorporation of an aldehyde handle into a protein is also frequently showcased through the reaction with hydrazine or hydroxylamine functionalised fluorescent probes.<sup>27,31,52,54,60</sup> Analysis of these ligation products *via* SDS PAGE analysis with fluorescence emission scanning can be used to determine the level of success of the initial aldehyde incorporation method.<sup>36</sup> In a similar manner, hydroxylamine functionalised PEG reagents can also be used to label incorporated aldehyde handles; these ligation products can then be visualised *via* SDS PAGE analysis.<sup>28,32,49,81</sup> As discussed earlier, carbohydrates have also been installed into proteins *via* oxime ligation.<sup>35,36,62</sup> In an alternate approach, glycosylated proteins have also been modified by initial oxidative cleavage of carbohydrate diols with NaIO<sub>4</sub>, followed by hydrazone ligation of the resultant aldehyde.<sup>82,83</sup> Oxime linked ADCs have also been reported;<sup>53,84</sup> these constructs display both *in vitro*<sup>63</sup> and *in vivo*<sup>81</sup> cytotoxicity. More unconventional uses of oxime ligation strategies involve linking protein species together for the design of new therapeutics.<sup>26,85</sup> A review on oxime chemistry within the field of aldehyde handle labelling has very recently been published.<sup>86</sup>

Hydrazone and oxime ligations are undoubtedly the most frequently used method for modifying protein aldehyde/ketone handles; indeed, the aforementioned commercially available probes for modifying aldehyde handles are all hydrazine and hydroxylamine-based. However, these strategies are not without their drawbacks. Both ligation strategies result in formation of a C=N bond between protein and substrate, and thus both are susceptible to hydrolysis over time. Of the two, oxime bonds display greater hydrolytic stability.<sup>87</sup> Reductive amination of hydrazone bonds using sodium cyanoborohydride to form a more stable amine bond can be employed; however, this strategy is not commonly used within the context of modifying protein aldehydes (sodium cyanoborohydride is a water sensitive reagent and its use can lead to undesirable reduction of disulfide bonds<sup>88</sup>). Additionally, the optimal pH for hydrazone and oxime ligations is pH 4.5, with poor reactivity observed at neutral pH, typically displaying rate constants of 10<sup>−3</sup> M<sup>−1</sup> s<sup>−1</sup>.<sup>70,89</sup> To address this, several catalysts for performing hydrazone and oxime ligation at neutral pH have been investigated; aniline in particular has received a great deal of attention in the area of hydrazone/oxime ligation catalysis. For hydrazone ligations of peptide substrates in 10 mM anilinium buffer, a 20 fold increase in ligation rate is observed at pH 4.5, and a 70 fold increase in ligation rate is observed at pH 5.7 (Table 1, entry 1).<sup>65</sup> Similarly, for oxime ligations of peptide substrates in 100 mM anilinium buffer solutions, a 400 fold increase in ligation rate is observed at pH 4.5, and a 40 fold increase in ligation rate is observed at pH 7.0.<sup>68</sup> Ligations between aryl aldehydes and 6-hydrazinopyridyl reagents are of particular note, displaying rate constants within the range of 10<sup>2–103</sup> M<sup>−1</sup> s<sup>−1</sup> (Table 1, entry 3).<sup>67</sup> The use of aniline in protein bioconjugation at a neutral pH has subsequently been reported.<sup>26,60</sup> Other aniline-based catalysts have also been reported, with *meta*-substituted anilines (Table 1, entry 5)<sup>69</sup> and *para*-substituted anilines (Table 1, entry 6). displaying improved kinetics to that of aniline for oxime ligations at pH 7.0.<sup>70</sup> In all cases, the catalysis is hypothesised to proceed *via* a ‘transamination’ type mechanism.<sup>68</sup> In very particular cases, aniline does not appear to improve conjugation yields of oxime ligations.<sup>85</sup> Additionally, it has been reported that typical concentrations of aniline used in oxime ligation strategies (*i.e.* 100 mM aniline)<sup>26,68</sup> exhibit toxicity in live cell labelling experiments.<sup>60</sup> Other catalysts include boronic acids<sup>90</sup> and 2-aminophenols/2-(aminomethyl)benzimidazoles.<sup>91</sup>

### Pictet-Spengler

The cyclisation reaction between tryptamines and aldehydes is known as the Pictet-Spengler reaction. Formation of the Pictet-Spengler product occurs through initial iminium formation between the tryptamine amine and aldehyde, followed by intramolecular cyclisation. In the context of protein modification, an N-terminal Pictet-Spengler ligation on myoglobin has been reported (Scheme 10A, Table 1, entry 8).<sup>72</sup> Following transamination with PLP,<sup>27</sup> the Pictet-Spengler ligation between glyoxylamide-containing myoglobin (glyoxyl-myoglobin), and tryptamine, tryptophan methyl ester, and



**Table 1** Comparison of selected rate constants for strategies used in the modification of aldehydes under various conditions

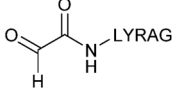
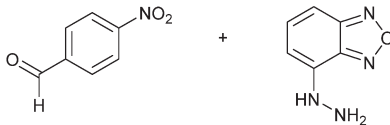
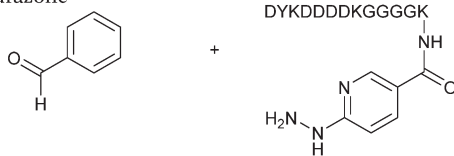
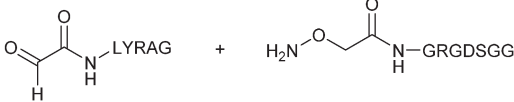
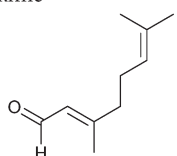
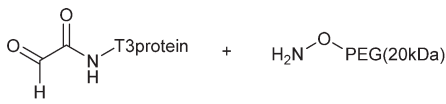
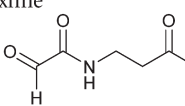
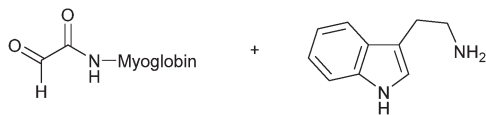
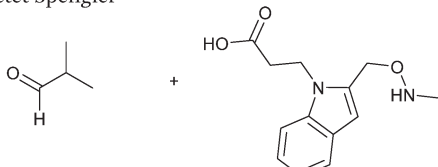
| Entry | Reaction   | Conditions  | Rate ( $\text{M}^{-1} \text{s}^{-1}$ )   | Ref. |
|-------|--|---|--|------|
| 1     | Hydrazone<br>             | 1 mM aldehyde<br>1 mM hydrazine<br>pH 5.7, $\text{NH}_4\text{OAc}$                            | 0.0031 (uncatalysed)<br>0.21 (10 mM aniline)   | 65   |
| 2     | Hydrazone<br>             | 1 mM aldehyde<br>18 $\mu\text{M}$ hydrazine<br>pH 7.4, PBS (10% DMF)                          | 0.0013 (uncatalysed)<br>0.11 (1 mM 5-methoxyanthralic acid)  | 66   |
| 3     | Hydrazone<br>             | 10 $\mu\text{M}$ aldehyde<br>10 $\mu\text{M}$ hydrazine<br>pH 7.0, PB                         | 170 (100 mM aniline)   | 67   |
| 4     | Oxime<br>                 | 1 mM aldehyde<br>1 mM aminoxy<br>pH 4.5, $\text{NH}_4\text{OAc}$<br>or pH 7.0, PB             | 0.057 (pH 4.5, uncatalysed)<br>0.68 (pH 4.5, 10 mM aniline)<br>0.015 (pH 7.0, uncatalysed)<br><br>0.061 (pH 7.0, 100 mM <i>p</i> -methoxyaniline)                  | 68   |
| 5     | Oxime<br>                | 50 $\mu\text{M}$ aldehyde<br>100 $\mu\text{M}$ aminoxy<br>pH 7.0, PB                          | 24 (25 mM aniline)<br>41 (25 mM <i>m</i> -phenylenediamine)  | 69   |
| 6     | Oxime<br>               | 91 $\mu\text{M}$ aldehyde<br>455 $\mu\text{M}$ aminoxy<br>pH 4.0, Na citrate<br>or pH 7.0, PB | 0.22 (pH 4.0, uncatalysed)<br>4.3 (pH 4.0, 10 mM <i>p</i> -phenylenediamine)<br>0.006 (pH 7.0, uncatalysed)<br><br>0.29 (pH 7.0, 10 mM <i>p</i> -phenylenediamine) | 70   |
| 7     | Oxime<br>               | 10 mM aldehyde<br>10 mM aminoxy<br>pH 7.0, PB : MeOH (1 : 1)                                  | 0.0013   | 71   |
| 8     | Pictet Spengler<br>     | 60 $\mu\text{M}$ aldehyde<br>50 mM indole<br>pH 6.5, PB                                       | N/A <sup>a</sup>   | 72   |
| 9     | iso-Pictet Spengler<br> | 500 $\mu\text{M}$ aldehyde<br>500 $\mu\text{M}$ indole<br>pH 4.5, NaOAc<br>or pH 7.0, PB      | 10.6 (pH 4.5)<br>0.26 (pH 7.0)   | 37   |



Table 1 (Contd.)

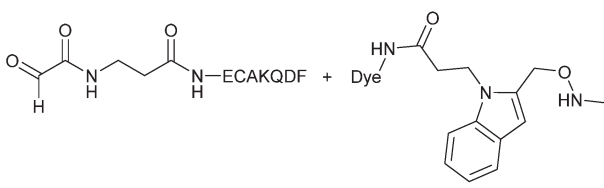
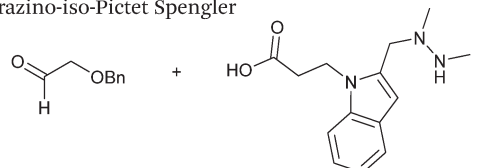
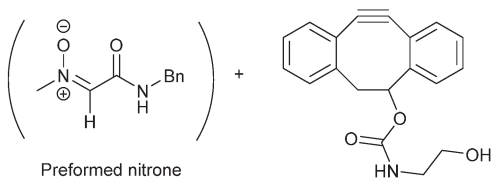
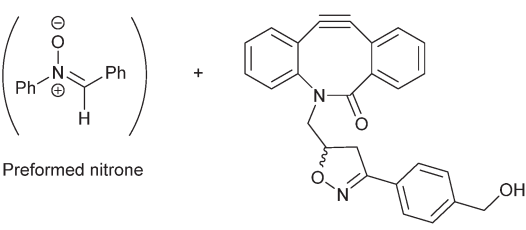
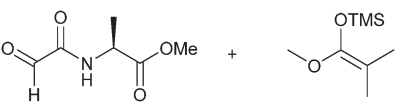
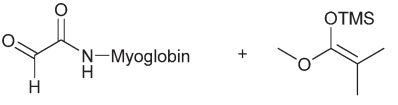
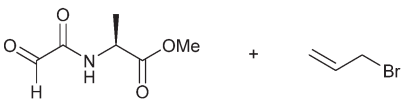
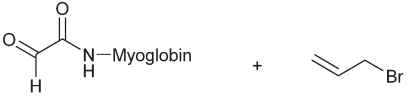
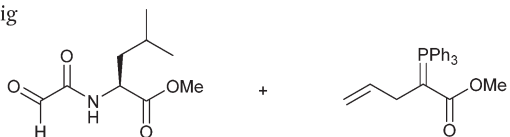


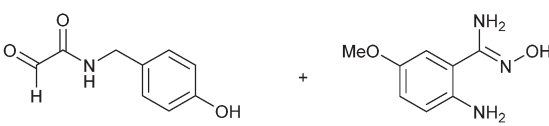
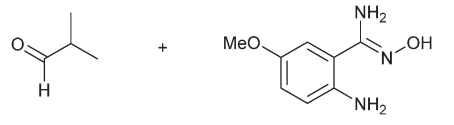


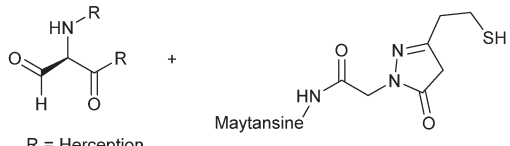
| Entry | Reaction  | Conditions   | Rate ( $\text{M}^{-1} \text{s}^{-1}$ )      | Ref. |
|-------|---|--|---|------|
| 10    | iso-Pictet Spengler<br>  | 2.5 mM aldehyde<br>2.5 mM aldehyde<br>pH 4, NaOAc : MeOH (1 : 1)   | 0.015                                       | 71   |
| 11    | Hydrazino-iso-Pictet Spengler<br>                                      | 50 $\mu\text{M}$ aldehyde<br>50 $\mu\text{M}$ indole<br>pH 6, PB   | 4.2   | 38   |
| 12    | Strain-promoted alkyne-nitrone cycloaddition<br><br>Preformed nitrone  | 300 $\mu\text{M}$ nitrone<br>330 $\mu\text{M}$ alkyne<br>$\text{H}_2\text{O} : \text{MeCN}$ (9 : 1)                            | 12.8  | 73   |
| 13    | Strain-promoted alkyne-nitrone cycloaddition<br><br>Preformed nitrone | 1 : 100 molar ratios<br>(nitrone : alkyne)<br>MeCN   | 58.8  | 74   |
| 14    | Mukaiyama aldol<br>  | 200 $\mu\text{M}$ aldehyde<br>400 $\mu\text{M}$ silyl ketene acetal<br>pH 7.0, PB  | 24 hours, 55% yield (obtained) <sup>b</sup> | 75   |
| 15    | Mukaiyama aldol<br>  | 37.5 $\mu\text{M}$<br>7.13 mM silyl ketene acetal<br>$\text{H}_2\text{O} : t\text{-BuOH}$ (5 : 1)                              | 5 hours, 90% (conversion) <sup>c</sup>      | 75   |
| 16    | Indium mediated allylation<br>                                       | 21 mM aldehyde<br>42 mM indium<br>63 mM allyl bromide<br>PB pH 7.0   | 16 hours, 56% yield (obtained) <sup>b</sup> | 76   |
| 17    | Indium mediated allylation<br>                                       | 37.5 $\mu\text{M}$ aldehyde<br>29 mM indium<br>836 $\mu\text{M}$ allyl bromide<br>$\text{H}_2\text{O} : t\text{-BuOH}$ (6 : 4) | 20 hours, 54% (conversion) <sup>c</sup>     | 76   |



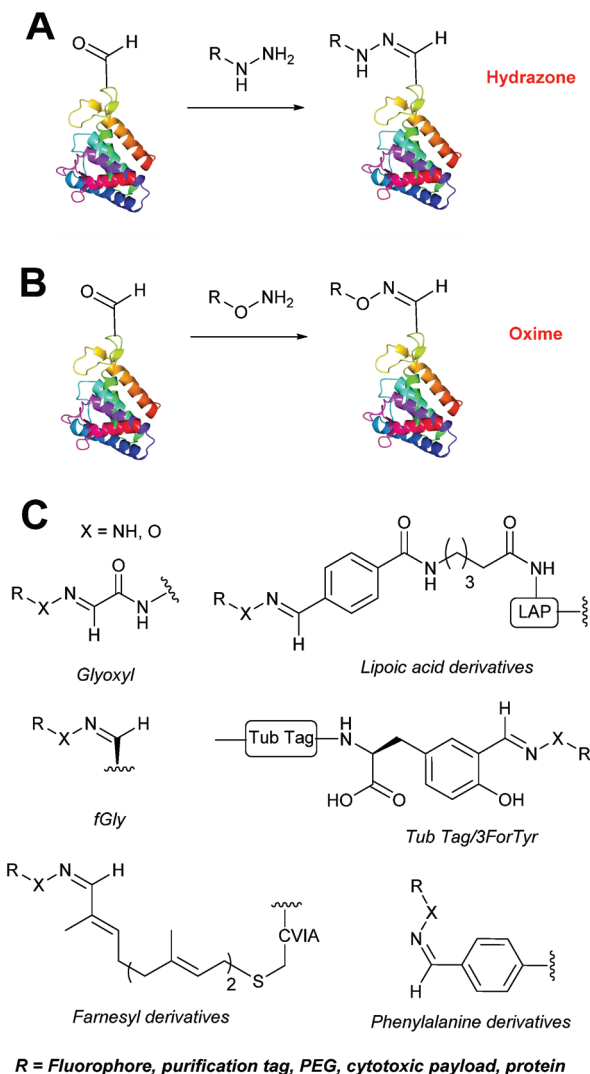


Table 1 (Contd.)

| Entry | Reaction   | Conditions   | Rate ( $\text{M}^{-1} \text{s}^{-1}$ )    | Ref. |
|-------|--|--|---|------|
| 18    | Wittig<br>                                  | 10 mM aldehyde<br>20 mM ylide<br>$\text{H}_2\text{O} : t\text{-BuOH}$ (1 : 1)                        | 90 min, 67% yield (obtained) <sup>b</sup> | 77   |
| 19    | Wittig<br>                                  | 15 $\mu\text{M}$ aldehyde<br>750 $\mu\text{M}$ ylide<br>$\text{H}_2\text{O} : t\text{-BuOH}$ (3 : 1) | 30 min, 65% (conversion) <sup>c</sup>     | 77   |
| 20    | 2-Amino benzamidooxime<br>                  | 15 mM aldehyde<br>3 mM<br>2-aminobenzamidooxime<br>pH 4.5, NaOAc                                     | 0.0086                                    | 78   |
| 21    | 2-Amino benzamidooxime<br>                  | 2 mM aldehyde<br>1 mM 2-amino benzamidooxime<br>pH 4.5, NaOAc  | 1   | 78   |
| 22    | 2-Amino benzamidooxime<br>                 | 2 mM aldehyde<br>1 mM 2-amino benzamidooxime<br>pH 4.5, NaOAc  | 40  | 78   |
| 23    | Thiazolidinedione aldol<br>               | 10 mM aldehyde<br>10 mM thiazolidinedione<br>pH 7.0, PB (25% DMSO)                                   | 0.0078                                    | 79   |
| 24    | Thiazolidinedione aldol<br>               | 37.5 $\mu\text{M}$ aldehyde<br>37.5 mM thiazolidinedione<br>pH 7.0, PB                               | 3 hours, 83% (conversion) <sup>c</sup>    | 79   |
| 25    | Trapped Knoevenagel<br><br>R = Herception | 25 $\mu\text{M}$ aldehyde<br>1 mM thiopyrazolone<br>pH 7.0, Na citrate                               | 0.387                                     | 40   |

<sup>a</sup> No rate/yield/conversion given. <sup>b</sup> No rate studies performed, reaction time and obtained yield quoted as an alternative. <sup>c</sup> No rate studies performed, reaction time and conversion as judged by LC-MS quoted as an alternative.

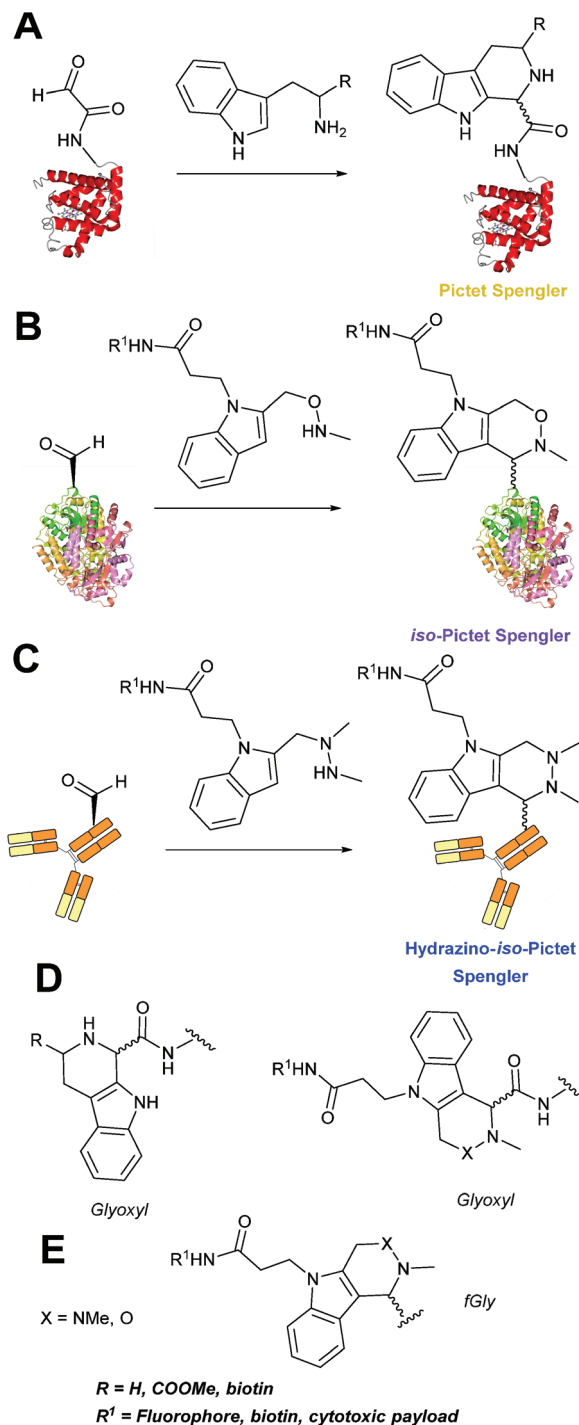




**Scheme 9** (A) Outline of hydrazone ligation on a generic protein bearing an aldehyde handle. (B) Outline of oxime ligation. (C). Structure of hydrazone/oxime bond on aldehyde handles that can be incorporated into proteins.

tryptamine-functionalised-biotin was successfully carried out at pH 6.5 (confirmed by MS and subsequent proteolytic digest experiments), leading to protein constructs ligated to substrates *via* a C–C bond.<sup>72</sup>

A variation of the Pictet-Spengler ligation, known as the iso-Pictet-Spengler ligation, has recently been reported for chemical modification of aldehyde handles incorporated into proteins (Scheme 10B).<sup>37</sup> Analysis of the reaction kinetics of the traditional Pictet-Spengler ligation was used as the basis for the design of the iso-Pictet-Spengler ligation. Aminoxy-functionalised indoles (as opposed to tryptamines) were utilised to accelerate the initial iminium formation between the indole and the aldehyde tag. Additionally, the aminoxy side chain was located on the 2-position of the indole ring (as opposed to the 3 position which is the case for tryptamine reagents) to accelerate the final cyclisation step. Based on an isobuty-



**Scheme 10** (A) The Pictet-Spengler ligation on glyoxyl-myoglobin. (B) The iso-Pictet Spengler ligation on fGly-tagged maltose binding protein. (C). The Hydrazino-iso-Pictet Spengler ligation on an fGly-tagged antibody. (D). The Pictet Spengler (left) and iso-Pictet/Hydrazino-iso-Pictet Spengler ligation at a glyoxyl handle. (E). The iso-Pictet Spengler/Hydrazino-iso-Pictet Spengler ligation at an fGly handle.

aldehyde system (Table 1, entry 9), the optimal pH for the reaction was found to be pH 4.5 (rate constant of  $10.6 \text{ M}^{-1} \text{ s}^{-1}$ ), although product formation is still observed at pH 6.0–7.0 (observed rate constants of  $0.76 \text{ M}^{-1} \text{ s}^{-1}$  at pH 6.0 and



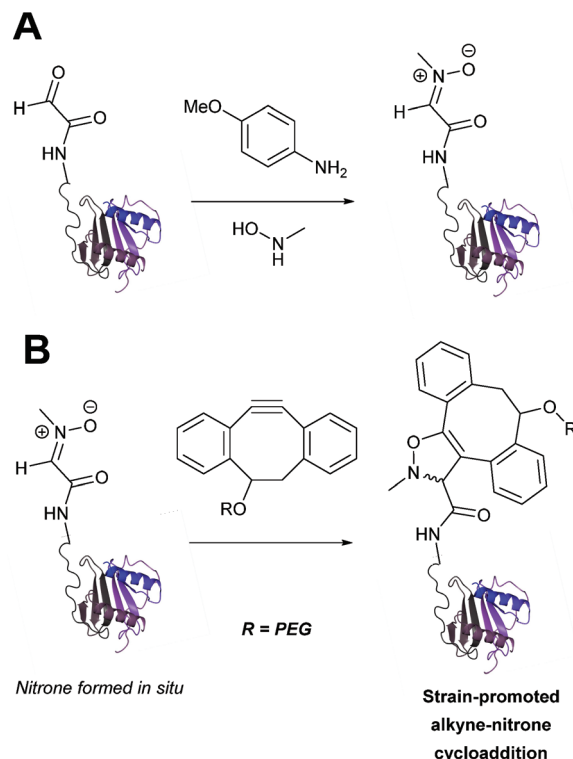
0.26 M<sup>-1</sup> s<sup>-1</sup> at pH 7.0).<sup>37</sup> For glyoxyl systems, reduced rate constants for the iso-Pictet Spengler ligation have since been reported (Table 1, entry 10).<sup>71</sup> The use of an aniline catalyst had no effect on the rate of reaction (and was noted to be inhibitory at pH 5.0–6.5). Iso-Pictet-Spengler ligations with PEGylated, biotinylated, and fluorescent probes were successfully demonstrated on glyoxyl-myoglobin, fGly-tagged maltose binding protein (MBP), and fGly-tagged Herceptin antibodies.<sup>37</sup> Compared to the original Pictet-Spengler ligation,<sup>72</sup> both reagent concentrations and reaction time are vastly reduced in the iso-Pictet-Spengler ligation.<sup>37</sup>

A minor alteration to the iso-Pictet-Spengler ligation, known as the Hydrazino-iso-Pictet-Spengler (HIPS) ligation, has also been described in the literature (Scheme 10C).<sup>38</sup> The concept of the ligation strategy is nearly identical to that of the iso-Pictet-Spengler ligation – except an *N*-methyl hydrazine-functionalised indole is used instead of an aminooxy functionalised indole. This facilitates the ligation at a higher pH of 6.0 (as hydrazines are more reactive than aminooxy compounds at a higher pH).<sup>92</sup> The HIPS ligation shows improved ligation kinetics to that of the iso-Pictet-Spengler ligation at pH 6.0 (observed rate constants of 4.2 M<sup>-1</sup> s<sup>-1</sup> using a benzyl-oxycetaldehyde system, Table 1, entry 11), and has subsequently been utilised in the synthesis of ADCs.<sup>39</sup>

### Strain-promoted alkyne-nitrone cycloaddition

Alkyne reagents are frequently employed in strategies to selectively modify proteins.<sup>93</sup> Typically, an azide handle is installed into a protein, and then subsequently reacted with the alkyne species to give the corresponding triazole in a click reaction. Reactions can be performed either using standard alkyne compounds with a copper catalyst, or can be performed without a catalyst by using strained alkyne systems such as cyclooctyne in a 'strain promoted' reaction (known as the Strain-Promoted Azide-Alkyne Cycloaddition, or SPAAC, ligation).<sup>12</sup> The latter is more applicable to biological systems, since it does not require the use of copper which exhibits cytotoxicity in cells at high concentrations. Alkyne mediated ligation strategies are commonly utilised in metabolic labelling experiments due to their bioorthogonality.<sup>3</sup>

Alkynes can also be used to site-selectively modify glyoxyl-proteins *via* the Strain-Promoted Alkyne-Nitrone Cycloaddition (SPANC) ligation (Scheme 11). The SPANC ligation is a one-pot modification strategy that involves formation of a nitrone species between the aldehyde and *N*-methylhydroxylamine, followed by a cycloaddition reaction between the nitrone and strained cyclooctyne (see Table 1, entries 12 and 13 for examples with small molecules).<sup>73</sup> The addition of *p*-anisidine greatly enhances the rate of the SPANC ligation – presumably by a mechanism that is akin to catalysis of hydrazone and oxime ligations. The SPANC ligation is usually performed at pH 6.8 (NH<sub>4</sub>OAc buffer) and has been used to site-selectively modify the oxidised chemokine interleukin 8 (glyoxyl-IL-8) with a 2 kDa PEG unit.<sup>73</sup> Dual functionalisation of glyoxyl-peptides/proteins incorporating both azide-alkyne click chemistry and the SPANC ligation has also been reported.<sup>94</sup> Additionally,



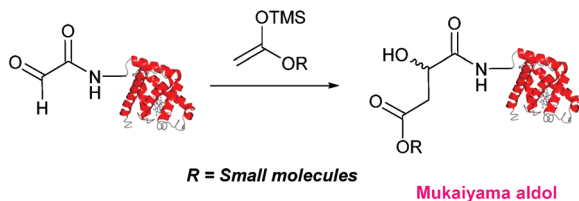
**Scheme 11** (A) Glyoxyl-interleukin 8, and formation of a nitrone species. (B) Reaction of an alkyne with the pre-formed nitrone *via* a cycloaddition.

SPANC ligation has been utilised in the design of antibody-nanoparticle constructs to design multivalent nanoparticles (MNPs) using N-terminal serine variant of an anti-HER2 scFv antibody; these MNPs can then be used to selectively, fluorescently label HER2 membrane receptors in breast cancer cells.<sup>95</sup> A variation of the SPANC ligation using preformed nitrones has also been utilised in metabolic labelling of live cells (although these nitrones are susceptible to hydrolysis in aqueous systems).<sup>96</sup> Preformed nitrones have also been the subject of various kinetic studies, identifying biaryl-aza-cyclooctyne<sup>73</sup> and acyclic nitrones systems<sup>74</sup> as yielding the highest rate constants for the SPANC (58.8 M<sup>-1</sup> s<sup>-1</sup>). A review for the SPANC ligation has recently been published.<sup>97</sup>

### Mukaiyama aldol

The Mukaiyama aldol reaction involves the reaction of an aldehyde group and silyl enol ether to give  $\beta$ -hydroxy ketone products. The reaction forms a C–C bond between the aldehyde and silyl enol ether, is catalysed by Lewis acids (such as TiCl<sub>4</sub>) and can be performed in aqueous solvent systems (see ref. 98 for a review on the subject). A Mukaiyama aldol ligation for peptide and protein modification was first reported in 2010 (Scheme 12).<sup>75</sup> Glyoxyl-peptides were functionalised with various silyl enol ethers in aqueous conditions to afford the anticipated Mukaiyama aldol ligation products after 24 hours (see Table 1, entry 14 for an example). Products bearing alkene functionality could then be modified further by cross meta-



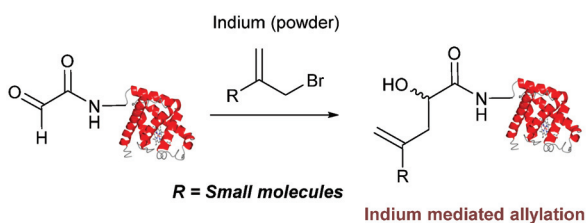


**Scheme 12** Outline of a Mukaiyama ligation on glyoxyl-myoglobin.

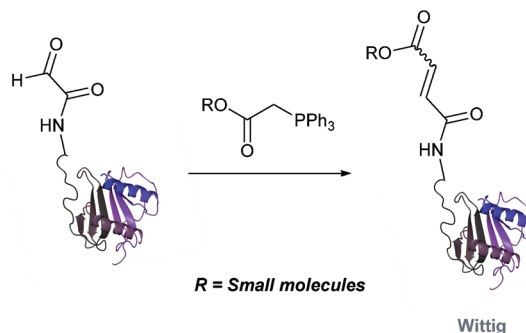
thesis using a Hoveyda-Grubbs second generation catalyst. The Mukaiyama aldol ligation has been utilised to modify glyoxyl-myoglobin, with a maximum of 90% conversion observed as (judged by LC-MS) in a  $\text{H}_2\text{O} : t\text{-BuOH}$  (5 : 1) solvent system (Table 1, entry 15). Choice of solvent system for the Mukaiyama aldol ligation is of particular importance; 1 : 1 systems such as  $\text{H}_2\text{O} : t\text{-BuOH}$ , pH 7 PB : EtOH, and  $\text{H}_2\text{O} : \text{MeCN}$  all lead to homogenous product formation (76–90% conversion as judged by LC-MS), whereas other solvent systems such as  $\text{H}_2\text{O} : \text{glycerol}$  and  $\text{H}_2\text{O} : \text{ethylene glycol}$  lead to no observed conversion to the Mukaiyama aldol ligation product, or solvent systems such as pH 7 PB : EtOH (4 : 1), pH 7 PB :  $t\text{-BuOH}$  (1 : 1), and  $\text{H}_2\text{O} : t\text{-BuOH}$  (6 : 1) lead to heterogeneous product mixtures. UV-vis analysis and circular dichroism (CD) analysis of unmodified and modified myoglobin samples confirmed that the tertiary structure of the protein was unaffected by the Mukaiyama aldol ligation.<sup>75</sup>

### Indium mediated allylation

An indium mediated allylation within the context of modifying glyoxyl peptides and proteins with simple allyl bromides has also recently been reported (Scheme 13).<sup>76</sup> Glyoxyl-peptides were modified by indium mediated allylation with a number of allyl bromides to give racemic mixtures of the desired products after 18 hours (Table 1, entry 16). The ligation results in formation of a C–C bond and has also been demonstrated on glyoxyl-myoglobin, affording a maximum of 54% conversion after 20 hours to the desired product (judged by LC-MS analysis, Table 1, entry 17). A 6 : 4  $\text{H}_2\text{O} : t\text{-BuOH}$  solvent system and sonication of the reaction mixture was utilised to achieve conversion to the desired product (these conditions cause partial dissociation of the haem group of myoglobin, although it is possible to reconstitute the protein following modification).<sup>76</sup>



**Scheme 13** Outline an indium mediated allylation of glyoxyl-myoglobin.



**Scheme 14** Outline of Wittig ligation of glyoxyl-interleukin 8.

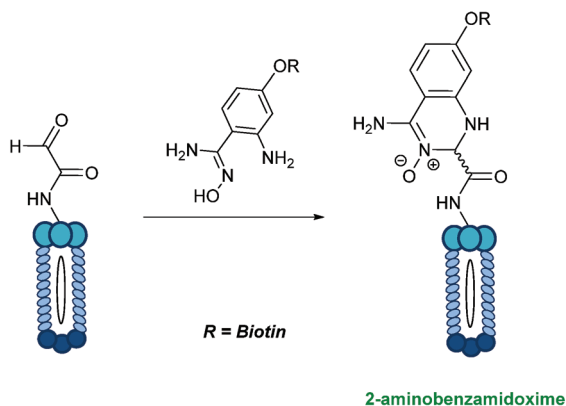
### Wittig

The Wittig reaction, first reported in 1954, is the reaction between aldehydes and ylide-type reagents to give alkene products.<sup>99</sup> Modification of glyoxyl peptides and proteins *via* a Wittig ligation have been recently demonstrated (Scheme 14).<sup>77</sup> Glyoxyl-peptides were successfully modified with a number of small molecule ylides in a 1 : 1  $\text{H}_2\text{O} : t\text{-BuOH}$  solvent system, generating geometric isomers of the desired Wittig products (see Table 1, entry 18 for an example). Glyoxyl-myoglobin and glyoxyl-IL-8 were also modified using this chemistry in a 3 : 1  $\text{H}_2\text{O} : t\text{-BuOH}$  solvent system. The ligation can also be performed in pH 7–10 buffer :  $t\text{-BuOH}$  systems, but does not occur in buffer systems below pH 6. The Wittig ligation results in formation of a C–C bond, and gives a 65% conversion complete within 30 minutes on glyoxyl-myoglobin (judged by LC-MS analysis), (Table 1, entry 19). UV-vis analysis, CD analysis, and analysis of the proteins ability to store and release oxygen were performed on unmodified and modified myoglobin samples, confirming that the tertiary structure of the protein was unaffected.<sup>77</sup> Other applications of Wittig olefinations within a bioorthogonal context include the labeling of the FK506 macrolide in aqueous media with biotin and fluorophores (the modified macrolide can then be used to label FKBP12 with biotin and fluorophores),<sup>100</sup> and the synthesis of alkenes in living tissue.<sup>101</sup>

### 2-Amino benzamidoxime

The use of 2-amino benzamidoxime (ABAO) compounds in the modification of peptides and proteins bearing aldehyde handles has been very recently described (Scheme 15).<sup>78</sup> Initial screening of a variety of substituted aniline compounds against model glyoxyl substrates identified ABAO compounds as suitable reagents for site-selective modification, giving rise to single, hydrolytically stable dihydroquinazoline products which exhibit fluorescence at 490 nm. The ligation is performed under acidic conditions (pH 4.5), and is thought to proceed through *via* imine formation between the aldehyde substrate and aniline component. This is followed by intramolecular cyclisation *via* attack of the ABAO *ortho* amidoxime group at the newly formed imine, completing the ligation. The rate of ABAO ligation can vary depending on the both the



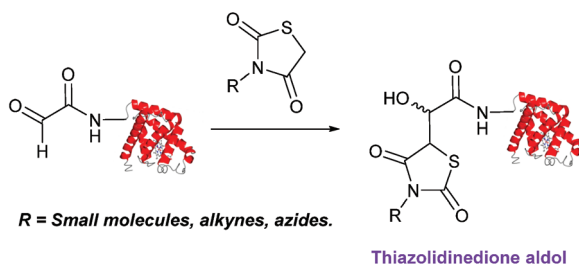


**Scheme 15** Outline of 2-amino benzamidoxime ligation on M13 phage bearing glyoxyl-peptides.

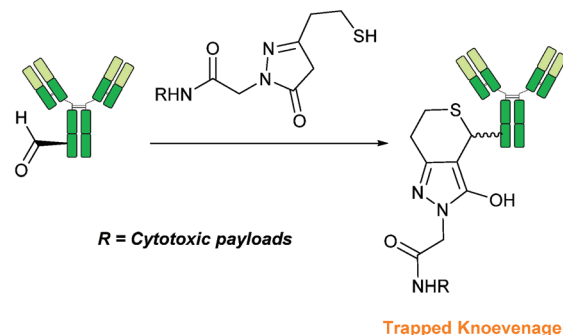
choice of aldehyde and ABAO derivative; in particular, higher rate constants are observed in isobutyraldehyde systems compared to glyoxyl systems ( $40 \text{ M}^{-1} \text{ s}^{-1}$  compared to  $1 \text{ M}^{-1} \text{ s}^{-1}$ , Table 1, entries 21 and 22), and also in *para*-methoxy ABAO systems (Table 1, entry 20). Acetate (from the NaOAc buffer) can also act as a weak catalyst in the ABAO ligation (as observed from altering buffer concentrations). Notably, ABAO ligation is slow when the aldehyde substrate in question is glucose (in a ring opened form), suggesting that ABAO ligation could be expanded to other selective labelling applications in more complex biological mixtures. The ABAO ligation has been used in the biotinylation of horseradish peroxidase (HRP) bearing aldehydes derived from oxidised glycans, and additionally in the biotinylation of glyoxyl-peptide bearing M13 phage libraries.<sup>78</sup>

### Thiazolidinedione aldol

Thiazolidinedione compounds have been described as acting as donor compounds in uncatalysed aldol reactions.<sup>102</sup> This methodology has very recently been extended to peptide and protein modification (Scheme 16).<sup>79</sup> The ligation was demonstrated on *C*-protected glyoxyl-dipeptides with a number of simple thiazolidinediones bearing various functionality such as alkyne, azide and short chain PEG moieties. Additionally, modification of glyoxyl-myoglobin can be achieved in a 5:1 pH 6.5 PB:*t*-BuOH solvent system with conversions of



**Scheme 16** Outline of modification of glyoxyl-myoglobin with thiazolidinediones.



**Scheme 17** Outline of the Trapped-Knoevenagel ligation on fGly-tagged Herceptin.

66–83% observed within 3 hours at 37 °C (judged by LC-MS analysis, Table 1, entry 24). In all cases, high concentrations of thiazolidinedione reagent were utilised (1000 molar equivalents with respect to glyoxyl-myoglobin concentration). UV-vis analysis, CD analysis, and analysis of the proteins ability to store and release oxygen were performed on unmodified and modified myoglobin samples, confirming that the tertiary structure of the protein was unaffected.<sup>79</sup> Observed reaction kinetics for the Thiazolidinedione aldol ligation were  $0.0078 \text{ M}^{-1} \text{ s}^{-1}$  (Table 1, entry 23),<sup>79</sup> which are comparable to that of uncatalysed hydrazine and oxime ligations at pH 7.0–7.4.<sup>66,70</sup>

### Trapped-Knoevenagel

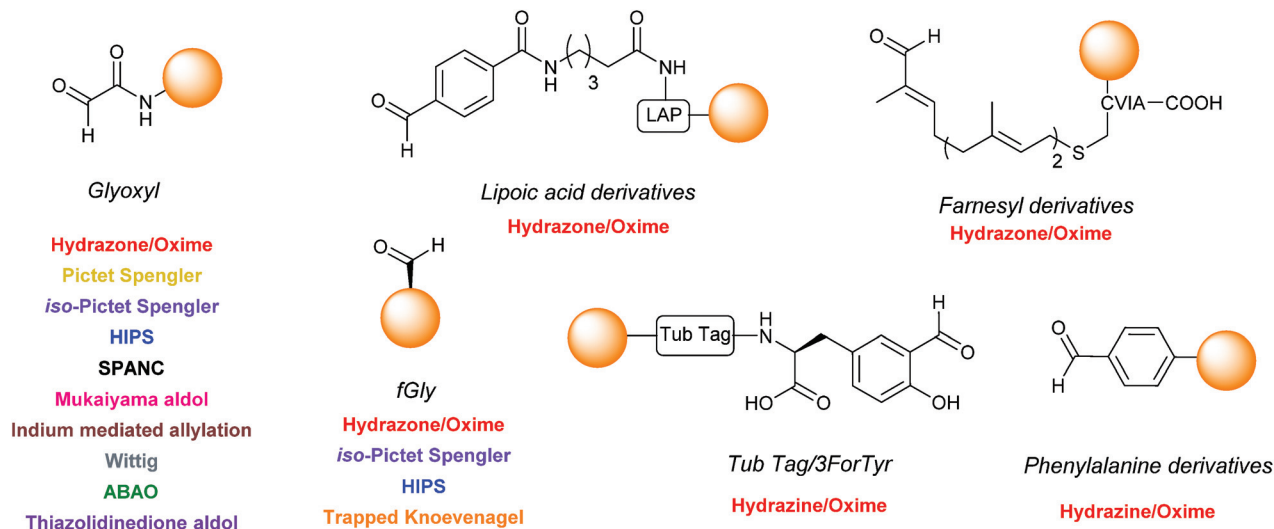
A Knoevenagel condensation reaction between fGly peptides/antibodies and compounds containing enolisable protons has very recently been described (Scheme 17). In this ligation, thiopyrazolone reagents are subjected to the fGly species to afford C–C linked tetrahydrothiopyranopyrazolone products.<sup>40</sup> The reaction occurs *via* initial enone formation between the aldehyde and thiopyrazolone, followed by intramolecular cyclisation through Michael-type addition of the thiol side chain onto a transiently generated enone (for this reason, the ligation is also referred to as a ‘trapped’ Knoevenagel ligation). This ligation strategy proceeds at pH 7.0–7.2 and has been validated on benzyloxyacetaldehyde, benzaldehyde and fGly functionalised peptides. The Trapped-Knoevenagel ligation has also been explored in the synthesis of ADCs through the tagging of fGly functionalised Herceptin with thiopyrazole-functionalised maytansine; ligation of these species exhibits a rate constant of  $0.387 \text{ M}^{-1} \text{ s}^{-1}$  (Table 1, entry 25), and the resulting constructs display both *in vitro* and *in vivo* cytotoxicity.<sup>40</sup>

## IV. Conclusions and outlooks

Over the past 25 years (and particularly within the last decade), the site-selective modification of aldehyde handles incorporated into proteins has been at the forefront of the field of chemical biology, with aldehydes proving to be a highly versatile method of generating homogenous protein conjugates







**Scheme 18** The structures of the different aldehyde handles described in the literature that can be incorporated into proteins, and the ligation strategies which have (to date) been demonstrated upon a particular aldehyde handle.

with wide ranging applications. Although the aldehyde (and by extension, ketone) handle is sometimes referred to as a 'bio-restricted' (due to difficulties in achieving site-selective modification in biological environments where other reactive carbonyls such as cofactors are present, or where acidic conditions cannot be used),<sup>103,104</sup> this innovation drive has also lead to the development of new methods for labelling protein aldehyde which are functional in complex biological mixtures.<sup>41,48</sup>

As the number of methods available for both incorporation and modification of protein aldehydes continues to increase, it is therefore beneficial to consider potential areas for development in the field to further augment the existing 'toolbox'. Firstly it would be advantageous to establish a hierarchy of privileged reaction partners which would allow non-specialists in the field to easily determine which ligation strategy is most appropriate for a specific experimental requirement *i.e.* which ligations afford either highest conversions (most important if pure protein conjugate is required), or fastest conversions (more important in *in vivo* studies) with each individual aldehyde partner *e.g.* glyoxyl, fGly, aryl aldehydes *etc.* To unequivocally establish these formulations, it is necessary for ligations to be trialled experimentally with a number of diverse aldehyde handles. Although oxime/hydrazine ligations have been widely deployed (see Table 1, entries 1–7), many other ligation strategies in the literature have, as yet, only been described for one type of aldehyde – typically a glyoxyl functionality (see Scheme 18), which currently makes effective comparison and profiling of the merits of each individual method a difficult proposition. On a related note, it is also important to continue on-going screening efforts to accelerate the rate of many of the ligations described. Although, the traditional hydrazone/oxime ligation is considered slow in comparison to alternative 'click' based bioorthogonal conjugation methods, especially at neutral pH, recent aniline catalyst explorations and rate profil-

ing with aminoxy/hydrazine partners have facilitated significant rate enhancements, vastly increasing the general applicability of the ligation at neutral pH. Similarly, extensive screening of buffer conditions and reaction probe structure (as seen in the Pictet Spengler, SPANC and ABAO ligations) has also lead to increases in reaction rate and efficiency.

It is also essential that efforts to explore new strategies for forming C–C bonds in aldehyde ligations continue. Although the efficiency of hydrazone/oxime ligations with diverse partners has justifiably established their position as the premier method for modifying protein aldehydes, the C=N bond formed can be hydrolytically unstable in biological conditions. This is not the case for the C–C bond formed during other ligations described within this review, such as the Pictet Spengler series. These ligations can potentially generate more stable protein conjugates with longer half-lives, which potentially have more general biotechnological and translational applicability, as highlighted by recent syntheses of antibody-drug conjugates using Hydrazino-iso-Pictet Spengler ligations.<sup>105</sup>

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