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Acido-basic control of the thermoelectric properties of poly(3,4-ethylenedioxythiophene)tosylate (PEDOT-Tos) thin films

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PEDOT-Tos is one of the conducting polymers that displays the most promising thermoelectric properties. Until now, it has been utterly difficult to control all the synthesis parameters and the morphology governing the thermoelectric properties. To improve our understanding of this material, we study the variation in the thermoelectric properties by a simple acido-basic treatment. The emphasis of this study is to elucidate the chemical changes induced by acid (HCl) or base (NaOH) treatment in PEDOT-Tos thin films using various spectroscopic and structural techniques. We could identify changes in the nanoscale morphology due to anion exchange between tosylate and Cl^- or OH^- . But, we identified that changing the pH leads to a tuning of the oxidation level of the polymer, which can explain the changes in thermoelectric properties. Hence, a simple acid–base treatment allows finding the optimum for the power factor in PEDOT-Tos thin films.

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1 Introduction

Burning fossil fuels is still the main approach to cover the increasing demand of electricity in our society, but the resulting CO_2 release is alarming in the context of global warming. Alternative technologies that improve the efficiency of the conversion from fossil energy to electricity are thus highly desirable. Among those, thermoelectric generators constitute a possible emerging technology. For a low temperature region ($<250\text{ }^\circ\text{C}$), there exist however no efficient thermoelectric materials that are composed of atomic elements of high natural abundance. This has triggered the research on thermoelectricity towards organic conducting polymers. Indeed, this class of materials could be relatively inexpensive since it is based on atoms of high natural abundance and low toxicity. Moreover conducting polymers are inexpensive to process from solution and do not require any high temperature annealing.¹

The thermoelectric material efficiency is expressed by the thermoelectric figure-of-merit and given by $ZT = \sigma S^2 T / \kappa$, where σ , S , and κ are the material's electrical conductivity, the Seebeck

coefficient and thermal conductivity, and T is the operating temperature. One of the most developed and optimized conducting polymers is poly(3,4-ethylenedioxythiophene) displaying very high electrical conductivity up to 4380 S cm^{-1} .² The thermoelectric (TE) efficiency of poly(3,4-ethylenedioxythiophene)tosylate (PEDOT-Tos) has been optimized by chemical doping with the reducing agent tetrakis(dimethylamino)ethylene (TDAE) yielding a maximum ZT of 0.25.³ Controlling the oxidation level has also been realized electrochemically.^{4,5} Another recent approach takes the advantage of the known variation of electrical conductivity of the cousin polymer poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate) (PEDOT-PSS) with pH to fine tune its thermoelectric properties.^{6,7} However, the power factor achieved with that method ($\sigma S^2 = 20\text{ }\mu\text{W K}^{-2}\text{ m}^{-1}$) is lower than the record power factor demonstrated for PEDOT-PSS ($470\text{ }\mu\text{W K}^{-2}\text{ m}^{-1}$, $ZT = 0.4$ at room temperature) using a post-treatment to remove the excess of insulating PSS.⁸ Recently, we have demonstrated that semi-crystalline PEDOT-Tos is a semi-metal composed of a network of bipolarons. The empty bipolaron band overlaps with the filled valence band and this leads to an enhanced Seebeck coefficient.⁹ The electronic structure of PEDOT-Tos is thus totally different than that of polyaniline-camphorsulfonic acid (Pani-CSA), which is metallic¹⁰ due to the formation of a half-filled polaronic band and possesses a low thermopower.¹¹ Electrically conducting polymers are characterized by low thermal conductivity with a clear electronic contribution following the Wiedemann–Franz law.^{12,13} Interestingly, PEDOT-Tos has the same electrical conductivity to thermal conductivity

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ratio as Bi₂Te₃ alloys¹⁴ ([600 S cm⁻¹]/[1.2 W m⁻¹ K⁻¹]), but PEDOT-Tos has a much lower Seebeck effect than its inorganic counterpart. Hence, any strategy that enhances the Seebeck coefficient is of interest.

In this communication, we report the optimization of the thermoelectric properties of PEDOT-Tos films by simply dipping in various pH solutions. In basic pH, the Seebeck coefficient is enhanced but the electrical conductivity decreases resulting in an optimum pH region with a maximum power factor. Based on various spectroscopic and structural characterization, we propose a hypothesis to explain the effect of pH on the thermoelectric properties of PEDOT-Tos.

2 Experimental

2.1 Chemicals

40 wt% solution of iron-tosylate in butanol (Clevios CB 40) was purchased from Heraeus, Germany while the EDOT (3,4-ethylenedioxythiophene) monomer, triblock copolymer poly(ethylene glycol-propylene glycol-ethylene glycol) or PEG-PPG-PEG ($M_w = 5800 \text{ g mol}^{-1}$), and pyridine were purchased from Sigma-Aldrich. All these chemicals were used as purchased. A hydrochloric acid (HCL) ACS reagent 37% was also acquired from Sigma-Aldrich and diluted to get the lower pH solutions. Sodium hydroxide (NaOH) pellets were purchased from Merck, Germany and dissolved in DI water to get high pH solutions.

2.2 PEDOT-Tos film preparation

PEDOT-Tos films were obtained by vacuum vapor phase polymerization (VVPP) and chemical polymerization (CP).

Higher conductivity PEDOT-Tos samples were prepared using the VVPP technique, where triblock copolymer PEG-PPG-PEG was used to template the growth. The procedure for the VVPP films was similar to those explained previously.^{15,16} Glass substrates were cleaned with ethanol and exposed to an air plasma treatment setup (Diener, Plasma etcher NANO, Germany) for 2 minutes. Oxidant solutions consisting of iron-tosylate (12.3 wt%) and the triblock copolymer PEG-PPG-PEG (23 wt%) in butanol were spin coated (400-6NPP, Laurell Technologies Inc.) on the glass substrates for 25 seconds at 1500 rpm immediately after plasma treatment. Samples were then placed on a hot plate at 70 °C for 30 seconds and then placed immediately into the VVPP chamber with EDOT vapor for a polymerization time of 25 minutes. The chamber temperature was set at 35 °C with the monomer heated separately to 45 °C. The chamber pressure was set at 45 mbar. After polymerization the samples were immediately placed on a hot plate at 70 °C for 2 minutes and thoroughly washed with ethanol afterwards.

In the case of chemical polymerization (CP), the PEDOT-Tos films were obtained from a mixture of 1 ml of Clevios CB 40 [40 wt% iron(m)-tosylate in butanol] and 50 µl of the EDOT monomer. Furthermore, 0.5 mol of basic inhibitor pyridine was added per 1 mol of iron(m)-tosylate so as to increase the pH of the solution and thereby prevent acid-initiated polymerization that results in poorly conducting films. The solution was spin coated on acetone pre-washed glass substrates at 2000 rpm for

30 seconds. The films were afterwards annealed on a hot plate at 100 °C for 5 minutes and carefully rinsed in ethanol and deionized (DI) water to remove any unreacted EDOT and residual iron-tosylate and dried by N₂. As the DI water has pH of 5.5, so all the pristine films are labelled as “pH 5.5 treated” throughout this report.

In both polymerization strategies, the iron-tosylate is used as a reactant to polymerize EDOT but is removed afterwards. During the polymerization, the EDOT radical cations react with each other and form covalent C–C bonds between the thiophene units. The dimerization leads to a release of protons. Fe³⁺ becomes Fe²⁺ because iron has captured an electron from EDOT. So, for each bond to be formed between two EDOT monomers requires a reaction with iron-tosylate. The PEDOT chains formed are automatically charged positively since it is easier to oxidize an oligomer than a monomer. The positive charge carried by the conducting polymers is balanced by the counter anion tosylate resulting in PEDOT-Tos. After the polymerization, the salt Fe²⁺(Tos⁻)₂ remains in the film which makes the film brown. After a two-step cleaning with ethanol and DI water, the salt goes in the solution and normally there is no iron-tosylate left in the film.



To investigate the role of pH in the thermoelectric performance of PEDOT-Tos, hydrochloric acid (HCl) and sodium hydroxide (NaOH) were used to tune the pH from 0 to 14. The films of PEDOT-Tos were dipped in different pH solutions for two minutes and dried by gentle N₂ blowing. The CP PEDOT-Tos samples were produced on plain microscope glass slides for UV-Vis-NIR and GIWAXS, with pre-patterned Au lines on glass for electrical conductivity measurement and with a global coating of Au on glass for XPS and FTIR measurements.

2.3 Measurements and characterization

The resistance (R) of the polymer film was measured with a four probe technique using Keithley 4200 and then the electrical conductivity (σ) was calculated by $\sigma = L/(R \cdot w \cdot t)$, where L , w and t were length, width and thickness of the polymer film. The thickness was measured using a Dektak surface profiler and a Scanning Probe Microscope AFM Dimension 3100 from Veeco.

The Seebeck coefficient was measured using a fully automated LabVIEW controlled setup where the sample was placed between two peltier elements with adjustable separation. One of the peltier elements was heated, while the other one was kept at room temperature. The glass slide with a polymer film and calibrated gold thermistors as shown in Fig. 1a was fixed between the hot and cold sides to ensure a good thermal contact within the set-up. The resistances of the two thermistors on the reference sample were measured with the four-point probe method using Keithley 4200, and the temperature difference between two lines was subsequently calculated from the respective calibration slopes. The generated thermoelectric voltage (ΔV) was measured using a nanovoltmeter Keithley 2182, with one probe each on the hot and cold Au lines joined by the polymer film in between. The temperature gradient was ramped and the Seebeck coefficient was acquired from the slope of open circuit voltage plotted as a function of temperature difference or $\Delta V/\Delta T$. The temperature was



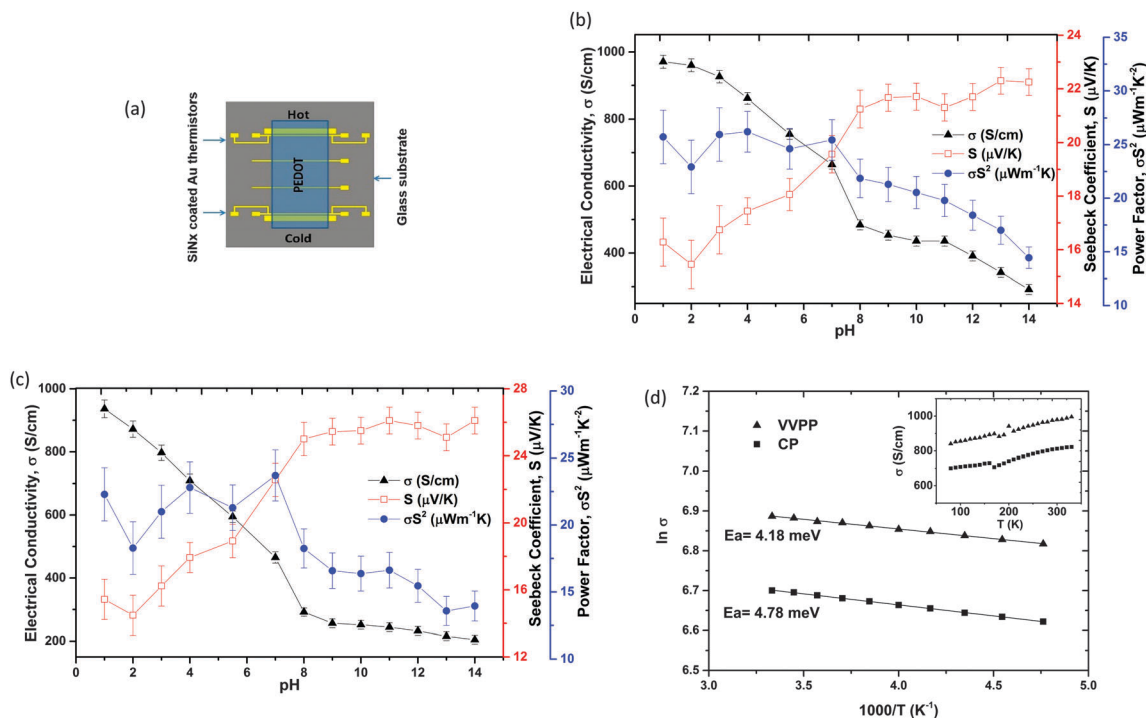


Fig. 1 (a) Schematic of the sample structure for the Seebeck coefficient and electrical conductivity measurement. Glass substrates with patterned Au lines were used as electrodes and thermistors. Thermistors used for temperature measurements were insulated from PEDOT-Tos films with SiN_x thin layers. (b) TE properties of VVPP PEDOT-Tos films when a single sample is treated with solution of pH 1 to pH 14. (c) TE properties of CP PEDOT-Tos films when one sample is treated with solutions from pH 1 to pH 14. (d) The Arrhenius plot of pristine (untreated) samples of VVPP and CP PEDOT-Tos in the temperature window of 210–300 K. The inset shows the electrical conductivity of the polymer films as the temperature was decreased from 350 K to 80 K in steps of 10 K. Both VVPP and CP films show semi-conducting behavior as the conductivity increases with a rise in temperature.

measured using thermistors and thermocouples. All the values were subsequently corrected by subtracting the absolute Seebeck coefficient (S) of gold. The power factor was calculated by σS^2 .

The temperature dependence was analysed inside Cryogenic Probe Station from Janis under vacuum conditions. The temperature was decreased from 330 K to 80 K in steps of 10 K. The four probe resistance was measured using Keithley 4200 and was translated to electrical conductivity using film's geometry.

Grazing Incidence Wide-Angle X-ray Scattering (GIWAXS) experiments were performed using a setup¹⁷ based on a rotating Cu-anode as an X-ray source with a 1D multilayer optic yielding focused and monochromatic X-ray Cu $K\alpha$ radiation (wavelength $\lambda = 1.5418 \text{ \AA}$). The incidence angle used was 0.18° , just below the critical angle for the glass substrates. The measurements were done in a vacuum, at room temperature. The scattered radiation was collected using a photostimulable imaging plate placed at 119 mm from the sample. The GIWAXS patterns are represented in reciprocal space coordinates with the scattering vector Q_{xy} in the substrate plane and Q_z along the surface normal. The magnitude of the scattering vector Q is defined as $Q = 4 \times \pi/\sin \theta$, where 2θ is the total scattering angle.

Photoemission experiments were carried out using a Scienta ESCA 200 spectrometer in a ultrahigh vacuum with a base pressure of 10^{-10} mbar. The measurement chamber is equipped with a monochromatic Al ($K\alpha$) X-ray source providing photons with 1486.6 eV for XPS (X-ray photoemission spectroscopy). The XPS experimental condition was set so that the full width at half

maximum of the clean $\text{Au}4f^{7/2}$ line was 0.65 eV. All spectra were collected at room temperature with a photoelectron take off angle of 0° (normal emission).

Absorption spectra were studied using a UV-Vis-NIR Spectrometer PerkinElmer Lambda 900 in the range of 1400–300 nm and the spectra were normalized according to the thickness of the film.

Fourier transform infra-red absorption spectroscopy measurements were carried out by means of a grazing angle (85°) reflection setup in a Bruker IFS66 spectrometer with a LN_2 -cooled MCT detector. The system was continuously purged with nitrogen before and during the measurement. All spectra were acquired at 2 cm^{-1} resolution between 4000 and 600 cm^{-1} and background spectra were recorded using gold coated substrates.

It is worth mentioning that thermoelectric (TE) properties were measured for one sample each of VVPP and CP PEDOT-Tos. The absorption spectroscopy was carried out on one CP film. For the later characterization, distinct CP samples were prepared for every pH treatment; 8, 7 and 12 samples were used for XPS, GIWAXS and FTIR spectroscopy.

3 Results

3.1 Thermoelectric (TE) properties

The pristine (untreated) VVPP film had an electrical conductivity of 818 S cm^{-1} with a Seebeck coefficient of $\sim 17 \mu\text{V K}^{-1}$ while the CP film resulted in an electrical conductivity of



810 S cm⁻¹ and a Seebeck coefficient of 16 μV K⁻¹. The VVPP PEDOT-Tos film was treated with pH 1 till pH 14 solutions and the thermoelectric properties of this single sample were tracked as shown in Fig. 1b. The electrical conductivity (σ) increased to ~970 S cm⁻¹ after pH 1 treatment and decreased down to 290 S cm⁻¹ at pH 14 treatment while the Seebeck coefficient (S) increased from 15 to 23 μV K⁻¹. The power factor σS^2 was around 26 μW K⁻² m⁻¹ for pH ≤ 7 treated films and it decreased with base treatment because of the contradicting trends of σ and S .

The chemically polymerized (CP) films were also treated with pH 1–14, to investigate the effects as shown in Fig. 1c. The electrical conductivity was 936 S cm⁻¹ at pH 1 treatment which decreased to 204 S cm⁻¹ at pH 14 treatment. The corresponding

Seebeck coefficient was at its lowest of 15 μV K⁻¹ at pH 1 which increased to 26 μV K⁻¹ at pH 14 treatment. Again we see the highest power factor σS^2 of 23 μW K⁻² m⁻¹ for pH ≤ 7 treated films which decreased after base treatments.

So, it can be seen that both types of PEDOT-Tos films undergo similar changes in thermoelectric properties after acid/base treatments: from pH 1 to 8 the electrical conductivity reduces sharply (from 970 to 485 S cm⁻¹ for VVPP and from 935 to 292 S cm⁻¹ for CP films) compared to the changes in the basic treatments from pH 8 to 14 (from 485 to 290 S cm⁻¹ for VVPP and 292 to 205 S cm⁻¹ for the CP film). The fact that a similar trend is observed with and without the introduction of the copolymer PEG-PPG-PEG indicates that the latter has no

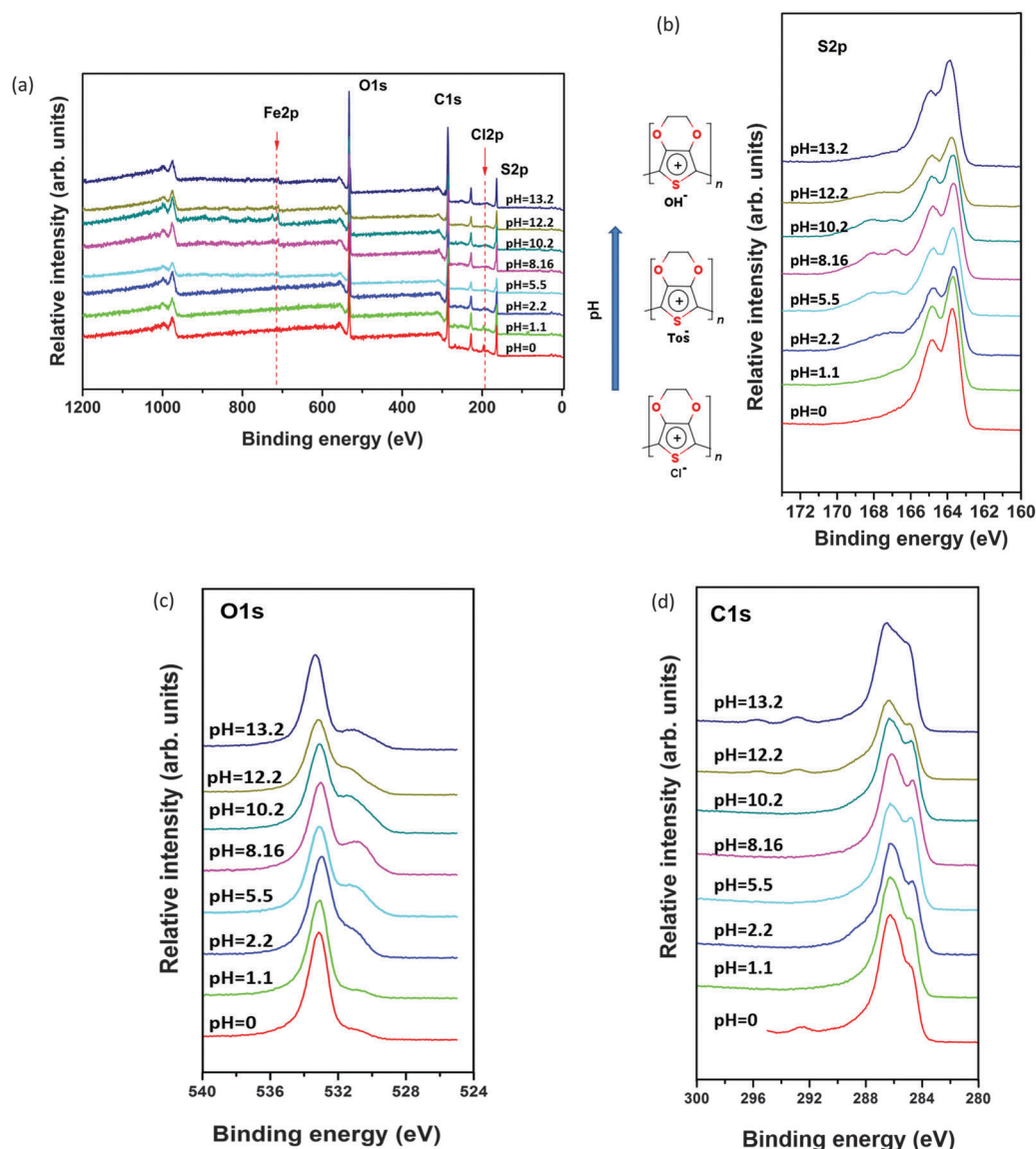


Fig. 2 XPS spectra where distinct CP PEDOT-Tos samples were treated with different pH solutions. The pristine (untreated) sample is labelled as pH 5.5 in all four spectra (a) complete wide-scan XPS spectra showing the presence of Cl⁻ in lower pH treated samples (b) S2p spectra showing a diminishing amount of tosylate as the film is treated with low or high pH solutions (c) O1s spectra showing the presence of an oxygen peak at 531 eV for high pH treatment when OH⁻ is present while it reduces at low pH when Cl⁻ is replacing tosylate (d) C1s spectra showing new peaks at pH > 10 due to the presence of new C=O bonds indicating ring opening.



effect on the pH dependence. Based on that observation, we characterize the chemical changes taking place in the CP films, *i.e.* without copolymers, in order to avoid the additional complexity in the interpretation of the XPS, GIWAXS and FTIR data that would come with the copolymer.

The temperature dependencies of the pristine (untreated) VVPP and CP films were analysed in the range of 80–330 K as shown in Fig. 1d. It is clear from these plots that both of these polymer films were semiconducting in behaviour. The activation energies of 4.18 meV for the VVPP and 4.78 meV for the CP films were calculated from the Arrhenius plots as shown in Fig. 1d in the temperature window of 210–300 K. Note that even if the composition of the PEDOT-Tos films is similar to the one reported with semimetallic behaviour,⁹ its electrical behaviour is different possibly due to a different morphology.

Although such a phenomenon has been reported for other derivatives of PEDOT,^{6,7,18} it was important to understand the variation in thermoelectric properties of PEDOT-Tos after acid/base treatments. There can be two possible reasons for these changes: either a change in the morphology and packing of the polymer film and/or a change in the oxidation level. The chemically polymerized (CP) PEDOT-Tos films were selected for such investigations as they do not contain the PEG-PPG-PEG and can be analysed with lesser complexity even if exposed to higher concentrations of HCl and NaOH.

3.2 Elemental composition and morphology

In order to track modification in the chemical composition of the polymer films, we have used X-ray photoelectron spectroscopy (XPS). The spectral shape of C(1s), O(1s), and S(2p) was

changed significantly for samples exposed to different pH solutions compared with the pristine (pH 5.5) sample. Fig. 2b displays the two S(2p) doublet signals. The S(2p) photoelectrons from the sulfonate group of Tos (166–170 eV) have higher binding energy than that coming from the thiophene units in PEDOT (163–166 eV) because the sulfur atoms are bound to three electronegative oxygen atoms.¹⁹ By following the evolution of the S(2p) doublet of Tos, we clearly see that the Tos content diminishes when going to acidic or basic conditions. This indicates that Tos⁻ is replaced by Cl⁻ or OH⁻ through an ion exchange process driven by the chemical potential equalization. For the acidic treatments, the presence of Cl⁻ in the film is visible in a wide-scan XPS (see Fig. 2a). After basic treatment, the Tos anions are exchanged with hydroxyl OH⁻ anions transforming PEDOT-Tos into PEDOT-OH as suggested by the presence of an O(1s) singlet at 531 eV more pronounced at high pH than low pH, but maximum at neutral pH when Tos is the counterion (with 3 oxygen atoms per anion) as shown in Fig. 2c.

At pH > 10, one can see two new peaks in the C1s spectra as shown in Fig. 2d at very high binding energy (292 eV, 295 eV). So, it typically represents a carbon attached to 2 oxygen atoms, like in carboxylic or ester groups. The existence of this C=O type stretching at high pH may also indicate ring opening damaging the sigma bonds in the PEDOT backbone.

In order to investigate how the ion exchange influences the morphology and molecular ordering, we systematically follow the diffraction patterns obtained by Grazing Incidence Wide Angle X-ray Scattering (GIWAXS) *versus* pH. GIWAXS data were acquired for pristine films as well as films treated with solutions of 10 M, 1 M and 0.01 M HCl and NaOH. The pristine film and

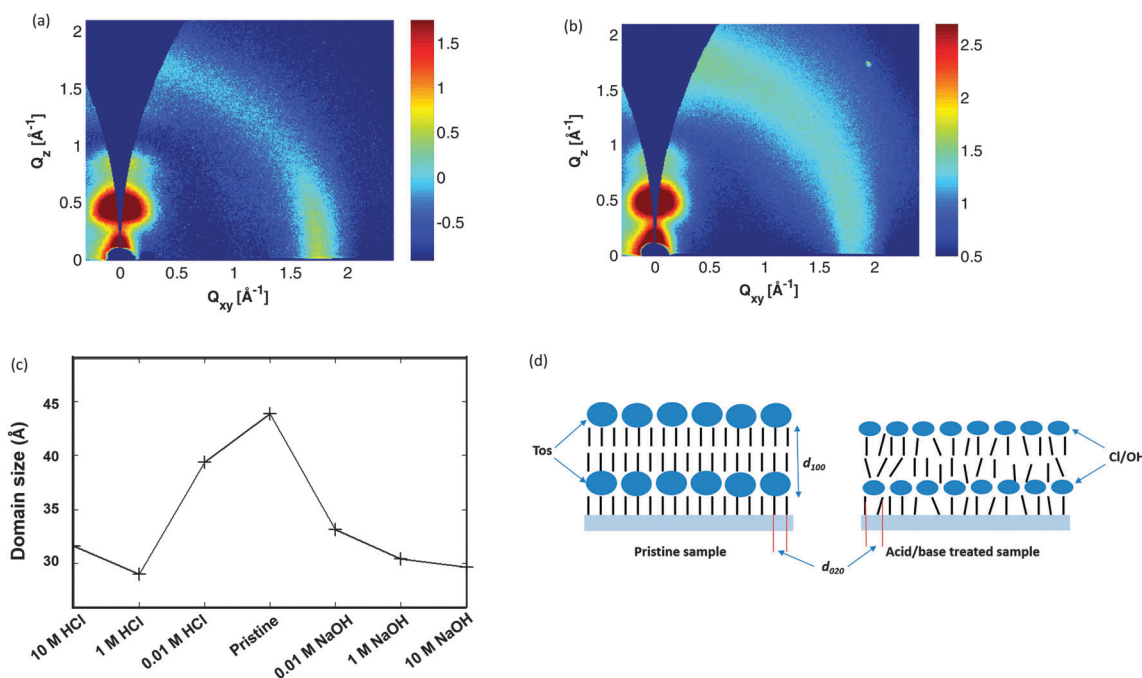


Fig. 3 GIWAXS of distinct CP films of PEDOT-Tos treated with different pH solutions (a) 0.01 M HCl treated film and (b) 10 M HCl treated film, (c) domain size at various acid/base treatments indicating a decrease in the domain size at acidic and basic treatments confirming the fact that bulky tosylate ions have been replaced with small Cl⁻ or OH⁻ and (d) a simple sketch showing the lamellar structure of pristine (untreated) and acid/base treated samples.



the films treated with weak acid or base show the typical texture of a spin coated film of a semi-crystalline conjugated polymer, with “edge-on” orientation, *i.e.* with the aromatic planes of the backbone oriented perpendicular to the substrate surface and the π -stacking along the surface (Fig. 3a). At higher acid or base concentration, the diffracted intensity at the scattering vector corresponding to the π -stacking inter-chain distance (~ 3.5 Å) is more evenly distributed over azimuthal angles, whereas the azimuthal distribution of intensity in the lamellar peak is unaffected (Fig. 3b). The latter observation indicates that the effect of acid or base treatment is not an overall change in the domain texture, but rather a disruption of the π -stacking alone, with ordering along the surface normal left more or less unaffected. A closer examination of the data reveals however that the domain size along the surface normal is diminished by about 30% in films treated with strong acid or base as shown in Fig. 3c. The effect has been shown with a simple sketch in Fig. 3d where bulky tosylate has been replaced with atomic counterions which affects the lamellar spacing (indicated as d_{100} in Fig. 3d) and the π -stacking (indicated by d_{020} in Fig. 3d).

From the XPS and GIWAXS analysis, we understand that the acido-basic treatment leads to an ion-exchange that actually disrupts the overlap between the π -orbitals of adjacent PEDOT chains; which is thus expected to deteriorate the charge transport. But systematically, the inter-stack distance decreases when Tos is replaced by smaller anions; which could favour inter-stack transport. But none of those observations can explain the experimental observation of the electrical conductivity *versus* pH; which displays an opposite trend for the acid treatment. This motivates us to investigate further if the electronic structure of PEDOT is changed *versus* pH.

3.3 Electronic and geometrical structure changes

In order to probe the π -electronic system of PEDOT, we follow the optical absorption spectrum in the UV-Vis-NIR range as shown in Fig. 4a as well as the vibrational spectra with Fourier transform infra-red (FTIR) spectroscopy as shown in Fig. 5a. Up to pH = 3, a slight reduction of the NIR background is observed in both the optical and FTIR spectra and associated with a slight reduction of the free charge carriers, possibly as a result of a localization of some bipolaron wavefunction upon ion exchange. From pH = 3 to 8, the IR background continues to decrease and two polaronic transitions appear more pronounced at 900 nm²⁰ and above 1400 nm²¹ while only a minor increase in absorption is observed in the visible region as shown in Fig. 4a. Those observations suggest that going towards basic solution, PEDOT undergoes a reduction. The electron transfer to PEDOT transforms bipolarons into polarons. Similar optical features accompanied by the presence of unpaired electrons, *i.e.* polaronic defects, are observed in several studies with EPR upon decrease of the oxidation level in PEDOT.²² Higher pH values induce an increased absorption in the visible range (peak at 600 nm) indicating the occurrence of neutral species on the polymer chains as shown in Fig. 4a and b. The non-linear evolution of the absorption at 600 nm *versus* pH indicates that the reduction takes place in two steps (Fig. 4b): from the bipolaron to polaron, then from the polaron to neutral segment.

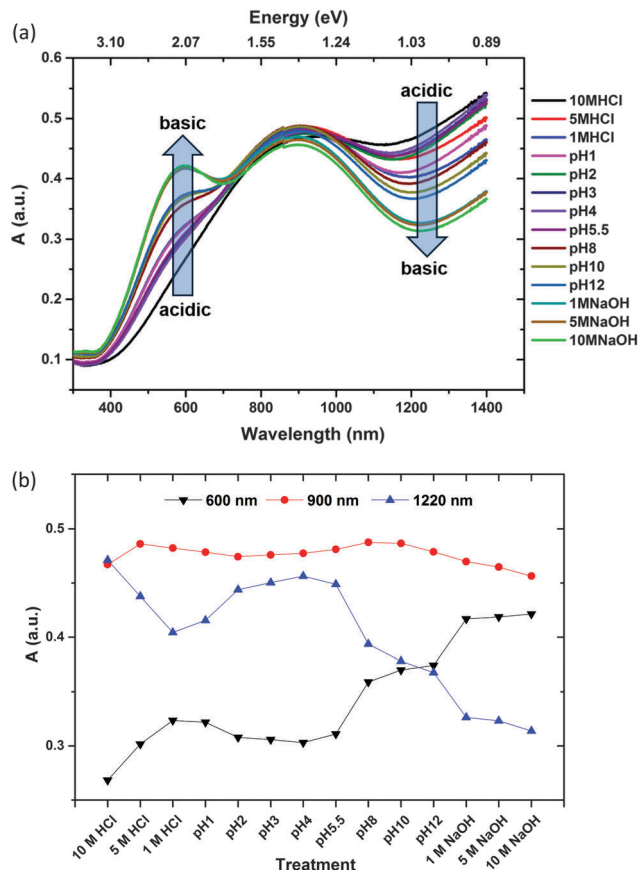


Fig. 4 (a) Absorption spectra of one CP PEDOT-Tos film treated from 10 M HCl to 10 M NaOH. The arrow indicates the trends while going from acidic to basic treatments of the film, (b) absorption at 600, 900 and 1220 nm after acid/base treatment. While going from acidic towards basic treatments, there is a decrease in absorption at ~ 1220 nm and an enhancement in the peak at ~ 600 nm, indicating quenching of bipolarons and appearance of neutral segments in PEDOT-Tos films causing a decrease in the electrical conductivity.

The FTIR spectra of PEDOT-Tos samples treated with different pH in the wavenumber region 1800 – 800 cm^{-1} is shown in Fig. 5a. For the pristine (pH 5.5) sample, the IRAS spectrum shows a number of peaks assigned to PEDOT and tosylate units. The band at 1529 (with a shoulder at 1476 cm^{-1}) is due to asymmetric $\text{C}_\alpha=\text{C}_\beta$ stretching in the thiophene ring²³ and the symmetric $\text{C}_\alpha=\text{C}_\beta(\text{O})$ stretch vibration is found at 1418 cm^{-1} .²³ The peak at 1372 cm^{-1} and the broad and weak band centered at 1308 cm^{-1} are also attributed to $\text{C}_\beta-\text{C}_\beta$ and $\text{C}_\alpha-\text{C}_\alpha$ inter-ring stretch, respectively.^{23,24} The vibrations at 1200 , 1106 , 1072 and 923 cm^{-1} are attributed to C–O–C stretching modes and ring vibrations and deformation characteristics of the ethylenedioxy group.²⁴ The bands observed at 977 and 845 cm^{-1} are assigned to stretching and deformation of the C–S–C bond in the thiophene ring.²⁵ Several weak bands and shoulders corresponding to the tosylate unit appear in the spectrum, which can be identified as asymmetric (1274 cm^{-1}) and symmetric (1143 cm^{-1}) S=O and S-phenyl (1011 cm^{-1}) vibrations.²³ The low intensities of these bands are related to the low concentration of tosylates in the sample.

There is a higher amount of tosylate in the pristine sample (treated with pH 5.5) but at high pH (pH > 10) these peaks



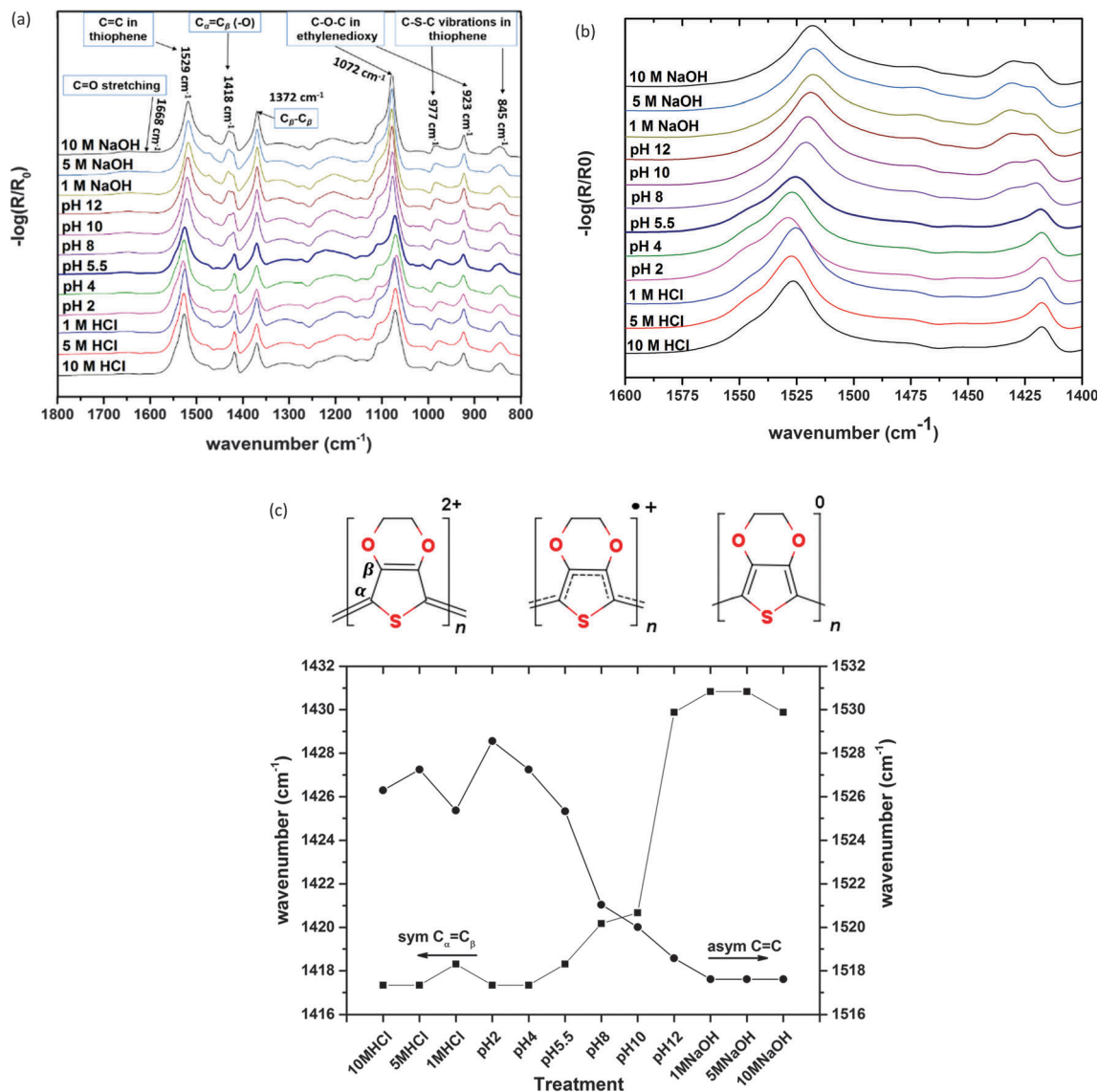


Fig. 5 The FTIR spectra of distinct CP films of PEDOT-Tos treated with acid/base solutions. The pristine (untreated) film is labelled as pH 5.5 treated (a) full FTIR spectra showing the finger print regions of PEDOT (b) FTIR spectra at 1600–1400 cm^{-1} showing the shift of C=C stretch to lower wavenumbers while the C $_{\alpha}$ =C $_{\beta}$ stretch shifts to higher wavenumbers affecting the bonding pattern (c) peak position variation indicating the transformation of the quinoid into benzoid structure as we go from acidic to basic treatment of the polymer films resulting in a decrease in electrical conductivity.

disappear showing the removal of tosylate from the film. The position of C $_{\alpha}$ =C $_{\beta}$ peak shifts from 1418 to 1430 cm^{-1} at pH > 10 as shown in Fig. 5b and c with a new peak also appearing at 1433 cm^{-1} which can be attributed to transformation from the quinoid to benzoid structure of PEDOT. Positive (bi)polarons are positively charged doped species that are located on a geometrical defect. The geometrical defect is typically quinoid in nature. Intensity of a new peak (1433 cm^{-1}) increases for higher pH and can show that more and more quinoids are transformed into benzoid with an increase of pH, indicating a decrease in the amount of (bi)polarons subsequent to a reduction of PEDOT. Fig. 5c shows a change in the position of the C=C peak from 1526 cm^{-1} at lower pH to 1518 cm^{-1} at higher pH indicating structural transformation of the PEDOT unit at high pH. At pH > 10, a broad peak (centered at 1668 cm^{-1} as shown in Fig. 5a)

also appeared and its intensity increases with an increase of pH which can be assigned to the carbonyl group and C=O stretching. This is consistent with the degradation mechanism proposed from the XPS C(1s) peak observed at high binding energy. From the FTIR spectroscopy, it can be concluded that the decrease in electrical conductivity (from acidic to basic treatments) can be attributed to structural transformation (quinoid to benzoid)²⁶ and ring opening along the PEDOT chain.

4 Discussion

Besides the irreversible degradation mechanism at pH > 10, the evolution of the Seebeck coefficient and electrical conductivity with pH is reversible and is primarily due to a change in



