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1        **Whey protein isolate/gum arabic intramolecular soluble complexes**  
2        **improving the physical and oxidative stabilities of conjugated linoleic**  
3        **acid emulsions**

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## 24 Abstract

25 Protein/polysaccharide electrostatic complexes have been widely used in food products to  
26 confer structure and stability. Intramolecular soluble complexes (ISCs) have superior emulsifying  
27 properties in stabilizing oil-in-water (o/w) emulsions. This paper investigated the potential  
28 application of ISCs stabilizing polyunsaturated fatty acids that were difficult to disperse and liable  
29 to oxidation. The idea was demonstrated using whey protein isolate/gum arabic (WPI/GA) ISCs  
30 and conjugated linoleic acid (CLA). Zeta potential measurements indicated a stoichiometry of  $r =$   
31 1.0 for the electrostatic complexation of WPI/GA. Excess in GA ( $r < 1.0$ ) ensured the formation of  
32 stable ISCs in a specific pH range, e.g. pH 4.0-5.4 at  $r = 0.5$ . The nano-sized ISCs significantly  
33 improved the physical and oxidative stabilities of CLA emulsions in comparison with individual  
34 WPI or GA. Optimal stabilization was found at a WPI/GA concentration of 2.0 wt% for emulsions  
35 with CLA = 15 wt%. NaCl tended to dissociate ISCs when NaCl > 20 mM and therefore seriously  
36 reduced the stability of ISCs-stabilized CLA emulsions. The superiority of ISCs in stabilizing  
37 polyunsaturated fatty acids is due to the cooperative adsorption of protein and polysaccharide at  
38 emulsion interface, providing strong steric and electrostatic effects against droplet aggregation and  
39 coalescence and thus excellent physical stability. The improved oxidative stability should arise  
40 from the free radical scavenging ability of protein at emulsion interface, reducing lipid oxidation.

## 41 Keywords

42 Conjugated linoleic acid; Emulsion; Stability; Oxidation; Protein/polysaccharide complex

## 43 Introduction

44 Polyunsaturated fatty acids (PUFAs), e.g. conjugated linoleic acid (CLA; C18:2), has been  
45 demonstrated to possess numerous health benefits, including sustaining infant development,  
46 supporting cardiovascular health, cancer prevention, weight control and immunomodulation.<sup>1</sup>  
47 Many PUFAs are essential because they cannot be synthesized by humans and thus must be  
48 derived from the diet.<sup>1</sup> PUFAs are often incorporated into food products in the form of oil-in-water  
49 (o/w) emulsions due to their low water dispersibility and high sensitivity to oxidation. Oxidation  
50 of PUFAs in food matrices was accelerated by the presence of oxygen, heat, light, enzymes,

51 metals, and metalloproteins etc., and could cause the development of off-flavors, change in color,  
52 loss of other nutrients, and the formation of potentially toxic compounds.<sup>2</sup> Physically and  
53 chemically stabilizing PUFAs still proves to be a challenge in the food industry with regards to the  
54 development of PUFAs fortified functional foods.

55 Protein/polysaccharide combinations have been widely used in food products to confer structure  
56 and stability. Non-covalent electrostatic complexes formed by charged protein and polysaccharide  
57 attract much interest due to their important biological implications and ease to use in product  
58 formulation.<sup>3</sup> For example, electrostatic complexation between gelatin and pectin was used to  
59 create hydrogel particles with similar dimensions and functional attributes as starch granules for  
60 formulation of low-calorie and low-starch foods.<sup>4</sup> Bosnea et al. applied protein/polysaccharide  
61 electrostatic complexation as a novel microencapsulation technique to improve the viability of  
62 probiotics under different stresses.<sup>5</sup> Selective complexation of proteins with polysaccharide was  
63 employed as an effective tool to enrich and purify proteins.<sup>6</sup> Due to the combined advantages of  
64 hydrophilic polysaccharide and hydrophobic protein, protein/polysaccharide electrostatic  
65 complexes emerged as novel and unique emulsifier and foaming agent, exhibiting excellent  
66 interfacial properties.<sup>7,8</sup>

67 Protein/polysaccharide electrostatic complexation has been well characterized by using  
68 complementary techniques including turbidimetry, light scattering, zeta potentiometers,  
69 spectroscopy and light microscopy, etc..<sup>9, 10</sup> The process involved the formation of soluble  
70 complexes and subsequently insoluble complexes (liquid coacervation or solid precipitate).<sup>11, 12</sup> In  
71 a previous study, we studied the structural transition of protein/polysaccharide electrostatic  
72 complexation in bovine serum albumin/sugar beet pectin system, and proposed a detailed phase  
73 diagram.<sup>10</sup> A particular phase region, i.e., intramolecular soluble complexes (ISCs), was found to  
74 behave superbly in stabilizing o/w emulsions via cooperative adsorption.<sup>7</sup>

75 The present work aimed to evaluate the potential of protein/polysaccharide ISCs in stabilizing  
76 PUFAs-based emulsions. The approach is demonstrated by using whey protein isolate (WPI)/gum  
77 arabic (GA) and CLA as a model system. GA is an anionic heterogeneous polysaccharide with  
78 branched structure. It contains a small amount of proteinaceous material that is covalently attached  
79 to the polysaccharide.<sup>13, 14</sup> WPI is mainly composed of  $\beta$ -lactoglobulin ( $\beta$ -lg) and  $\alpha$ -lactalbumin.<sup>15</sup>

80 It can inhibit the oxidative deterioration of limonene in o/w emulsions due to its ability to  
81 scavenge free radical and chelate prooxidative metals.<sup>16</sup> Both GA and WPI exhibit surface  
82 activities and are used in the food industry as emulsifiers.<sup>17, 18</sup> In the work, the electrostatic  
83 complexation between WPI/GA was characterized and the experimental conditions to produce  
84 ISCs identified. The ISCs were then used to stabilize CLA emulsions, and their physical and  
85 chemical stabilities were evaluated by acceleration test and oxygen consumption measurements.  
86 The results were compared with those obtained with individual protein or polysaccharide to reveal  
87 the superiority of ISCs in stabilizing PUFAs emulsions. The results obtained in the present study  
88 are expected to shed lights on the protection of other PUFAs.

## 89 Materials and methods

### 90 Materials

91 GA in spray-dried form with a purity of > 94.6 % was supplied by San Ei Gen F.F.I. Inc., Japan.  
92 WPI with a purity of > 95.0 % was obtained from Davisco, USA. The biopolymers were used  
93 without further purification. Food grade CLA (C18: 2) with the principal isomer form of  
94 *cis-9,trans-11* was purchased from Beijing Health Science and Technology Co. Ltd., China. The  
95 purity of CLA was 80 %. The remaining components contained 12.5 % of oleic acid, and palmitic  
96 acid, stearic acid, and linoleic acid accounted for the rest, which were measured by a gas  
97 chromatograph (Varian 3900, USA). Glucono- $\delta$ -lactone (GDL) with a purity of 99.0 % was  
98 purchased from Sigma, USA. All other chemicals used in the study were of analytical grade.  
99 Millipore water was used for the preparation of solutions.

### 100 Characterization of WPI/GA electrostatic complexes

#### 101 Solution preparation

102 WPI and GA aqueous solutions at a concentration of 0.3 wt% were prepared by dispersing  
103 weighed amount of samples into Millipore water, followed by hydration at 25 °C during overnight  
104 on a roller mixer (30 rpm). The solutions were then mixed at different proportions to give different  
105 WPI/GA weight ratios ( $r = 10, 4, 2, 1, 0.5, 0.25, 0.1$ ).

## 106 Zeta potential measurements

107 The zeta potential ( $\zeta$ ) of WPI/GA mixed solutions as a function of pH was measured at 25 °C on  
108 a Zetasizer Nano-ZS apparatus (Malvern Instruments, UK), equipped with an MPT-2 pH  
109 autotitrator. The apparatus has a 4 mW He/Ne laser emitting at 633 nm. Samples that were titrated  
110 to different pHs were circulated into a standard capillary electrophoresis cell.  $\zeta$  was obtained by  
111 measuring the electrophoretic mobility  $U_E$  of charged particles using laser Doppler velocimetry at  
112 a scattering angle of 17°.  $\zeta$  was linked to  $U_E$  according to the following Henry equation:<sup>10</sup>

$$113 \quad \zeta = \frac{3\eta U_E}{2\varepsilon f(Ka)} \quad (1)$$

114 where  $\varepsilon$  is the dielectric constant and  $\eta$  the viscosity of medium.  $f(Ka)$  is the Henry function which  
115 possesses a value of 1.5 under the Smoluchowski approximation.

## 116 Structural transition induced by in situ acidification

117 The structural transition of WPI/GA during in situ acidification using glucono- $\delta$ -lactone (GDL)  
118 was monitored by turbidimetry and light scattering, as reported previously.<sup>9,10</sup> WPI/GA solution  
119 was initially adjusted at pH 8.5, and then mixed rapidly with 0.25% GDL powder to initialize in  
120 situ acidification. The change in pH with time was measured by an Orion 4 Star multifunctional  
121 pH meter (Thermo Scientific Corporation) at 25 °C. The pH-time curve was correlated with the  
122 following time dependence measurements of light scattering and turbidity to obtain the  
123 information on structural transitions at different pHs (see Figure S1).

124 Light scattering measurement was conducted at 25 °C using Zetasizer Nano-ZS apparatus  
125 (Malvern Instruments, UK). The average scattered light intensity at 173° ( $I_{173}$ ) and intensity  
126 autocorrelation function during in situ acidification were recorded every 30 s for 150 mins.  
127 Z-averaged diffusion coefficient ( $D_z$ ), obtained from the analysis of autocorrelation function,<sup>19</sup>  
128 was used to calculate z-averaged hydrodynamic diameter ( $D_h$ ) of particles through the  
129 Stokes-Einstein equation:<sup>11</sup>

$$130 \quad D_z = \frac{k_B T}{3\pi\eta D_h} \quad (2)$$

131 where  $\eta$  is the solvent viscosity and  $k_B T$  is the thermal energy.

132 Turbidity measurement was performed on a UV/visible spectrophotometer (TU-1900, PERSEE,  
133 China) at a wavelength of 500 nm. The change in turbidity ( $\tau$ ) during in situ acidification was  
134 recorded every 30 s for 150 mins at 25 °C.  $\tau$  was defined as:

$$135 \quad \tau = (-1/L) \ln(I_0/I_t) \quad (3)$$

136 where  $L$  is the optical path length,  $I_0$  is the incident light intensity and  $I_t$  is the transmitted light  
137 intensity.

## 138 Characterization of CLA emulsions stabilized with WPI/GA 139 complexes

### 140 Emulsion preparation

141 Primary emulsions were prepared by blending 15.0 wt% CLA with 85 wt% aqueous phase  
142 containing WPI/GA at different concentrations (0.1-5.0 wt%), using a high-speed blender  
143 (Polytron PT 2100) at 26,000 rpm/min for 3 mins. The primary emulsions were further  
144 homogenized by a high-pressure homogenizer (Microfluidics M-110L, USA) at 75 MPa for one  
145 pass. The homogenization was carried out in an ice bath to minimize the extent of lipid oxidation.

### 146 Particle size analysis

147 The long-term stability of emulsions was evaluated with acceleration test at 40 °C. The particle  
148 size distribution of emulsions was measured using a laser diffraction technique (MasterSizer 2000,  
149 Malvern Instruments, UK). The emulsions were dropwise added into the dispersing unit until a  
150 laser obscuration of 10% was achieved, and stirred continuously to avoid multiple scattering  
151 effects. The refractive index values used for disperse and continuous phases were 1.52 and 1.33,  
152 respectively. An absorption coefficient of 0.01 was used for all the samples. The droplet diameters  
153 of the emulsions were determined as D[3,2] and D[4,3], representing the surface-weighted and  
154 volume-weighted mean diameters, respectively. D[4,3] was particularly used to monitor the  
155 stability of the emulsions during storage, as it is more sensitive to the development of large  
156 droplets. All the measurements were conducted in triplicate and average values were reported.

157 Based on D[3,2], the specific surface area ( $S_v$ ) of emulsions was calculated according to the

158 following equations:

$$159 \quad S_v = 6\varphi/D[3,2] \text{ (m}^2\text{/mL emulsion)} \quad (4)$$

$$160 \quad \varphi = (\rho_{aq} - \rho_{em})/(\rho_{aq} - \rho_{oil}) \quad (5)$$

161 where  $\varphi$  represents the volume fraction of dispersed phase, and  $\rho_{aq}$ ,  $\rho_{oil}$ , and  $\rho_{em}$  are the densities of  
162 the aqueous phase, oil phase and the whole emulsion, respectively.<sup>20</sup>

### 163 Confocal laser scanning microscopy

164 The microstructure of emulsions was imaged by a Zeiss LSM 510 META (Carl Zeiss AG,  
165 Germany) inverted confocal laser scanning microscope (CLSM), equipped with a helium neon  
166 laser (He/Ne) emitting at 547 nm. About 1 mL of emulsion was stained with 40  $\mu$ L of 0.02 wt %  
167 rhodamine B, which results in emulsion droplets appearing as bright regions. A small drop of the  
168 sample was loaded onto a slide glass for visualization at 25 °C.<sup>21</sup>

### 169 Oxidative stability analysis

170 The oxidative stability of emulsions was evaluated by oxygen consumption measurements,<sup>22</sup>  
171 using a Clark-type oxygen electrode (Chlorolab 2, Hansatech Instruments Ltd., UK). The  
172 temperature was controlled at 40 °C by a Poly stat refrigerated bath (Cole-Parmer Instrument Co.,  
173 Vernon Hills, IL, USA) and the illumination was provided by a light housing and a stabilized  
174 power supply (LS2, Hansatech Instruments, UK). Emulsions were bubbled with air (about 3 min)  
175 to achieve a saturation of oxygen before measurements. 2mL of the emulsions was transferred into  
176 the oxygen electrode chamber and was constantly agitated with a magnetic stirrer. The changes in  
177 oxygen concentration were monitored for 4 mins, and the oxygen consumption rate was read from  
178 the linear slope of oxygen concentration against time. All the measurements were repeated  
179 independently in triplicate and average results with standard deviations were reported. The  
180 statistics analysis was performed with ANOVA carried out by SPSS 19.0.

## 181 Results and Discussion

### 182 Electrostatic complexation of WPI/GA

#### 183 Stoichiometry of WPI/GA complexation

184 Figure 1A displays  $\zeta$  values of WPI/GA mixtures at varying protein/polysaccharide ratios ( $r$ ) as  
185 a function of pH. The total concentration of biopolymers was 0.3%. The isoelectric point (IEP) of  
186 pure WPI was 4.8, which is close to the values reported in the literature.<sup>11</sup> Pure GA attained a  
187 saturated  $\zeta$  value of -25 mV at pHs above 5.0, and approached to zero when the pH was lowered  
188 to 2.0 due to the protonation of carboxylic groups around their pKa value.<sup>9, 10</sup> Decreasing  $r$   
189 resulted in a shift of  $\zeta$  profiles to lower pHs and therefore a lower IEP for WPI/GA mixtures.  
190 Figure 1B is the plot of IEP against  $r$ . A sigmoid transition of IEP was observed around  $r = 1.0$ ,  
191 which indicated the maximum stoichiometry of WPI/GA.<sup>10</sup> When  $r > 1.0$ , the possible binding  
192 sites of GA were fully occupied by excessive WPI molecules. When  $r < 1.0$ , GA was in excess and  
193 the free carboxylic groups (un-occupied binding sites) dominated the IEP via the mechanism of  
194 protonation. The complexes formed had a negative  $\zeta$ , which was high enough to stabilize the  
195 complexes formed.<sup>10</sup>

#### 196 Formation of intramolecular soluble complexes

197 Our previous studies revealed that ISCs between charged protein and polysaccharide could form  
198 within a specific pH range when the polysaccharide was in excess. Here, the identification of these  
199 ISCs was exemplified for WPI/GA at  $r = 0.5$ . Figure 2A illustrates the complexation of 0.3 wt%  
200 WPI/GA aqueous mixture with 10mM NaCl at  $r = 0.5$ , as monitored by light scattering and  
201 turbidimetry. With lowering pH, both  $I_{173}$  and  $\tau$  exhibited a slight increase around pH = 5.4, while  
202  $D_h$  remained nearly unchanged. This pH value was defined as pH<sub>o</sub>, which was considerably higher  
203 than the IEP of WPI. Although WPI was overall negatively charged at pHs > IEP, the positive  
204 patches presented at the protein surface, as suggested previously,<sup>9, 10</sup> could have electrostatically  
205 interacted with the negatively charged GA molecules. The hydrophobic aggregation of WPI  
206 molecules when pH approached to its IEP could also contribute to the slight increase in  $I_{173}$  and  $\tau$ .<sup>7</sup>  
207 <sup>8</sup> After a plateau region,  $I_{173}$ ,  $\tau$  and  $D_h$  increased dramatically when pH was lower than 4.0. This  
208 characteristic pH was defined as pH<sub>c</sub>, and had been considered as an indication of the formation of  
209 intermolecular complexes. The pH range in between 4.0 and 5.4 was assigned to the formation of  
210 ISCs, according to the state diagram proposed previously.<sup>10</sup> Under this specific condition, the  
211 binding of WPI to GA happened within individual GA molecules, and no bridging between GA  
212 molecules is believed to occur. ISCs represent a rather stable state of the electrostatic

213 complexation of WPI/GA, as manifested by the plateaus in  $I_{173}$  and  $\tau$ .  $D_h$  also attained a nearly  
214 constant value of  $\sim 50$  nm within this specific pH range (see Figure S2).

215 Figure 2B shows the influence of ionic strength on the formation of ISCs. When  $\text{NaCl} \leq 20$   
216 mM,  $\text{pH}_0$  and  $\text{pH}_c$  was nearly independent of ionic strength. It suggests that the electrostatic  
217 complexation between WPI and GA is insensitive to the addition of NaCl at lower ionic strength.  
218 With increasing concentration of NaCl,  $\text{pH}_0$  and  $\text{pH}_c$  started to decrease considerably when  $\text{NaCl} >$   
219 20 mM. With further increasing NaCl above 60 mM, the transitions associated with  $\text{pH}_0$  and  $\text{pH}_c$   
220 nearly disappeared (data not shown). This indicated that the ISCs started to be unstable when  
221  $\text{NaCl} > 20$  mM and was nearly dissociated completely when  $\text{NaCl} > 60$  mM. Similar effects of  
222 ionic strength was observed for the electrostatic complexation of bovine serum albumin/sugar beet  
223 pectin and gelatin/ $\kappa$ -carrageenan systems.<sup>10, 23</sup> It was generally believed that ionic strength  
224 reduced protein/polysaccharide complexation by exerting an electrostatic screening effect.<sup>11</sup> The  
225 microions presented in the solution screened the charges of the polymers and thus reduced the  
226 range of their associative interactions.

## 227 Physical stability of CLA emulsions stabilized with ISCs

### 228 Effect of ISCs concentration

229 The capability of ISCs to stabilize CLA based o/w emulsions was evaluated by using WPI/GA  
230 ISCs formed at  $r = 0.5$  and  $\text{pH} = 4.4$ . Figure 3A shows the change of  $D[4,3]$  for freshly prepared  
231 15% CLA emulsions, as a function of the concentration of ISCs. It exhibited an interesting  
232 U-shape variation. At lower ISCs concentrations, i.e.,  $< 1.0$  wt%,  $D[4,3]$  was reduced with  
233 increasing the emulsifier concentration. This should be attributed to an increased surface coverage  
234 of CLA emulsion droplets by the adsorption of ISCs. When  $1.0 \text{ wt}\% < \text{ISCs} < 3.0 \text{ wt}\%$ ,  $D[4,3]$   
235 tended to level off and attains a minimum value at  $\text{ISCs} = 2.0 \text{ wt}\%$ . This indicated an optimal  
236 concentration range of ISCs in stabilizing CLA emulsions, where a full surface coverage of  
237 emulsion droplets had been achieved.<sup>24</sup> When the ISCs concentration increased above 3.0 wt%,  
238  $D[4,3]$  turned to increase again. The increase in  $D[4,3]$  at higher ISCs concentrations cannot be  
239 explained explicitly at this stage. A similar phenomenon had been observed in GA-stabilized CLA  
240 emulsions where the excess of GA led to a reduced stability of CLA emulsions.<sup>22</sup> A tentative

241 explanation could be that the excessive concentration of free emulsifiers in the aqueous phase  
242 increased the depletion interaction between emulsion droplets, promoting instabilities such as  
243 flocculation, aggregation, coalescence, and creaming.<sup>25,26</sup>

244 Figure 3B shows the particle size distribution of CLA emulsions at typical concentrations of  
245 WPI/GA ISCs. The emulsions at ISCs = 0.5 and 2.0 wt% both had a relatively monomodal  
246 distribution, while the emulsion at ISCs = 5.0% showed a bimodal distribution. Among the three  
247 ISCs concentrations, ISCs = 2.0 wt% yielded the smallest droplet size. The micrographs taken at  
248 the typical ISCs concentration, shown as insets in Figure 3A, supported the results of particle size  
249 measurements. The microstructures of the emulsions at ISCs = 0.5 and 5.0 wt% exhibited a  
250 stronger tendency of aggregation. Distinctly large emulsion droplets could be observed at ISCs =  
251 0.5 wt%. In contrast, the emulsion at ISCs = 2.0 wt% was well dispersed with relatively fine  
252 particles.

253 In brief summary, the potential conditions enabling production of fine CLA emulsions were 1.0  
254 wt% < ISCs < 3.0 wt%, with an optimal concentration at 2.0 wt%. Further tests on the stability of  
255 the emulsions prepared under these conditions were carried out. Figure 4 shows the volume  
256 weighted diameter  $D[4,3]$  as a function of storage time during acceleration test at 40 °C. In the  
257 concentration range of 1.0 wt% < ISCs < 3.0 wt%, the emulsions had rather good stability, with  
258  $D[4,3]$  almost constant for 7 days during acceleration at 40 °C. When ISCs fell out of this  
259 particular concentration range, i.e., ISCs < 1.0 wt% or ISCs > 3.0 wt%, the emulsions showed  
260 considerable growth in  $D[4,3]$ . The instability could be due to the aggregation tendency that was  
261 augmented during acceleration test. The bulk appearance of the emulsions at the typical ISCs  
262 concentrations during acceleration test at 40 °C is shown in Figure 4B. At 0.5 wt% ISCs, a  
263 creaming layer was observed on the 3rd day of storage, and its boundary moved up on the 7th day.  
264 This indicated an increased extent of creaming or phase separation. The emulsion with 5.0 wt%  
265 ISCs also exhibited significant creaming on the 3rd and 7th days of storage. In comparison, the  
266 emulsion with 2.0 wt% ISCs remained homogenous throughout the storage, without discernible  
267 creaming/phase separation. The results above showed that the WPI/GA ISCs could yield the best  
268 physical stability of CLA emulsions in an optimal concentration range of 1.0 wt% < ISCs < 3.0  
269 wt%.

## 270 Comparison with individual WPI and GA

271 The emulsifying performance of WPI/GA ISCs was compared with those of individual protein  
272 and polysaccharide. The emulsion contained 15 wt% CLA as the oil phase and 2.0 wt% WPI/GA  
273 ISCs ( $r = 0.5$ ,  $\text{pH} = 4.4$ ) as the emulsifier. Equivalent amounts of WPI (0.67 wt%) or GA (1.33  
274 wt%) were used for comparison (Figure 5). The particle size distribution of the emulsion with 1.33  
275 wt% GA showed an average droplet size of  $D[4,3] \approx 3.2 \mu\text{m}$ , which was significantly larger than  
276 that of  $\sim 0.67 \mu\text{m}$  for 2.0 wt% WPI/GA ISCs. In a previous study, we demonstrated that the  
277 optimal concentration of GA to stabilize CLA emulsion was 5.0 wt%, which yielded  $D[4,3] \approx 1.0$   
278  $\mu\text{m}$ .<sup>22</sup> Even at this optimal concentration, GA could not match the emulsifying performance of  
279 WPI/GA ISCs. The emulsion with 0.67 wt% WPI showed a broad bimodal distribution, with  $D[4,3]$   
280 as large as  $\sim 80.6 \mu\text{m}$ . The poor emulsifying performance should be attributed to the loss of  
281 solubility when pH was close to the IEP of WPI.<sup>7</sup> Charge neutralization around the isoelectric  
282 point decreased the electrostatic stabilization and could also explain the poor emulsifying  
283 performance. The comparison here suggested that the ISCs had superior emulsifying performance  
284 over individual protein or polysaccharide in stabilizing CLA emulsions. The finer emulsion  
285 droplets obtained with ISCS could possibly mean a faster/more complete digestion process and an  
286 improved bioavailability for CLA when it is incorporated into oil-in-water emulsion, as the  
287 specific surface area of emulsion increases with decreasing droplet size.<sup>27</sup> The increase in specific  
288 surface area was generally believed to a benefiting factor for digestion and cell uptake.

289 The stabilities of the emulsions with WPI, GA and ISCs against acceleration test are presented  
290 in Figure 6A.  $D[4,3]$  of the ISCs-stabilized emulsion showed negligible change during 7-day  
291 storage at 40 °C, indicating a fairly stable emulsion. The  $D[4,3]$  of the GA-stabilized emulsion was  
292 larger than that of ISCs-stabilized emulsion, and increased slightly during the storage. However,  
293 the  $D[4,3]$  of the WPI-stabilized emulsion grew dramatically during the storage, indicating a poor  
294 stability. The macroscopic observations in Figure 6B show clear phase separations in the  
295 emulsions stabilized with WPI and GA, while there is no sign of any phase separation in the  
296 emulsion stabilized with ISCs. The acceleration tests suggested an increased physical stability of  
297 CLA emulsions with ISCs > GA > WPI. The superiority of ISCs in stabilizing CLA emulsion was  
298 due to the cooperative adsorption of WPI and GA at the oil-water interface, providing strong steric

299 and electrostatic effects against droplet aggregation and coalescence and thus improved physical  
300 stability.<sup>7</sup>

### 301 Effect of ionic strength

302 The effect of ionic strength on the physical stability of ISCs-stabilized CLA emulsion was  
303 investigated. The change of  $D[4,3]$  as a function of NaCl concentration is plotted in Figure 7, for  
304 emulsions before and after storage at 40 °C for 7 days. When NaCl < 20mM, no significant change  
305 in  $D[4,3]$  could be observed. Once NaCl concentration increased above 20 mM,  $D[4,3]$  started to  
306 increase markedly. Moreover, the extent of increase was higher after 7-day storage, compared with  
307 that before storage. This indicated a deterioration of the physical stability of CLA emulsion. It was  
308 attributing to the electrostatic screening effect of NaCl on the formation of ISCs.

### 309 Oxidative stability of CLA emulsions stabilized with ISCs

310 The oxidative stability of CLA emulsions stabilized with ISCs, WPI or GA alone was evaluated.  
311 Oxygen consumption rate ( $R$ ) was calculated from the slopes of oxygen concentration-time curves.  
312  $R/S_v$  represented the oxygen consumption rate per unit area of the emulsion droplet surface, and  
313 thus normalized the effect arising from the difference in emulsion droplet size distributions.<sup>28</sup>  $R/S_v$   
314 was linked to CLA oxidation that consumed oxygen to form lipid peroxy radicals, according to  
315 the oxidation mechanism reported previously.<sup>22</sup> Figure 8 compares  $R/S_v$  for CLA emulsions  
316 stabilized with ISCs at different concentrations at 40 °C with or without exposure to light. The  
317  $R/S_v$  for emulsion exposed to light was higher than that without exposure to light. It demonstrated  
318 that light might promoted lipid oxidation, but the effect was not significant ( $P > 0.05$ ). The lowest  
319  $R/S_v$  was found for emulsions with 2.0 wt% ISCs at both conditions. It was inferred that the  
320 oxidation of CLA emulsions was minimal at 2.0 wt% ISCs. The optimal concentration for  
321 oxidative stability was the same with that for physical stability (Figure 3A). Moreover, compared  
322 with individual WPI (0.67 wt%) and GA (1.33 wt%), the emulsions stabilized with 2.0 wt% ISCs  
323 showed a significant lower  $R/S_v$  ( $P < 0.05$ ) (Figure 9), indicating the superiority of ISCs in  
324 preventing polyunsaturated fatty acid-based emulsions from being oxidized.

325 In a previous study,<sup>22</sup> we made a supposition that a physically stable emulsion was a  
326 prerequisite for the chemical stability of CLA, which also applied to the ISCs. The cooperative

327 adsorption of WPI/GA ISCs onto the oil-water interface formed a thick and compact interfacial  
328 layer around CLA emulsion droplets, leading to an improved emulsifying functionality and  
329 stability. The interface could provide a strong steric and electrostatic stabilization effects against  
330 the aggregation and coalescence of emulsion droplets. On the other hand, CLA oxidation was  
331 highly dependent on the interaction between lipid hydroperoxides at emulsions droplet interface  
332 and transition metals present in the aqueous phase.<sup>29, 30</sup> The thick and compact interface layer  
333 could act as a physical barrier to the metals, isolating them from lipid hydroperoxides and thus  
334 preventing the formation of free radicals to attack CLA.

335 It should be pointed out that although the emulsion with 0.5 wt% ISCs was much finer and  
336 stable than that with 5 wt% ISCs (Figures 3 and 4), the two emulsions showed more or less the  
337 same value of  $R/S_v$ . This could be explained by the presence of excessive ISCs and hence protein  
338 in the emulsion with 5.0 wt% ISCs. It is well known that proteins have ability to chelate metal  
339 ions and to scavenge free radicals, reducing lipid oxidation.<sup>31-35</sup> CLA was reported to be efficiently  
340 protected from oxidative attack by complexation with amino acids (lysine or arginine), mainly  
341 attributed to the antioxidant effect of the amino acids through scavenging the oxygen radicals.<sup>36</sup>  
342 The higher amount of protein in the emulsion with 5.0 wt% ISCs might counteract the increased  
343 lipid oxidation resulting from its poor physical stability. Similar effects had been observed in  $\beta$ -lg  
344 stabilized emulsions.<sup>37, 38</sup> The oxygen uptake in the  $\beta$ -lg stabilized emulsion with excessive  $\beta$ -lg  
345 was much lower, due to the antioxidant effect of the non-adsorbed  $\beta$ -lg. The antioxidant  
346 mechanisms of protein were thought to be dependent on protein tertiary structure. In order for a  
347 protein to chelate aqueous metals, the amino acid residues responsible for metal binding must be  
348 sufficiently exposed.<sup>39, 40</sup> However, protein oxidation could lead to the formation of carbonyls,  
349 intra- and intermolecular cross-linking through the formation of disulphide bonds and dityrosine, a  
350 decrease in protein solubility, and the fragmentation of peptide backbone.<sup>41</sup> The negative impact of  
351 protein oxidation appeared to have limited effect on the physicochemical stabilities of the CLA  
352 emulsions.

## 353 Conclusion

354 This paper evaluated the potential of the WPI/GA ISCs in stabilizing PUFAs-based emulsions.

355 The results showed that the nano-sized ISCs (~ 50 nm) could significantly improve the  
356 physicochemical stabilities of CLA emulsions in comparison with individual protein or  
357 polysaccharide. The superiority of ISCs originated from the cooperative adsorption of protein and  
358 polysaccharide on to the emulsion interfaces, providing steric and electrostatic stabilization as well  
359 as free radicals-scavenging ability. The results can guide the design of protective delivery system  
360 for polyunsaturated fatty acids based on oil-in-water emulsion technique.

## 361 Acknowledgement

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## Captions for figures

**Figure 1.** Zeta potential  $\zeta$  as a function of pH for WPI/GA mixtures with varying protein/polysaccharide ratios ( $r$ ) (A). Plot of isoelectric point (IEP) against  $r$  (B). The logarithmic x-axis was broken for inclusion of the data points of pure WPI and GA (indicated in yellow). The total biopolymer concentration is 0.3 wt%.

**Figure 2.** Evolution of the turbidity at 500 nm ( $\tau$ ,  $\square$ ), scattered light intensity at 173° ( $I_{173}$ ,  $\circ$ ), and hydrodynamic diameter ( $D_h$ ,  $\Delta$ ) as a function of pH during GDL-induced acidification for a 0.3wt% WPI/GA mixture at  $r = 0.5$  with 10mM NaCl (A). Effect of NaCl addition on the typical pHs ( $\blacksquare$ , pH<sub>0</sub>;  $\blacktriangle$ , pH<sub>c</sub>) for the WPI/GA complex formation (B).

**Figure 3.** Volume-weight mean diameter  $D[4,3]$  of freshly prepared CLA emulsions as a function of the concentration of WPI/GA ISCs (A), and the particle size distribution at typical ISCs concentrations (B). The insets in Figure A represent the microstructures of CLA emulsions observed using CLSM at the typical ISCs concentrations.

**Figure 4.** The plot of volume weighted mean diameter  $D[4,3]$  against storage time at 40 °C for CLA emulsions prepared with various concentrations of WPI/GA ISCs (A) and the images of the emulsions taken at 0, 3 and 7 days of the storage for the emulsions with ISCs = 0.5, 2.0 and 5.0 wt% (B).

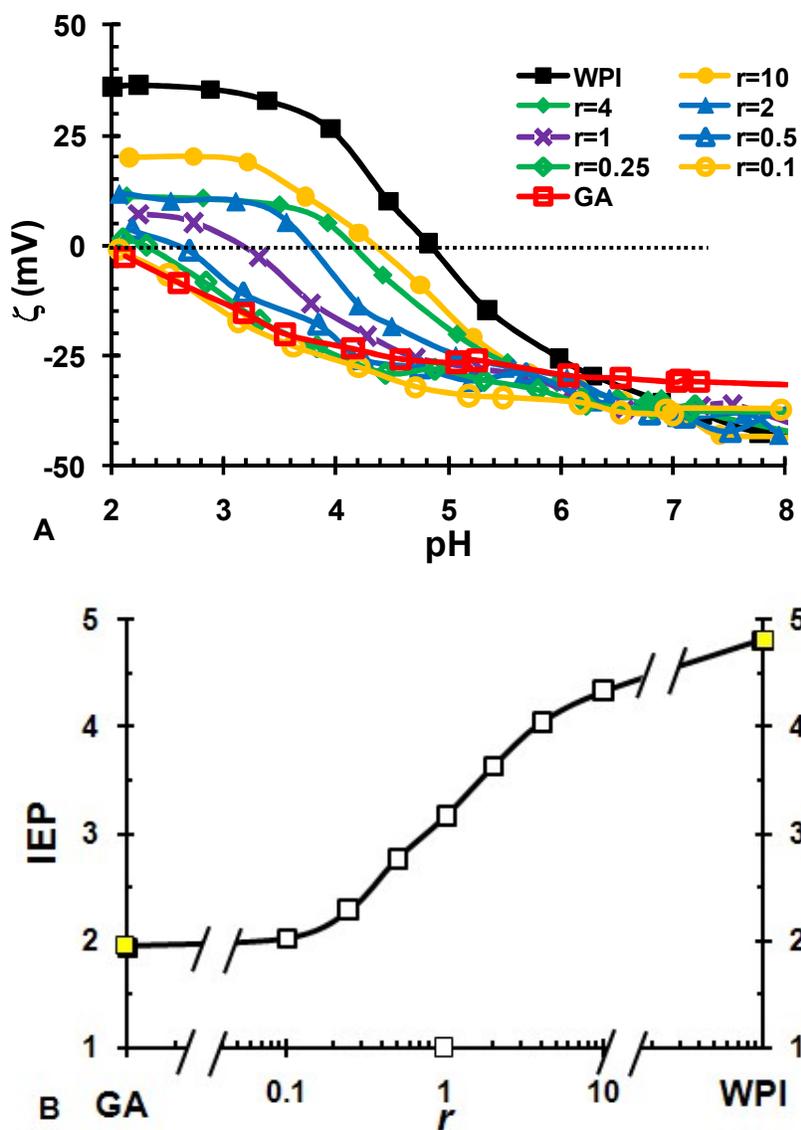
**Figure 5.** Particle size distributions of CLA emulsions stabilized by 0.67 wt% WPI, and 1.33 wt% GA and 2.0 wt% WPI/GA ISCs ( $r = 0.5$ ) at pH 4.4.

**Figure 6.** The plot of volume weighted mean diameter  $D[4,3]$  against storage time at 40 °C for CLA emulsions prepared with 0.67 wt% WPI, 1.33 wt% GA and 2.0 wt% WPI/GA ISCs, respectively (A), and the corresponding images of the emulsions taken at 0, 3 and 7 days of the storage (B).

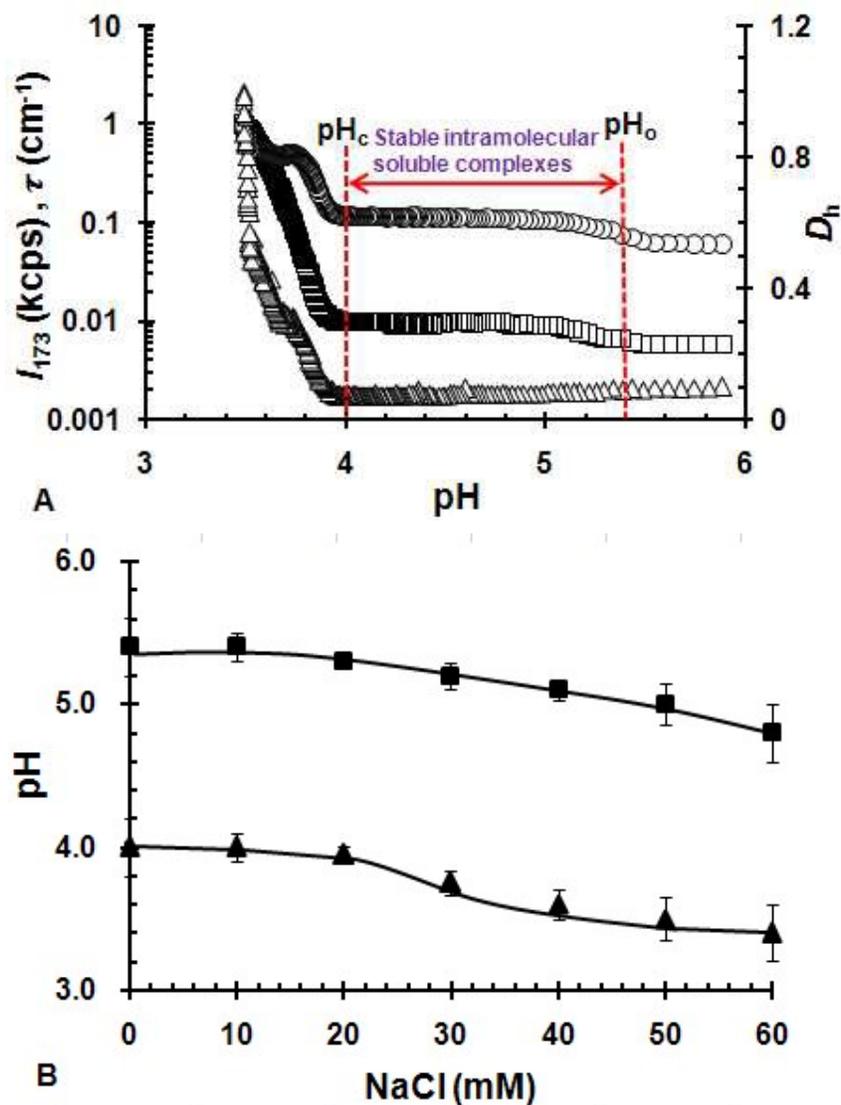
**Figure 7.** Plot of  $D[4,3]$  as a function of NaCl concentration before and after the storage at 40 °C for 7 days. The CLA emulsion was stabilized with 2.0 wt% WPI/GA ISCs ( $r = 0.5$ , pH=4.4).

**Figure 8.** Normalized oxygen consumption rate  $R/S_v$  for CLA emulsions stabilized with various ISCs concentrations at 40 °C with (dot column) and without (blank column) exposure to light. Oxygen consumption rate ( $R$ ) was calculated from the slopes of oxygen concentration-time curves.  $S_v$  stands for the specific surface area of CLA emulsions. Values of each column with different superscripts (a-f) are significantly different at  $P < 0.05$ .

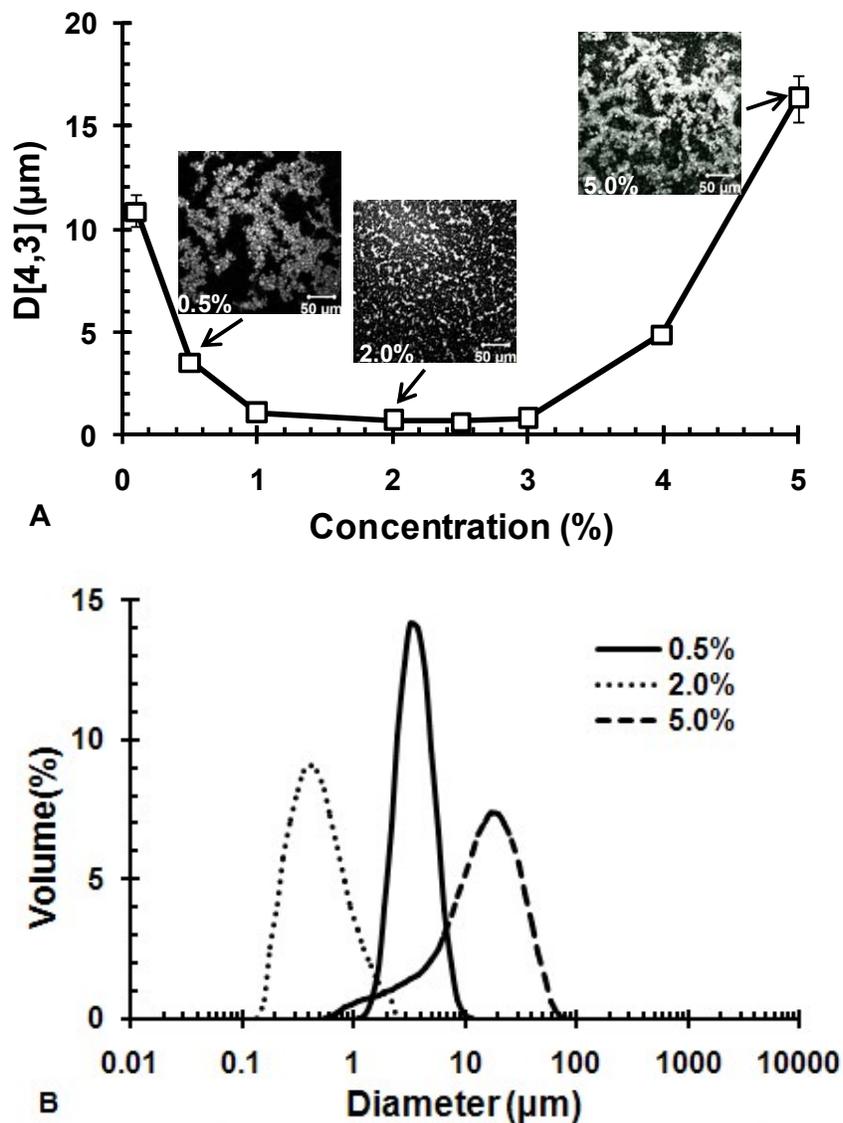
**Figure 9.** Normalized oxygen consumption rate  $R/S_v$  for CLA emulsions stabilized by WPI, GA, and ISCs respectively at 40 °C with (dot column) and without (blank column) exposure to light. Oxygen consumption rate ( $R$ ) was calculated from the slopes of oxygen concentration-time curves.  $S_v$  stands for the specific surface area of CLA emulsions. Values of each column with different superscripts (a-d) are significantly different at  $P < 0.05$ .



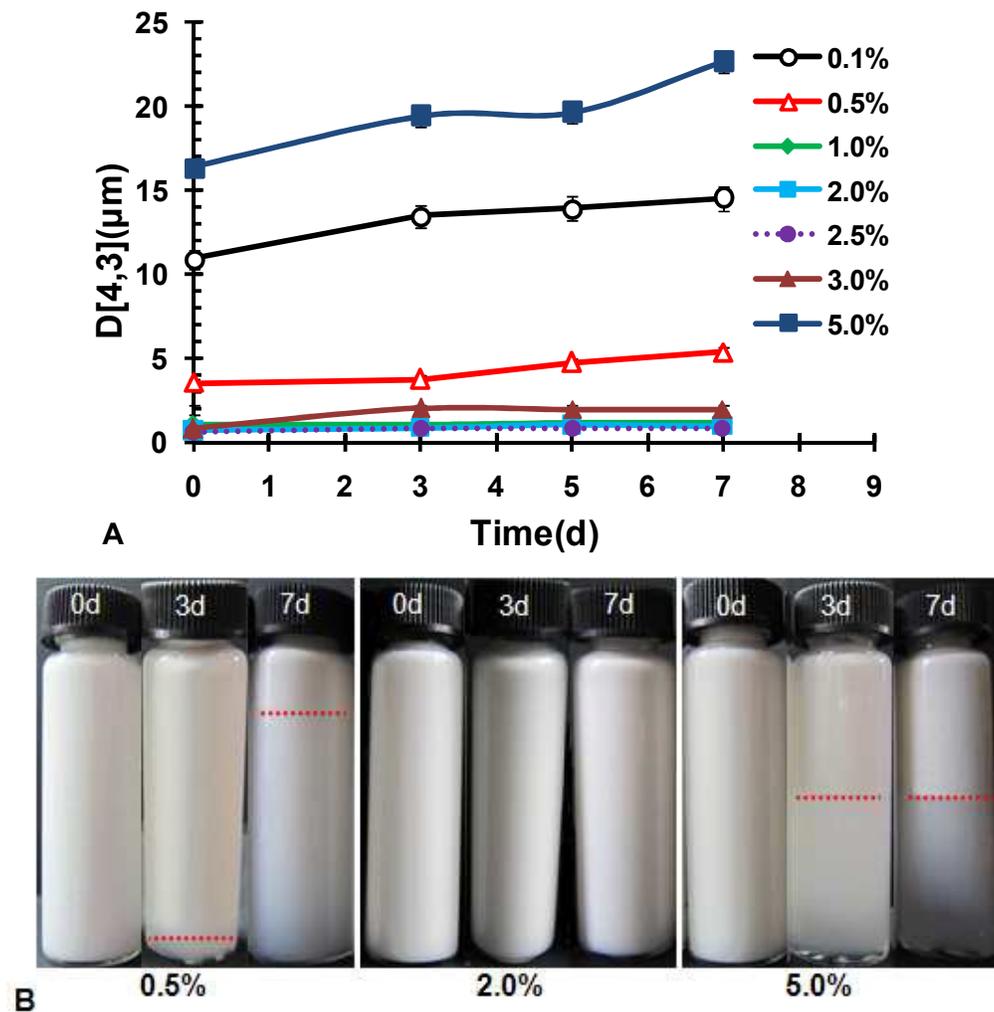
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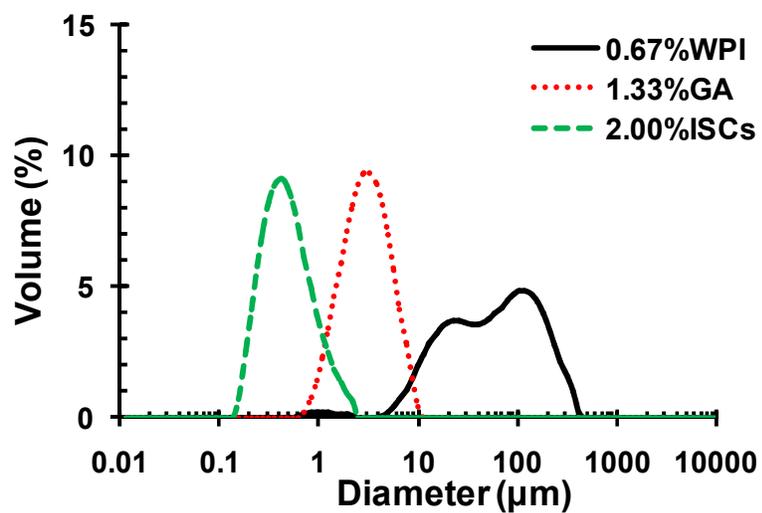
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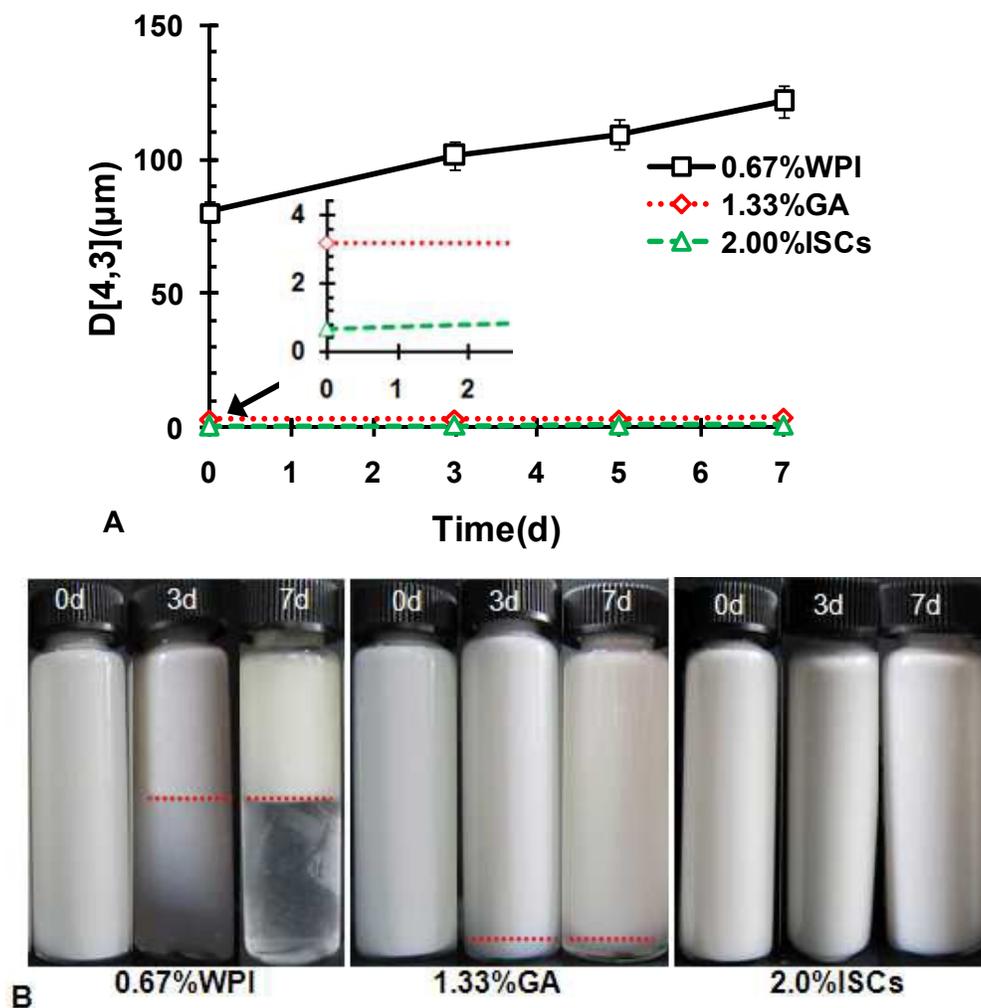
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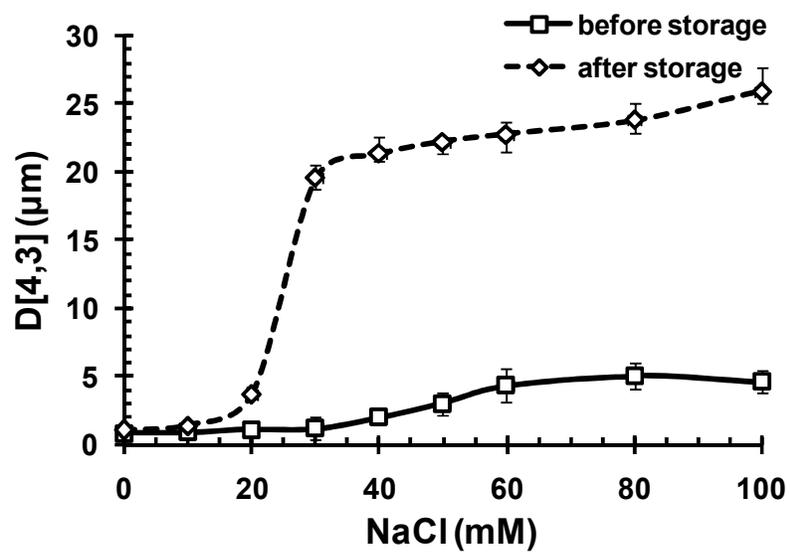
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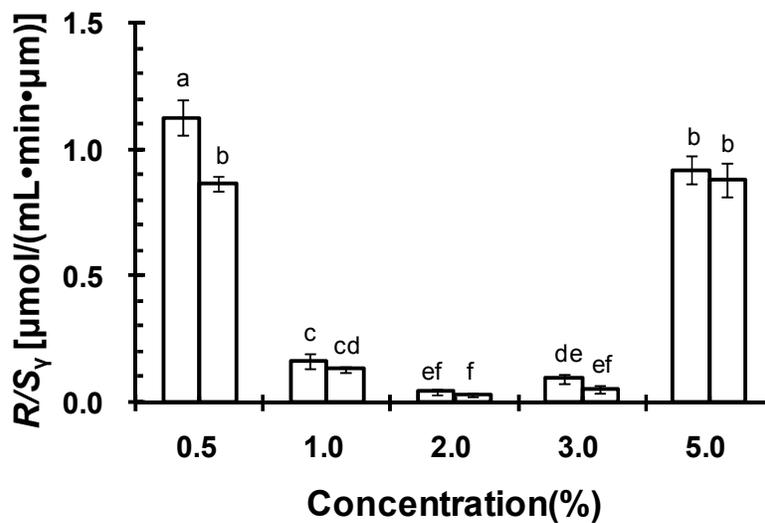
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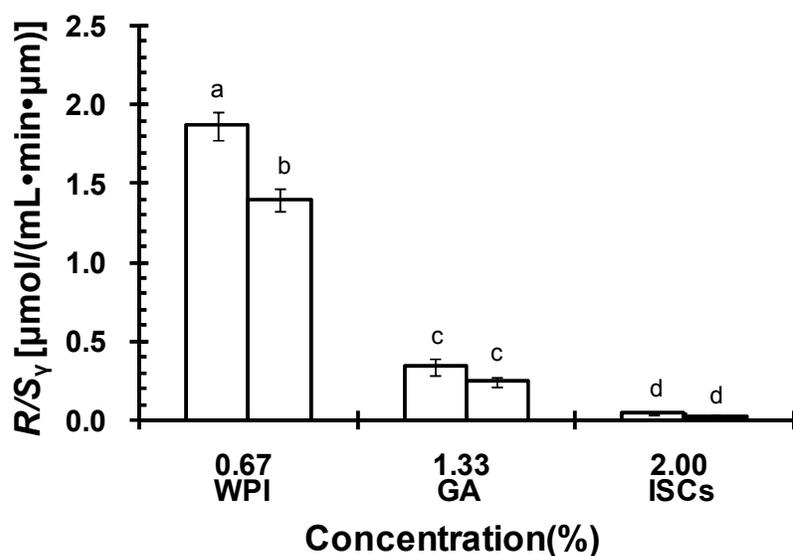
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