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## MATERIALS CHEMISTRY



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## **RESEARCH ARTICLE**

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### 1. Introduction

Climate change is the most significant challenge humanity is facing in the 21<sup>st</sup> century, caused by continuously increasing human activity, leading to excessive anthropogenic  $CO_2$  emissions. However,  $CO_2$  has the potential to be used as a very abundant, inexpensive, and non-toxic source of carbon for industrial utilisation.<sup>1,2</sup> Therefore, capturing and converting  $CO_2$  into useful chemical feedstocks offer an important emerging approach to developing a carbon-neutral alternative to fossil fuel resources.<sup>3,4</sup>

From a sustainability perspective,  $CO_2$  can be transformed into cyclic carbonates *via* the cycloaddition reaction between carbon dioxide and epoxides,<sup>5</sup> and be photochemically<sup>6</sup> and electrocatalytically<sup>7</sup> reduced to valuable chemicals and fuels. Cyclic carbonates are industrially important and used in a wide range of applications, including as building blocks for polymeric materials,<sup>8</sup> solvents,<sup>9</sup> and, importantly, as electrolytes for lithium ion batteries.<sup>10</sup> Additionally, photochemical and electrochemical reduction of  $CO_2$  can lead to the production of highly desirable C1, C2, and higher carbon products.<sup>6,7</sup> To date various heterogeneous catalytic systems, including transition metals, have been developed and extensively researched for  $CO_2$  conversion.<sup>11,12</sup> However, the use of metal catalysts is limited due to their high cost, uncertainty in terms of

## Bifunctional metal-free porous polyimide networks for CO<sub>2</sub> capture and conversion<sup>†</sup>

Basiram Brahma Narzary, D Ulzhalgas Karatayeva, D Jerry Mintah, Marcos Villeda-Hernandez and Charl F. J. Faul \*

Carbon dioxide (CO<sub>2</sub>) capture and conversion into valuable chemicals is a promising and sustainable way to mitigate the adverse effects of anthropogenic CO<sub>2</sub> and climate change. Porous polyimides (pPIs), a class of highly cross-linked porous organic polymers (POPs), are promising candidates for CO<sub>2</sub> capture as well as catalytic conversion to valuable chemicals. Here, two metal-free perylene-based pPIs were synthesised *via* polycondensation reaction. The pPIs exhibit excellent heterogeneous catalytic activities for cycloaddition of CO<sub>2</sub> to epoxides under very mild and sustainable conditions (slight CO<sub>2</sub> overpressures, solvent- and co-catalyst free at 80 °C) with 98% conversion. The effects of reaction conditions, such as reaction temperature, reaction time and catalyst loading on the cycloaddition performance were investigated. Moreover, the pPIs can be recycled and reused five times without a substantial loss of catalytic activity. Furthermore, these materials were used in the electroreduction of CO<sub>2</sub> to form formate and methanol with faradaic efficiencies (FEs) of 20% and 95%, respectively, in the applied potential range from 0 to -1 V vs. RHE.

long-term availability and sustainability, poor selectivity, low durability, susceptibility to gas poisoning, and negative environmental impact, hindering their application in industry.<sup>13</sup> To overcome the limitations of traditional metal catalysts, a variety of metal-containing porous materials, specifically covalent–organic frameworks (COFs),<sup>14,15</sup> and metal–organic frameworks (MOFs),<sup>16,17</sup> have been widely explored as effective CO<sub>2</sub> sorption materials, and, more recently, also as materials for conversion. However, many obstacles remain in the development of the CO<sub>2</sub> capture and conversion processes, including the design of stable and metal-free materials with high CO<sub>2</sub> adsorption abilities and selectivity, effective CO<sub>2</sub> conversion under benign conditions, affordability and recyclability.

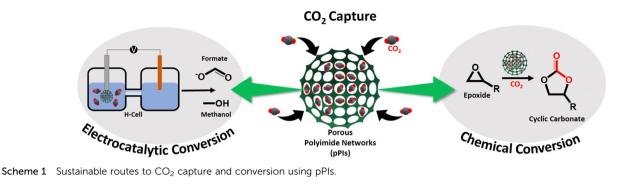
pPIs are an interesting class of metal-free highly cross-linked porous materials that have shown promising results for CO<sub>2</sub> capture owing to their high porosity, synthetic flexibility, and excellent physical and chemical properties.<sup>18</sup> Based on these attractive properties, the applications of pPIs have been extensively explored in the fields of gas capture and storage,<sup>19,20</sup> energy storage,<sup>21–24</sup> sensing,<sup>20,25</sup> drug delivery<sup>26</sup> and functionalised coatings.<sup>27</sup>

Post-synthetic modification of pPIs with metal species (Pd and Cu) have been explored for use as heterogeneous catalysts, including for Suzuki coupling reactions,<sup>28,29</sup> and aerobic oxidation of benzyl alcohol.<sup>30</sup> However, the route to transforming  $CO_2$  (chemically and electrocatalytically) into value-added chemicals has not been explored to date for metal-free pPIs, despite their high  $CO_2$  affinities. These high affinities, stemming from abundant heteroatomic active sites in their structure, have

School of Chemistry, University of Bristol, Bristol, BS8 1TS, UK.

E-mail: charl.faul@bristol.ac.uk

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been shown to yield enhanced interactions in both electro- and chemo-catalytic processes.<sup>31,32</sup> The mobility of electrons, required for such catalytic processes, can furthermore be facilitated by the presence of conjugated structures within the backbone, especially if an organic semiconductor is incorporated. We have recently shown the validity of this approach for the case of poly(naphthalene imide)s, specifically for the electrocatalytic reduction of  $CO_2$  to formate and methanol.<sup>33</sup> Here we explore the use of perylene tetracarboxylic dianhydride (**PTCDA**) as a further well-known example of suitable conjugated materials for such approaches.<sup>34</sup>

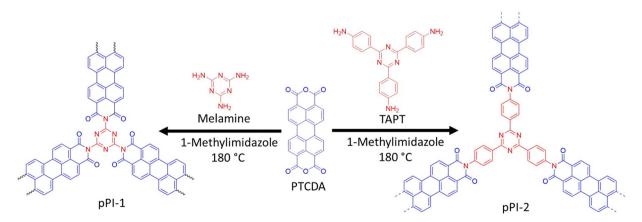
In this investigation, we explore the use of perylene-based pPIs, for the first time, at standard pressures as metal-free heterogeneous catalysts for incorporating  $CO_2$  in epoxides to form cyclic carbonates, as well as for electrocatalytic  $CO_2$  conversion into valuable fuels and feedstocks (see Scheme 1).

#### 2. Results and discussion

**pPI-1** and **pPI-2** were obtained by polycondensation of **PTCDA** with melamine and tris-(4-aminophenyl)triazine (**TAPT**), respectively (Scheme 2). The successful formation of both pPIs was confirmed by Fourier-transform infrared spectroscopy (FT-IR), ultraviolet-visible near-infrared spectroscopy (UV-Vis-NIR), thermogravimetric analysis (TGA), powder X-ray diffraction (PXRD), scanning electron microscope (SEM), energy-dispersive

X-ray spectroscopy (EDX) and X-ray photoelectron spectroscopy (XPS) as shown in Fig. 1(a-f) and Fig. S9, S10 and Table S1 (ESI<sup>+</sup>). The characteristic FT-IR absorption signals at 1773 and 1707  $\text{cm}^{-1}$ are attributed to the symmetric and asymmetric vibrations, characteristic of carbonyl groups in the newly formed sixmembered polyimide rings of pPI-1 and pPI-2. Additionally, the absence of -NH stretching signals (3460–3213 cm<sup>-1</sup>) from the starting material shows complete condensation of amine moieties to form the respective pPI. The signal at 1446  $cm^{-1}$ confirms the presence of triazine units in both polymers. The maximum UV-Vis-NIR absorption wavelength ( $\lambda_{max}$ ) of **pPI-1** and pPI-2 are 733 and 764 nm, respectively, with absorption features extending beyond 1400 nm, indicating the formation of new products (Fig. 1d). The amorphous nature of pPI-1 and pPI-2 was confirmed by PXRD measurements, with broad peaks at 12.5°, commonly observed for POPs.<sup>20</sup> A further broad peak centred around 26° originates from  $\pi$ -stacking between the aromatic units (Fig. 1c).<sup>20</sup> Thermogravimetric studies under nitrogen (N<sub>2</sub>) atmosphere revealed degradation temperatures  $(T_{\rm dec})$  of 400 °C and 590 °C, with 45% and 70% char yields at 800 °C, respectively, for pPI-1 and pPI-2, confirming the excellent thermal stability of these pPIs.

The porosity properties of pPIs were investigated by recording  $N_2$  sorption isotherms at 77 K (see Fig. S4, ESI<sup>†</sup>). The isotherms show no significant  $N_2$ -uptake at lower relative pressures (*P*/*P*<sub>0</sub>), with some uptake observed at higher relative pressures (*P*/*P*<sub>0</sub>). This behaviour indicates the presence of micro- and macropores, as



Scheme 2 Synthetic pathway to pPI-1 and pPI-2.

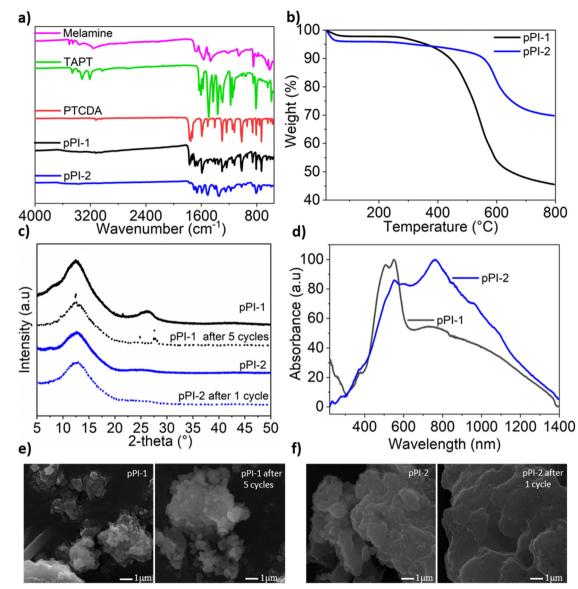


Fig. 1 (a) FT-IR spectra of starting materials and **pPI-1** and **pPI-2**, (b) TGA plot of **pPI-1** and **pPI-2** under N<sub>2</sub> atmosphere, (c) PXRD of **pPI-1** and **pPI-2** (solid line) and after use as a catalyst (dotted line) (peak  $2\theta$  21.5 is from the paraffin wax used to fix samples to the sample holder during our XRD analysis),<sup>35</sup> (d) UV-Vis-NIR spectra of **pPI-1** and **pPI-2**, (e) SEM of **pPI-1** before and after 5 cycles used as a catalyst, and (f) SEM micrographs of **pPI-2** before and after 1 cycle used as a catalyst.

confirmed in pore size distribution (PSD) calculations using the non-local density functional theory (NL-DFT) method (see Fig. S4, ESI†).<sup>20</sup> These isotherms could be described as typical Type II isotherms according to the IUPAC classification,<sup>36</sup> with the specific surface areas ( $S_{\text{BET}}$ ) of **pPI-1** and **pPI-2**, 20 and 342 m<sup>2</sup> g<sup>-1</sup>, respectively. Additionally, the CO<sub>2</sub> uptake capabilities of the pPIs were investigated at 273 K (2 wt% and 5 wt% for **pPI-1** and **pPI-2**, respectively) and 298 K (0.8 wt% and 3 wt% for **pPI-1** and **pPI-2**, respectively) at 1 bar pressure (see Table 1 for full details). Even though **pPI-1** exhibits poor  $S_{\text{BET}}$  surface area, the relatively high CO<sub>2</sub> uptake of this polymer may be attributed to the strong affinity between its constituent heteroatoms and CO<sub>2</sub>.<sup>37,38</sup> To quantify the interaction between the pPIs and CO<sub>2</sub>, the isosteric heats of adsorption ( $Q_{\text{st}}$ ) were calculated from the absolute adsorption

Table 1 Porosity parameters and CO<sub>2</sub> uptake at 273 K and 298 K at 1 bar

			CO <sub>2</sub> up	CO <sub>2</sub> uptake (wt%)			
Polyme	er $S_{\text{BET}}$ (m <sup>2</sup>	$g^{-1}$ ) PV (cm <sup>3</sup> g	<sup>-1</sup> ) 273 K	298 K	$Q_{\rm st}  ({\rm kJ}  {\rm mol}^{-1})$		
pPI-1	20	0.07	2.0	0.8	39		
pPI-2	342	1.12	4.9	3.0	30		

isotherms recorded at 273 and 298 K (Table 1). The highest adsorption enthalpies of **pPI-1** and **pPI-2** are 39 kJ mol<sup>-1</sup> and 30 kJ mol<sup>-1</sup>, respectively, as shown in Table 1. These values indicate physisorption processes and interactions for both of these polymers with CO<sub>2</sub>. Interestingly, **pPI-1** has stronger CO<sub>2</sub>-surface interactions ( $Q_{st}$  39 kJ mol<sup>-1</sup>), thus resulting in moderate

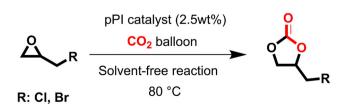
 $CO_2$  uptake, even with a surface area (20 m<sup>2</sup> g<sup>-1</sup>) 17 times lower when compared with **pPI-2** (342 m<sup>2</sup> g<sup>-1</sup>).

#### 2.1. pPI-catalysed chemical conversion of epoxides

The cycloaddition of CO<sub>2</sub> to epoxides to yield cyclic carbonates is commonly performed using potentially unsuitable metalcontaining catalysts (e.g., Zn@SBMMP and Bp-Zn@MA) and under undesirable, energy intensive high temperatures (160 °C) and pressure ( $\sim 20$  bar) conditions.<sup>39-43</sup> The presence of a co-catalyst (e.g., tetrabutylammonium bromide (TBAB)) is also required in most cases, increasing cost and molecular economy.44,45 The primary driving force behind the cyclic carbonate synthesis from CO<sub>2</sub> and epoxide is substrate activation. Several studies have already shown that there are three distinct mechanistic pathways: CO<sub>2</sub> activation, epoxide activation, or simultaneous activation of both CO<sub>2</sub> and epoxide.<sup>46-48</sup> The catalyst must have the capability to interact with the substrate and activate it accordingly. Considering the abundant N heteroatoms present in pPIs, we propose that the activation of CO2 occurs via Lewis acid-Lewis base interactions (for detailed plausible mechanisms, refer to ESI<sup>+</sup> Scheme S1). In situ chemical characterisation and computational simulation studies would be beneficial to precisely understand the exact mechanism and interaction between pPIs with CO<sub>2</sub> and epoxide, which however fall outside the scope of this study.

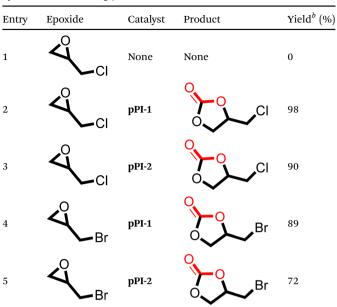
Here we show the successful application of our pPIs, prepared in the absence of any metal-containing catalysts, for the metal-free, solvent-free cycloaddition of  $CO_2$  to epoxides under standard pressure (*i.e.*, using a balloon filled with  $CO_2$ ). We furthermore find that no co-catalysts are required for quantitative transformation, with all reactions also performed in the absence of solvent (Scheme 3). The well-studied cycloaddition of  $CO_2$  to epichlorohydrin (ECH) was chosen as a benchmark reaction for optimisation. As shown in Table 2, both pPIs efficiently converted ECH to (chloromethyl)ethylene carbonate (CMEC) with a yield of 98% (using **pPI-1**) and 90% (using **pPI-2**), respectively, at 80 °C and after 72 h, in the absence of solvent. Time-dependent analysis of the conversion for both **pPI-1** and **pPI-2** confirmed high conversions only after 72 h, as shown in Fig. 2a and Fig. S5 (ESI†), respectively.

The higher conversion of **pPI-1** could be attributed to the stronger surface interactions with  $CO_2$ , as reflected by the  $Q_{st}$  value of **pPI-1** (39 kJ mol<sup>-1</sup>) *vs*. that of **pPI-2** (30 kJ mol<sup>-1</sup>). To explore the effect of temperature on the resulting yield, the catalysed reaction was carried out at 60, 80 and 100 °C; with the yields plateauing at 98% as shown in Fig. 2b. The catalyst



Scheme 3 pPI-catalysed, solvent-free cyclic carbonate synthesis from  $\text{CO}_2$  and epoxides.

Table 2 Cycloaddition of  $CO_2$  with different epoxide substrates to form cyclic carbonates using pPIs<sup>a</sup>



 $^a$  Reaction conditions: epoxide (1 mL, neat), pPIs (2.5 wt%), CO\_2 (balloon), 80  $^\circ$ C, and 72 h.  $^b$  Determined by  $^1$ H-NMR spectroscopic analysis.

loading used in the cycloaddition transformation was initially fixed at 2.5 wt% (30 mg) of catalyst for 1 mL of neat ECH, giving the highest conversion (Fig. 2c). Subsequently, the catalyst loading was increased to 4.8 wt% (60 mg) and 10 wt% (125 mg). Interestingly, even with increased catalyst loading, the transformation of ECH (at 80 °C, over a 72 hour duration) remained unaltered or equivalent to the conversion achieved with 2.5 wt% catalyst loading. Decreased catalyst loading (1.2 wt%) yielded lower transformation (57%). Therefore, 2.5 wt% catalyst loading was selected as the optimum loading during this investigation.

One of the important considerations of heterogeneous catalysts for industrial applications is recyclability.49,50 Thus, we investigated the recyclability of pPI-1 in the model reaction, using ECH and CO<sub>2</sub> as reactants. In each cycle, pPI-1 was recovered by centrifugation, washed and dried before being reused in a repeat reaction with a fresh batch of the ECH substrate. The catalyst was found to be recyclable and reusable for up to five cycles without significant loss in catalytic activity, as shown in Fig. 2d. It was also observed that pPI-1 retained its amorphous structure after going through 5 catalytic cycles as shown by XRD (Fig. 1c), SEM (Fig. 1e) and chemical composition (see ESI<sup>†</sup> Table S1 and Fig. S9 for further data and details of the procedure used). EDX revealed an increase in oxygen and carbon content within both pPIs (pPI-1 and pPI-2) after catalysis, indicating the binding of CO<sub>2</sub> to the catalyst. X-ray photoelectron spectroscopy (XPS) supported these findings, showing changes in the oxygen content of the pPIs after catalysis, implying an increase in C-O and/or O-C=O bonds, originating from the reactive CO<sub>2</sub> species (see the ESI<sup>†</sup> Fig. S10 for XPS results). Cl signals were detected after catalysis, suggesting that the catalyst also interacted with the epoxide substrate

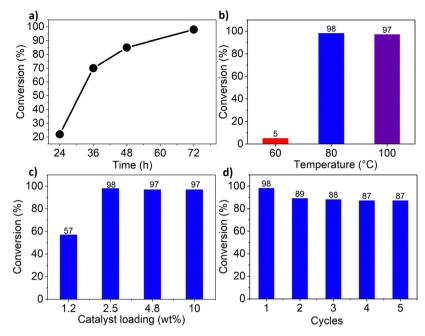


Fig. 2 (a) Time-dependent percentage conversion of ECH at 80 °C for **pPI-1**. (b) Temperature-dependent conversion for cycloaddition of CO<sub>2</sub> to ECH for **pPI-1**. (c) **pPI-1** catalyst loading for cycloaddition of CO<sub>2</sub> to ECH at 80 °C. (d) Recycling test of **pPI-1** for the cycloaddition of CO<sub>2</sub> to ECH at 80 °C.

(ECH). To gain a more precise and detailed understanding of the nature of these interactions between the catalyst,  $CO_2$  and the epoxide, *in situ* chemical characterisation will be part of our future investigations. The potential of using these catalysts in industrial settings is underlined by the physical, chemical and thermal stability, recyclability and lack of obvious changes in catalytic activity or morphology, as also confirmed by additional SEM images recorded post catalysis (see Fig. 1e and f).

After proving the excellent catalytic activity and stability of pPIs for the cycloaddition of  $CO_2$  to ECH, we tested the catalytic performance on a different substrate, epibromohydrin (EBH), under the same reaction conditions (see Table 2). Both pPIs gave excellent conversion (89% and 72%, respectively) of EBH to the corresponding cyclic carbonate.

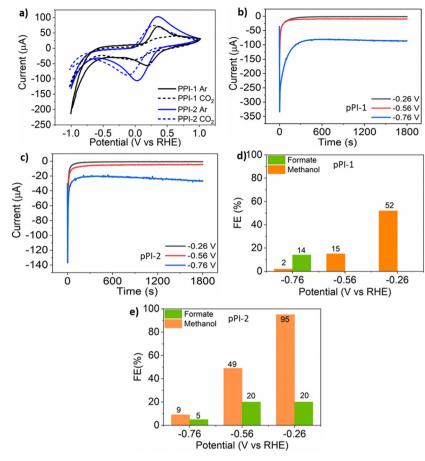
A number of investigations have been directed towards the production of metal-based catalysts aimed at optimising the conversion of CO<sub>2</sub> into cyclic carbonates.<sup>4</sup> For instance, Zhang et al.51 successfully fabricated cobalt-containing conjugated microporous polymers (CMP) for the cycloaddition of CO<sub>2</sub> and epoxides resulting in 83.6% and 82.5% conversion yields for epichlorohydrin and epibromohydrin, respectively. The same research group later prepared porphyrin-based cobaltcoordinated CMPs for the synthesis of cyclic carbonates from CO<sub>2</sub> and epoxides (with a conversion yield of 74.2% for epichlorohydrin).<sup>52</sup> In both studies, the well-known co-catalyst TBAB was used. Zhou et al.<sup>53</sup> reported a zinc (Zn)-containing catalyst for CO<sub>2</sub> transformation; their Zn-salen-CMP successfully converted epichlorohydrin into the corresponding cyclic carbonate with a yield of 89% in the presence of TBAB. Notably, the cycloaddition reaction was carried out at 120 °C and under 3.0 MPa pressure for 1 hour. Another example of using a Zncontaining catalyst, now containing quaternary phosphonium

bromide salts, was reported by Lu *et al.*<sup>54</sup> The salts acted in synergy with the zinc porphyrin (Lewis acid) and opened the epoxide ring, eliminating the need for co-catalysts. Reported conversion yields for epichlorohydrin were 93% under high  $CO_2$  pressure (2.5 MPa) at 90 °C. In comparison with metal-based catalysts, there are only a few metal-free POPs for  $CO_2$  fixation *via* cycloaddition of  $CO_2$  with epoxides (but not without a co-catalyst). Ding *et al.*<sup>44</sup> developed microporous polymeric spheres catalyst, which together with TBAB as a co-catalyst gave an 89% conversion yield with epichlorohydrin as a substrate. In contrast to other studies, our results presented here highlight a greener (lower temperatures, pressures and absence of solvents), safer, metal-free alternative for the fixation of  $CO_2$  using a cycloaddition process, using organic-based pPIs only.

#### 2.2. Electrocatalytic CO<sub>2</sub> reduction

To further expand the scope and usage of our pPIs, the electrocatalytic reduction of  $CO_2$  was investigated using a twocompartment H-cell (0.1 M potassium bicarbonate (KHCO<sub>3</sub>) as the electrolyte in the potential range from -1 to 1 V vs. a reversible hydrogen electrode (RHE)). Cyclic voltammetry (CV) studies show that both pPIs exhibit redox activity in the investigated potential range. The CV data (Fig. 3a) shows the current density in the argon-saturated electrolyte is higher than that of the CO<sub>2</sub>-saturated electrolyte. The higher current density may be attributed to a higher hydrogen evolution reaction in the argon-saturated electrolyte.<sup>55</sup> Therefore, this data helped to confirm that our pPIs are electrocatalytically active.<sup>55</sup> The chronoamperometric (CA) analyses of these pPIs were carried out at constant potentials of -0.26, -0.56 and -0.76 V vs. RHE for 0.5 h (see Fig. 3b and c).

The electrolytes were analysed after electrolysis by cryo-<sup>1</sup>H NMR, with data shown in Fig. S14 and S15 (ESI<sup>†</sup>). The measurements



**Fig. 3** (a) Cyclic voltammogram of **pPI-1** and **pPI-2** in the applied potential range from -1-1 V vs. RHE, scan rate 20 mV s<sup>-1</sup>, 20 cycles, (b) and (c) chronoamperometry studies (vs. RHE) of **pPI-1** and **pPI-2**, respectively in CO<sub>2</sub>-saturated electrolytes, and (d) and (e) highest obtained faradaic efficiency of **pPI-1** and **pPI-2**, respectively in CO<sub>2</sub> saturated electrolytes for 30 min.

show that formate and methanol are the primary products present in the CO<sub>2</sub>-saturated electrolyte. In the argon-saturated electrolyte, no product signal was detected from samples at the same applied potential as those saturated with CO2. The signals at 3.36 ppm and 8.50 ppm in the <sup>1</sup>H NMR spectra confirm the reduction of CO<sub>2</sub> to methanol and formate, respectively. The stronger Lewis acid-Lewis base interaction of the heteroatoms in the pPIs with CO<sub>2</sub> contributes to increasing the rate of reduction of the gas by stabilising intermediates formed during the conversion.55 The highest obtained Faradaic efficiency (FE) values are reported in Fig. 3d and e for pPI-1 and pPI-2, respectively (for full data sets, with error bars, see ESI<sup>†</sup> Fig. S13). pPI-1 demonstrates a FE of up to 52% for methanol and 14% for formate at -0.26 and -0.76 V vs. RHE, respectively, as illustrated in Fig. 3d. For detailed FE calculations, please refer to Section 4 of the ESI.† pPI-2, in contrast, exhibits the highest FE for methanol, reaching up to 95% at -0.26 V vs. RHE (Fig. 3e). However, the FE gradually decreases with increasing negative potential, with values of 49% at -0.56 V and 9% at -0.76 V, as shown in Fig. 3e. Moreover, pPI-2 was also capable of reducing CO<sub>2</sub> to formate at -0.26 V (FE = 20%), -0.6 V (FE = 20%) and -0.76 V (FE = 5%). The higher FE of **pPI-2** for methanol could be attributed to the higher surface area and broad PSD, leading to higher carbon product formation. This observation aligns with the

findings from our previous study.33 Additionally, we assume that gaseous products, such as CO and CH4, formed during the electroreduction process. However, this assumption could not be confirmed since the reaction setup was not coupled with a GCMS instrument. Investigating this aspect further in future research would be of great interest. Multiple metal-based COF and MOF catalyst systems have been used in electrocatalytic CO2 reduction, reporting outstanding FEs for CO (97% at -0.9 V vs. RHE).56,57 To the best of our knowledge, selectively reducing CO2 electrocatalytically to methanol using metal-based porous materials has not been achieved to date. In contrast, the pPIs herein reported show superior results for methanol production, and in some cases matching with other traditional transition-metal electrocatalysts (FEs of 87% and 98% for methanol and formate, respectively).58,59 Our new approach here points towards the exciting development of metal-free porous polymers as electrocatalysts for the wide and sustainable utilisation of CO2.

### 3. Conclusion

In this work, two perylene-based pPIs were successfully synthesised *via* polycondensation reactions. The synthesized pPIs

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were shown to be versatile materials, showing interesting porosity properties and useful CO<sub>2</sub> uptake capabilities of up to 4.9 wt%. The synthesised pPIs were furthermore successfully utilised, not only to capture CO<sub>2</sub> but also to act as heterogeneous catalysts for the utilisation of CO2 under very mild and sustainable conditions. pPI-1 and pPI-2 showed excellent catalytic performance for cyclic carbonates synthesis from CO2 and epoxides (at very slight CO<sub>2</sub> overpressures, in the absence of solvents and co-catalysts), with up to 98% conversion and outstanding recyclability. Further exploring their versatility, these pPIs were used in the electrocatalytic conversion of CO<sub>2</sub> to form methanol and formate. FEs of 20% for formate and 95% for methanol were achieved in the applied potential range from 0 to -1 V vs. RHE. pPIs, therefore, provide an exciting, metal-free solution, at low potentials, for the electrocatalytic conversion and fixation of CO<sub>2</sub> to produce useful fuels and chemical feedstocks. This approach should therefore continue to be explored to produce efficient and recyclable heterogeneous catalysts for chemical and electrocatalytic conversion of CO<sub>2</sub>. Further investigations, based on our earlier work on exploiting and optimising Hansen Solubility Parameters (HSPs) in the Bristol-Xi'an Jiaotong (BXJ) approach, will be useful to explore the influence of the formation of highly optimised conjugated microporous polymers (CMPs). Applying this approach, we will be able to tune porosities and pore size distributions, thereby further improving catalytic efficiency and functionality, and potentially also tune product formation.<sup>60,61</sup> This metal-free, solvent-free approach will ensure a step-change in the approaches and tools available to address the significant global challenges faced today.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

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