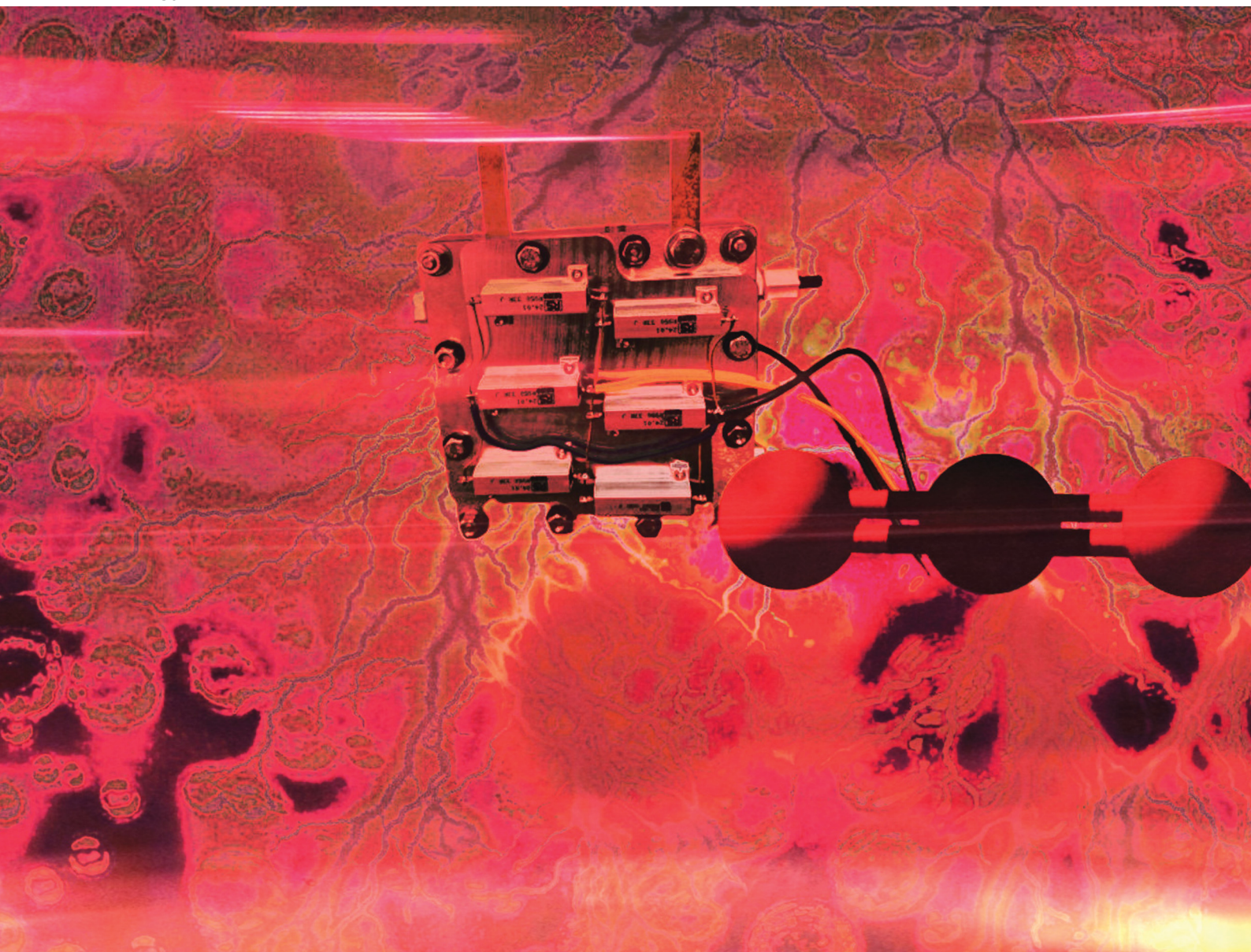


Energy Advances

Volume 4
Number 12
December 2025
Pages 1405–1542

rsc.li/energy-advances



ISSN 2753-1457

PAPER

Wolfgang Schöffberger *et al.*
Efficient electroreduction of CO₂ to C₁ and C₂ products using
atomically dispersed boron N-C@graphite catalysts

PAPER

[View Article Online](#)
[View Journal](#) | [View Issue](#)Cite this: *Energy Adv.*, 2025,
4, 1443

Efficient electroreduction of CO₂ to C₁ and C₂ products using atomically dispersed boron N–C@graphite catalysts

Farzaneh Yari, Simon Offenthaler, Sankit Vala, Dominik Krisch and
Wolfgang Schöfberger  *

Atomically precise control of active sites is essential for advancing metal-free electrocatalysts for the CO₂ reduction reaction (CO₂RR). We report boron- and nitrogen-co-doped graphite (boron–N–C@graphite) derived from chloro-boron subphthalocyanine (Cl-B-SubPc), an aromatic macrocyclic precursor that directs simultaneous incorporation of B and N into conductive carbon frameworks. X-Ray photoelectron spectroscopy reveals the formation of B–C and B–N motifs alongside pyridinic and graphitic N, generating electron-deficient centers that modulate intermediate binding energies. The resulting catalysts display pronounced structure–activity correlations: pyrolysis at 800 °C favors formate and acetate formation, whereas 1000 °C yields a more graphitic catalyst with enhanced CO selectivity (faradaic efficiency up to 26.9%). Mechanistic analysis indicates that the B–N synergy stabilizes *CO₂–intermediates, suppresses hydrogen evolution, and enables C–C coupling. Both catalysts exhibit long-term stability (>180 h), and in zero-gap electrolyzers deliver industrially relevant current densities (150 mA cm^{–2}) with CO faradaic efficiencies of 79.0% and 87.4%, respectively. These findings establish B,N-co-doped carbons from molecular precursors as a versatile platform for elucidating active-site chemistry and for guiding the rational design of sustainable, high-performance CO₂RR catalysts.

Received 9th September 2025,
Accepted 18th October 2025

DOI: 10.1039/d5ya00260e

rsc.li/energy-advances

Introduction

Central to the success of CO₂RR is the design of efficient electrocatalysts that exhibit high activity, selectivity, and durability under operating conditions. Traditionally, noble metal catalysts such as Au, Ag, and Pd have shown excellent performance, but their high cost and scarcity limit widespread application.^{1–6}

This has driven the search for noble metal-free multifunctional electrocatalysts that offer both high selectivity and high current density for CO production. In this regard, carbon-based metal-free catalysts (CMFCs) have attracted significant attention due to their natural abundance, low cost, excellent chemical stability, and environmental benignity.^{7,8} A diverse range of CMFCs have been explored for CO₂RR, including heteroatom-doped carbons where elements such as nitrogen (N), boron (B), fluorine (F), and sulfur (S) are introduced into the carbon lattice and defect-rich carbons with engineered vacancies or edges.^{9–11} Such doping introduces active sites and modifies the electronic

structure of the carbon framework, enhancing CO₂ adsorption and catalytic reduction.

Among heteroatom-doped carbons, materials such as N-doped graphene, N-doped carbon nanotubes, N-doped carbon nanofibers, B-doped nanodiamonds, B,N co-doped nanodiamonds, and N,S co-doped porous carbon nanofiber membranes have demonstrated remarkable electrocatalytic performance for the conversion of CO₂ to products including CO, formic acid (HCOOH), methane (CH₄), and ethanol (C₂H₅OH).^{12–15} Particularly, B,N co-doped carbons have shown enhanced catalytic activity attributed to a synergistic effect between boron and nitrogen dopants, which tunes the electronic properties and optimizes intermediate adsorption energies during CO₂RR. However, the detailed mechanistic understanding of this synergy remains incomplete. Moreover, the influence of porous structure combined with B,N co-doping on the overall catalytic performance has been scarcely studied. Therefore, developing B,N co-doped porous carbon materials and investigating their structure–property relationships for CO₂RR is highly desirable.

Chloroboron subphthalocyanine (Cl-B-SubPc), a boron-containing aromatic macrocycle,¹⁶ presents an ideal molecular precursor for synthesizing B,N co-doped carbon electrocatalysts. Its unique bowl-shaped structure, with a central boron atom coordinated to nitrogen-rich aromatic rings and a chlorine

Institute of Organic Chemistry, Laboratory for Sustainable Chemistry and Catalysis (LSusCat), Johannes Kepler University Linz, Altenberger Straße 69, 4040 Linz, Austria. E-mail: wolfgang.schoefberger@jku.at; Web: <https://www.jku.at/en/institute-of-organic-chemistry/team/schoefberger-lab>

ligand, provides a rich source of boron and nitrogen atoms for incorporation into a carbon matrix upon pyrolysis.¹² However, as a molecular catalyst, Cl-B-SubPc suffers from limited stability and challenges in electrode integration, restricting its practical use in CO₂RR applications. To overcome these limitations, pyrolysis of Cl-B-SubPc under inert atmosphere is employed to convert the molecular precursor into a porous carbon material co-doped with boron and nitrogen. Pyrolysis induces carbonization of the organic framework, partial retention of nitrogen functionalities, and embedding of boron atoms into the carbon lattice, resulting in a conductive, porous material with abundant active sites for CO₂ reduction. The process also generates hierarchical porosity, enhancing electrolyte access and mass transport to catalytic centers.

During pyrolysis, nitrogen atoms are transformed into various species such as pyridinic, pyrrolic, and graphitic nitrogen, each contributing differently to catalytic activity by altering local electronic structures and facilitating proton–electron transfer steps. Boron atoms integrate as B–N–C motifs or B–C bonds, inducing electron-deficient centers that stabilize CO₂ adsorption and reaction intermediates. The synergy between B and N dopants in this carbon network creates optimized active sites that lower the activation energy for CO₂ reduction, enhancing catalytic efficiency and selectivity towards CO production.

Recent studies highlight that CMFCs derived from molecular precursors, especially those co-doped with boron and nitrogen, achieve high current densities and selectivities comparable to noble metals, along with excellent long-term stability. This renders them promising candidates for scalable, cost-effective CO₂RR catalysts. Building on this, we investigate the electrocatalytic performance of a boron nitrogen doped graphite material (boron–N–C@graphite) synthesized *via* pyrolysis of Cl-B-SubPc. Comprehensive characterization techniques including X-ray photoelectron spectroscopy (XPS), is employed to elucidate the bonding environment and microstructure. Electrochemical tests are conducted to evaluate CO₂RR activity, product selectivity, and stability.

This work aims to deepen the mechanistic understanding of B,N co-doped carbon catalysts and establish design principles for molecular precursor-derived metal-free electrocatalysts. Ultimately, such catalysts could enable sustainable, efficient conversion of CO₂ to valuable chemicals, contributing to carbon-neutral energy cycles and environmental remediation.

Experimental section

Materials and methods

All chemicals were purchased from Alfa Aesar, Sigma-Aldrich, Strem, BLDpharm, TCI, or Merck, and used without further purification unless otherwise stated. Anhydrous tetrahydrofuran (THF) and dichloromethane (DCM) were dried and dispensed under an inert atmosphere using a solvent purification system (MB-SPS-7, M. Braun Inertgas-Systeme GmbH) equipped with activated molecular sieves and operated under argon.

X-ray photoelectron spectroscopy (XPS) measurements of the synthesized complexes were conducted using a Theta Probe

system (Thermo Fisher Scientific) equipped with a monochromated Al K α X-ray source (1486.6 eV). Instrument control, data acquisition, and spectral analysis were performed using the Advantage software suite provided by the manufacturer. XPS characterization of electrode samples was carried out using a Nexsa G2 XPS system (Thermo Fisher Scientific) at the ZONA facility. This instrument allows for high-resolution surface analysis, providing elemental composition and chemical state information within the top 5–10 nm of the material surface, depending on the sample matrix.

Results and discussion

Synthesis of molecular catalyst

Chloro-boron subphthalocyanine (Cl-B-SubPc) precursor (0.50 g, 1.6 mmol) was dissolved in mesitylene (20–30 mL) under an argon atmosphere.¹⁷ Boron trichloride (7.5 mL, 1.0 M in CH₂Cl₂) was added dropwise, and the mixture was refluxed for 2 h. Reaction progress was monitored by TLC (*n*-heptane/CH₂Cl₂, 1:3). Upon completion, the solvent was removed under reduced pressure, and the crude product was dried in a desiccator. The solid was washed sequentially with toluene and methanol, then purified *via* silica gel column chromatography (heptane:ethyl acetate, 3:1, *R_f* = 0.68) to afford the desired Cl-B-SubPc as a purple solid. Yield: 73%.

Synthesis of catalysts

A one-step pyrolysis process was employed to synthesize activated boron N–C@graphite catalysts. Following collection, the catalyst precursor powder was carefully transferred into a quartz boat, which was then centrally positioned within a quartz tube reactor. To eliminate any residual air or moisture, the system was thoroughly purged with high-purity argon gas for 30 minutes under a constant flow. After purging, the sample underwent a rapid thermal treatment, wherein the temperature was swiftly elevated to either 800 °C (**Cat 1**) or 1000 °C (**Cat 2**) using a previously reported heat-shock procedure. This high-temperature pyrolysis step was sustained for one hour under continuous argon flow to ensure proper transformation of the precursor material. Upon completion of the heat treatment, pyrolysis was promptly terminated by removing the quartz tube from the furnace, allowing the system to cool naturally to ambient temperature while maintaining an inert argon atmosphere to prevent oxidation. Once the tube and contents had fully cooled, the catalyst sample was collected for subsequent characterization and analysis (Fig. 1).²³

Catalyst characterization

The catalyst loading was calculated by measuring the electrode mass before and after spray-coating, resulting in a loading of approximately 0.2 mg cm^{−2}. For X-ray photoelectron spectroscopy (XPS) analysis, the gas diffusion layers (GDLs) were prepared using the same procedure, except without the addition of Nafion. This modification was made to prevent potential interference from Nafion's carbon and oxygen content, which



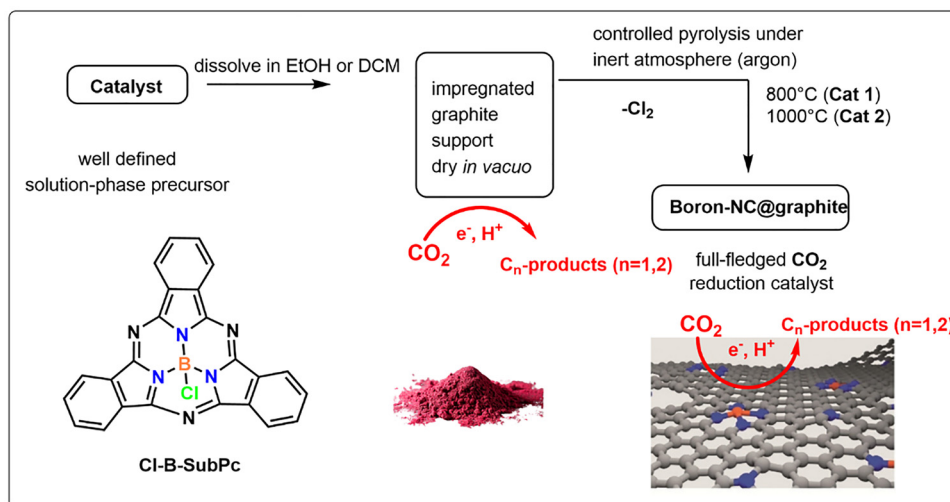


Fig. 1 Boron subphthalocyanine molecular precursor and the two-step synthesis of the boron-NC@graphite.

could obscure the detection of other elemental signals in the XPS spectra.

XPS was performed to verify the successful pyrolysis of the Cl-B-SubPc. Elemental analysis revealed that both samples contain B, C, N, and O, while Cl was detected exclusively in the non-pyrolyzed material, where the B/Cl ratio = 1 (Fig. S1). The absence of Cl in the pyrolyzed sample indicates its removal during thermal treatment. The narrow scan XPS spectra of B 1s and Cl 2p for Cl-B-SubPc at room temperature display a B 1s binding energy peak at 192.0 eV, indicating the presence of boron species (Fig. 2). The N 1s peak at 399.5 eV corresponds to the =N– species in Cl-B-SubPc (Fig. 2(b) and (f)), while the peak at 398.7 eV is attributed to nitrogen coordinated to the central B–N structure.

In the B 1s region of **Cat 1** and **Cat 2**, the spectrum shows three resolved peaks at binding energies of 189.32, 189.85, and 191.15 eV. These are attributed to B–C, B–N, and B–O interactions, suggesting a chemically diverse boron environment within the structure. The high-resolution N 1s spectrum of **Cat 1** and **Cat 2** (Fig. 2(d) and (h)) can be deconvoluted into three main nitrogen species with shifting around 2.0 eV toward higher binding energy. A peak at 397.8 eV is attributed to N–B bonding, characteristic of the boron coordination environment. The component at 400.0 eV corresponds to N–C bonding, which includes contributions from pyridinic and pyrrolic nitrogen. Finally, a peak observed at 401.4 eV is assigned to graphitic nitrogen, suggesting the presence of more ordered carbon–nitrogen domains. This shift is characteristic of nitrogen species embedded in more graphitic environments, indicating increased structural ordering and electronic delocalization due to pyrolysis. The relative decrease in B–N bonding in **Cat 2** (1000 °C) compared to **Cat 1** (800 °C) arises from the higher pyrolysis temperature, which promotes graphitization and favors the formation of B–C bonds over B–N (Fig. 2(d) and (h)). The XRD patterns of the obtained samples at 800 and 1000 °C are shown in Fig. S3. All samples show two weak diffraction peaks centered at $2\theta = 23.2^\circ$ and 43° , respectively. The value of d_{002} is about 0.36 nm, larger than that of graphite (0.335 nm), implying a random combination of graphitic and turbostratic stacking. In

addition, with increasing calcination temperature, the intensities of the 2θ peaks at approximately 43° increases, due to the formation of higher degree of graphitic structure at higher carbonization temperature, which will greatly improve the electrical conductivity.

Fig. S2 illustrates the XPS results obtained after electrocatalysis, revealing no major changes in the chemical composition and coordination environment of the catalysts evolve during operational conditions.

Electrode preparation

To prepare the catalyst ink, 2 mg of the synthesized catalyst powder was accurately weighed and dispersed in 2 mL of methanol under ambient conditions. To this suspension, 20 μ L of a 5 wt% Nafion[®] 117 solution was introduced as a binder, which aids in enhancing the interfacial adhesion between the catalyst and the substrate, while also promoting better film formation. The mixture was then subjected to ultrasonication in a bath sonicator for 30 minutes. This step was essential to achieve a homogeneous dispersion of the catalyst particles throughout the solvent matrix, ensuring consistent ink quality for electrode fabrication.

Following ink preparation, the well-dispersed suspension was uniformly spray-coated onto a defined 1×1 cm area of carbon paper (TGP-H-60, Thermo Scientific), which served as the substrate for electrochemical characterization conducted in a conventional H-type cell (Fig. S4). For experiments involving a zero-gap electrolyzer setup, gas diffusion electrodes (CeTech, W1S1011, thickness: 365 μ m) were employed as the support. After coating, all prepared electrodes were dried under vacuum conditions overnight to facilitate complete evaporation of the solvent and to preserve the mechanical stability and integrity of the catalyst layer prior to electrochemical measurements.

Electrochemical measurements

The electrochemical performance of the synthesized electrocatalysts was thoroughly evaluated using heterogeneous

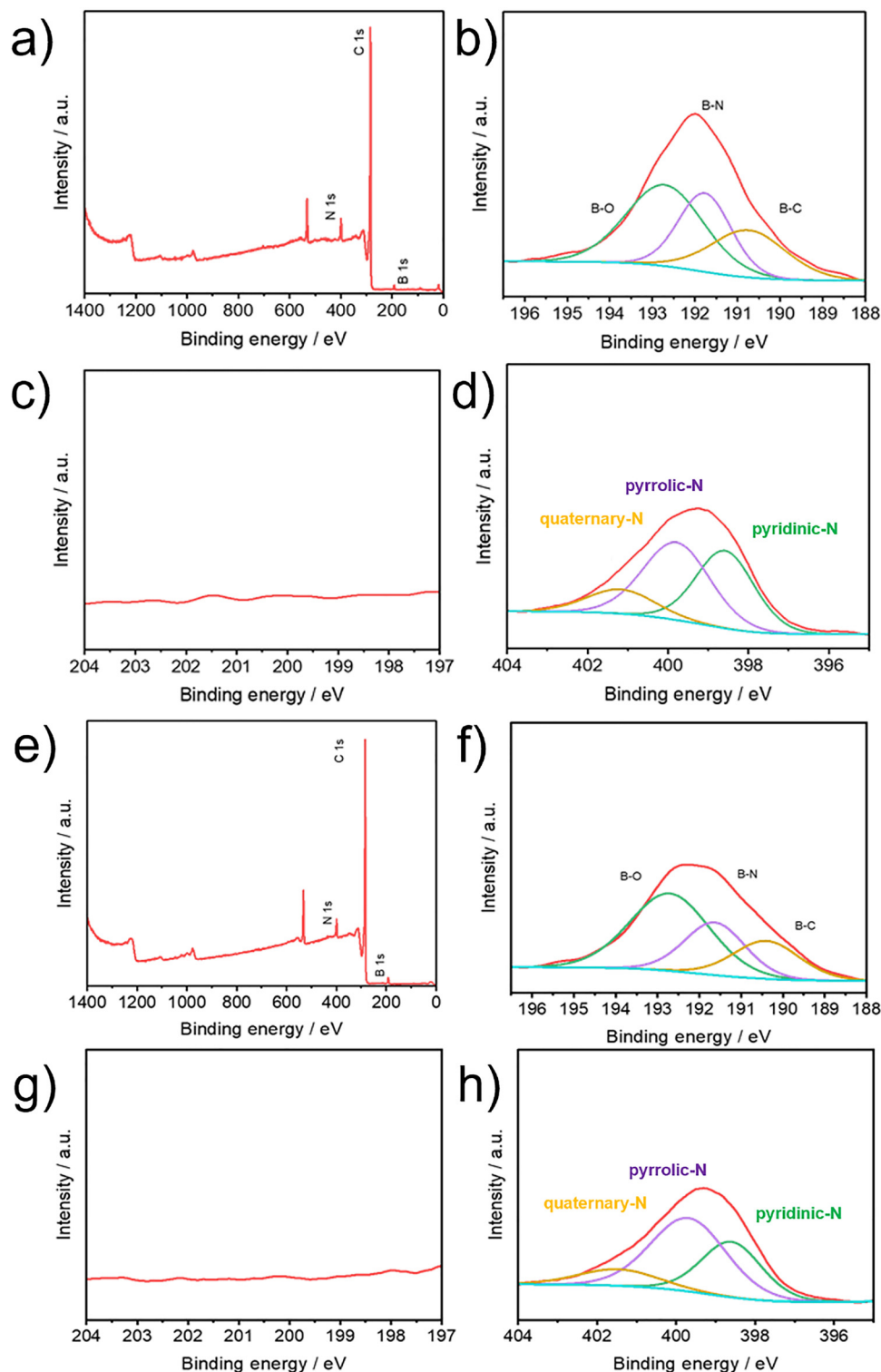


Fig. 2 X-ray photoelectron spectra of the (Cl-B-SubPc)/CB (800 °C, **Cat 1**) (a) full-energy scan, (b) B1s, (c) Cl2p, (d) N1s and of the (Cl-B-SubPc)/CB (1000 °C, **Cat 2**) (e) full-energy scan, (f) B1s, (g) Cl2p and (h) N1s.

techniques. Due to the solid, pyrolyzed nature of the catalysts, homogeneous methods were not applicable, as the materials are insoluble and cannot be dispersed at the molecular level in solution-phase systems. Therefore, all characterizations were

conducted in configurations where the catalyst remained immobilized on an electrode surface, ensuring relevance to practical, device-level applications. To accurately capture electrochemical behavior under conditions relevant to real-world



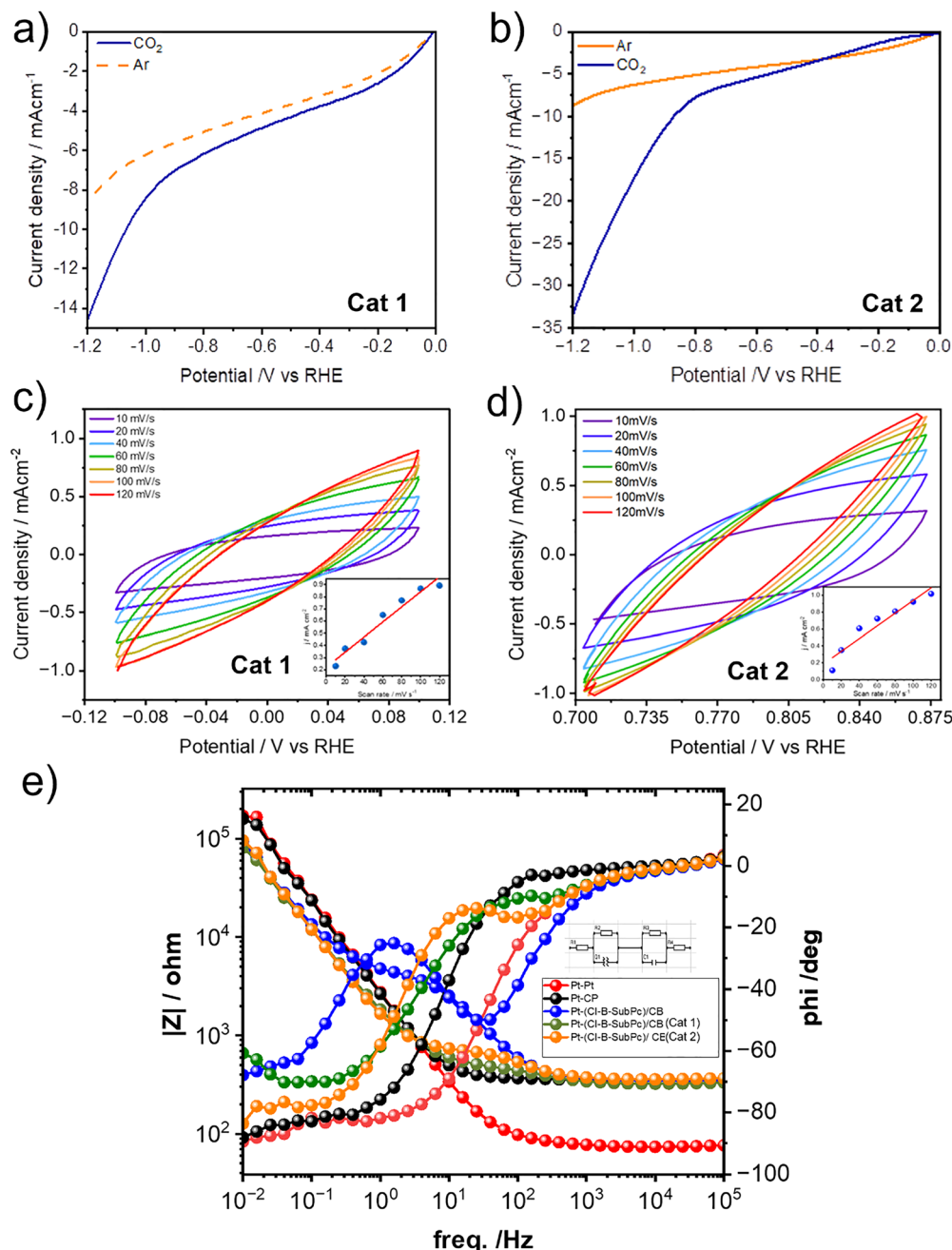


Fig. 3 (a) LSV curves at a scan rate of 30 mV s^{-1} (Cl-B-SubPc)/CB (800°C , **Cat 1**)/CB WEs with Ar and CO_2 saturation 0.1 M CsHCO_3 . (b) LSV curves at a scan rate of 30 mV s^{-1} (Cl-B-SubPc)/CB (1000°C , **Cat 2**) WEs with Ar and CO_2 saturation 0.1 M CsHCO_3 . (c) Cyclic voltammograms of (Cl-B-SubPc)/CB (800°C , **Cat 1**) at different sweep rates of 10, 20, 40, 60, 80, 100, and 120 mV s^{-1} in 0.1 M CsHCO_3 and a linear plot of capacitive current versus scan rate. (d) Cyclic voltammograms of (Cl-B-SubPc)/CB (1000°C , **Cat 2**) at different sweep rates of 10, 20, 40, 60, 80, 100, and 120 mV s^{-1} in 0.1 M CsHCO_3 and a linear plot of capacitive current versus scan rate. (e) Bode plot recorded via electrochemical impedance spectroscopy of (Cl-B-SubPc)/CB, (Cl-B-SubPc)/CB (800°C , **Cat 1**), and (Cl-B-SubPc)/CB (1000°C , **Cat 2**) catalyst modified carbon paper electrode in the frequency range of $1 \times 10^{-2} \text{ Hz}$ to $1 \times 10^5 \text{ Hz}$ with a perturbation amplitude of 10 mV .

applications, all measurements were conducted using heterogeneous systems, where the catalyst remained immobilized on the electrode surface. This approach enables the assessment of practical performance metrics and interfacial phenomena that are representative of scaled-up electrocatalytic processes. Linear sweep voltammetry (LSV) was employed as the primary

technique to evaluate catalytic activity (Fig. 3(a), (b) and Fig. S5, S6). The measurements were performed in an aqueous 0.1 M cesium bicarbonate (CsHCO_3) electrolyte, chosen specifically for its ability to suppress hydrogen evolution, thereby minimizing competing side reactions. Prior to CO_2 saturation, the CsHCO_3 solution was purged with ultra-high-purity argon



gas (99.99%) for 15 minutes to remove dissolved oxygen and other gaseous impurities that could interfere with the electrochemical response.

Following deoxygenation, the electrolyte was saturated with high-purity CO₂ gas (99.99%) at a controlled flow rate of 10 mL min^{−1} for approximately one hour. The saturation process was monitored until the solution pH stabilized at 6.8, consistent with literature values for CO₂-saturated CsHCO₃ solutions under ambient conditions.¹⁸ This careful electrolyte preparation ensured a reproducible and well-defined reaction environment for all subsequent electrochemical measurements.

The experiments were performed at room temperature. **Cat 1** and **Cat 2** both demonstrated significantly higher current densities in a CO₂-saturated electrolyte compared to an Ar-saturated environment, clearly indicating their electrocatalytic activity toward CO₂ reduction. This enhanced current response under CO₂ suggests that both catalysts actively participate in the electrochemical conversion of CO₂, likely facilitating key reduction steps that are absent in the inert Ar atmosphere. These observations highlight the potential of **Cat 1** and **Cat 2** as promising candidates for CO₂ electroreduction applications.

In the aqueous electrolyte system, the total current observed during CO₂ electroreduction (e-CO₂R) both involves contributions of the CO₂ reduction reaction (CO₂RR) and the competing hydrogen evolution reaction (HER), and hence it makes difficult to unambiguously assign specific features in the linear sweep voltammetry (LSV) profiles to either processes.

Electrochemically active surface area (ECSA)

The electrochemically active surface area (ECSA) provides an important quantitative measure of the accessible surface area available for electrochemical reactions. In this study, ECSA was estimated *via* the measurement of the double-layer capacitance (*C*_{DL}), which reflects the capacitive charging of the electrode/electrolyte interface in a non-faradaic region, where no redox reactions occur. To determine *C*_{DL}, cyclic voltammetry (CV) was conducted in a narrow potential window where only double-layer charging occurs. For **Cat 1**, the CV was recorded over a 200 mV window centered at −0.02 V *vs.* RHE, while for **Cat 2** (Fig. 3(c), (d) and Fig. S7), the window was centered at 0.10 V *vs.* RHE. All potentials were referenced to the reversible hydrogen electrode (RHE) using the standard conversion:

$$E \text{ (V vs. RHE)} = E \text{ (V vs. Ag/AgCl)} + 0.197 + 0.059 \times \text{pH}$$

CV scans were performed at varying scan rates of 5, 10, 25, and 50 mV s^{−1} to capture the relationship between capacitive current and scan rate.

The different current densities (*i*_c, mA cm^{−2}) were plotted as a function of scan rate (*v*, mV s^{−1}) with a slope equal to the *C*_{DL} (μF cm^{−2}).

$$\text{ECSA (cm}^2\text{)} = C_{\text{DL}}/C_{\text{ref}}$$

$$C_{\text{DL}} = C_{\text{DL}} \times S \text{ (S is surface area of electrode, cm}^2\text{)}$$

The ECSA can be obtained by comparing the correlation *C*_{DL} (μF) to a smooth planar surface (*C*_{REF}, μF cm^{−2}) which was assumed to be 68.2 μF cm^{−2} following these equations. The reference capacitance (*C*_{REF} = 68.2 μF cm^{−2}) was chosen following established values for carbon-based electrodes.¹⁹ We emphasize that the calculated ECSA values are relative comparisons rather than absolute values. This approach remains valid for comparing **Cat 1** and **Cat 2** under identical conditions, while acknowledging that absolute values may differ with more material-specific standards. Based on this approach, the ECSA values for **Cat 1** and **Cat 2** were determined to be 90.9 and 110.4 cm², respectively.

Electrochemical impedance spectroscopy (EIS)

Electrochemical impedance spectroscopy (EIS) was employed to gain insights into the charge transport and interfacial properties of the electrochemical system during CO₂ reduction. Impedance spectra were recorded over a frequency range from 10⁶ Hz to 0.01 Hz with an AC amplitude of 10 mV (Fig. 3(e)). This technique was specifically used to investigate the catalytic behavior of two electrode materials, designated as **Cat 1** and **Cat 2**.

To establish a baseline for the system's resistance, control experiments were first conducted using a symmetric cell configuration comprising two platinum electrodes immersed in 0.1 M CsHCO₃. This setup enabled the determination of the inherent resistance of the electrolyte. The system was then transitioned into a two-compartment H-type electrochemical cell separated by a Nafion membrane to isolate and subtract the membrane's resistance from the total impedance response, allowing for a more accurate evaluation of electrode performance.

In a subsequent series of measurements, one of the platinum electrodes was replaced with unmodified carbon paper, which was then further modified with **Cat 1** and **Cat 2** to serve as the working electrode in separate experiments. These modified electrodes were evaluated under identical conditions to assess the full electrochemical response and quantify resistive and capacitive elements within the system.

The resulting Bode plots, shown in Fig. 3(e) and Fig. S8, provide a comprehensive overview of the frequency-dependent behavior of the cell. Corresponding fitted impedance values,

Table 1 Electrochemical cell parameters obtained from impedance spectroscopy measurements

WE	CE	<i>R</i> _{Sol} /Ω	<i>R</i> _{Carrier} /Ω	<i>R</i> _{Cat} /Ω	<i>R</i> _{Me} /Ω	<i>C</i> _{Cat} /F	CPE-T	CPE-p
Pt	Pt	5.2 × 10	4.8 × 10 ⁴	—	3.1 × 10 ²	—	9.1 × 10 ^{−5}	8.8 × 10 ^{−1}
GC	Pt	5.2 × 10	4.5 × 10 ⁴	—	3.1 × 10 ²	—	5.2 × 10 ^{−5}	8.9 × 10 ^{−1}
(Cl-B-SubPc)/CB	Pt	5.2 × 10	2.3 × 10 ⁴	2.3 × 10 ²	3.1 × 10 ²	4.2 × 10 ^{−6}	2.1 × 10 ^{−5}	8.7 × 10 ^{−1}
(Cl-B-SubPc)/CB	Pt	5.2 × 10	4.9 × 10 ⁵	1.3 × 10 ²	3.1 × 10 ²	6.2 × 10 ^{−6}	1.1 × 10 ^{−4}	8.2 × 10 ^{−1}
(C-B-SubPc)/CB	Pt	5.2 × 10	1.6 × 10 ⁶	3.1 × 10 ²	3.1 × 10 ²	5.3 × 10 ^{−6}	1.3 × 10 ^{−4}	9.4 × 10 ^{−1}



including solution resistance (R_s), charge transfer resistance (R_{ct}), and other circuit elements, are compiled in Table 1. A detailed analysis of the resistive contributions from individual components namely, the working electrode, Nafion membrane, and electrolyte is also presented.

The relatively low impedance values observed, particularly in the modified systems, indicate efficient electron and ion transport across the electrode–electrolyte interface. These results reflect the high conductivity and favorable integration of components within the electrochemical cell, further validating the suitability of **Cat 1** and **Cat 2** for practical CO_2 electroreduction applications.

Specific surface area testing (BET)

Nitrogen adsorption–desorption isotherms were recorded to evaluate the textural properties of **Cat 1** and **Cat 2** (Figure S9). **Cat 1** (800 °C) exhibited a type I/IV isotherm characteristic of hierarchical microporous–mesoporous structures, with a BET surface area of $29.5 \text{ m}^2 \text{ g}^{-1}$, a total pore volume of $0.10 \text{ cm}^3 \text{ g}^{-1}$, and an average pore diameter of 10.1 nm. In contrast, **Cat 2** (1000 °C) displayed a higher BET surface area of $49.3 \text{ m}^2 \text{ g}^{-1}$ and a greater mesoporous contribution, with an average pore diameter of 11.3 nm and a total pore volume of $0.17 \text{ cm}^3 \text{ g}^{-1}$. The enhanced mesoporosity and increased graphitization, accompanied by fewer B–N doped sites in **Cat 2**, facilitate improved mass transport and active site accessibility, correlating with its larger ECSA and higher CO selectivity. These findings confirm that temperature-driven structural evolution tunes the balance between micropores and mesopores, thereby influencing catalytic performance.

Controlled potential electrolysis and product analysis

To evaluate the catalytic performance under steady-state conditions, controlled potential electrolysis (CPE) was performed over a 24-hour period at applied potentials ranging from -0.4 to -1.2 V vs. the reversible hydrogen electrode (RHE). The experiments were conducted at current densities ranging from 3.96 to 16.06 mA cm^{-2} for **Cat 1**, and 3.15 to 18.9 mA cm^{-2} for **Cat 2**, as shown in Fig. 3. All electrolysis experiments were carried out in a two-compartment H-type electrochemical cell separated by a Nafion membrane, allowing physical separation of the cathodic and anodic chambers to prevent product cross-over. The identification and quantification of products were achieved using ^1H NMR spectroscopy for the liquid phase and gas chromatography with a barrier ionization detector (GC-BID) for the gaseous phase (Fig. S10 and S11). For both catalysts, the primary liquid-phase products included formate, methanol, and acetate, while CO and H_2 were the dominant gaseous species.

Electrocatalytic performance of Cat 1

The electrochemical behavior of **Cat 1** immobilized on carbon paper was assessed by tracking the faradaic efficiencies (FEs) of key products at various applied potentials (Fig. 4(a), (b) and Fig. S12). At -0.4 V vs. RHE, **Cat 1** exhibited high selectivity toward formate, achieving an FE of 66.2%, along with 5.2% for acetate and 2.8% for methanol. This suggests that low overpotentials promote selective two-electron reduction pathways conducive to formate formation.

As the applied potential increased to -0.6 V , the selectivity began to shift. The FE for methanol and acetate increased,

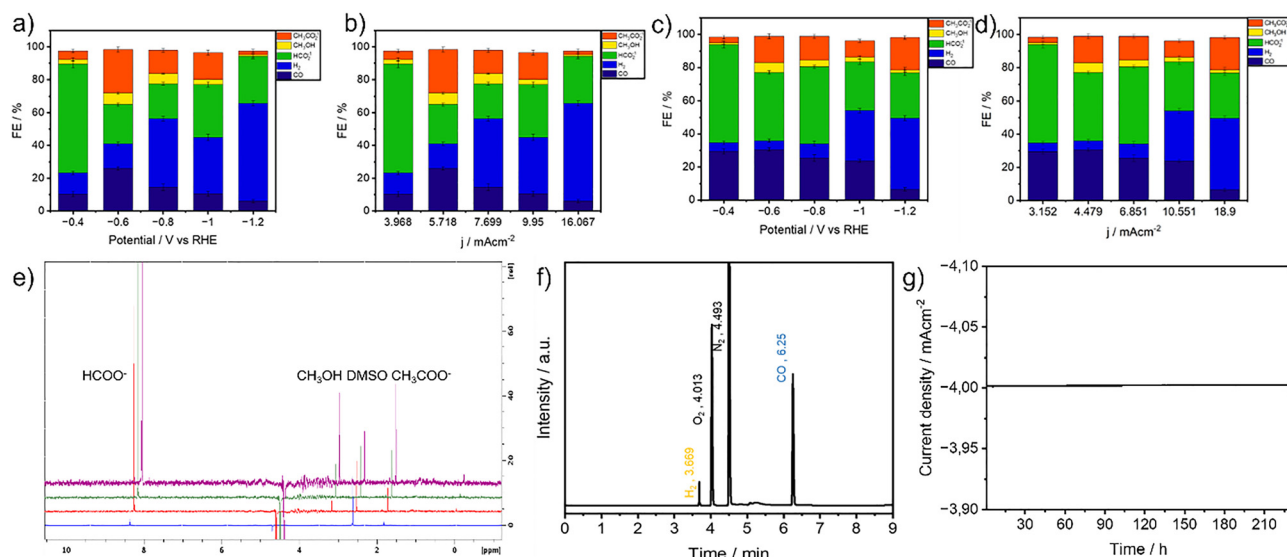


Fig. 4 (a) Faradaic efficiencies for CO , H_2 , HCOO^- , CH_3OH , and CH_3COO^- obtained during one-hour electrolysis at each potential displayed. (b) Faradaic efficiencies for CO , H_2 , HCOO^- , CH_3OH , and CH_3COO^- obtained during one-hour electrolysis at each current density displayed (**Cat 1**, Cl-B-SubPc)/CB (pyrolyzed at 800 °C). (c) Faradaic efficiencies for CO , H_2 , HCOO^- , CH_3OH , and CH_3COO^- obtained during one-hour electrolysis at each potential displayed. (d) Faradaic efficiencies for CO , H_2 , HCOO^- , CH_3OH , and CH_3COO^- obtained during one-hour electrolysis at each current density displayed (**Cat 2**, Cl-B-SubPc)/CB (1000 °C). (e) NMR spectra recorded after 1 hour, 3 hours, 6 hours and 24 hours of electrocatalysis, at -0.4 V vs. RHE (**Cat 2**, Cl-B-SubPc)/CB (1000 °C). (f) GC-BID-chromatogram gas products formed after CO_2 reduction at -0.4 V vs. RHE for 1 h by (**Cat 2**, Cl-B-SubPc)/CB (1000 °C) catalyst modified carbon paper electrode in 0.1 M CO_2 -saturated CsHCO_3 solution. (g) Long-term electrolysis experiment of **Cat 1**/CB at -0.4 V vs. RHE of total liquid products.

reaching 6.9% and 26.42%, respectively, while CO production maintained a high FE of 26.01%. At -0.8 V, CO production peaked with a faradaic efficiency of 26.92%, after which further increases in overpotential led to a gradual decline, likely due to the increasing dominance of the hydrogen evolution reaction (HER).

Electrocatalytic performance of Cat 2

The performance of **Cat 2** supported on carbon paper was similarly assessed under identical electrolysis conditions (Fig. 4(c), (d) and Fig. S13). The catalyst produced the same primary products CO, H₂, formate, methanol, and acetate but with notable differences in selectivity trends. Acetate production showed a nonlinear relationship with applied potential: the FE reached 16.3% at -0.6 V, decreased to 9.9% at -1.0 V, and increased again to a maximum of 19.49% at -1.2 V. CO selectivity followed a typical trend, increasing at moderate potentials and declining at more negative ones due to intensified HER. The FE for methanol reached 6.9% at -0.6 V, then decreased to 3.2% at -1.0 V, reflecting a potential-dependent shift in product distribution. Long-term electrolysis at fixed potentials showed stable current densities and product distributions over 24 hours (Fig. 4(e)). These findings indicate that the **Cat 2**/CB catalyst enables efficient and selective CO₂ electroreduction to CO, methanol, and acetate, with suppressed HER activity and sustained electrochemical performance under operational conditions.

Although **Cat 2** showed a higher CO selectivity than **Cat 1** across most potentials, it exhibited slightly lower FEs for methanol and acetate, suggesting differences in surface interaction or intermediate stabilization mechanisms between the two catalysts.

The operational stability of the **Cat 1**/CB catalyst was systematically evaluated through prolonged NMR testing conducted at an applied potential of -1.0 V vs. RHE. Over a continuous 220-hours electrolysis period, the catalyst demonstrated remarkable durability (Fig. 4(g) and Fig. S14), as evidenced by the minimal fluctuation in both current density and faradaic efficiency (FE) for liquid-phase products (Fig. 4(a)–(d)). Although a slight decline in FE was observed from 75.43% at the beginning to 71.3% at the end of the test the overall performance remained stable, with only marginal losses. This small reduction suggests minor deactivation or changes in the electrode–electrolyte interface over time, yet the system retained most of its electrocatalytic activity throughout the extended operation. Such stability highlights the robust interaction between the catalyst layer and the carbon support, as well as the resilience of the catalyst under continuous electrochemical stress. Nonetheless, the observed decline albeit modest indicates potential opportunities for further engineering of the catalyst architecture or electrolyzer configuration to mitigate degradation mechanisms and ensure sustained high efficiency in practical, long-term CO₂ reduction applications. To ascertain the true origin of the carbonaceous products and eliminate the possibility of contributions from background contaminants or electrolyte decomposition, a control experiment was carried out under identical electrochemical conditions but in an argon-purged electrolyte (*i.e.*, in the

absence of CO₂). As expected, no detectable formation of hydrocarbons or oxygenated carbon products were observed in this case (Fig. S15). This finding clearly confirms that the carbon-based products namely CO, formate, methanol, and acetate obtained during CO₂ electroreduction arise solely from the reduction of gaseous CO₂, and not from extraneous carbon sources or degradation of the electrolyte components.

Geometry optimization and mechanistic insights into CO₂ reduction on B–NC@Graphite

This section presents a qualitative mechanistic framework inspired by prior literature on N-doped carbons and B, N-doped carbons.^{20–22} Earlier electrochemical studies on chlorine-bound boron subphthalocyanine demonstrated that the chlorine atom dissociates upon the first reduction, producing a radical anion with its LUMO occupied (Fig. S16a and b).²³ By analogy, during pyrolysis, chlorine elimination yields a boron–N-doped graphitic lattice (B–NC@graphite) (Fig. 2(c) and (g)). Substitutional boron–nitrogen sites introduce acceptor–donor-like defect states above the valence band maximum, modifying the local density of states (LDOS) and shifting the Fermi level E_F . This breaks electron–hole symmetry in the π -electron system of graphite, enhancing local charge accumulation, localized most probably on the nitrogen atoms and reactivity toward CO₂ adsorption (Fig. S15a). Carbon monoxide pathway: at the boron–N-doped site, electron injection enhances the local charge density. This excess electron stabilizes adsorbed CO₂ by partial charge transfer, bending the molecule from its linear configuration. Proton-coupled electron transfer (PCET) processes sequentially reduce the adsorbate, and the resulting orbital overlap facilitates C–O bond cleavage. The reaction yields CO + H₂O (Fig. 4(f) and Fig. S17a), while the electronic occupation of the boron–N site relaxes back to its ground-state LDOS profile. Methanol pathway: under higher overpotential, additional electronic states near E_F are populated, allowing the same boron–N-site to stabilize multi-electron intermediates. The reaction coordinate can be represented as a stepwise sequence of PCET transitions. The B–N-induced LDOS perturbation shifts the Fermi level alignment, favoring charge delocalization into antibonding orbitals of CO₂-derived intermediates. NMR spectra confirm methanol formation *via* a ¹H-NMR resonance at 3.32 ppm (Fig. 4(e) and Fig. S17b). Formate pathway: for formate, the catalytic cycle begins with a single-electron transfer into a surface-bound CO₂ molecule (CO₂^{•−}) localized at the boron–N-site. Protonation yields the formate intermediate (HCOO[−]), which desorbs upon completion of electron transfer (Fig. S18). The boron–N site is re-equilibrated to its conductive ground state, ensuring catalytic turnover. Acetate pathway: as already described above, adjacent nitrogen atoms within B–N sites provide a platform for CO coupling. Two CO molecules within the same B–N site, stabilized through surface charge redistribution, undergo dimerization. The conductive graphitic matrix ensures that the electronic overlap between the CO π^* orbitals and the perturbed LDOS remains sufficient for bond formation. Protonation and electron transfer then reduce the intermediate to glyoxal, hydroxyacetaldehyde, and finally acetic acid. In alkaline solution, acetic acid deprotonates to



acetate, detected at 1.87 ppm (Fig. 4(e)). The cycle remains stable because the boron–N site electronic structure is periodically restored by re-equilibration with the extended π -band.

Zero-gap cell electrolyzer test

To assess the scalability and technological relevance of the catalytic system beyond conventional H-cell testing, electrochemical CO₂ reduction was further evaluated in a zero-gap flow cell electrolyzer. This architecture has emerged as a promising alternative in recent years, as it minimizes the separation between the gas diffusion electrode (GDE) and the ion-conducting membrane, thereby removing the bulk liquid electrolyte layer characteristic of H-type cells. Such a configuration effectively reduces ohmic resistance, improves ionic conductivity, and facilitates rapid CO₂ transport to active sites, which collectively enables operation at higher current densities with greater energy efficiency.^{24,25} While these attributes mark a clear advantage over H-cell and liquid flow cell designs, zero-gap electrolyzers remain inherently limited to the generation of gaseous products, constraining the broader product scope accessible through CO₂ electroreduction.

A custom-built zero-gap electrolyzer was constructed for this study (Fig. 5(a)–(d) and Fig. S19). The device consisted of stainless steel flow plates, a catalyst-coated working electrode, an IrO₂-based anode as the counter electrode, chemically resistant Teflon spacers, and a high-performance anion exchange membrane (PiperION A40, 40 μ m thickness). The PiperION membrane was selected for its high hydroxide ion conductivity and robust mechanical stability, which are essential for long-term electrolysis operations under alkaline conditions.^{26,27}

The integration of CO₂ capture and conversion technologies into a single reactor platform is increasingly considered critical

for industrial CO₂ reduction applications. Traditional systems rely on external CO₂ gas supplies, which add significant energy and economic costs. Therefore, the use of electrolyzers compatible with direct CO₂ feedstocks such as flue gas or bicarbonate-rich solutions is gaining interest as a means to streamline the carbon capture-utilization cycle.^{28–30}

In the current setup, the cathode comprised a gas diffusion electrode (GDE) loaded with the synthesized catalyst at a geometric loading of 1 mg cm^{−2}. A PiperION A40-HCO₃ anion exchange membrane was used to separate the cathode and anode compartments. Prior to assembly, the membrane was conditioned in 1 M KOH for 12 hours to fully activate the exchange sites, followed by rinsing with Milli-Q water to eliminate residual electrolyte and avoid ion contamination. The anode was a commercial IrO₂-coated electrode (loading: 1 mg cm^{−2}), selected for its superior stability and oxygen evolution reaction (OER) performance in alkaline media.³¹

The electrolyte employed on the anode side was a 0.1 M aqueous cesium hydroxide (CsOH) solution. Cesium-based electrolytes are often used in CO₂ electroreduction studies due to their relatively large ionic radius and ability to promote CO₂ adsorption while stabilizing key reaction intermediates.³² Meanwhile, high-purity CO₂ gas (99.99%) was continuously introduced at a flow rate of 50 mL min^{−1} behind the GDE cathode, enabling effective gas-phase diffusion into the catalyst layer and subsequent electrochemical conversion.

This zero-gap configuration allowed for tight control over electrolysis conditions, including cell temperature, electrolyte composition, and gas flow, making it highly suitable for investigating performance metrics such as faradaic efficiency, current density, and product selectivity. Additionally, this

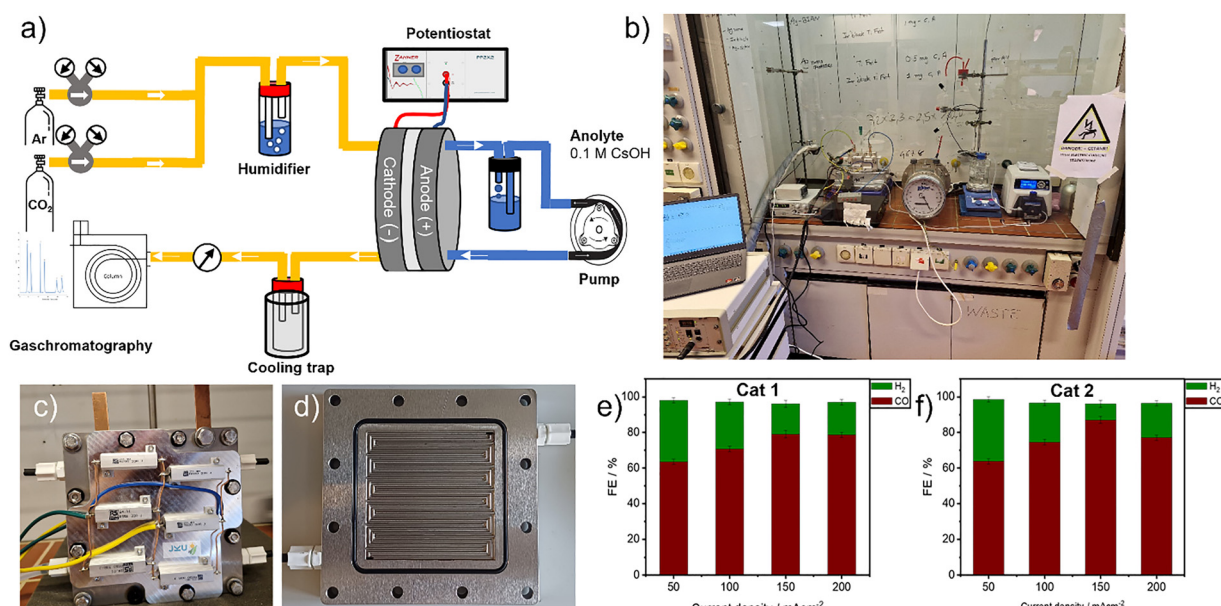


Fig. 5 (a)–(d) Schematic illustration and photograph of a laboratory-scale zero-gap electrolyzer. (e) The CO₂ reduction performance of (**Cat 1**, Cl-B-SubPc)/CB (800 °C) at 50, 100, 150, and 200 mA cm^{−2} at 60 °C after two hours of electrolysis. All investigated GDEs possessed a catalytic loading of 0.5 mg cm^{−2} of active material. (f) The CO₂ reduction performance of (**Cat 2**, Cl-B-SubPc)/CB (1000 °C at 50, 100, 150, and 200 mA cm^{−2} at 60 °C) after two hours of electrolysis. All GDEs examined contained a catalytic loading of 0.5 mg cm^{−2} of active material.

design offers a promising platform for future scale-up and integration with carbon capture systems, including direct air capture (DAC) or post-combustion CO₂ sources.^{33,34}

The CO₂ feed was humidified *via* a temperature-controlled humidifier, with the relative humidity dynamically adjusted in accordance with the applied current density to optimize reaction conditions. Fresh electrolyte solution was prepared prior to each experimental run and continuously circulated through the cell at a flow rate of 50 mL min⁻¹ using peristaltic pumps. Under zero-gap cell conditions, the optimized parameters including a current density of 150 mA cm⁻², a high gas flow rate of 50 mL min⁻¹, operation at 60 °C, and a low CsOH concentration of 0.1 M resulted in maximum faradaic efficiencies (FE) of 79.03% for **Cat 1** and 87.38% for **Cat 2** (Fig. 5(e) and (f)). These results highlight the potential of carefully engineered CsOH-based electrolyzers for efficient, integrated CO₂ capture and electrochemical conversion. The much higher FE_{CO} observed in the zero-gap electrolyzer (up to 87%) compared to the H-cell (~27%) originates from the differences in mass transport and ohmic resistance. In H-cells, CO₂ solubility in aqueous electrolyte (*ca.* 33 mM) limits availability at the electrode, while in zero-gap configuration, continuous gas feed directly contacts the GDE, minimizing transport limitations and favoring CO production.

Conclusions

This work introduces two boron NC@ graphite catalysts as promising noble-metal-free electrocatalysts for the selective electrochemical reduction of CO₂ to C₁ and C₂ products. Utilizing both H-cell and zero-gap electrolyzer configurations, the catalysts demonstrated the formation of valuable gas-phase products (CO, H₂) and liquid-phase products (formate, methanol, acetate), verified through detailed spectroscopic and electrochemical analyses. Notably, in a zero-gap electrolyzer setup, **Cat 1** achieved a faradaic efficiency (FE) of 79.03% for CO at a current density of 150 mA cm⁻², while **Cat 2** reached a remarkable FE of 87.38% under similar conditions. These results highlight the high selectivity and catalytic performance of the B-subphthalocyanine systems under industrially relevant operating parameters. Overall, this study establishes boron-based subphthalocyanines as a new class of highly efficient, metal-free molecular electrocatalysts for CO₂ conversion. The findings offer valuable mechanistic insights and lay the groundwork for developing scalable, sustainable strategies in carbon capture, utilization, and renewable energy storage.

Author contributions

Conceptualization: WS. Formal analysis: FY, SO, SV, DK. Funding acquisition: WS. Investigation FY, SO, SV. Methodology FY, DK, VS, SO, WS. Project administration: WS. Resources: WS. Supervision: WS. Validation: FY, DK, WS. Visualization: FY, WS. Writing – original draft: FY, WS. Writing – review & editing FY, DK, WS.

Conflicts of interest

There are no conflicts to declare.

Data availability

The datasets supporting this article have been uploaded as part of the supplementary information. Further information not provided can be obtained upon request by the authors. Supplementary information is available. See DOI: <https://doi.org/10.1039/d5ya00260e>.

Acknowledgements

W. S. acknowledges the financial support of the Austrian Science Fund (FWF Standalone Projects P28167 “Heterogeneous catalysis for water oxidation and hydrogen evolution”, P32045 “Catalysts for biomass valorization”), PAT 1657425 (“Green Synthesis of Macrocyclic CO₂ Conversion Catalysts”) and of the Austrian Research Promotion Agency FFG (“CO₂Val”, FFG bridge project no. 883671). W. S. also acknowledges the financial support by the LIT Project (LIT-2022-11-SEE-111, “e-COOL”) and by the “Klima- und Energiefonds” (the project “ZEUS” is carried out within the framework of the “Energieforschungsprogramm 2022” (FFG project number: FO999903855)).

References

- 1 J. Qiao, Y. Liu, F. Hong and J. Zhang, A review of catalysts for the electroreduction of carbon dioxide to produce low-carbon fuels, *Chem. Soc. Rev.*, 2014, **43**, 631–675.
- 2 K. Pellumbi, D. Krisch, C. Rettenmaier, H. Awada, H. Sun, L. Song, S. A. Sanden, L. Hoof, L. Messing, K. J. Puring, D. Siegmund, B. R. Cuenya, W. Schöffberger and U.-P. Apfel, Pushing the Ag-loading of CO₂ electrolyzers to the minimum *via* molecularly tuned environments, *Cell Reports Physical Science*, 2023, **4**, 101746.
- 3 D. Krisch, H. Sun, K. Pellumbi, K. Faust, U.-P. Apfel and W. Schöffberger, Tuning the Electronic Properties of Homoleptic Silver(I) bis-BIAN Complexes towards Efficient Electrocatalytic CO₂ Reduction, *Catalysts*, 2022, **12**, 545.
- 4 K. Pellumbi, M.-A. Kräenbring, D. Krisch, W. Wiesner, S. Sanden, D. Siegmund, F. Özcan, K. J. Puring, R. Cao, W. Schöffberger, D. Segets and U.-P. Apfel, Unlocking the Activity of Molecular Assemblies for CO₂ Electroreduction in Zero-Gap Electrolysers *via* Catalyst Ink Engineering, *Small*, 2025, **21**, 2408154.
- 5 E. Sedano Varo, R. Egeberg Tankard, J. Kryger-Baggesen, J. Jinschek, S. Helveg, I. Chorkendorff, C. D. Damsgaard and J. Kibsgaard, Gold Nanoparticles for CO₂ Electroreduction: An Optimum Defined by Size and Shape, *J. Am. Chem. Soc.*, 2024, **146**, 2015–2023.
- 6 A. M. Abdellah, F. Ismail, O. W. Siig, J. Yang, C. M. Andrei, L.-A. DiCecco, A. Rakhsha, K. E. Salem, K. Grandfield, N. Bassim, R. Black, G. Kastlunger, L. Soleymani and D. Higgins, Impact of palladium/palladium hydride conversion



- on electrochemical CO₂ reduction *via in situ* transmission electron microscopy and diffraction, *Nat. Commun.*, 2024, **15**, 938.
- 7 Y. Chen, S. Ji, C. Chen, Q. Peng, D. Wang and Y. Li, Single-Atom Catalysts: Synthetic Strategies and Electrochemical Applications, *Joule*, 2018, **2**, 1242–1264.
 - 8 Y. Zhao, Z. Hu, J. Chen, P. Gao, Z. Liu, Y. Duan, A. Hu, C. Fan and J. Liu, Synergistic effect of boron and nitrogen co-doping on anthracite-based hard carbon anode toward enhanced sodium storage, *Trans. Mater. Res. Soc. Jpn.*, 2025, **1**, 100069.
 - 9 H. Cui, Y. Guo, L. Guo, L. Wang, Z. Zhou and Z. Peng, Heteroatom-doped carbon materials and their composites as electrocatalysts for CO₂ reduction, *J. Mater. Chem. A*, 2018, **6**, 18782–18793.
 - 10 A. C. Pérez-Sequera, M. A. Díaz-Pérez and J. C. Serrano-Ruiz, Recent Advances in the Electroreduction of CO₂ over Heteroatom-Doped Carbon Materials, *Catalysts*, 2020, **10**(10), 1179.
 - 11 J. P. Paraknowitsch and A. Thomas, Doping carbons beyond nitrogen: an overview of advanced heteroatom doped carbons with boron, sulphur and phosphorus for energy applications, *Energy Environ. Sci.*, 2013, **6**, 2839–2855.
 - 12 C. Li, Y. Wang, N. Xiao, H. Li, Y. Ji, Z. Guo, C. Liu and J. Qiu, Nitrogen-doped porous carbon from coal for high efficiency CO₂ electrocatalytic reduction, *Carbon*, 2019, **151**, 46–52.
 - 13 X.-z Lv, X.-x Xu, M.-m Yu, Y.-c Wei, J.-y Wang and J.-z Wang, The synthesis of electrospun N-doped carbon nanofibers with embedded Fe₂N/Fe₃C species for catalyzing the O₂ and CO₂ reduction reactions, *New Carbon Mater.*, 2025, **40**, 333–344.
 - 14 S. Ghosh and S. Ramaprabhu, Boron and nitrogen co-doped carbon nanosheets encapsulating nano iron as an efficient catalyst for electrochemical CO₂ reduction utilizing a proton exchange membrane CO₂ conversion cell, *J. Colloid Interface Sci.*, 2020, **559**, 169–177.
 - 15 X. Ma, J. Du, H. Sun, F. Ye, X. Wang, P. Xu, C. Hu, L. Zhang and D. Liu, Boron, nitrogen co-doped carbon with abundant mesopores for efficient CO₂ electroreduction, *Appl. Catal., B*, 2021, **298**, 120543.
 - 16 G. E. Morse and T. P. Bender, Boron Subphthalocyanines as Organic Electronic Materials, *ACS Appl. Mater. Interfaces*, 2012, **4**, 5055–5068.
 - 17 C. G. Claessens, D. González-Rodríguez, B. del Rey, T. Torres, G. Mark, H.-P. Schuchmann, C. von Sonntag, J. G. MacDonald and R. S. Nohr, Highly Efficient Synthesis of Chloro- and Phenoxy-Substituted Subphthalocyanines, *Eur. J. Org. Chem.*, 2003, 2547–2551.
 - 18 Y. Wang and W. Lai, Mechanistic insight into electrocatalytic CO₂ reduction to formate by the iron(II) porphyrin complex: A DFT study, *Mol. Catal.*, 2024, **566**, 114430.
 - 19 F. Liu, Z. Deng, D. Miao, W. Chen, Y. Wang, K. Zhou, L. Ma and Q. Wei, A highly stable microporous boron-doped diamond electrode etched by oxygen plasma for enhanced electrochemical ozone generation, *J. Environ. Chem. Eng.*, 2021, **9**, 106369.
 - 20 X. Wang, X. Li, S. Ding, Y. Chen, Y. Liu, M. Fang, G. Xiao and Y. Zhu, Constructing ample active sites in nitrogen-doped carbon materials for efficient electrocatalytic carbon dioxide reduction, *Nano Energy*, 2021, **90**, 106541.
 - 21 S. Kongkaew, M. Ratanasak, Y. Shigeta, J.-Y. Hasegawa and V. Parasuk, Theoretical investigation of sustainable CO₂ electroreduction to high-value products utilizing N-doped/BN-modified Triphenylene-Graphdiyne catalysts, *Fuel*, 2025, **379**, 133102.
 - 22 D. Hursán, M. Ábel, K. Baán, E. Fako, G. F. Samu, H. C. Nguyễn, N. López, P. Atanassov, Z. Kónya, A. Sági and C. Janáky, CO₂ Conversion on N-Doped Carbon Catalysts *via* Thermo- and Electrocatalysis: Role of C–NO_x Moieties, *ACS, Catalysis*, 2022, **12**, 10127–10140.
 - 23 F. Yari, S. Offenthaler, S. Vala, D. Krisch, M. Scharber and W. Schöffberger, Boron subphthalocyanine complexes for CO₂ electroreduction: molecular design and catalytic insights, *Energy Adv.*, 2025, **4**, 1241–1250.
 - 24 M. Ma, E. L. Clark, K. T. Therkildsen, S. Dalsgaard, I. Chorkendorff and B. Seger, Insights into the carbon balance for CO₂ electroreduction on Cu using gas diffusion electrode reactor designs, *Energy Environ. Sci.*, 2020, **13**, 977–985.
 - 25 M. G. Kibria, C.-T. Dinh, A. Seifitokaldani, P. De Luna, T. Burdyny, R. Quintero-Bermudez, M. B. Ross, O. S. Bushuyev, F. P. García de Arquer, P. Yang, D. Sinton and E. H. Sargent, A Surface Reconstruction Route to High Productivity and Selectivity in CO₂ Electroreduction toward C₂₊ Hydrocarbons, *Adv. Mater.*, 2018, **30**, 1804867.
 - 26 S. Verma, B. Kim, H.-R. M. Jhong, S. Ma, P. J. A. Kenis and A. Gross-Margin, Model for Defining Technoeconomic Benchmarks in the Electroreduction of CO₂, *ChemSusChem*, 2016, **9**, 1972–1979.
 - 27 C. M. Gabardo, C. P. O'Brien, J. P. Edwards, C. McCallum, Y. Xu, C.-T. Dinh, J. Li, E. H. Sargent and D. Sinton, Continuous Carbon Dioxide Electroreduction to Concentrated Multi-carbon Products Using a Membrane Electrode Assembly, *Joule*, 2019, **3**, 2777–2791.
 - 28 S. C. Zignani, A. Carbone, V. Chiodo, S. Maisano, M. Pascale, M. Fazio, L. Riillo, A. Ramunni, C. Azra, E. T. Gutelmacher and A. S. Aricò, Anion exchange membrane co-electrolysis of CO₂ and water using CuO_x nanoparticles-based gas diffusion electrode for the conversion of carbon dioxide into carbonaceous fuels, *Chem. Eng. J.*, 2025, **515**, 163798.
 - 29 J. A. Rabinowitz and M. W. Kanan, The future of low-temperature carbon dioxide electrolysis depends on solving one basic problem, *Nat. Commun.*, 2020, **11**, 5231.
 - 30 J. M. Spurgeon and B. Kumar, A comparative technoeconomic analysis of pathways for commercial electrochemical CO₂ reduction to liquid products, *Energy Environ. Sci.*, 2018, **11**, 1536–1551.
 - 31 Q. Lu and F. Jiao, Electrochemical CO₂ reduction: Electrocatalyst, reaction mechanism, and process engineering, *Nano Energy*, 2016, **29**, 439–456.
 - 32 D. M. Weekes, D. A. Salvatore, A. Reyes, A. Huang and C. P. Berlinguette, Electrolytic CO₂ Reduction in a Flow Cell, *Acc. Chem. Res.*, 2018, **51**, 910–918.



- 33 M. S. Sajna, S. Zavahir, A. Popelka, P. Kasak, A. Al-Sharshani, U. Onwusogh, M. Wang, H. Park and D. S. Han, Electrochemical system design for CO₂ conversion: A comprehensive review, *J. Environ. Chem. Eng.*, 2023, **11**, 110467.
- 34 X. Pang, S. Verma, C. Liu and D. V. Esposito, Membrane-free electrochemical CO₂ conversion using serially connected porous flow-through electrodes, *Joule*, 2022, **6**, 2745–2761.

